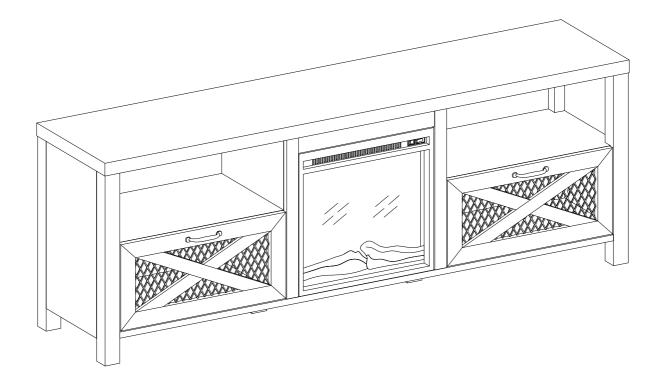
Item #: W70FPAB Assembly Instructions



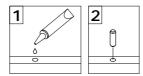


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Revised 20/02/2019 (E)

General Assembly Guidelines

- 1. Ensure that all parts and hardware are available before beginning assembly.
- ||. Follow each step carefully to ensure the proper assembly of this product.
- III. Two people are recommended for ease in the assembly of this product.
- V. The three main types of hardware used to assemble this product are : wood dowels , screws and bolts.
- V. The provided glue is to secure wood dowels in place. When first inserting dowels, locate the appropriate hole for the dowel, place a small amount of glue in the hole and insert the dowel. Wipe away excess glue immediately.



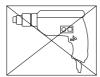
In future assembly steps when dowels are necessary to attach assembly parts together, place a small amount of glue on the end of the dowel before attaching parts together. Wipe away excess glue immediately.

