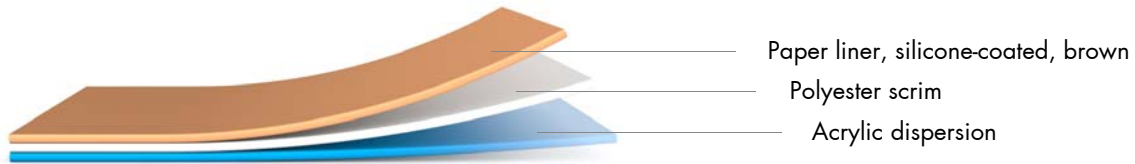


# TECHNICAL DATA SHEET



SINCE 1972

Transfer tape, scrim reinforced  
Product no.: VersaPro Adhesive



## Material data



Adhesive carrier:	polyester scrim
Adhesive system:	acrylic dispersion
Liner:	paper, brown
Thickness (without liner):	0.22 – 0.24 mm
Recommended processing temperature:	+50 °F to +86 °F
Temperature resistance:	-22 °F to +248 °F
Condensation water resistance:	high
Aging resistance:	high
Tack:	high

## Product features

- solvent-free acrylic dispersion
- balanced initial tack
- Ultra Low VOC content

## Application area

- bonding of smooth and slightly textured surfaces
- laminating and bonding of metal, wood or foams
- laminating and bonding of plastics or paper
- for surfaces with higher roughness depth

The technical information and recommendation are based upon tests or experience that 3F believes are reliable. All of our adhesive tapes are subjected to rigorous quality control.

However, due to the complexity of each application, the user is solely responsible to determine if the product is suitable for the intended use. Except where prohibited by law, 3F will not be liable for any damage of loss arising from the 3F product. Our application engineers will gladly provide you advice and assistance.

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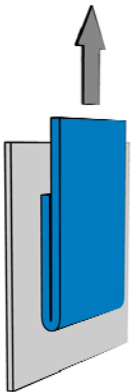
# TECHNICAL DATA SHEET



SINCE 1972

Transfer tape, scrim reinforced  
Product no.: VersaPro Adhesive

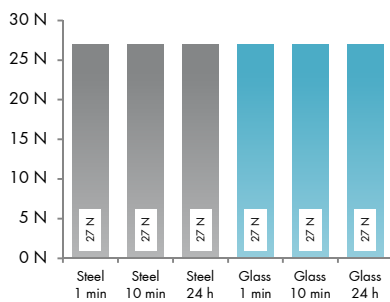
## Peel adhesion 1



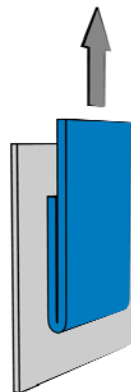
### Test requirements:

- 23 µm PET-carrier
- 180° peel angle
- 300 mm/min peel speed
- 25 mm tape width
- test after 1 min / 10 min / 24 h
- at room temperature, 73 °F

### Test results in N/25 mm:



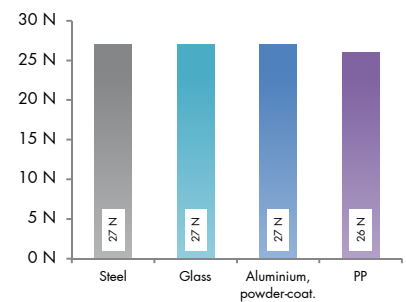
## Peel adhesion 2



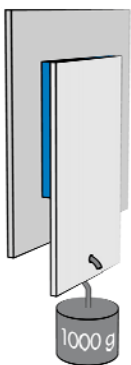
### Test requirements:

- 23 µm PET-carrier
- 180° peel angle
- 300 mm/min peel speed
- 25 mm tape width
- test after 1 min
- at room temperature, 73 °F

### Test results in N/25 mm:



## Static shear



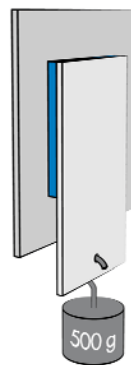
### Test requirements:

- 23 µm PET-carrier
- 625 mm<sup>2</sup> shear area
- test after 1 h
- at room temperature, 73 °F

### Test results:

500 g/3 mm

## SAFT



### Test requirements:

- 23 µm PET-carrier
- 40 g/m<sup>2</sup> adhesive coating weight
- 625 mm<sup>2</sup> shear area
- test after 1 h
- 1.8 °F/min temperature increase

### Test results:

230 °F

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