TOMAHAWK

COMMERCIAL DEHUMIDIFIER

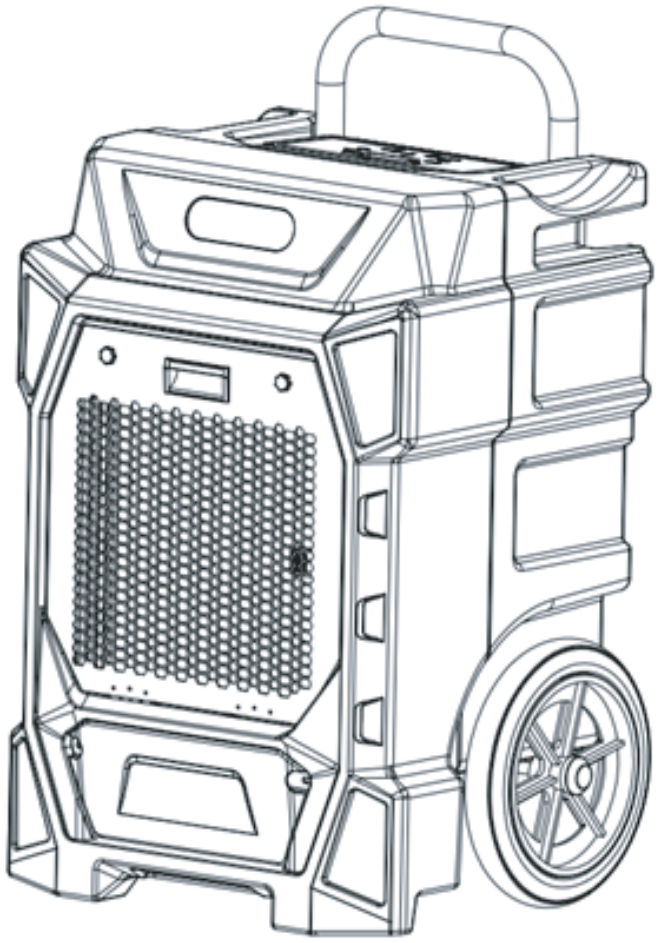
MODEL NUMBER: TCD190 / TCD230

Operation Manual

SCAN FOR HOW TO GUIDE

HOW TO VIDEOS, GUIDES, MANUALS, & MORE

2 YEAR EQUIPMENT WARRANTY



To reduce the risk of injury, the user must read and understand the Operator's Manual before using this product. Save these instructions for future reference.

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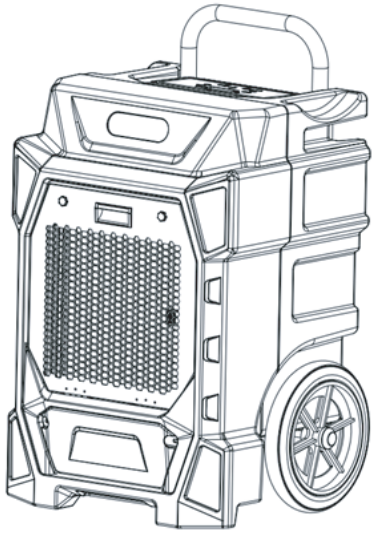
9. SERVICE CENTER **18**

Register Your Equipment

Thank you for purchasing TOMAHAWK® equipment! Your product is covered by the TOMAHAWK® Warranty policy, but in order to activate your warranty, we need you to register your product. In addition to activating your equipment warranty, product registration will grant you access to important product updates, streamlined customer service and more.

INCLUDED WITH YOUR REGISTRATION

- ☑ Equipment Warranty Activation
- ☑ Product Updates
- ☑ Streamlined Customer Service
- ☑ Exclusive Discounts and Sales



STEPS TO REGISTER YOUR EQUIPMENT

1. Visit www.tomahawk-power.com
2. Choose “Product Registration” at the bottom of the page
3. Enter your equipment’s serial number to get started
4. Provide all required information
5. Submit Registration

Equipment Resources

TOMAHAWK® Customer Service doesn’t stop at checkout. We understand to keep a job-site running smoothly - the proper equipment, spare parts, instruction manuals, and more are needed at the drop of a hat. Visit ***www.tomahawk-power.com*** to gain access to the incredible resources below.

How To Video Library

More of a visual person? Visit our Video Library for equipment assembly instructions, troubleshooting tips, and more!
Found at the TOMAHAWK® Resource Center



Manual and Assembly Guide Library

Visit our Manual Library if you are looking for a lost operations manual or a particular spare part?
Found on the TOMAHAWK® Manuals Page

Service Requests

In need of a quick fix or a service center referral? Submit a Service Request and a TOMAHAWK® Technician will respond shortly to get you the help you need.
Choose “Service Request” at the bottom of www.tomahawk-power.com

This manual provides information and procedures to safely operate and maintain this model. For your own safety and protection from injury, carefully read, understand and observe the safety instructions described in this manual.

Keep this manual or a copy of it with the machine. If you lose this manual or need an additional copy, please contact TOMAHAWK® or visit www.tomahawk-power.com. This machine is built with user safety in mind; however, it can present hazards if improperly operated and serviced. Follow operating instructions carefully. If you have questions about operating or servicing this equipment, please contact TOMAHAWK®.

The information contained in this manual is based on machines in production at the time of publication. TOMAHAWK® reserves the right to change any portion of this information without notice.

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1. SAFETY INFORMATION

This manual contains DANGER, WARNING, CAUTION, and NOTE callouts which must be followed to reduce the possibility of personal injury, damage to the equipment, or improper service.



This is the safety alert symbol. It is used to alert you to potential personal injury hazards. Obey all safety messages that follow this symbol to avoid possible injury or death.



DANGER indicates an imminently hazardous situation which, if not avoided, will result in death or serious injury.



WARNING indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.



CAUTION indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury.

CAUTION: Used without the safety alert symbol, **CAUTION** indicates a potentially hazardous situation which, if not avoided, may result in property damage.

1.1 Operating Safety



Familiarity and proper training are required for the safe operation of equipment! Equipment operated improperly or by untrained personnel can be dangerous! Read the operating instructions contained in both this manual and the engine manual and familiarize yourself with the location and proper use of all controls. Inexperienced operators should receive instruction from someone familiar with the equipment before being allowed to operate the machine.

