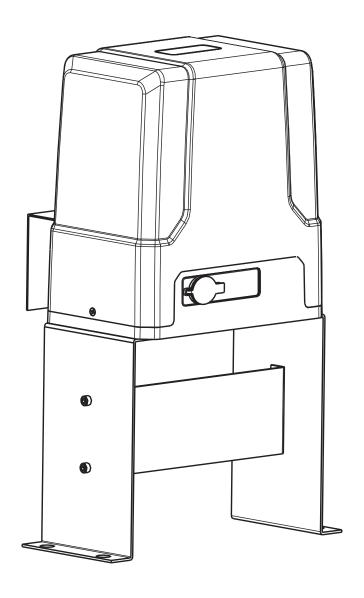
# Sliding Gate Opener User Manual



Read Carefully Before Use Keep for Future Reference

# **Contents**

Sat	fety Information	1
Spe	ecifications	2
Pac	ckage List	3
Pre	eparation	5
	Preparing Components and Tools	5
	Components Not Included but Necessary	5
	Tools Needed for Installation	5
	Install Safety Guards	5
	Power Setup	6
	Powering the Gate Opener	6
	Powering the Infrared Sensors (Optional)	6
	Testing the Gate Opener	6
	Checking Remote Release	6
	Checking Manual Release	7
	Checking Installation Conditions	8
	Determining the Sliding Direction	10
	Customizing the Installation	11
Ме	echanical Installation	11
	Base Installation	11
	Base and Motor Mounting	13
	Chain Installation	14
	Testing the Chain	18
Wir	ring	19
	Control Board	19
	Control Board Wiring	21
	Connecting Method	22
	Installing Limit Switch Magnets	22
	Installing the Photocells (Optional)	26

Locating the Photocells	26
Wiring the Photocells	26
Operation	27
Control Board Buttons	27
Basic Settings	27
Checking Battery Level	27
Remote Pairing	28
Manual Control Mode	31
Setting Travel Limits	32
Gate Setting Menu	32
Setting Travel Speed	33
Setting Slow Stop Speed	33
Setting Slow Stop Distance	34
Setting Obstruction Sensitivity	35
Setting Automatic Closing Delay	36
Advanced Settings Menu	37
Setting Operating Mode	37
Setting Travel Acceleration	38
Setting Start-Up Delay	39
Setting Opening Direction	40
Setting Alarm Lamp	41
Other Settings	42
Setting Emergency Stop Distance	42
Setting the Buzzer	43
Reset to Factory Settings	44
Maintenance	45
Troubleshooting	46
Disposal	47

# **Safety Information**

### **Marning**

- Read these instructions completely before installation and use. Provide them to any technician
  used to install, maintain, or repair this device and provide them with the device if it is ever given
  or sold to a third party.
- Install and use this gate opener only in accordance with these instructions and all applicable local and national laws and regulations. Adding instructional or warning signage may be necessary in your area.
- ONLY use the device for its intended purpose, opening and closing a single sliding gate for vehicular traffic.
- ALWAYS aim to minimize public exposure to potential hazards such as pinch points. Failure to
  do so may result in serious property damage and severe personal injury.
- ONLY install and use this gate opener on firm level ground.
- **DO NOT** install this device in any area prone to flooding or in locations exposed to flammable or explosive fumes.
- ANY actions or elements not explicitly covered in these instructions are strictly prohibited.
- ALWAYS keep bystanders, pets, and any objects away from the automation operation area.
- **NEVER** let children operate or play with the gate controls and keep control devices out of the reach of children to prevent unintentional automation activation.
- NEVER cross the path of the gate while it is in motion. Even driving through when it is closing remains EXTREMELY dangerous.
- DO NOT initiate the gate opener unless you have a clear line of sight and can confirm that its
  pathway is clear of people, pets, or other obstructions. Maintain constant vigilance over the
  gate's entire range of motion.
- NEVER modify the automation components without explicit authorization from the factory.
   NEVER attempt to perform repairs on the automation system. NEVER replace any components with nonidentical ones. Making modifications or adding components by personnel without proper training or involving unauthorized parts will void the manufacturer's warranty. Seek professional assistance from qualified technicians if needed.
- DO NOT use if any component is missing, loose, worn, or damaged. Tighten, repair, or replace
  problematic parts before further use. ONLY replace components with identical parts and always
  fully replace damaged electrical cords.
- Maintain the gate opener as instructed herein. ALWAYS unplug the gate opener before performing any inspection, servicing, or maintenance.
- Keep your gate well maintained and its track free of grime and debris. Periodically confirm that
  it runs smoothly under manual operation.
- Keep nylon or polystyrene bags out of the reach of children.
- ONLY install the opener on the inside of the gate.
- Make sure the motor is unconnected from power when mounting, positioning or repairing this
  product.

# **Specifications**

General Specifications					
Lancet Welfers 0. 5					
	ut Voltage & Freq. 110 V 60 Hz				
Motor Type	DC				
Motor Coil Material Copper					
Brushed/Brushless Motor	Brushed				
Motor Rated Voltage	DC 24 V				
Motor Rated Current	7 A				
Motor Rated Power	170 W				
Torque	13 lb·ft	18 N·m			
Motor Speed	2200 rpm				
Sprocket Speed	68 rpm				
Housing Material	Acrylonitrile Butadiene Styrene (AB	S)			
Motor Base Material	Aluminum Alloy				
Noise Level	≤ 56 dB				
	Sprocket Compatibility				
Max. Gate Width	39 ft.	12 m			
Max. Gate Weight	1764 lb.	800 kg			
Sliding Speed	59 ft./min	18 m/min			
	Operational Environment				
Ambient Temperature	-4 to 158°F	-20 to 70°C			
Weatherproof Rating	IP44				
	Remote Control				
System Canasity	32 Remotes				
System Capacity Frequency	<u> </u>				
Range	98 ft. 30 m				
Gate Control Modes	Remote, Manual	30 111			
Gate Control Modes	·				
Battery					
Battery Type	Lead-Acid Battery				
Battery Capacity 12V/9Ah					
	Functions				
	Motor				
Thermal Cutoff	Yes				
Gate Operation					
Start Delay	Yes				
Stop Delay	Yes				
	Obstruction Retraction Yes				
	Auto-Close Timer 15/30/45 sec.				
Pedestrian Mode	Yes				
Limit Switch Type	Magnetic Steel				
Notification					
Opening/Closing Buzzer (Off by default)					
Obstruction					
Low Battery					
	Remote Control				
Button Configuration Single/Three Button Control					

# **Package List**

No.	Picture	Name	Quantity
А		Main Body	1
В		Manual Release Keys	2
С		Remote Controls	2
D		Sprocket Cover	1
E		Chains	2
F		Tie Rod	2
G		Square Bolt	4
Н		Round Bolt	4
I		Gate Brackets	2

No.	Picture	Name	Quantity
J		Horizontal Mounting Plate	1
К		Vertical Mounting Plate	2
L		M8 Foundation Bolts	4
М		Magnets & Bracket	2
N		M6×10 Screws	2
0		M4×10 Screws	2
Р		M6×14 Screws	14
0		M8×60 Hex Bolts	6
Р		M6×20 Hex Bolts	4
S	0000	M8 Hex Nuts	8
Т		M6 Hex Nuts	20
U		M6 Flat Washers	14
V		M8 Flat Washers	8
W		M6 Spring Washers	14
Х		M8 Spring Washers	4
Υ		Photocells	1

# **Preparation**

This chapter describes the preparation that needs to be done before installation. Carefully read and follow the instructions. Failure to do so may cause unsuccessful installation, shorten the lifespan of your gate, or even result in personal injury and property damage.

### **Preparing Components and Tools**

Check that all necessary accessories are intact and complete, preparing other helpful items as needed.

#### **Components Not Included but Necessary**

- Three-Core Cable: 16 AWG (1.5 mm²), usu. 6.6 feet (2 m) long
- Conduits
- 3-Prong U.S. Plug
- Infrared Sensor Connection Cables: Single or double-core.

#### **Tools Needed for Installation**

- · Spirit Level
- Adjustable Wrench
- Socket or Sleeve Kit
- Flathead Screwdriver
- Phillips Screwdriver
- Tape Measure
- Marker/Pencil
- Chainsaw/Hacksaw
- Hammer Drill
- Wire Cutters
- Wire Strippers

#### **Install Safety Guards**

For your safety, adopt following safety protection measures:

- Post at least two warning signs at prominent positions on both sides of your gate.
- Controls intended for user activation MUST be located at least 10 feet (3 m) away from any
  moving part of your gate and where the user is prevented from reaching over, under, around,
  or through the gate to operate the controls. Outdoor or easily accessible controls MUST have
  a security feature to prevent unauthorized use.
- Exercise care to reduce the risk of nuisance tripping, such as when a vehicle trips the sensors while your gate is still moving in its opening direction.

### **Power Setup**



This step is **ONLY** for setting up the cable for the gate opener. **DO NOT** connect it to power supply until the installation is finished. (Except in Testing the Gate Opener)

#### **Powering the Gate Opener**

1. Prepare a 110V/60Hz power supply for the gate opener.



The circuit should be 3-core and at least 16 AWG (1.5 mm<sup>2</sup>).

2. Run the wiring from a GFCI outlet or a circuit breaker within sight of the gate.

**Note:** It is recommended this outlet or switch be located at least 5 feet (1.5 m) above the ground.



The wiring connections **MUST** be able to withstand rain and other elements. It is recommended that the power cable run underground near the gate inside a PVC pipe.

