

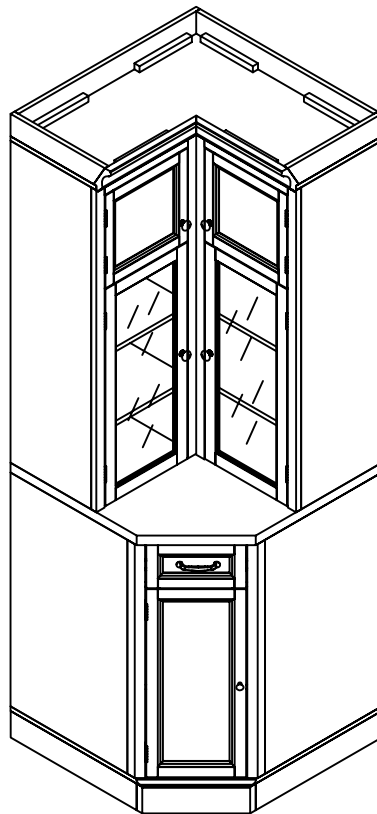
HOME DECORATORS COLLECTION

SK19192C-TW ROYCE FLAT PANEL CORNER MODULAR CABINET
81.3"Hx28"Wx28"D

INV#99701

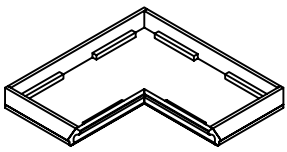
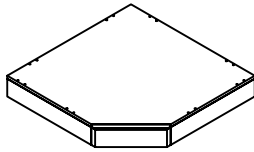
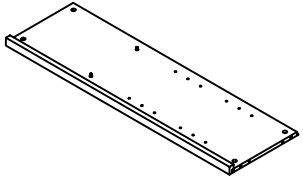
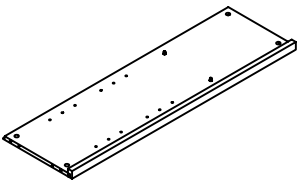
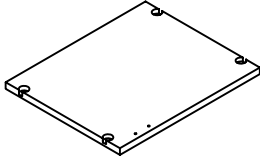
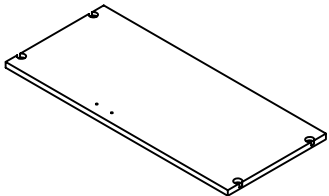
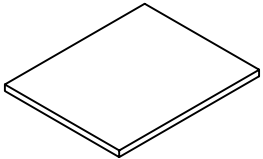
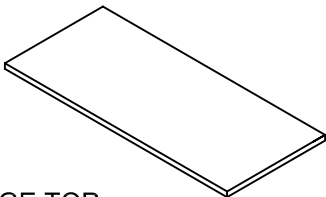
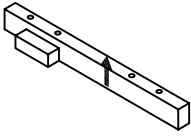
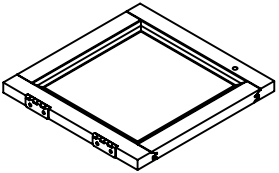
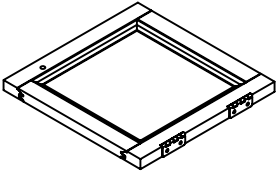
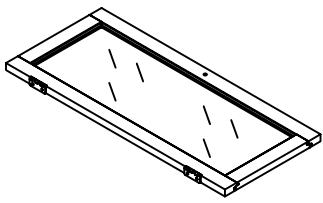
ASSEMBLY INSTRUCTIONS

Made In China

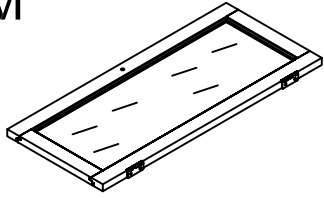


Thank you for purchasing this quality product. Be sure to check all packing material carefully for small parts, which may have come loose inside the carton during shipment. Count all parts and material hardware, then compare with parts list to be sure all parts are present. If any parts are missing or damaged, please contact our Customer Service Department for efficient and speedy service. Please indicate the model number and code letter of part(s) needed.

IMPORTANT NOTE: Follow instructions listed below in proper sequence as numbered to assure fast, easy and correct assembly.

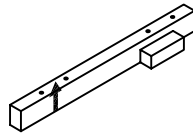
PARTS LIST		
A 	B 	C 
TOP PANEL -1PC	BOTTOM PANEL -1PC	TOP LEFT SIDE PANEL -1PC
D 	E 	F 
TOP RIGHT SIDE PANEL -1PC	SMALL TOP FIXED PANEL-1PC	LARGE TOP FIXED PANEL-1PC
G 	H 	I 
SMALL TOP ADJUSTABLE SHELF-2PCS	LARGE TOP ADJUSTABLE SHELF-2PCS	TOP LEFT CROSS BAR-1PC
J 	K 	L 
TOP LEFT DOOR -1PC	TOP RIGHT DOOR -1PC	MIDDLE LEFT DOOR -1PC