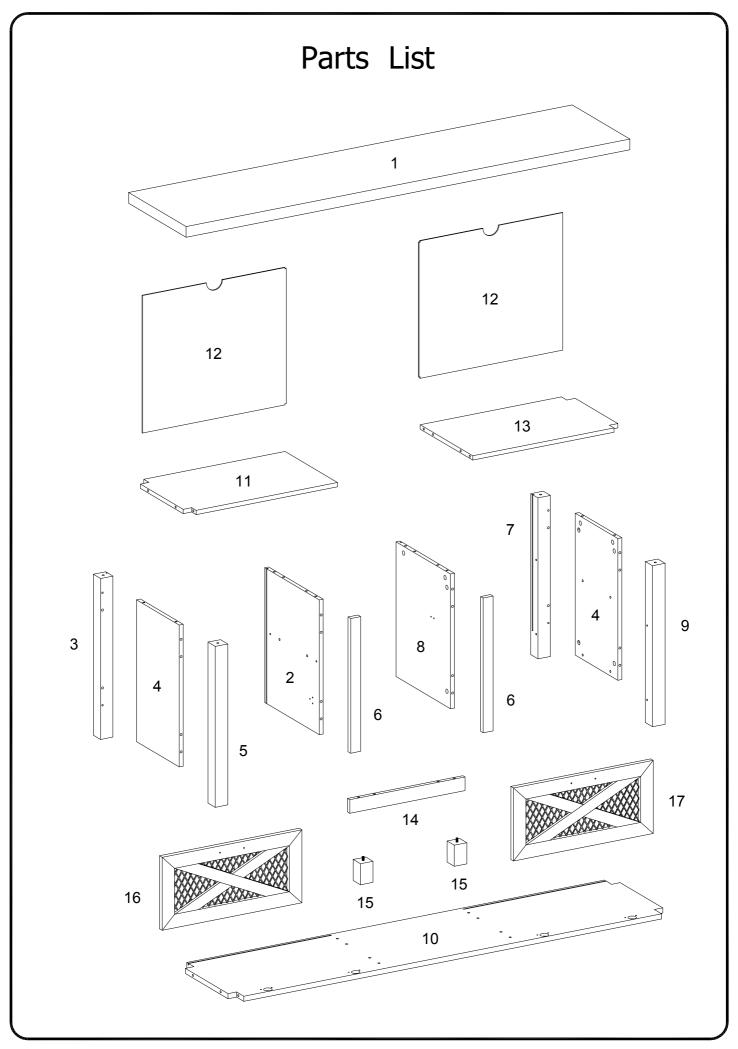


VI. A Phillips head screwdriver is required for the assembly of this product.



VII. Power tools should not be used to assemble this product.





Hardware List

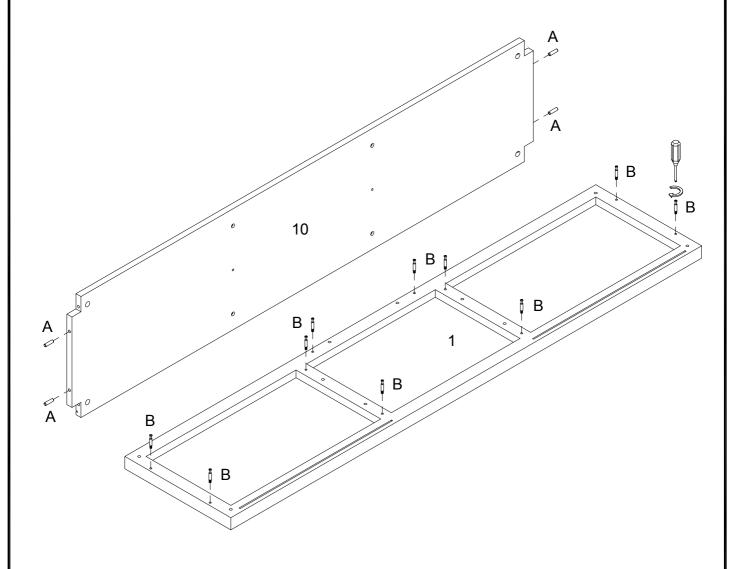
Α		Ø8x30mm	Wooden dowel	38	pcs
В		Ø6x35mm	Cam bolt	34	pcs
С		Ø15x11mm	Cam lock	34	pcs
D		Ø30mm	Sticker	34	pcs
Е		Ø6x50mm	Screw	4	pcs
F		M 4	Hex Key	1	pcs
G			West hinge	4	pcs
Н	6		Knob	2	pcs
J		Ø4x22mm	Bolt	4	pcs
K	<=====================================	Ø4x15mm	Screw	8	pcs
L		Ø3x15mm	Screw	18	pcs
М	9		Door hinge	2	pcs
N			Plastic wedge	8	pcs
Р		Ø3x17mm	Screw	8	pcs
Q	<(?)	Ø4x15mm	Screw	4	pcs
R			L shape bracket	2	pcs
S			Glue tube	2	pcs
Т		F18V66L	Fireplace Insert	1	рс



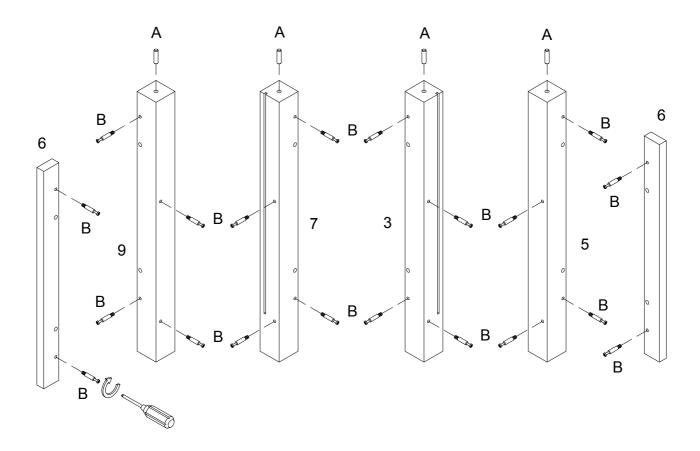
Philips head screwdriver required for assembly (not included)

The hardware quantities listed above are required for proper assembly. Some extra hardware may also have been included.

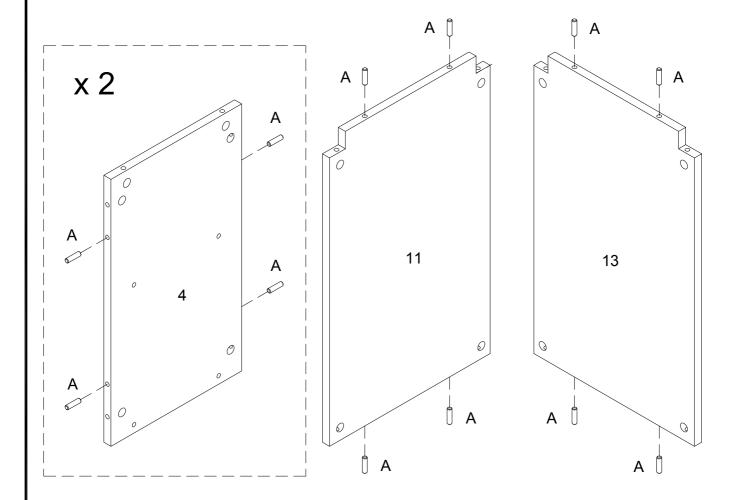




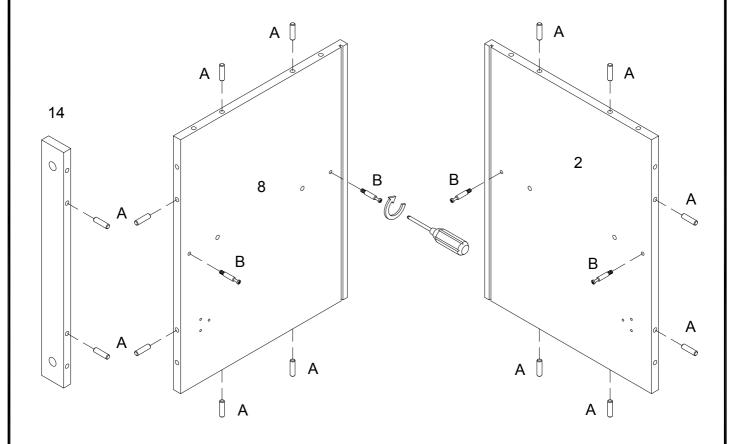
Insert wooden dowel (A) into part (10), secure cam bolt (B) into part (1) with Philips head screwdriver as per diagram.



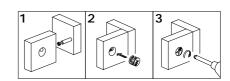
Insert wooden dowel (A) into part (9, 3, 7, 5), secure cam bolt (B) into part (6, 9, 7, 3, 5) with Philips head screwdriver as per diagram.

