EASTMAN®

Flaring Tool Instructions

1. Cut the tubing with a tubing cutter to avoid deformation.
2. Clean the end of the tubing.
3. Slip a flare nut onto the tubing so that the threaded portion of the nut points toward the end being flared.
4. Insert the end of the tubing into the clamping portion or die block of the flaring tool. Tighten the clamp or clamps to secure the tubing between the jaws of the die block.
5. Assemble the tool, tighten the press to lower the cone and form a flare.
6. Loosen and remove the press.
7. Assemble the fitting and check for leaks.