## Item # : W48FPCR Assembly Instructions

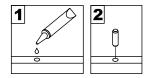


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Revised 06/14/2018

## **General Assembly Guidelines**

- I. Ensure that all parts and hardware are available before beginning assembly.
- II. Follow each step carefully to ensure the proper assembly of this product.
- III. Two people are recommended for ease in the assembly of this product.
- IV. The three main types of hardware used to assemble this product are: wood dowels, screws and bolts.
- V. The provided glue is to secure wood dowels in place. When first inserting dowels, locate the appropriate hole for the dowel, place a small amount of glue in the hole and insert the dowel. Wipe away excess glue immediately.



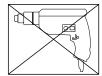
In future assembly steps when dowels are necessary to attach assembly parts together, place a small amount of glue on the end of the dowel before attaching parts together. Wipe away excess glue immediately.

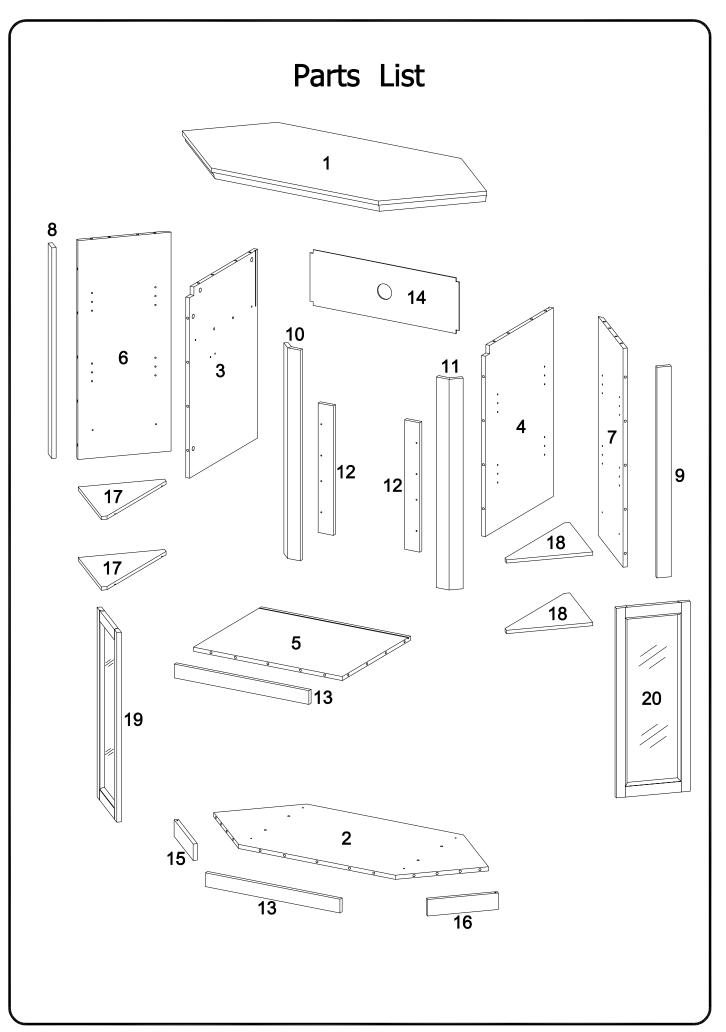


VI. A Phillips head screwdriver is required for the assembly of this product.



VII. Power tools should not be used to assemble this product.





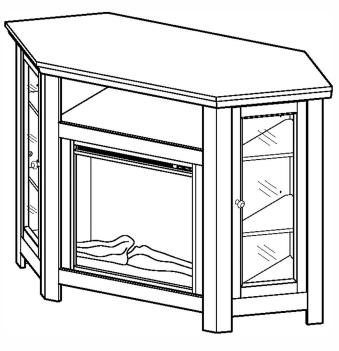