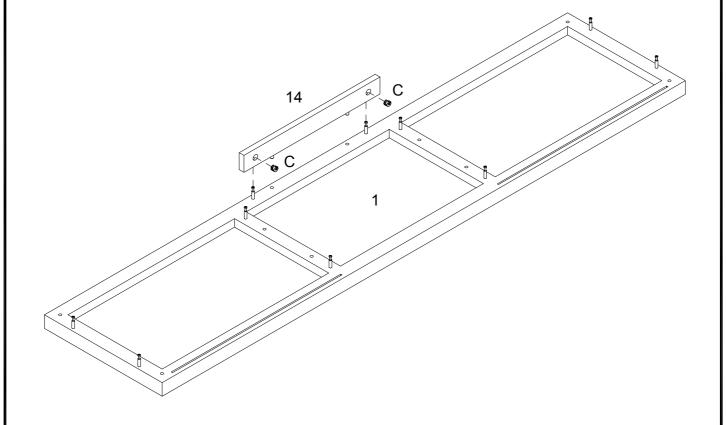


Insert wooden dowel (A) into both parts (4), then insert wooden dowel (A) into part (11, 13) as per diagram.

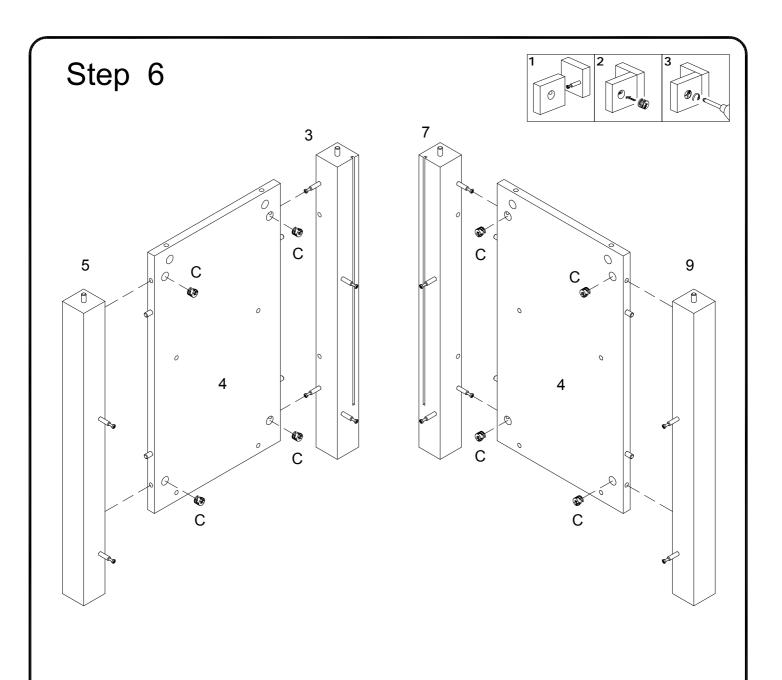


Insert wooden dowel (A) into part (14, 8, 2) as per diagram, secure cam bolt (B) into part (8, 2) with Philips head screwdriver as per diagram.

