



Safety Data Sheet

Issue Date: 05-Jul-2012

Revision Date: 03-Nov-2015

Version 2

1. IDENTIFICATION

Product Identifier

Product Name PC-CLEAR, Part A

Other means of identification

SDS # 130625-33

Recommended use of the chemical and restrictions on use

Recommended Use Adhesives.

Details of the supplier of the safety data sheet

Supplier Address

Protective Coatings Co.
221 S Third St.
Allentown, PA 18102 USA

Emergency Telephone Number

Company Phone Number 610-432-3543 / 800-220-2103
Emergency Telephone (24 hr) INFOTRAC 1-352-323-3500 (International)
1-800-535-5053 (North America)

2. HAZARDS IDENTIFICATION

Appearance Clear liquid

Physical State Liquid

Odor Mild

Classification

Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 2
Skin sensitization	Category 1

Signal Word

Warning

Hazard Statements

Causes skin irritation
Causes serious eye irritation
May cause an allergic skin reaction



Precautionary Statements - Prevention

Wash face, hands and any exposed skin thoroughly after handling
Wear protective gloves/protective clothing/eye protection/face protection
Avoid breathing dust/fume/gas/mist/vapors/spray
Contaminated work clothing must not be allowed out of the workplace

Precautionary Statements - Response

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
If eye irritation persists: Get medical advice/attention
IF ON SKIN: Wash with plenty of soap and water
Take off contaminated clothing and wash it before reuse
If skin irritation or rash occurs: Get medical advice/attention

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	CAS No	Weight-%
Bisphenol A - Epichlorohydrin polymer	25068-38-6	65-90
Bisphenol F-(epichlorohydrin); epoxy resin	Proprietary	5-15

If Chemical Name/CAS No is "proprietary" and/or Weight-% is listed as a range, the specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. FIRST-AID MEASURES**First Aid Measures**

General Advice	Provide this SDS to medical personnel for treatment. After first aid, get appropriate in-plant, paramedic, or community medical support.
Eye Contact	Flush eyes thoroughly with water for several minutes. Remove contact lenses after the initial 1-2 minutes and continue flushing for several additional minutes. If effects occur, consult a physician, preferably an ophthalmologist.
Skin Contact	Wash with soap and water. Remove and wash contaminated clothing before reuse. Discard items which cannot be decontaminated, including leather articles such as shoes, belts and watchbands. Get medical attention if irritation occurs.
Inhalation	Remove exposed individual(s) to fresh air for 20 minutes. Consult a physician / poison center if individual's condition declines or if symptoms persist.
Ingestion	Clean mouth with water and drink afterwards plenty of water. Do not induce vomiting. Never give anything by mouth to an unconscious person. Seek medical advice.
Self-Protection of the First Aider	First Aid responders should pay attention to self-protection and use the recommended protective clothing (chemical resistant gloves, splash protection). If potential for exposure exists refer to Section 8 for specific personal protective equipment.

Most important symptoms and effects

Symptoms	Causes eye irritation. Direct contact may cause temporary redness and discomfort. Causes skin irritation. Inhalation only possible at elevated temperatures. May cause irritation. May cause an allergic skin reaction.
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Indication of any immediate medical attention and special treatment needed**Notes to Physician**

Skin and eye conditions may be aggravated by long term exposure. No specific antidote. Treatment of exposure should be directed at the control of symptoms and the clinical condition of the patient.

5. FIRE-FIGHTING MEASURES**Suitable Extinguishing Media**

Carbon dioxide (CO₂), Dry chemical, Alcohol foam.

Unsuitable Extinguishing Media Not determined.

Specific Hazards Arising from the Chemical

Ignition will give rise to a Class B fire.

Hazardous Combustion Products Carbon monoxide.

Protective equipment and precautions for firefighters

A face shield should be worn. Firefighters should wear butyl rubber boots, gloves, and body suit and a self-contained breathing apparatus. Water spray may be used to cool closed containers exposed to fire. Retain expended liquids from fire fighting for later disposal. Do not release runoff from fire control methods to sewers or waterways. NFPA Class IIIB.

6. ACCIDENTAL RELEASE MEASURES**Personal precautions, protective equipment and emergency procedures****Personal Precautions**

Wear protective gloves/protective clothing and eye/face protection. Avoid breathing vapors, mist or gas. Remove any contaminated clothing and wash thoroughly before reuse.

