






INSTRUCTIONS

OWNER'S MANUAL

CONTENTS

	PAGE
Safety Instructions & Health Warnings	2
Component List	3
Setting Up Your Hot Tub	4–5
Operating Your Hot Tub	6
Maintenance & Repair	7
Maintenance of Filter, Deflating, Packing and Storage	7
Cleaning the Water Filter Cartridge	8
Warranty Details	8

Inflatable Hot Tub

 CAUTION			
 USE ONLY ON FLAT GROUND	 DO NOT DRAG	 FILL HOT TUB ABOVE THE MINIMUM WATER LINE	 HOT TUB MUST BE USED WITH 2 FILTERS
It is recommended to use the hot tub with the ground sheet. Uneven ground and sharp objects may damage the surface of hot tub.	to prevent the surface from being punctured or damaged by the sharp objects, do not drag the hot tub when unpacking or packing.	If the water level is lower than the “Min” line, the water pressure device will not open and will not heat the hot tub.	The hot tub must be used with the 2 filters to prevent hair or other small debris from entering the chassis, potentially damaging the water circulation function and affecting the service life of the hot tub.

SAFETY INSTRUCTIONS & HEALTH WARNINGS

CAREFULLY READ AND FOLLOW

THESE BASIC SAFETY INSTRUCTIONS MUST BE FOLLOWED WHEN INSTALLING AND USING THIS HOT TUB ELECTRICAL EQUIPMENT:

Before each use of your hot tub, plug in the RCD and press the 'reset' button. The electrical installations must meet local standard requirements. All earthed appliances should be permanently connected to the fixed wiring. Do not to use an extension cable to connect the hot tub to the electrical supply as it reduces the chance of an electric shock. If you notice the supply cord is damaged, it should be replaced by the manufacturer, the distributor or a qualified technician to avoid any danger. Never use an external electrical appliance while in the hot tub or if your body is wet. Keep all electrical appliances such as telephones, TVs, radios or lamps 10 feet from the hot tub.

Avoid the danger of accidental drowning by using extreme caution to prevent children accessing the hot tub without adult supervision at all times. Our hot tubs feature lockable buckles on the cover, which secures your hot tub from being accessible. A key is included to lock and unlock the buckles.

Keep your pets away from your hot tub at all times. Avoid danger to children and pets by always locking the cover on the hot tub after use. Never operate the bubble function if the cover is in place.

Never turn on your hot tub if there is the chance of the water inside being frozen.

To reduce the chance of static electric shock, ensure the ground sheet is used correctly at all times. Ensure you always step on the ground sheet first before entering the hot tub.

Using medication, drugs or alcohol before using your hot tub may cause unconsciousness leading to the danger of drowning, hypothermia, or failing to realize when to safely exit the hot tub or failing to recognize potential dangers. If you are pregnant you should never use the hot tub.

Please consult your doctor before using your hot tub if you have a history of high or low blood pressure, heart disease, diabetes or circulation problems, or if you are taking medication as some may cause drowsiness or affect the above conditions. If you feel drowsy or uncomfortable exit the hot tub.

To mitigate the risk of injury the water temperature in your hot tub should never be higher than 104°F (40°C). A water temperature of 98°F (37°C) is considered to be safe for a healthy adult, but lower temperatures should be used for children, or when you are in the hot tub for more than 10 minutes.

ADDITIONAL WARNINGS

The hot tub should never be left set up in temperatures below 43°F (6°C) as this can cause irreparable damage which can nullify any warranty. The hot tub should never be switched on while empty as this can cause irreparable damage to the pump which can nullify any warranty. The hot tub should never be supplied through an external switching device, e.g. a timer, or connected to a circuit regularly switched on and off. This could lead to danger due to the inadvertent resetting of the thermal cut out. Always add chemicals to the water (not water to the chemicals) to avoid strong fumes, or reactions which could result in a dangerous chemical spray.

The base where the hot tub is installed on must be level, flat, smooth and capable of supporting the combined weight of the hot tub, water and users. This is approximately 1,875 lbs. for a 4 person hot tub, and 2,300 lbs. for a 6 person hot tub. An adequate drainage system must be provided to handle the water overflow.

Should the hot tub be installed on a base which does not meet these requirements, any damage caused will nullify the warranty. It is the absolute responsibility of the hot tub owner to ensure that all the above requirements are met at all times.