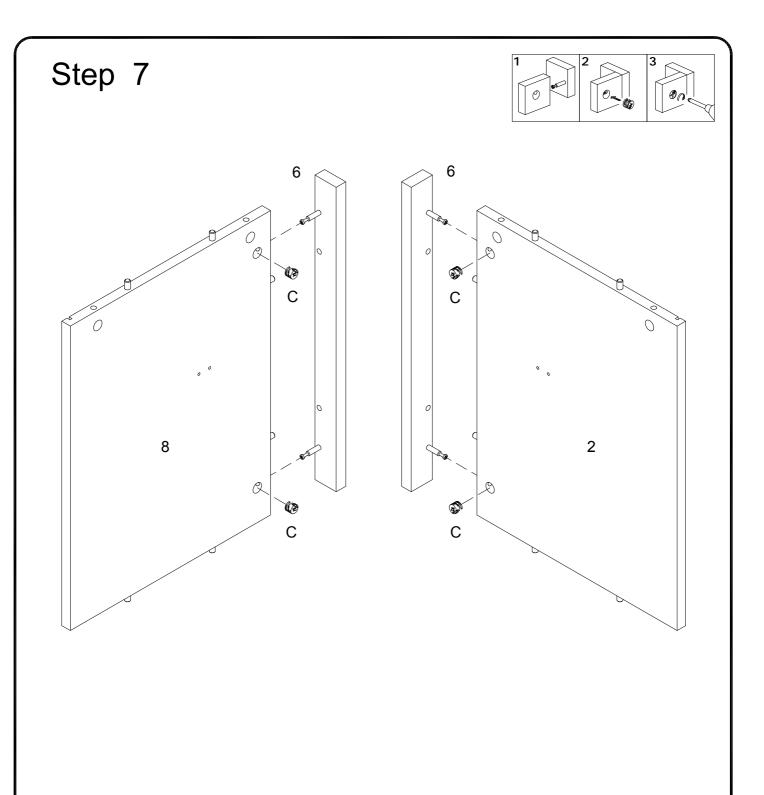




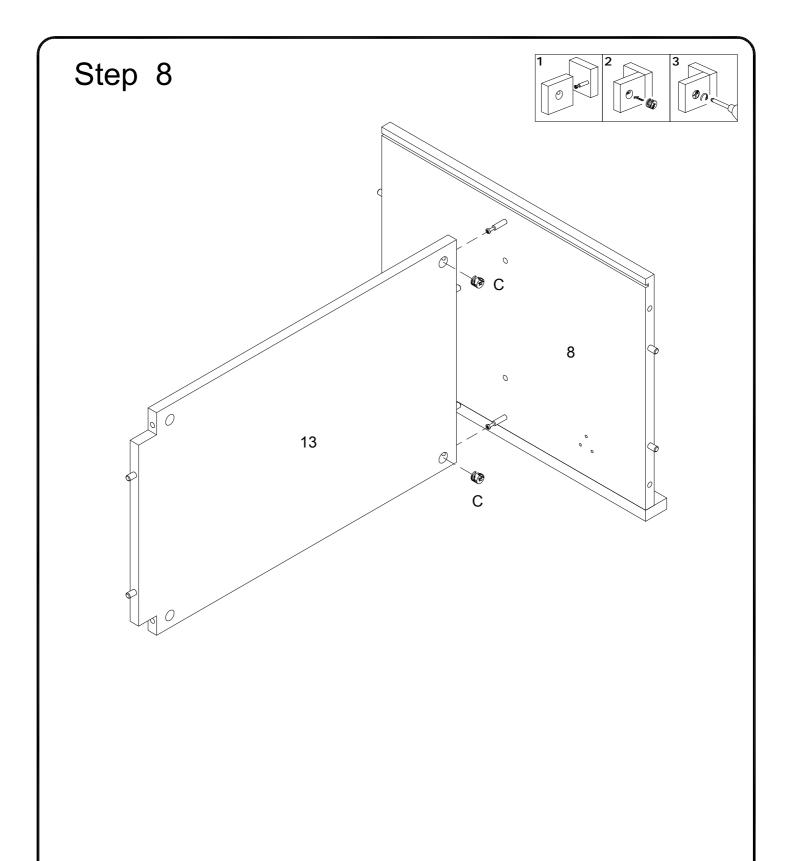
Secure part (14) to part (1) using cam lock (C) with Philips head screwdriver as per diagram.



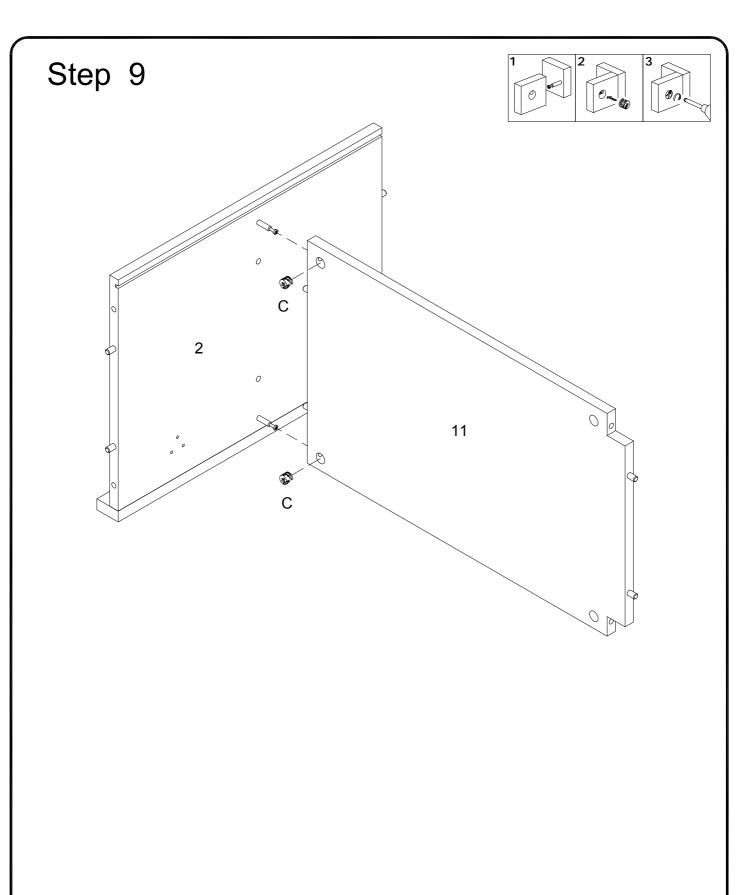
Secure part (3, 5, 7, 9) to part (4) using cam lock (C) with Philips head screwdriver as per diagram.



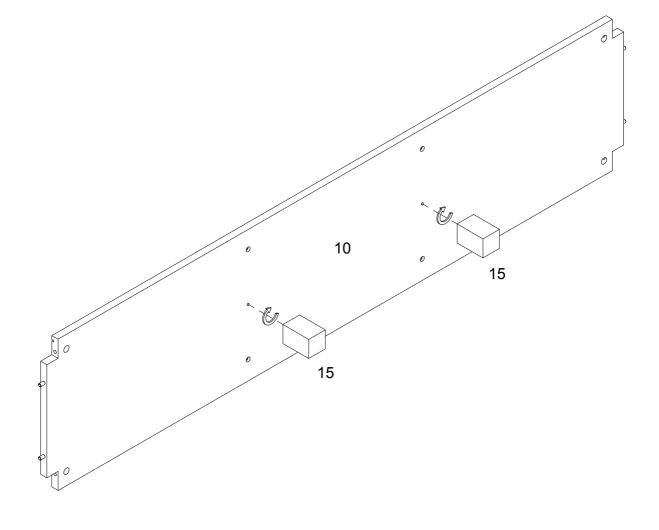
Secure part (6) to part (2, 8) using cam lock (C) with Philips head screwdriver as per diagram.



