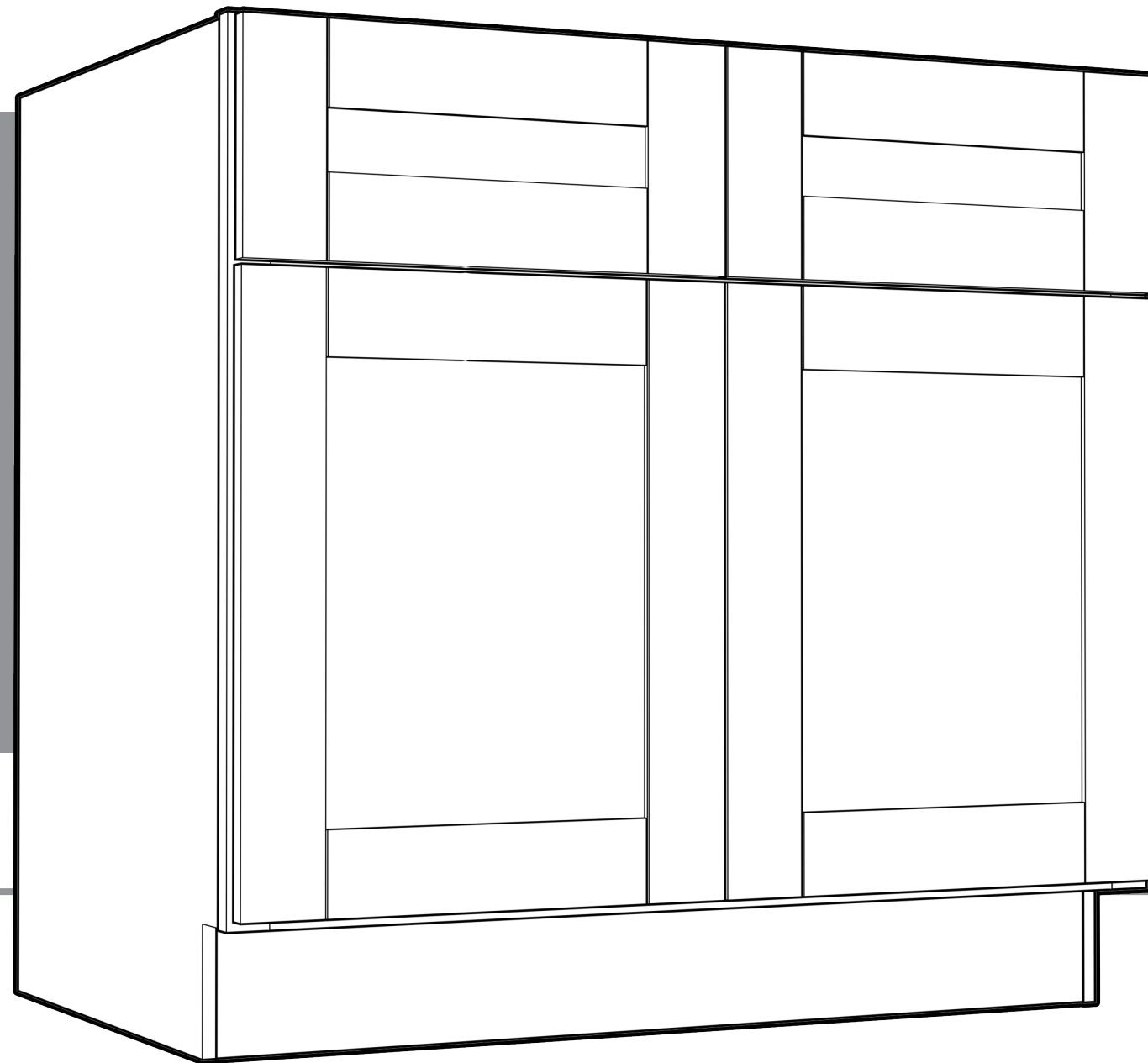


# Sink Base Cabinet

## ASMBLY GUIDE - SINK BASE

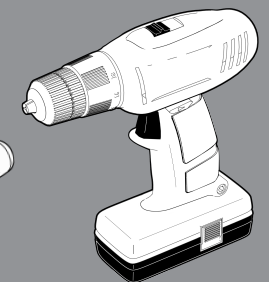
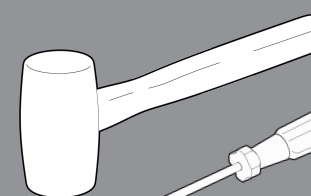


Before you start assembly, inspect all panels and hardware to ensure you have everything needed.

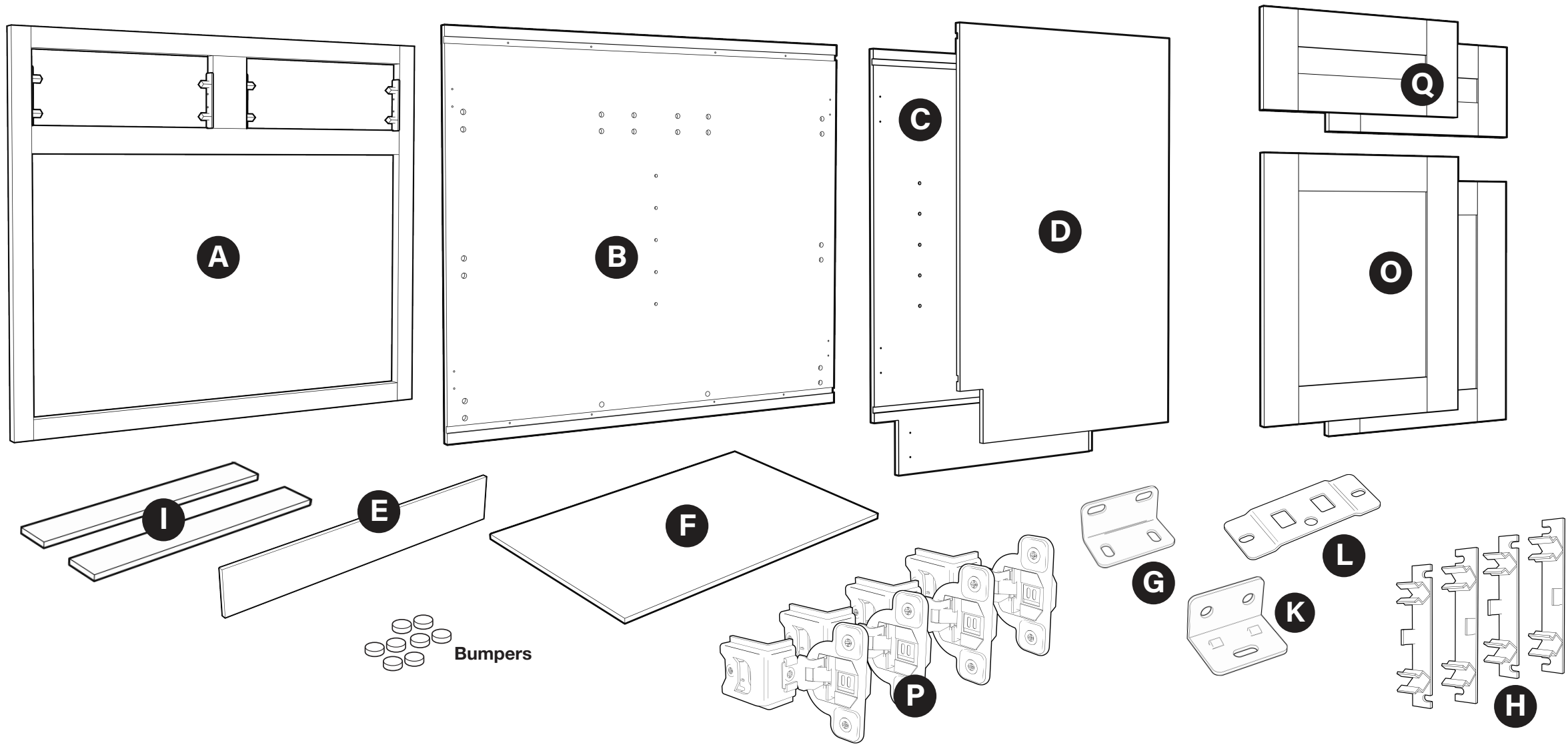
We recommend laying the panels on some cardboard to protect the finish when assembling.

In addition to the tan Connector Brackets supplied, we recommend that you run a bead of white wood glue into each dado groove, as you assemble, to create the strongest cabinet.

### REQUIRED TOOLS

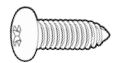
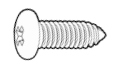
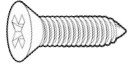

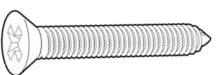


# 36" Sink Base Cabinet

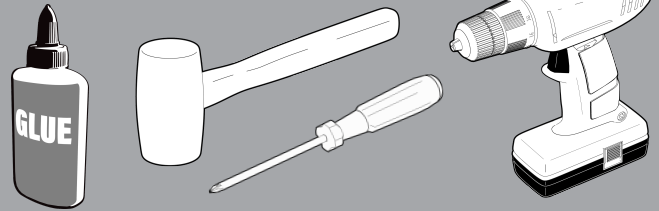


## PARTS LIST

- A** 1 x Face Frame
  - B** 1 x Back Panel
  - C** 1 x Left End Panel
  - D** 1 x Right End Panel
  - E** 1 x Integral Toe Kick
  - F** 1 x Fixed Shelf
  - G** 5 X L-Brackets
  - H** Drawer Front Mounting Clips
  - I** 2 x I-Beams
  - K** 8 x Tan RTA L-Brackets
  - L** 8 x Tan RTA Connector Plates
  - O** 2 x Doors
  - P** 4 x Hinges
  - Q** 2 x Drawer fronts\*
- \* 1 for SB30, 2 for SB36

-  16 - #8 x 1/2" Pan Head Screws
-  40 - #6 x 1/2" Pan Head Screws
-  16 - #6 x 5/8" Flat Countersink Screws
-  2 - #8 x 7/8" Pan Washer Head Screws
-  4 - #6 x 1" Flat Countersink Screws

## REQUIRED TOOLS

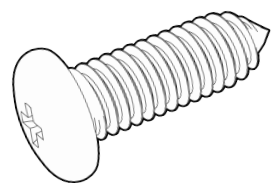


## IMPORTANT NOTES:

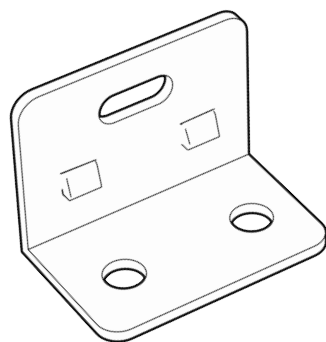
Before you start assembly, inspect all panels and hardware to ensure you have everything needed. In addition to the tan RTA Connector Brackets supplied, we recommend you run a bead of white wood glue into each groove as you assemble, to create the strongest cabinet. We also recommend laying the panels on some cardboard to protect the finish when assembling.