#### **Powering the Photocells (Optional)**

- 1. If using the infrared sensors (Y), prepare locations for them ion your gate so that they are on the same level.
- 2. The signal line from the receiver—the sensor with a 5-pin terminal—and any power lines should be prepared. The wires should be at least 22 AWG (0.5 mm²) thick.
- 3. Power the infrared sensors from the motor's circuit board or separately.

**Note:** It is recommended that these lines and lines from any other control or access system also be placed underground inside a separate PVC pipe than the one used for the motor's power cord.



All wiring connections **MUST** be able to withstand rain and inclement weather.

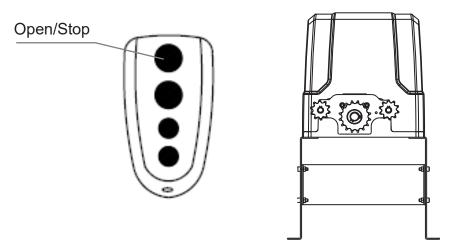
### **Testing the Gate Opener**

#### **Checking Remote Release**

Before installation, you must test the gate opener.

- 1. Loosen the bolts fastening the plastic cover of the main body.
- 2. Locate the terminals for the main power.
- 3. Connect the 16 AWG cable (not included) to the terminals and your 3-prong plug (not incl.).
- 4. Replace the cover and retighten its fasteners.

- 5. Plug the gate opener to a power source.
- 6. Press the open button on the remote control, and the output sprocket should immediately start rotating counterclockwise.
- 7. Press the stop button, and the output sprocket should immediately stop rotating.
- 8. Press the close button, and the output sprocket should begin rotating clockwise.





Ensure the gate opener is unplugged before proceeding with installation. Keep fingers away from gate.

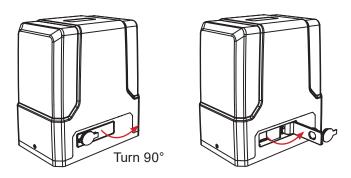
#### **Checking Manual Release**



With the manual release locked, the output sprocket is locked as well. Only use the manual release in case of power failure. **DO NOT** connect to power when the manual release is activated.

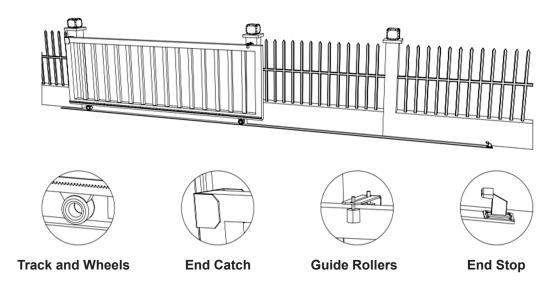
- 1. Open the key cover using the any of the manual release keys.
- 2. Insert the key and turn it 90° clockwise.
- 3. Pull the latch as shown perpendicular to the main body.
- 4. Rotate the motor output sprocket freely by hand.

In an emergency, open the door following the steps above to manually open the gate.



### **Checking Installation Conditions**

1. Ensure that your gate does not exceed your model's weight capacity and includes the following features or their equivalent.



2. Ensure that your gate does not exceed 39 feet (12 m) in length.

**Note**: If it exceeds, you will need to purchase additional ANSI #41 chain and connect it to those provided with your device.

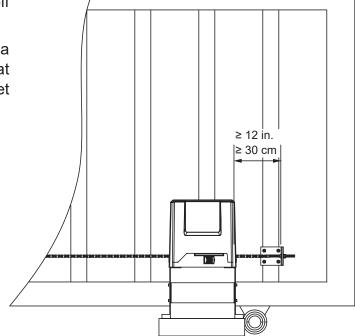


**NEVER** use incompatible chain sizes with this device and **ALWAYS** ensure the gate chain is securely fastened prior to use.

3. Ensure that your gate is properly installed on firm level ground. It should move smoothly and horizontally along its entire range, and its sprocket and guides should rotate easily and be free of any corrosion, dirt, or grime. Any track should be cleaned and firmly mounted along its entire length. There should be adequate space at either end to avoid any pinching or crushing

hazard once its movement is automated or the hazardous area should be blocked off and warnings posted.

4. Ensure that the gate opener will have a suitable location on firm level ground at least 12 in. (30 cm) inside the chain bracket on the nearest end of the gate.



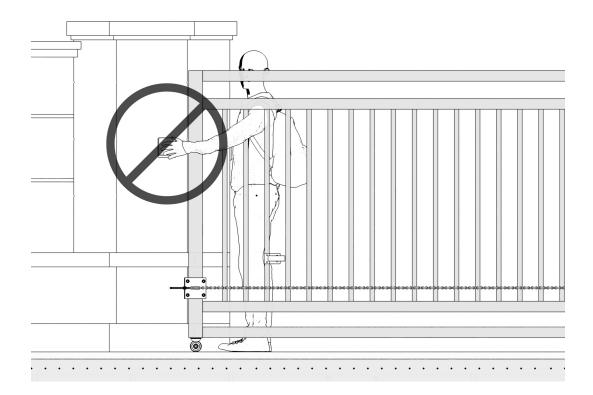
5. Prepare a working power source nearby and arrange appropriate wiring routing.

#### **Caution**

- The power line should be covered by PVC conduits (not included).
- The external wiring should be buried underground to ensure safe use.
- 6. Ensure there is a cement floor no less than 450mm long and 300mm wide and a minimum depth of 250mm for motor installation and the distance to your gate is no larger than 12 in. (30 cm).



**NEVER** install any control device where a user will be tempted to reach through the gate to operate the gate opener.



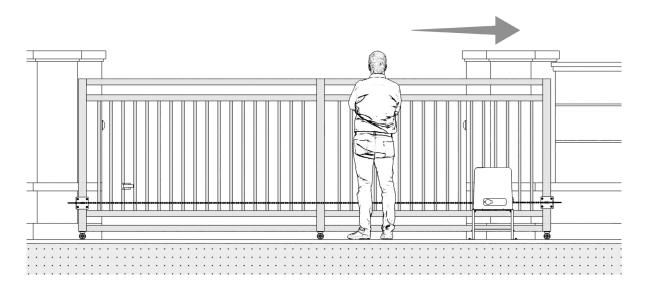
### **Determining the Sliding Direction**

Sliding direction herein refers to the direction in which your gate slides when you are standing at the side of your gate opener and facing the gate.

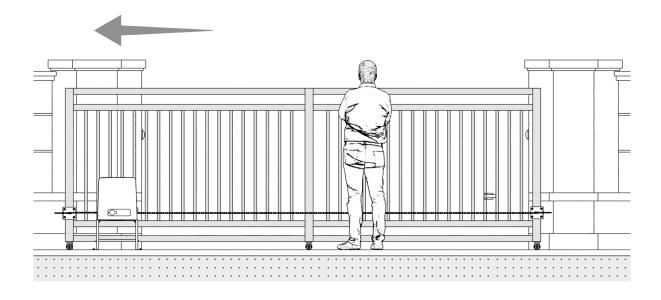
This device is designated for immediate use with gates that slide open to the right. The installation procedures for gates that slide open to the left are

basically, the same as that for gates that slide open to the right, except for installation procedure with respect to the electrical part.

#### **Right-Slide Opening**



#### **Left-Slide Opening**

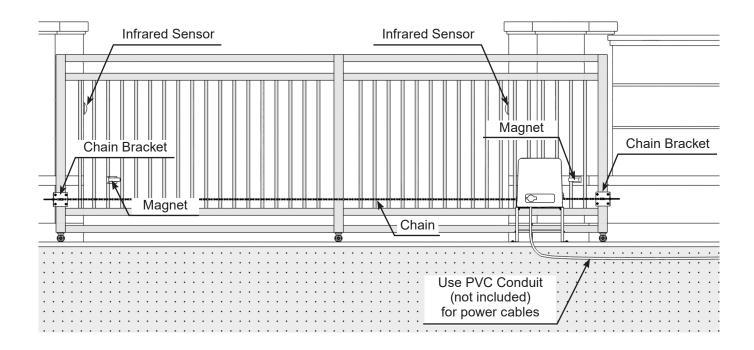


#### Notion:

Regardless of the door opening direction, the black magnet is always installed on the left side.

### **Customizing the Installation**

Refer to the diagram below for where things should be for a proper installation.(applicable only to right slide opening)





**ONLY** install the opener on the inside of the gate.

## **Mechanical Installation**

### **Base Installation**

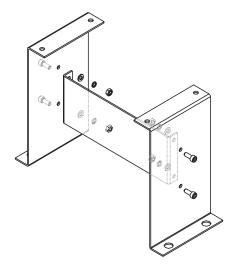


Your motor **MUST** be firmly secured for safe use. **DO NOT** attempt to use it loose or only secured to thin pavement.

#### Parts to be used:

- M6×10 Screws (×4)
- M6 Spring Washers (×4)
- M6 Flat Washers (×4)
- M6 Hex Nuts (×4)
- Horizontal Plate (×1)
- Vertical Plates (×2)
- Foundation Bolts (×4)

1. Use the horizontal mounting plate (J) to brace the two vertical mounting plates (K) as shown.



2. If the area beside your gate already has concrete 10 inches (25 cm) or deeper, you can attempt to secure this base into it with your drill and suitable fasteners.

**Note:** If there is no concrete at the area beside your gate, dig a hole where the main body is going to be installed, and refer to the steps 3-9 for the concrete base.