1.1.1 This appliance may be used by children aged 8 years and older, and by individuals with reduced physical, sensory, or mental capabilities, or lack of experience and knowledge, only if they are properly supervised or instructed on safe use and understand the hazards involved.
1.1.2 Children must not play with the appliance. Cleaning and maintenance must not be performed by children without supervision.
1.1.3 This appliance is designed for indoor use only. **DO NOT** use outdoors.
1.1.4 The unit is designed to operate exclusively with R32 (propane) refrigerant.
1.1.5 The refrigerant system is sealed. Only a qualified technician should perform servicing.
1.1.6 DO NOT release refrigerant into the atmosphere.
1.1.7 R32 (propane) is flammable and heavier than air.
1.1.8 It may accumulate in low-lying areas and can be spread by airflow.
1.1.9 If refrigerant gas is present or suspected:

DO NOT allow untrained personnel to investigate.
Immediately evacuate all persons from the area.
Ventilate the space thoroughly.
Contact the local fire department to report the leak.
DO NOT allow anyone to re-enter the area until a qualified technician confirms it is safe.

NOTE: The refrigerant gas used in this unit is odorless.
Lack of smell does not indicate the absence of a leak.
1.1.10 DO NOT use open flames, smoke, or create sparks near the unit.
1.1.11 All components are designed to be non-sparking and suitable for use with propane.
1.1.12 Only use identical replacement parts.



WARNING Failure to follow these instructions may result in explosion, serious injury, death, or property damage.



WARNING Please read this manual carefully and fully understand all instructions before operating the appliance.

1.2 General Precautions



WARNING To reduce the risk of fire, electric shock, or injury to persons or property, follow these instructions:

If the power cord is damaged, it must be replaced by the manufacturer, an authorized service agent, or a similarly qualified technician. Disconnect the appliance from the power supply before performing any service or maintenance.

1.2.1 Always operate the unit using a power source that matches the voltage, frequency, and rating specified on the product label.
1.2.2 Use only a properly grounded electrical outlet.
1.2.3 Unplug the unit when cleaning or when not in use.
1.2.4 DO NOT operate the unit with wet hands or allow water to enter the unit.
1.2.5 DO NOT immerse the unit or expose it to rain, moisture, or liquids.
1.2.6 NEVER leave the unit running unattended. Do not tilt or overturn the unit.
1.2.7 DO NOT unplug the unit while it is operating.
1.2.8 DO NOT pull on the power cord to unplug the unit.
1.2.9 DO NOT use extension cords or adapter plugs.
1.2.10 DO NOT place objects on top of the unit.
1.2.11 DO NOT sit, stand, or climb on the unit.
1.2.12 DO NOT insert fingers or objects into the air outlet.
1.2.13 DO NOT touch the air inlet or aluminum fins.
1.2.14 DO NOT operate the unit if it has been dropped, damaged, or is malfunctioning.
1.2.15 DO NOT clean the unit with chemical solvents.
1.2.16 Keep the unit away from fire, flammable, or explosive materials.
1.2.17 Install the unit in accordance with all applicable national wiring regulations.

1.2.18 DO NOT use any means to accelerate the defrosting process or cleaning other than those recommended by the manufacturer.
1.2.19 Store the appliance away from continuous ignition sources (e.g., open flames, gas appliances, or electric heaters).
1.2.20 Store the unit in a manner that prevents mechanical damage.
1.2.21 DO NOT puncture or burn the appliance, even after use.
1.2.22 Be aware that refrigerants may be odorless.
1.2.23 Protect refrigerant piping from physical damage.
1.2.24 Do not install the unit in an unventilated space smaller than 43 sq ft (4 m^2).
1.2.25 Comply with all applicable national gas regulations.
1.2.26 Keep ventilation openings clear and unobstructed.
1.2.27 Store the unit in a well-ventilated area appropriate for its operating specifications.

1.3 Servicing Safety



WARNING Any person working on or servicing the refrigerant circuit must hold a valid certification from an accredited authority, confirming their competence in handling refrigerants safely.



WARNING Servicing must only be performed as recommended by the manufacturer. Repairs requiring additional skilled personnel must be carried out under the supervision of a qualified technician experienced with flammable refrigerants.

1.4 Safety Precautions for Maintenance

Before performing any service on systems containing flammable refrigerants:

1.4.1 Conduct all necessary safety checks to minimize the risk of ignition.
1.4.2 Follow proper procedures before working on the refrigeration system.
1.4.3 Ensure the work area is safe and free from potential hazards before beginning service.

The manufacturer may provide additional guidance or specific information regarding refrigerant odor and safety.

1.4.5 Initial safety checks must include:
1.4.6 Ensure capacitors are safely discharged to prevent sparking.
1.4.7 Confirm no live electrical components or exposed wiring during servicing.
1.4.8 Verify proper grounding (earth continuity).



WARNING The appliance must be installed, operated, and stored in a room with a minimum floor area of43 sq ft (4 m^2).
DO NOT install the unit in areas where flammable gases may be present.

1.4.1 Checking For The Presence Of Refrigerant
1.4.1.1 Check the area with an appropriate refrigerant detector before and during work.
1.4.1.2 Ensure the technician is aware of any potentially flammable atmosphere.
1.4.1.4 Use leak detection equipment specifically designed for flammable refrigerants.
1.4.1.5 Equipment must be non-sparking, properly sealed, or intrinsically safe.

1.4.2 Presence of Fire Extinguisher
1.4.2.1 Ensure suitable fire extinguishing equipment is readily available when performing work.
1.4.2.2 If hot work is required, keep a dry powder or CO_2 fire extinguisher nearby.

1.4.3 No Ignition Sources
1.4.3.1 DO NOT use any ignition sources when working on systems containing flammable refrigerants.
1.4.3.2 This includes smoking, open flames, or spark-producing tools.
1.4.3.3 Keep all ignition sources at a safe distance from the work area.
1.4.3.4 Inspect the area beforehand to ensure there are no fire hazards.
1.4.3.5 Display “No Smoking” signs in the work area.