		Hardware	List		
Α		Ø8x30mm	Wooden dowel	34	pcs
В		Ø8x20mm	Wooden dowel	4	pcs
С		Ø8x30mm	Cam bolt	34	pcs
D		Ø15x12mm	Cam lock	26	pcs
Ε		Ø15x9mm	Cam lock	8	pcs
F			Door stopper	2	pcs
G	<(}	Ø3x15mm	Screw	4	pcs
Н	<i>ammmmm</i>	Ø6x50mm	Screw	8	pcs
I		133x25mm	Handle	2	pcs
J	<	Ø3x12mm	Screw	8	pcs
K	6	Ø25x17mm	Knob	2	pcs
L	<i>ammm</i> (3)	Ø4x19mm	Knob bolt	2	pcs
M	<b>(*</b>	Ø5x8x13mm	Bolt	2	pcs
Ν		40x15.5x15mm	Door Hinge	2	pcs
Ο	(S)	Ø5/32"x22mm	Handle bolt	4	pcs
Р		40x15.5x15mm	Door Hinge	2	pcs
Q		Ø9.5x12mm	Plastic pivot	4	pcs
R		Ø5x17mm	Shelf support pin	16	pcs
S	Canada (3)	Ø4x25mm	Screw	4	pcs
Т			Plastic wedges	4	pcs
U		Ø3x17mm	Screw	4	pcs
V		Ø3x12mm	Screw	6	pcs
W		Ø4mm	Hex Key	1	рс
X			Glue tube	2	pcs
Υ		Ø30mm	Sticker	34	pcs
Z			Fireplace Insert (F18V66L)	1	рс
AA		Ø4x12	Screw	4	pcs
BB			L shape bracket	2	pcs
		Philips head screwdriver required for assembly			
		(not included)			
The hardware quantities listed above are required for proper assembly. Some extra hardware may also have been included.					

## TWO ASSEMBLY OPTIONS

## Option A

(The knob)

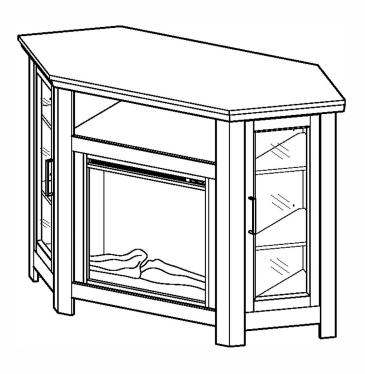
To assemble this option refer to step 19A-22A

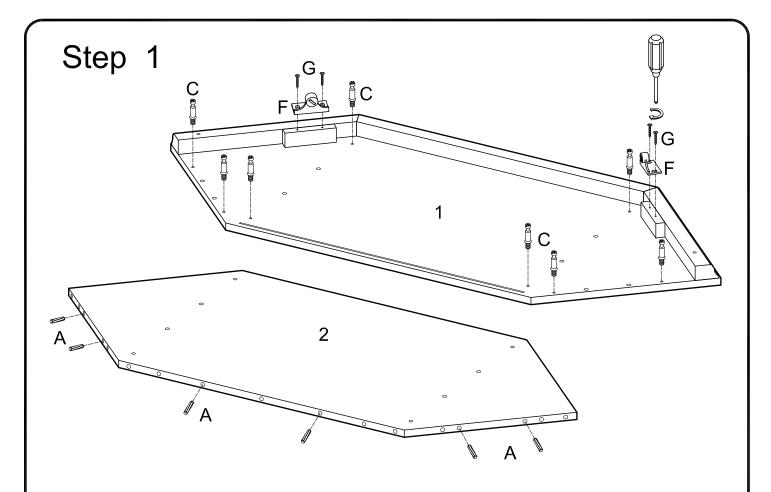


Option B

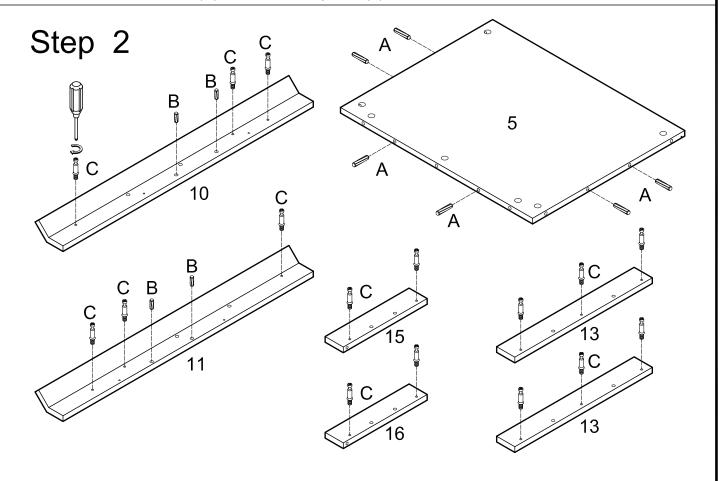
(The handle)

