

# STEEL WELDED 24 GAGE CABINETRY INSTALL INSTRUCTIONS

NEWAGE  
PRODUCTS INC.

## WELCOME TO THE NEWAGE 24 GAGE CABINETRY SERIES

**ALL CABINETS MUST BE MOUNTED TO STUDS ON A SECURE WALL, AS PER THESE INSTRUCTIONS. FAILURE TO DO SO MAY RESULT IN SERIOUS INJURY AND VOIDS PRODUCT WARRANTY AND MANUFACTURER'S LIABILITY.**



**LOCKER CABINET**



**WALL CABINET**



**1 DRAWER, 2 DOOR  
BASE CABINET**



**52" WORKTOP**

**26" WORKTOP**



**3 DRAWER BASE CABINET**



**2 DOOR BASE CABINET**

**WARNING:**  
**DO NOT OVERLOAD CABINETS! CABINETS ARE DESIGNED TO CARRY THE FOLLOWING MAXIMUM WEIGHT CAPACITIES:**

Cabinet	Shelf Weight Capacity (lbs)	Overall Weight Capacity
Locker	50	300
Wall	40	100
2 Door Base	50	200
3 Drawer Base	40	200
1 Drawer, 2 Door Base	40	200

**WARNING:**  
**EXCESSIVE WEIGHT HAZARD**

- Use two or more people to move, assemble or install cabinet or locker.
- Failure to do so can result in back or other injury.

**DO NOT LEAVE CHILDREN UNATTENDED NEAR CABINETS. WHEN FULLY LOADED, CABINETS ARE HEAVY AND THERE IS A RISK OF CABINETS OR ITEMS TIPPING IF IMPROPERLY OPENED.**

# STEEL WELDED 24 GAGE CABINETRY INSTALL INSTRUCTIONS

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## READ THE COMPLETE INSTRUCTIONS BEFORE UNPACKING CABINETS

### TOOLS AND PARTS REQUIRED:

Gather the required tools and parts before starting installation.

#### TOOLS NEEDED:

- Adjustable wrench or pliers
- 12" Magnetic Level
- #2 Philips Bit
- Cordless Power Drill with 7/16th socket attachment
- Tape Measure
- Stud Finder
- Pencil
- Hammer Drill with Masonry Bit (optional)

### PARTS AND HARDWARE SUPPLIED WITH CABINETS:

Parts	Base	Locker	Wall
<i>"Base cabinets" include 2 Door Base, 3 Drawer Base and 2 Door Base with Drawer</i>			
Height-Adjustable Steel Leveling Legs	4	4	0
5/8" L x 1/4" W Zinc Plated Bolt ( Philips Head)	16	16	0
Hex-Head Nut	16	16	0
Foot Plate Washers	16	16	0
#8 x 5/8" Wood Screw, Round Head with Washer, Deep Thread with Speedpoint	4	0	0
Drawer Keys	1	1	1
Full Width Adjustable Shelves	0	3	1
2.5" L X 1/4" W Cabinet Mounting Lag Bolts (7/16th HEX HEAD)	2	4	4
Large Fender Washers	2	4	4

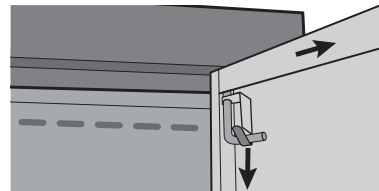
### UNPACKING OF THE CABINETS:

- Begin by placing the cabinet on a sound level surface.
- Remove all cardboard and foam packaging material.
- Remove clear plastic bag.
- Dispose / recycle all packaging materials.
- Remove and verify all the contents in the box. See "Parts and Hardware Supplied List"

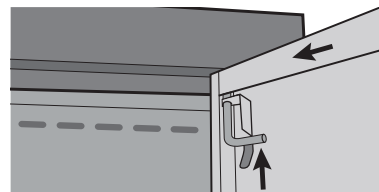
#### REMOVE THE LOCKER DOORS FIRST

**Note:** Applicable when base and wall cabinet are packed inside the locker cabinet

To remove the base and wall cabinet from the inside of the locker, the locker doors must first be unhinged and removed. To do this, pull down on the tab at the inside top of the locker door. Once the tab is pulled down, the L-shaped door hinge can be slid down and the door can be removed from the locker. **BE CAREFUL NOT TO LET THE DOOR FALL FORWARD**, as this may cause injury. This can be done for both doors. The base cabinet and wall cabinet can now be removed from the locker.