M



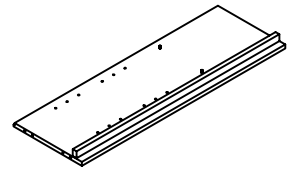
MIDDLE RIGHT DOOR -1PC

N



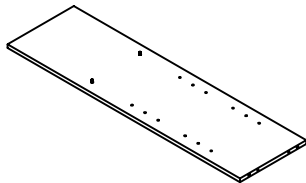
TOP RIGHT CROSS BAR-1PC

O



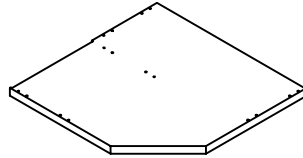
TOP PARTITION-1PC

P



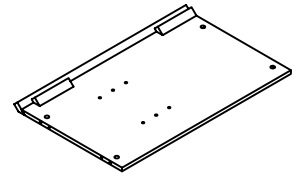
TOP MIDDLE
BACK PANEL-1PC

Q



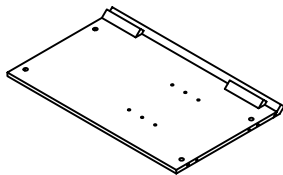
MIDDLE FIXED PANEL-1PC

R



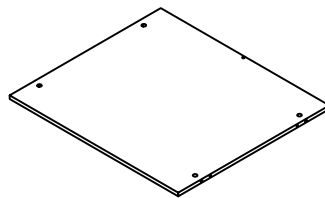
BOTTOM
LEFT SIDE PANEL-1PC

S



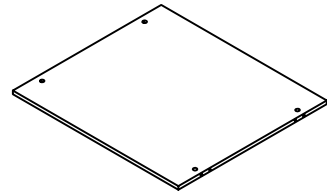
BOTTOM
RIGHT SIDE PANEL-1PC

T



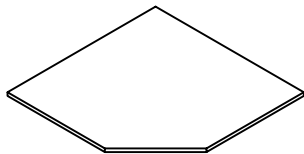
BOTTOM
LEFT BACK PANEL-1PC

U



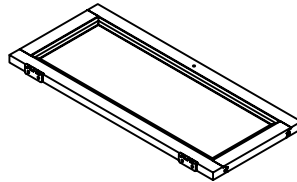
BOTTOM
RIGHT BACK PANEL-1PC

V



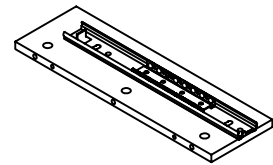
BOTTOM
ADJUSTABLE SHELF-1PC

W



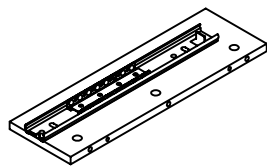
BOTTOM DOOR-1PC

X



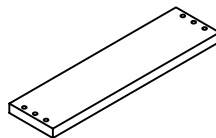
LEFT SUPPORT PANEL-1PC

Y



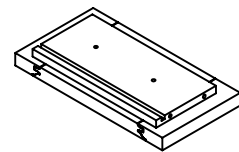
RIGHT SUPPORT PANEL-1PC

Z



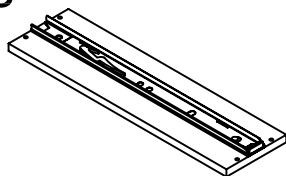
BOTTOM CROSS BRACE-1PC

AA



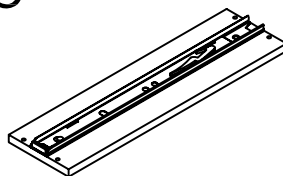
DRAWER FRONT PANEL-1PC

BB



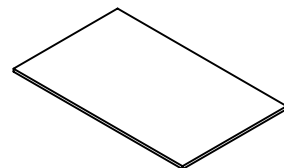
DRAWER
LEFT SIDE PANEL-1PC

CC



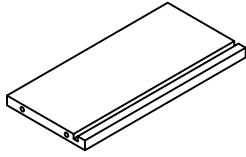
DRAWER
RIGHT SIDE PANEL-1PC

DD



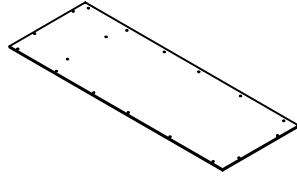
DRAWER BOTTOM PANEL-1PC

EE



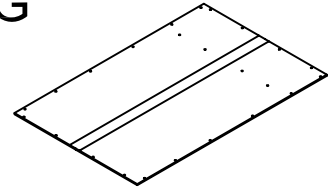
DRAWER BACK PANEL-1PC

FF



TOP LEFT BACK PANEL-1PC

GG



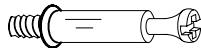
TOP RIGHT BACK PANEL-1PC

a



WOOD DOWEL-48PCS

b



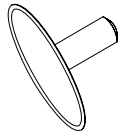
CAM LOCK BOLT-42PCS

c



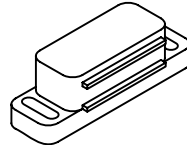
CAM LOCK-42PCS

d



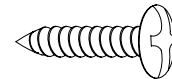
PLASTIC COVER-16PCS

e



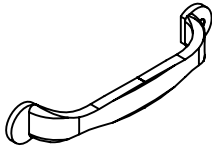
MAGNET-5PCS

f



5/8"L ROUND HEAD SCREW-52PCS

g



HANDLE-1PCS

h



KNOB-5PCS

i



BOLT-7PCS

j



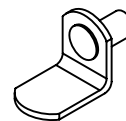
1"L FLAT HEAD SCREW-19PCS

k



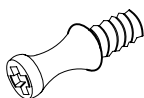
1/2"L FLAT HEAD SCREW-20PCS

l





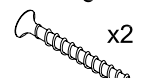


SHELF PIN-24PCS

m



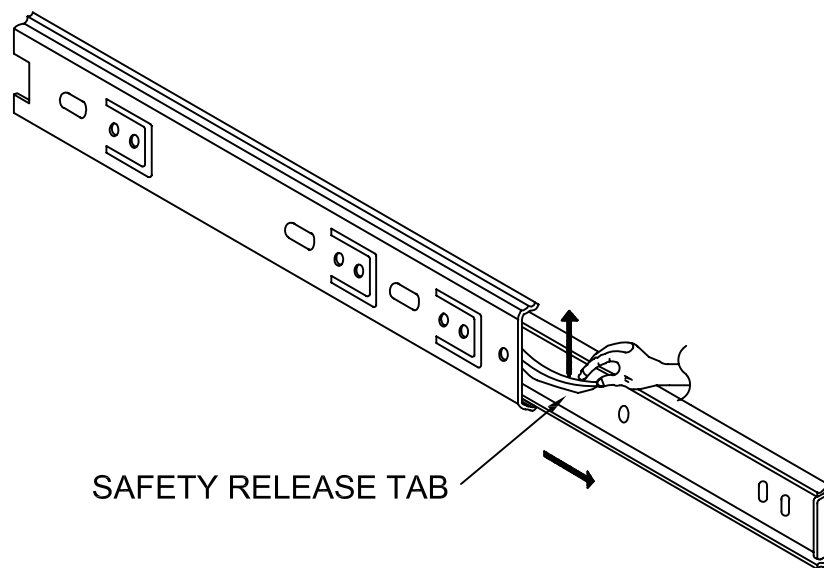
SHORT CAM SCREW-8PCS

				
x4	x2	x2	x2	x2
RECTANGLE METAL PLATE	1/2"L FLAT HEAD SCREW	PLASTIC ANCHOR	PLASTIC BAND	1-1/2"L FLAT HEAD SCREW

ANTI-TIPPING HARDWARE PACKAGE

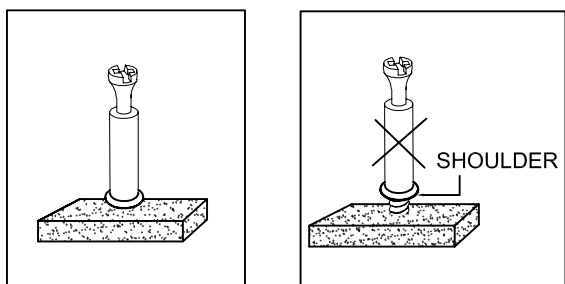
NOTE:THE SURFACE WITH THE STICKER IS THE BACK SIDE

HOW TO SEPARATE GLIDES



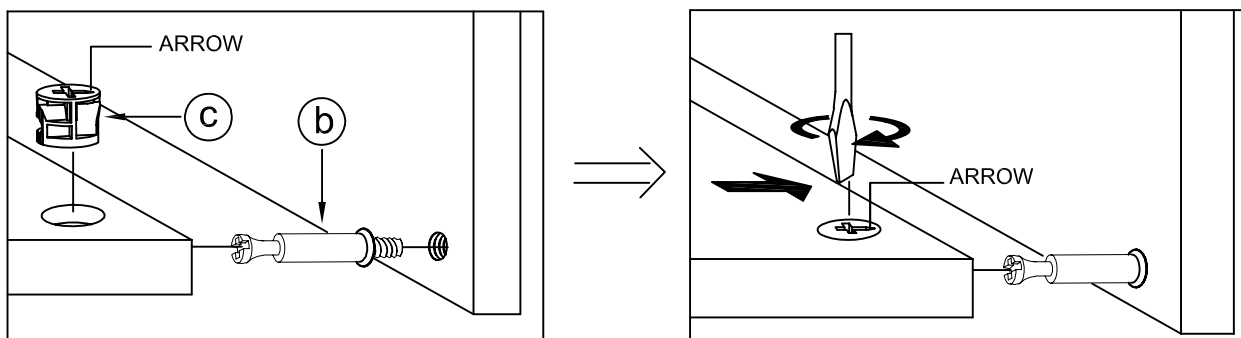
PRIOR TO ASSEMBLY, WE SUGGEST SEPARATING THE INNER GLIDES FROM THE OUTER-GLIDES, SIMPLY PULL THE LEFT/RIGHT INNER GLIDES FROM THE OUTER GLIDES EXPOSING A SMALL BLACK SAFETY RELEASE TAB, BY PUSHING THE SAFETY RELEASE TAB. YOU WILL BE ABLE TO SEPARATE THE GLIDES.

NOTE: • UPON OPENING, THOROUGHLY CLEAN ALL WOOD SURFACES TO REMOVE DUST AND DIRT THAT MAY HAVE SETTLED ONTO THE FINISH DURING SHIPMENT. IN ORDER TO PREVENT DAMAGE DURING ASSEMBLY. PLEASE ASSEMBLE THIS ITEM WITH AT LEAST TWO PEOPLE.



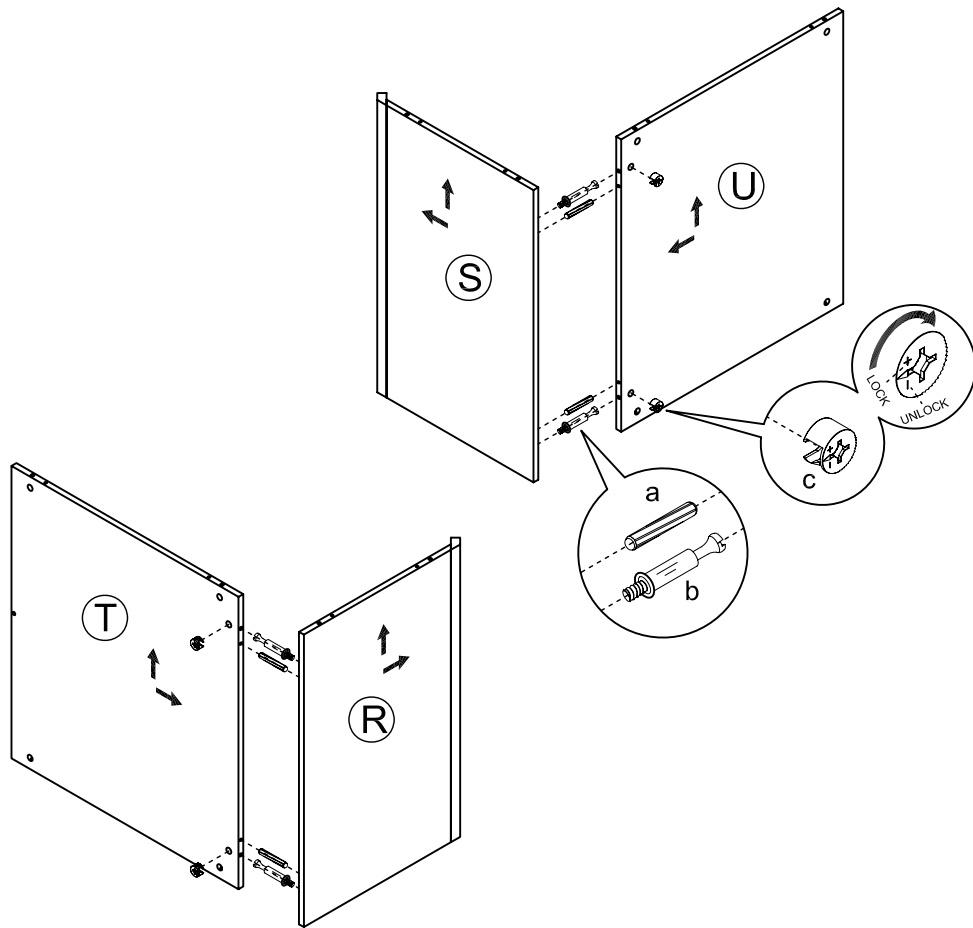
NOTE: TURN THE CAM-BOLT SCREWS UNTIL THEY ARE TIGHT, THE SHOULDER SHOULD BE AGAINST THE SURFACE OF THE PART.

HOW TO USE THE CAM-TOOL



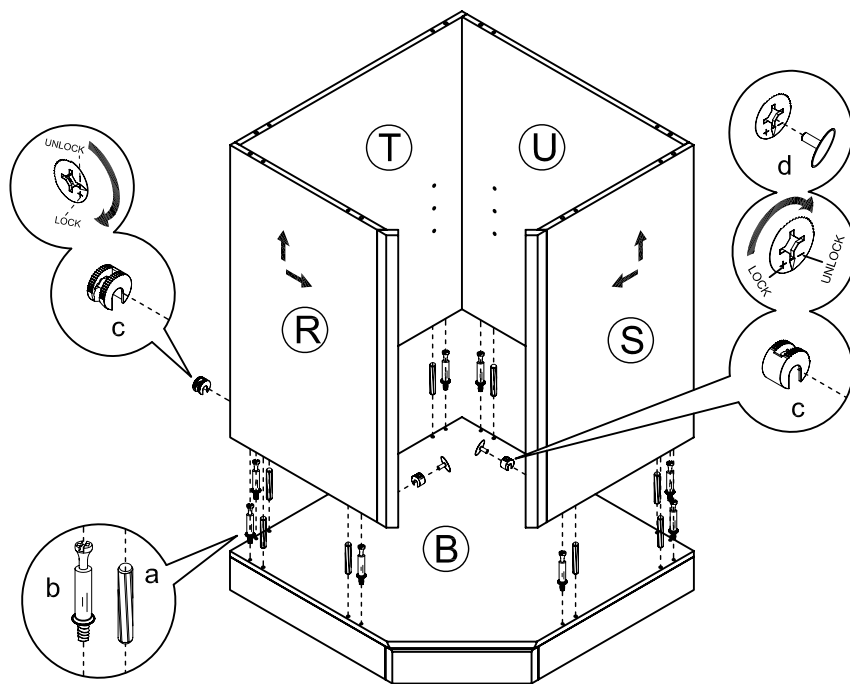
NOTE: • THE ARROWS ON THE HIDDEN CAM-LOCKS SHOULD POINT TO THE CAM-BOLTS.