1.4.4 Ventilated Area
1.4.4.1 Ensure the work area is outdoors or well-ventilated before opening the system.
1.4.4.2 Maintain proper ventilation throughout the entire working process.
1.4.4.3 Ventilation should safely disperse any released refrigerant and, if possible, direct it outdoors.

1.4.5 Checks to Refrigeration Equipment

1.4.5.1 Replacement electrical components must meet correct specifications and be suitable for the application.

1.4.5.2 Always follow the manufacturer's maintenance and service guidelines.

1.4.5.3 Contact the manufacturer if unsure.

Additional checks for systems using flammable refrigerants:

Verify that refrigerant charge size matches the room size requirements.
Ensure ventilation systems are functioning properly and are not obstructed.
Check secondary circuits (if applicable) for refrigerant presence.
Ensure all labels and markings remain visible and legible.
Replace if necessary.
Confirm that refrigerant pipes and components are protected from corrosion or damaging substances.

1.4.6 Checks to Electrical Devices

1.4.6.1 Perform safety checks and inspections before repairing electrical components.

1.4.6.2 DO NOT connect power if a fault could compromise safety.

1.4.6.3 If immediate repair is not possible, implement a safe temporary solution and inform the equipment owner.

Initial safety checks must include:

Ensure capacitors are safely discharged to prevent sparking.
Confirm no live electrical components or exposed wiring during servicing.
Verify proper grounding (earth continuity).



WARNING The appliance must be installed, operated, and stored in a room with a minimum floor area of 43 sq ft (4 m^2).
Do not install the unit in areas where flammable gases may be present.

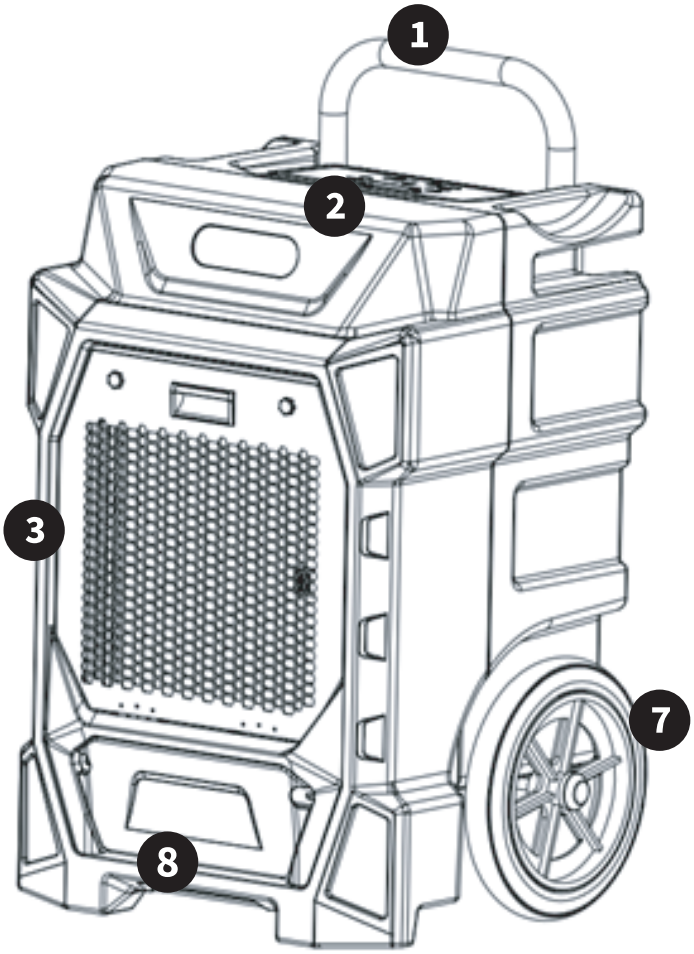
NOTE: The manufacturer may provide additional guidance or specific information regarding refrigerant odor and safety.

2. TECHNICAL PERFORMANCE

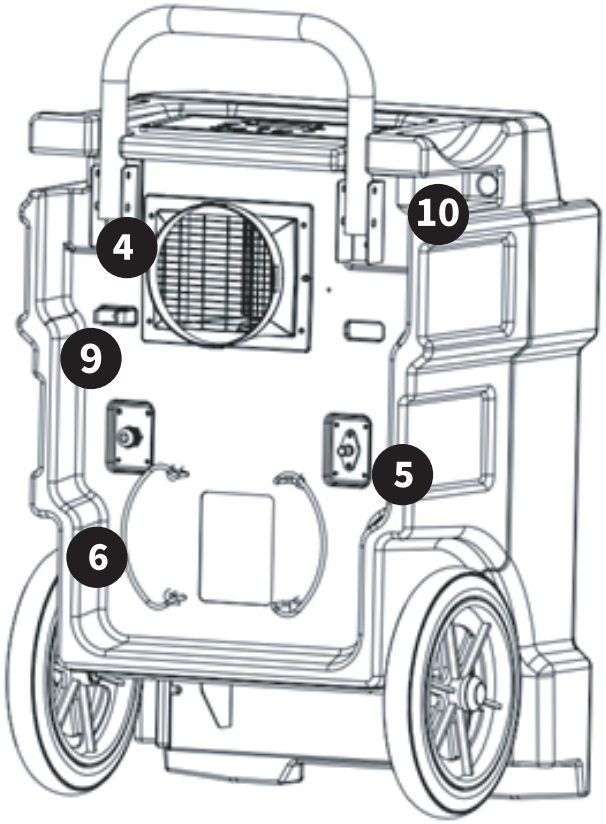
TCD190 SPECIFICATIONS	
Voltage & Hertz	AC115V / 60Hz
Rated Input Current	6.5A @80°F, 60% RH
MAX. Input Current	10.0 A
Refrigerant Charge	R32/10.23 oz
Dehumidify Capacity	95 Pints/Day @80°F, 60% RH 190 Pints/Day @95°F, 90% RH
Maximum Design Pressure	High Side: 550 PSIG Low Side: 260 PSIG
BCSC	15A
Compressor Input	RLA: 7.44A LRA: 35A
Fan Motor Power	1.25A/0.188HP

