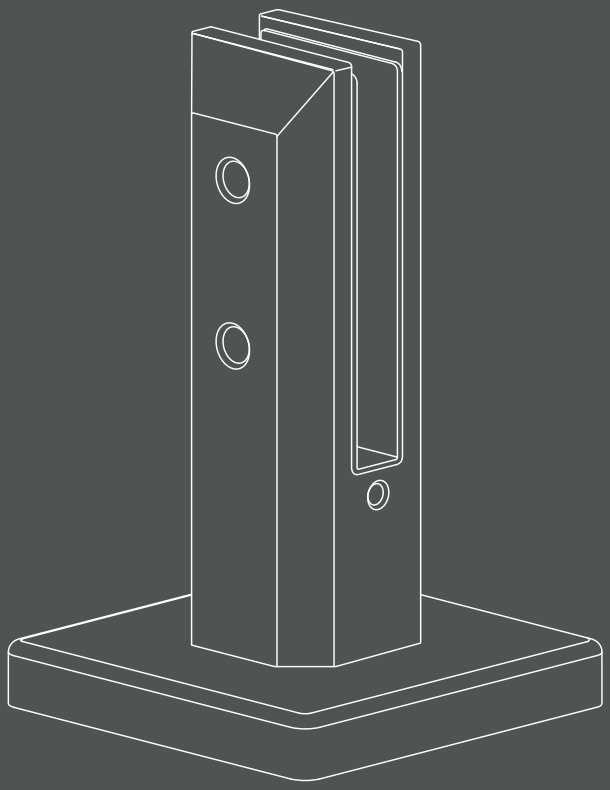
ARA-BPSQ

Glass Railing Installation Guide

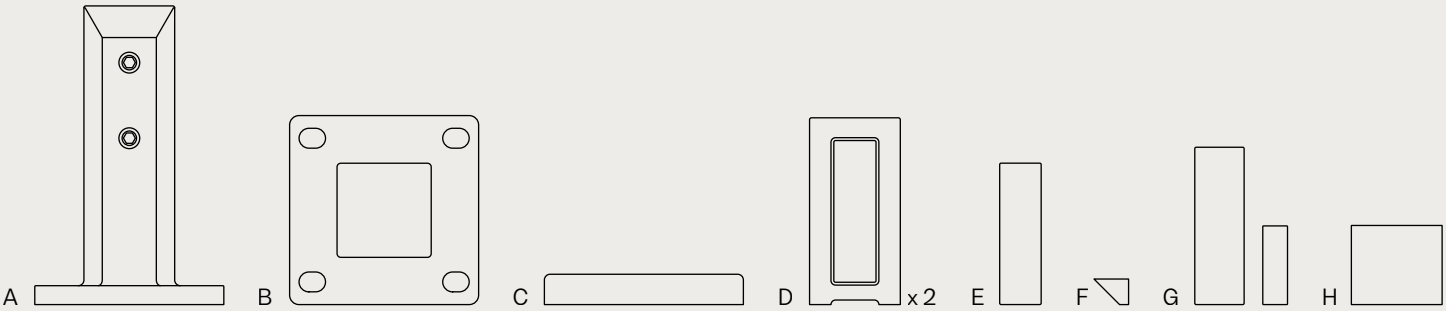
Ara Square Baseplate Steel Spigot



GLASSWAREHOUSE

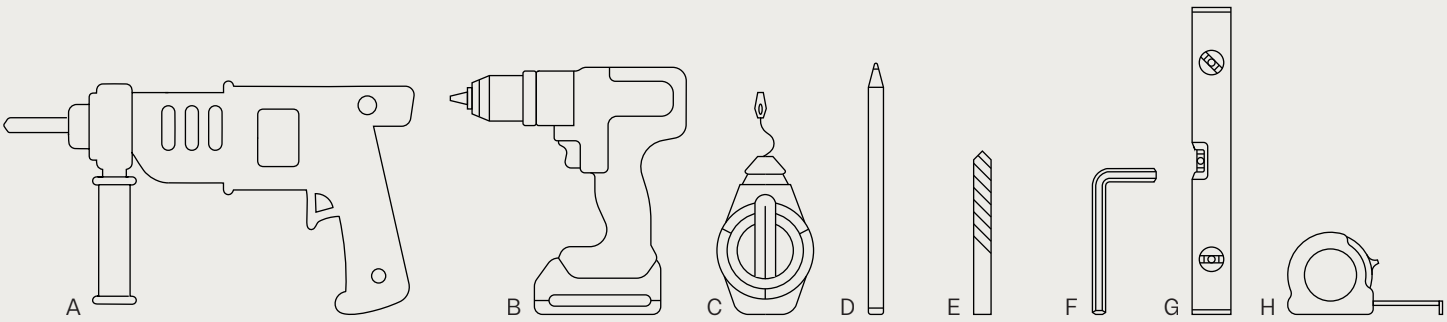
Ara Steel Spigot Installation Guide

The Ara is a square baseplate steel spigot designed with rectangular, clean modern lines. It is designed for surface mounted applications to achieve a fully frameless glass aesthetic. Made from the highest grade Duplex 2205 Stainless Steel, it provides the best protection for outdoor applications and is engineered to US glass railing standards. The Ara Steel Spigot accommodates glass panel thickness from ½" (12mm) to 9⁄16" (13.52mm).



Included in Each Ara Spigot Box

A Spigot
B Spigot Base Shim
C Baseplate Cover
D Glass Panel Gasket
E Gasket Metal Backplate
F Triangle Leveling Wedge
G Plastic Leveling Shims (x 2)
H Foam Block



Required Tools

A Hammer Drill (for concrete)
B Power Drill (for timber)
C Chalk/String Line
D Pencil
E Drill Bits (Concrete or Timber)
F Allen Key
G Level
H Measuring Tape

Thank You
for Your Purchase.

If for any reason you are having trouble with installation please contact Glass Warehouse directly. Glass Warehouse takes pride in providing quality products and customer service. We want to ensure your happiness with your purchase for years to come.

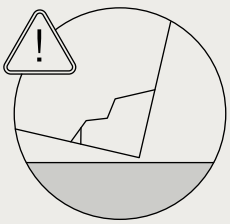
If you have any questions, please do not hesitate to reach out to us. Thank you again for choosing Glass Warehouse!

Best Regards,

The Team at Glass Warehouse
Glass Warehouse, LLC
(760) 536-3640
inquiries@glasswarehouse.us



READ BEFORE INSTALLING: Installation of Glass Railing Products (I.E., Spigots, aluminum posts, channels, and glass panels) should be done only by a licensed, experienced contractor. Installation by an unlicensed or inexperienced installer may result in breakage, damage to property or serious injury.



CAUTION: The most fragile parts of tempered glass panels are the corners. Therefore, it is critical that the plastic corner covers are in place so the glass panels never touch the surface you are installing onto. Please make sure the glass is always on cardboard packaging or rubber blocks while out of the packaging prior/during install. Use wood, cardboard or other rubber products to protect against breakage.

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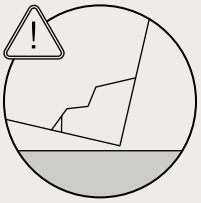
The Team at Glass Warehouse
Glass Warehouse, LLC
(760) 536-3640
inquiries@glasswarehouse.us

Safety Considerations

Please review the following information before starting your project. While Glass Warehouse is dedicated to providing easy to install solutions for a wide array of home improvement projects, our dedication to your well being and safety is our most important priority. Please take extra time to plan and prepare before starting your project. The extra caution will ensure that your project will go smoothly and have a positive lasting affect for years to come.



PROFESSIONAL INSTALLATION: Installation of Glass Railing Products (I.E., Spigots, aluminum posts, channels, and glass panels) should be done only by a licensed, experienced contractor. Installation by an unlicensed or inexperienced installer may result in breakage, damage to property, serious injury or death..



CAUTION: The most fragile parts of tempered glass panels are the corners. Therefore, it is critical that the plastic corner covers are in place so the glass panels never touch the surface you are installing onto. Please make sure the glass is always on cardboard packaging or rubber blocks while out of the packaging prior/during install. Use wood, cardboard or other rubber products to protect against breakage



PROTECT YOUR EYES: It is recommended that proper protective eyewear is worn at all times. When installing any products or hardware that involves drilling, sawing, or any other at risk installation process, be sure to protect your eyes at all times.

Before You Start

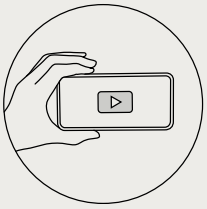
- Review local and regional building codes regarding glass railing construction and requirements before you begin.
- Confirm that your order is complete and that all items are the correct size, finish, and amount for your project. Make sure Glass Panels are the correct height and width.
- Confirm that you have the correct fixings and hardware for your project to match your substrate and build to code. All fixings should be stainless steel or galvanized screws for outdoor use.

Ara Steel Spigot Anchor Schedule

Substrate	Anchor Type	Min. Embedment[1]	Min. Edge Distance[2]
Timber	5/16" Lag Screw	3"	1"
	5/16" ASTM F593 Bolt	3"	1"
Concrete	1/4" Dewalt Screw Bolt+	2 1/2"	2 1/2"
Steel	5/16" ASTM F593 Bolt	Min. 3 Threads penetration past steel structure	1/2"

1. The Minimum Embedment is the minimum depth that fixings need to reach from the top surface of the substrate.
2. Minimum Edge Distance is the distance from the centerline of the outside fixing to the edge of substrate.

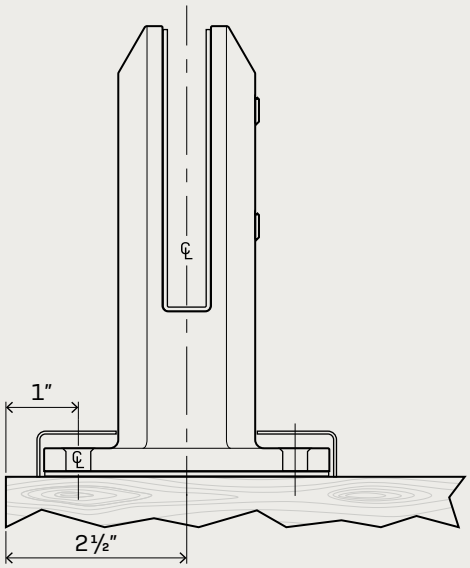
- When your spigot is delivered please note that the Foam Block that sits in the Glass panel Gasket will be used during installation and should not be discarded.
- For additional protection, leave the corner protectors on your glass panels throughout the installation process and only remove them as the very last step. Note that the Corner Protectors are not a substitute for being careful. Do not hit the glass panels against substrate or other surfaces during installation, even with the Corner Protectors in place.
- If needed, you can access the Engineering Documents for your product and state here*:

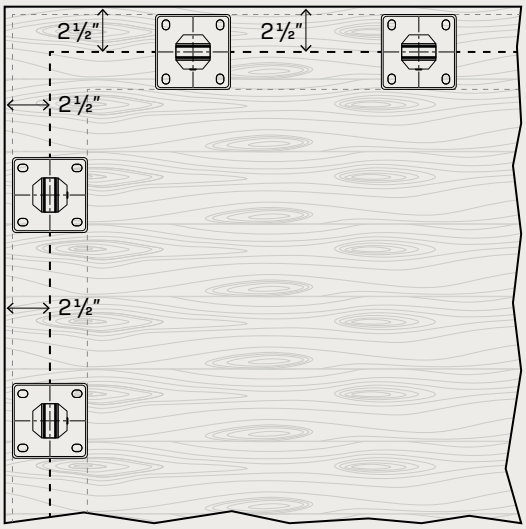


Watch the video: View our animation video to assist your installation of the Ara Spigot Glass Railing System.

https://youtu.be/OIIM30DmvU4?si=WvXjbW43HzE79di6

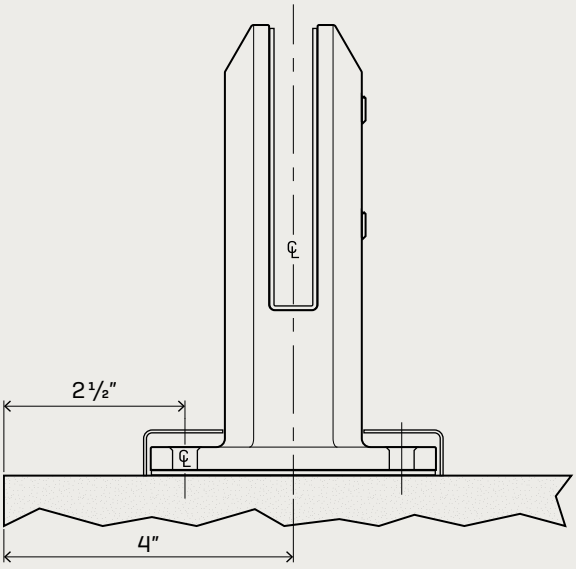
How to Measure and Plan for Your Glass Railing Project

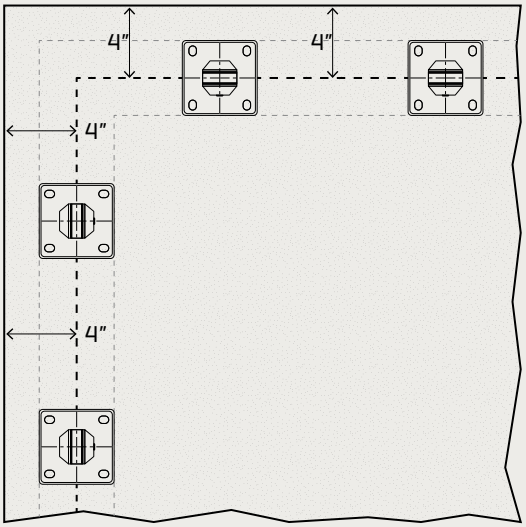




Measuring for Timber & Composite Substrate

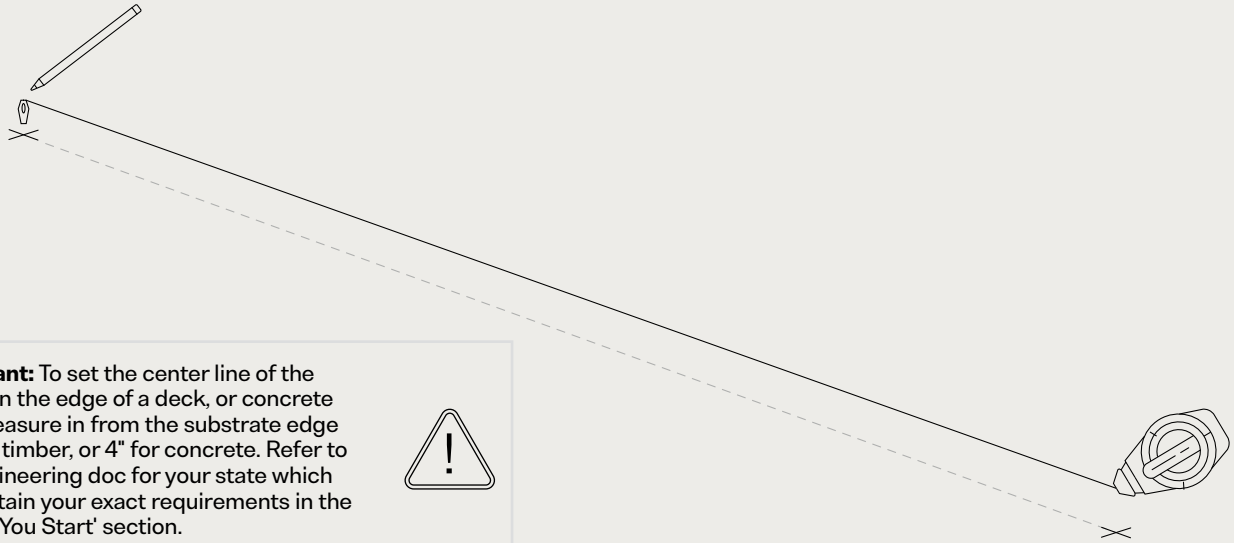
The above diagram shows the correct insets for your product from the edge of a Timber or Composite Substrate. Please review your layout prior to drilling to be sure that your project suits local, state and regional codes and that your insets are correct.