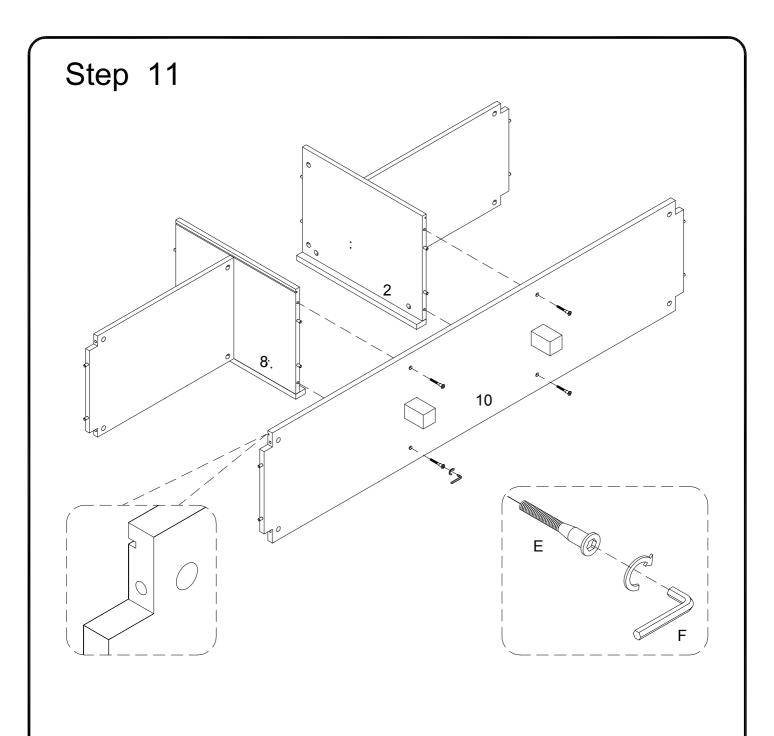
Secure part (13) to part (8) using cam lock (C) with Philips head screwdriver as per diagram.



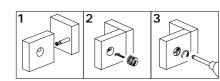
Secure part (11) to part (2) using cam lock (C) with Philips head screwdriver as per diagram.

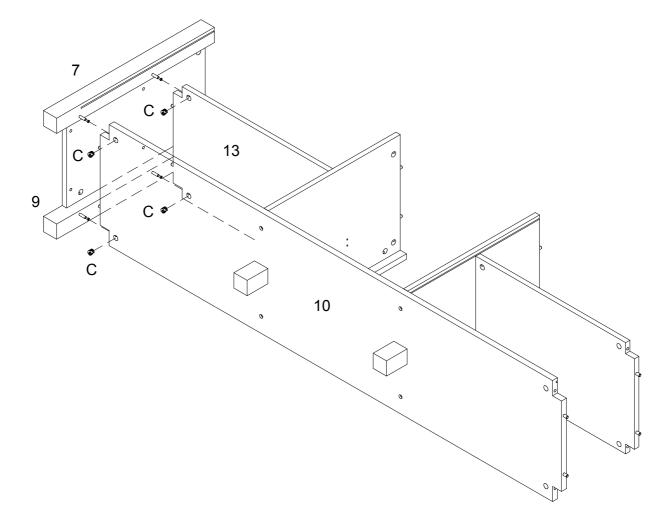


Attach part (15) to part (10).



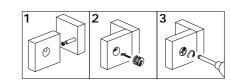
Attach part (2, 8) to part (10) in place, secure them using screw (E) with hex key (F).