FIG 1



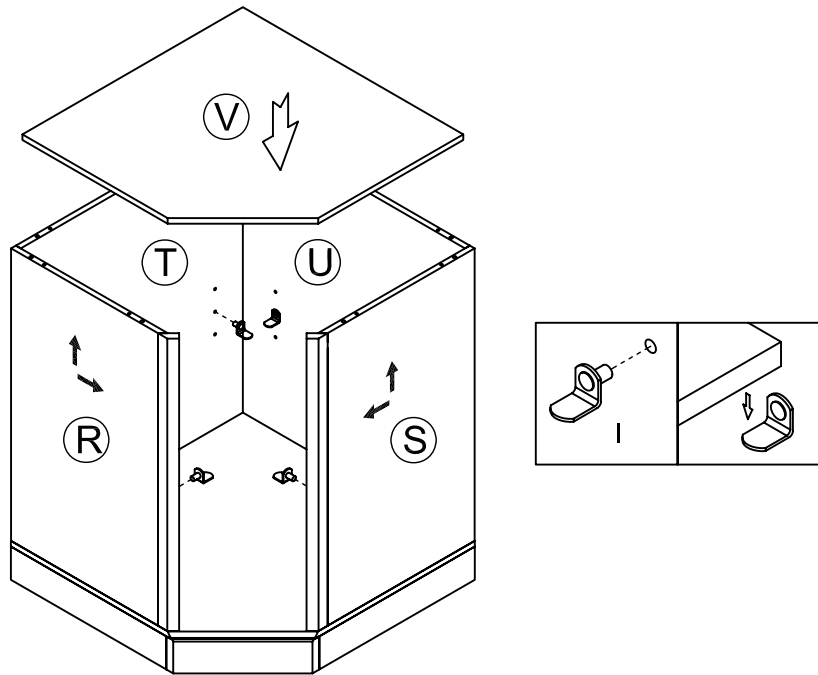
- INSTALL THE WOOD DOWEL (a) AND THE CAM LOCK BOLT (b) INTO THE BOTTOM LEFT SIDE PANEL (R) AND THE BOTTOM RIGHT SIDE PANEL (S) AS SHOWN.
- JOIN THE BOTTOM LEFT BACK PANEL (T) TO THE BOTTOM LEFT SIDE PANEL (R) BY USING THE WOOD DOWEL (a) FIRST.
- JOIN THE BOTTOM RIGHT BACK PANEL (U) TO THE BOTTOM RIGHT SIDE PANEL (S) BY USING THE WOOD DOWEL (a) FIRST.
- TIGHTEN CAM LOCK BOLT (b) WITH THE CAM LOCK (c) IN THE PRE-DRILLED HOLES.

FIG 2



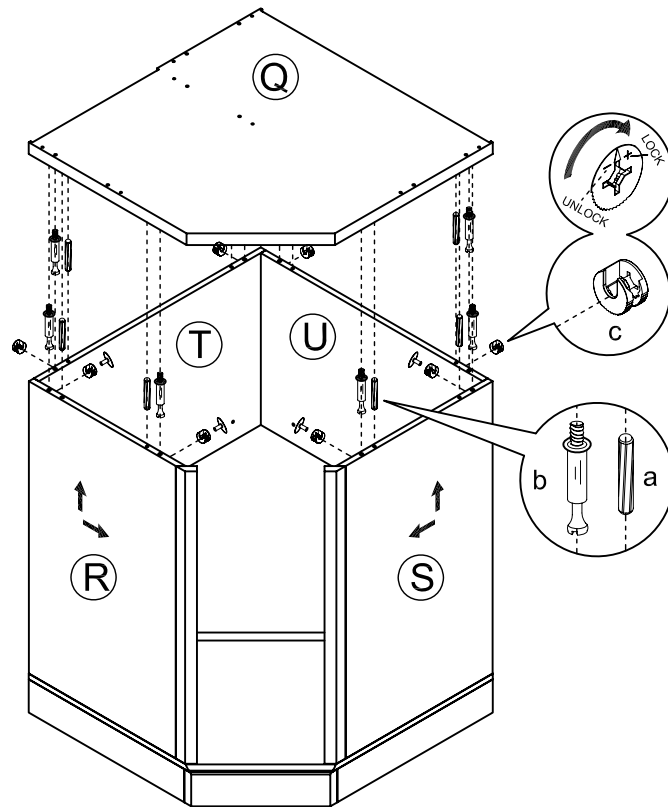
- INSTALL THE WOOD DOWEL (a) AND THE CAM LOCK BOLT (b) INTO THE BOTTOM PANEL (B).
- JOIN TWO ASSEMBLED PARTS TO THE BOTTOM PANEL (B) BY USING THE WOOD DOWEL (a) FIRST.
- TIGHTEN CAM LOCK BOLT (b) WITH THE CAM LOCK (c) IN THE PRE-DRILLED HOLES.
- COVER THE CAM HOLES WITH THE PLASTIC COVER (d) AS SHOWN.

FIG 3



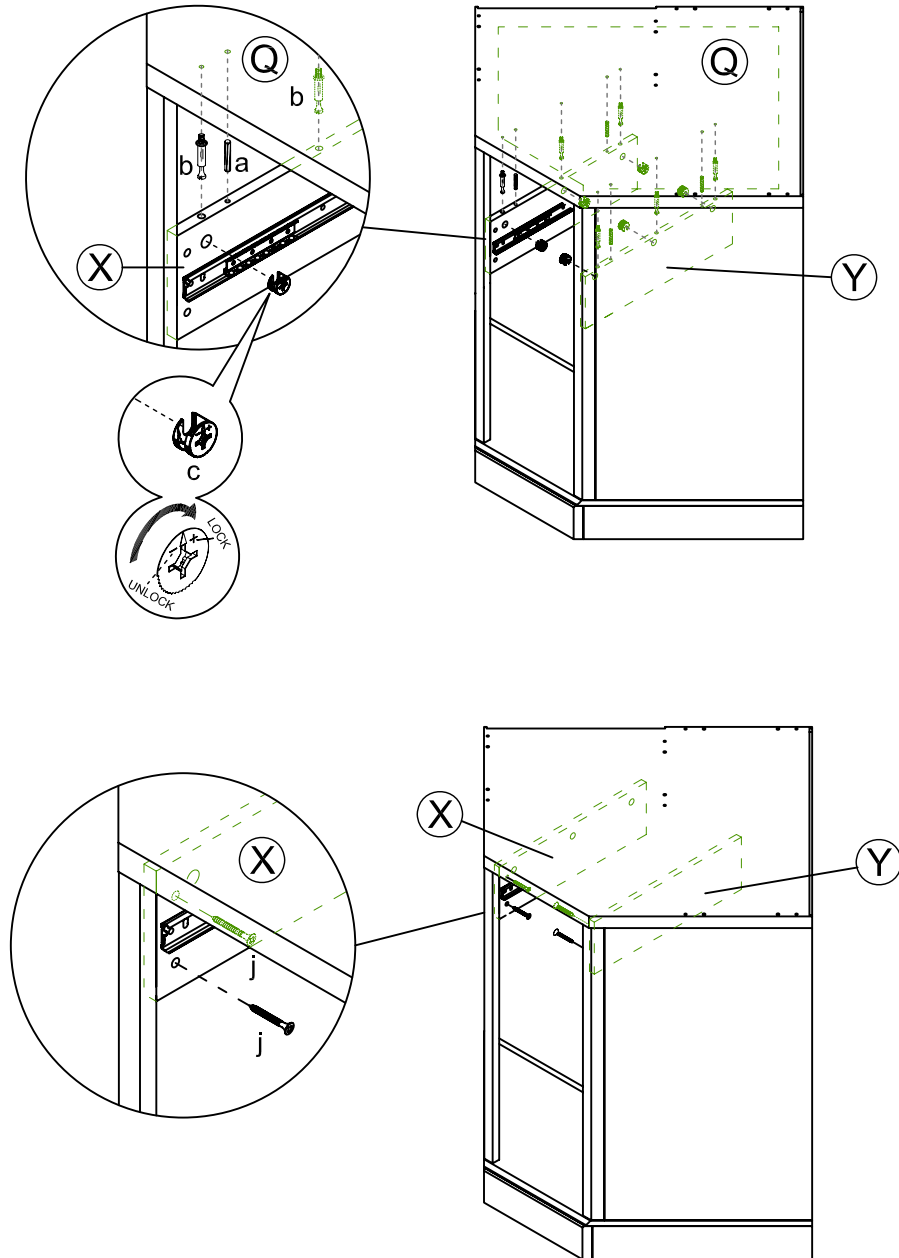
- INSERT THE SHELF PIN (I) IN THE DESIRED POSITION AND THEN PLACE THE BOTTOM ADJUSTABLE SHELF (V) ON THE PINS.