THIS PRODUCT IS NOT SUITABLE FOR CHILDREN UNDER THE AGE OF 14

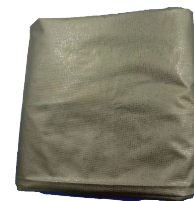
COMPONENTS

Please check to ensure that all parts are included prior to inflating your hot tub.

PART NO	EAN	DESCRIPTION	QTY
1	5054487525926	Filter Cartridge	2
2	5054487529115	Zip Cover	1
3	5054487525957	One-way Valve	1
4	5054487525964	Air Valve Cap	2
5	5054487529160	Repair Kit	1
6	5054487525988	Inflation Hose	1
7	5054487525995	Drainage Bung	1
8	5054487525971	Child Safety Key	2
9	5054487529153	Filter Cover	2
10	5054487582479	Water Inlet / Outlet Spanner	1
11	5054487529146	Ground Sheet	1



1. Filter Cartridge



2. Zip Cover



3. One-way Valve



4. Air Valve Cap



5. Repair Kit



6. Inflation Hose



7. Drainage Bung



8. Child Safety Key



9. Filter Cover



10. Spanner



11. Ground Sheet

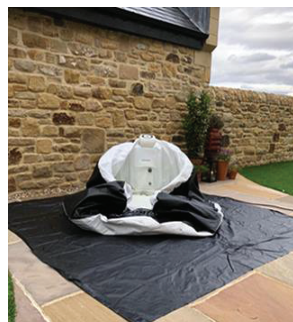
SETTING UP YOUR HOT TUB

CAREFULLY READ AND FOLLOW

STEPS 1 – 10



1. Lay the ground sheet (11) out on a flat surface. Avoid sharp flooring & ensure it is flat. This is to avoid any electric shock when entering hot tub.



2. Unfold your hot tub & ensure the walls are as vertical as possible. Remove any protective packaging.



3. Uncoil and plug in your RCD plug, Then press the 'Reset' button to power on your hot tub.



4. Unscrew the Air Valve Cap (4) on the air outlet & attach the inflation hose (6). Make sure it is attached tightly.



5. Screw the one-way valve (3) into the hot tub & unscrew the cap on the top. Screw this in as tight as possible.



6. Attach the hose (6) from the air outlet to the one-way valve (3). Now you are ready to inflate your hot tub.



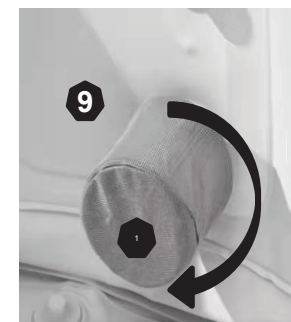
7. Press the bubble button. This will start inflating your hot tub. A red light will appear once it's switched on. Once inflated press again to turn off.



8. Once inflated, remove the hose (6), tighten the one-way valve cap (3) then replace the cap on the air outlet (4).



9. Ensure the filter inlet is clear before installing the filter.



10. Attach the filter (1) by screwing it clockwise. Do not overtighten. Then slide the filter cover (9) on.

SETTING UP YOUR HOT TUB

CAREFULLY READ AND FOLLOW

STEPS 11 – 20



11. Place the bung into the bottom of the hot tub. Ensure that it is a tight fit and correctly seated.



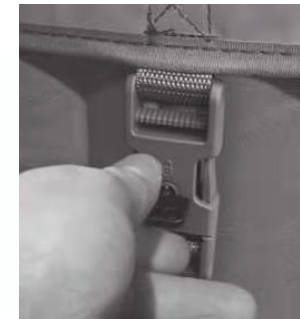
12. Your hot tub is now ready to be filled with water. Fill between the minimum & maximum levels.



13. ONLY WHEN FULL with water, press the heater button. This will start the heater and set the temperature (See next page).



14. To speed up the warming process, place the cover on top to reduce heat loss.



15. For safety, make sure your hot tub cover is zipped to the main hot tub when not in use.



18. The filter removes dirt from the water. See page 6 & 8 for further details on filter maintenance.



19. To remove the water from the hot tub remove the bung from inside the hot tub and the outlet cap (see above).



20. To deflate the hot tub, simply remove the one-way valve and allow the air to exit.

OPERATING YOUR HOT TUB

CAREFULLY READ AND FOLLOW

FILTRATION SYSTEM



To start the filtration system, press the “Filter” button. Once the red light appears the pump will start to work. To stop the pump, press the “Filter” button again, and the red light will go out. After the filtration system has been in operation for approximately 168 hours the letters “FC” will appear on the display screen and a warning tone will sound.