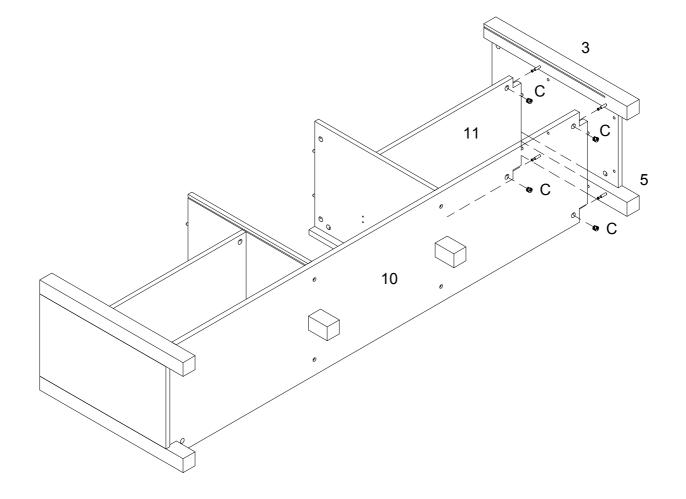




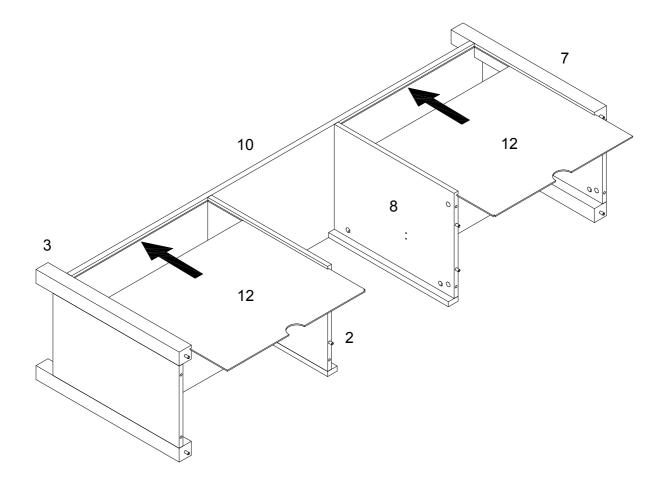
Attach part (7, 9) to part (10, 13) using cam lock (C) with Philips head screwdriver as per diagram.



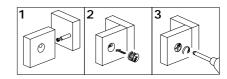


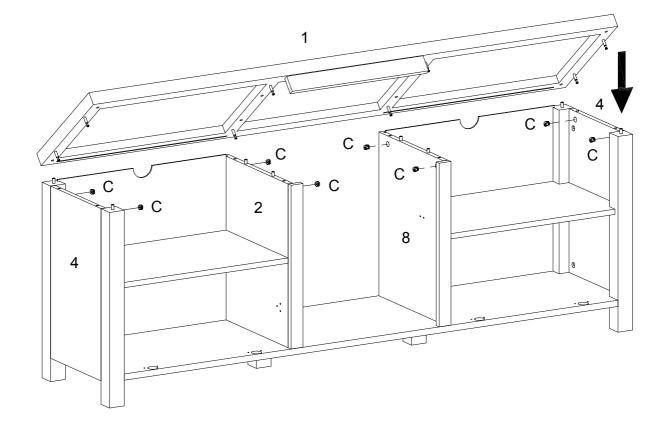


Attach part (3, 5) to part (10, 11) using cam lock (C) with Philips head screwdriver as per diagram.

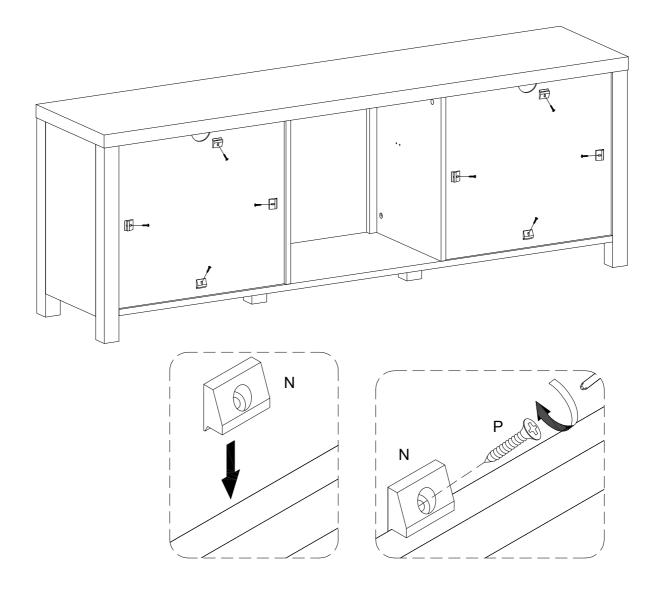


Insert part (12) into grooves of part (3, 2, 8, 7, 10).