- 3. Prepare a form box with the same dimensions as the hole you dig and fit it into the hole. Nonstick spray can be used to minimize moisture absorption and ease its future removal.
- 4. arrange PVC pipes for the main power cable, photocell (if needed), and any other cables for optional accessories.
- 5. Fill the form box with concrete.

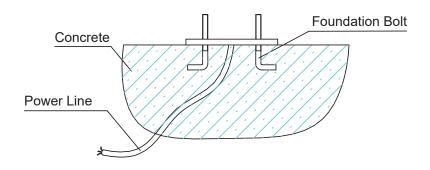
**Note:** You will need a minimum of 1.5 cubic feet (40 L) of concrete, equivalent to about four standard 60 lb. or three standard 80 lb. bags. A metal wire or cage frame can be added near the sides to further reinforce your concrete foundation.

- 6. While the concrete is still wet,
  - a. Adjust the cables' PVC pipes as needed.
  - b. Insert the four M8 foundation bolts (L) as shown.

#### Note:

Allow for the additional 2 inches (5 cm) or so that the chain gears will need between the nearest foundation bolts and the gate.

Coat the bolts with a protective solution to minimize corrosion during their time in the wet concrete and afterward.



- 7. Level the upper surface of the concrete.
- 8. Wait at least 24 hours for the concrete to set, protecting the area from any rain or other weather as needed.
- 9. Remove the form box from around the concrete and pack the soil tightly back into place.

  Adjust the concrete and surrounding dirt as needed to ensure it is snuggly fit, firmly positioned, and completely level.



If you ever subsequently notice the gate opener rocking with the concrete during use, add additional concrete or further secure the base as needed.

10. Fix the base onto the foundation bolts using the M8 spring washers (X) and flat washers (V) and hex nuts (S). Use additional washers as needed to keep the base completely level.

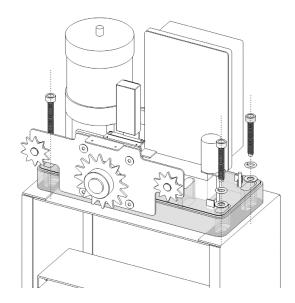
### **Base and Motor Mounting**

1. Remove the screws from both sides of the motor (A).



2. Remove the protective cover.

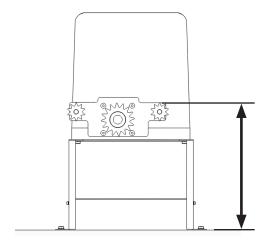
- 3. Attach the motor to its base using the following fasteners.
  - M8×60 Hex Bolts (×4)
  - M8 Spring Washers (×4)
  - M8 Flat Washers (×4)
  - M8 Nuts (×4)



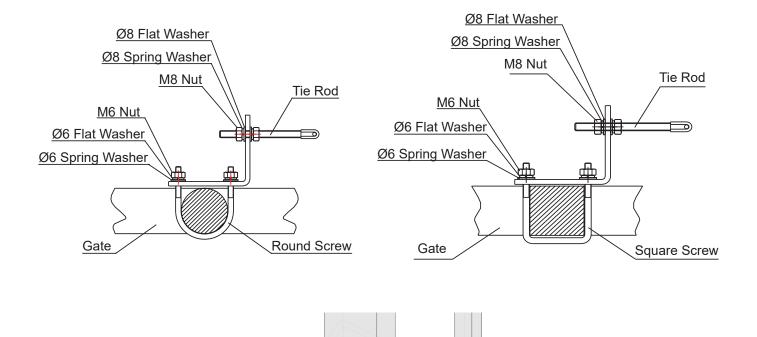
4. Attach the base with the motor to the foundation bolts using 4 M8 bolts and nuts.

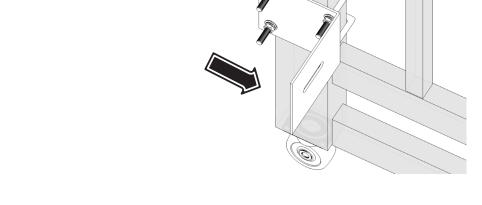
### **Chain Installation**

- 1. Close the gate.
- 2. Determine the height of the marked idler wheel using a tape measure (not included). This value denotes the mounting height of each chain bracket based upon its horizontal centerline. On your gate, mark the mounting height for both chain brackets.

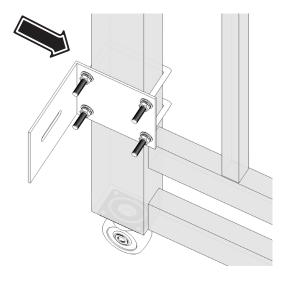


3. Install a gate bracket(I) on the left and right side of the gate at the same height as the two lower wheels on the motor, as shown below. Use the square bolt(G) for square frames and the round bolt(H) for round frames.

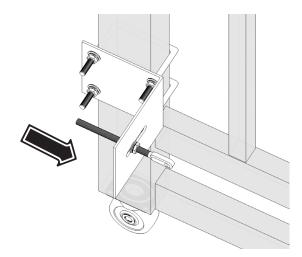




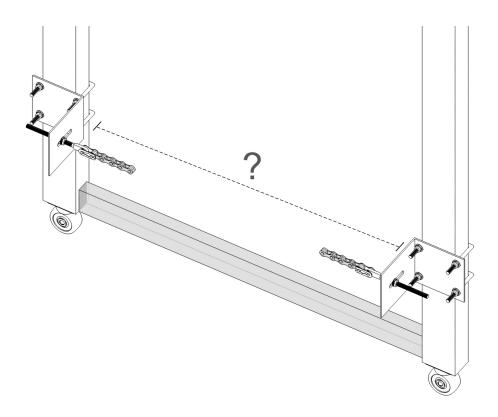
**Note:** It is recommended that you position the brace for the chain bolt on the side of the gate frame nearer to the motor (as shown in the image above), but it can be used in an alternative position if necessary (as shown below).



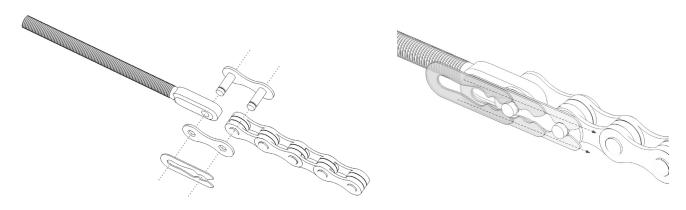
4. Pass the tie rods (F) through the brackets and secure it with M8 hex nuts, springs, and flat washers.



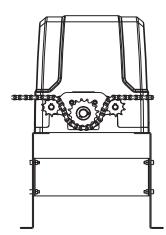
- 5. Measure the distance between the two chain brackets as shown to see the necessary length of the chain's extension. This package includes two chains, each being 9.8 feet (3 m) long.
  - If the distance is 9.8 feet (3 m) or less, cut off the excess chain section while leaving a certain amount as needed.
  - If the distance is 9.8–19.6 feet (3–6 m), join the two chains and make your cut as above.
  - If the distance is 19.6 feet (6 m) or more, use a #41 galvanized chain (not included).



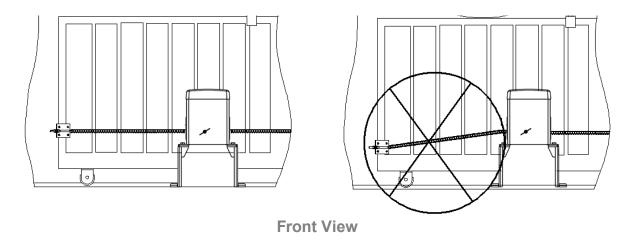
6. Connect the chain to the tie rod the way as shown.

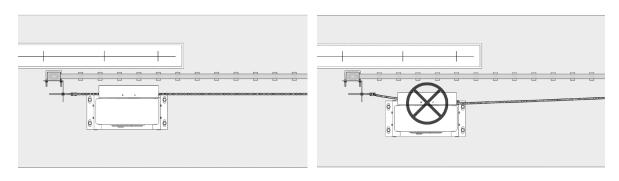


7. Unscrew the locking bolts from the chain box and then remove its protective cover. Run the chain through the idler wheels and chain sprocket. See illustration. Check that the chain between the gate post and the idler wheel is level; if not, adjust the height of the chain bracket.



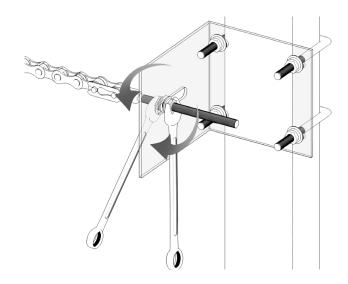
8. Pull the chain onto the other bracket. Repeat Steps 6 to complete the connection and installation. If necessary, fine tune the tie rods to achieve your desired positioning.





**Top View** 

9. Adjust the nuts on each tie rod until your preferred tension is reached. Cut off any excess chain section if needed.



### **Testing the Chain**



With manual release activated, the output sprocket can be turned manually. **DO NOT** connect to power when the release is activated.