To assemble this option refer to step 19B-22B



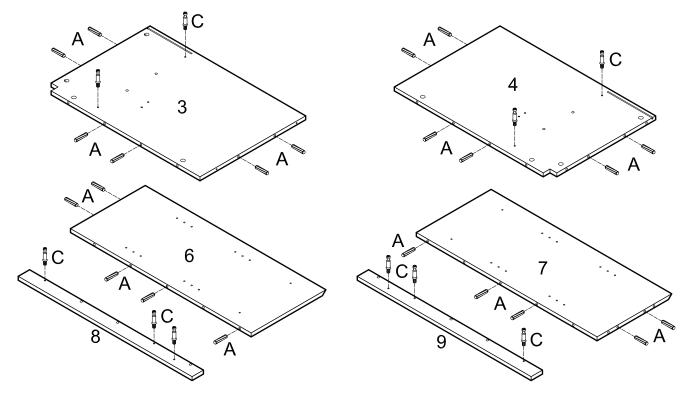


Insert the cam bolts (C) and door stopper (F) into the top panel (1) by using screws (G). Insert the wooden dowel (A) to the bottom panel (2).

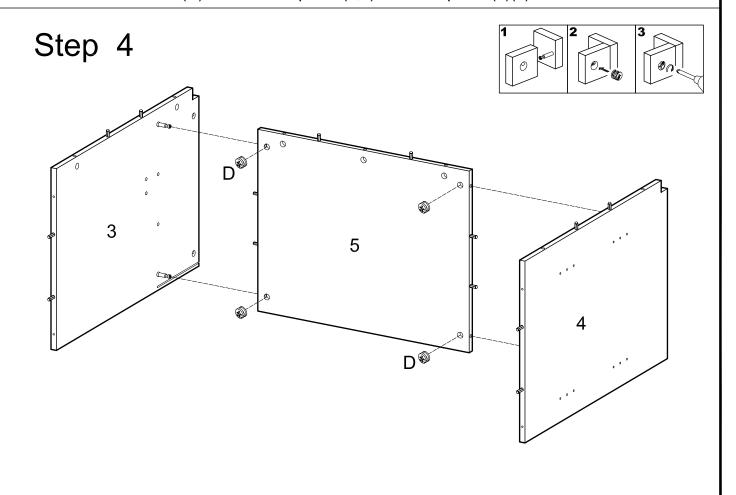


Insert the cam bolts (C) to the front panel (10,11,13,15,16). Insert the wooden dowel (B) to the front panel (10)(11) and wooden dowel (A) to middle panel (5).



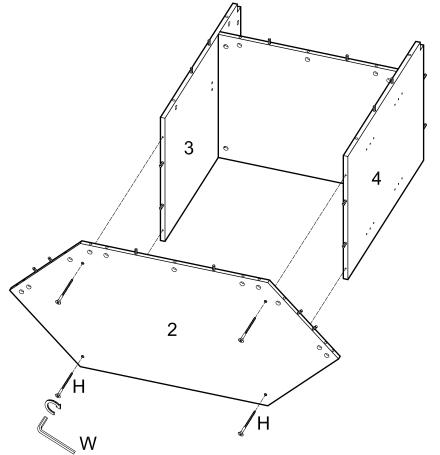


Insert the wooden dowel (A) into the side panel (3,4,6,7). Insert the cam bolts (C) into the side panel (3,4) and front panel (8)(9).