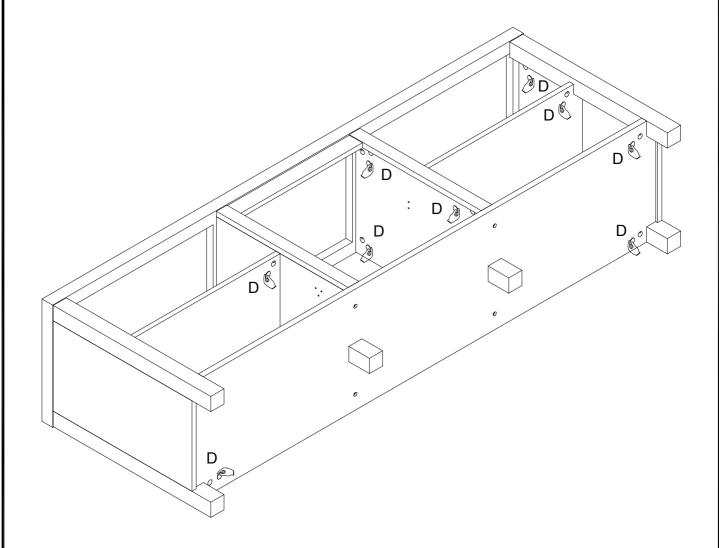




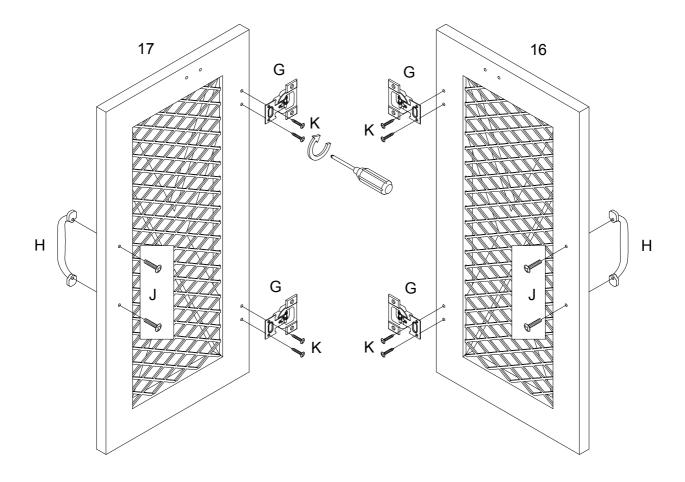
Attach part (1) to part (2, 4, 8) using cam lock (C) with Philips head screwdriver as per diagram.



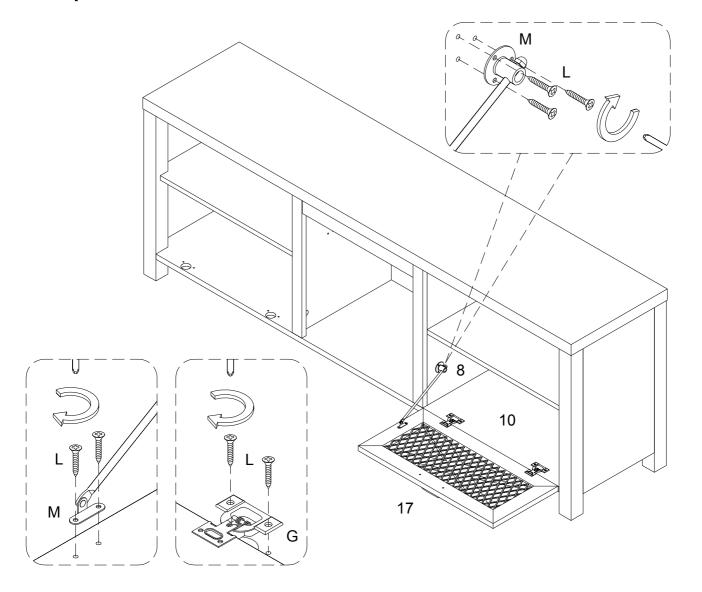
Attach plastic wedge (N) using screw (M) with Philip head screwdriver as per diagram.



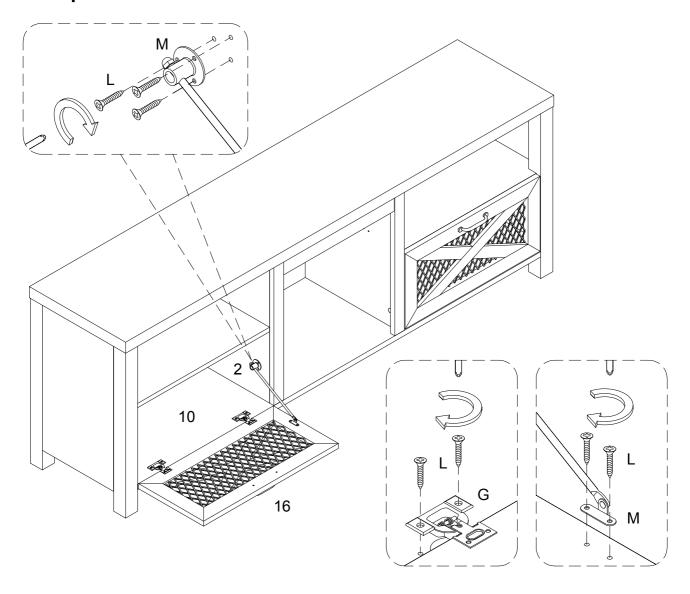
Place sticker (D) over holes as per diagram.