The red light will still be lit on the filter and filtration button, however the pump and heating system will not work. If your filter is dirty or has been used over 168 hours the heating system will stop working to avoid overheating and you **MUST** replace the filter. Filters are available online. Once the filter is replaced the FC and warnings will stop and you can use the filter function again. All functions will return to normal.

SETTING THE TEMPERATURE



To set the temperature, press the “Temperature” button and the temperature will flash on the display screen. To increase or decrease the temperature, press the “Arrow up” or “Arrow down” buttons. When you have reached your ideal temperature, press the “Temperature” button again to set. A water temperature of 98°F (37°C) is considered to be safe for a healthy adult.

Depending on the ambient temperature the hot tub will heat the water between 1 – 1.5 degrees an hour.

BUBBLE JETS



Press the “Inflate/Bubble” button and a red light will appear and the bubble jets will start to work. Press the button again and the red light will go out and the bubble jets will stop. As a safety feature to prevent the internal pump from overheating, the bubble jets will automatically stop after approximately 20 minutes.

To reset, wait for 10 minutes, then press the “Inflate/Bubble” button again.

HEATING



Press the “Heater” button, a red light will appear and the heating system will start. To turn off the heating system, press the “Heater” button again and the red light will go off.

As soon as you turn the heating system on, the filter system will also switch on to automatically circulate water. Once the pre-set water temperature has been reached, the heating system will stop working, however the heating indicator light will remain on and the filter pump will stay in operation. If the water temperature falls by 36°F (2°C) below the temperature you have pre-set, the heating system will automatically start to work again.

WARNING: Never operate the pump and heating system while the hot tub is empty as this may damage the system and nullify your warranty. We also suggest turning off the heater when not needed. This will prolong the life of heating element.

MAINTENANCE & REPAIR

CAREFULLY READ AND FOLLOW

WATER LEVEL should be filled to between the “Min” and “Max” fill lines on the inside wall of your hot tub. This will prevent the water temperature being affected if the water level is too low, and prevent water spilling over the top when in use.

MAINTAINING THE WATER SAFELY

The water in your hot tub should be filtered regularly at fixed times. It is not necessary to filter the water at all times. After the filtration system has been working for 168 hours, a warning tone will be emitted to remind the user to replace the filter element. It is recommended to replace the filter cartridge after 168 hours of use.

The water should be changed every few days and correct pool chemicals should be used as advised by a specialist chemical supplier. All hot tubs require the use of the correct chemicals, but chemical agents containing Calcium must never be used as they can form scaling on the inner heating pipes and the walls of the water tank. This scaling will also damage the electrical components inside the control cabinet, which will reduce its life. The sanitation of the water is the responsibility of the hot tub owner, and will be achieved by regularly (daily if necessary) adding an approved sanitizer, which will chemically control viruses and bacteria present in the water, or brought in during use of your hot tub.

It is recommended that your water pH is maintained between 7.2 to 7.8. Total alkalinity should be between 80 to 120 ppm and free chlorine between 3 to 5ppm. Low pH will damage your hot tub and pump. Any damage caused by chemical imbalance will nullify your warranty. You should buy a test kit to test your water chemistry each time before you use your hot tub and a minimum of testing once a week. To keep your water clean, clean your filter each day if required. Failure to do so will VOID your warranty. Any damage to the hot tub resulting from misuse of chemicals or mismanaging the water will nullify your warranty.

CLEANING YOUR HOT TUB

Use soap and water to clean away the detergent residues and dissolved solids which will gradually accumulate from chemicals and bathing suits. Never use abrasive cleaners or hard brushes.

REPAIRING PUNCTURES

If your hot tub gets a tear or a puncture use the repair patches provided. Hot tub repair kits are available online.

THE REPAIR PROCESS

Completely dry the affected area which is to be repaired, carefully apply a strong adhesive to the repair patch and then place the patch on the damaged tear, totally cover it, then smooth the surface removing any air bubbles. Do not use your hot tub for 12 hours while the patch dries.

EMPTYING YOUR HOT TUB

Unplug the hot tub electrical plug from the outlet. Ensure the draining bung is in place on the hot tub floor, remove the water outlet cap (4) on the outside wall of the hot tub. Remove the drainage bung from the floor of the hot tub and the water will drain out. When the water has been emptied from the hot tub turn on the bubble function for 30 seconds to remove the water from the air pipeline. When all water is drained, remove the inflation hose and replace the drainage bung. Always ensure that the hot tub is dry and clean prior to deflating and storing as this could void your warranty.