# STEP 1

## Parts List

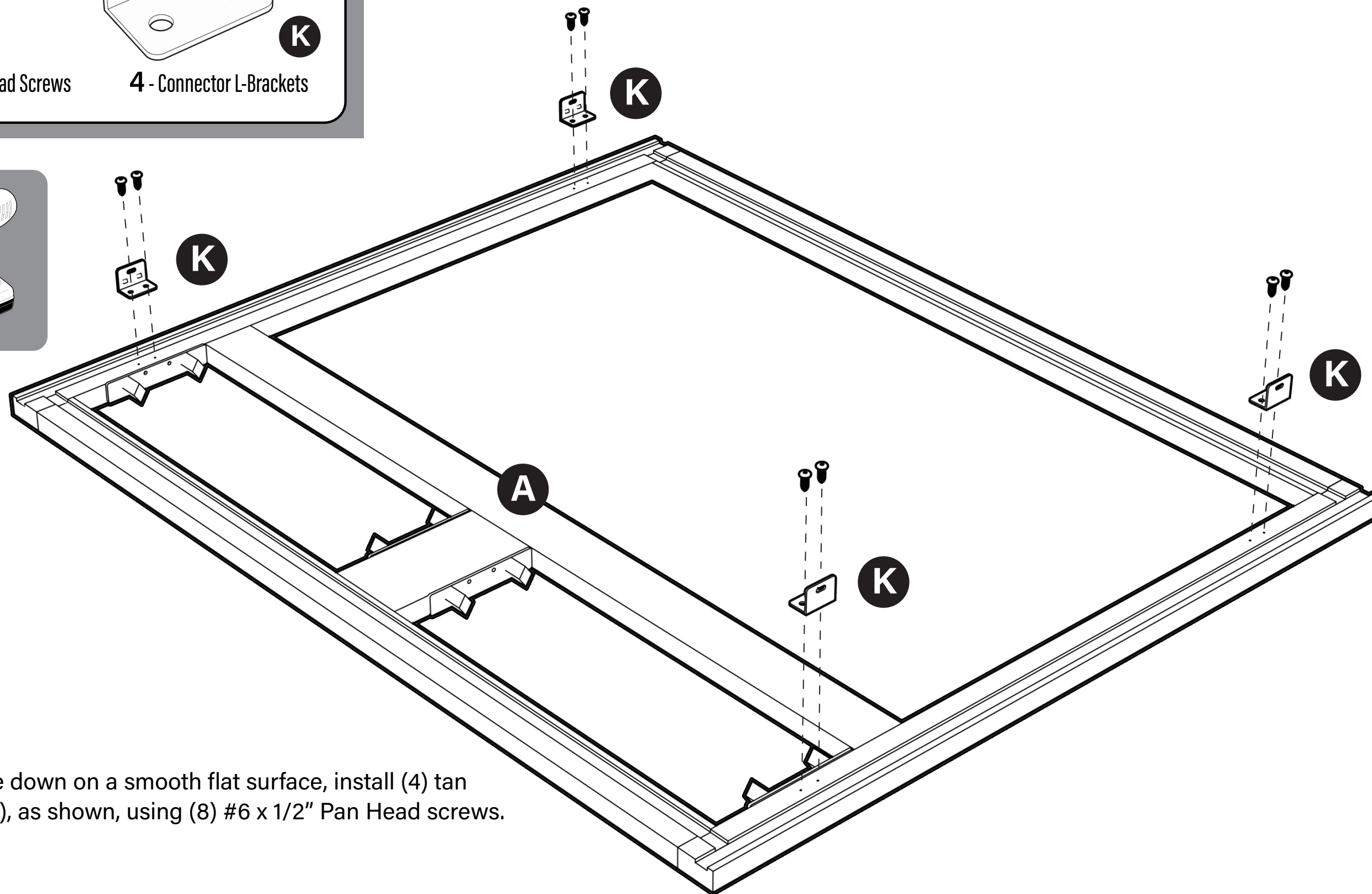
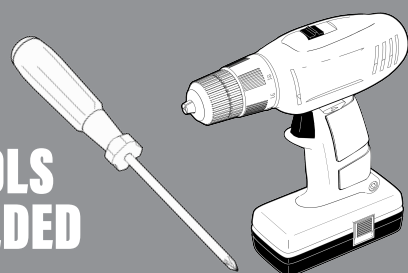


8- #6 x 1/2" Pan Head Screws



4 - Connector L-Brackets

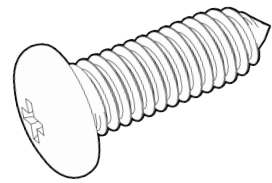
## TOOLS NEEDED



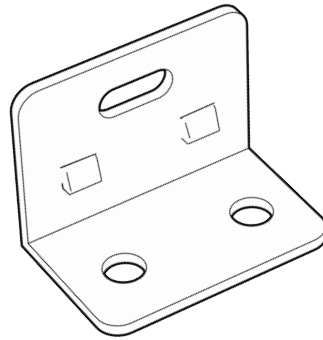
Lay Frame (A) face down on a smooth flat surface, install (4) tan RTA L-Brackets (K), as shown, using (8) #6 x 1/2" Pan Head screws.

# STEP 2

## Parts List



8- #6 x 1/2" Pan Head Screws



4 - Connector L-Brackets

K

K

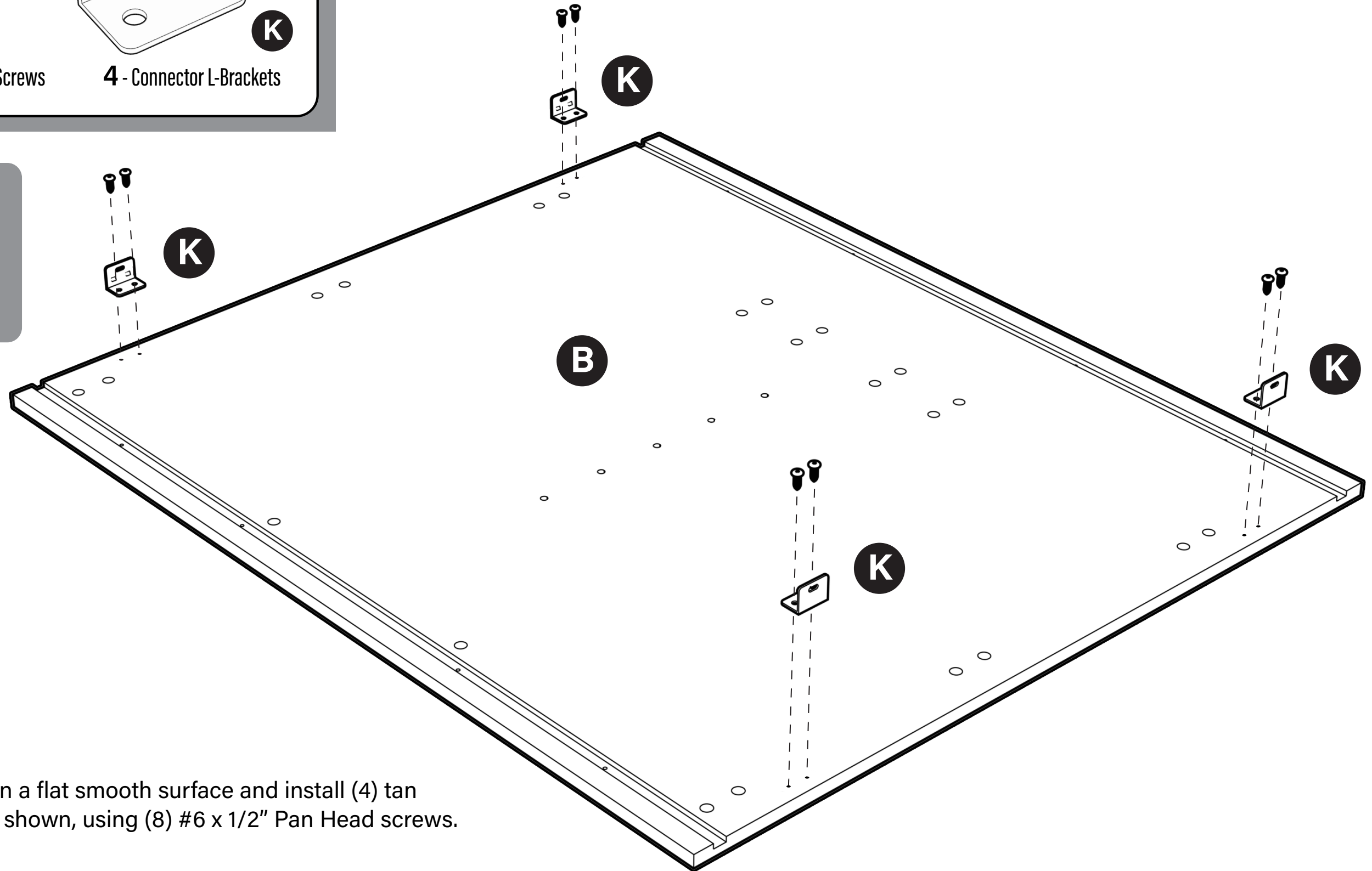
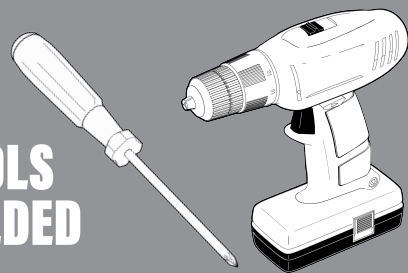
K

B

K

K

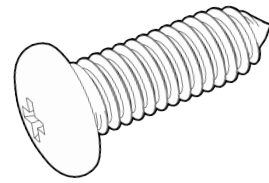
## TOOLS NEEDED



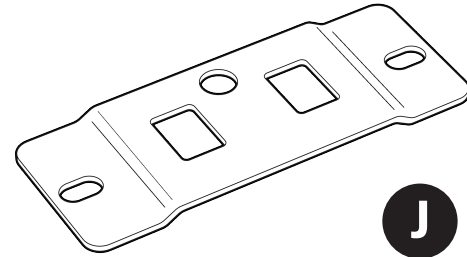
Place Back Panel (B) on a flat smooth surface and install (4) tan RTA L-Brackets (K), as shown, using (8) #6 x 1/2" Pan Head screws.

# STEP 3

## Parts List

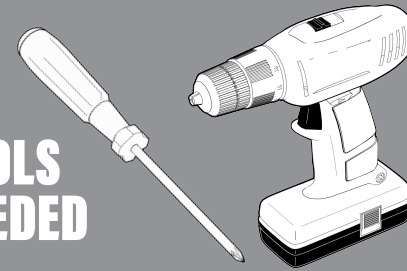


16 - #6 x 1/2" Pan Head Screws



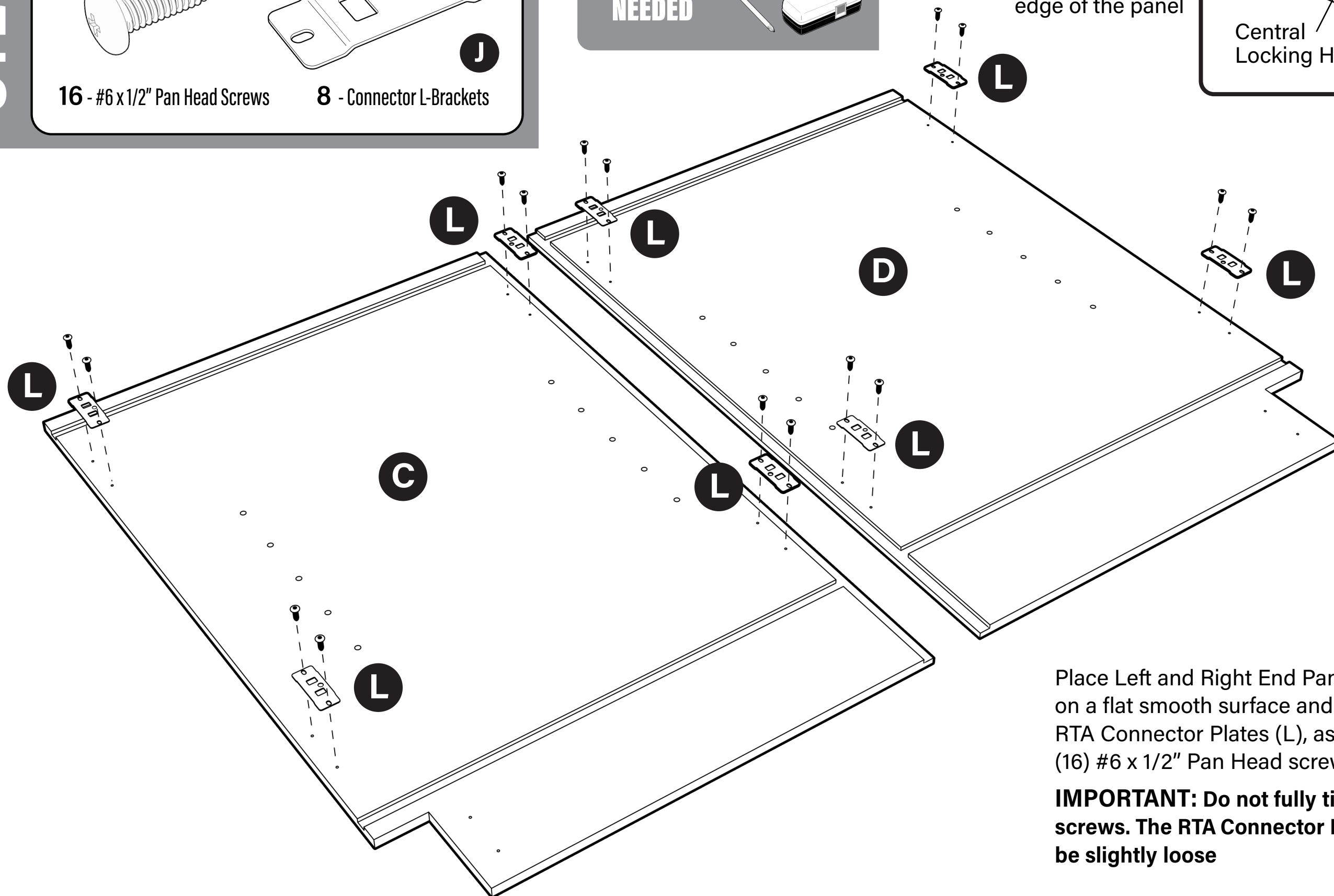
8 - Connector L-Brackets

## TOOLS NEEDED



Ensure the central locking hole on the plate is located away from the edge of the panel

Central Locking Hole



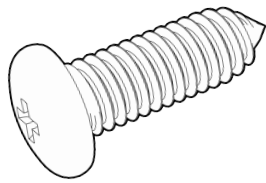
Place Left and Right End Panels (C and D) on a flat smooth surface and install (8) x tan RTA Connector Plates (L), as shown, using (16) #6 x 1/2" Pan Head screws.