Measuring for Concrete Substrate

The above diagram shows the correct insets for your product from the edge of a Concrete Substrate. Please review your layout prior to drilling to be sure that your project suits local, state and regional codes and that your insets are correct.

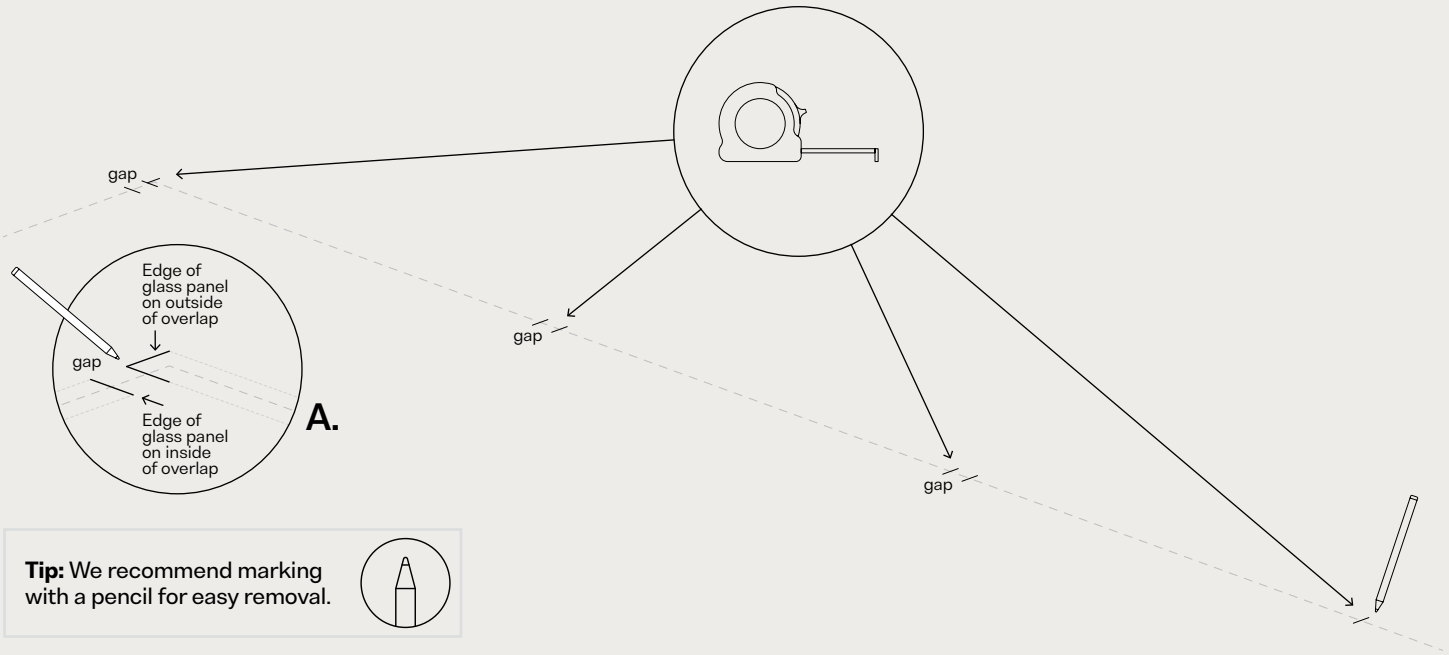


Important: To set the center line of the install on the edge of a deck, or concrete slab, measure in from the substrate edge 2½" for timber, or 4" for concrete. Refer to the engineering doc for your state which will contain your exact requirements in the 'Before You Start' section.

01

Mark the Centerline of the Glass Railing Install Using a Chalk Line

This will be the centerline for Spigots install. Refer to the engineering document to ensure that the marked line is the correct distance from the edge of your substrate.



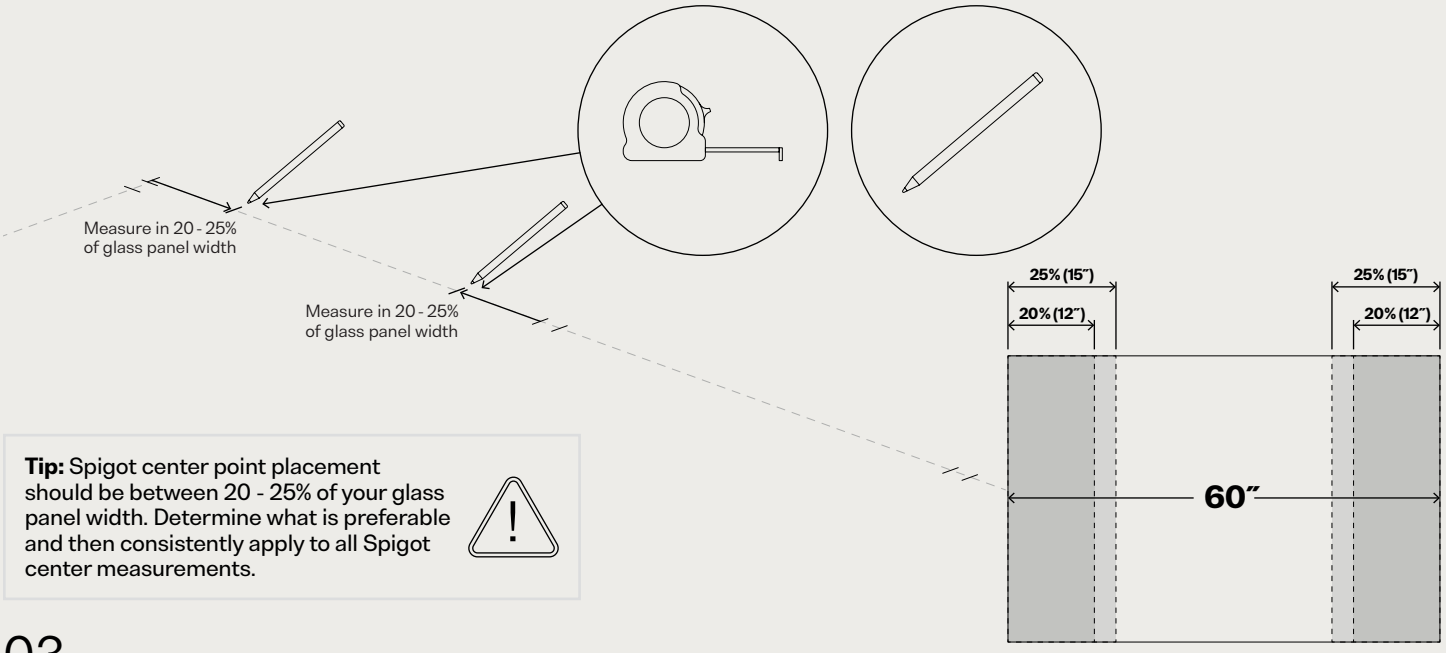
Tip: We recommend marking with a pencil for easy removal.

02

Mark Glass Panel and Gap Positions on Substrate

Measure and mark the positions of glass panels and gaps on the same line to ensure perfect positioning and spacing between glass panels.

Determine your glass panel overlap (see inset image A) on your run of fence to be included in your glass panel edge and gap markings and measurements.



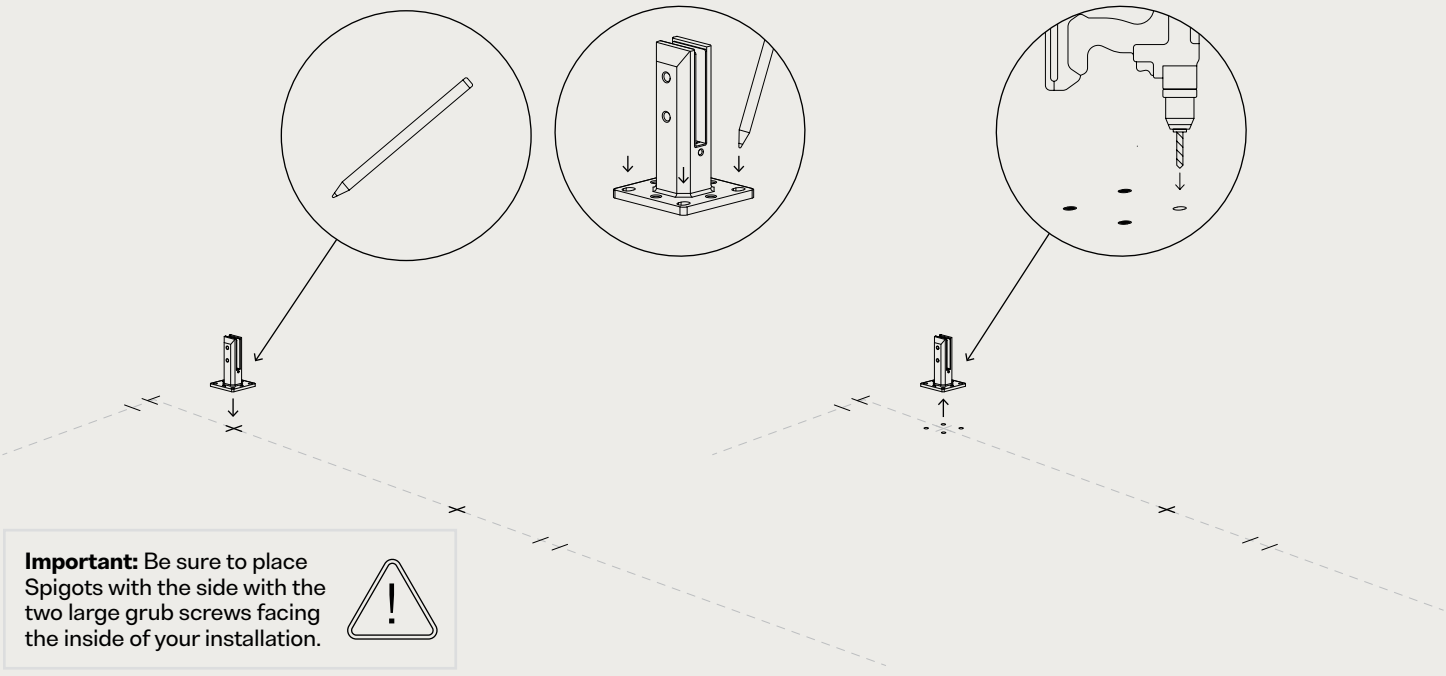
Example: 60" wide glass panel

Tip: Spigot center point placement should be between 20 - 25% of your glass panel width. Determine what is preferable and then consistently apply to all Spigot center measurements.

03

Mark the Center Point for the First Two Spigots for the Glass Panel at the Far Left of the Run

For Spigot placement, come in 20 - 25% of the first glass panel width from each edge of the initial glass panel layout and mark these spots. This is the center location for each Spigot.



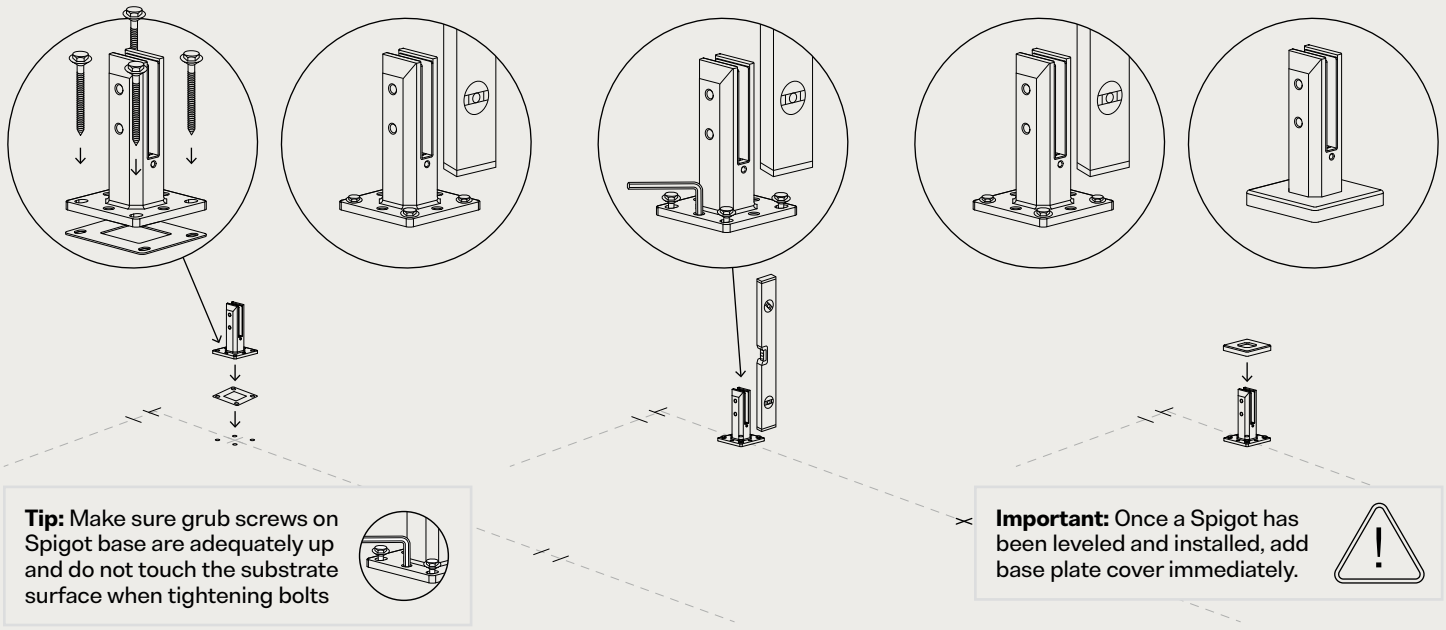
Important: Be sure to place Spigots with the side with the two large grub screws facing the inside of your installation.

04

Mark Holes and Drill for the First Spigot in the Run

Place the spigot at the far left of the run on its center point. Remove the Baseplate Cover and Spigot Base Shim and set aside.

Mark holes for drilling. Remove Spigot and drill 4 holes using ⅛" pilot holes for timber, or ¼" pilot hole for concrete .