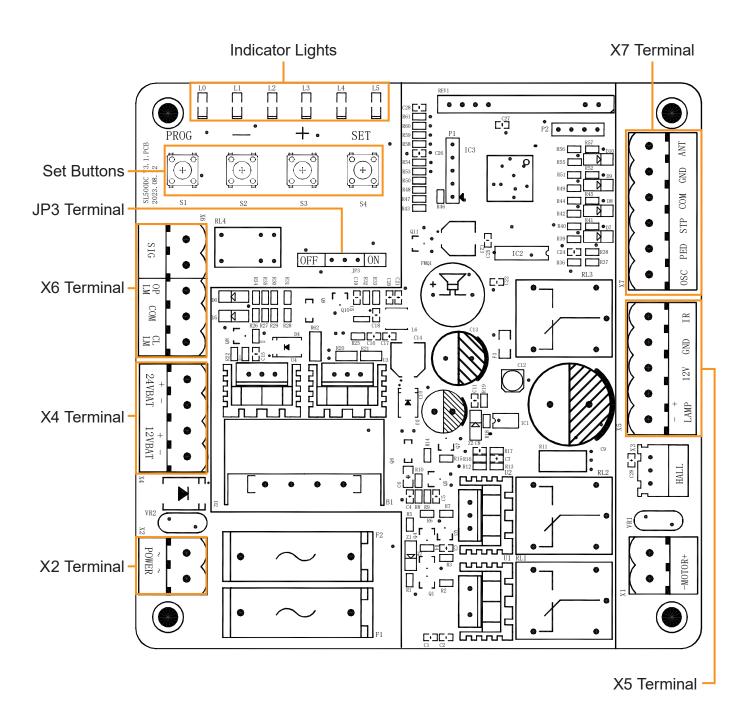
- 1. Open the key cover.
- 2. Insert one of the release keys and turn it 90° clockwise.
- 3. Pull the release lock to its maximum extent, and the sprocket is separated from the internal gears and is free to rotate.
- 4. Manually slide your gate, checking that it moves smoothly.

**Note:** If necessary, reposition the chain or replace the chain with a suitable one as mentioned above.

- 5. Push the release lock back into place and deactivate the manual release.
- 6. Reinstall the removed protective cover onto the chain box using its fasteners.

# Wiring

### **Control Board**



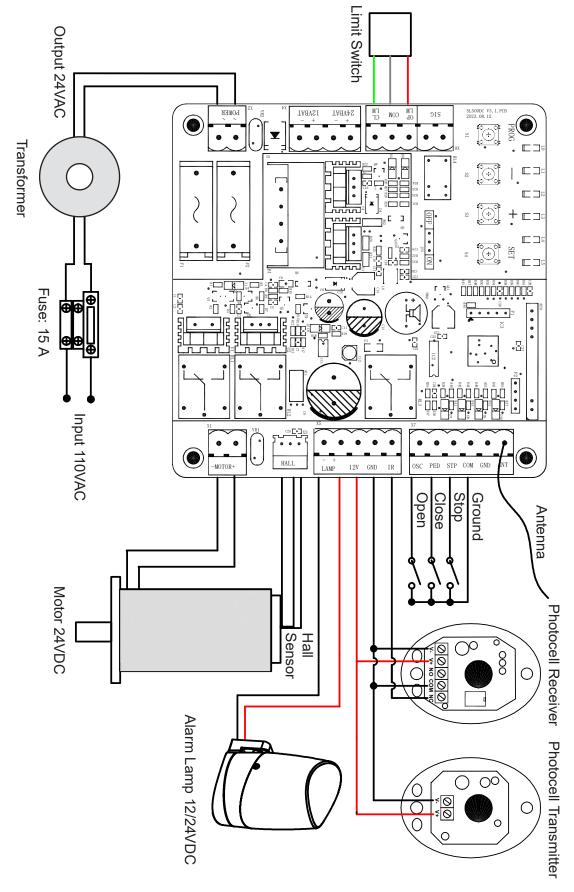
Control Board Description				
Item	Name	Description		
	L0 (Green)	Shines steadily when system is working properly or enters the menu.		
	L1(Red)	Flash when any of the system enters the follow submenus:		
Indicator Lights	L2(Red)	<ul><li>Setting</li><li>Parameter</li><li>Errors</li></ul>		
_	L3(Red)			
	L4(Red)			
	L5(Red)	Battery level		
	PROG	Enters or exits the main menu.		
Set Buttons (1)	- and +	Toggles among the parameter submenus or change their values.		
	SET	Enters the submenu of a parameter and confirms the value.		
	SIG	Outputs close signal after gate closed in place.		
X6 Terminal	OPLM	Open Limit Switch (Red Wire)		
Ao reminal	COM	Limit Switch Common Terminal (White Wire)		
	CLLM	Close Limit Switch (Green Wire)		
	24VBAT+	Battery Positive		
X4 Terminal <sup>(2)</sup>	24VBAT-	Battery Negative		
74 Terrilliai	12VBAT+	Battery Positive		
	12VBAT-	Battery Negative		
X2 Terminal	Power	Power Supply (Transformer Output)		
	ANT	Extra Antenna Port		
	GND	Extra Antenna Ground		
X7 Terminal	COM	Common Terminal for External Push Button		
A Terminal	STP	External Stop Push Button		
	PED	External Close Push Button		
	OSC	External Open Push Button		
	IR	Photocell Input Common Terminal for Photocell (NC)		
	GND	Ground		
X5 Terminal	12V	Cuts off when the gate is closed in place.		
	LAMP+	Alarm Lamp +12/24 V DC		
	LAMP-	Alarm Lamp −12/24 V DC		
JP3 Terminal <sup>(3)</sup>		Turns on/off the buzzer.		

- (1) A short press (within 1 sec.) or a or long press (over 2 sec.) of these buttons enters different menus.
- (2) The polarity **MUST** be wired correctly. Wrong wring will damage the control board.
- (3) To use the buzzer, you need to enter the **Other Menu** on the control panel first and enable the buzzer function.

### **Control Board Wiring**

### **Marning**

All changes to these settings below **MUST** be completed by a licensed electrician. Disconnect the power before wiring.



### **Connecting Method**

#### **Marning**

- · Wear appropriate PPE and obey the following instructions to prevent personal injury.
- Check that all metal parts are correctly grounded.
- · Disconnect the power.
- 1. Insert the exposed metal part of each cable into the right terminal and tighten the corresponding flathead bolt to secure this connection.
- (Optional)To extend, use electrician's pliers (not included) to tightly twist the
  exposed metal parts of the two cables together and then wrap them with electrical tape around
  three times for optimal coverage. The tape's width should be greater than the lengths of the
  metal parts.

### **Installing Limit Switch Magnets**

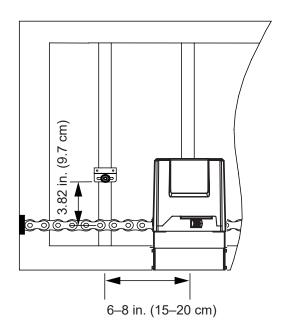
### **Marning**

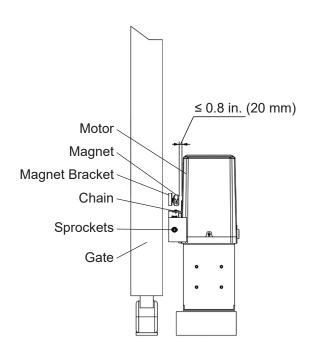
Using this gate opener without its magnets installed at the correct position risks damage to the motor and to the gate, including possible derailment.

- 1. Use the release key to release the output sprocket.
- 2. Move the gate to its maximum open position.
- 3. Find the post on the open gate about 6–8 inches (15–20 cm) farther away from your driveway than the middle of the motor.
- 4. Find the position on that post exactly 3.98 inches (10.1 cm) above the middle of the taut chain.
- 5. Place black magnets (M) on the left using its bracket(M) and M6×14 bolts (P), spring (W) and flat washers (U), and nuts (T) or using any similar fasteners. The magnet must be held facing the opener with at least 0.4 inches (1 cm) between it and the motor casing.

### Warning

The magnets and brackets are interchangeable, but **DO** make sure the black one is installed to the right of the gate opener when standing facing it, no matter how the gate opener is mounted: slide-right or slide left.





### **Marning**

This balck magnet will function as the **OPEN** limit switch because of the position of the sensors in the motor housing.

- 6. Move the gate to its close position.
- 7. Find the post on the closed gate about 6–8 inches (15–20 cm) towards the driveway from the center of your motor.
- 8. Find the position on that post exactly 1.53 inches (3.9 cm) above the middle of the taut chain.
- 9. Place the blue magnet on the right using its bracket and fasteners or other similar fasteners.
- 10. When finished, use the gate opener to perform an open-and-close test to ensure the correct installation of the limit switch magnets.

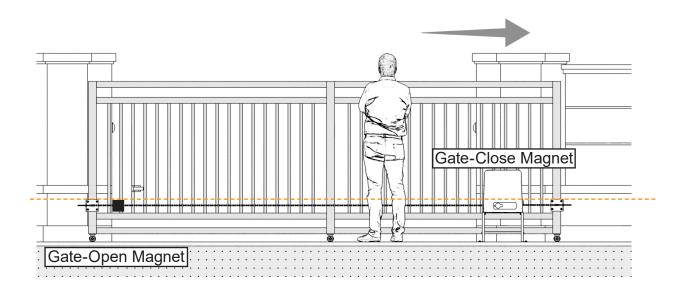
**Note:** The position of the magnets does not change the close/open direction of the gate.