To re-install the doors, repeat the process in the opposite order. First fit the door's bottom hinge into the hole in the bottom of the locker frame. Re-insert the upper door hinge, and then align the hinge with the hole in the top of the locker frame. When these are aligned, you can push the tab back upwards and the hinge will be secured in place.



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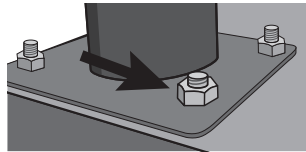
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## ASSEMBLY INSTRUCTIONS:

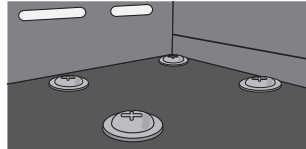
### INSTALL THE HEIGHT-ADJUSTABLE STEEL LEVELING LEGS:

(for all cabinets except for wall cabinet)

1. Open the cabinet and remove any loose shelves, support brackets, etc.
2. Close / lock the cabinet drawers.  
**NOTE:** If you need to open the cabinet / locker doors during leveler assembly, open them slowly and do not put any weight on the open doors. This avoids damage to the cabinets hinges.
3. Using two or more people, place the cabinet / locker upside down. Using supplied packaging material to cushion the cabinet to prevent any scratching of the painted surfaces.
4. One at a time line up each height-adjustable leveling legs with the corners of the cabinet. The holes in the base of the cabinet should align with the holes in the adjustable leveling leg.



5. Using the Philips head socket, power drill or hand tighten the bolt with one small Foot Plate washer into each of the holes. There are 4 holes to attach the leveling leg to the base of the cabinets.



INSIDE CABINET

**NOTE:** Bolts should be snug. Do not over tighten or force bolts. This may result in the damaging of the threads.

**NOTE:** When assembling the Locker, Use the 16 smaller washers, not the larger washers to fasten the legs. The larger washers will be used for mounting the cabinet to the wall.

6. Repeat steps 3 – 5 for the remaining legs.
7. Using two or more people, stand up the cabinet and place into desired location.

### CABINET LEVELING

(for all cabinets except for wall cabinet)

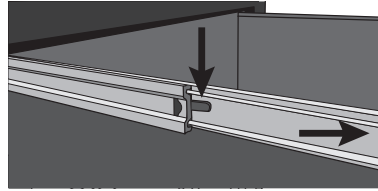
1. Place a small magnetic level onto the top of the cabinet to verify the levelness of the cabinet.
2. If the floor slopes and the cabinet is not level, lift the adjustable sleeve on the leg and adjust the cabinets height-adjustable leveling leg by turning the nut on top of the cabinet's foot, up or down to bring the cabinet to a level position. This may require two people, one person to verify / bring cabinet level and one person to adjust the legs up and down simultaneously.
3. The cabinet must be adjusted front to back and side to side.
4. Do not put items in the cabinet until the leveling process is complete.

### MOUNTING OF THE WORKTOP:

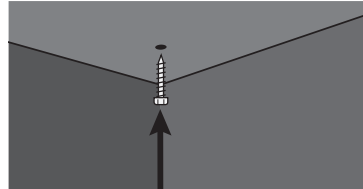
(optional, for base cabinets)

**NOTE:** Base Cabinet Drawers must be removed prior to mounting Worktop.

- Pull each drawer out to full extension, simultaneously depress the left lock down and right lock up in each slider while pulling out the drawer. The drawer will slide out of the tracks ready to remove. See the diagram to note where the locks are on the drawer slides.



1. Place the Worktop on top of both the base cabinet .
2. Align the Worktop so that it is flush with the side of the base cabinet.
3. Using the supplied Worktop hardware fasten 4 - #10 x 7/8" Phillips head screws through the cabinet top into the Worktop. A cordless power drill and a #2 Philips bit is required to drive the screws into the Worktop.