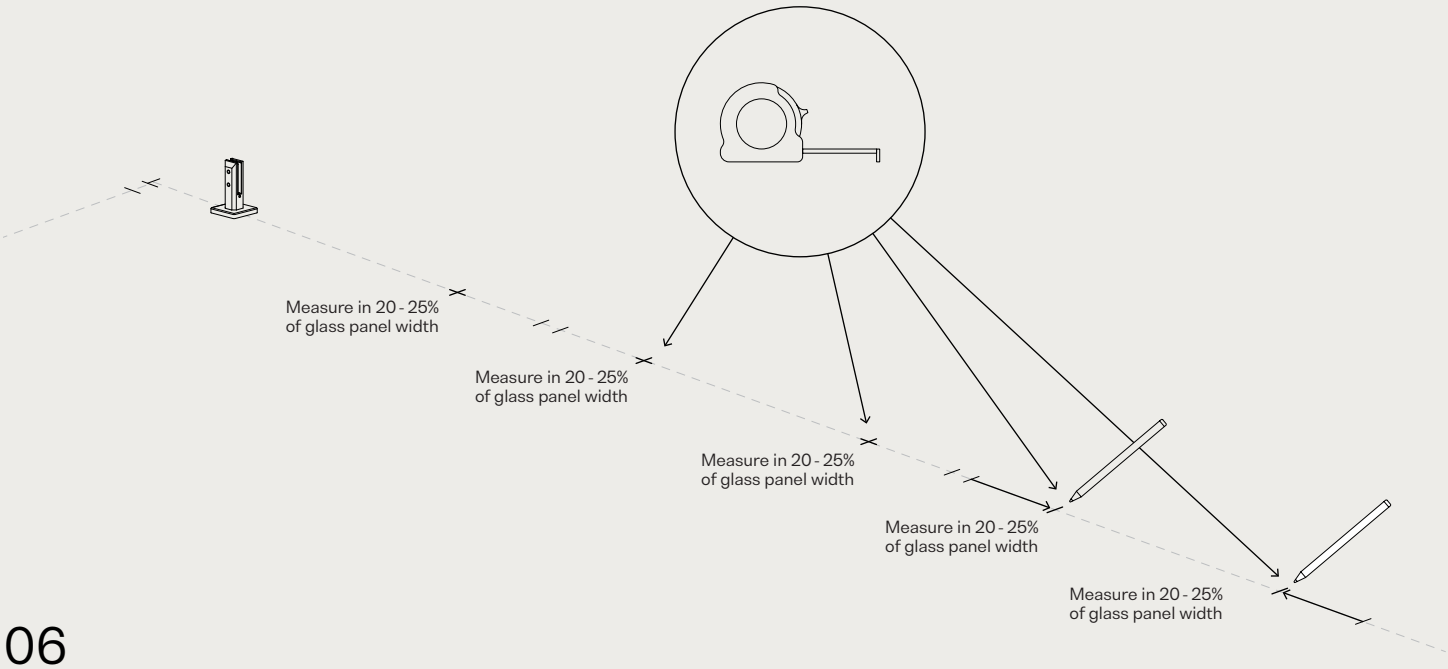
Tip: Make sure grub screws on Spigot base are adequately up and do not touch the substrate surface when tightening bolts

Important: Once a Spigot has been leveled and installed, add base plate cover immediately.

05

Install and Level the First Spigot in the Run

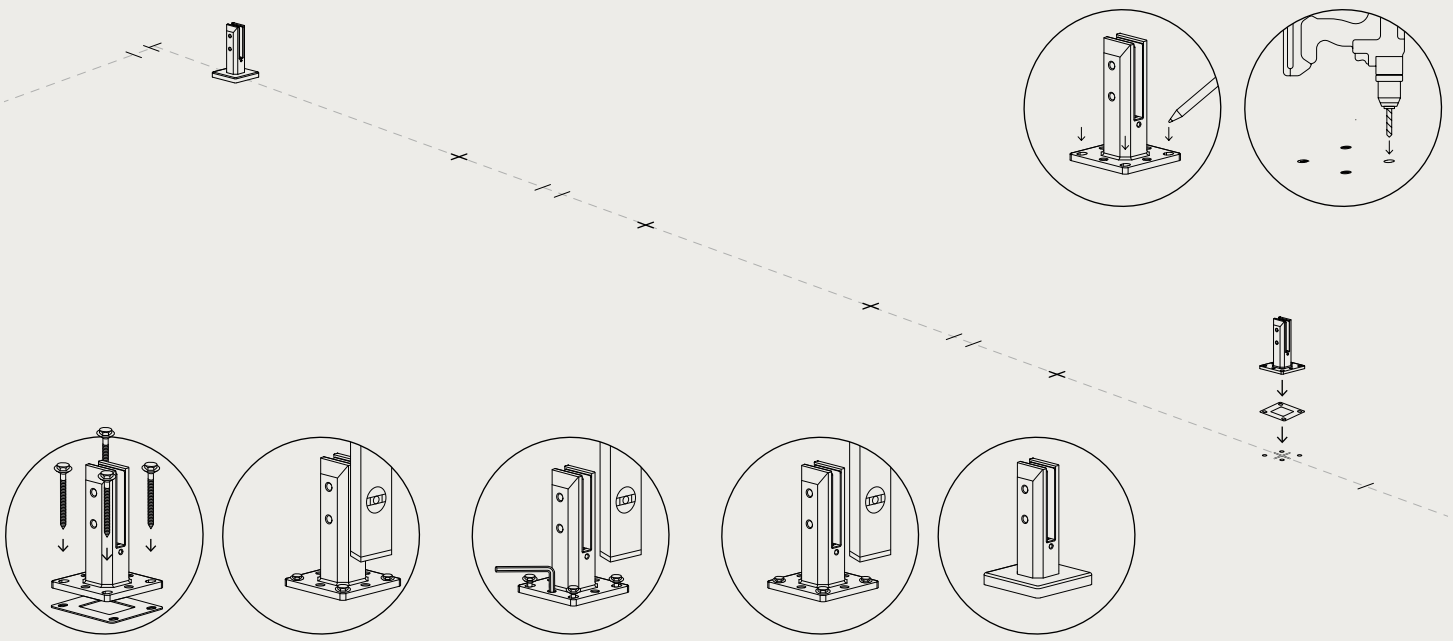
Replace Spigot Base Shim and Spigot over holes and install using recommended fixings. Check level of Spigot. If level needs adjusting, slightly loosen fixing bolts and use the grub screws in the baseplate to level the Spigot. Once level, fully tighten all bolts and install Baseplate Cover on to Spigot.



06

Mark the Center Point for All of the Remaining Spigots in the Run

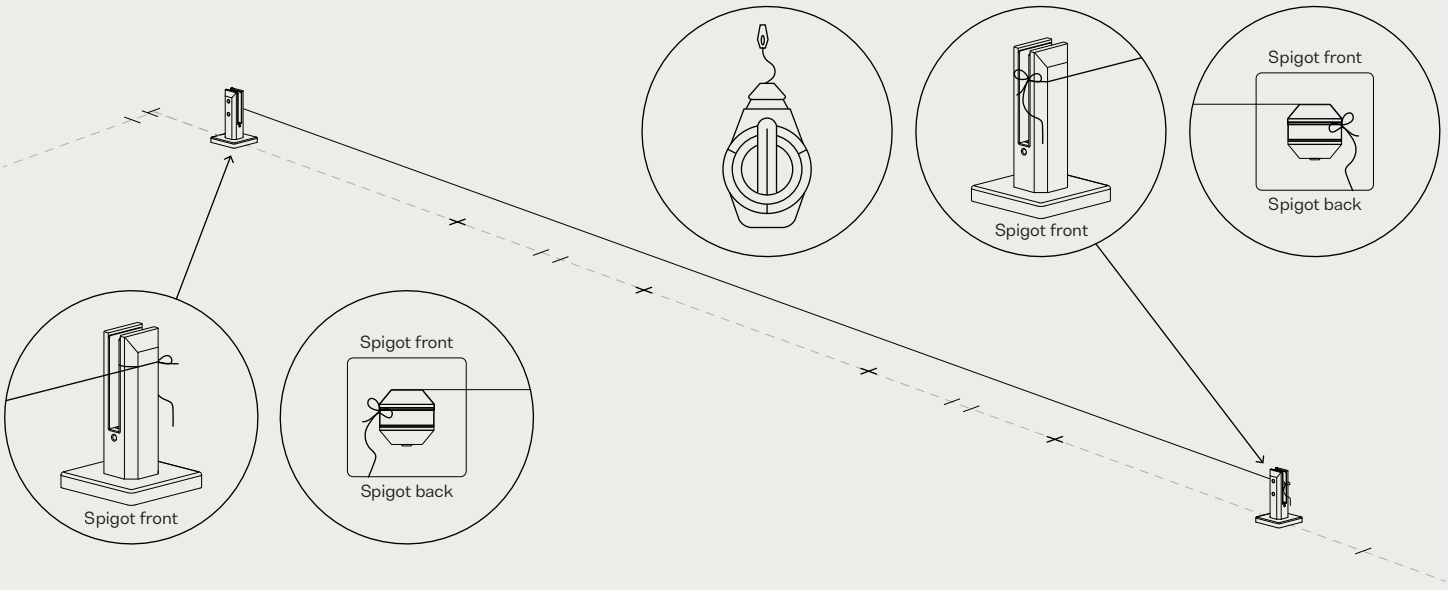
Measure in 20 - 25% of the width of the glass panel from each marked edge of every glass panel and mark all of the remaining Spigot center points for this run.



07

Install and Level the Last Spigot in the Run

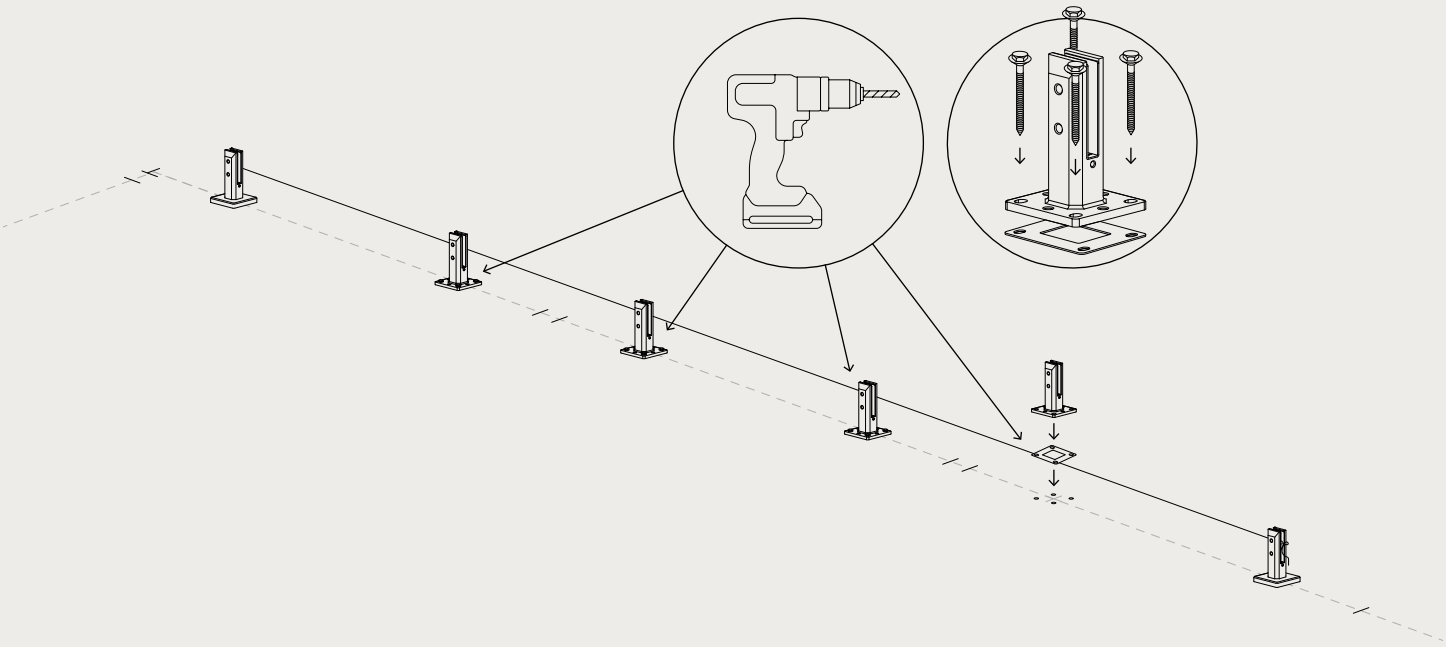
Move to the far right of the same run of railing. Mark the center point for the 2 Spigots at the right end of this run. Come in 20 - 25% from each edge of the glass panel width and mark this spot. This is the center location for each Spigot. Install and level the Spigot on the far right exactly as was done for the first Spigot in Step 05.



08

Use the String to Line Up the Rest of the Spigots in the Run

Using the String/Chalk Line, tie the string from the far left Spigot to the far right Spigot to represent your Spigot outside edge line. Make sure string is on the front edge of each Spigot. Make sure string tension is tight.

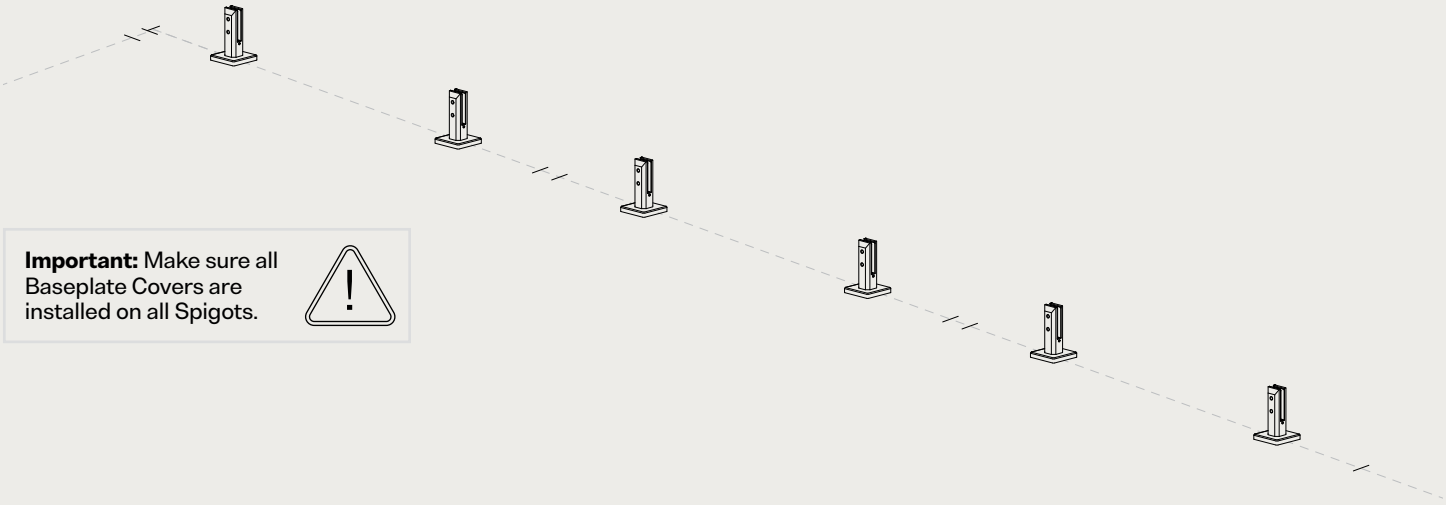


09

Line up all Remaining Spigots in the Run

Set each Spigot on its center point and push forward until it touches your string line. Do not bend the string. The Spigots should just lightly meet up against it.

Install remaining Spigots in this run the same way the first and last Spigots were installed.



Important: Make sure all Baseplate Covers are installed on all Spigots.

10

Repeat Steps 03 to 09 for the Remaining Runs of Glass Railing to Install

Measure and install the remaining Spigots for each run of Glass Railing.

Caution: Make sure Metal Backplate is installed correctly in Glass Panel Gasket to receive grub screws and insure your glass panel does not break.