**IMPORTANT:** Do not fully tighten the screws. The RTA Connector Plates need to be slightly loose



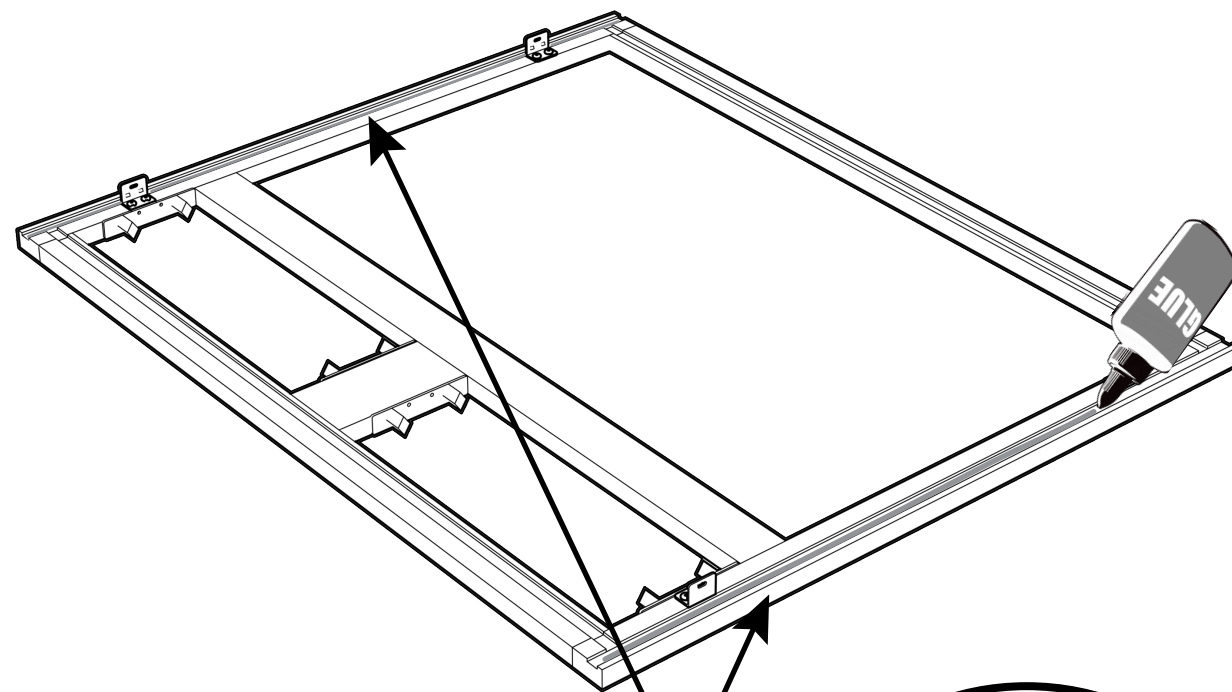
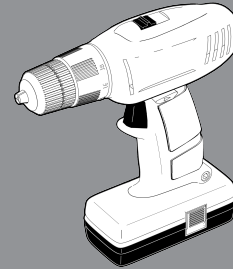
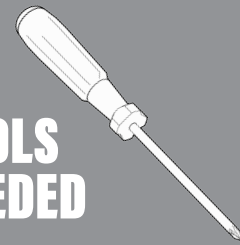
# STEP 4

## Parts List

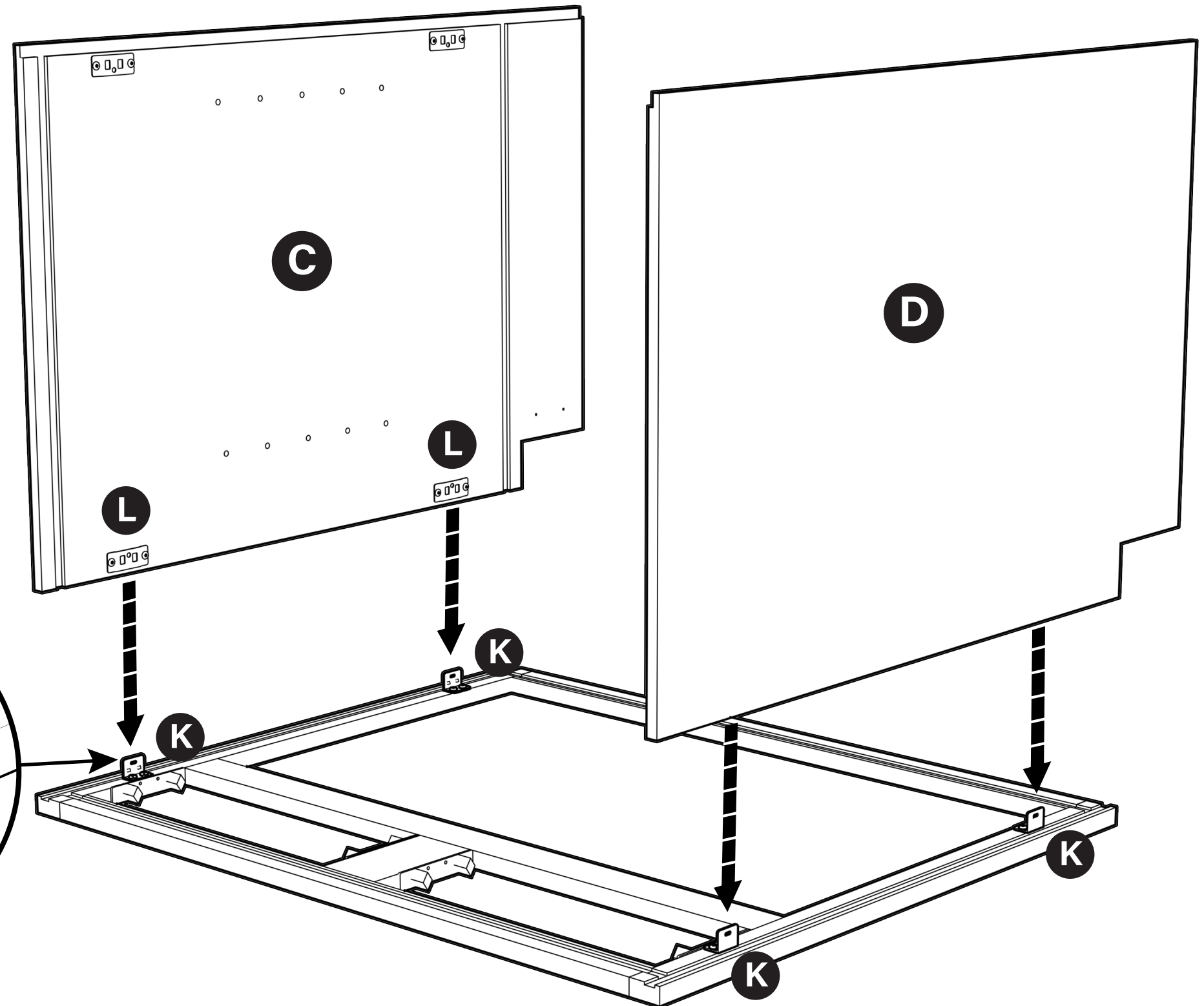
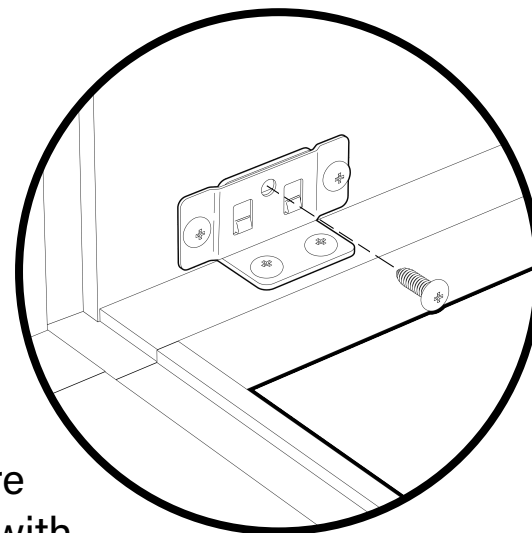


4 - #6 x 1/2" Pan Head Screws

## TOOLS NEEDED



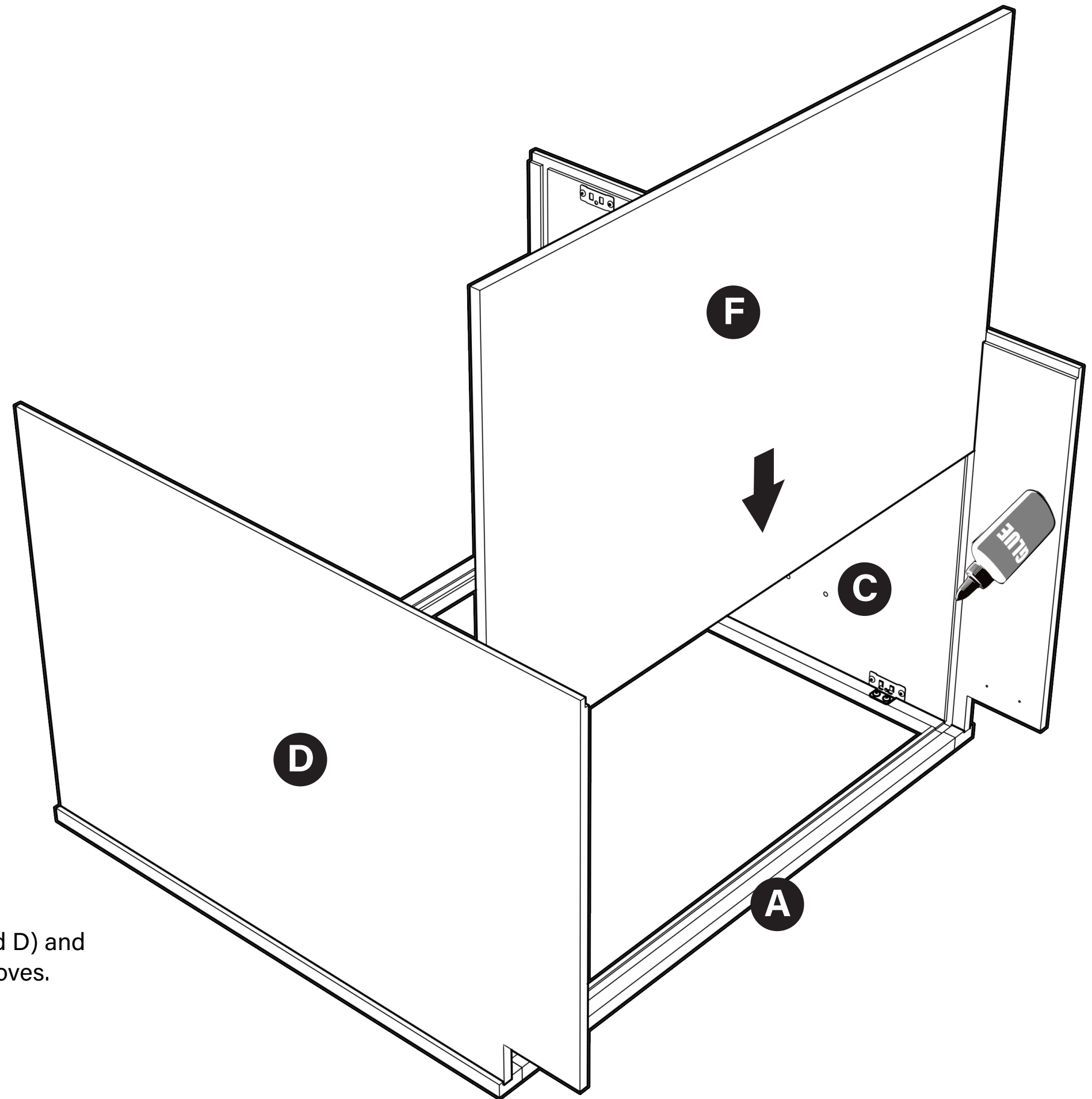
Run a bead of wood glue in the vertical grooves in the Frame (A) and insert End Panels (C and D), so that L-Brackets (K) & Connector Plates (L) snap together. Align the End Panels with the Frame, so that the dado grooves line up. Now, tighten all the Connector Plate screws and secure the Connector Plates and L-Brackets with (4) locking screws: #6 x 1/2" Pan Head.