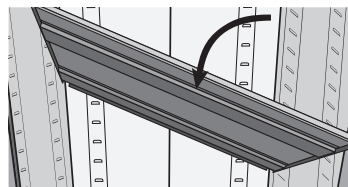


4. Put drawers back into base cabinet by aligning them with the ball-bearing slides drawer tracks. The drawer should slide back into place. Push the drawer fully into the cabinet, then pull it out to full extension. If the drawer does not stop at full extension, or feels loose, the drawer has not been put back into the drawer slides properly. Ensure both drawer slides attached to the drawer are running along the drawer slides attached to the frame of the cabinet.

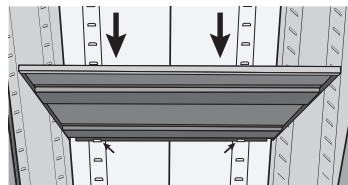
### INSTALLING SHELVES:

**NOTE:** Shelf must be installed level with the lock on the cabinet door in order for lock to work.

1. Determine the placement of the shelves.
2. Tilt the shelf so that one end is higher than the other as show in the diagram below.



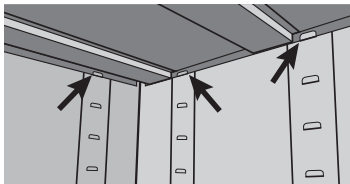
3. Insert the shelf into the cabinet so that the higher end is directly above the desired slots and push the shelf down into place behind the side slots.
4. Raise the lower end so it is directly above the desired slots and push the shelf down.



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**NOTE:** Make sure all shelf tabs are completely in place, see below diagram.



5. Repeat steps 2 – 4 for the remaining shelves.

**Note:** one shelf in the locker must be level with the lock on the door of the cabinet, in order for the lock to work.

## MOUNTING CABINETS INTO DRYWALL / STUDDED WALL: WARNING: ALL CABINETS MUST BE MOUNTED TO STUDS BEFORE LOADING THE CABINETS WITH ITEMS

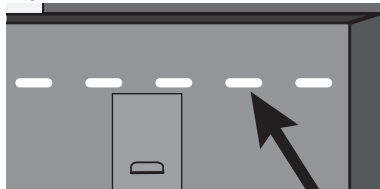
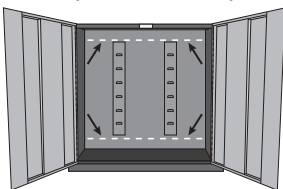
Each locker or base cabinet must be mounted to the wall with at least two of the provided mounting screws. Each wall cabinet must be mounted with four screws.

1. Using a stud finder locate the studs in the wall where the wall cabinet is to be placed.
2. Once studs are located, using a pencil and a level mark a vertical line to indicate stud location.

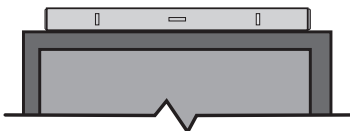


3. Place the cabinet into position tight against the supporting wall.
4. Open the doors and locate the perforated mounting strip on the top and bottom of the backside of the cabinet.

**Note:** the wall cabinet has a perforated strip of holes at the top and bottom of the cabinet, the locker and base cabinets only have a perforated strip at the top of the cabinet.



5. Align the previously marked stud lines with a perforated hole by shifting the cabinet slightly.
6. Place a small magnetic level on top of the wall cabinet and adjust the orientation of the cabinet to bring it to a level position.



7. Once leveled, using the supplied mounting hardware fasten a 2.5" x 1/4" cabinet mounting lag bolt with a large washer through the cabinet and into the stud. This can be done by hand with a 7/16th socket wrench or a cordless power drill with a 7/16th socket attachment. Do not over tighten bolts! Once the fender is sitting tightly flush with the backside of the cabinet stop.

8. Repeat Step 6 three additional times with the remaining mounting hardware to install the wall cabinet. You will only repeat this one more time for the locker, as it only has 2 mounting lag bolts.