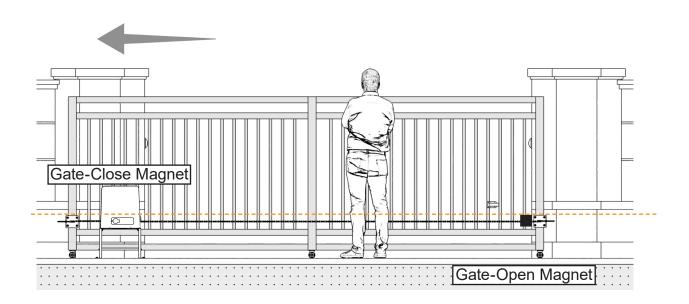
The limit switches **MUST** be installed at both the open and closed positions of the gate, ensuring the correct polarity for each limit switch. If uncertain, test it using the manual release. Confirm that the limit switches are securely fastened, free of any looseness.

If the gate does not stop after manually pulling it to the limit switch, lock the output sprocket by deactivating the manual release. Check if the magnets can trigger the limit switch within the sensing range and that the magnets are placed within the sensing range.

### **Right-Slide Opening**

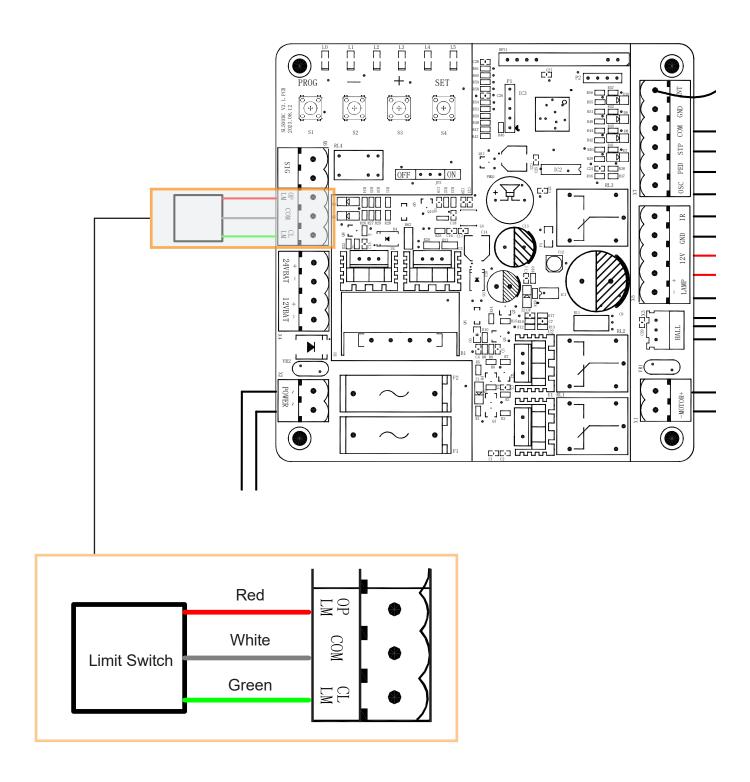


### **Left-Slide Opening**





The warning signs **MUST** face the street side.

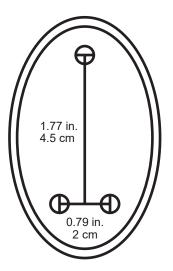


### **Installing the Photocells (Optional)**

#### **Locating the Photocells**

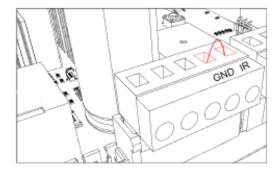
- 1. Locate them on opposite sides of your gate.
- 2. Directly across from one another at least 6'7" (2 m) apart and no further apart than 65 feet (20 m).
- 3. Place pilot holes for their support bolts (not incl.) as shown.

**Note:** It is recommended that they be placed out of direct sunlight if possible.

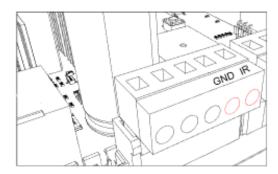


#### Wiring the Photocells

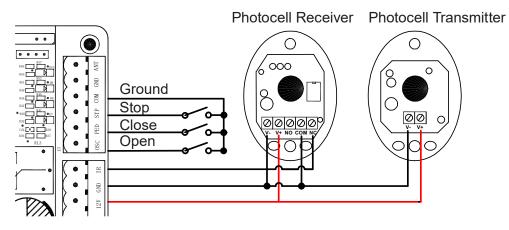
1. Loosen the IR and GND on X5 terminal.



2. Remove the thick wire from the motor's circuit board that connects the IR and GND pins in its photocell terminal.

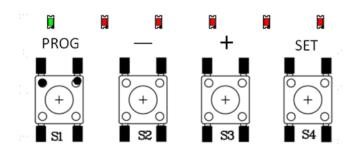


3. Connect the sensors' wiring to the control board according to figure below. The sensors' V+ pins should be connected to the 12V pin on the board; their V- pins and the receiver's COM pin should all be connected to the GND pin; and the receiver's NC pin should be connected to the IR pin.



# **Operation**

### **Control Board Buttons**



	L0 (Green)	Shines steadily when system is working properly or enters the menu.		
	L1(Red)			
Indicator Lights	L2(Red)	Flash when any of the system enters the follow submenus:  • Setting		
	L3(Red)	Parameter     Errors     Battery level		
	L4(Red)			
	L5(Red)			
	PROG	Enters or exits the main menu.		
Set Buttons (1)	- and +	Toggle among the parameter submenus and change their values.		
	SET	Enters a parameter submenu and saves the change.		

<sup>(1)</sup> A short press (within 1 sec.) or a or long press (over 2 sec.) of these buttons enters different menus.

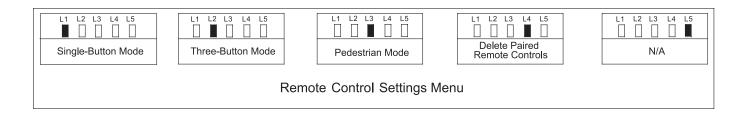
### **Basic Settings**

**Checking Battery Level** 

- 1. Press **SET** once.
- 2. The more indicator lights lit up, the higher the charge of the battery. Refer to the below table for approximates of battery charge.

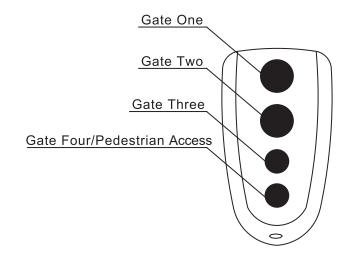
#### **Remote Pairing**

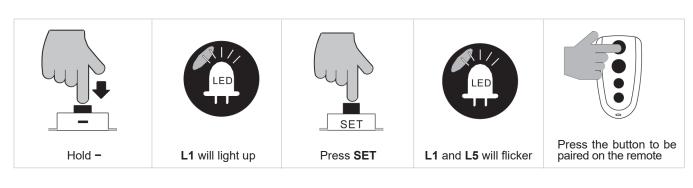
To enter remote pairing mode, hold – until **L1** lights up. The remotes can be paired in single-button mode or three-button mode. Either mode can also be used in combination with a pedestrian access button. Use +/- to toggle between these options and **SET** to enter them. Different indicator lights will be lit depending on which option is selected.

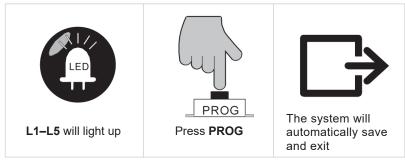


#### **Single-Button Mode**

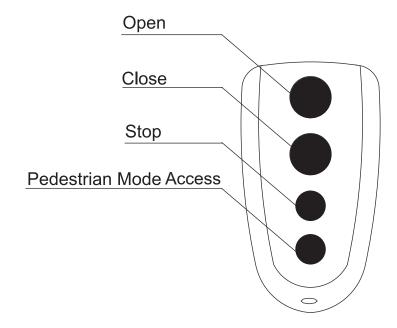
In this mode, a single remote control can control up to 4 gates with each button paired to a single gate. To pair gate openers in this mode, enter pairing mode as previously described, press **SET**, and press the button on the remote which you wish to pair to the gate. **L1–L5** will light up and your remote button will be paired. Press **PROG** to exit single-button pairing mode. This process can be repeated with different buttons for other gate openers.



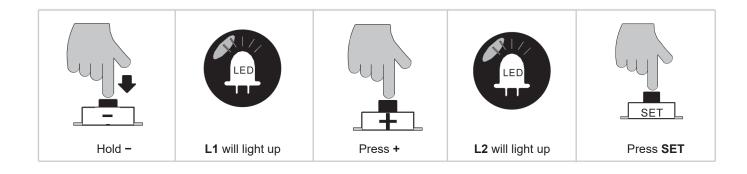




#### **Three-Button Mode**



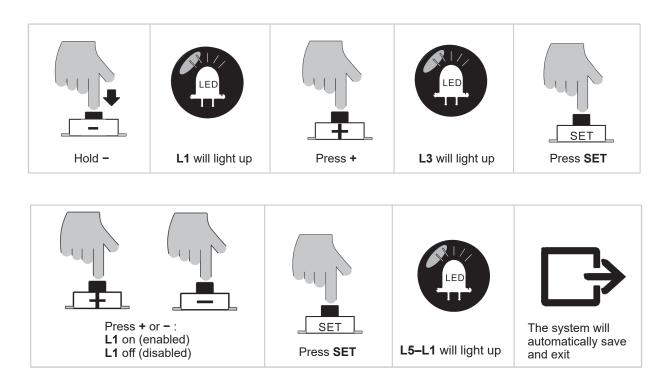
In this mode, a single remote can control different functions of a single gate. The top button will open the gate completely, the 2nd button will close it, the 3rd will pause either action, and the bottom button will partially open the gate to accommodate pedestrians. To pair gate openers in this mode, enter pairing mode as previously described, press –, and press **SET**. Press any button on the remote to pair the gate in three-button mode. **L1–L5** will light and your remote will be paired. In this mode, the remote's buttons will function as shown in the above diagram. Press **PROG** to exit three-button pairing mode. This process can be repeated with other remotes on the same gate or on different gates.