For Emergency Responders

Follow applicable OSHA regulations (29 CFR 1910.120).

Environmental Precautions

See Section 12 for additional Ecological Information. Do not release into sewers or waterways.

Methods and material for containment and cleaning up**Methods for Containment**

Prevent further leakage or spillage if safe to do so. For large spills, dike far ahead of liquid spill for later disposal.

Methods for Clean-Up

Soak up in adsorbent material such as sand and collect in suitable containers. Residual resin may be removed using steam or hot soapy water.

7. HANDLING AND STORAGE**Precautions for safe handling****Advice on Safe Handling**

Handle in accordance with good industrial hygiene and safety practice. Wear appropriate personal protective equipment. Avoid breathing dust/fume/gas/mist/vapors/spray. Do not eat, drink or smoke when using this product. Wash face, hands, and any exposed skin thoroughly after handling. Contaminated work clothing must not be allowed out of the workplace.

Conditions for safe storage, including any incompatibilities**Storage Conditions**

Keep containers tightly closed in a dry, cool and well-ventilated place. Store contents under <90F (32C) . NFPA Class IIIB storage.

Incompatible Materials

None known based on information supplied.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Exposure Guidelines

The following information is given as general guidance

Appropriate engineering controls

Engineering Controls

Provide general or local exhaust ventilation if product is sanded or ground. Suitable emergency eye wash facility should be available in work area.

Individual protection measures, such as personal protective equipment

Eye/Face Protection

Chemical safety goggles/faceshield.

Skin and Body Protection

Wear protective gloves and protective clothing.

Respiratory Protection

Follow OSHA respirator regulations (29 CFR 1910.134) and, if necessary, wear a MSHA/NIOSH-approved respirator.

General Hygiene Considerations

Handle in accordance with good industrial hygiene and safety practice. Do not eat, drink or smoke when using this product. Wash contaminated clothing before reuse.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical State	Liquid	Odor	Mild
Appearance	Clear liquid	Odor Threshold	Not determined
Color	Clear		
<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>	
pH	Not determined		
Melting Point/Freezing Point	Not available		
Boiling Point/Boiling Range	No data		
Flash Point	248.88 °C / 480 °F	CC (closed cup)	
Evaporation Rate	Not determined		
Flammability (Solid, Gas)	Not determined		
Upper Flammability Limits	Not available		
Lower Flammability Limit	Not available		
Vapor Pressure	Not determined		
Vapor Density	Not available		
Specific Gravity	1.17	(1=Water) @ 4°C	
Water Solubility	Insoluble in water		
Solubility in other solvents	Alcohols		
Partition Coefficient	Not determined		
Auto-ignition Temperature	Not determined		
Decomposition Temperature	Not determined		
Kinematic Viscosity	Not determined		
Dynamic Viscosity	Not determined		
Explosive Properties	Not determined		
Oxidizing Properties	Not determined		
Density	9.7 lbs/gal		

10. STABILITY AND REACTIVITY**Reactivity**

Not reactive under normal conditions.

Chemical Stability

Stable under recommended storage conditions.

Possibility of Hazardous Reactions

None under normal processing.

Hazardous Polymerization

Hazardous polymerization does not occur.

Conditions to Avoid

Keep out of reach of children.

Incompatible Materials

None known based on information supplied.

Hazardous Decomposition Products

None known based on information supplied.

11. TOXICOLOGICAL INFORMATION**Information on likely routes of exposure****Product Information****Eye Contact**

Causes serious eye irritation.

Skin Contact

Causes skin irritation.

Inhalation

May cause irritation of respiratory tract.

Ingestion

May cause discomfort if swallowed.

Component Information

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
Bisphenol A - Epichlorohydrin polymer 25068-38-6	= 11400 mg/kg (Rat)	20000 mg/kg (rabbit)	-

Information on physical, chemical and toxicological effects**Symptoms**

Please see section 4 of this SDS for symptoms.

Delayed and immediate effects as well as chronic effects from short and long-term exposure**Sensitization**

May cause an allergic skin reaction.

Carcinogenicity

Based on the information provided, this product does not contain any carcinogens or potential carcinogens as listed by OSHA, IARC or NTP.

Numerical measures of toxicity

Not determined

12. ECOLOGICAL INFORMATION

Ecotoxicity

An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.