TCD230 SPECIFICATIONS	
Voltage & Hertz	AC115V / 60Hz
Rated Input Current	9.0A @80°F, 60% RH
MAX. Input Current	12.0 A
Refrigerant Charge	R32/17.99 oz
Dehumidify Capacity	130Pints/Day @80°F, 60% RH 230Pints/Day @95°F, 90% RH
Maximum Design Pressure	High Side: 550 PSIG Low Side: 260 PSIG
BCSC	15A
Compressor Input	RLA: 10.05A LRA: 51A
Fan Motor Power	1.25A/0.194HP

2.2 Dehumidifier Parts

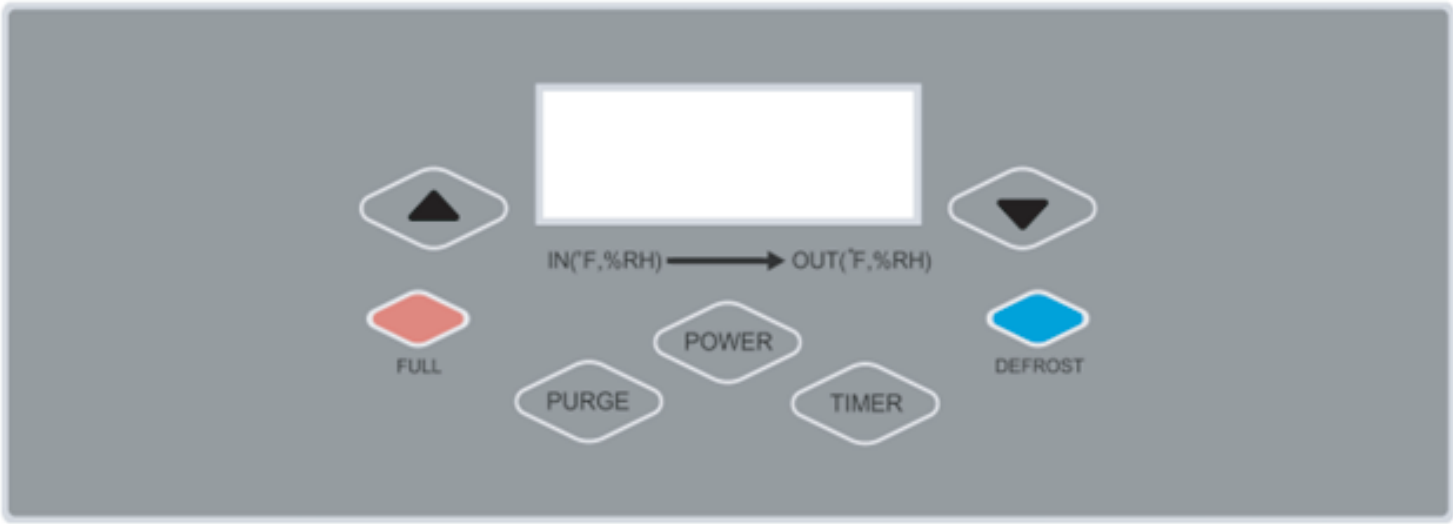


1. Handle
2. Control Panel
3. Air Inlet
4. Air Outlet
5. Water Drainage Connector
6. Cord Winder
7. Rubber Wheel
8. Quick Pump Access
9. Handle Clip
10. Handle Latch



3. OPERATION
3.1 Control Panel

FIGURE 1



3.1.1 Power Button (FIGURE 2)

When the unit is in standby mode, the display screen will show a low-light LED.

- Press the “Power Button” to start the dehumidifier.
- The display will fully illuminate, and the unit will begin operating in “Auto Mode”.
- The default humidity setting is 10% RH.
- The unit will start automatically if the humidity level meets the compressor’s operating conditions.
- Press the “Power Button” again to turn off the unit.
- The fan will continue running and shut off automatically after 1 minute.



FIGURE 2

3.1.2 Timer Button (FIGURE 3)

- Press the Timer Button to display the current timer setting.
- Use the Add (+) or Minus (–) buttons to adjust the time. **FIGURE 4**
- Each press increases or decreases the time by 1 hour.
- The timer indicator will illuminate once a time is set.



FIGURE 3

Function:

Standby Mode: Sets the start time.
During Operation: Sets the shutdown time.

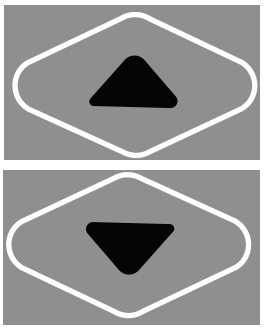


FIGURE 4

Range:

0–24 Hours
Setting the timer to “00” cancels the timer function.

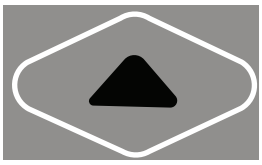


FIGURE 5

3.3 Add (+) Button (FIGURE 5)

- Press to increase humidity or timer settings.
- Humidity Adjustment:
  Increases in 5% RH increments.
  Adjustable range: 10%–90% RH.
  Cycles continuously through the range.

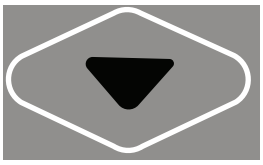


FIGURE 6

- Timer Adjustment:
  Increases in 1-hour increments.
  Range:1–24 hours then cycles.

3.4 Minus (–) Button (FIGURE 6)

- Press to decrease humidity or timer settings.
- Humidity Adjustment:
  Decreases in 5% RH increments
  Cycles continuously from 90% down to 10% RH

- Timer Adjustment:
  Decreases in 1-hour increments.
  Cycles continuously through the range.

3.5 Purge Button (Manual Drainage) (FIGURE 7)

- Press and hold for 3 seconds to activate the drainage pump.
- The unit will drain water automatically for 30 seconds .
- The pump will then stop, and the indicator light will turn off.



FIGURE 7

3.6 Defrost Indicator (FIGURE 8)

- Illuminates when the unit is in defrost mode.
- Turns off automatically once defrosting is complete.

3.7 Water Full Indicator (FIGURE 9)

- Lights up when the water pump tank is full.
- Indicates that drainage is required.