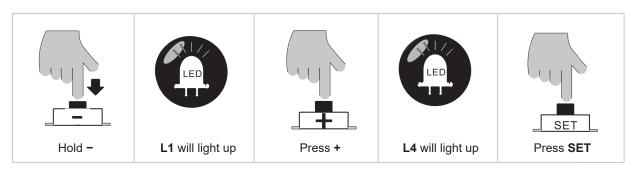
#### **Pedestrian Access**

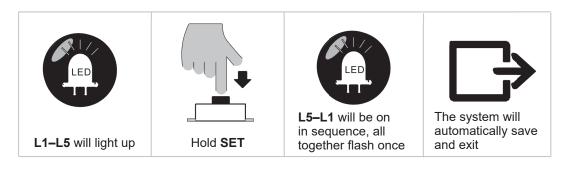
In either mode, the bottom button can be used to provide partial access for pedestrian traffic, opening the gate 3.3 feet (1 m). This function is enabled by default in three-button mode. To toggle pedestrian access, enter this mode, enter pairing mode as previously described, press – twice, and press **SET**. Press + to enable pedestrian access or press – to disable it. Press **SET** to save your setting and exit pedestrian access.



#### **Depairing Remotes**

In this mode, paired remotes can be unpaired from the gate opener. To enter this mode, enter pairing mode as previously described, press + three times, and subsequently press **SET**, the **L1-L5** will light up. From here, press and hold **SET** until **L1-L5** light up in sequence, all together flash once. All remotes have now been unpaired.





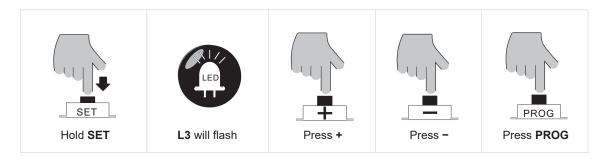
#### **Intelligent Pairing**

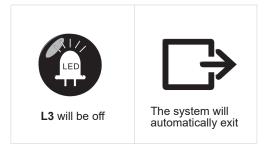
Intelligent pairing allows for the pairing of a remote to the gate opener without needing to use the control board. This pairing type is intended for use when a remote is already paired to a gate but for which another button on the remote is to be paired to the same gate. To do this, press and hold the 3rd and 4th buttons on the remote within 6.6 ft. (2 m) of the gate opener for 3 seconds. Next, press any button on the remote which is to be paired to the gate opener. Pairing is complete and pairing mode has been exited.

#### **Manual Control Mode**

The gate opener can be operated manually in a continuous manner in order to pre-test the gate opening system. To enter the manual control mode:

- 1. Press and hold **SET** for 3 seconds until indicator **L3** lights up.
- 2. Press + to open the gate.
- 3. Release + to stop.
- 4. Press to close the gate.
- 5. Release button to stop.
- 6. Press **PROG** to exit the mode. (Indicator **L3** turns off)





#### Note:

- The system will automatically exit the settings if no buttons have been pressed in 60 seconds in manual control mode.
- Press PROG if you want to exit halfway.



If the gate does not stop after manually controlling it to the limit switch, exit the manual control mode. Check if the magnets can trigger the limit switch within the sensing range and that the magnets are placed within the sensing range.

#### **Setting Travel Limits**



The gate **MUST** be open before proceeding with the quick travel setting.

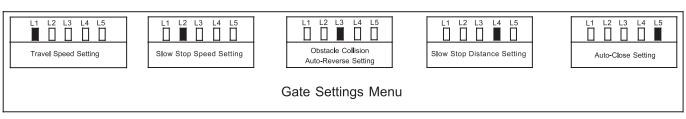
Limit switches **MUST** be installed at both the open and closed positions of the gate, ensuring the correct polarity for each limit switch. If uncertain, switch into manual control mode for testing. Confirm proper installation of the limit switch, ensuring it is secure and cannot be moved or removed.

- 1. Press and hold + for 2 seconds, and the gate will learn the travel automatically.
- 2. As the gate opens to its maximum open position, the indicator lights should light up one by one from **L1** through **L5**.
- 3. As the gate closes to its maximum close position, the indicator lights should light up one by one from **L5** through **L1**.
- 4. At the end of the automatic learning, the indicator lights start lighting up one by one from **L1** through **L5**, followed by a single flash from **L1** to **L5** before turning off.

**Note:** During the travel limit setting, errors may be encountered. Refer to the following table to interpret possible errors.

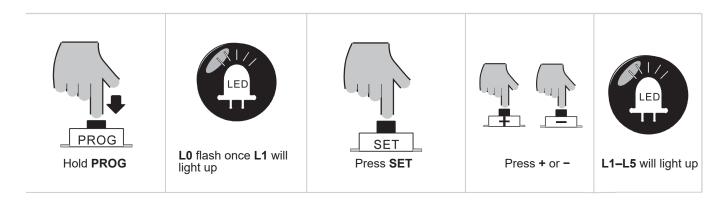
Indicator Light Status: Off On Flash				Flash	Status Indication
L1	L2	L3	L4	L5	Closing travel distance is too long (≥40 ft. or 12 m)
L1	L2	L3	L4	L5	Closing travel distance is too short (≤1.6 ft. or 0.5 m)
L1	L2	L3	L4	L5	Opening travel distance is too long (≥40 ft. or 12 m)
L1	L2	L3	L4	L5	Opening travel distance is too short (≤1.6 ft. or 0.5 m)
L1	L2	L3	L4 🗌	L5	Magnet is not detected
L1	L2	L3	L4 🗌	L5	STOP button is pressed, travel setting is interrupted
L1	L2	L3	L4	L5	Hall sensor signal is not detected
L1	L2	L3	L4	L5	PROG button pressed to exit travel limit setting mode
L1	L2	L3	L4	L5	Set travel limit position successfully (lit for one second)

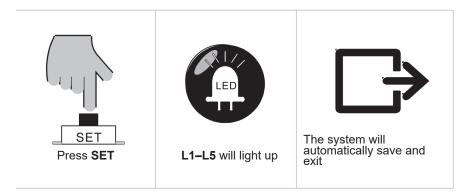
#### Gate Setting Menu



#### **Setting Travel Speed**

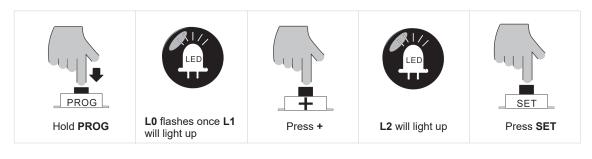
- 1. Press **PROG** and hold it for 3 seconds until **L0** flashes once.
- 2. Press **SET** once to enter the travel speed submenu.
- 3. Use +/- to increase or decrease the travel speed of the gate.
- 4. Refer to the indicator lights to determine the travel speed.
  - The more lights are on, the faster the rate of travel.
- 5. Once the desired travel speed is selected, press **SET** and the system will automatically save and exit.

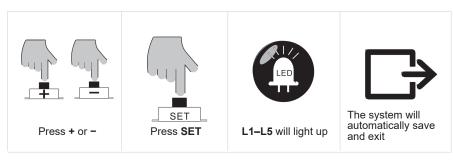




#### **Setting Slow Stop Speed**

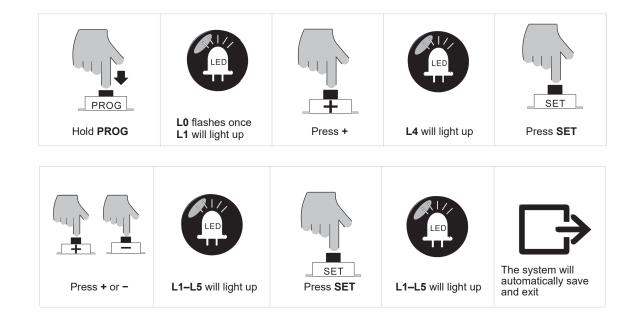
- 1. Press **PROG** and hold it for 3 seconds until the **L0** flashes once and **L1** lights up.
- 2. Press **SET** once to enter into the slow stop speed submenu.
- 3. Use +/- to adjust the slow stop speed.
- 4. Refer to the indicator lights to determine the rate of slow stopping. The more lights are on, the faster the rate of speed.
- 5. Once the desired slow stop speed in selected, press **SET** and the system will automatically save and exit.





## **Setting Slow Stop Distance**

- 1. Press PROG and hold it for 3 seconds until the L0 flashes once and L1 lights up.
- 2. Subsequently press + three times to enter the slow speed setting submenu and L4 lights up.
- 3. Press **SET** once to enter the current setting slow stop distance.
- 4. Use +/- to adjust the slow stop distance.
- 5. Refer to the indicator lights to determine the distance at which the slow stop kicks in. The more lights are on, the farther the distance.
- 6. Once the desired slow stop distance is selected, press **SET** and the system will automatically save and exit.