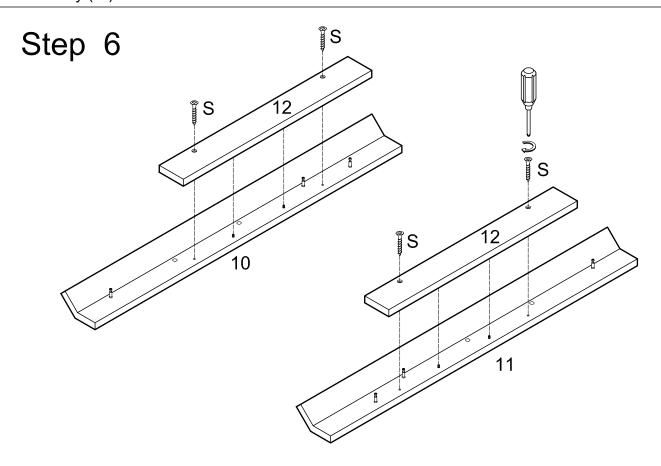


Attach the side panel (3)(4) to the bottom panel (5) and secure it with the cam locks (D).

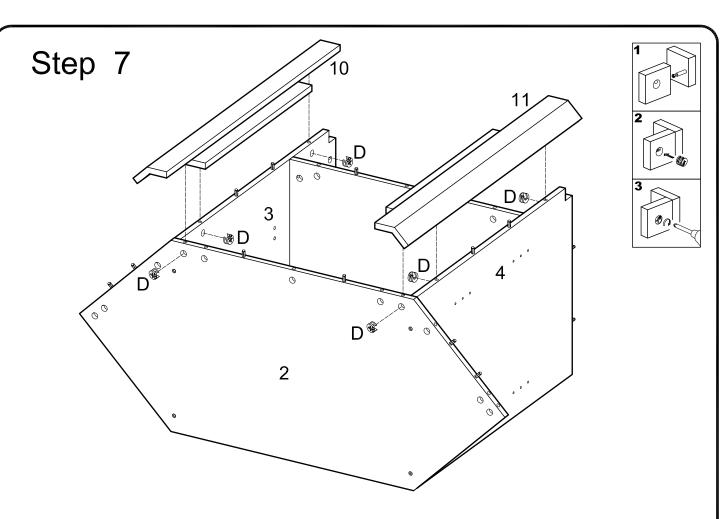




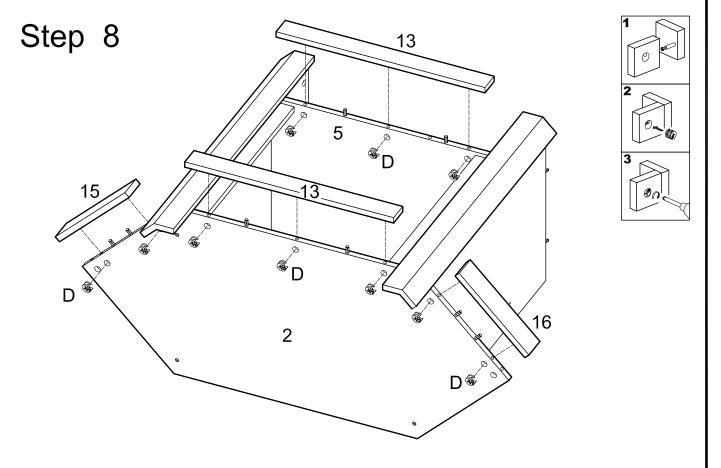
Attach the bottom panel (2) to the side panel (3)(4) and secure it with screw (H) and Hex Key (W).



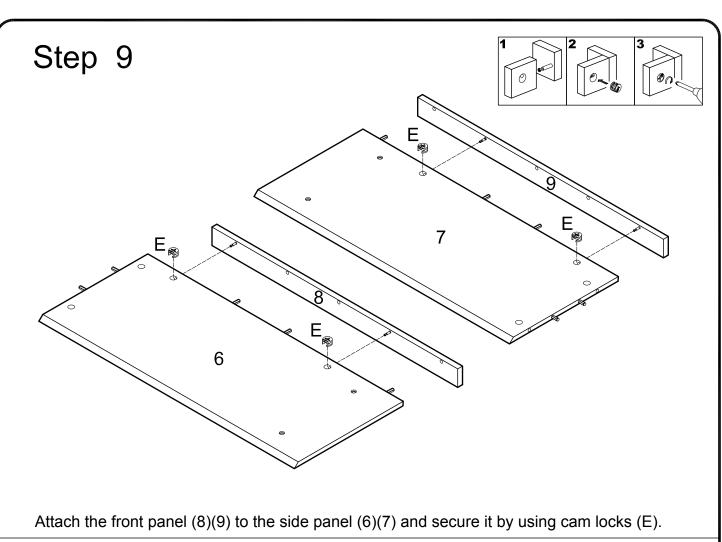
Attach the support slats (12) to the front panel (10)(11) and secure it by using screw (S).

