

HEAVY DUTY  
**GORILLAWELD™**  
**STEEL BOND**  
**EPOXY**



- Forms a Permanent Bond
- Once cured, can be shaped, tapped, filed, sanded, and drilled.
- BONDS: Metal, Plastics\*, Concrete, Ceramics, PVC, Fiberglass & more!

**DIRECTIONS:**

All surfaces should be clean and free of debris. To improve adhesion, roughen smooth surfaces with sandpaper before gluing.

1. Remove cap from each tube and use top of cap to puncture foil seal.
  2. Dispense equal parts from each tube onto a clean, disposable surface.
  3. Mix with disposable mixing tool for approximately 20 seconds until color is uniform.
  4. Apply to surface within 3 minutes.
  5. Clamp surfaces together and leave undisturbed for 10 to 30 minutes. Full cure in 24 hours. Cure time dependent on temperature, humidity and quantity applied.
- \*Note: Not recommended for use on polyethylene, polypropylene or similar plastics.

**Set Time:** 10 minutes

**Cure Time:** Full cure in 24 hours for load bearing weight. Application in cooler temperatures may cause longer cure times.

**Temperature Range:** Bond withstands -40°F to 300°F.

**Cured Color:** Dark Grey

**Storage:** After use, replace cap tightly on each tube. Store in a cool, dry place. Store away from children and animals.

**Clean Up:** Remove excess wet glue with a dry cloth and acetone or mineral spirits following solvent manufacturer's recommendations.

**Usage:** Use in a well ventilated area.

**DANGER: HARMFUL BY SKIN ABSORPTION. CORROSIVE. FLAMMABLE. IRRITANT.** Do not swallow. Do not get in eyes or on skin or clothing. Do not use near heat, sparks, flames or while smoking. Handle with care. **KEEP OUT OF REACH OF CHILDREN.** Wear safety glasses and chemical resistant gloves. Use only in a well-ventilated area. **Resin** Contains methyl methacrylate, styrene-methyl methacrylate-butadiene polymer, and 3,5-diethyl-1,2-dihydro-1-phenyl-2-propylpyridine. **Resin** Contains methyl methacrylate, methacrylic acid, and styrene-methyl methacrylate-butadiene polymer. **FIRST AID TREATMENT:** If swallowed, call a Poison Control Center or doctor immediately. Do not induce vomiting. If in eyes, rinse with water for 15 minutes. If on skin, rinse well with soap and water. If on clothes, remove clothes. If breathed in, move person into fresh air. For medical emergencies only, call 800-420-7186. **⚠️WARNING:** Cancer and Reproductive Harm - [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).

**PELIGRO: NOCIVO SI SE ABSORBE A NIVEL CUTÁNEO. CORROSIVO. INFLAMABLE. IRRITANTE.** No ingerir. Evitar el contacto con los ojos, la piel o la ropa. No utilizar cerca de fuentes de calor, chispas, flamas o mientras se fuma. Manipular con cuidado. **MANTENER FUERA DEL ALCANCE DE LOS NIÑOS.** Utilizar gafas de seguridad y guantes resistentes a productos químicos. Utilizar solo en un área bien ventilada. El endurecedor contiene metacrilato de metilo, polímero estireno-metacrilato de metilo-butadieno y 3,5-diethyl-1,2-dihidro-1-fenil-2-propilpiridino. La resina contiene metacrilato de metilo, ácido metacrilico y polímero estireno-metacrilato de metilo-butadieno. **TRATAMIENTO DE PRIMEROS AUXILIOS:** En caso de ingestión, llamar de inmediato a un centro de control de intoxicaciones o a un médico. No inducir el vómito. Si entra en contacto con los ojos, enjuagar con agua durante 15 minutos. Si entra en contacto con la piel, enjuagar bien con agua y jabón. Si entra en contacto con la ropa, cambiarla. Si se inhala, llevar a la persona al aire libre. Solo en caso de emergencias médicas, llame al 800-420-7186. **⚠️ADVERTENCIA:** Cáncer y daño reproductivo. [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).



\*Bonded wood materials should not be submerged or soaked in water.

©2017 THE GORILLA GLUE COMPANY  
2101 E. KEMPER RD. CINCINNATI, OH 45241  
[www.gorillatough.com](http://www.gorillatough.com) • 1-800-966-3458  
Made in USA with Domestic  
and Imported Materials.

2011C