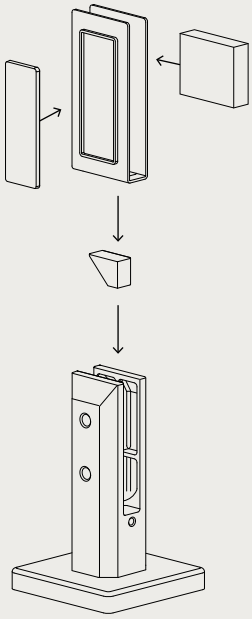


Important: Ensure the color code sticker on the Glass Panel Support Gasket matches the color code for your glass thickness. See table above.

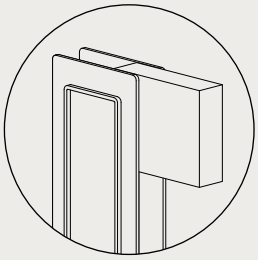


Tip: Replace foam square back into Glass Panel Gasket for easier glass panel installation.





Glass Panel Thickness		Glass Panel Support Gasket
½"	12-12.76mm	Red Gasket: ●
9/16"	13.52mm	Green Gasket: ●

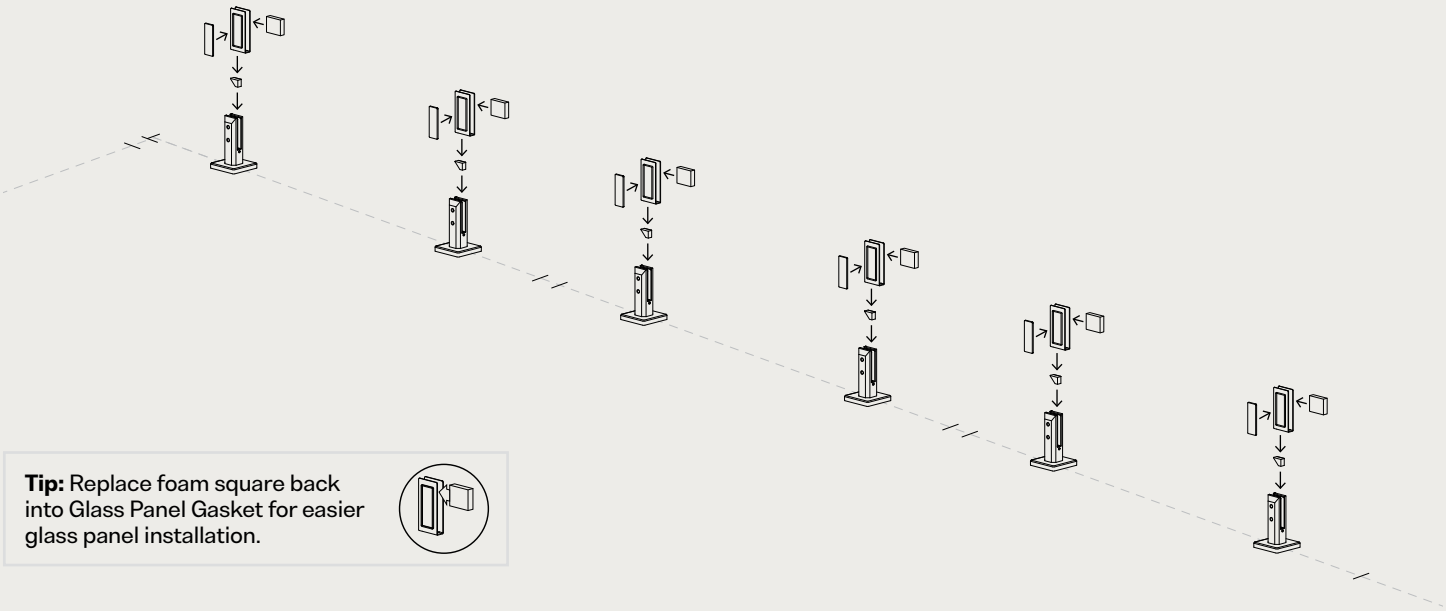


Place foam square at top of Glass Panel Gasket

11

Install Triangle Leveling Wedge and Correct Glass Panel Support Gasket for Glass Panel Thickness

Once Triangle Leveling Wedge is installed, peel the sticker and attach the Metal Backplate to the Glass Panel Support Gasket. Install Glass Panel Support Gasket into Spigot with the metal facing the grub screws. See table above for choosing correct Glass Panel Support Gasket for your glass thickness.

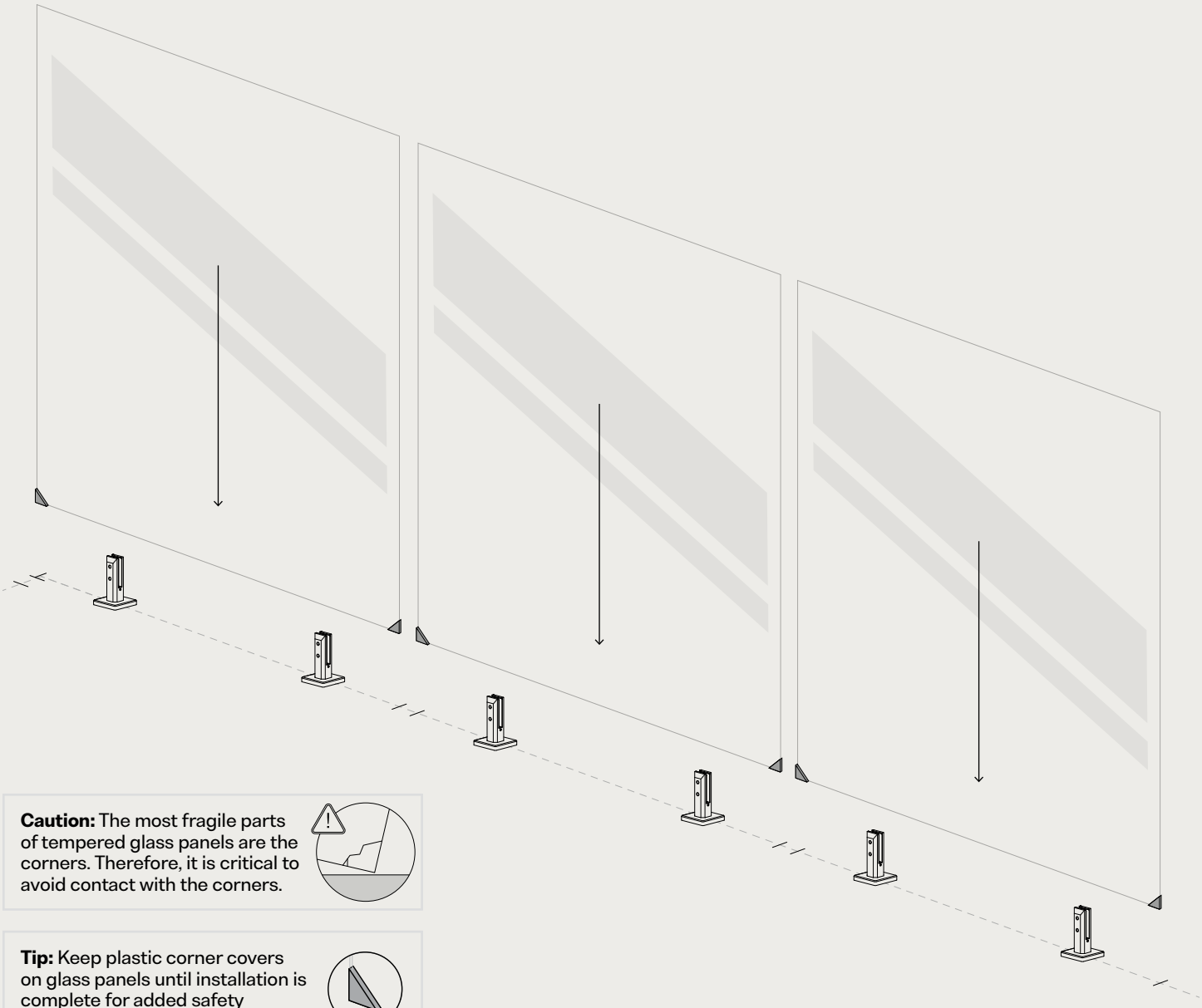


Tip: Replace foam square back into Glass Panel Gasket for easier glass panel installation.

12

Repeat Installation of Triangle Leveling Wedge and Glass Panel Gasket for each Remaining Spigot

Use the same size/color code of Glass Panel Gasket for each Spigot for the entire glass railing project.



Caution: The most fragile parts of tempered glass panels are the corners. Therefore, it is critical to avoid contact with the corners.

Tip: Keep plastic corner covers on glass panels until installation is complete for added safety and protection

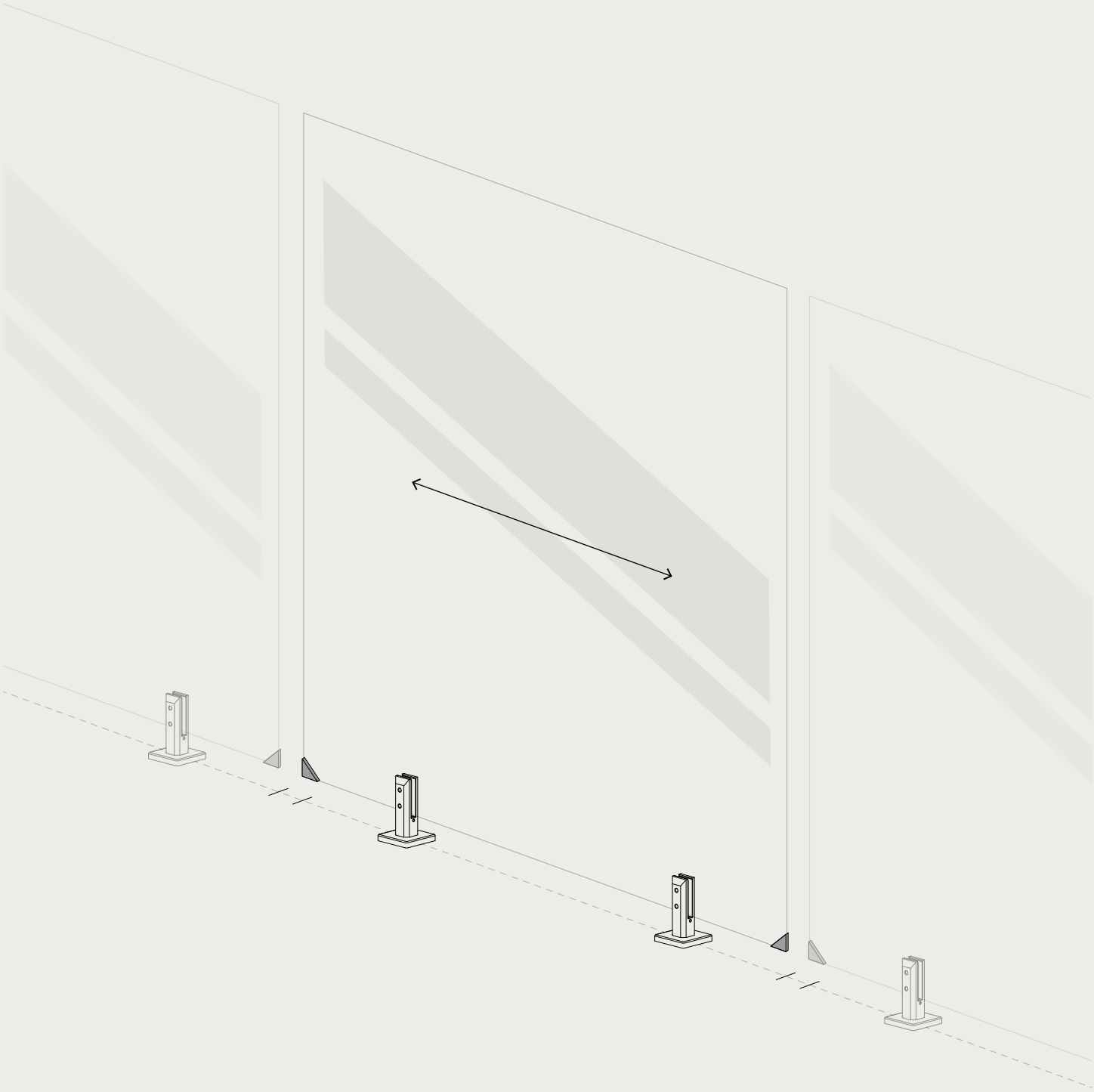
Tip: Once Glass Panels are installed, carefully tilt panels to one side and remove foam blocks.



13

For Placement of Glass, Ensure Glass Panel Support Gaskets are Sitting Correctly in Spigots

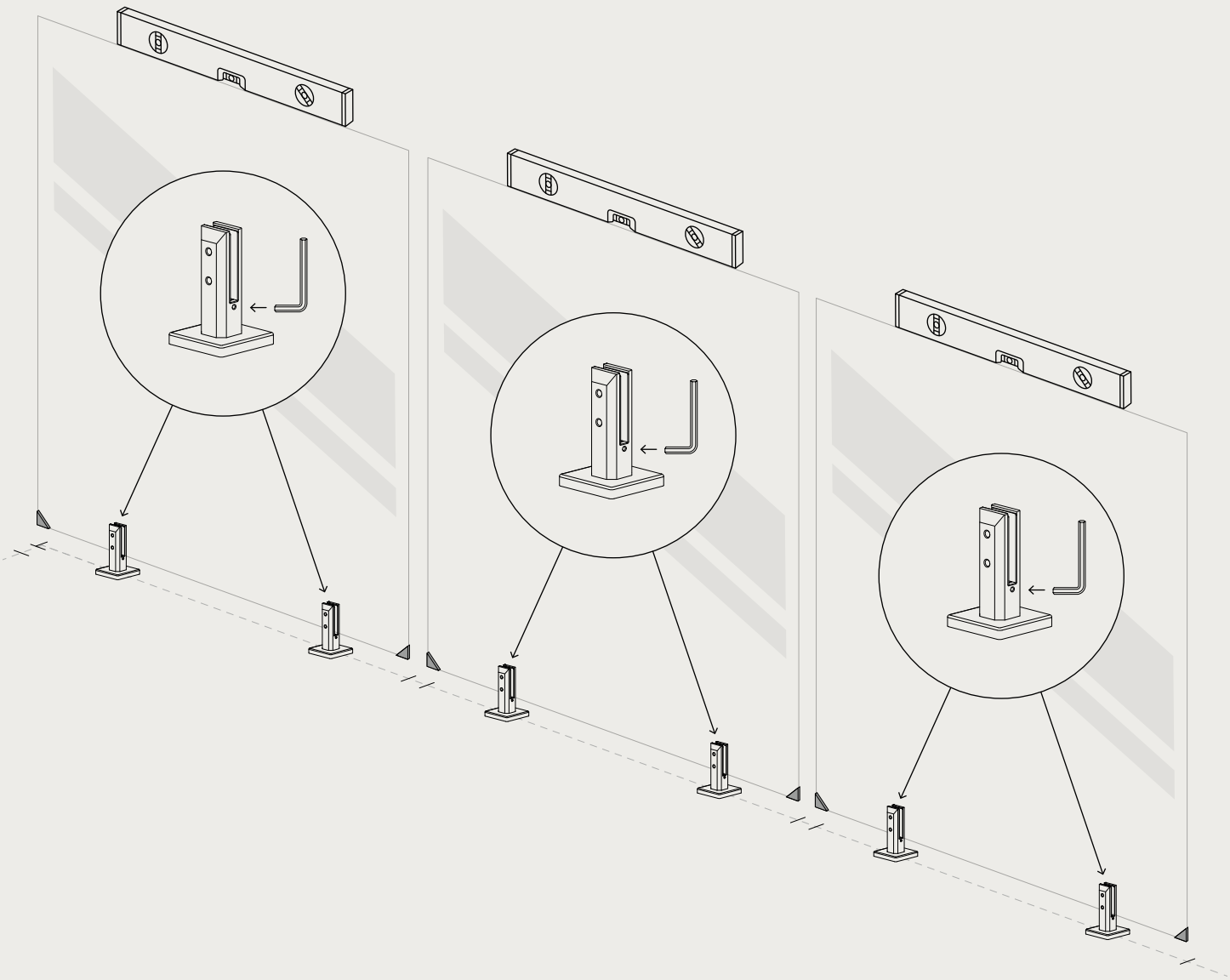
Using two people, slowly and carefully lower Glass Panels into the Spigots evenly. Check and make sure Glass Panel is being inserted into Glass Panel Gasket inside the Spigot. Be sure to lower the glass panels into pre-marked position and align glass edges with glass panel gap marks on the decking surface. Once Glass Panels are installed, carefully tilt panels to one side and remove foam blocks.