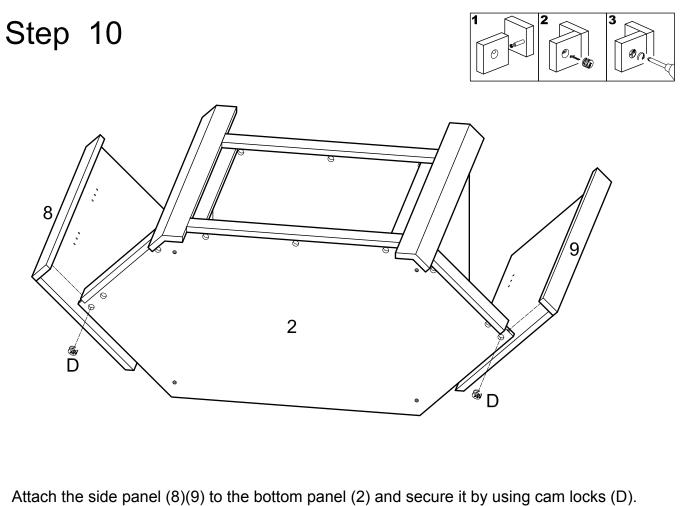


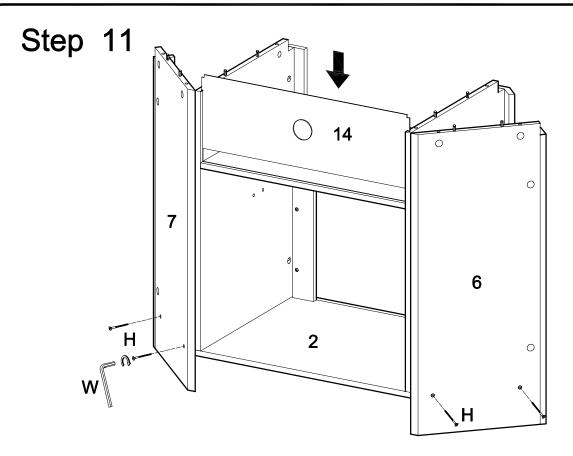
Attach the front panel (10)(11) to the side panel (3)(4) and secure it by using cam locks (D).



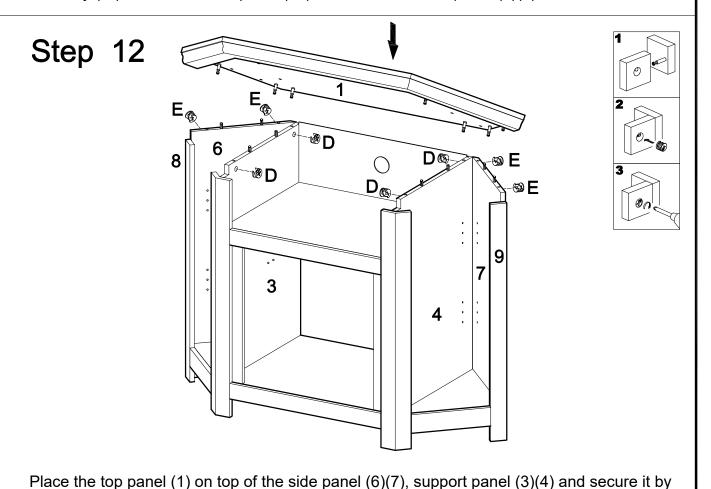
Attach the front panel (13)(15)(16) to the bottom panel (2) and middle panel (5) by using cam locks (D).