Persistence/Degradability

Not determined.

Bioaccumulation

Not determined.

Mobility

Not determined

Other Adverse Effects

Not determined

13. DISPOSAL CONSIDERATIONS

Waste Treatment Methods

Disposal of Wastes

Contact your supplier or a licensed contractor for detailed recommendations. Disposal should be in accordance with applicable regional, national and local laws and regulations.

Contaminated Packaging

Disposal should be in accordance with applicable regional, national and local laws and regulations.

14. TRANSPORT INFORMATION

Note

Please see current shipping paper for most up to date shipping information, including exemptions and special circumstances.

DOT

Not regulated

IATA

Not regulated

IMDG

Not regulated

15. REGULATORY INFORMATION

International Inventories

Chemical Name	TSCA	DSL	NDSL	EINECS	ELINCS	ENCS	IECSC	KECL	PICCS	AICS
Bisphenol A - Epichlorohydrin polymer	Present	X				Present	X	Present	X	X
Bisphenol F-(epichlorohydrin); epoxy resin	Present	X				Present	X	Present	X	X

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances

ENCS - Japan Existing and New Chemical Substances

IECSC - China Inventory of Existing Chemical Substances

KECL - Korean Existing and Evaluated Chemical Substances

PICCS - Philippines Inventory of Chemicals and Chemical Substances

AICS - Australian Inventory of Chemical Substances

US Federal Regulations**SARA 313**

Not determined

US State Regulations**U.S. State Right-to-Know Regulations**

Not determined

16. OTHER INFORMATION

NFPA**Health Hazards**

1

Flammability

1

Instability

0

Special Hazards

Not determined

HMIS**Health Hazards**

1

Flammability

1

Physical Hazards

0

Personal ProtectionB- Safety Glasses,
Gloves**Issue Date:**

05-Jul-2012

Revision Date:

03-Nov-2015

Revision Note:

New format

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet



Safety Data Sheet

Issue Date: 18-Dec-2012

Revision Date: 03-Nov-2015

Version 2

1. IDENTIFICATION

Product Identifier

Product Name PC-CLEAR, Part B

Other means of identification

SDS # 130625-32

Recommended use of the chemical and restrictions on use

Recommended Use Adhesives.

Details of the supplier of the safety data sheet

Supplier Address

Protective Coatings Co.
221 S Third St.
Allentown, PA 18102 USA

Emergency Telephone Number

Company Phone Number 610-432-3543 / 800-220-2103
Emergency Telephone (24 hr) INFOTRAC 1-352-323-3500 (International)
1-800-535-5053 (North America)

2. HAZARDS IDENTIFICATION

Appearance Yellow liquid

Physical State Liquid

Odor Mercaptan

Classification

Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 2
Skin sensitization	Category 1

Signal Word

Warning

Hazard Statements

Causes skin irritation
Causes serious eye irritation
May cause an allergic skin reaction



Precautionary Statements - Prevention

Wash face, hands and any exposed skin thoroughly after handling
Wear protective gloves/protective clothing/eye protection/face protection
Avoid breathing dust/fume/gas/mist/vapors/spray
Contaminated work clothing must not be allowed out of the workplace

Precautionary Statements - Response

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
If eye irritation persists: Get medical advice/attention
IF ON SKIN: Wash with plenty of soap and water
Take off contaminated clothing and wash it before reuse
If skin irritation or rash occurs: Get medical advice/attention

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	CAS No	Weight-%
Mercaptan Polymer	TRADE SECRET	75-95
Modified polyamine	26950-63-0	5-15
Triethylene tetramine	112-24-3	1-5

If Chemical Name/CAS No is "proprietary" and/or Weight-% is listed as a range, the specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. FIRST-AID MEASURES**First Aid Measures**

General Advice	Provide this SDS to medical personnel for treatment. After first aid, get appropriate in-plant, paramedic, or community medical support.
Eye Contact	Immediately flush with plenty of water. After initial flushing, remove any contact lenses and continue flushing for at least 15 minutes. If eye irritation persists: Get medical advice/attention.
Skin Contact	Wash with soap and water. Remove and wash contaminated clothing before reuse. Get medical attention if irritation occurs.
Inhalation	Remove exposed individual(s) to fresh air for 20 minutes. Consult a physician / poison center if individual's condition declines or if symptoms persist.
Ingestion	Do not induce vomiting. Clean mouth with water and drink afterwards plenty of water. Prevent aspiration of vomit. Turn victim's head to the side. Never give anything by mouth to an unconscious person. Seek medical advice.