3.8 Display Screen (FIGURE 10)

- Default temperature display is Fahrenheit (°F).
- To switch to Celsius (°C):
  Press and hold the Power Button for 5 seconds while in standby mode.

- Display Functions:
  Shows temperature and humidity of inlet and outlet air during operation.
  Displays runtime while operating.
  Displays timer and humidity settings when adjusting.

FIGURE 8



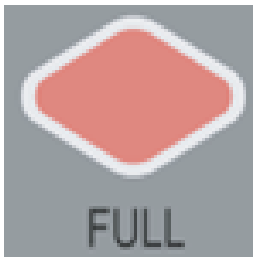


FIGURE 9

FIGURE 10



3.9 Operating Notes

- If inlet air humidity is ≥ set humidity + 3% RH:
  The fan starts immediately
  The compressor starts after a 3-second delay
  (if outside the 3-minute protection delay)

- If inlet air humidity is ≤ set humidity – 3% RH:
  The compressor stops immediately
  The fan stops after 1 minute.

4.0 MAINTENANCE

NOTE: Always disconnect the power supply before cleaning or performing maintenance.

4.1 Cleaning the Unit

4.1.1 Wipe the exterior with a soft , damp cloth.
4.1.2 DO NOT pour water on or submerge the unit or control panel.
4.1.3 Water may damage internal electronic components.
4.1.4 DO NOT use chemical solvents such as benzene, alcohol, gasoline, or harsh cleaners,as they may damage or deform the surface.

4.2 Cleaning the Air Filter

4.2.1 Gently remove the air filter.
4.2.2 Use a vacuum cleaner to remove dust and debris.
4.2.3 If heavily soiled, wash the filter in warm water (approx. 104°F / 40°C) with a mild detergent.
Rinse thoroughly and allow it to dry completely before reuse.
4.2.4 Reinstall the air filter into the unit.

4.3 Maintenance Record

TOMAHAWK® tools are assembled with care and will provide years of service when properly maintained. Preventative maintenance and routine service are essential to the long life of your equipment. Adhere to reading through this manual thoroughly. You will find that you can do some of the regular maintenance yourself. However, when in need of parts or major service, be sure to contact a TOMAHAWK® Technician. For your convenience we have provided this space to record relevant data about your TOMAHAWK® equipment.

Invoice Number:		Type of Machine:	
Date Purchased:		Dealer Name:	
Serial Number:		Dealer Phone:	

REPLACEMENT PARTSUSED					MAINTENANCE LOG	
PART NO.	DESCRIPTION	QTY	COST	DATE	DATE	OPERATION

5. STORAGE

5.1 Press the Purge Button to drain all water before moving or storing the unit.

5.2 Always transport and store the unit in an upright position.

5.3 Units may be stacked in storage to save space.

6. REPLACEMENT PARTS

6.1 For replacement parts and technical questions visit www.tomahawk-power.com.

6.2 Not all equipment components are available for replacement. The illustrations within this manual are a convenient reference to the location and position of parts in the assembly sequence.

6.3 When ordering parts, the following will be required: equipment model number, serial number/lot, date code, and description.

7. TROUBLESHOOTING

Trouble	Possible Cause	Solution
Error Code: E1	Copper head sensor failure	Replace it
Error Code: E2	Air outlet temperature and humidity sensor failure	Replace it
Error Code: E3	Air outlet temperature and humidity sensor failure	Replace it
Error Code: E4	Water pump failure or Water tank of water pump is full	Replace it or check the water pump
Error Code: E5	4-way valve failure	Replace it

8. EQUIPMENT WARRANTY

Your new TOMAHAWK® equipment is warranted to the original purchaser for a period of two-year (24 months) from the original date of purchase. The TOMAHAWK® warranty is against defects in design, materials and workmanship. Any modifications made will void the manufacturer warranty. ***Any Modification made to the unit will void manufacturer warranty.***

The following are not covered under the warranty:

8.1.1 Damage caused by abuse, misuse, dropping or other similar damage caused by or as a result of failure to follow assembly, operation or user maintenance instructions.

8.1.2 Alterations, additions or repairs carried out by persons other than TOMAHAWK® or their recognized agents.

8.1.3 Transportation or shipment costs to and from TOMAHAWK® or their recognized agents, for repair or assessment against a warranty claim, on any machine.

8.1.4 Materials and/or labor costs to renew, repair or replace components due to fair wear and tear.

8.1.5 TOMAHAWK® and/or their recognized agents, directors, employees or insurers will not be held liable for consequential or other damages, losses or expenses in connection with or by reason of or the inability to use the machine for any purpose.

8.2 Warranty Claims

Before submitting any warranty claim, you will need to register your new TOMAHAWK® equipment through www.tomahawk-power.com or email support@tomahawk-power.com.

Follow the steps on page 3 or scan this QR codes to complete the equipment registration. After registration is complete, all warranty claims should firstly be directed to TOMAHAWK® through the online Service Request form found at www.tomahawk-power.com/pages/service-request.

9. SERVICES CENTERS

Our service centers are equipped to handle your equipment maintenance and repair needs efficiently. With a network of authorized local service locations , you can find expert support and genuine parts needed to keep your equipment running smoothly. All locations are listed on the webpage https://tomahawk-power.com/pages/find-a-service-center.