#### **Setting Obstruction Sensitivity**

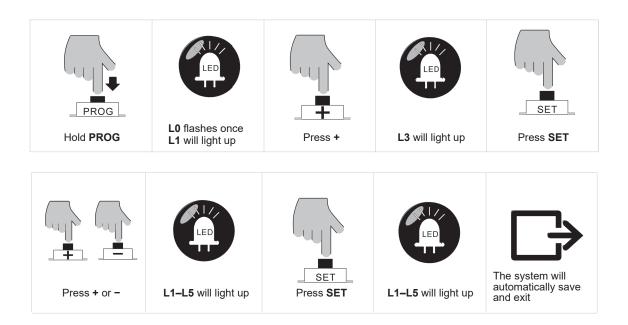
The sensitivity to obstruction can be adjusted following the steps below.

- 1. Press PROG and hold it for 3 seconds until the L0 flashes once and L1 lights up.
- 2. Subsequently press + two times to enter the travel limits setting submenu and **L3** lights up.
- 3. Press **SET** once to enter the obstruction sensitivity submenu.
- 4. Use +/- to adjust the sensitivity.
- 5. Refer to the indicator lights to determine the obstruction sensitivity. The more lights are on, the more sensitive the gate will be obstructions and the less force it will apply to push against obstructions.



Experiment will inanimate objects to find the optimal sensitivity.

6. Once the desired sensitivity is found, press **SET** and the system will automatically save and exit.



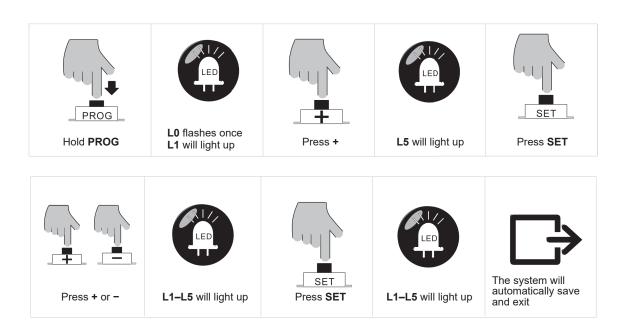
## **Marning**

The default sensitivity was reached with 500 kg gates with a smooth track. Adjust the sensitivity as needed for optimal results if the gate encounters obstruction but doesn't reverse or reverses frequently due to variations in weight or track smoothness.

### **Setting Automatic Closing Delay**

The gate opener can be configured to close the gate after a set amount of time or delay.

- 1. Press PROG and hold it for 3 seconds until the L0 flashes once and L1 lights up.
- 2. Subsequently press + four times to enter the automatic closing delay submenu, and **L5** lights up.
- 3. Press **SET** once to enter the submenu.
- 4. Use +/- to adjust the automatic closing delay.
- 5. Refer to the table below to determine the amount of time at which the automatic closing feature will kick in.
- 6. Once the desired time is selected, press **SET** and the system will automatically save and exit.



Indicator Light Status: Off On				Status Indication	
L1	L2	L3	L4	L5	Auto close function disabled
L1	L2	L3	L4	L5	Auto close after 10 sec.
L1	L2	L3	L4	L5	Auto close after 20 sec.
L1	L2	L3	L4 🗌	L5	Auto close after 30 sec.
L1	L2	L3	L4	L5	Auto close after 40 sec.
L1	L2	L3	L4	L5	Auto close after 50 sec.

## **Advanced Settings Menu**

## **Setting Operating Mode**

The control board of this product offers 3 different working modes. Choose one that best suits your needs.

Mode Terminal	Standard Mode (L1 lights up)	Three Button Mode (L2 lights up)	Community Mode (L3 lights up)
osc	Single Button Control	Opening Button	Single Button Control
PED	Pedestrian Button	Closing Button	Pedestrian Button
STP	Stop Button	Stop Button	Stop Button

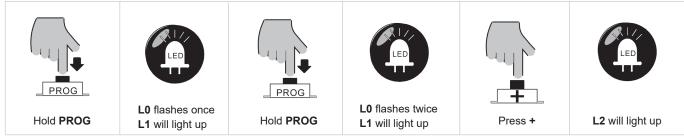
- 1. Press and hold **PROG** for 3 seconds to enter into basic settings, and the **L0** flashes and **L1** lights up.
- 2. Press and hold **PROG** for 3 seconds again to enter the advanced settings menu, the **L0** flashes twice and **L1** lights up.
- 3. Press **SET** once to enter operating mode submenu.
- 4. Use +/- to select a operating mode.
- 5. Refer to the table above to select the desired mode.
- 6. Once the desired mode is selected, press **SET** and the system will automatically save and exit.



#### **Setting Travel Acceleration**

The rate at which the gate accelerates during travel is adjustable. Follow these steps to adjust.

- 1. Press and hold **PROG** for 3 seconds to enter into basic settings, the **L0** flashes and **L1** lights up.
- 2. Press and hold **PROG** for 3 seconds again to enter into advanced settings, the **L0** flashes twice and **L1** lights up.
- 3. Subsequently press + once and then **SET** to enter into the travel acceleration setting submenu.
- 4. Use +/- to adjust the gate travel acceleration.
- 5. Refer to the indicator lights to determine the travel acceleration rate. The more lights are on, the faster the gate starts and accelerate.
- 6. Once the desired rate is selected, press **SET** and the system will automatically save and exit.

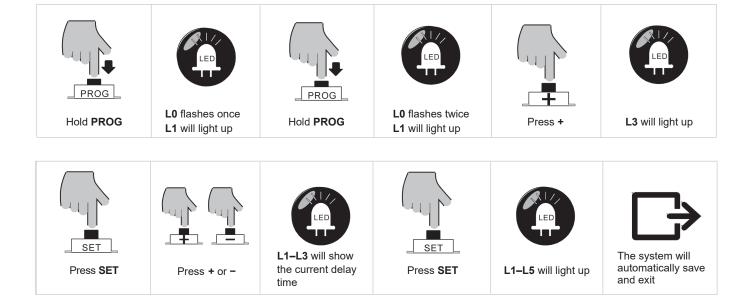




#### **Setting Start-Up Delay**

The predetermined amount of time which the gate waits to respond to a signal after being in power saving mode can be altered. Making use of this mode is recommended as the gate will power up more quickly than accessory components (e.g., photocells). In such, the gate may operate without key safety features.

- 1. Press and hold **PROG** for 3 seconds to enter into basic settings, the **L0** flashes and **L1** lights up.
- 2. Press and hold **PROG** for 3 seconds again to enter into advanced settings, the **L0** flashes twice and **L1** lights up.
- 3. Subsequently press + twice and then **SET** to enter into the start delay setting submenu.
- 4. Use +/- to adjust the gate's start delay time.
- 5. Refer to the table below to determine the delay time.
- 6. Once the desired delay is selected, press **SET** and the system will automatically save and exit.

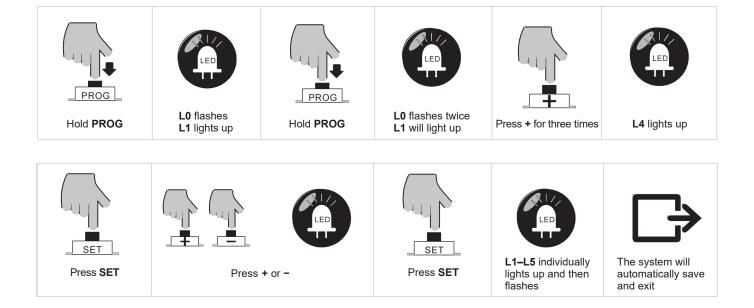


Indicator	Light Sta	itus 🗌 O	ff On		Status Indication
L1	L2	L3	L4	L5	Start up delay function disabled
L1	L2	L3	L4	L5	Delay for 0.5 sec.
L1	L2	L3	L4	L5	Delay for 1 sec.
L1	L2	L3	L4	L5	Delay for 1.5 sec.

#### **Setting Opening Direction**

This setting allows the change of the rotational direction of the motor without replacing the motor wire. However, do not forget the positions of the magnets. For details, see **Installing Limit Switch Magnets**.

- 1. Press and hold **PROG** for 3 seconds to enter the basic settings menu, the **L0** flashes and **L1** lights up.
- 2. Press and hold **PROG** for 3 seconds again to enter into advanced settings menu, the **L0** flashes twice and **L1** lights up.
- 3. Subsequently press + three times and then **SET** to enter the opening direction setting submenu.
- 4. Use +/- to set opening direction.
- 5. Refer to the **L1** to determine the opening direction.
  - L1 on: open to right-hand; L1 off: open to left-hand.
- 6. Press **SET** and the system will automatically save and exit.



## **Marning**

After resetting the opening direction, **L1** and **L2** will flash at the same time, indicating that the travel limits have to be relearnt. Before relearning the travel, enter the manual control mode, ensure the polarity of the limit switch magnets, and the gate stops at the correct close and open positions.

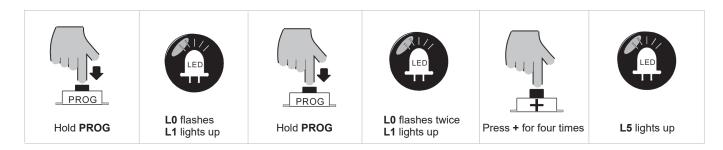
#### **Setting Alarm Lamp**

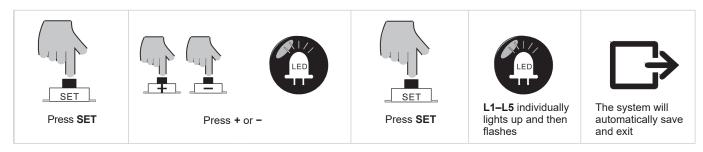
The control board can be configured for alarm lamps. Follow the steps below.