Most important symptoms and effects

Symptoms	Causes eye irritation. Direct contact may cause temporary redness and discomfort. Causes skin irritation. Can cause respiratory tract irritation. May cause nose, throat, and lung irritation.
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Indication of any immediate medical attention and special treatment needed**Notes to Physician**

Skin and eye conditions may be aggravated by long term exposure.
Application of corticosteroid cream has been effective in treating skin irritation.

5. FIRE-FIGHTING MEASURES**Suitable Extinguishing Media**

Dry chemical, CO2 or water spray.

Unsuitable Extinguishing Media Not determined.

Specific Hazards Arising from the Chemical

Product is not flammable.

Hazardous Combustion Products Carbon monoxide. Carbon dioxide (CO2). Aldehydes.

Protective equipment and precautions for firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear. Wear positive pressure self-contained breathing apparatus (SCBA). Do not release runoff from fire control methods to sewers or waterways. NFPA Class IIIB.

6. ACCIDENTAL RELEASE MEASURES**Personal precautions, protective equipment and emergency procedures****Personal Precautions**

Wear protective gloves/protective clothing and eye/face protection. Avoid breathing vapors, mist or gas. Remove any contaminated clothing and wash thoroughly before reuse.

For Emergency Responders

Follow applicable OSHA regulations (29 CFR 1910.120).

Environmental Precautions

See Section 12 for additional Ecological Information. Prevent runoff from entering drains, sewers or streams.

Methods and material for containment and cleaning up**Methods for Containment**

Prevent further leakage or spillage if safe to do so. Soak up and contain spill with an absorbent material.

Methods for Clean-Up

Dispose of contents/container to an approved waste disposal plant. Sweep up absorbed material and shovel into suitable containers for disposal. Discard any product, residue, disposable container or liner in full compliance with federal, state, and local regulations. For waste disposal, see section 13 of the SDS.

7. HANDLING AND STORAGE**Precautions for safe handling****Advice on Safe Handling**

Handle in accordance with good industrial hygiene and safety practice. Wear appropriate personal protective equipment. Avoid breathing dust/fume/gas/mist/vapors/spray. Do not eat, drink or smoke when using this product. Wash face, hands, and any exposed skin thoroughly after handling. Contaminated work clothing must not be allowed out of the workplace.

Conditions for safe storage, including any incompatibilities**Storage Conditions**

Keep containers tightly closed in a dry, cool and well-ventilated place. Store contents under <90F (32C) . NFPA Class IIIB storage.

Incompatible Materials

None known based on information supplied.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION**Exposure Guidelines**

The following information is given as general guidance

Appropriate engineering controls**Engineering Controls**

Provide general or local exhaust ventilation if product is sanded or ground.

Individual protection measures, such as personal protective equipment**Eye/Face Protection**

Chemical safety goggles/faceshield.

Skin and Body Protection

Wear protective gloves and protective clothing.

Respiratory Protection

Ensure adequate ventilation, especially in confined areas. Follow OSHA respirator regulations (29 CFR 1910.134) and, if necessary, wear a MSHA/NIOSH-approved respirator.

General Hygiene Considerations Handle in accordance with good industrial hygiene and safety practice. Do not eat, drink or smoke when using this product. Wash contaminated clothing before reuse.

9. PHYSICAL AND CHEMICAL PROPERTIES**Information on basic physical and chemical properties**

Physical State
Appearance
Color

Liquid
 Yellow liquid
 Yellow

Odor
Odor Threshold

Mercaptan
 Not determined

Property**Values****Remarks • Method****pH**

Not determined

Melting Point/Freezing Point

Not available

Boiling Point/Boiling Range

No data

Flash Point

248.88 °C / 480 °F

CC (closed cup)

Evaporation Rate

Not determined

Flammability (Solid, Gas)

Not determined

Upper Flammability Limits

Not available

Lower Flammability Limit

Not available

Vapor Pressure

Not determined

Vapor Density

Not available

Specific Gravity

1.17

(1=Water) @ 4°C

Water Solubility

Insoluble in water

Solubility in other solvents

Alcohols

Partition Coefficient

Not determined

Auto-ignition Temperature

Not determined

Decomposition Temperature

Not determined

Kinematic Viscosity

Not determined

Dynamic Viscosity

Not determined

Explosive Properties

Not determined

Oxidizing Properties

Not determined

Density

9.7 lbs/gal

10. STABILITY AND REACTIVITY**Reactivity**

Not reactive under normal conditions.