FIG 4



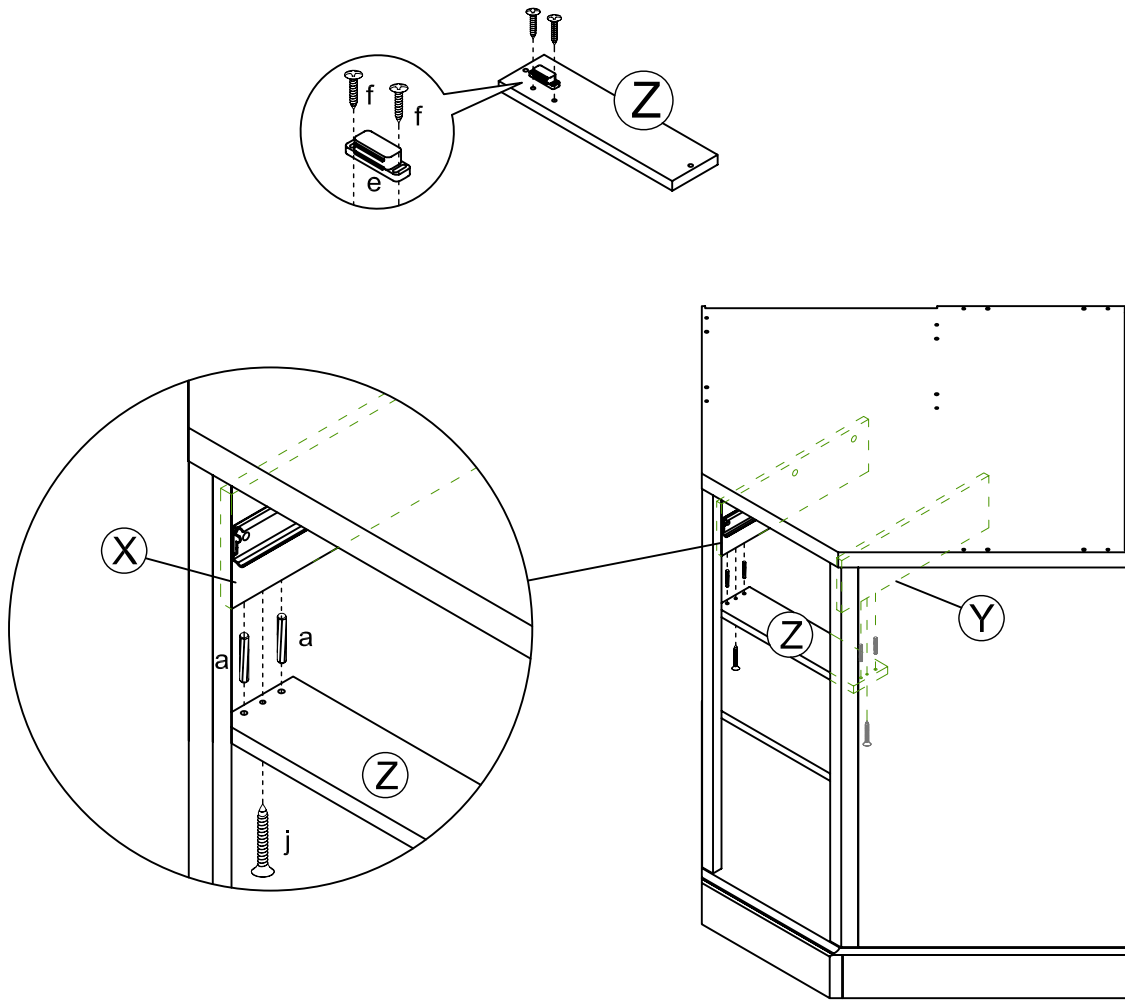
- INSTALL THE WOOD DOWEL (a) AND THE CAM LOCK BOLT (b) INTO THE BOTTOM OF THE BOTTOM FIXED PANEL (Q) AS SHOWN.
- JOIN THE MIDDLE FIXED PANEL (Q) TO THE ASSEMBLED PART BY USING THE WOOD DOWEL (a) FIRST.
- TIGHTEN CAM LOCK BOLT (b) WITH THE CAM LOCK (c) IN THE PRE-DRILLED HOLES.
- COVER THE CAM HOLES WITH THE PLASTIC COVER (d) AS SHOWN.

FIG 5



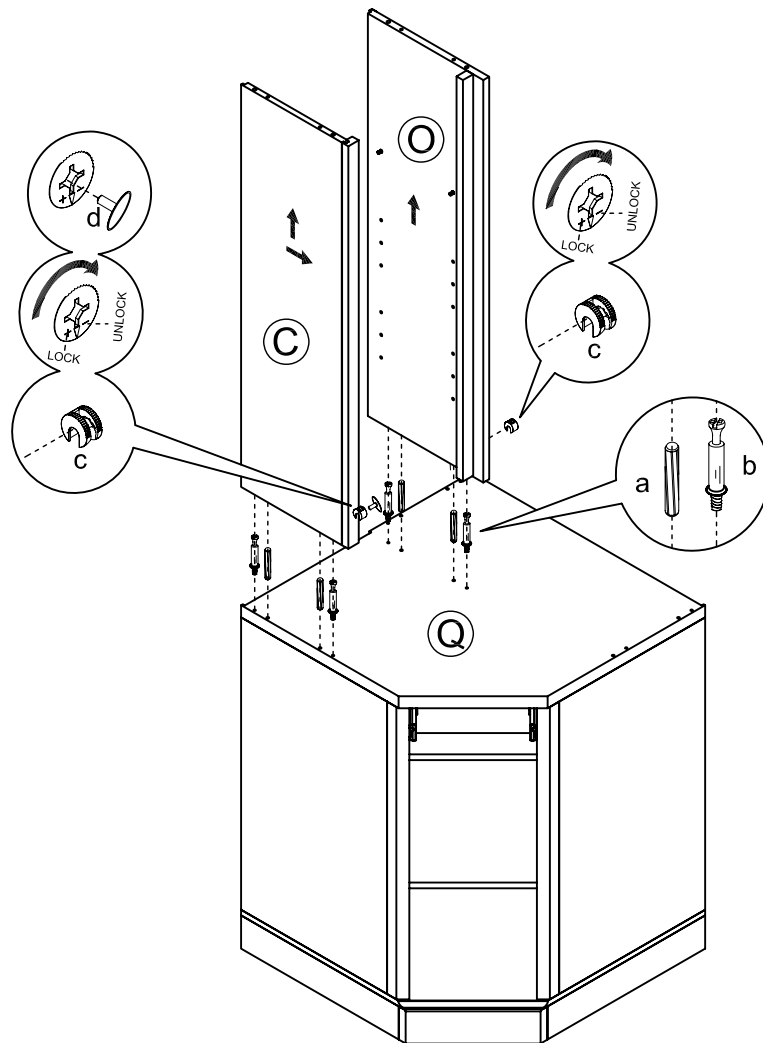
- INSTALL THE WOOD DOWEL (a) AND THE CAM LOCK BOLT (b) INTO THE BOTTOM OF THE BOTTOM FIXED PANEL (Q) AS SHOWN.
- JOIN THE LEFT SUPPORT PANEL (X) AND THE RIGHT SUPPORT PANEL (Y) TO THE MIDDLE FIXED PANEL (Q) BY USING THE WOOD DOWEL (a) FIRST.
- TIGHTEN CAM LOCK BOLT (b) WITH THE CAM LOCK (c) IN THE PRE-DRILLED HOLES.
- TIGHTEN THE LEFT SUPPORT PANEL (X) AND THE RIGHT SUPPORT PANEL (Y) BY USING THE 1" L FLAT HEAD SCREW (j).

FIG 6



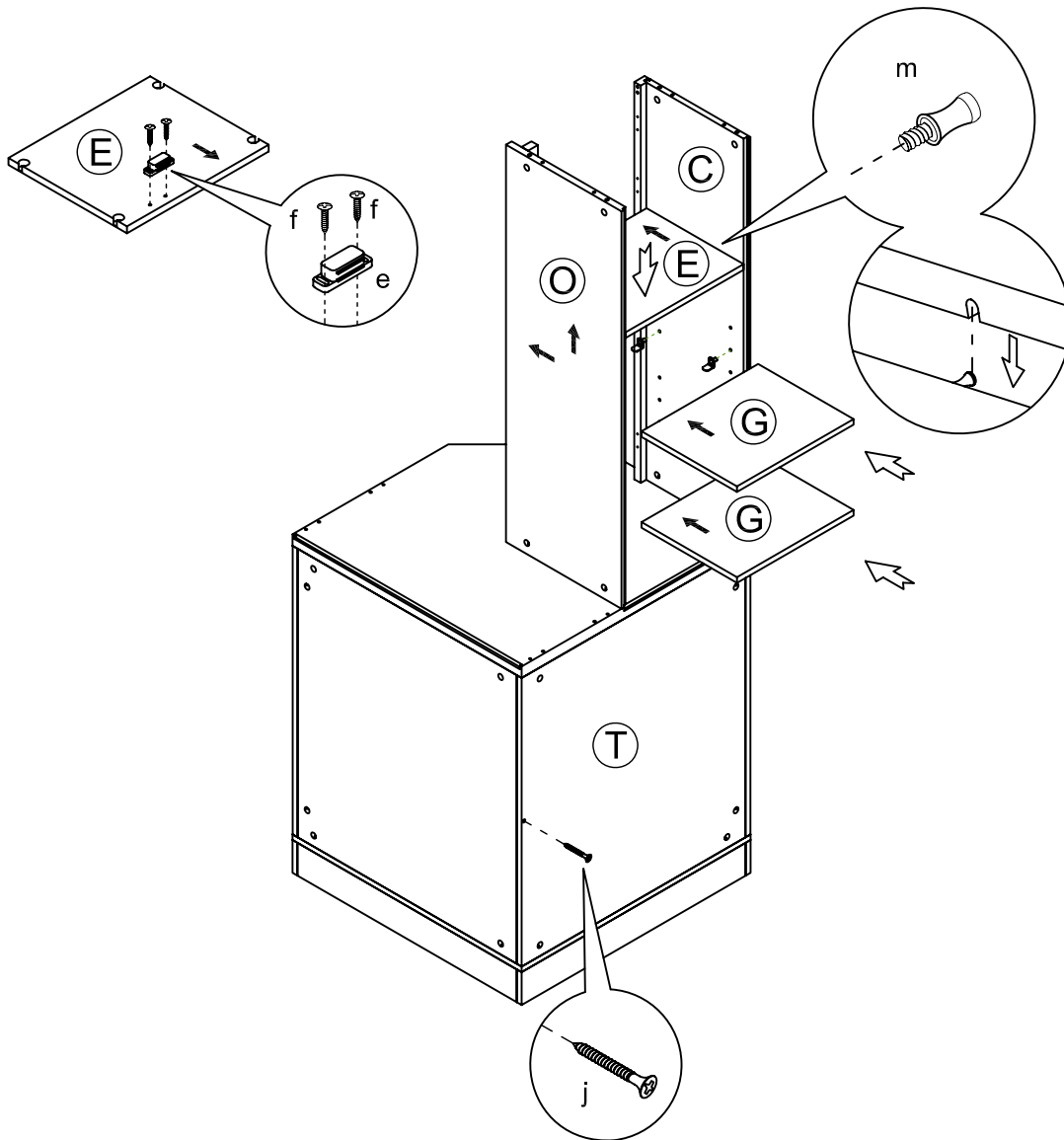
- TIGHTEN THE MAGNET (e) ONTO THE BOTTOM CROSS BRACE (Z) BY USING THE 5/8" L ROUND HEAD SCREW (f) AS SHOWN.
- JOIN THE BOTTOM CROSS BRACE (Z) TO THE LEFT SUPPORT PANEL (X) AND THE RIGHT SUPPORT PANEL (Y) BY USING THE WOOD DOWEL (a) FIRST.
- TIGHTEN THE BOTTOM CROSS BRACE (Z) BY USING THE 1" L FLAT HEAD SCREW (j) AS SHOWN.