# STEP 5



TOOLS NEEDED

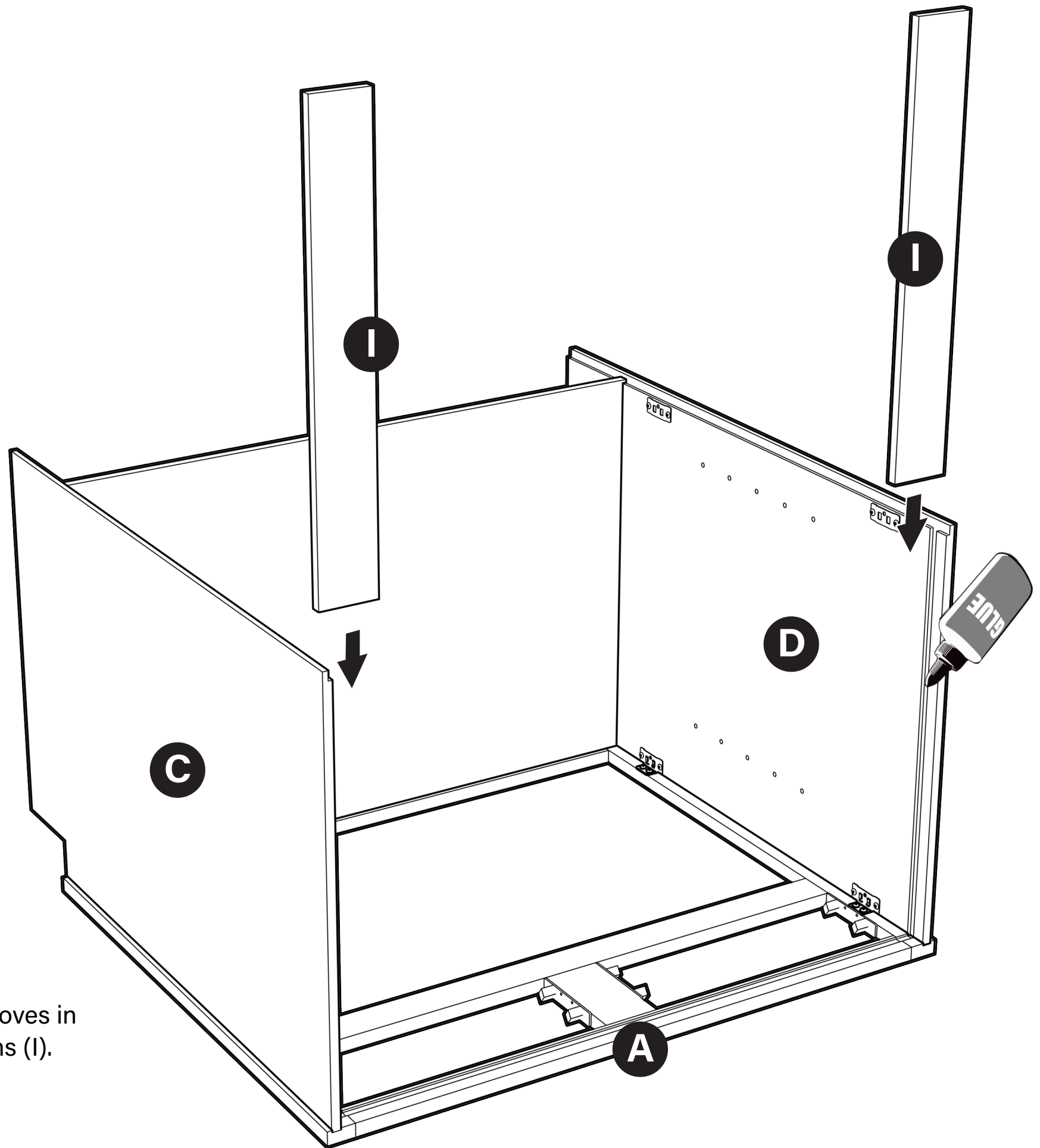


Run a bead of wood glue in the lower horizontal grooves in the Frame (A) and End Panels (C and D) and slide the Fixed Shelf (F) completely into the grooves.

# STEP 6



TOOLS NEEDED

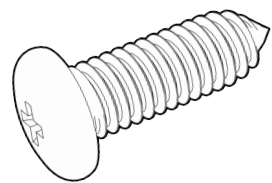


Run a bead of wood glue into upper horizontal grooves in the End Panels (C and D) and insert the (2) I-beams (I).

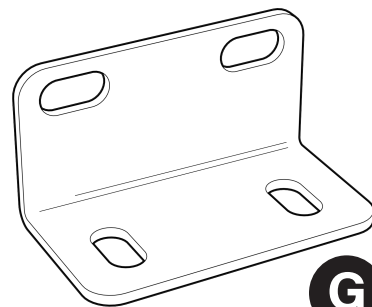


# STEP 7

## Parts List



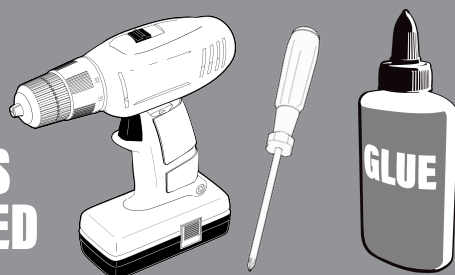
8 - #8 x 1/2" Pan Head Screws



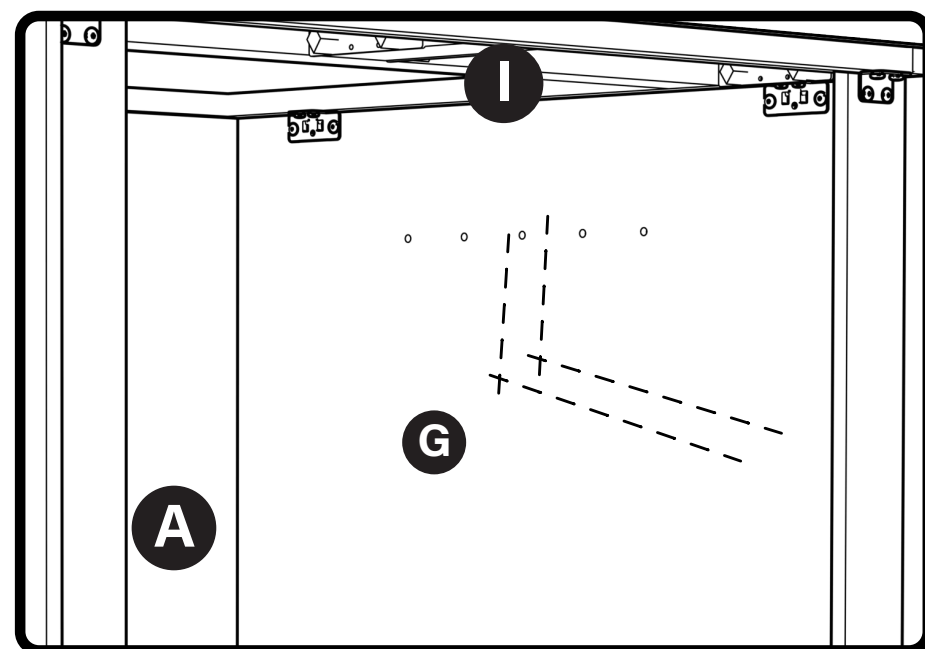
2 - Silver L-Brackets

G

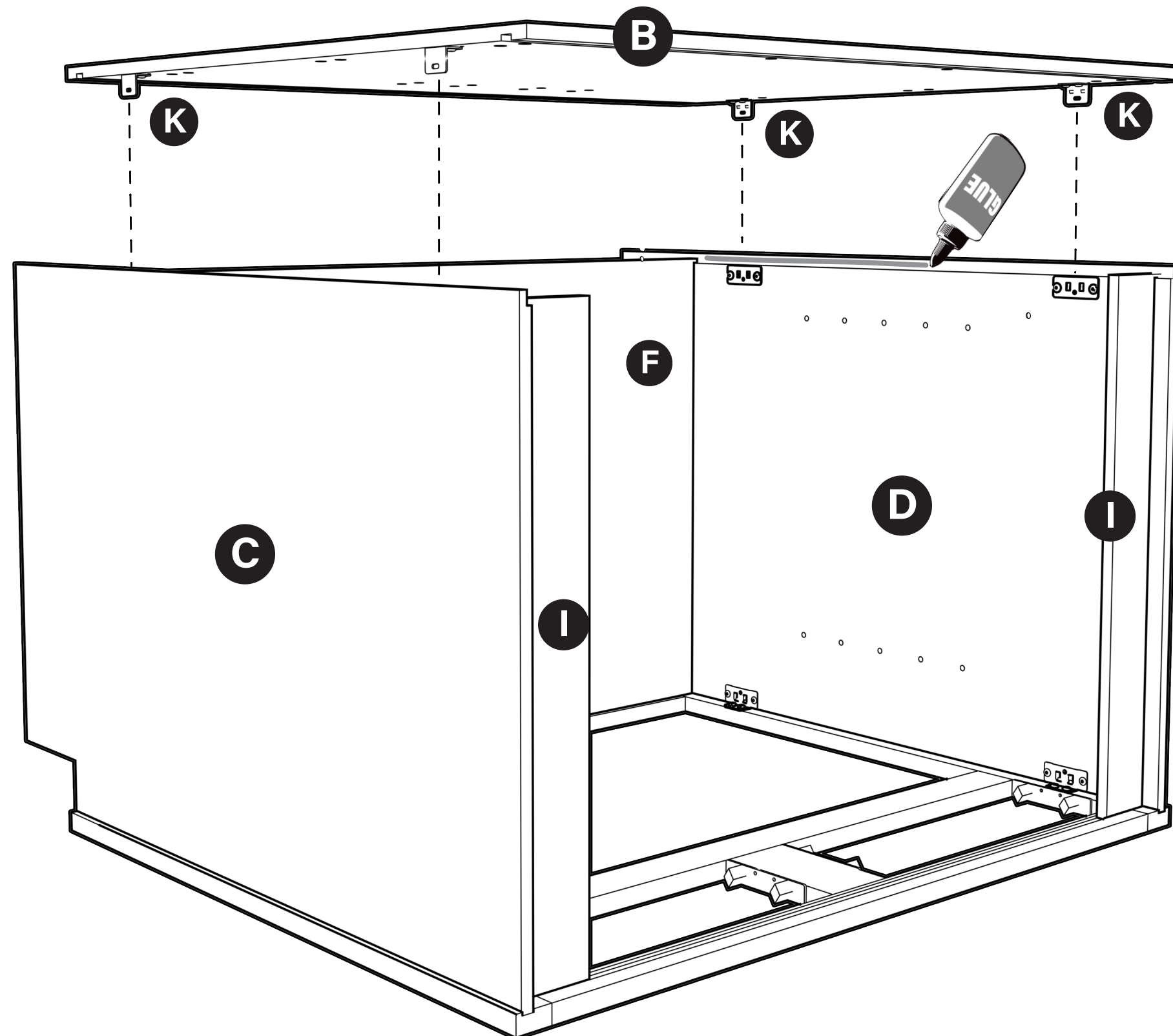
## TOOLS NEEDED



Apply beads of wood glue to the recesses along the back edges of the End Panels (C and D) and in the lower horizontal groove in Back Panel (B). Carefully install Back Panel (B) so that the panels align and the L-Brackets & Connector Plates snap together. Ensure the Fixed Shelf (F) and I-beams (I) are seated fully in grooves in the Back Panel (B) and End Panels (C and D).

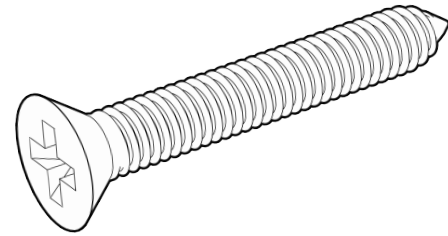


Secure the I-beams (I) to the back of the Frame (A) with (2) silver L-brackets (G) using (8) #8 x 1/2" Pan Head screws.