- 1. Press and hold **PROG** for 3 seconds to enter into basic settings, the **L0** flashes and **L1** lights up.
- 2. Press and hold PROG for 3 seconds again to enter advanced settings menu, the **L0** flashes twice and **L1** lights up.
- 3. Subsequently press + four times and then **SET** to enter into the alarm lamp setting submenu. (**L5** on, **L1** off at default)
- 4. Use +/- to set the working modes of the alarm lamp.

L1 off: flash; L1 on: steady

5. Press **SET** and the system will automatically save and exit.





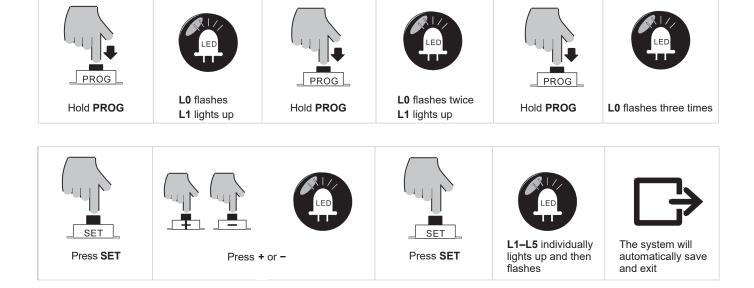
## **Other Settings**

### **Setting Emergency Stop Distance**

- 1. Press and hold **PROG** for 3 seconds to enter basic settings menu, the **L0** flashes and **L1** lights up.
- 2. Press and hold **PROG** for 3 seconds again to enter into advanced settings menu, the **L0** flashes twice and **L1** lights up.
- 3. Press and hold **PROG** for 3 seconds a third time, the **L0** flashes three times and **L1** lights up.
- 4. Press **SET** to enter into emergency stop distance setting submenu.

The emergency stop distance is denoted by the number of indicator lights on. The more lights on, the longer the distance the door slides before coming to a full stop. The distance is **L2** by default.

- 5. Use +/- to set distance.
- 6. Refer to the indicator lights to determine the distance. The more lights are on, the farther the distance will be and the better the buffering effect will be when the gate stopped.
- 7. Press **SET** and the system will automatically save and exit.



## **Marning**

- Non-professionals should not adjust the emergency stop distance as it significantly impacts the performance of the infrared emergency stop.
- Only when the emergency stop distance is at the minimum (only **L0** on), triggering the infrared during gate closing will promptly halt and retract the opener. Keep in mind that the impact force during emergency stops may reduce the opener's lifespan.
- The gate opener ONLY halts immediately when (1) the stop distance is set to L0, (2) the
  photocell is triggered and (3) the door is closing. Mind that setting the distance to L0 ensures
  the immediate stop but it WILL significantly shorten the lifespan of the gate opener.

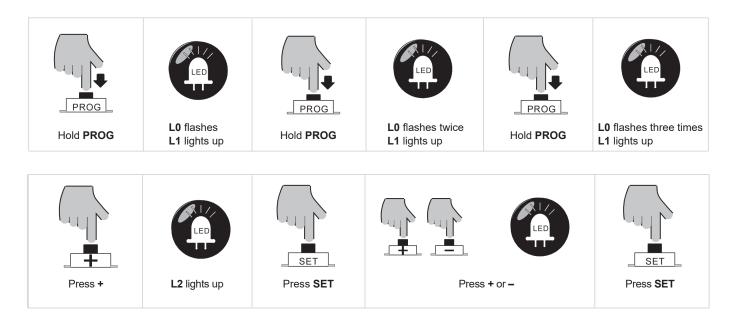
- Increasing the emergency stop distance (excluding L0) slows down the opener before
  halting and retracting during infrared-triggered closing. While this setting reduces damage
  during emergency stops, it also decreases the sensitivity of the infrared-triggered emergency
  stop. Professionals should adjust it carefully to avoid improper settings leading to injury or
  property damage.
- With the stop distance set (excluding **L0**) and photocells triggered during closing, the gate will slide slowly before coming to a full stop and traveling back to the open position. That sliding distance buffers the impact of the sudden stop. But mind that the photocell triggered emergency stop may become less sensitive after a trigger. Have a certified electrician to calibrate the distance before resuming use of the gate opener. If not, serious personal injuries and severe property damage could happen.

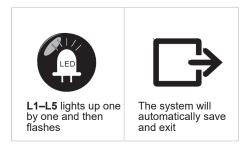
#### **Setting the Buzzer**

Enable or disable the buzzer as needed. But mind that the buzzer is a key indicator of the functionality of the gate opener. Refer to the list below for the information it conveys.

There are four working status to the buzzer, each indicating a corresponding working status of the opener:

- 1. A short repeated beep, indicating the gate opening is working properly.
- 2. A shorter repeated beep with shorter intervals and only lasts for 6 seconds, indicating the 24V lead-acid battery is working properly.
- 3. A shorter repeated beep with shorter intervals and only lasts for 3 seconds, indicating the battery is running out of energy.
- 4. A long-lasting acute beep, indicating the control board is malfunctioning.
- 5. To mute or unmute the buzzer,
  - a. Press and hold **PROG** for 3 seconds to enter basic the settings menu, the **L0** flashes and **L1** lights up.
  - b. Press and hold **PROG** for 3 seconds again to enter the advanced settings menu, the **L0** flashes twice and **L1** lights up.
  - c. Press and hold **PROG** for 3 seconds a third time, the **L0** flashes three times and **L1** lights up.
  - d. Subsequently press + twice and then press SET to enter the buzzer setting.
     L2 lights up and L1 is off by default.
  - e. Use +/- to enable or disable the buzzer.
    - L1 on: buzzer enabled, L1 off: the buzzer disabled.
  - f. Press **SET** and the system will automatically save and exit.







- When powered by the battery, the buzzer is not mutable.
- After activating the buzzer function, check if the JP3 terminal is plugged while the buzzer is not audible during normal motor operation.

If the buzzer remains mute after it has been enabled and when the motor is working properly, access the control board and check if the terminal on JP3 is connected to "**ON**".

## **Reset to Factory Settings**

- Press and hold SET, +, and simultaneously for three seconds.
   L1-L5 should light up one by one , and then all flash once and dim.
- 2. Release all three buttons and press SET.



## **Control Board Error Instruction**

The indicator light will display the error during gate running:

Indicator Light Status: Off On	Status Instruction
L1 L2 L3 L4 L5 L	Meeting obstacles during gate opening
L1	Meeting obstacles during gate closing
L1 L2 L3 L4 L5 L	Running time over 60S
L1	Infrared photocell disconnecting
L1 L2 L3 L4 L5 L	No hall sensor
L1	No travel

## **Maintenance**

- Always supervise children and pets near the gate, the motor, and their controls to prevent accidents.
- Always fully disconnect your motor from its power supply before removing its cover or making any adjustments to its wiring. Use trained and licensed electricians for rewiring or electrical repair work.
- Keep your sprocket and guide tracks clean and free of any corrosion, grime, or obstructions.
- Lubricate gears and rollers as needed.
- If your gate is not in regular use, test your gate opener's operation at least once a month. If any problems are noticed during testing or normal use, disconnect the motor from power, unlock the gate, and test manually that the gate still moves smoothly on its own. Tighten, repair, or replace problematic parts as needed.
- ONLY use identical components and always fully replace damaged or malfunctioning electrical cables
- In climates where temperatures reach 34°F (1°C) or less, spray silicone on the motor & chain every 4–6 weeks to prevent freezing.

# **Troubleshooting**

Potential Problems	Possible Solution(s)		
	Verify that the power supply is functioning properly.		
The opener cannot open or close, the lights are off.	Check the fuse is not blown. If blown, replace it with an identical 15 A 250 V fuse.		
	Have a certified electrician rewire your system.		
	Remove any obstacles that might be in the gate's path.		
The gate opens but does not close.	Check if mounting positions of the IR sensors are aligned center to center.		
Close.	If the IR sensors have been removed, replace the short wire between the IR terminal and GND; If the IR sensors are still in use, check the wiring for the sensors.		
	Change the remote control's battery.		
A remote control doesn't work.	Pair the remote to the board again.		
	Remove any obstruction between the remote and the gate opener.		
The motor makes noise but the	Remove any obstruction from the motor, main sprocket, track, or gate path.		
gate does not move.	Have a certified electrician check the gate opener's capacitor. Replace or rewire it if necessary.		
The gate cannot stop while arrived at the limit.	Replace limit switch.		
The circuit breaker trips	Remove any other devices from the circuit providing the motor's power and confirm it is not unstable or experiencing surges.		
repeatedly.	Have a certified electrician check the power supply line and motor line for short circuits. Repair if necessary.		

# **Disposal**

Electrical products should not be disposed of with household products. In the EU and UK, according to the European Directive 2012/19/EU for the disposal of electrical and electronic equipment and its implementation in national laws, used electrical products must be collected separately and disposed of at the collection points provided for this purpose. Locations in Australia, Canada, and the United States may have similar regulations. Contact your local authorities or dealer for disposal and recycling advice.



## **Contact Us**

Thank you for choosing our products! If you have any questions or comments, contact us at **contact@cssupportgroup.com** and we'll resolve your issue ASAP!

For a .pdf copy of the latest version of these instructions, use the appropriate app on your smartphone to scan the QR code to the right.



S G O - S L O 8 - U S Rev. 23 Jan. 2024