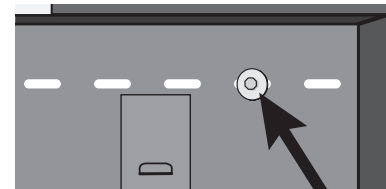
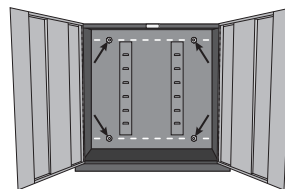
## WALL AND LOCKER CABINET WALL MOUNTING INTO CONCRETE BLOCK / MASONRY WALL:

**NOTE:** Masonry Hardware **NOT** Included

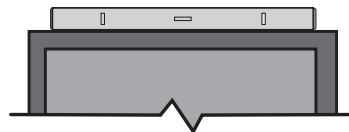
### REQUIRED HARDWARE:

- 2 1/4" x 1/4" Tapcon Concrete Anchor (4)  
Or
- #10 x 2" Screw with 3/16" masonry plug (4)

1. Place the wall cabinet into position tight against the supporting wall.
2. Open the doors and locate the perforated mounting strip on the top and bottom of the backside of the cabinet.



3. Place a small magnetic level on top of the wall cabinet and adjust the orientation of the cabinet to bring it to a level position.



4. Using a hammer drill, drill 4 pilot holes through the perforated strip in the backside of the cabinet and through the wall.
5. Using either the 2 1/4" x 1/4" Tapcon Concrete Anchor or #10 x 2" Screw with 3/16" masonry plug method and the supplied fender washers fasten the cabinet directly to the wall. This application requires a cordless power drill with a #2 Philips bit for ease of installation.
6. Repeat Step 3 - 4 three additional times with the remaining mounting hardware.

**THANK YOU** for purchasing a NewAge product.

Please give us a call, or visit us online if you have any other questions or comments.

NEWAGE  
PRODUCTS INC.

THE ORGANIZED GARAGE

201 Chrislea Road, Vaughan, ON, Canada

1-877-306-8930

[www.NEWAGEPRODUCTS.com](http://www.NEWAGEPRODUCTS.com)

# **NEWAGE PRODUCTS INC. WELDED-STEEL CABINETRY WARRANTY**

## **ONE-YEAR LIMITED WARRANTY**



For one year from the date of purchase, when this product is installed, operated and maintained according to the instructions attached to or furnished with the product, NewAge Products Inc. will replace the defective product or parts if the part fails as a result of defective materials or workmanship.

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### **NEWAGE PRODUCTS INC. WILL NOT PAY FOR:**

1. Service calls to correct the installation of any NewAge products or to instruct you how to use or install them.
  2. Damage resulting from improper handling or shipping of products, or products damaged by accident, misuse, abuse, fire, flood, improper installation, acts of God, neglect, corrosion, modification or mishandling.
  3. Products damaged by improperly loading beyond the specified maximum weight capacity outlined in the instructions provided with the product.
  4. Repairs or replacement when your product is used in other than normal, single-family household use, such as a commercial environment, or handled in any way inconsistent with the installation instructions included with the product.
  5. Cosmetic damage, including scratches, dings, dents or cracks in paint that do not affect the structural or functional capability of the product.
  6. Surfaces damaged due to chemical interaction resulting in corrosion of paint or metal.
  7. Replacement parts for NewAge products outside Canada and the United States.
  8. Replacement keys or locking mechanisms.
  9. Loss of product contents due to theft, fire, flood, accident or acts of God.
  10. Shipping or freight fees to deliver replacement products or to return defective products.
  11. Any labor costs during the limited warranty period.
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### **DISCLAIMER OF IMPLIED WARRANTIES; LIMITATION OF REMEDIES**

IMPLIED WARRANTIES, INCLUDING TO THE EXTENT APPLICABLE WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE, ARE EXCLUDED TO THE EXTENT LEGALLY PERMISSIBLE. ANY IMPLIED WARRANTIES THAT MAY BE IMPOSED BY LAW ARE LIMITED TO ONE YEAR, OR THE SHORTEST PERIOD ALLOWED BY LAW. SOME STATES AND PROVINCES DO NOT ALLOW LIMITATIONS OR EXCLUSIONS ON HOW LONG AN IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS LASTS, SO THE ABOVE LIMITATIONS OR EXCLUSIONS MAY NOT APPLY TO YOU. THIS WARRANTY GIVES YOU SPECIFIC LEGAL RIGHTS, AND YOU MAY ALSO HAVE OTHER RIGHTS WHICH VARY FROM STATE TO STATE OR PROVINCE TO PROVINCE