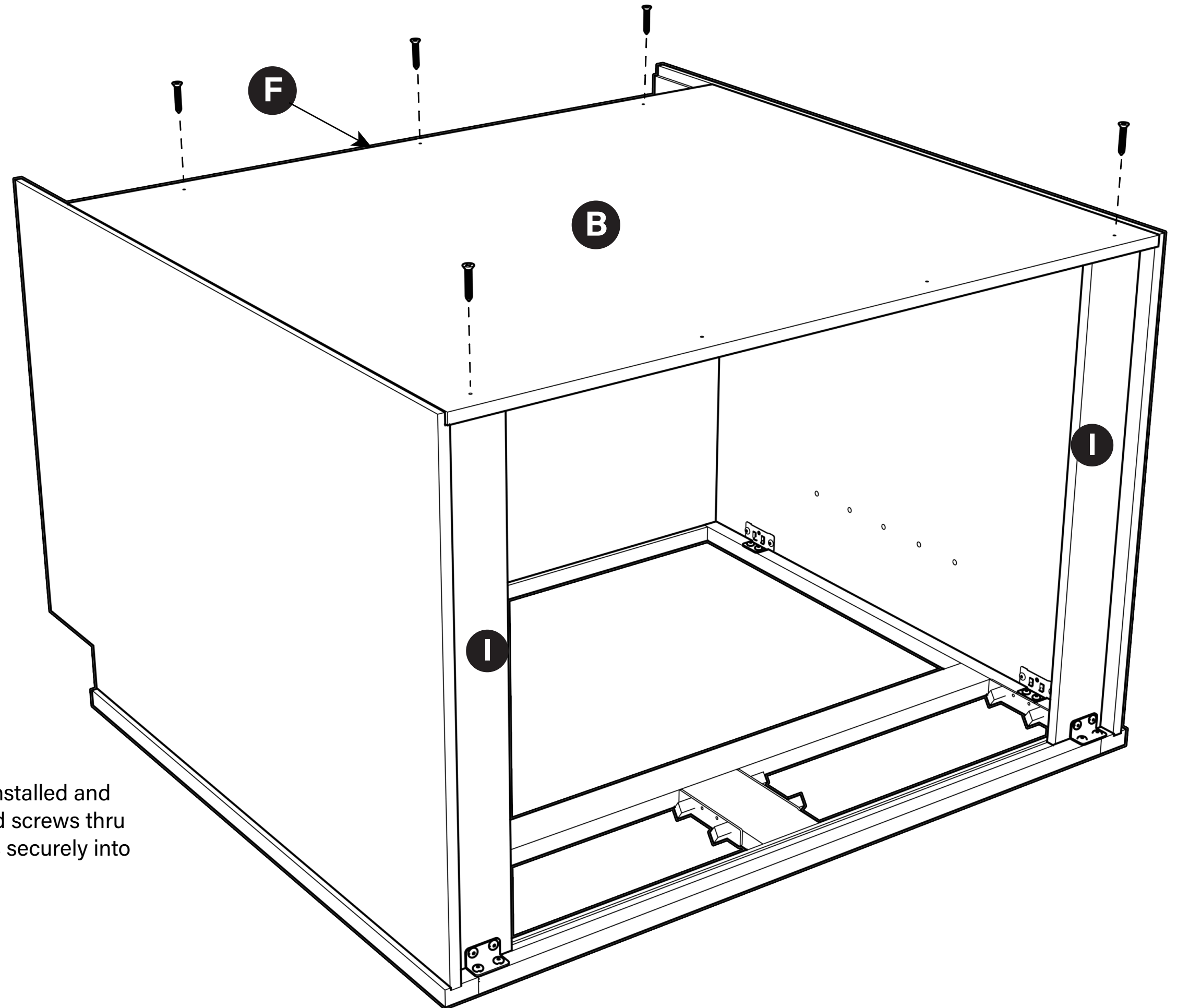
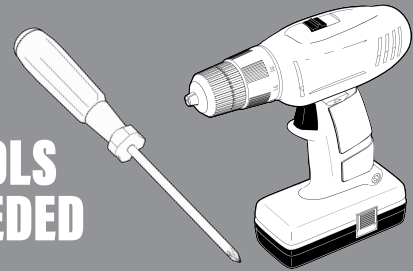
# STEP 8

## Parts List



5- #6 x 1" Flat Head Screws

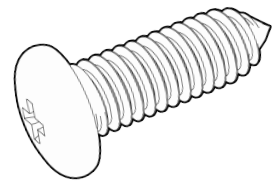
## TOOLS NEEDED



Make sure Back Panel (B) is correctly installed and insert (5) #6 x 1" Countersunk Flat Head screws thru the predrilled holes. Tighten the screws securely into the Fixed Shelf (F) and I-beams (I)."

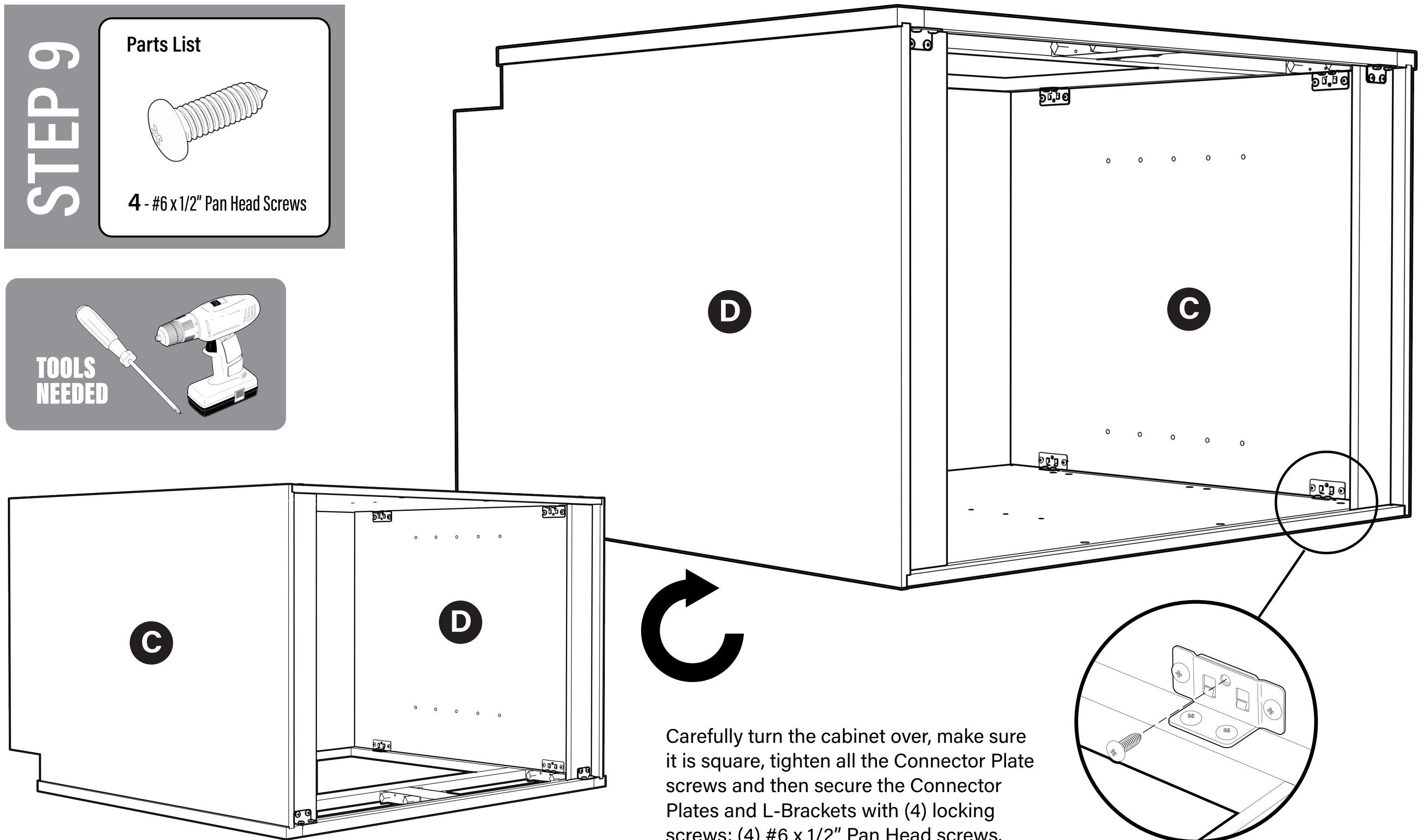
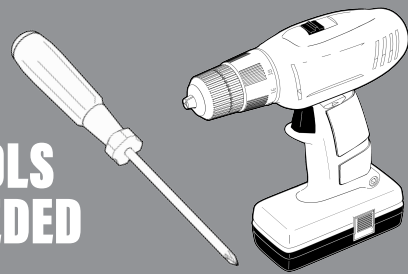
# STEP 9

## Parts List



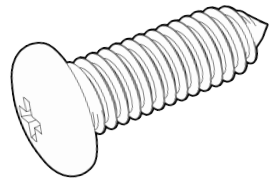
4 - #6 x 1/2" Pan Head Screws

## TOOLS NEEDED

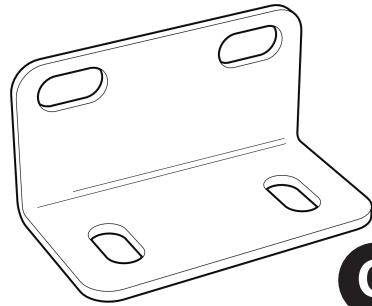


# STEP 10

## Parts List



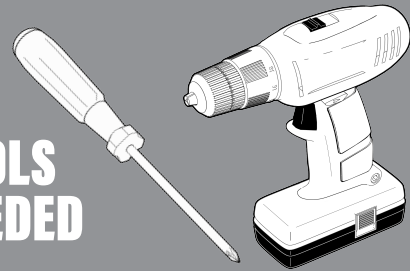
4- #8 x 1/2" Pan Head Screws



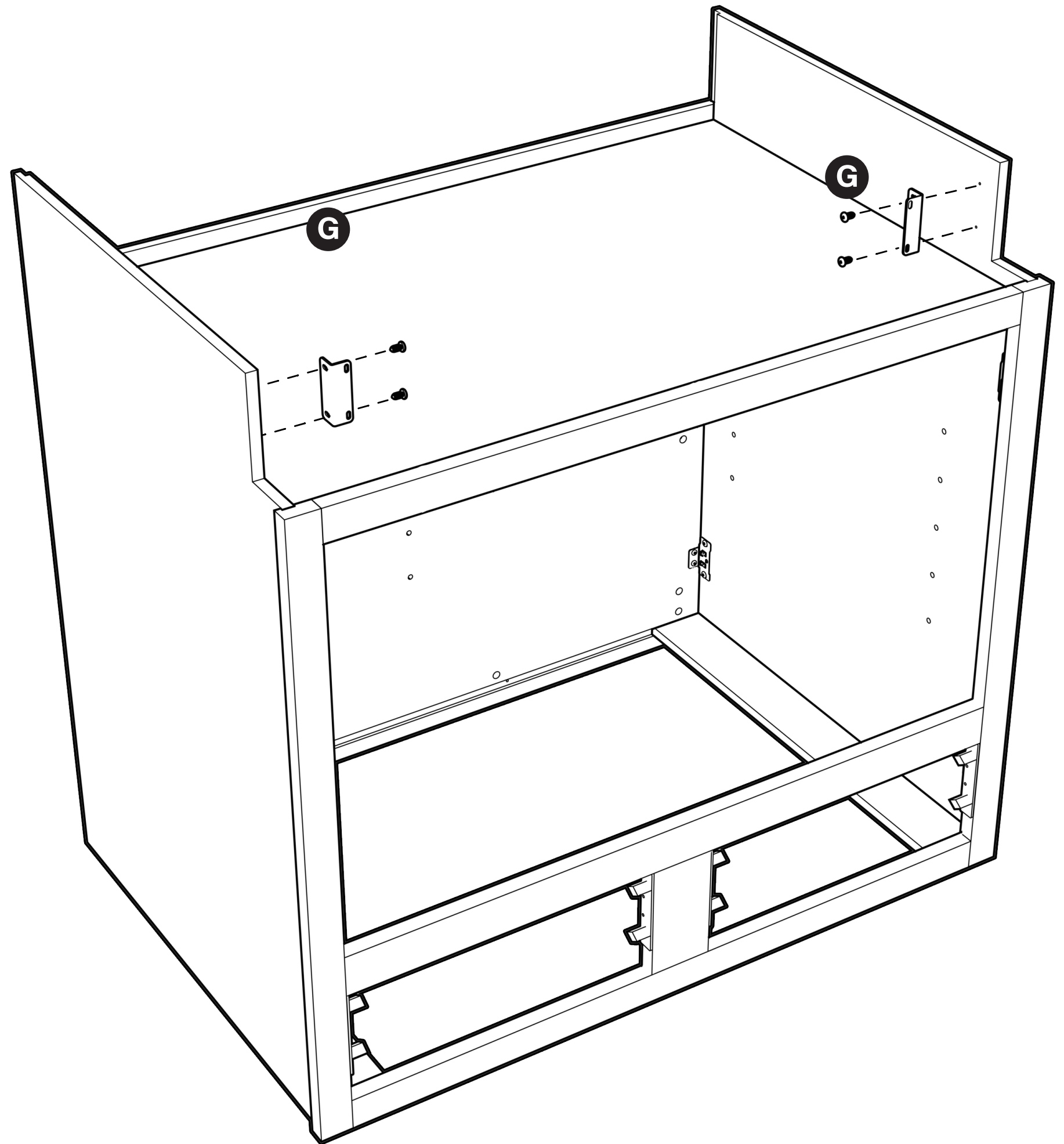
G

2 - Silver L-Brackets

## TOOLS NEEDED



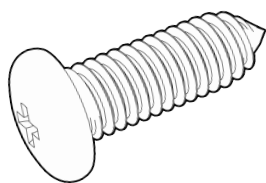
At the Toe Kick cutout, attach (2) silver L-brackets (G) to the End Panels (C and D) with (4) #8 x 1/2" Pan Head screws