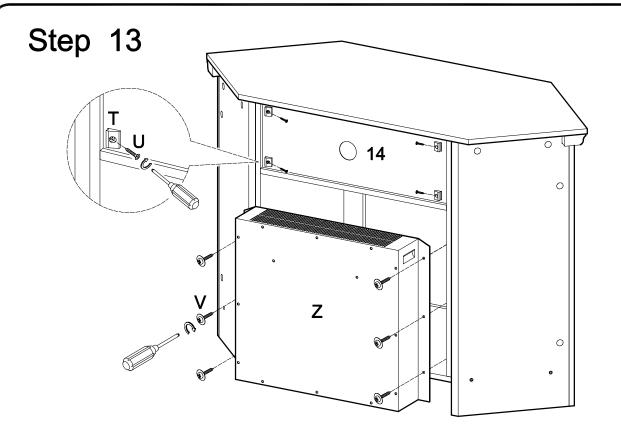




Attach the side panel (6)(7) to the bottom panel (2) and secure it by using screw (H) and Hex Key (W). Insert the back panel (21) into the slot of side panel (6)(7).

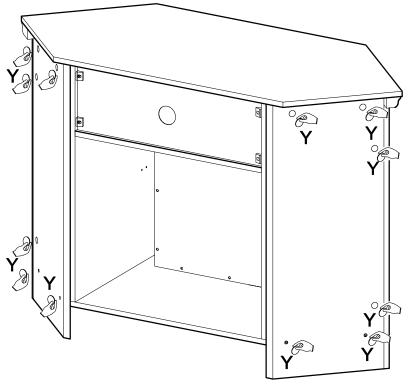


using cam locks (D)(E).



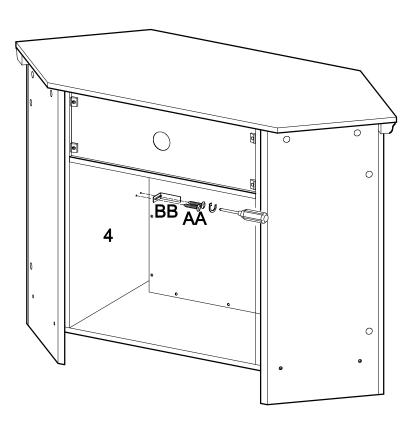
Secure the back panel (14) by using the plastic wedge (T) and screw (U). Put the fireplace insert (Z) carefully into the stand and secure it by using screw (V).





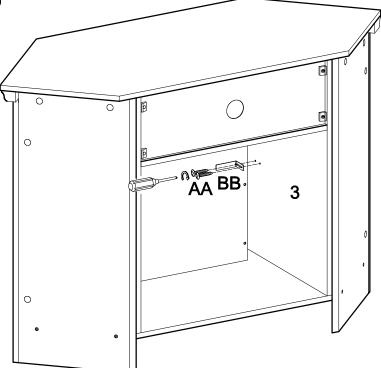
Use stickers (Y) to cover the cam locks.

Step 15



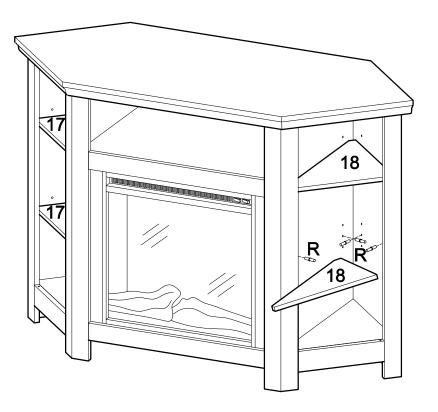
Be sure the fire place insert is positioned all the way forward in place. Use screw (AA) to secure the L-shape bracket (BB) to the side panels (4). Position the adjustable L-bracket to hold the Fireplace insert in place.

