Glue It: Apply a thin layer of Clear Gorilla Glue on one side of the Damp It: Lightly dampen surface with water **Clamp It: Clamp for at least two hours and allow** project. Wipe excess glue off with dry cloth during first 15 minutes before applying glue. 24 hours for a full cure of setup. After glue hardens, chip away or sand off excess residue