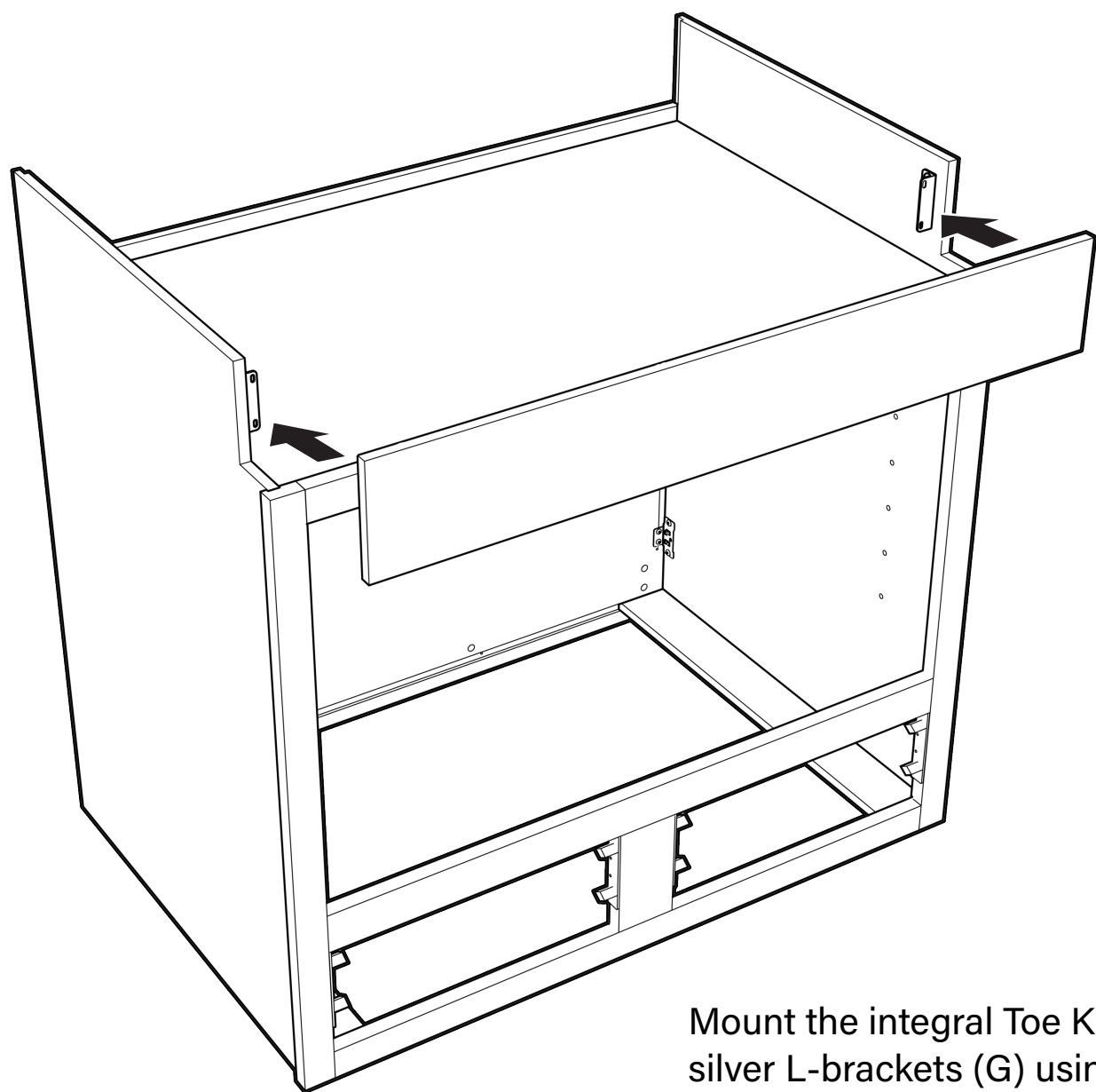
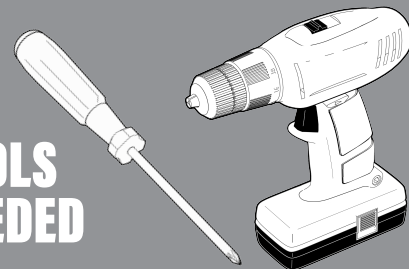
# STEP 11

## Parts List

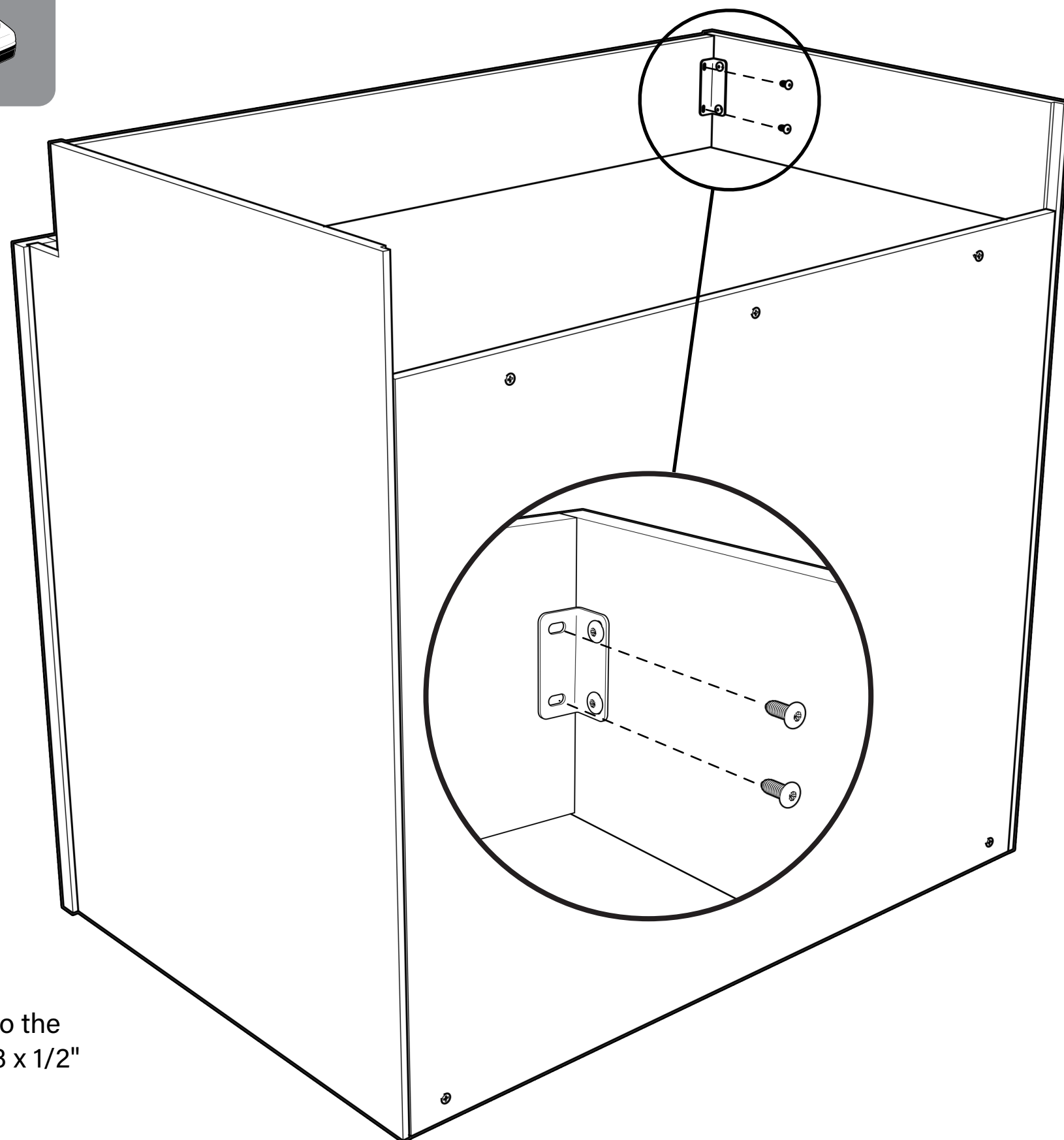


4 - #8 x 1/2" Pan Head Screws

## TOOLS NEEDED



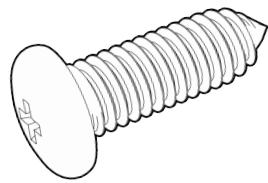
Mount the integral Toe Kick (E) to the silver L-brackets (G) using (4) #8 x 1/2" Pan Head screws.





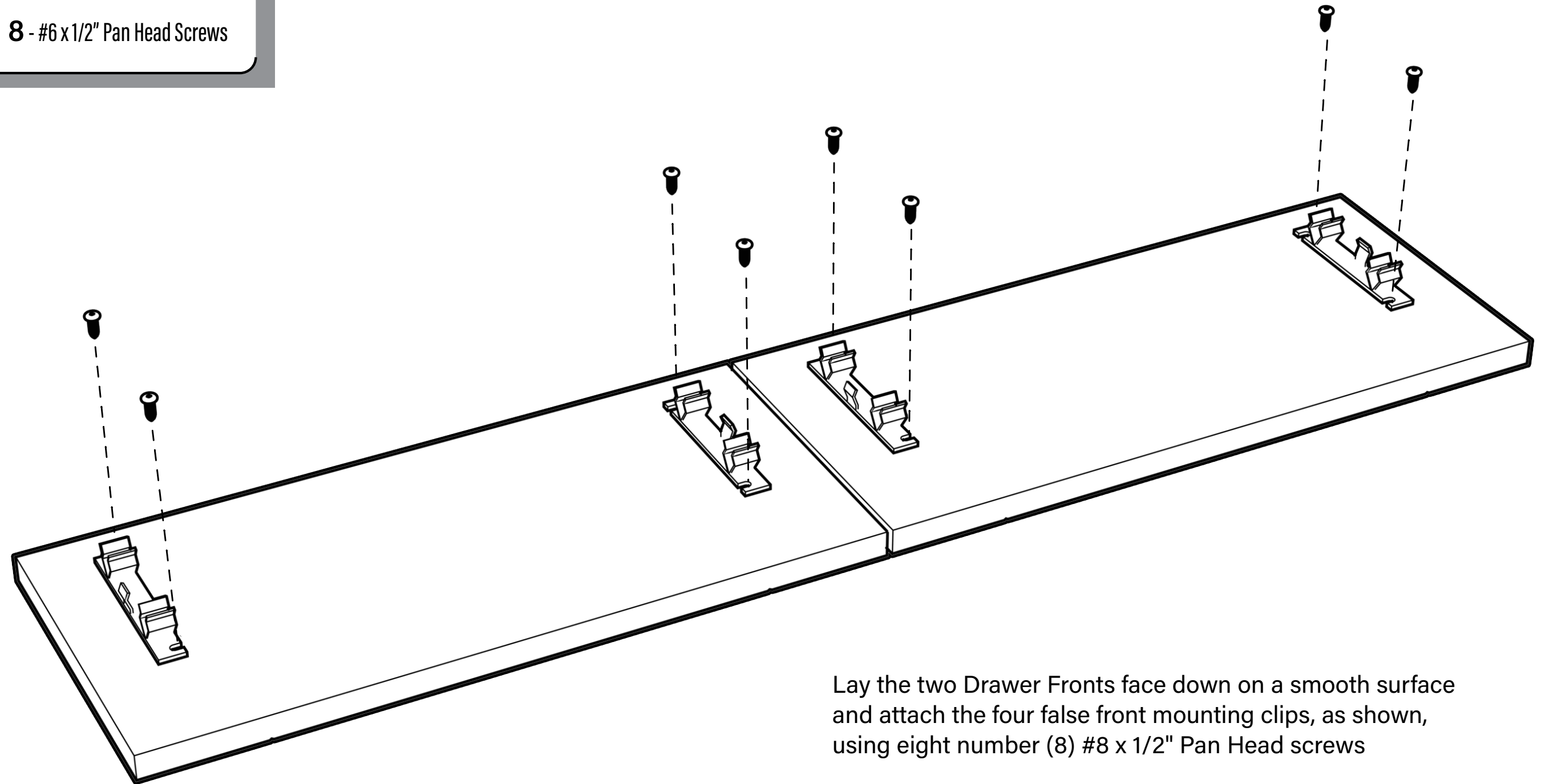
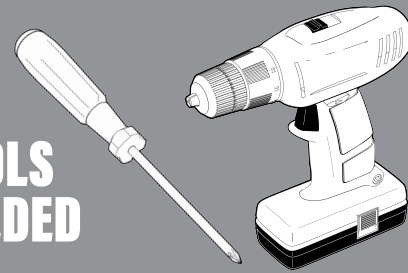
# STEP 12

