

EXTREME
ADHESIVES

PVC
GET IT TOGETHER™

TRIMWELDER™

EXTREME Adhesives, Inc.

PVC TrimWelder Fast Cure Starter Kit

Instructions for the EXTREME Adhesive Cartridge Adapter

The 50ml EXTREME® Adhesive cartridge adapter fits all standard caulking guns.



To use, insert the EXTREME Adhesive® cartridge into the adapter as shown



Slip the retainer on the blue cartridge plunger over the caulking gun follower plate



Place the filled adapter in the caulking gun barrel, aligning the plunger with the cartridge

Advance the plunger forward until light contact is made with the cartridge pistons. Remove the tip cap from the cartridge and attach a mixer.



The adhesive is ready to use!

Tips:

- 🔧 As with caulk, relieve the pressure on the cartridge after use to minimize dripping
- 🔧 Mark the tip cap with a Sharpie before removal so it may be replaced in the correct position to reseal the cartridge
- 🔧 Do not store with mixer still attached for more than ½ hour

EXTREME Adhesives, Inc. 63 Epping Road Raymond, NH 03077

A Division of Royal Adhesives & Sealants, LLC

603-895-4028 - FAX 603-895-6236

<http://www.pvctrimwelder.com>

<http://www.extremeadhesives.com/>



Benefits - Fast Cure Structural PVC TrimWelder

- ✚ Bright White to match all popular brands of PVC Trim and mouldings
 - *Almost undetectable bonds and fillets*
- ✚ Standard side-by-side 1:1 ratio cartridges in retail nylon pouches
 - *Industrial Nylon cartridges give a full year shelf life*
- ✚ EASY OPEN pouches further enhance shelf life and reduce cost
 - *Low Cost Replaceable Mixer Tips*
- ✚ 20% less costly than the competition with low waste volume
- ✚ Fast Cure 4-7 minute work times
 - *No special surface preparation*
- ✚ Rapid Handling Strength Development
 - *10-30 minute handling strength*
- ✚ Rapid Core to Core Bonds
 - *Fast cure develops 50% of ultimate strength in 45 minutes*
 - *Stronger and tougher than PVC in 1 to 2 hours.*
 - *Actually reinforces butt or scarf joint*
- ✚ Use standard Compressed Wood Biscuits - No Special Biscuits Required!
- ✚ Excellent UV Resistance
 - *Often does not need painting.*
- ✚ Cures Tack-Free
 - *Does not attract dust and dirt to seams and joints*
- ✚ A Green Product that exceeds EPA VOC and CARB regulations when cured - Solvent Free
- ✚ Works great filling nail and screw holes too - Sands well too!

Bead Length Yield Chart

1:1 Mix Ratio PVC TrimWelder	1/4 Inch Wide Half Round Bead	3/8 Inch Wide Half Round Bead	1/2 Inch Wide Half Round Bead	5/8 Inch Wide Half Round Bead
50ML Cartridge	124"	55"	31"	20"
250ML Cartridge	620"	275"	155"	100"
400ML Cartridge	995"	442"	248"	159"

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