14

Adjust Glass Panels and Align to Gaps

Using two people, slowly and carefully lower Glass Panels into the Spigots evenly. Check and make sure Glass Panel is being inserted into Glass Panel Gasket inside the Spigot. Be sure to lower the glass panels into pre-marked position and align glass edges with glass panel gap marks on the decking surface.

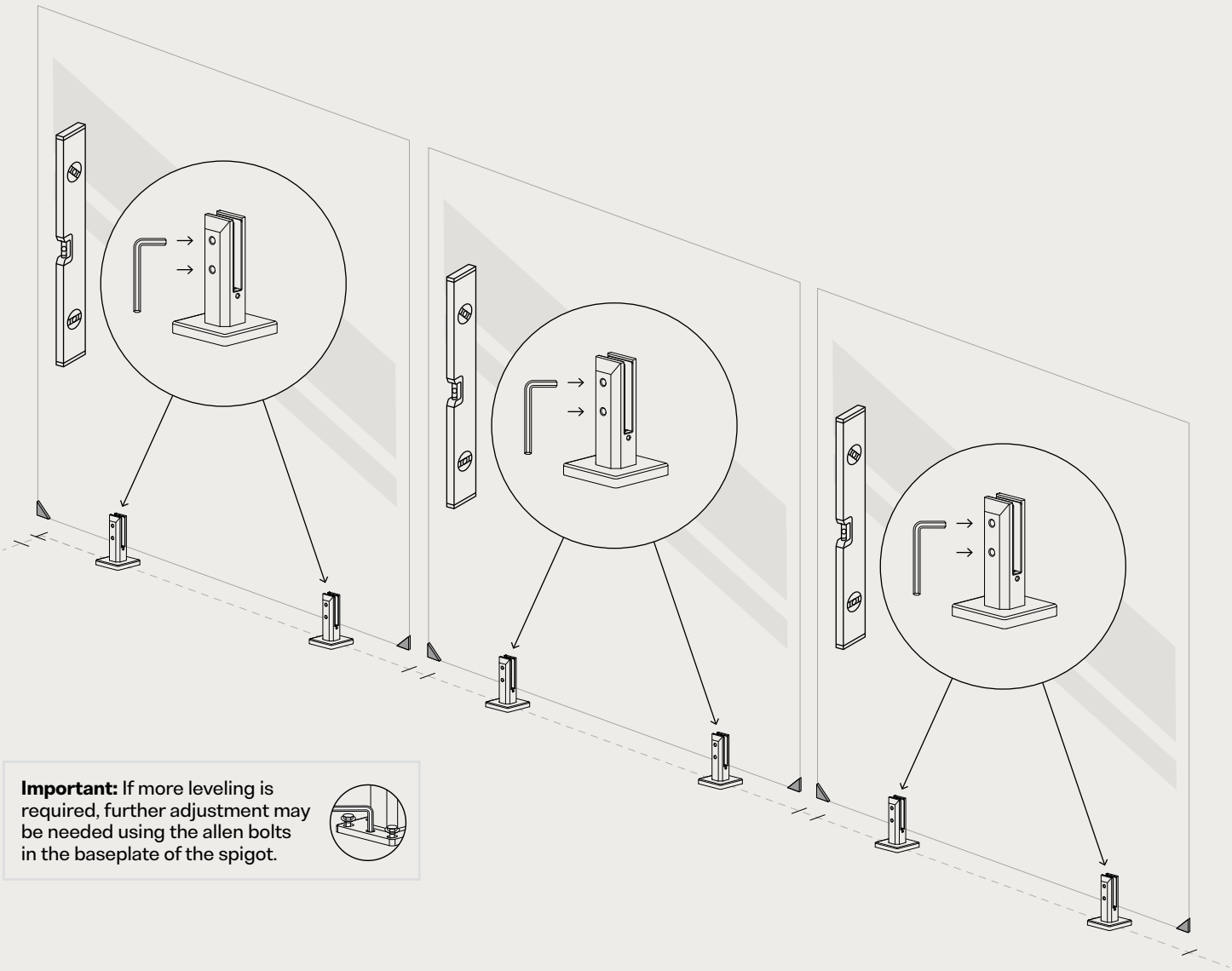


15

Level Glass Panels Across the Top

Place a level across the top of your first glass panel and check that it is level. If it is out of level, use the small grub screw on the side of the Spigot to make adjustments.

Once first panel is level, use this as a guide to level and align the remaining glass panels in this run.

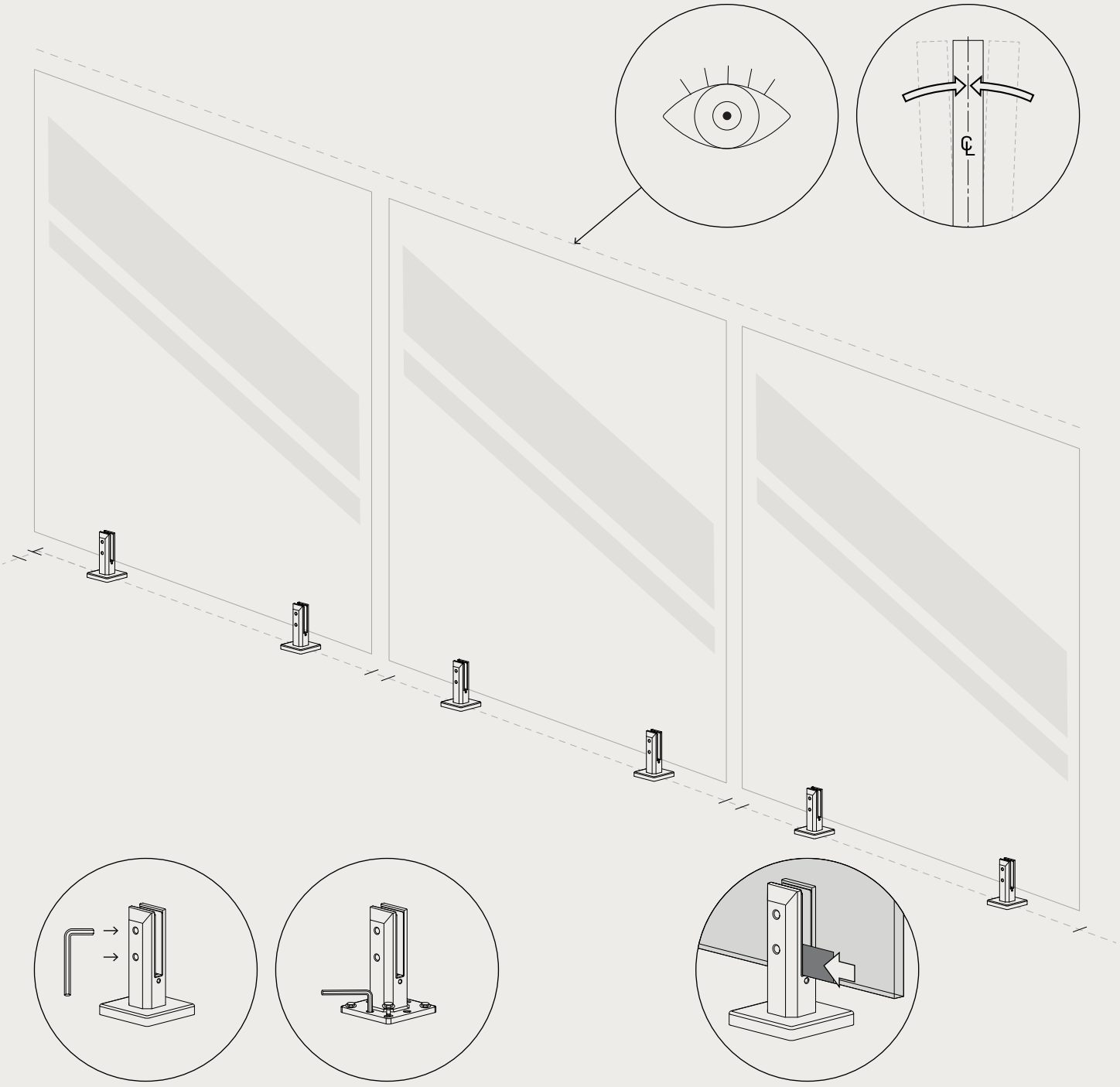


Important: If more leveling is required, further adjustment may be needed using the allen bolts in the baseplate of the spigot.

16

Make Sure Glass Panels are Positioned and Spaced Correctly Before Tightening Grub Screws

Starting at one end, level each glass panel by tightening the two large grub screws on the back side of each Spigot.



Important: If your railing system includes a handrail please continue to the section specifically for handrail installation.

Tip: For larger leveling adjustments, use black plastic shims included in box. Place in Glass Panel Gasket between gasket & glass panel.

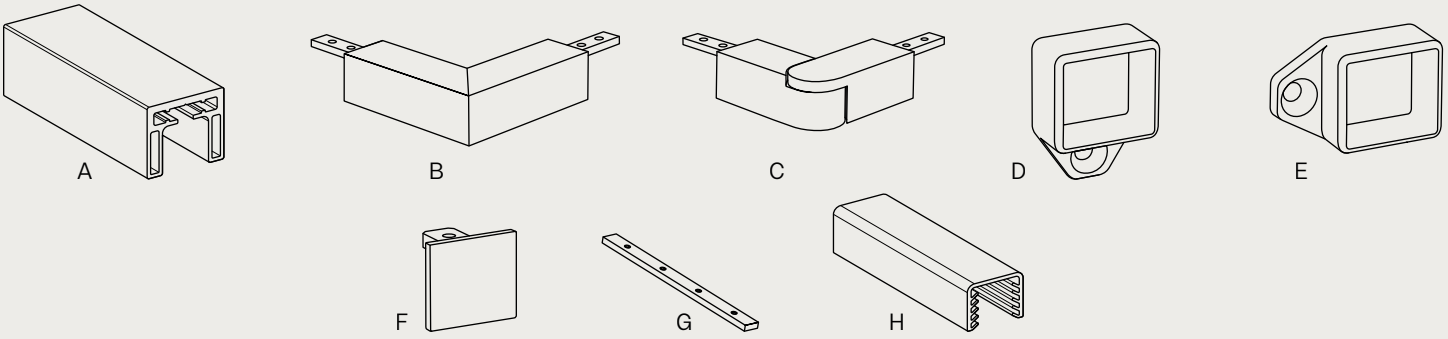
17

Once installed, Eye the Entire Line of the Glass Railing to Ensure all Glass Panels are Aligned

If glass panels are not aligned, adjust large grub screws on back side of Spigot or grub screws in Spigot base to properly align. This isn't as critical if you are using a Handrail or Stiffener Brackets as these will align panels once installed.

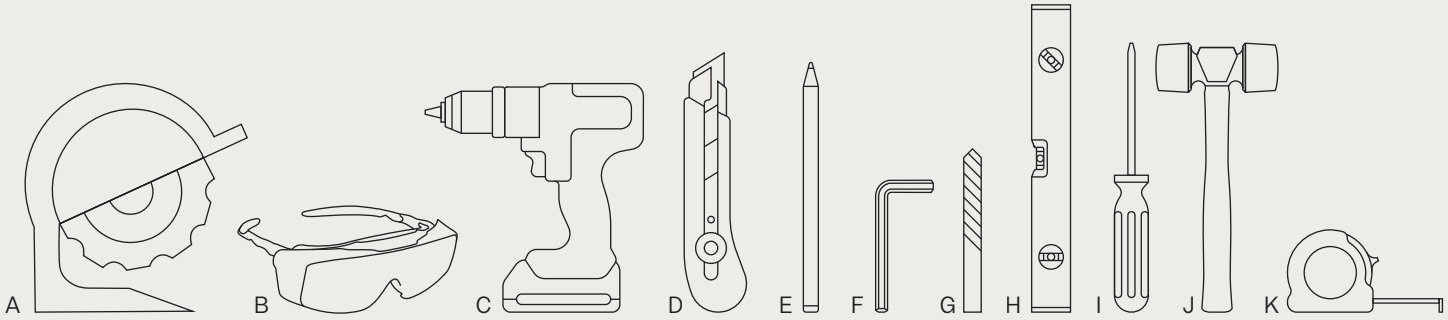
Aluminum Handrail Installation Guide

The Corona Square Aluminum and Draco Round Aluminum Handrail systems are designed to work with the Glass Warehouse Ara, Dorado, and Canis Steel Spigot Systems and Rana Aluminum Channel System. Both Handrail systems feature a series of components that will offer a multitude of options and installation capabilities. Along with the handrail length units and joiners, a series of internal joiners and rubber gaskets are necessary to complete your project. Be sure to consult your local and state building codes to ensure your installation is compliant. This installation guide will feature the Corona Square Aluminum Handrail system, but will also be relevant for the installation of the Draco Round Aluminum Handrail system.