## Parts List



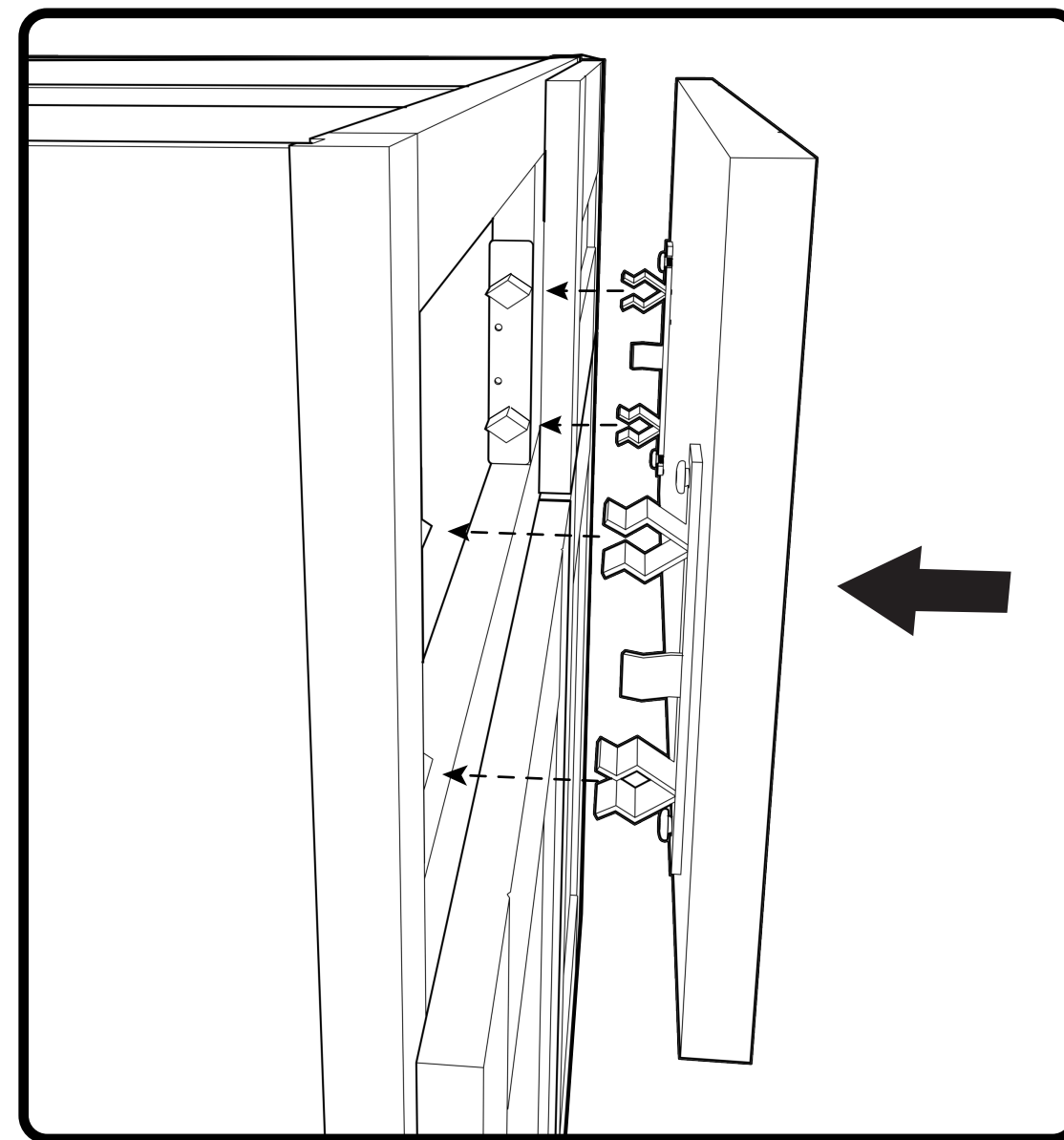
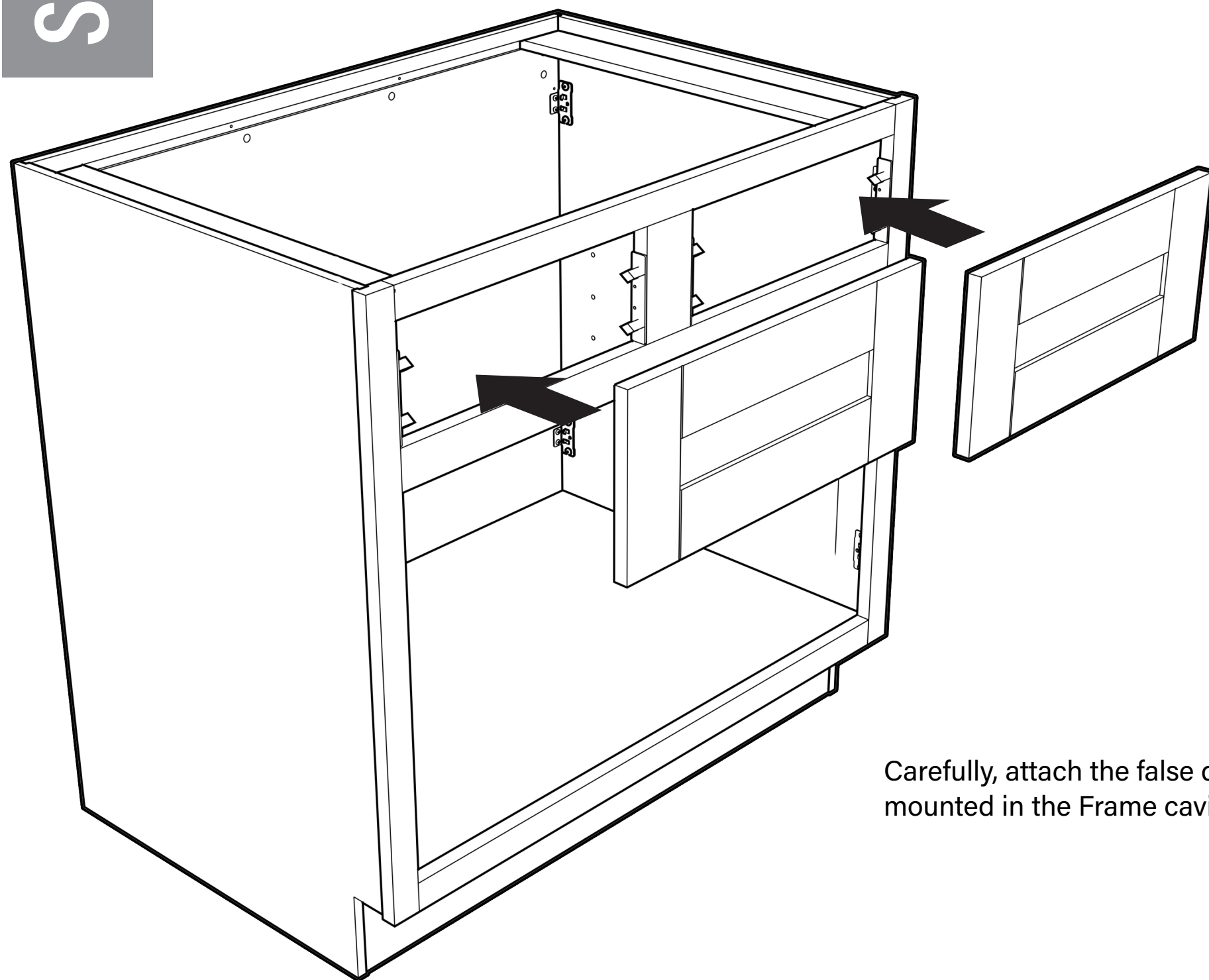
8 - #6 x 1/2" Pan Head Screws

## TOOLS NEEDED



Lay the two Drawer Fronts face down on a smooth surface and attach the four false front mounting clips, as shown, using eight number (8) #8 x 1/2" Pan Head screws

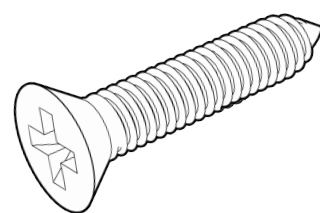
# STEP 13



Carefully, attach the false drawer fronts to the plastic posts mounted in the Frame cavities.

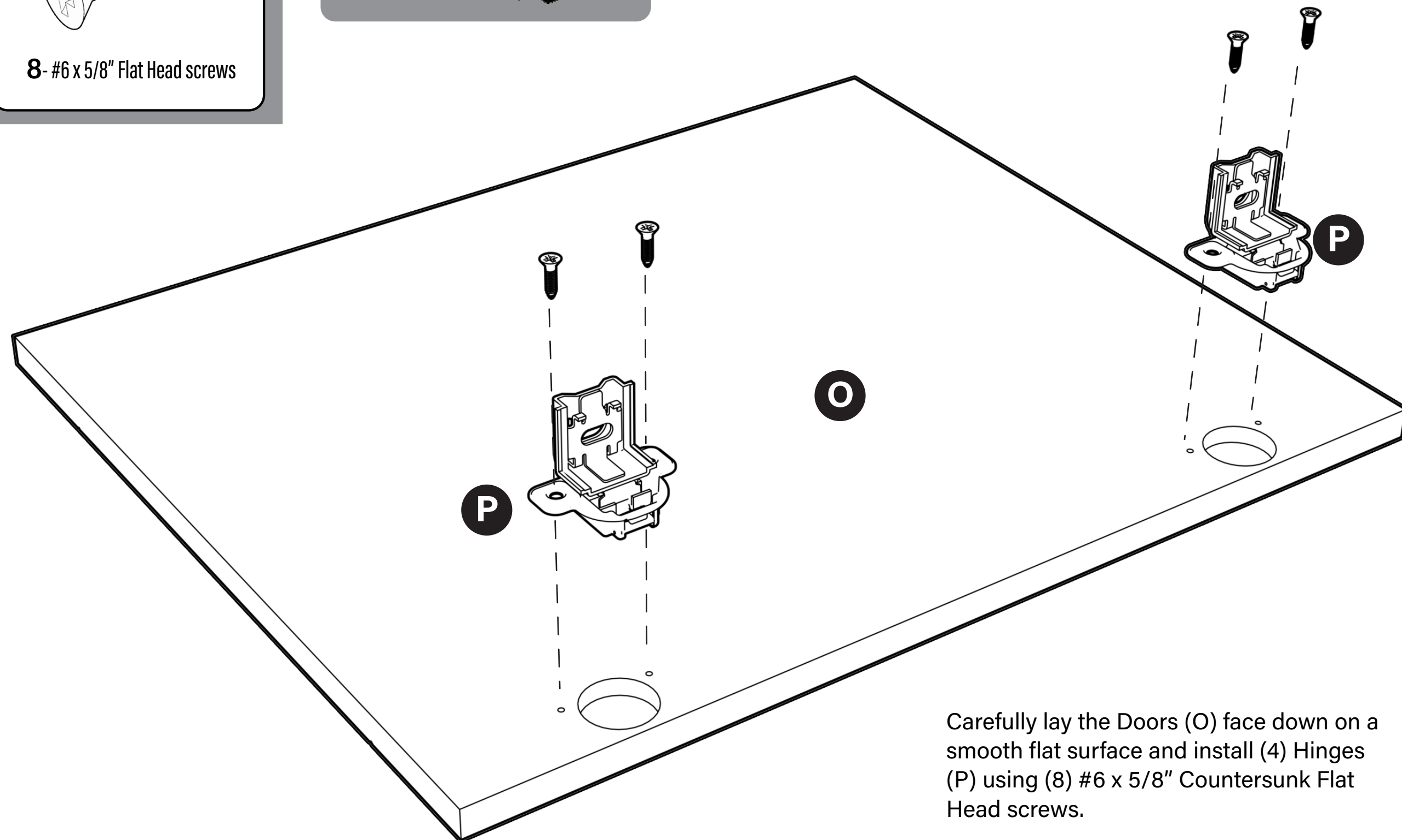
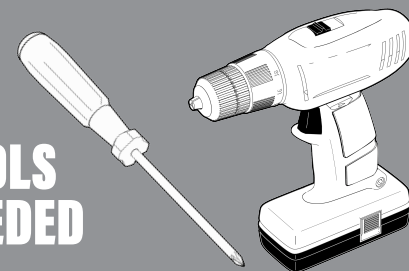
# STEP 14

## Parts List



8- #6 x 5/8" Flat Head screws

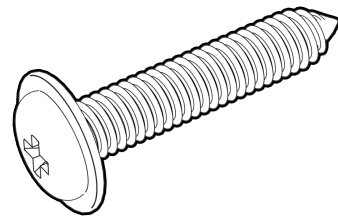
## TOOLS NEEDED



Carefully lay the Doors (O) face down on a smooth flat surface and install (4) Hinges (P) using (8) #6 x 5/8" Countersunk Flat Head screws.