Step 16

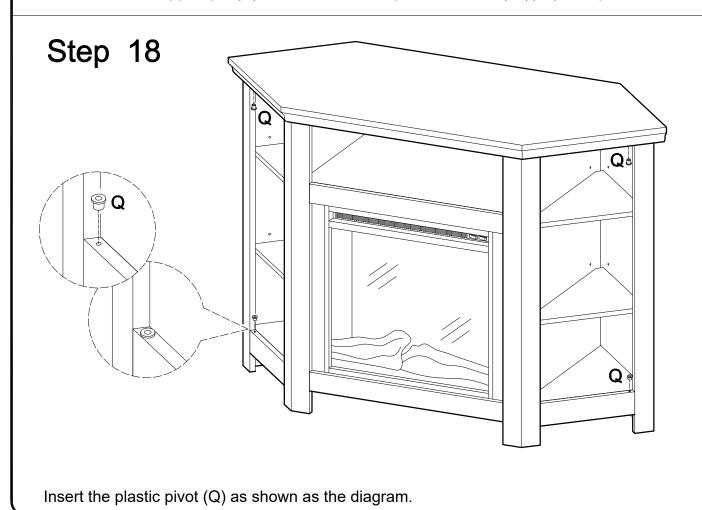


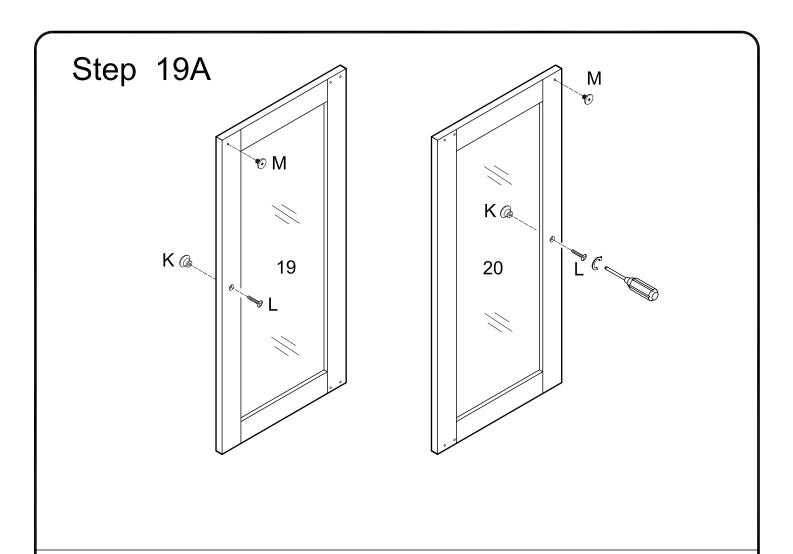
Be sure the fire place insert is positioned all the way forward in place. Use screw (AA) to secure the L-shape bracket (BB) to the side panels (3). Position the adjustable L-bracket to hold the Fireplace insert in place.