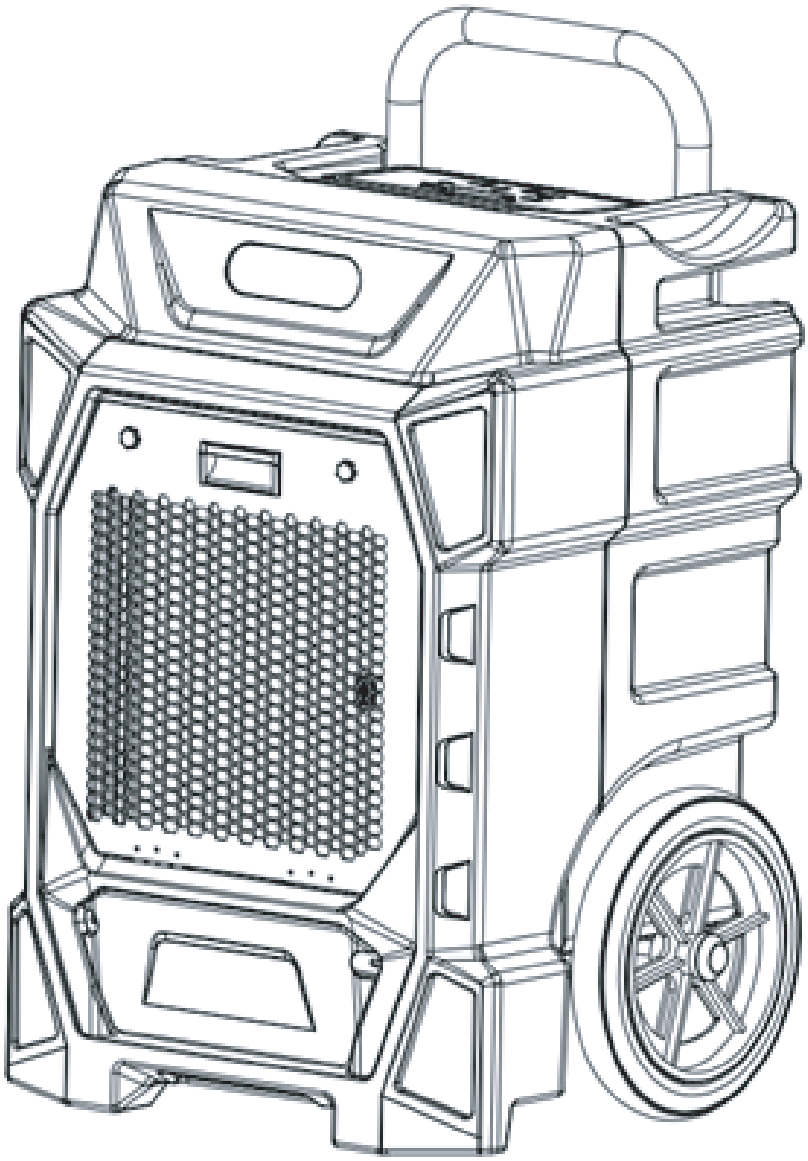
For Service Call (866) 577- 4476

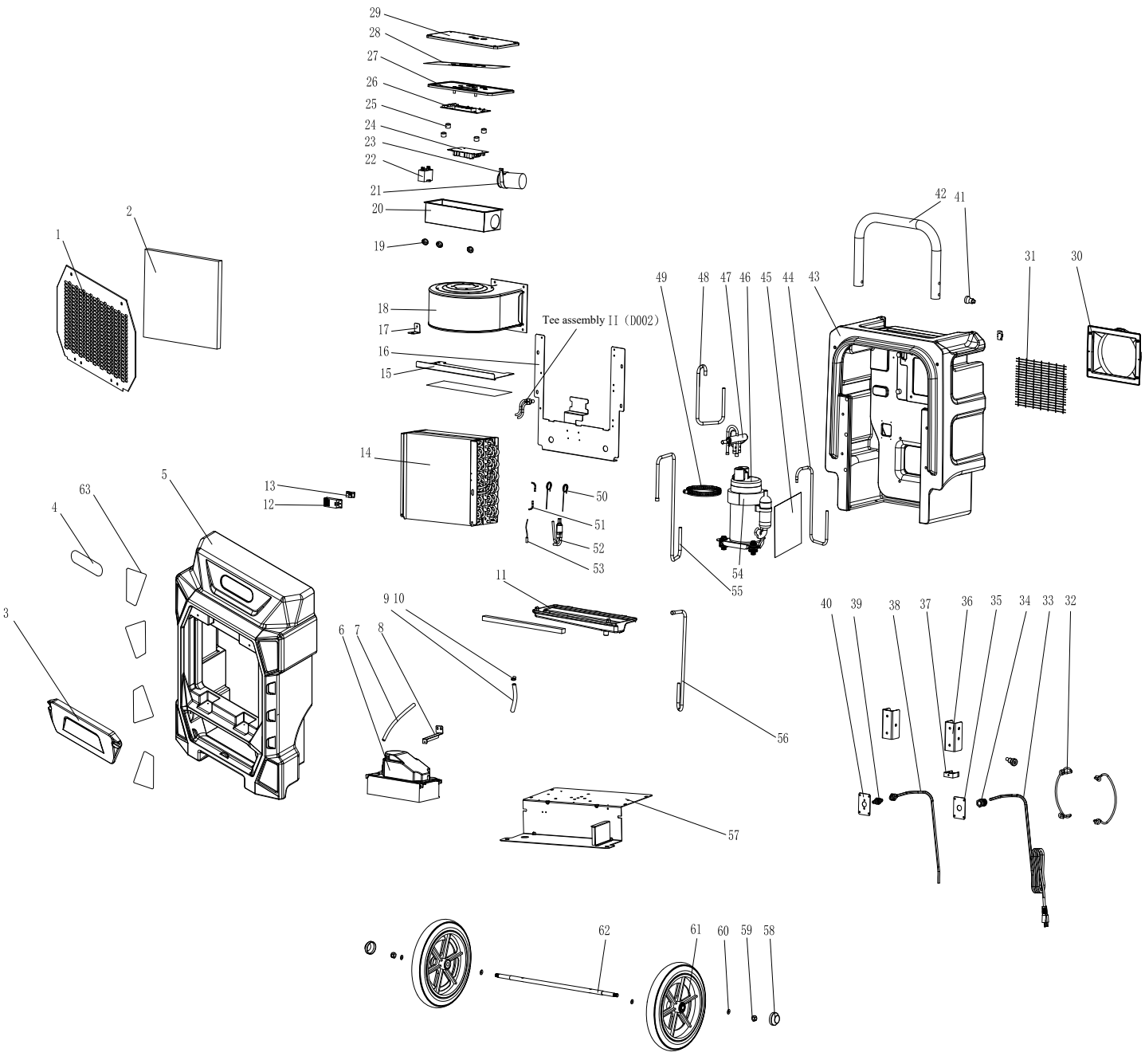