Corona Square Aluminum Handrail System Components

A Aluminum Handrail (10' or 20')
B 90° Horizontal Joiner
C Adjustable Horizontal Joiner
D Bottom Tab Wall Bracket
E Side Tab Wall Bracket
F End Cap
G Kaitos Internal Joiners
H Atlas Rubber Gasket



Required Tools

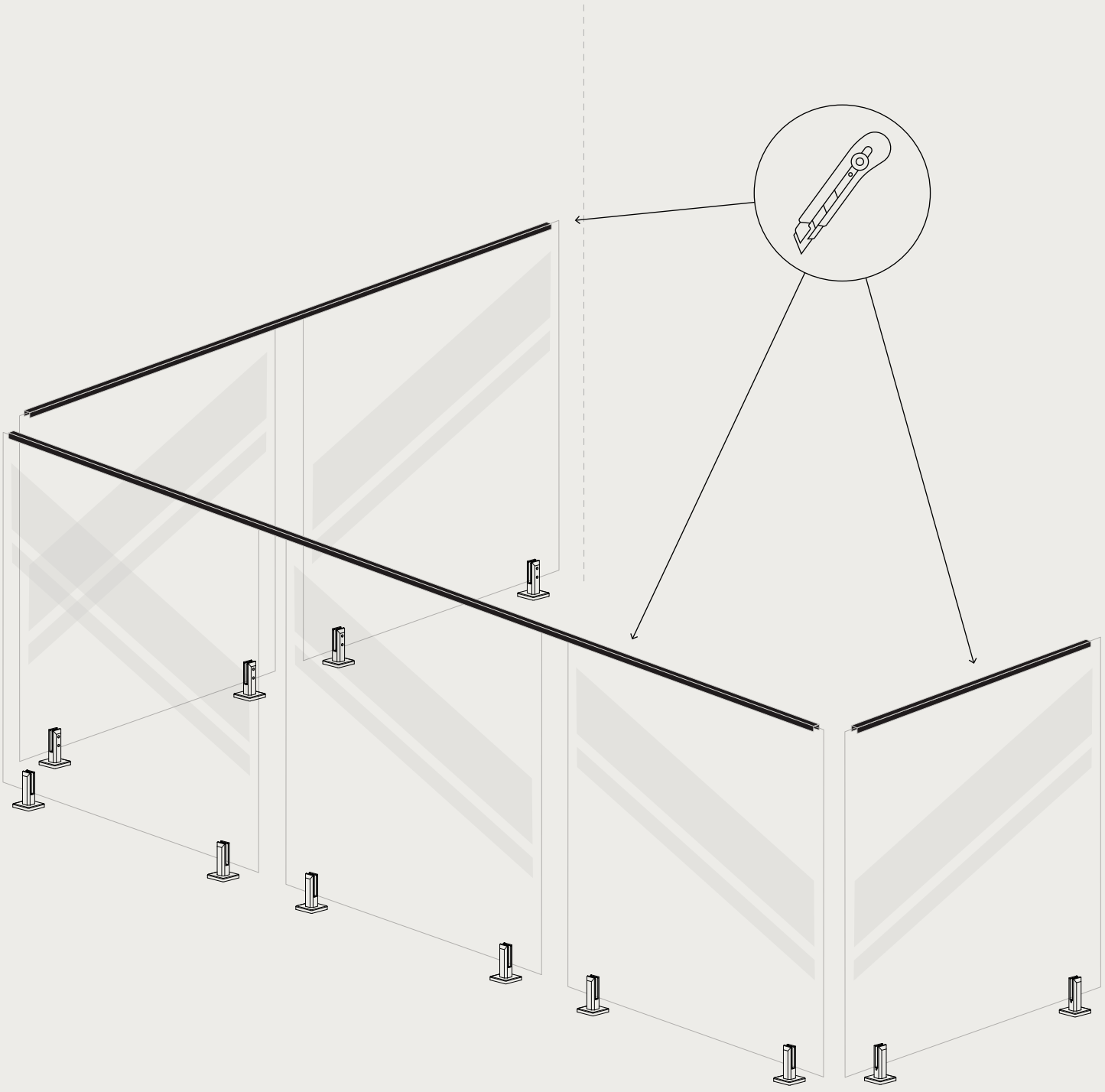
A Mitre Drop Saw
B Safety Goggles
C Power Drill
D Blade
E Pencil/Marker
F Allen Key
G Drill Bits
H Level
I Screw Driver
J Soft Face Rubber Mallet
K Measuring Tape

Before You Start

- Review local and regional building codes regarding glass railing construction and requirements before you begin.
- If you intend to use a Wall Bracket, you will need to make sure you have 1¼" of clearance between the wall and the glass panel. You will also need to subtract a ½" from your length measurement before cutting.
- If you intend to install an End Cap, you will need to add a ¼" to your length measurement before cutting.
- It is recommended that you use a Drop Mitre Saw when cutting lengths of rail.

Safety Requirements

Before installing, check with your local City Building Codes for glass railing.

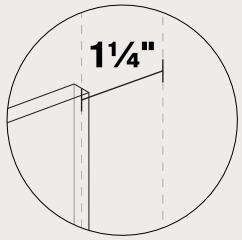


01

Cut and Install Rubber Gaskets on Each Run of Glass Railing

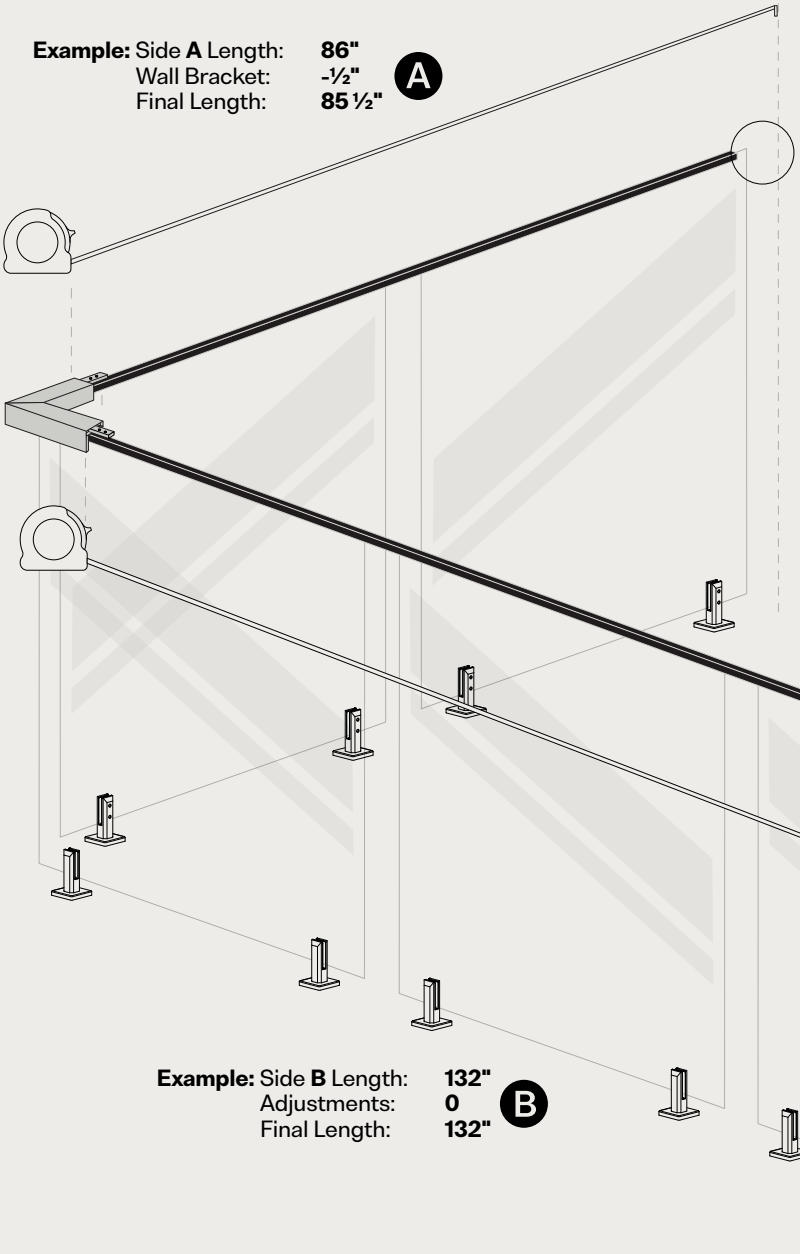
Cut rubber gaskets to fit each run of glass railing.
Place rubber gaskets on top of glass edges.

Important: If you are installing a Wall Bracket, You will also need to subtract ½" from your Handrail length measurement. You will also need a 1 ¼" gap between the wall and edge of the glass panel to fit Wall Bracket.

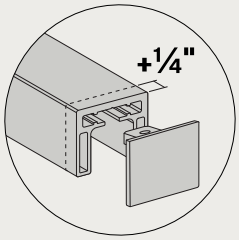


Example: Side **A** Length: **86"**
Wall Bracket: **-½"**
Final Length: **85 ½"**

A



Important: If you are installing an End Cap, you will need to add an additional ¼" of length to your handrail measurement.



Example: Side **C** Length: **42"**
End Cap: **+¼"**
Final Length: **42 ¼"**

C

Example: Side **B** Length: **132"**
Adjustments: **0**
Final Length: **132"**

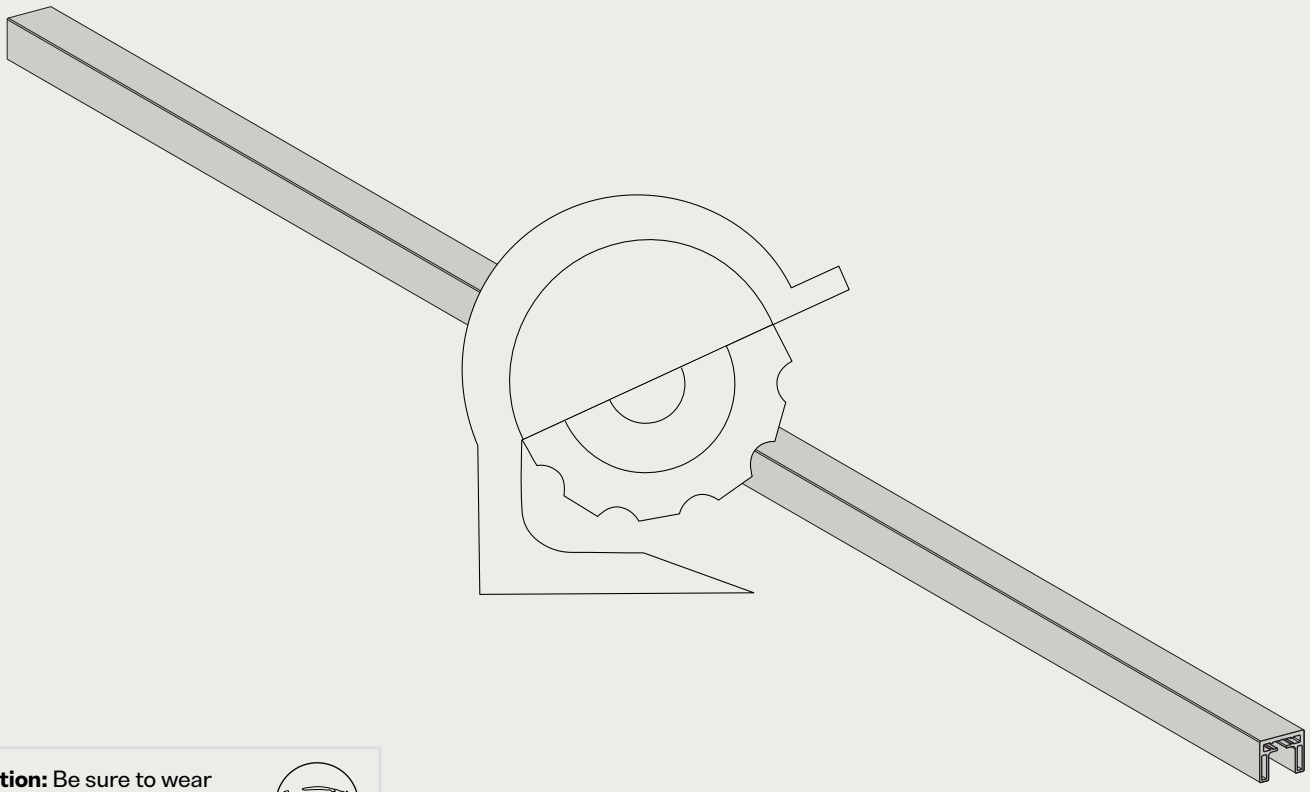
B

02

Place Corners and Measure for Handrail Lengths

If there are corners in your glass railing, place the corners on your glass temporarily and measure the distance from corner join to end of fence and cut your rail to this length.

If you do not have corners, just measure each run to get your lengths. Be sure to include any mesuresments for Wall Brackets or End Caps.



Caution: Be sure to wear safety goggles at all times when cutting aluminum.



Important: Before cutting Handrails, be sure to confirm all measurements for Wall Brackets & End Caps

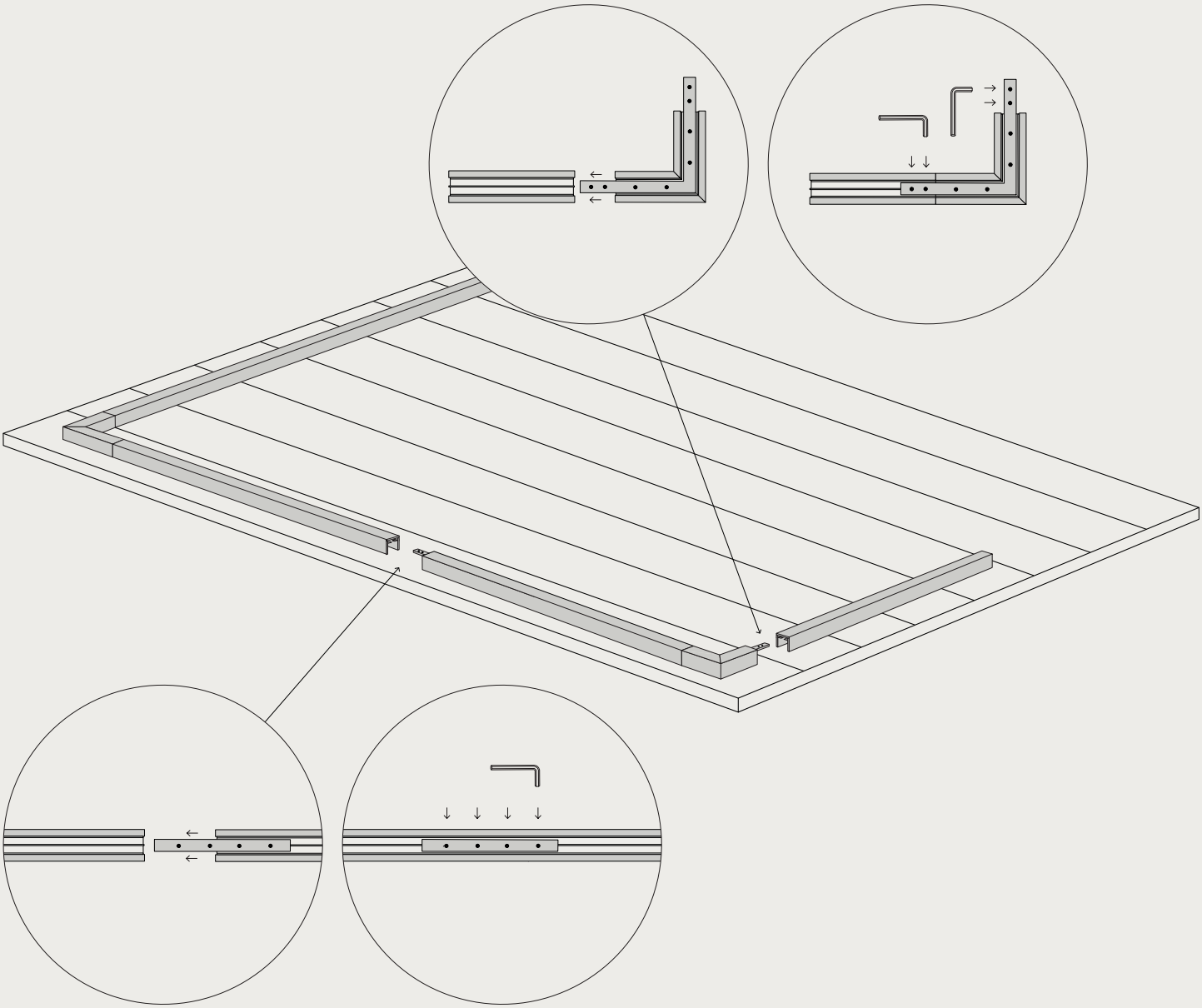


03

Cut all Handrail Sections and Mitre Cut any Sections as Needed

If cutting Handrail sections, use a drop saw with a metal cutting blade and safety goggles to make your cut.

