#  <br> Walker Edison furniture company 

## Item \# : BU58HPBM Assembly Instructions



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## General Assembly Guidelines

1. Ensure that all parts and hardware are available before beginning assembly.
II. Follow each step carefully to ensure the proper assembly of this product.
II. Two people are recommended for ease in the assembly of this product.
IV. The three main types of hardware used to assemble this product are : wood dowels, screws and bolts.
V. The provided glue is to secure wood dowels in place. When first inserting dowels , locate the appropriate hole for the dowel, place a small amount of glue in the hole and insert the dowel. Wipe away excess glue immediately.


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fure assembly steps when dowels are necessary to attach assembly parts together, place a small amount of glue on the end of the dowel before attaching parts together. Wipe away excess glue immediately.

V. A Phillips head screwdriver is required for the assembly of this product .


V/I. Power tools should not be used to assemble this product .


## Parts List



## Hardware List

| A | $\Longrightarrow 0$ | $\varnothing 8 \times 30 \mathrm{~mm}$ | Wooden dowel | 20 | pcs |
| :---: | :---: | :---: | :---: | :---: | :---: |
| B | $2(20$ | Ø15x11mm | Cam lock | 14 | pcs |
| C | car ce | $\varnothing 6 \times 35 \mathrm{~mm}$ | Cam bolt | 14 | pcs |
| D |  | Ø6x50mm | Bolt | 6 | pcs |
| E | (1) (0) |  | Door stopper | 2 | pCS |
| F | $0$ | Ø30mm | Sticker | 14 | pcs |
| G | т | $\varnothing 3 \times 17 \mathrm{~mm}$ | Screw | 4 | pcs |
| H |  | M4 | Wrench | 1 | pc |
| 1 | $D 0$ |  | Glue tube | 1 | pc |
| J | Q |  | Plastic wedge | 16 | pcs |
| K | ¢ | $\varnothing 3 \times 17 \mathrm{~mm}$ | Screw | 16 | pcs |
| L | $\square n_{0}$ |  | Handle | 4 | pcs |
| M | cramemer | $\varnothing 4 \times 22 \mathrm{~mm}$ | Handle Bolt | 8 | pcs |
| N | $4 \times(3)$ |  | Bolt | 4 | pcs |
| P |  |  | Door Hinge | 4 | pcs |
| Q | $\pm$ |  | Door Hinge | 4 | pcs |
| R | $9$ |  | Plastic pivot | 8 | pcs |
| S | वпmame | Ø6x12mm | Bolt | 20 | pcs |
| T |  | $\varnothing 3 \times 12 \mathrm{~mm}$ | Screw | 16 | pcs |



Philips head screwdriver required for assembly (not included)

The hardware quantities listed above are required for proper assembly. Some extra hardware may also have been included.

## Step 1



Insert wooden dowel (A) and secure cam bolt (C) to side panel (3,4,5).

## Step 2



Secure cam bolt (C) to top panel (1).

## Step 3



Insert wooden dowel (A) into shelf (6).

## Step 4



Insert side panel (3) into shelf (6), then insert and secure cam lock (B) to shelf (6) to lock it.

## Step 5



Insert side panel (5) into shelf (6), then insert and secure cam lock (B) to shelf (6) to lock it.

## Step 6



Insert side panel (5) into shelf (6), then insert and secure cam lock (B) to shelf (6) to lock it.

## Step 7



Insert side panel (4) into shelf (6), then insert and secure cam lock (B) to shelf (6) to lock it.

## Step 8



Slide back panels (8) into grooves as per diagram.

## Step 9



Use wrench $(H)$ to secure bottom panel $(2)$ to side panel $(3,4,5)$ with bolt (D).

## Step 10



Use wrench (H) to secure leg (7) to bottom panel (2) with bolt (S). Repeat this step five times.

## Step 11



Slide back panels (8) into grooves as per diagram.

## Step 12



Insert top panel (1) into side panel ( $3,4,5$ ), then insert and secure cam lock $(B)$ to side panel $(3,4,5)$ to lock it.

## Step 13



Secure plastic wedge (J) to back panel (8) with screw (K).

## Step 14



Place sticker (F) over holes as per diagram.

## Step 15



Secure door stopper (E) to top panel (1) with screw (G).

## Step 16



Place plastic pivot (R) over holes as per diagram.

## Step 17




Secure handle $(\mathrm{L})$ to door $(9,10)$ with handle bolt $(M)$, and secure bolt $(N)$ to door $(9,10)$. Repeat this step.

## Step 18



Secure door hinge (P) to door (10) and door hinge (Q) to door (9) with screw (T). Repeat this step.

## Step 19



Insert door hinge (P,Q) into panel hole as per diagram.
Slide door $(9,10)$ onto door hinge as shown in diagram and secure it with screw (T).

## Step 20



Insert door hinge ( $\mathrm{P}, \mathrm{Q}$ ) into panel hole as per diagram.
Slide door $(9,10)$ onto door hinge as shown in diagram and secure it with screw (T).

## Step 21



Final Assembly