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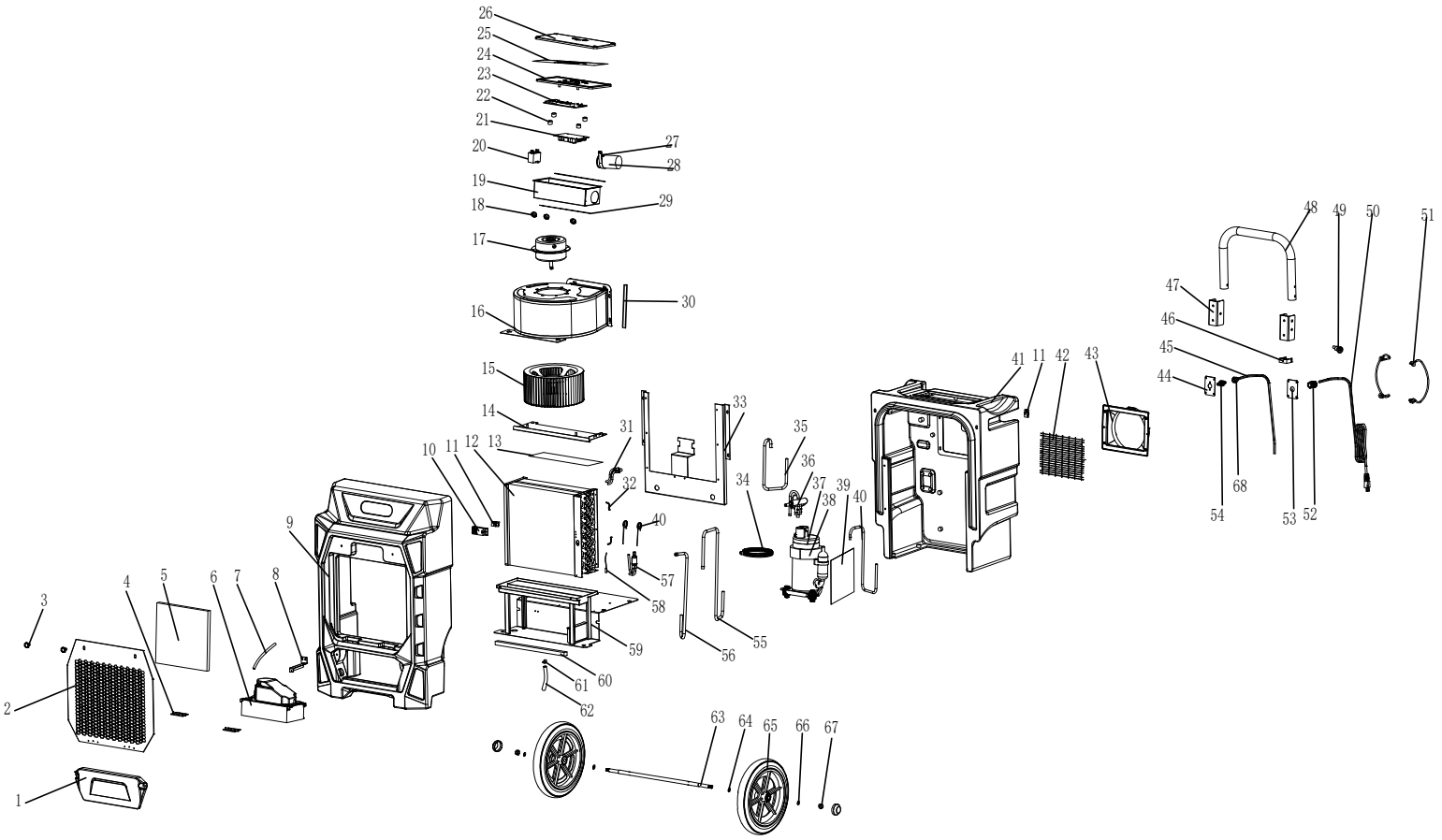
MODEL NUMBER: TCD190 / TCD230