Chemical Stability

Stable under recommended storage conditions.

Possibility of Hazardous Reactions

None under normal processing.

Hazardous Polymerization

Hazardous polymerization does not occur.

Conditions to Avoid

Keep out of reach of children.

Incompatible Materials

None known based on information supplied.

Hazardous Decomposition Products

None known based on information supplied.

11. TOXICOLOGICAL INFORMATION**Information on likely routes of exposure****Product Information****Eye Contact**

Causes serious eye irritation.

Skin Contact

Causes skin irritation.

Inhalation

Under normal conditions of intended use, this material is not expected to be an inhalation hazard.

Ingestion

May cause discomfort if swallowed.

Component Information

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
Triethylene tetramine 112-24-3	= 2500 mg/kg (Rat)	= 550 mg/kg (Rabbit)	-

Information on physical, chemical and toxicological effects**Symptoms**

Please see section 4 of this SDS for symptoms.

Delayed and immediate effects as well as chronic effects from short and long-term exposure**Sensitization**

May cause an allergic skin reaction.

Carcinogenicity

Based on the information provided, this product does not contain any carcinogens or potential carcinogens as listed by OSHA, IARC or NTP.

Numerical measures of toxicity

Not determined

12. ECOLOGICAL INFORMATION

Ecotoxicity

An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.

Chemical Name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
Triethylene tetramine 112-24-3	2.5: 72 h Desmodesmus subspicatus mg/L EC50 20: 72 h Pseudokirchneriella subcapitata mg/L EC50 3.7: 96 h Pseudokirchneriella subcapitata mg/L EC50	570: 96 h Poecilia reticulata mg/L LC50 semi-static 495: 96 h Pimephales promelas mg/L LC50		31.1: 48 h Daphnia magna mg/L EC50

Persistence/Degradability

Not determined.

Bioaccumulation

Not determined.

Mobility

Chemical Name	Partition Coefficient
Triethylene tetramine 112-24-3	-1.4

Other Adverse Effects

Not determined

13. DISPOSAL CONSIDERATIONS

Waste Treatment Methods

Disposal of Wastes

Disposal should be in accordance with applicable regional, national and local laws and regulations.

Contaminated Packaging

Disposal should be in accordance with applicable regional, national and local laws and regulations.

14. TRANSPORT INFORMATION

Note

Please see current shipping paper for most up to date shipping information, including exemptions and special circumstances.

DOT

Not regulated

IATA

Not regulated

IMDG

Not regulated

15. REGULATORY INFORMATION

International Inventories

Chemical Name	TSCA	DSL	NDSL	EINECS	ELINCS	ENCS	IECSC	KECL	PICCS	AICS
Modified polyamine	Present	X				Present	X	Present		X
Triethylene tetramine	Present	X		Present		Present	X	Present	X	X

Legend:*TSCA - United States Toxic Substances Control Act Section 8(b) Inventory**DSL/NDL - Canadian Domestic Substances List/Non-Domestic Substances List**EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances**ENCS - Japan Existing and New Chemical Substances**IECSC - China Inventory of Existing Chemical Substances**KECL - Korean Existing and Evaluated Chemical Substances**PICCS - Philippines Inventory of Chemicals and Chemical Substances**AICS - Australian Inventory of Chemical Substances***US Federal Regulations****SARA 313**

Not determined

US State Regulations**U.S. State Right-to-Know Regulations**

Chemical Name	New Jersey	Massachusetts	Pennsylvania
Triethylene tetramine 112-24-3	X	X	X

16. OTHER INFORMATION**NFPA****Health Hazards**

1

Flammability

1

Instability

0

Special Hazards

Not determined

HMIS**Health Hazards**

2

Flammability

1

Physical Hazards

0

Personal ProtectionB- Safety Glasses,
Gloves**Issue Date:**

18-Dec-2012

Revision Date:

03-Nov-2015

Revision Note:

New format

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End of Safety Data Sheet