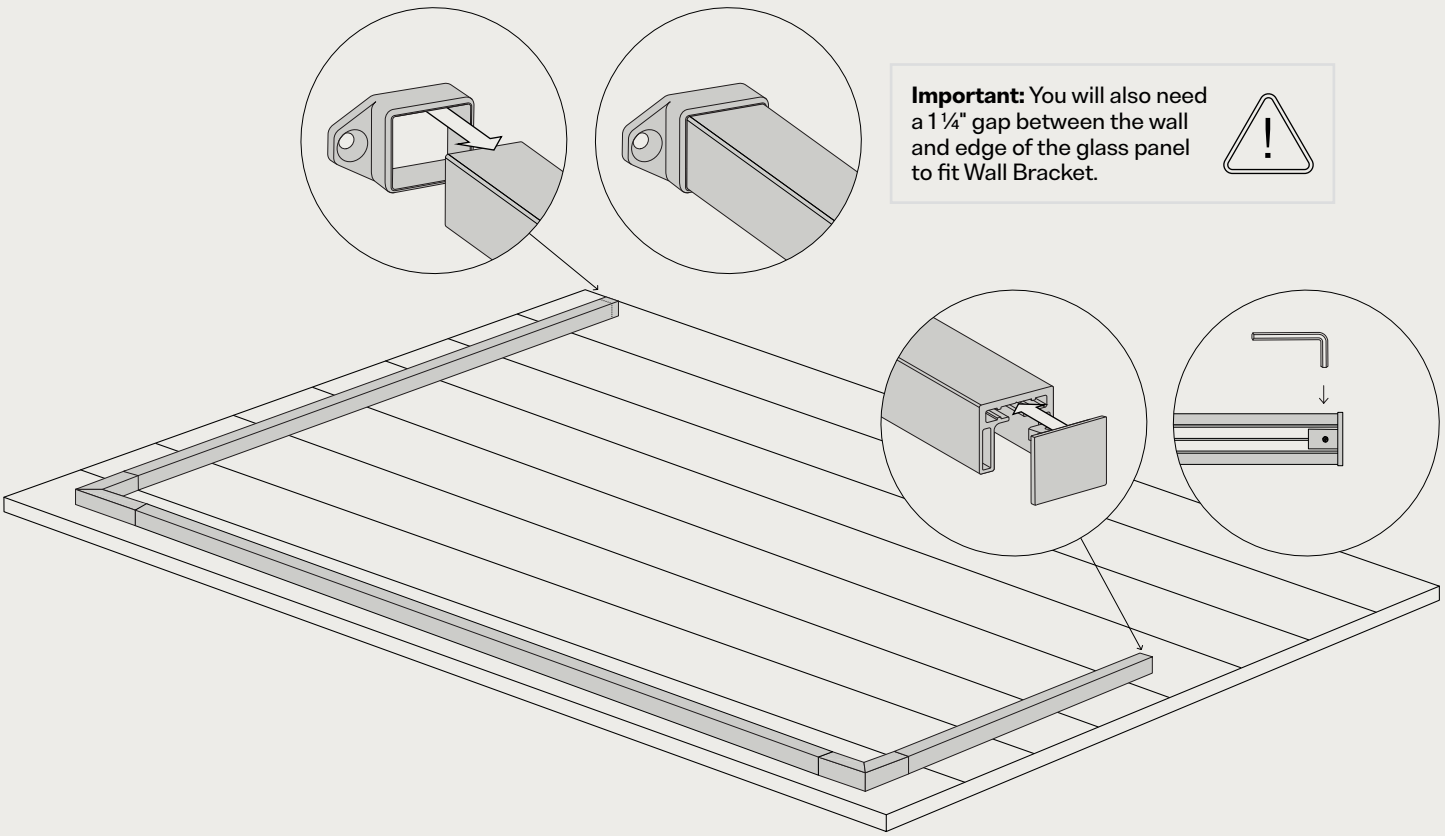
You may need to gently sand the cut edge to remove metal shavings or dirt from the surface..



04

Assemble Handrail Components

Join corners and pre-cut Handrail sections together with internal joiners and tighten grub screws.



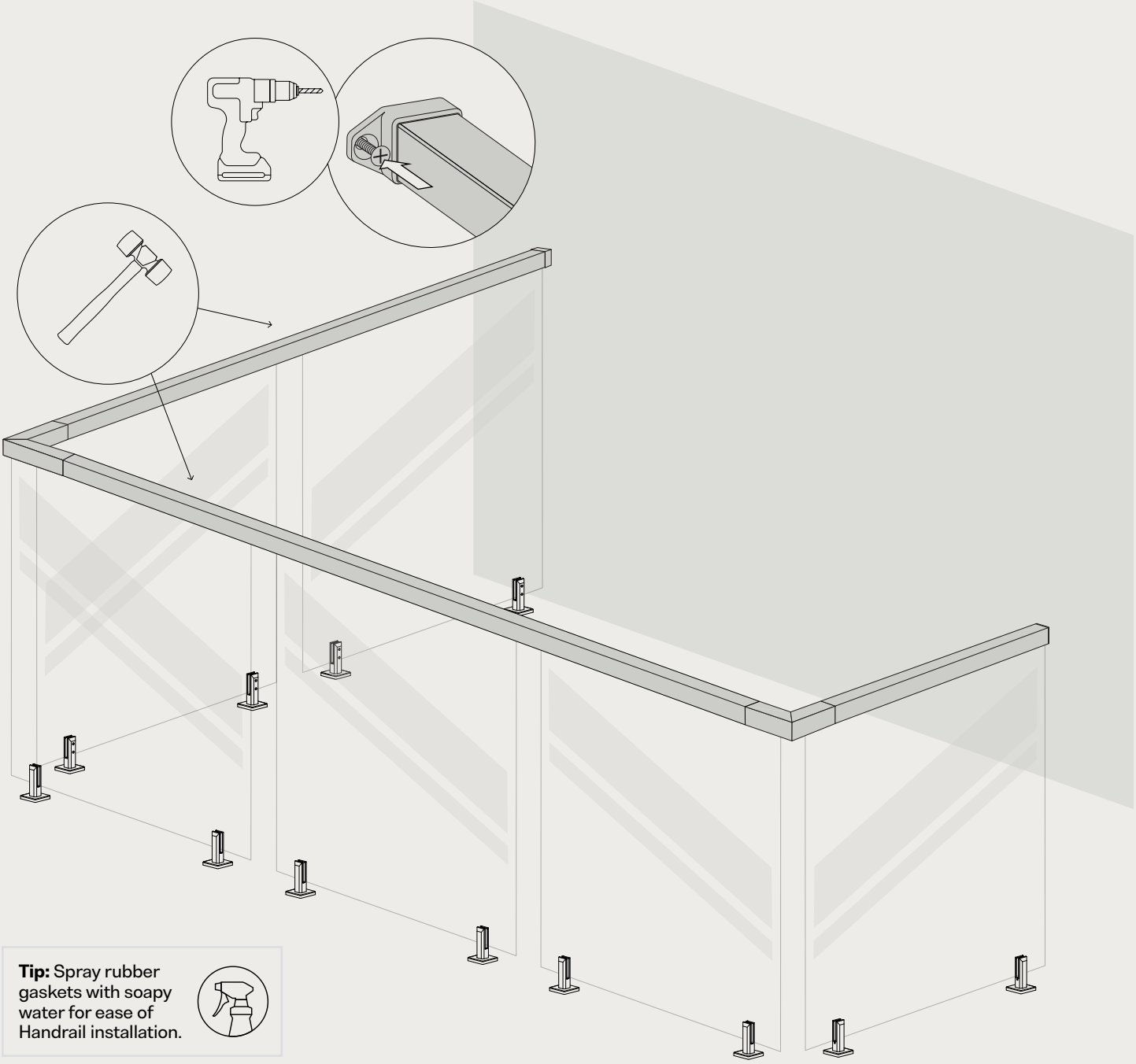
05

Install Wall Brackets and End Caps on to Handrail

Place any Wall Brackets on to your handrail and use masking tape to temporarily position them at the point where they will be installed. If using a Wall Bracket, you will need a minimum 1¼" gap between the edge of your glass panel and the wall. If you are installing End Caps on your Handrail, tap them into place and tighten grub screw to finish.

Important: If installing Wall Bracket, tap handrail into place making sure that Wall Bracket extends beyond the end of your glass panel. Once handrail is tapped into place, install screw into wall to complete Wall Bracket installation.

Important: It is recommended that 2 people lift assembled handrail on to glass panels.

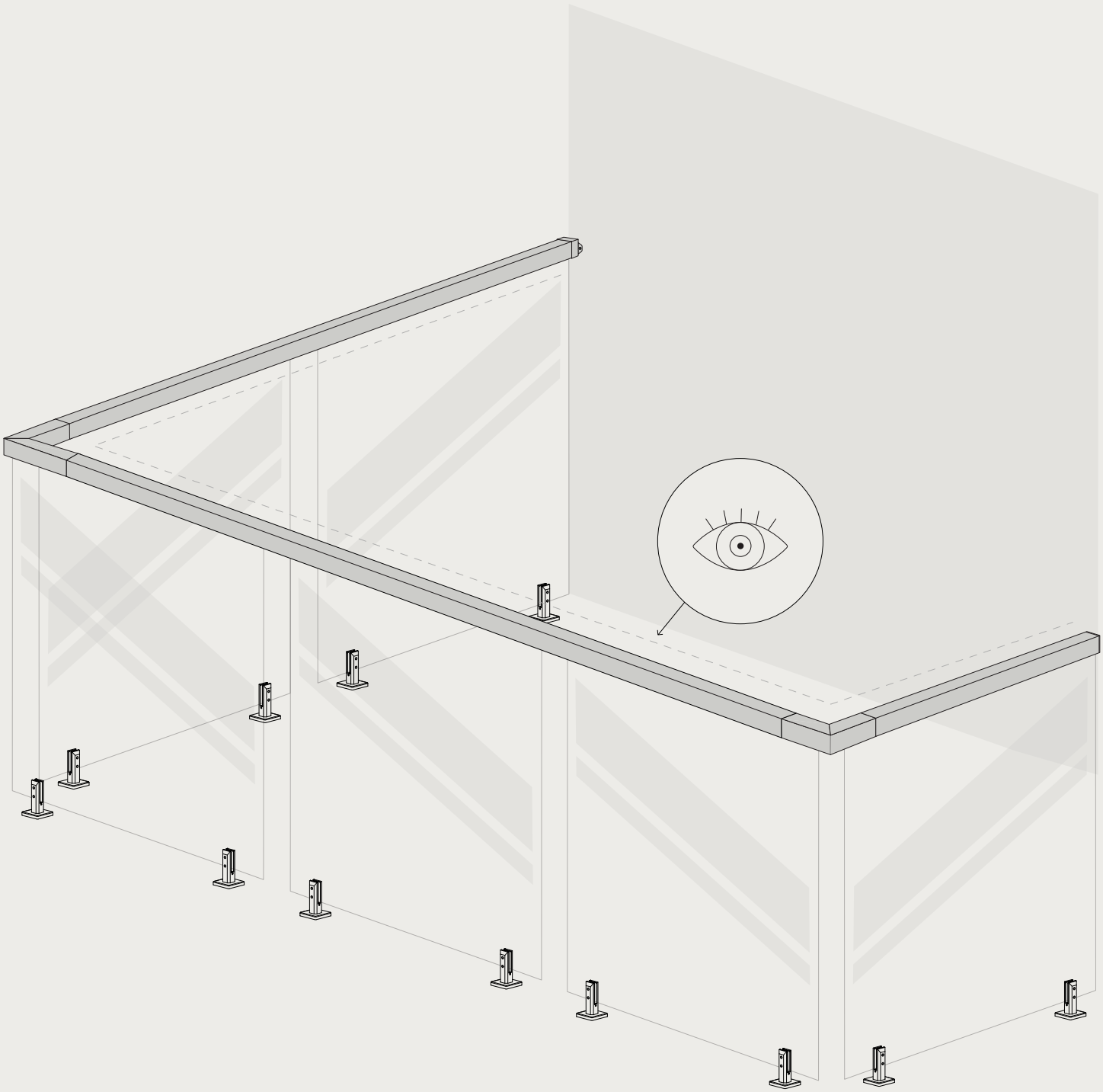


Tip: Spray rubber gaskets with soapy water for ease of Handrail installation.

06

Install Assembled Handrail and Wall Brackets

Place entire handrail over glass and rubber gaskets and tap into place with soft-face hammer. Spray rubber gaskets with soapy water beforehand for ease of installation.



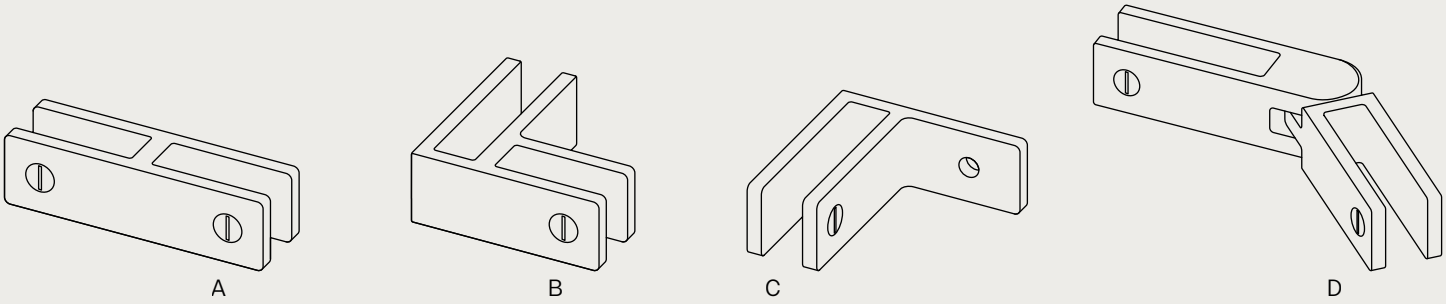
07

Wipe Away Excess Soapy Water and You're Finished

Your glass railing with handrail is complete.

Steel Stiffener Bracket Installation Guide

The Hercules Stainless Steel Stiffener Bracket System provides a series of steel brackets designed to support and fortify glass railing systems. Offered as an alternative to Glass Warehouse Handrail systems, its streamlined features and minimalist design provides added strength and endurance to your glass railing installation. The Hercules system is designed to work with the Glass Warehouse Ara, Dorado, and Canis Steel Spigot Systems and Rana Aluminum Channel System. Be sure to consult your local and state building codes to ensure your installation is compliant.