DEFLATING YOUR HOT TUB

Find the one-way air valve (3) on the hot tub (see step #20 on setting up your hot tub). Remove the one-way air valve by unscrewing counter-clockwise to allow the air to escape. Fold away the hot tub carefully directing and removing all the air through the open valve.

STORING YOUR HOT TUB

Ensure all the water is completely drained from the hot tub and pump. This is essential to extend the life of your hot tub. Remove the filter cartridge, it is recommended you store your hot tub in the storage bag provided in a warm, dry place, not under 43°F (6°C). Always ensure that the hot tub is dry and clean prior to deflating and storing as this could void your warranty.

WARNING: Plastic turns brittle and can break when left outside, uncovered in very cold temperatures. Should this happen your warranty is nullified.

CLEANING THE WATER FILTER CARTRIDGE



1. Unplug the hot tub electrical plug from the outlet.
2. Unscrew filter cartridge in counter-clockwise direction.
3. Remove the protective cover and take out the filter cartridge.
4. After every use, rinse the filter using a hose, so that it can then be reused. If the filter cartridge stays discolored or is damaged in any way, it must be replaced. If the paper inside the cartridge is torn or worn it should be replaced.
5. Ensure that the filter protective cover is replaced after cleaning the filter. Order chemicals & filter cartridges for your hot tub available online.

WARRANTY CONDITIONS

ALL HOT TUBS INCLUDE A WARRANTY ON THE
HEATING ELEMENT (12 MONTHS), COVER & LINER (6 MONTHS)

Please note that warranty claims are subject to product assessment and testing on receipt of the hot tub. Any issues with the control unit are covered for 12 months, subject to correct use of the hot tub. The shell has 6 months warranty and will be replaced if it has a puncture due to a manufacturing fault.

For any warranty claim, please contact us at customerservice@seach.com or call us at (833) 732-4242. A member of the after service team will help you to resolve the issue.

Products must be used in accordance with the instructions provided. Due to hygiene reasons, if the hot tub needs to be returned, it must be returned cleaned & dry regardless of the type of the warranty claim.

Failure to follow instructions provided with the hot tub will void the warranty. Please note that damage / rips & tears to the material are not covered, however a repair kit is included and replacement repair kits are available online.

CORRECT DISPOSAL OF HOT TUB

This hot tub must not be disposed of with normal household waste. This is to prevent any possible harm to the environment or to human health. It should be recycled responsibly, helping the sustainable reuse of material resources.

HOW TO INSTALL YOUR SPA LED LIGHTING

FIT LED LIGHTS LOOSELY TO ALLOW THE SPA TO EXPAND WHEN FILLED.

Correct installation of your LED lights is extremely important. Failure to follow instructions carefully may result in their early failure. Correct installation will ensure they stay working every time you use your Spa.

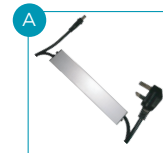
Ensure lights are not installed too tightly, they must be fitted loosely, with freedom to move between the retention loops. It is only for the SPA with LED lights need to be installed.

loops on the base of the hot tub to allow the lighting strip to expand when filled with water.

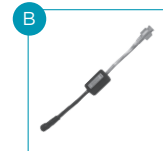
Allow some excess strip across each gap, this will reduce stress on the lighting.

Failure to do this can reduce the lifespan of your lighting. Please see image below.

