WATER-BASED CONTACT ADHESIVE

NON-FLAMMABLE!

- Consumer or professional use
- GREENGUARD Indoor Air Quality Certified®
- Spray or Roller Applied
- Non-Toxic
- Postforming or Flatwork Applications
- Extremely Low VOC & VHAP Content
- Available sizes:
  - 275-gallon tote (returnable)
  - 55-gallon drum
  - 5-gallon pail
  - 1-gallon jug
  - 1-quart bottle

**Physical Properties**

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Color</td>
<td>White or Green</td>
</tr>
<tr>
<td>Odor</td>
<td>Slight ammonia</td>
</tr>
<tr>
<td>Density</td>
<td>9.1 pounds/gallon</td>
</tr>
<tr>
<td>Solids Content</td>
<td>52.0% ± 2.0%</td>
</tr>
<tr>
<td>pH</td>
<td>10-12</td>
</tr>
<tr>
<td>VOC*</td>
<td>&lt;0.1 grams/liter (Calculated)</td>
</tr>
<tr>
<td>VHAP Content</td>
<td>&lt; 0.035 lbs./lbs. solids</td>
</tr>
<tr>
<td>Coverage (Spray)</td>
<td>357 bonded ft²/gal @ 3 dry grams/ft²</td>
</tr>
<tr>
<td>Freeze Stable</td>
<td>No</td>
</tr>
<tr>
<td>Dry Time</td>
<td>20-30 minutes</td>
</tr>
<tr>
<td>Open Time</td>
<td>Approximately 1 hour</td>
</tr>
</tbody>
</table>

*GREENGUARD® Certified
*Complies with SCAQMD, Rule 1168
*Qualifies for LEED®-NC & CI EQ Credit 4.1:
Low Emitting Materials: Adhesives & Sealants
*Qualifies for LEED®-NC & CI EQ Credit 4.4:
Laminating adhesives shall contain no added urea-formaldehyde resins.
CONTACT ADHESIVE
WATER-BASED

General Description
A non-flammable waterborne system of polychloroprene rubber and resins. Extremely low VOC and VHP content. This product does not require stirring before use.

Applications
• Spray or roller applied
• Postforming or flatwork applications
• Consumer or professional use

Specifications
Meets or exceeds:
• Woodwork Inst. of Cal. Type II Adhesive
• Mil. Spec. MIL-A-21366A

Applications to Avoid
• Copper, brass, aluminum, galvanized, zinc or non-stainless steel spray system or fluid components.
• Surfaces with dirt, grease or excessive moisture.
• Vinyls with plasticizers which attack the bond line (conduct pre-testing if in doubt).
• Low pressure melamine surfaces, polyester, metal or painted surfaces.

General Use Instructions
DO NOT USE THIS PRODUCT IF YOU HAVE NOT READ OR DO NOT UNDERSTAND THE WARNINGS, SAFETY MEASURES AND FIRST AID INSTRUCTIONS PRINTED ON THE CONTAINER OR LABEL.
When using spray application, use only diaphragm pumps or pressure pots. Do not use popo (piston) type pumps. Fluid component parts that are in contact with the wet adhesive must be stainless or of other corrosion-proof construction.
• Ensure spray system oil and water traps are functioning and are at least 25' from compressor. Allow 24-hour Chemtrec number: US 1-800-242-9300; International 703-527-3887

Clean-up/Disposal
• Stirring not required.
• Rotate stock.
• Close container tightly when not in use and store off the floor in a well ventilated area.

Storage/Shelf Life
• Ensure spray system oil and water traps are functioning and are at least 25' from compressor. Allow 24-hour Chemtrec number: US 1-800-242-9300; International 703-527-3887

Coverage Instructions
- Cover with a minimum of 3.0 dry grams/ sq. ft. on both surfaces.

Usage Tips and Troubleshooting
- Dry time may be shortened using warm air, heat strips or infrared lights. DO NOT ALLOW THE ADHESIVE FILM TO BOIL.
- Moisture from condensation must be dried prior to bonding.
- A dull appearance is a symptom of under-applying adhesive.
- A very shiny appearance or a failed bond is a symptom of inadequate assembly pressure and/or exceeding the open time.

Spray Equipment Instructions
- Binks: Hand Gun: 95, 7B/C, 62, 69, 2001SS or 2001; Auto Gun: M95 Auto, M61, M610, Fluid Tip: 6655 (Hand or Auto Gun); Air Cap: 665D0G (Hand or Auto Gun), 665X, 665D-3.
- DeVilbis: Hand Gun: JCA 510 or MSA 510, Auto Gun: AGX 550, Fluid Tip: FF or FX (Hand or Auto Gun), Air Cap: 797 or 7700 (Hand or Auto Gun).
- Graco: Fluid Pressure: 10-15 psi; Pump Pressure: 10-20 psi; Air Source: Continuous 100 psi at 20 CFM; Fluid Line: 1/4" - 1/8" ID.
- HVLP Spray Equipment: (Only if required by local air quality districts): Gun: Binks Mach 1 or 2001 HVLP; Fluid Tip: 945; Air Cap: 95AS; Fluid Pressure: <15 psi; Atomizing Air Pressure: 15-20 psi.

Storage/Shelf Life
- DO NOT ALLOW PRODUCT TO FREEZE. PRODUCT WILL FREEZE AT 32°F - 35°F.
- Close container tightly when not in use and store off the floor in a well ventilated area.
- Rotate stock.
- Shelf life expires 1 year from manufacture date.
- Stirring not required.

Clean-up/Disposal
- FOR BEST RESULTS, CLEAN EQUIPMENT AND EXCESS ADHESIVE IMMEDIATELY WITH COLD WATER. DO NOT ALLOW TO DRY.

First Aid
Inhalation: At the first sign of overexposure (headache, nausea, dizziness), seek fresh air immediately. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Call physician immediately. Eye Contact: Immediately flush eyes with running water for at least 15 minutes. Get medical attention. Skin Contact: Immediately wash contacted areas of skin with soap and water. Remove contaminated clothing immediately; launder prior to reuse. Swallowing: If swallowed, call physician immediately. Do NOT induce vomiting unless directed to do so by a physician. NEVER give anything by mouth to an unconscious person.

Safety
KEEP OUT OF REACH OF CHILDREN! Apply and dry this adhesive only with adequate ventilation and exhaust approved by local authorities. May be irritating to eyes, skin and respiratory tract. See MSDS for complete data.
HMIS Rating: Health 2, Flammability 0, Reactivity 0

Volatile Organic Compounds (VOC):
The use, supply, sale or offer for sale of this product in certain states and localities may be prohibited if it exceeds certain VOC limits. Please check state and local regulations for any prohibitions on the sale and use of this product.

FOR MORE INFORMATION
www.wilsonartadhesives.com: Tech Data Sheets, Material Safety Data Sheets (MSDS), Adhesive Quick Reference Chart, Certified Product Data Sheets (CPDS)
Customer Service Line 1-800-433-3222
Wilsonart Adhesives Division 10601 NW HW Dodgen Loop Temple, Texas 76503-6110

Reference Chart, Certified Product Data Sheets (CPDS)

Rev. 05/09

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