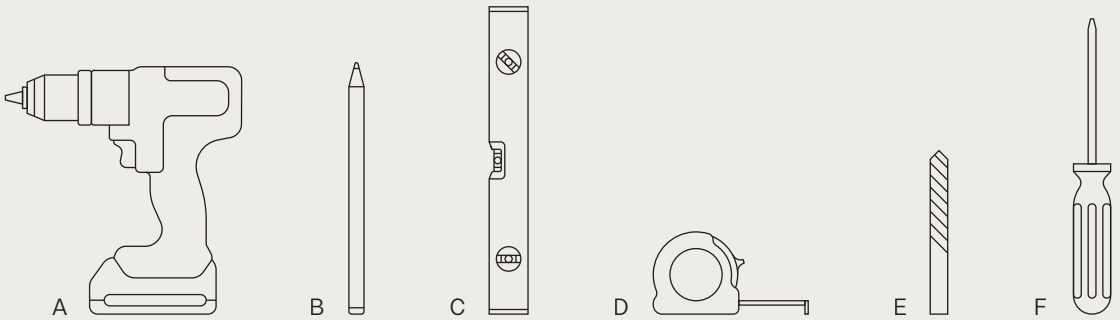
Hercules Stainless Steel Stiffener Bracket System Components

A 180° Glass to Glass Stiffener Bracket

B 90° Glass to Glass Stiffener Bracket

C 90° Glass to Wall Stiffener Bracket

D Adjustable Glass to Glass Stiffener Bracket



Required Tools

A Power Drill

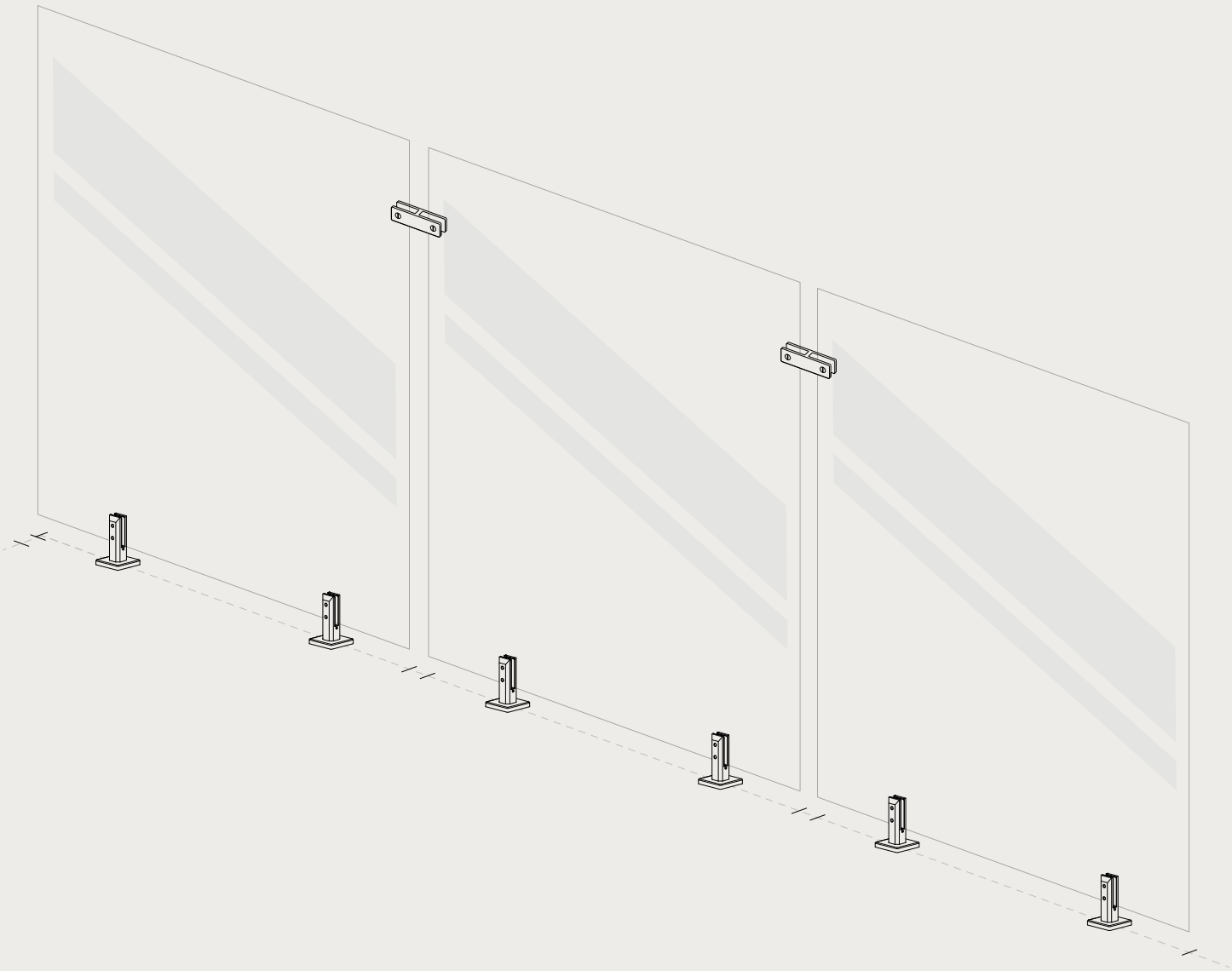
B Pencil/Marker

C Level

D Measuring Tape

E Drill Bits

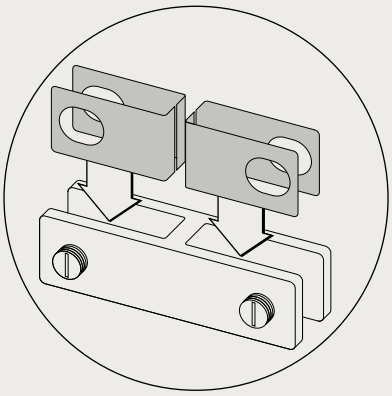
F Screw Driver

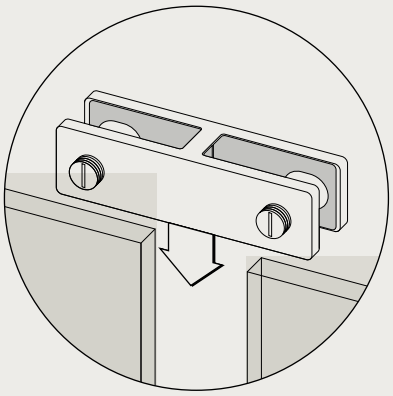


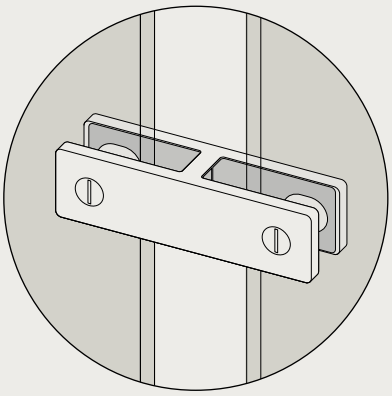
01

Install Stiffener Brackets between Glass Panels

Measure down 3 to 4 inches from top of glass panels and install stiffener between the glass panels using the grub screws. Install remaining stiffeners at the same measurement. Your fence is complete.





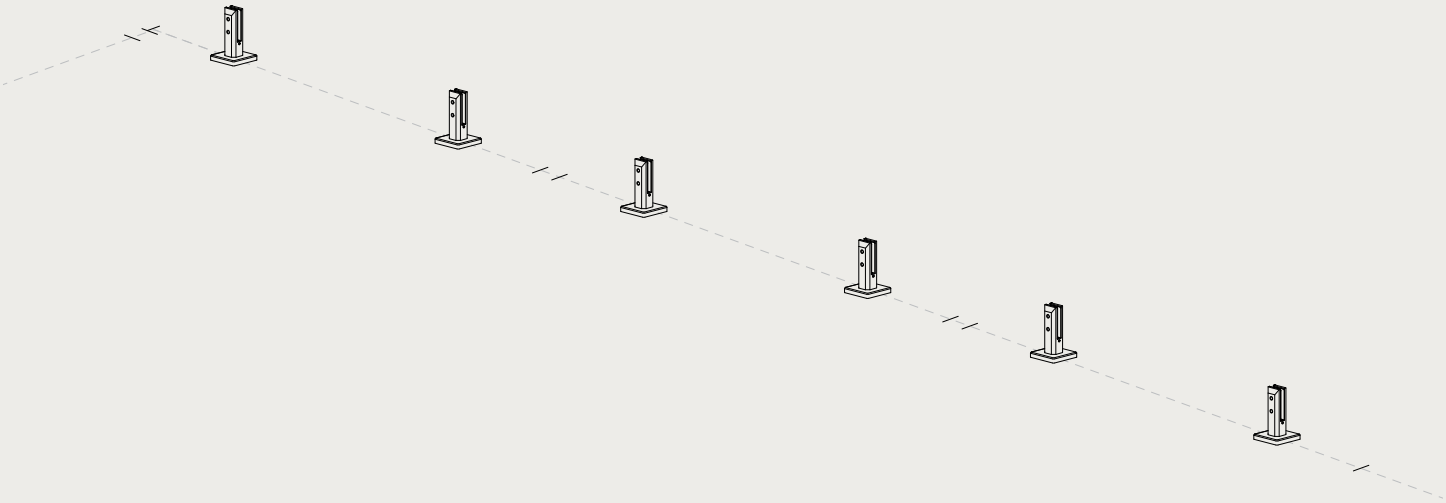


Important: Be sure grub screws have rubber tips before tightening to glass surface as this could potentially shatter glass panels

02

Installing the 180° Glass to Glass Stiffener Bracket

The standard 180° Glass to Glass Stiffener Bracket



03

Installing the 90° Glass to Glass Stiffener Bracket

Measure and install remaining Spigots for each run of fence in your layout.

04

Installing the 90° Glass to Wall Stiffener Bracket

Set each Spigot on its center point and push forward until it touches your string line. Do not bend the string. The Spigots should just lightly meet up against it.

Install remaining Spigots in this run the same way the first and last Spigots were installed.

04

Installing the Adjustable Glass to Glass Stiffener Bracket

Measure and install remaining Spigots for each run of fence in your layout.

Care & Maintenance

EnduroShield makes cleaning easier and less frequent; however it is recommended that you continue to clean the surfaces regularly.

Maintaining the Treated Surface

For best results simply drying the glass with a squeegee or towel after each use will help keep the glass clean and reduce mineral spots forming. The glass needs to be cleaned every few weeks using a damp microfiber cloth and a mild detergent to break down soaps, oils, and conditioners on the glass. General glass cleaners are also suitable, however most of these are finishing agents rather than cleaners, and are an added expense that is not required.

Hard Water Maintenance

In hard water areas, or areas where water drops dry and leave a noticeable dust mark, a build of minerals may occur on the protective treatment. While these may not be removed as easily with the mild detergent, mild acids will often remove the marks quickly. As needed white vinegar should be used to wipe down the glass. Keep in mind the vinegar may be diluted with water, however dilution reduces the effectiveness.

Spray vinegar onto the glass and allow to soak for several minutes. This should dissolve any mineral deposits that have built up on the glass surface. A damp microfiber cloth should then be used to wipe over the surface. For extreme hard water areas we recommended using undiluted vinegar every week or so as a cleaning option to reduce this build up on the surface, rather than allowing the build up to continue over a long period of time.

Caution: Prohibited Products *Note these may damage the treatment and void any warranty

- Avoid the use of any abrasives or polishes including water spot removers, toothpaste, polishes, rough, or gritty substances
- Avoid the use of acids or alkalis that you would not want in contact with your skin for an extended period of time
- Avoid products such as Comet, Ajax, Jiff or Cerium Oxide which polish back the actual substrate
- Avoid the use of any harsh or chemical cleaners, with correct maintenance these are never required

Exclusive Limited Warranty Terms & Conditions.

This Limited Lifetime Warranty ("Warranty") is effective as of DECEMBER 6, 2024

PLEASE READ THE WARRANTY TERMS AND CONDITIONS BEFORE PURCHASING AND BEFORE INSTALLING OR RESELLING YOUR GLASS WAREHOUSE PRODUCT. BY PURCHASE, INSTALLING, AND OR RESELLING THE GLASS WAREHOUSE PRODUCT, YOU ARE CONSENTING TO BE BOUND BY THE FOLLOWING TERMS AND CONDITIONS.

Future Glass ("Seller") provides this limited warranty to the business or individual ("Buyer") who purchases a Future Glass product ("Product") directly from Seller for the purpose of re-selling the Product to an end user and/or installing the Product on behalf an end user ("Customer"). Seller warrants to Buyer that for a period of five (5) years from the date of shipment of the Product to Buyer or the date of Buyer receiving the Product at Seller's facility ("Warranty Period"), that the glass and hardware components that are integral to such Products (excluding seals) will materially conform to Seller's published specifications and will be free from material defects in material and workmanship. For mirrors, including medicine cabinets with mirrors, the Hardware Warranty Period is one (1) year. "Products" do not include, and this Warranty specifically excludes: (i) any products sold by Future Glass under brand names other than Future Glass; (ii) any third-party products distributed or sold by Future Glass that are not incorporated into a Future Glass Product. The Warranty Period for glass components of railings is three (3) years. The Warranty Period for hardware components of railings is one (1) year.

While stainless steel is resistant to corrosion, it is not corrosion or rust-proof. Environmental conditions including, but not limited to, exposure to chemicals, salt air, pollution, and high humidity may cause surface discoloration or rust. Regular cleaning and maintenance is required to maintain the appearance and integrity of stainless steel products. Seller makes no warranty against and shall not be liable for any claims related to surface rust, discoloration, or corrosion of stainless steel components.

The warranty provided above shall be voided if the Product (i) has been subjected to abuse, misuse, neglect, negligence, accident, improper testing, improper installation, improper cleaning (such as use of abrasive cleaners), improper storage, improper handling, abnormal physical stress, abnormal environmental conditions, or use or installation contrary to any instructions or guidelines issued by Seller; (ii) has been altered, repaired, or reconstructed by anyone other than Seller; (iii) was installed by anyone other than a fully insured and licensed professional; (iv) is installed or used outside of the US or Canada; or (v) has been used with any third-party hardware or product that has not been previously approved in writing by Seller. This Warranty shall not apply to normal wear and tear. With respect to Products advertised by Future Glass for outdoor use, this Warranty specifically excludes damage caused by extreme weather events.

Buyer may pass this Warranty through to its own Customers. However, the Warranty shall extend only to the original Customer who owned the property at the time of installation and will not apply to any subsequent owners of the property. Neither Buyer, nor any other person is permitted to make any affirmation, representation, or warranty other than those contained in this Warranty. Any affirmation, representation, or warranty other than those contained in this Warranty shall not be enforceable against Seller or any other person. Seller reserves the right to modify this Warranty at any time, it being understood that such modifications will not alter the terms and conditions applicable at the time of sale of the products in question.

Claims Process and Remedies:

All Warranty claims are subject to review and confirmation by Seller, and Seller reserves the right to inspect the installation to confirm the validity of the Warranty claim. To submit a Warranty claim, Buyer must:

1. Contact Seller's customer service department within 30 days of discovering the defect. Contact information:

   Phone: +1 (760) 203-6255
   Email: **info@futureglass.us**
   https://futureglass.us/pages/warranty/

2. Provide the following required documentation: (a) proof of purchase; (b) detailed description of the defect, including photographs; (c) item part number.

3. A customer service representative will review the claim and may request additional information or schedule an inspection of the Product and/or installation. Buyer must cooperate fully with any requests for information or inspection.

Seller shall have no obligation to honor any Warranty claim that does not comply with the above claims process. If a Warranty claim is approved, Seller shall, in its sole discretion, either: (i) repair or replace such Product (or the defective part), in which case Seller shall cover shipping of the repair parts or replacement product; or (ii) refund the price paid by Buyer to Seller for such Product. Replacement parts and products will be covered by the Warranty for the remainder of the Warranty Period of the original Product. Seller may require that the Product be returned to Seller, at Seller's expense. Except for any repairs made by Seller or its representatives as set forth above, Seller shall not pay for labor related to the Warranty claim, such as removal of the defective Product or installation of a replacement product. Seller's warranty obligation shall be discharged upon tender of parts, replacement or repair of the Product. Buyer's refusal to accept the tender terminates all warranty obligations and **VOIDS THIS WARRANTY.**

THE REMEDIES SET FORTH ABOVE SHALL BE BUYER'S SOLE AND EXCLUSIVE REMEDY AND SELLER'S ENTIRE LIABILITY FOR ANY BREACH OF THE WARRANTY.

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Warranty Service

To activate your limited lifetime warranty, please visit:
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Please register your information within 30 days of purchase to complete the activation of your warranty.

Contact Technical Support:

Monday – Friday 8am – 5pm PST
Technical Support: +1 (760) 536-3640

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We will require this information within 30 days of purchase to complete the activation of your warranty.