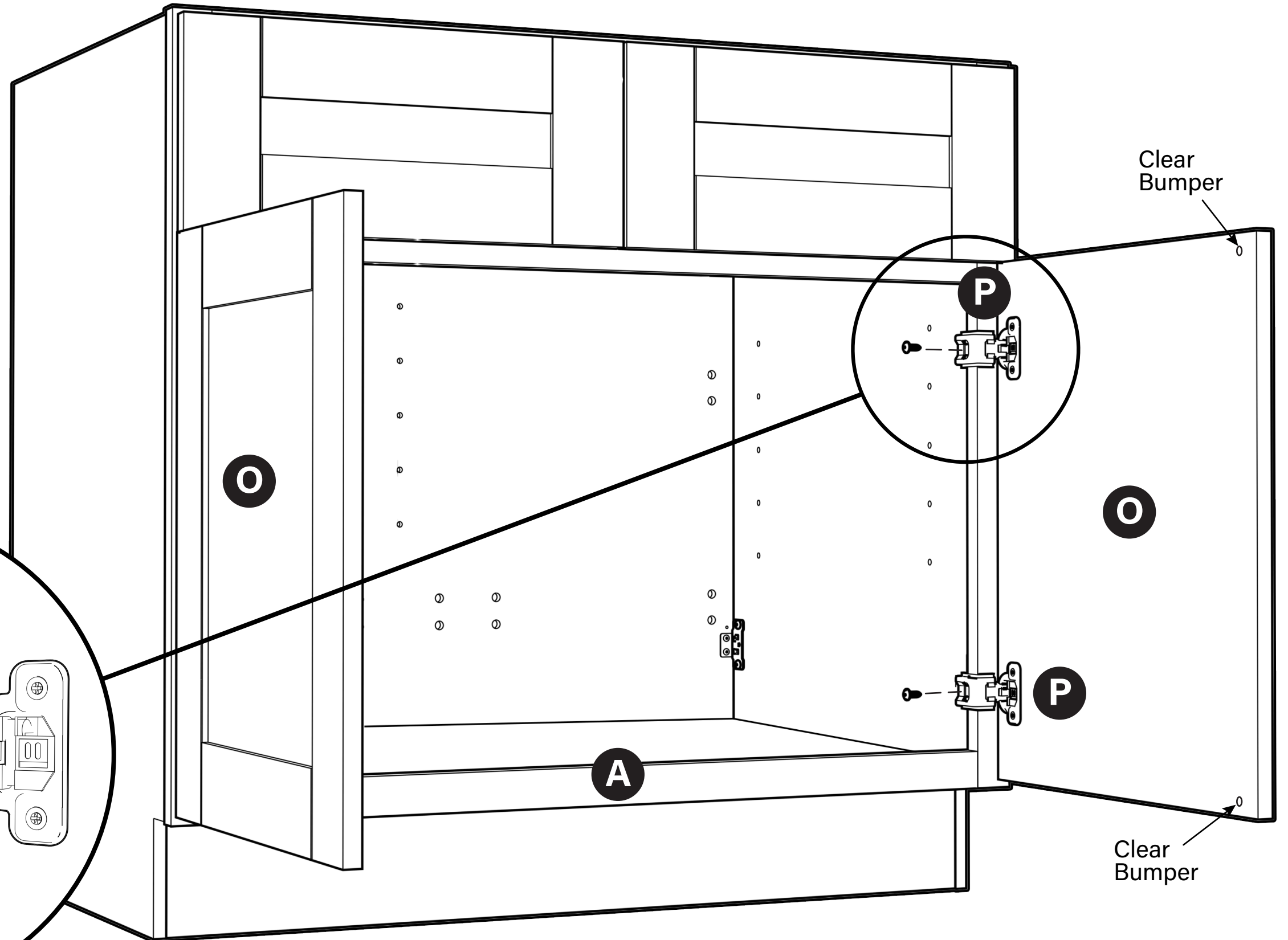
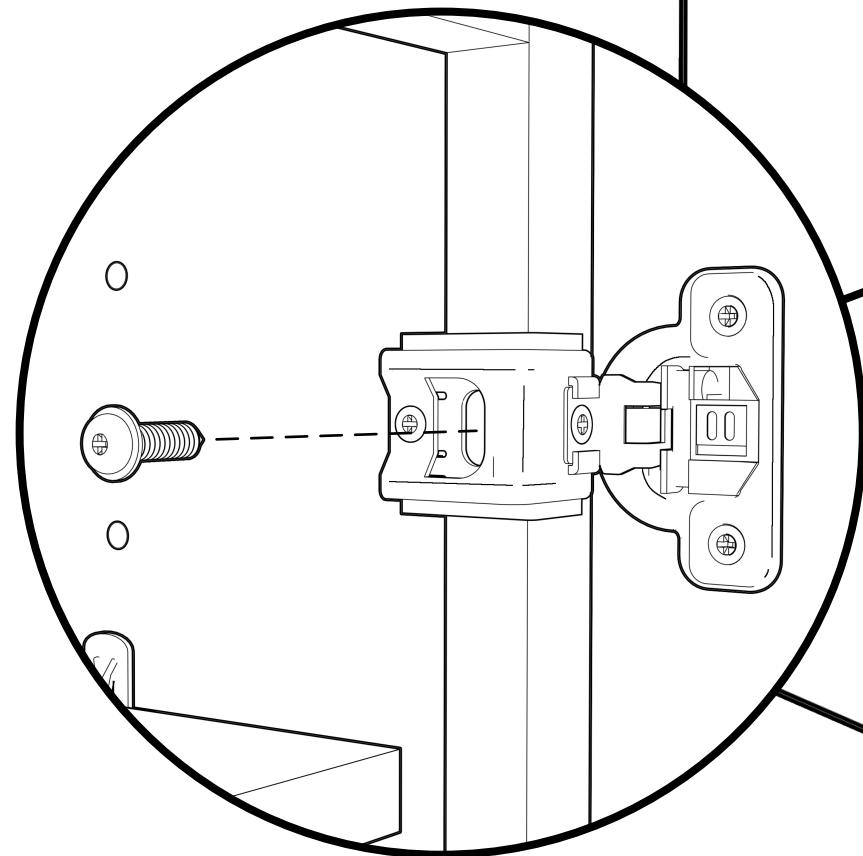
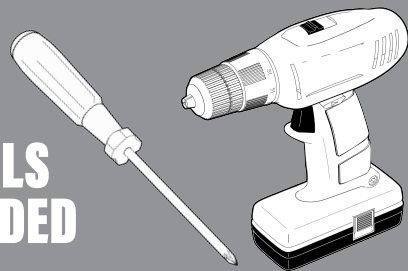
# STEP 15

## Parts List



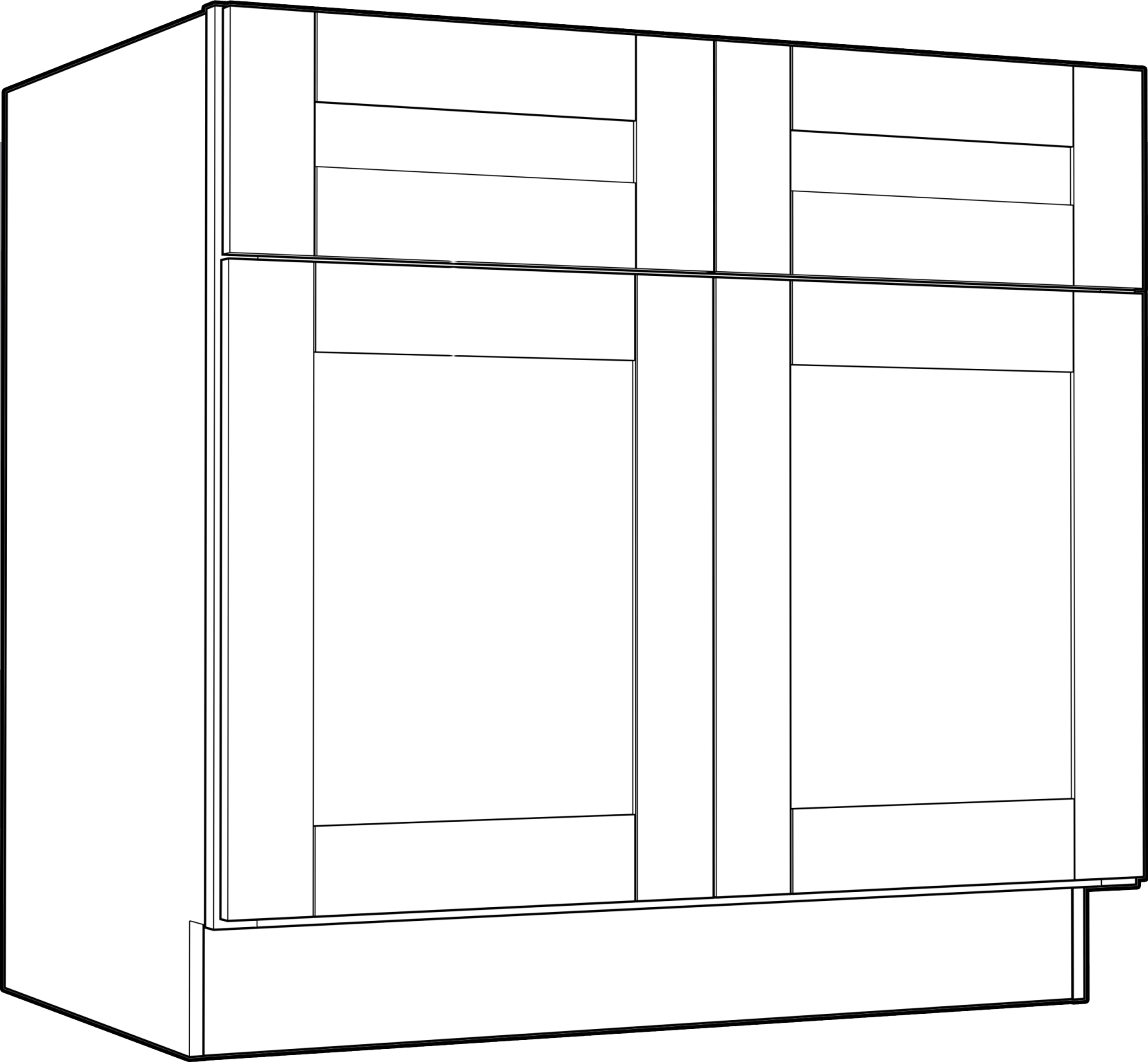
4- #8 x 7/8" Pan Washer Head screws

## TOOLS NEEDED



Attach Doors (O) to the Face Frame (A) using (4) #8 x 7/8" Pan Washer Head screws and install (4) Clear Bumpers

**CONGRATULATIONS**



**ENJOY!**