LIGHT KIT PARTS



Mains Power Converter



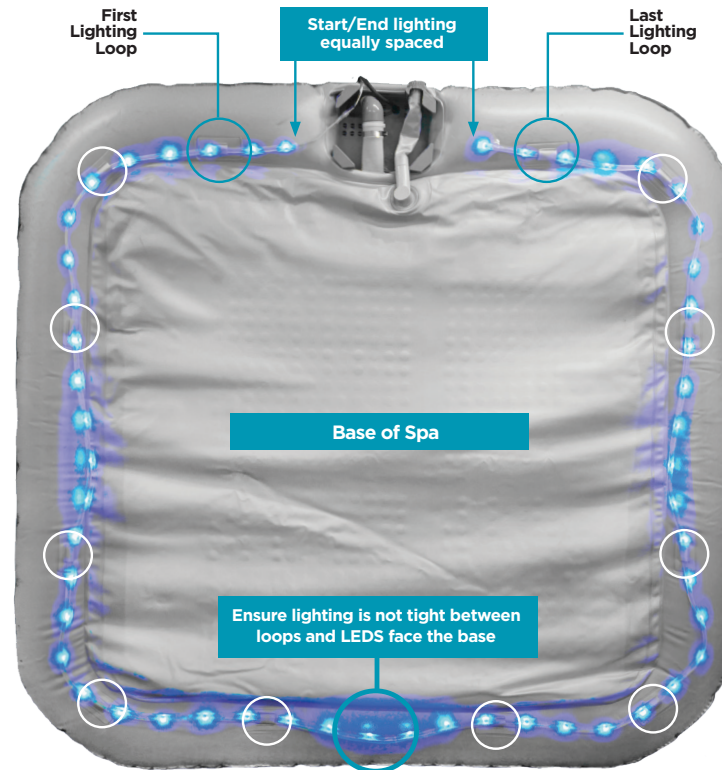
RF Wireless Receiver



LED Light Strip



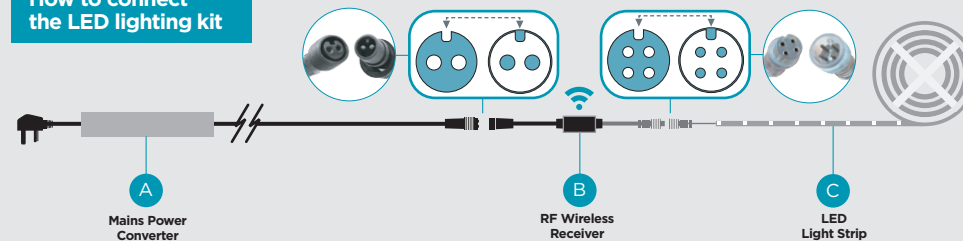
RF Remote Control & CR2025 3V Battery



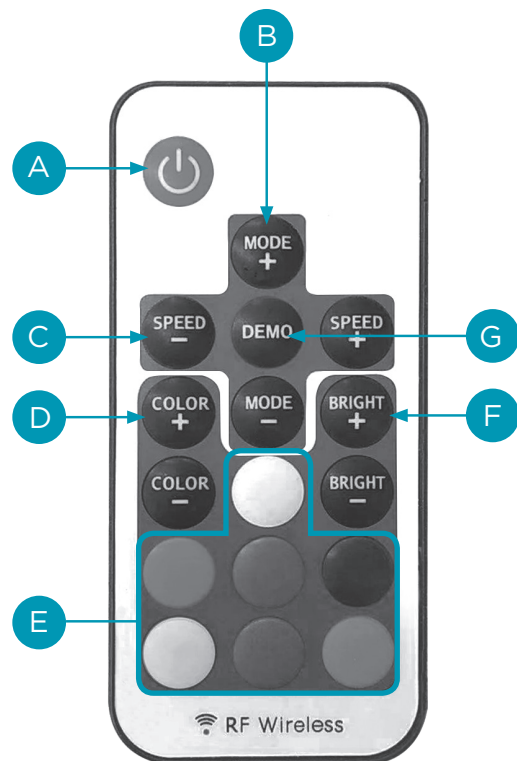
N.B. Style of Spa may differ from image shown

How to connect the LED lighting kit

IMPORTANT! Note the placement of alignment notches



HOW TO USE YOUR SPA LED LIGHTING RF REMOTE CONTROL



INSTRUCTIONS

- A POWER**
On / Standby
- B CHANGE MODE**
Forwards / Backwards
- C CHANGE SPEED OF LIGHTS**
'+' Faster / '-' Slower
- D CHANGE COLOURS**
Forwards / Backwards
- E PRE-SET COLOURS**
Select from a range of pre-set solid colours
- F BRIGHTNESS**
Adjust Lighting brightness (5 levels)
 ⬆ : Increase Brightness
 ⬇ : Decrease Brightness
- G DEMO MODE**
Cycles through pre-set colours & effects

INITIAL LIGHTING SETUP

1. Connect lighting system together as shown on **last page**.
2. Remove plastic tape from the battery compartment on the remote.
3. Turn lights on with the power button.

If colours pressed on the remote are activating incorrect colours on the light strip:

1. Ensure the lights are turned on using the red power button.
2. Press the solid Green button once.
3. Switch off the 'Power' at the mains for 5 seconds then turn back on.
4. Press and hold the solid green button immediately after turning on.
5. Release the button when the colour changes.
6. Wait 5 seconds for the change to take effect.