FIG 7



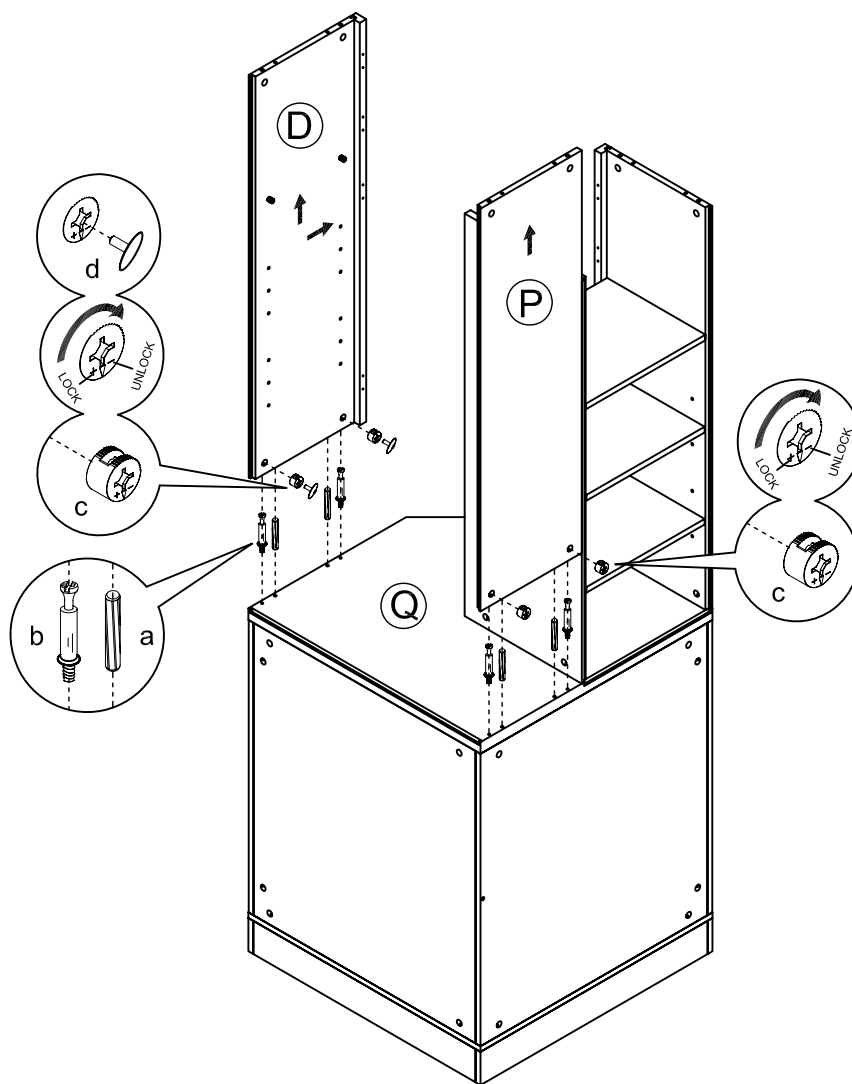
- INSTALL THE WOOD DOWEL (a) AND THE CAM LOCK BOLT (b) INTO THE TOP OF THE BOTTOM FIXED PANEL (Q) AS SHOWN.
- JOIN THE TOP LEFT SIDE PANEL (C) AND THE TOP PARTITION (O) TO THE ASSEMBLED PART BY USING THE WOOD DOWEL (a) FIRST.
- TIGHTEN CAM LOCK BOLT (b) WITH THE CAM LOCK (c) IN THE PRE-DRILLED HOLES.
- COVER THE CAM HOLES WITH THE PLASTIC COVER (d) AS SHOWN.

FIG 8



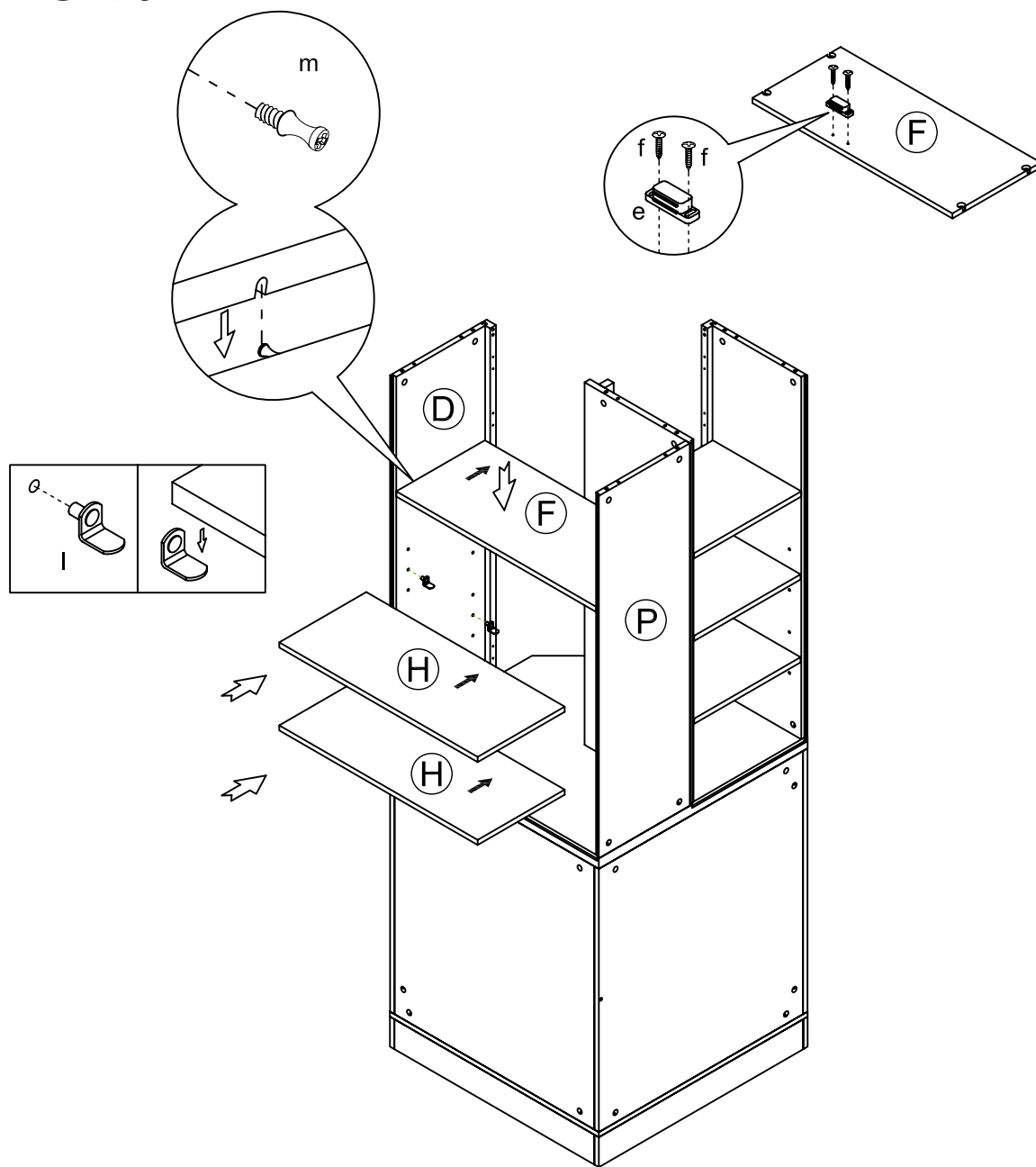
- TIGHTEN THE MAGNET (e) ONTO THE SMALL TOP FIXED PANEL (E) BY USING THE 5/8" L ROUND HEAD SCREW (f) AS SHOWN.
- INSTALL THE SHORT CAM SCREW (m) INTO THE TOP LEFT SIDE PANEL (C) AND THE TOP PARTITION (O) AS SHOWN.
- JOIN THE SMALLTOP FIXED PANEL (E) TO THE TOP LEFT SIDE PANEL (C) AND THE TOP PARTITION (O) BY THE CONNECTOR AS SHOWN.
- TIGHTEN THE BOTTOM LEFT BACK PANEL (T) BY USING THE 1" L FLAT HEAD SCREW (j) AS SHOWN.
- INSERT THE SHELF PIN (l) IN THE DESIRED POSITION AND THEN PLACE THE SMALL TOP ADJUSTABLE SHELF (G) ON THE PINS.