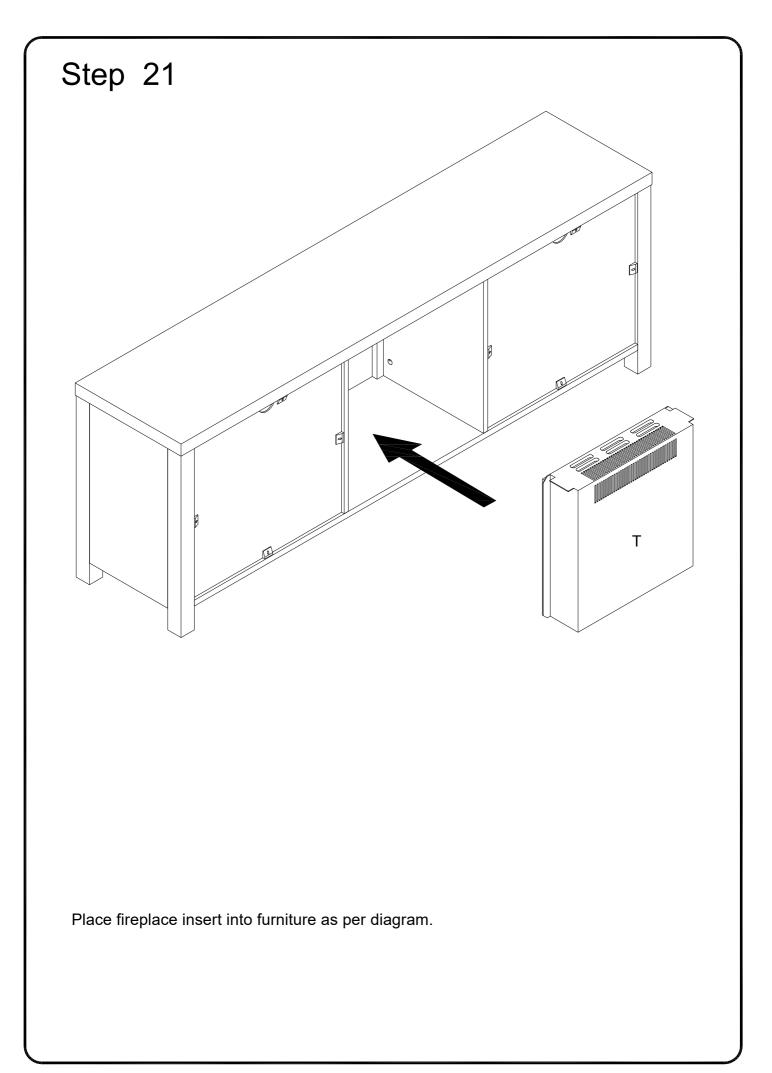
Attach knob (H) to part (17) using bolt (J) with Philips head screwdriver. Attach west hinge (G) to part (16, 17) using screw (K) with Philips head screwdriver.

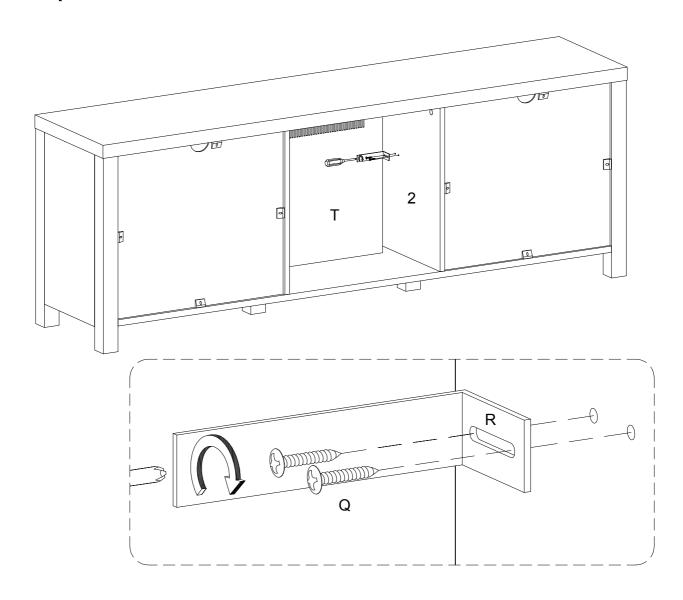


Attach part (17) to part (10) using west hinge (G) and screw (L) with Philips head screwdriver, then attach one end of door hinge (M) to part (8) using screw (L) with Philips head screwdriver, keep part (17) open, attach the other end of door hinge (M) to part (8) using screw (L) with Philips head screwdriver as per diagram.

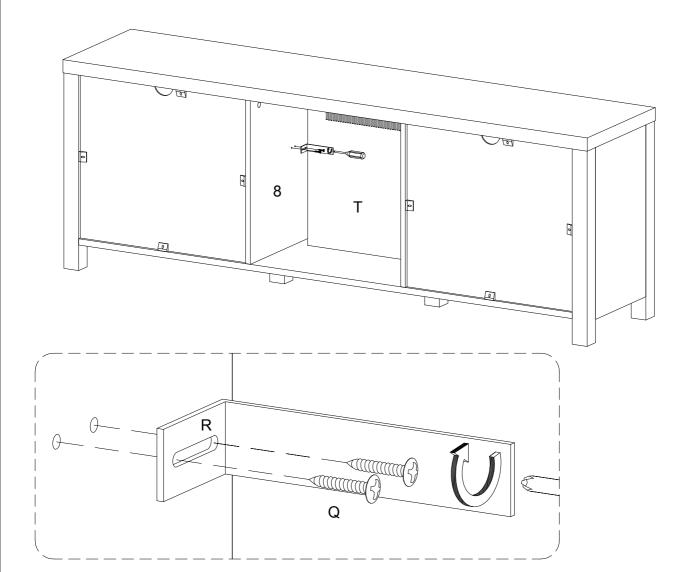


Attach part (16) to part (10) using west hinge (G) and screw (L) with Philips head screwdriver, then attach one end of door hinge (M) to part (2) using screw (L) with Philips head screwdriver, keep part (17) open, attach the other end of door (M) to part (16) using screw (L) with Philips head screwdriver as per diagram.





Secure L shape bracket (R) into pre-drilled holes of part (2) using screw (Q) with Philips head screwdriver as per diagram.



Secure L shape bracket (R) into pre-drilled holes of part (8) using screw (Q) with Philips head screwdriver as per diagram.

Step 24 Final Assembly