Parts Manual

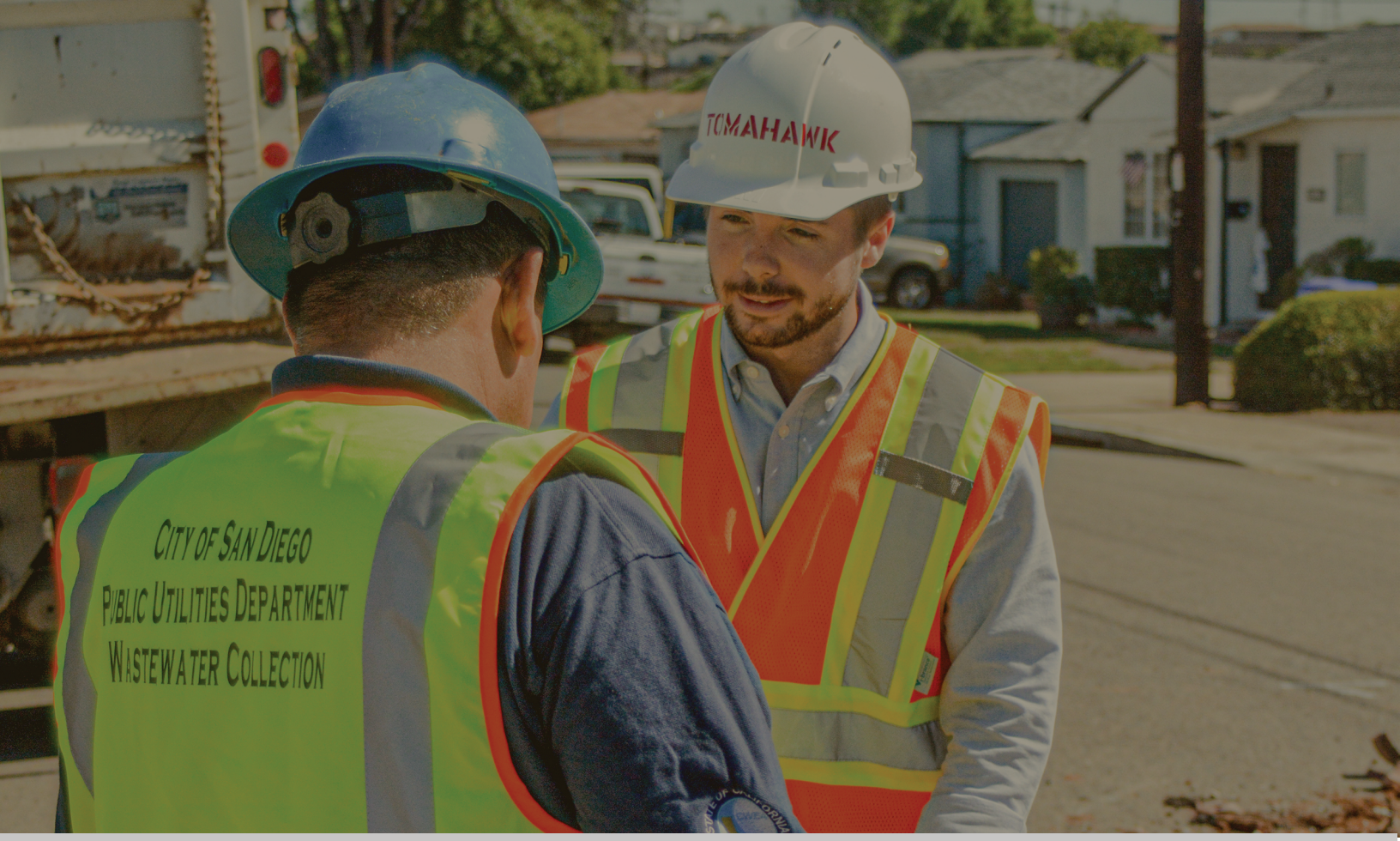



Tee assembly II (D002)

TCD190 PART LIST					
No.	Name	Qty	No.	Name	Qty
1.	Inlet Grid	1	33	Power Cord	1
2.	Filter	1	34	Stainless Cable Gland	1
3.	Water Pump Plate	1	35	Power Cable Outlet Board	1
4.	Sticker For Logo	1	36	The Holding Plate Of The Push Rod	2
5.	Front Shell	1	37	Ply-Yarn Drill	1
6.	Water Pump	1	38	Water Pump&Outlet Tube Group	1
7.	Pump Outlet Pipe	1	39	Quick Coupling	1
8.	Water Pump Support	1	40	Pumping Line	1
9.	Pump Inlet Pipe	1	41	Plunger Knob	2
10.	Stainless Steel Hoop	1	42	Push Rod	1
11.	Water Pan	1	43	Back Shell	1
12.	Box For Humidity Sensor	1	44	High Pressure Tube	1
13.	Temperature And Humidity Sensor	2	45	Foam For Liquid Storage Tank	1
14.	Cool-Heat-Exchanger	1	46	Compressor	1
15.	Cover Plate For Evaporator & Condenser	1	47	Four-Way Valve Assembly	1
16.	Baffle Assembly	1	48	Low Pressure Tube	1
17.	Volute Retaining Plate	1	49	Stainless Steel Hoop	1
18.	Fan Assembly	1	50	Capillary Tube	2
19.	Wire Grommet	3	51	Inlet Tube	2
20.	Electrical Box	1	52	Four-Way Filter	1
21.	Compressor Capacitor	1	53	Temperature Probe	1
22.	Fan Motor Capacitor	1	54	Compressor Rubber Foam	1
23.	Capacitor Clamp	1	55	Valve E Piping	1
24.	Mainboard	1	56	Valve C Piping	1
25.	Spacer Leg	4	57	Chassis	1
26.	Display Board	1	58	Axle Sleeve	2
27.	Display Panel	1	59	Lock Nut	2
28.	Surface Sticker	1	60	Gasket	4
29.	Display Plate Cover	1	61	Wheels	2
30.	Wind Deflector	1	62	Axletree	1
31.	Iron Net	1	63	Front Shell Trim Sticker	4
	Winding Frame	2	64		



TCD230 PART LIST					
No.	Name	Qty	No.	Name	Qty
1.	Water Pump Plate	1	35	Low Pressure Tube	1
2.	Inlet Grid	1	36	Four-Way Valve Assembly	1
3.	Hand-Operated Screw Rod	2	37	Compressor	1
4.	Hinge	2	38	Compressor Rubber Foam	1
5.	Filter	1	39	Foam	1
6.	Water Pump	1	40	High Pressure Tube	1
7.	Pump Outlet Pipe	1	41	Back Shell	1
8.	Water Pipe Support	1	42	Iron Net	1
9.	Front Shell	1	43	Wind Defelctor	1
10.	Temperature And Humidity Sensor	1	44	Power Outlet Panel	1
11.	Humidity Sensor	1	45	Wind Defelctor	1
12.	Two Devices	1	46	Fixed Pipe Clamp	1
13.	Foam	1	47	The Holding Plate Of The Push Rod	2
14.	Cover Plate	1	48	The Holding Plate Of The Push Rod	1
15.	Fan	1	49	Spline Pin Knob Plunger	1
16.	Volute	1	50	Power Cord	1
17.	Motor	1	51	Reel	2
18.	Wire Grommet	1	52	Waterproof Joint	1
19.	Electric Control Box	1	53	Power Cord Outlet Panel	1
20.	Fan Capacitor	1	54	Quick Coupling For Water Pump(20ph)	1
21.	Main Board	1	55	Valve E Connection Pipe	1
22.	Isolated Pillar	1	56	Valve C Connection Pipe	1
23.	Display Board	1	57	Four Through Filter Assembly	1
24.	Display Panel	1	58	Temperature Sensor	1
25.	Surface Sticker	1	59	Base Assembly	1
26.	Display Board	1	60	Base Foam	1
27.	Capacitor Clamp	1	61	Small Clasp Ring	1
28.	Motor Capacitor	1	62	Water Pipe	1
29.	Foam	1	63	Wheel &Axle	1
30.	Foam	1	64	Flat Gasket（Big）	2
31.	Condenser Inlet Pipe Assembly	1	65	Castor	1
32.	Evaporator Inlet Pipe	1	66	Flat Gasket （Small）	2
33.	Baffle Assembly	1	67	Nut	2
34.	Compressor Coupling	1	68	Quick Coupling For Water Pump(40sp)	1



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