FIG 9



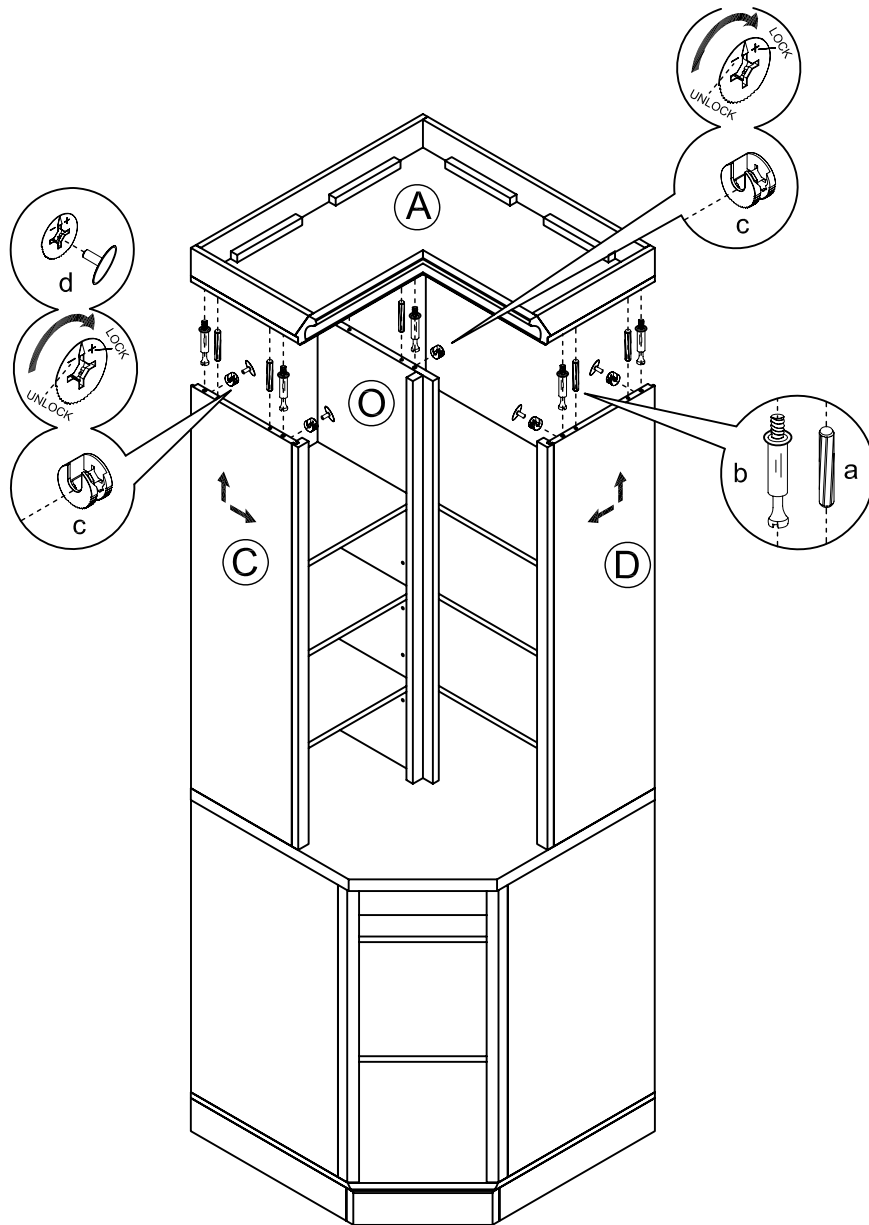
- INSTALL THE WOOD DOWEL (a) AND THE CAM LOCK BOLT (b) INTO THE TOP OF THE BOTTOM FIXED PANEL (Q) AS SHOWN.
- JOIN THE TOP RIGHT SIDE PANEL (D) AND THE TOP MIDDLE BACK PANEL (P) TO THE ASSEMBLED PART BY USING THE WOOD DOWEL (a) FIRST.
- TIGHTEN CAM LOCK BOLT (b) WITH THE CAM LOCK (c) IN THE PRE-DRILLED HOLES.
- COVER THE CAM HOLES WITH THE PLASTIC COVER (d) AS SHOWN.

FIG 10



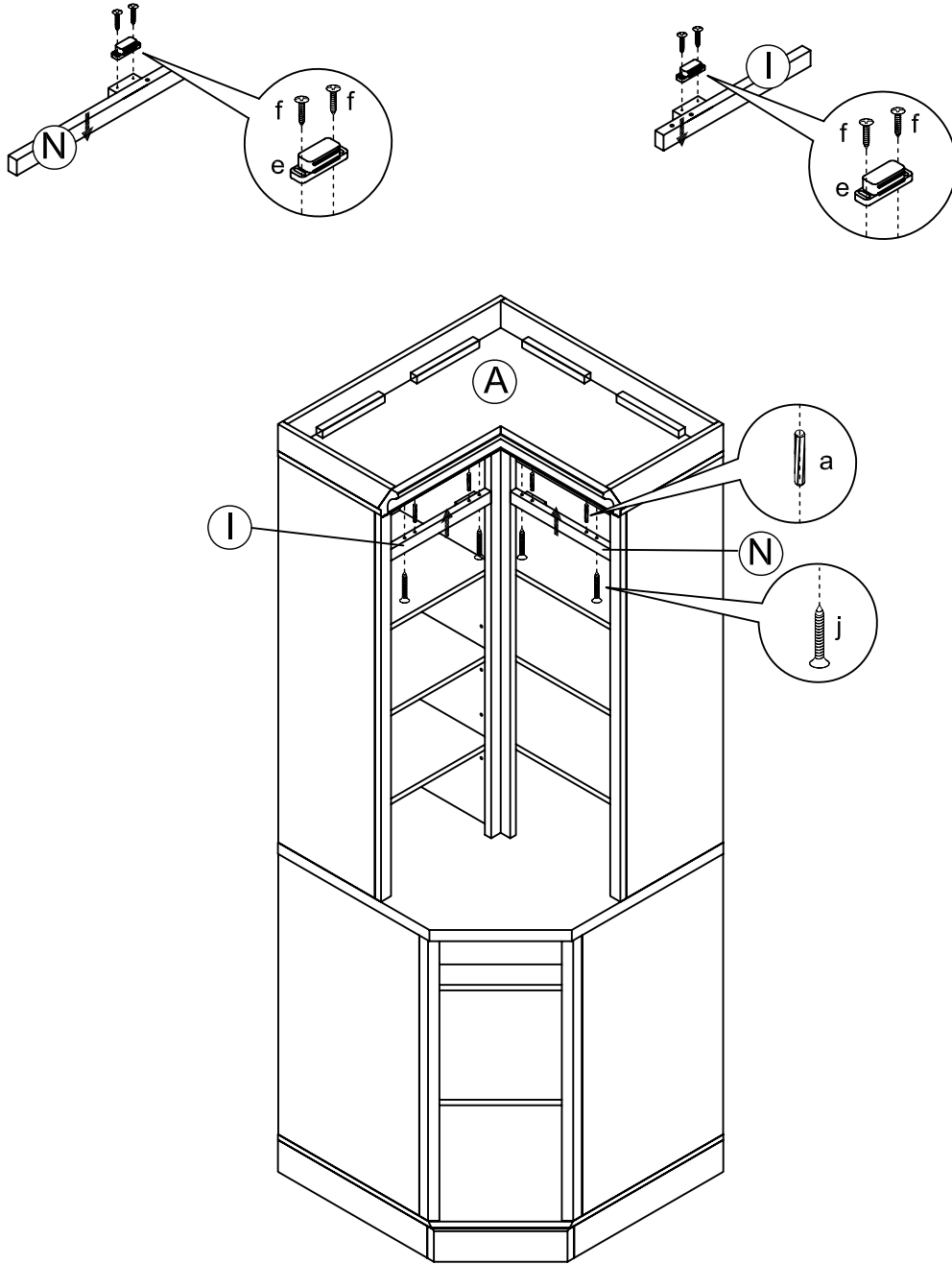
- TIGHTEN THE MAGNET (e) ONTO THE LARGE TOP FIXED PANEL (F) BY USING THE 5/8" L ROUND HEAD SCREW (f) AS SHOWN.
- INSTALL THE SHORT CAM SCREW (m) INTO THE TOP RIGHT SIDE PANEL (D) AND THE TOP MIDDLE BACK PANEL (P) AS SHOWN.
- JOIN THE LARGE TOP FIXED PANEL (F) TO THE TOP RIGHT SIDE PANEL (D) AND THE TOP MIDDLE BACK PANEL (P) BY THE CONNECTOR AS SHOWN.
- INSERT THE SHELF PIN (l) IN THE DESIRED POSITION AND THEN PLACE THE LARGE TOP ADJUSTABLE SHELF (H) ON THE PINS.

FIG 11



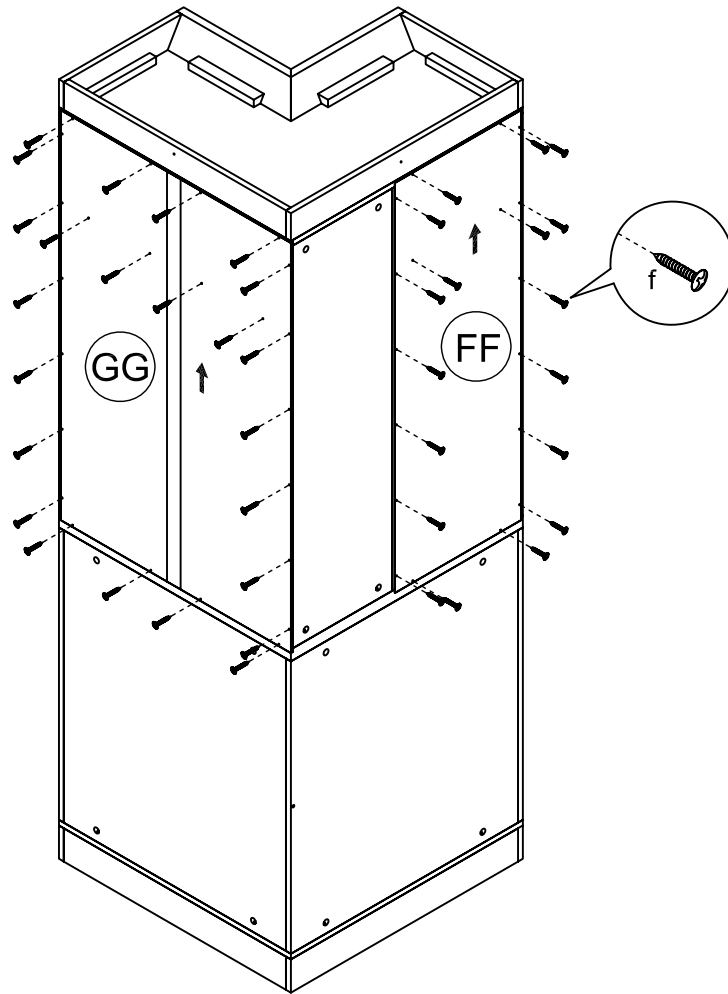
- INSTALL THE WOOD DOWEL (a) AND THE CAM LOCK BOLT (b) INTO THE TOP PANEL (A) AS SHOWN.
- JOIN THE TOP PANEL (A) TO THE ASSEMBLED PART BY USING THE WOOD DOWEL (a) FIRST.
- TIGHTEN CAM LOCK BOLT (b) WITH THE CAM LOCK (c) IN THE PRE-DRILLED HOLES.
- COVER THE CAM HOLES WITH THE PLASTIC COVER (d) AS SHOWN.