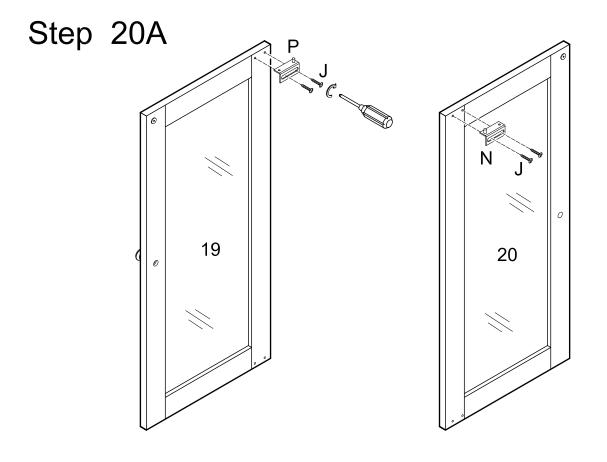
Step 17



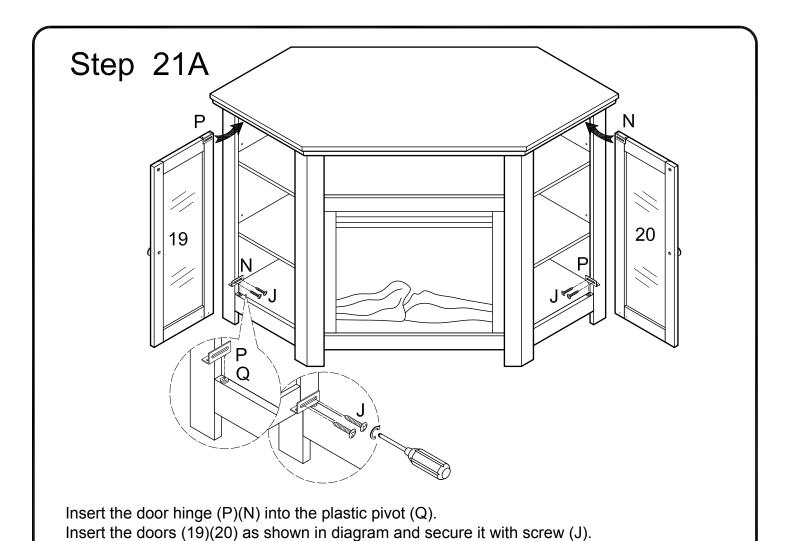
Insert the shelf support pin (R) into the stand and place the shelf (17)(18) on top.

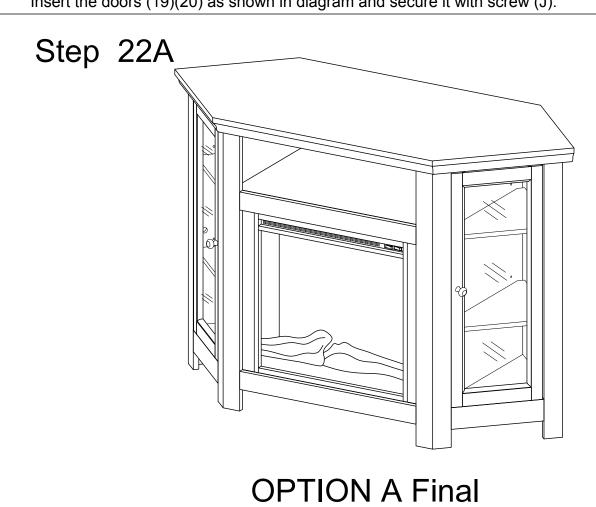


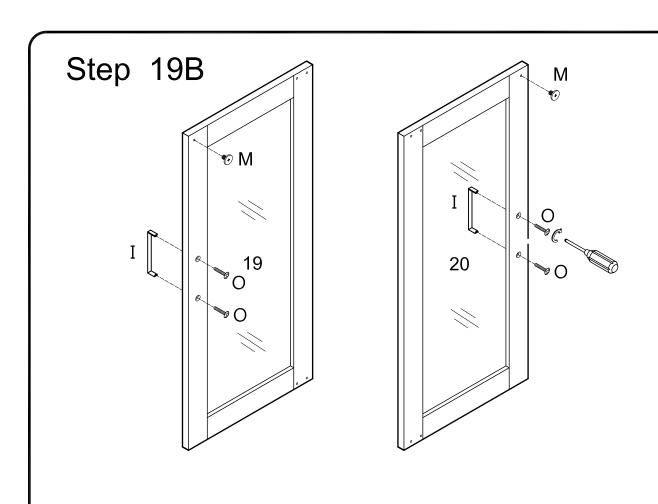


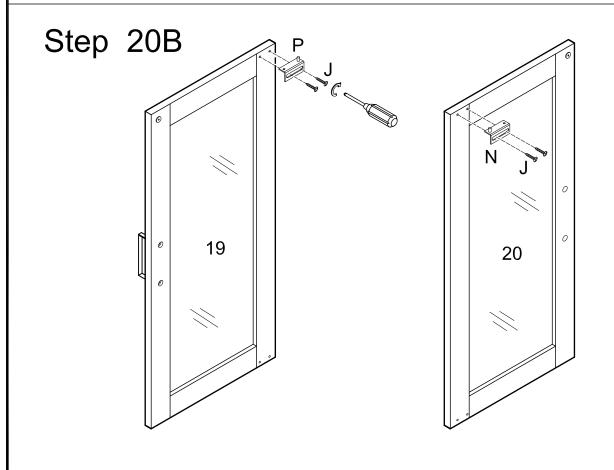


Attach the door hinge (P)(N) to the glass doors (19)(20) and secure it by using screw (J).









Attach the door hinge (P)(N) to the glass doors (19)(20) and secure it by using screw (J).