FIG 12



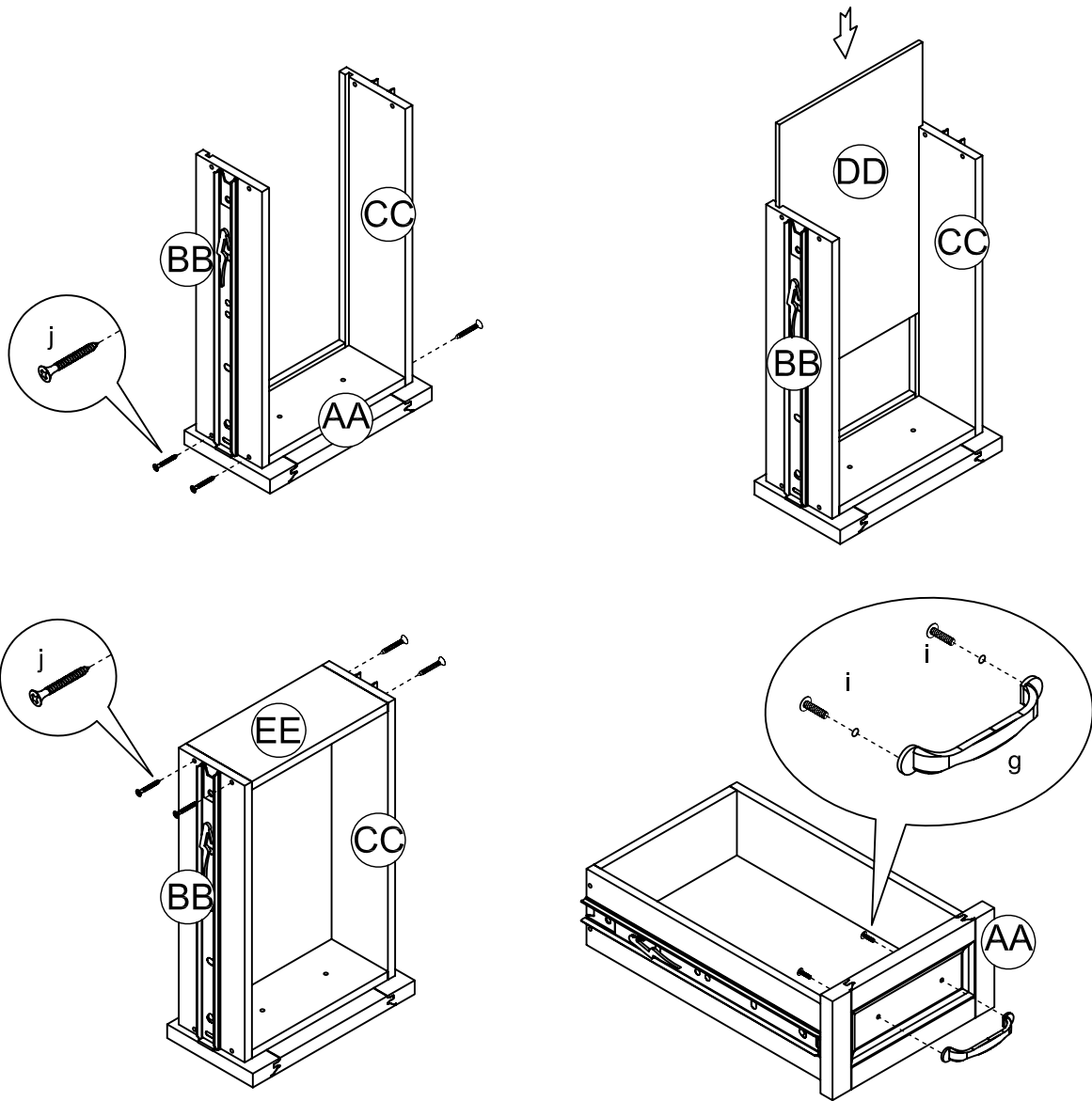
- TIGHTEN THE MAGNET (e) ONTO THE TOP LEFT CROSS BAR (I) AND THE TOP RIGHT CROSS BAR (N) BY USING THE 5/8" L ROUND HEAD SCREW (f) AS SHOWN.
- JOIN THE TOP LEFT CROSS BAR (I) TO THE ASSEMBLED PART BY USING THE WOOD DOWEL (a), TIGHTEN THE TOP LEFT CROSS BAR (I) BY USING THE 1" L FLAT HEAD SCREW (j) AS SHOWN.
- JOIN THE TOP RIGHT CROSS BAR (N) TO THE ASSEMBLED PART BY USING THE WOOD DOWEL (a), TIGHTEN THE TOP RIGHT CROSS BAR (N) BY USING THE 1" L FLAT HEAD SCREW (j) AS SHOWN.

FIG 13



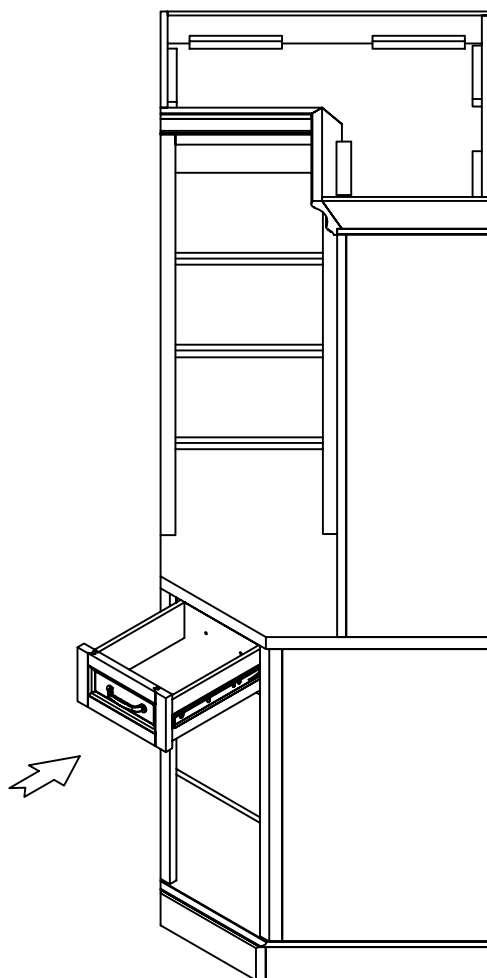
- TIGHTEN THE TOP LEFT BACK PANEL (FF) AND THE TOP RIGHT BACK PANEL (GG) BY USING THE 5/8" L ROUND HEAD SCREW (f) AS SHOWN.

FIG 14



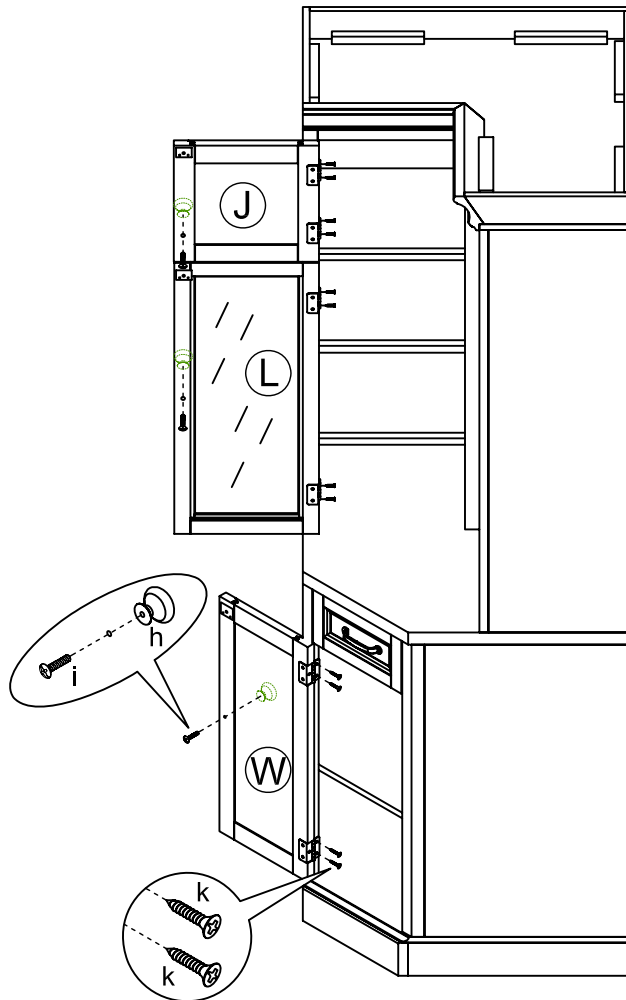
- TIGHTEN THE DRAWER LEFT SIDE PANEL (BB) AND THE DRAWER RIGHT SIDE PANEL (CC) TO THE DRAWER FRONT PANEL (AA) BY USING THE 1" L FLAT HEAD SCREW (j).
- SLIDE THE DRAWER BOTTOM PANEL (DD) INTO THE GROOVES ON THE DRAWER LEFT SIDE PANEL (BB) AND THE DRAWER RIGHT SIDE PANEL (CC).
- TIGHTEN THE DRAWER BACK PANEL (EE) TO THE ASSEMBLED PART BY USING THE 1" L FLAT HEAD SCREW (j) AS SHOWN.
- TIGHTEN THE HANDLE (g) TO THE DRAWER FRONT PANEL (AA) BY USING THE BOLT (i).

FIG 15



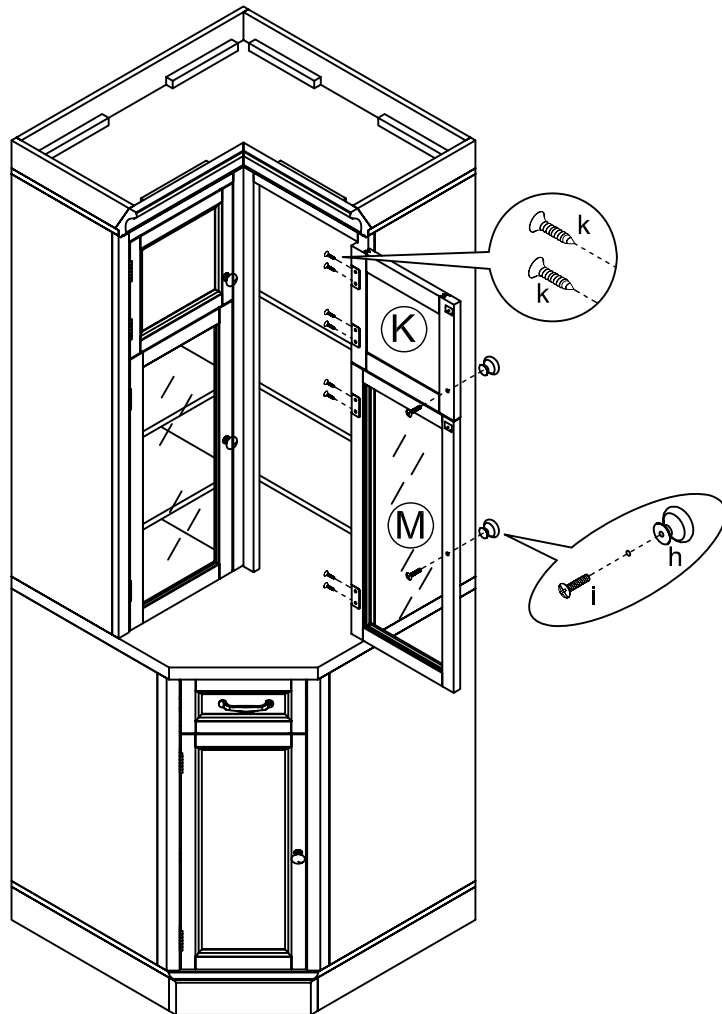
- INSERT DRAWER INTO THE ASSEMBLED PART.

FIG 16



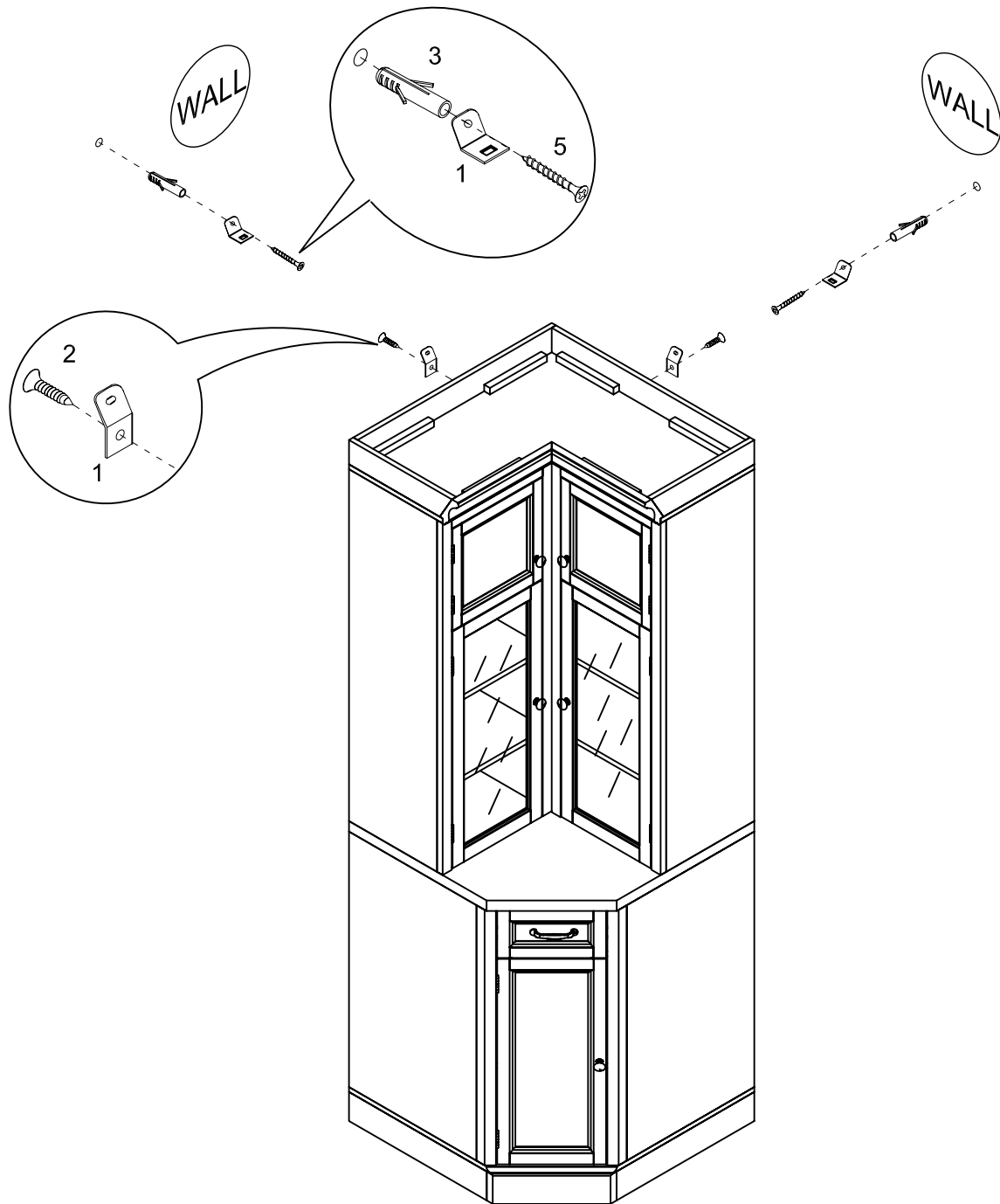
- ATTACH THE TOP LEFT DOOR (J), THE MIDDLE LEFT DOOR (L) AND THE BOTTOM DOOR (W) TO THE ASSEMBLED PART BY USING THE 1/2" L FLAT HEAD SCREW (k).
- TIGHTEN THE KNOB (h) ONTO THE DOORS BY USING THE BOLT (i) AS SHOWN.

FIG 17



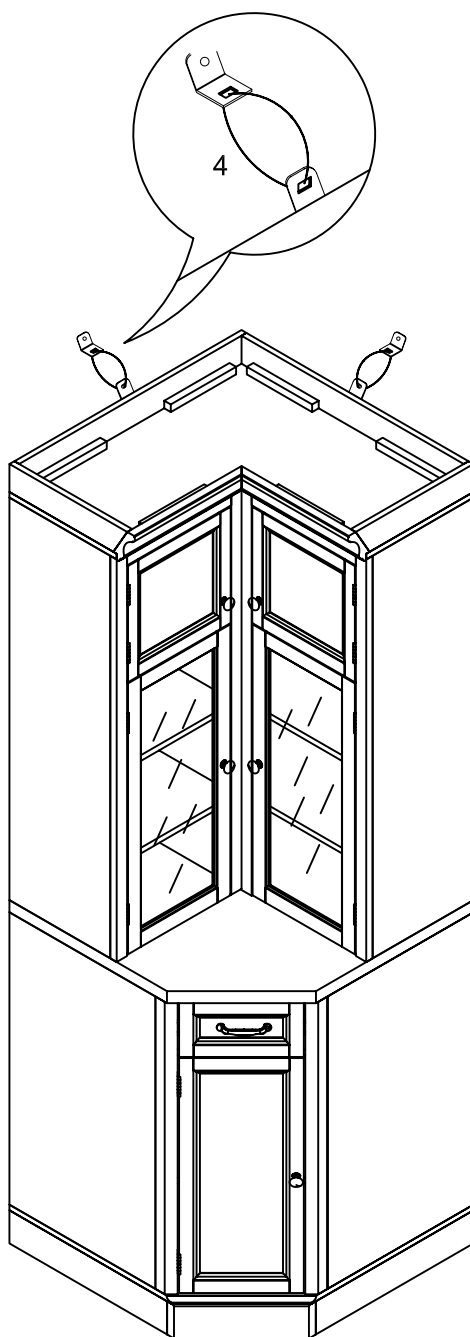
- ATTACH THE TOP RIGHT DOOR (K) AND THE MIDDLE RIGHT DOOR (M) TO THE ASSEMBLED PART BY USING THE 1/2" L FLAT HEAD SCREW (k).
- TIGHTEN THE KNOB (h) ONTO THE DOORS BY USING THE BOLT (i) AS SHOWN.

FIG 18



- TIGHTEN THE RECTANGLE METAL PLATE (1) TO THE REAR OF THE TOP PANEL (A) BY USING 1/2" FLAT HEAD SCREW (2).
- PLACE THE ASSEMBLED ROYCE FLAT PANEL CORNER MODULAR CABINET AT THE DESIRED POSITION. MARK THE INSERTION POINTS FOR THE PLASTIC ANCHOR (3).
- USING THE PROPER HARDWARE FOR YOUR WALL TYPE, DRILL 1/4" HOLES INTO THE WALL.
- TIGHTEN THE RECTANGLE METAL PLATE (1) TO THE PLASTIC ANCHOR (3) BY USING THE 1-1/2" FLAT HEAD SCREW (5).

FIG 19



- USING THE PLASTIC BAND (4) CONNECT TWO RECTANGLE METAL PLATES (1).