

Let's build the

Madison Seater Sofa



See the following configuration options:

2 seater

Page 3

3 seater

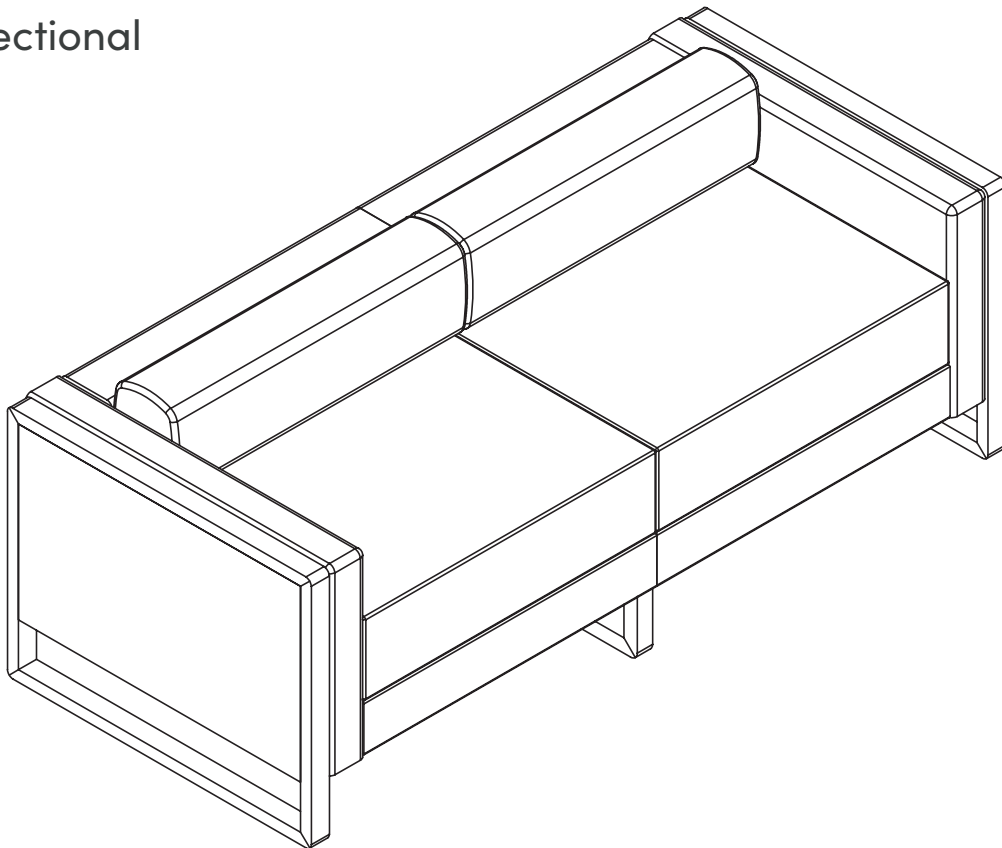
Page 12

4 seat sectional

Page 22

5 seat sectional

Page 34



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Free Lifetime
Warranty

nathan james

23-0911-VN

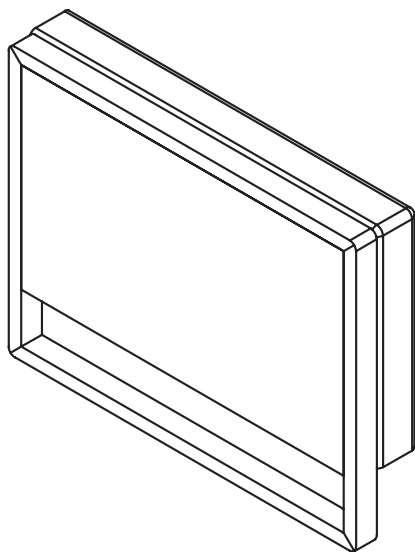
27203

Contents

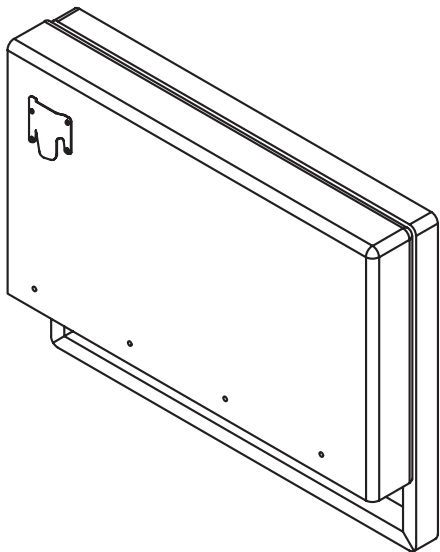
(per carton)

What's included

Description		Qty
A	Leg + Arm Sub-Assembly (Left)	01
B	Leg + Arm Sub-Assembly (Right)	01



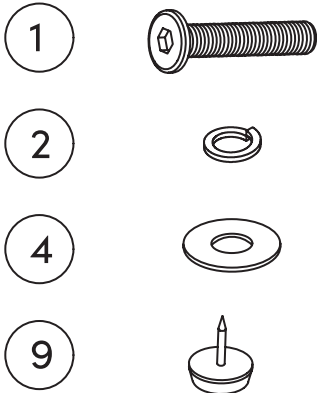
A



B

What's included

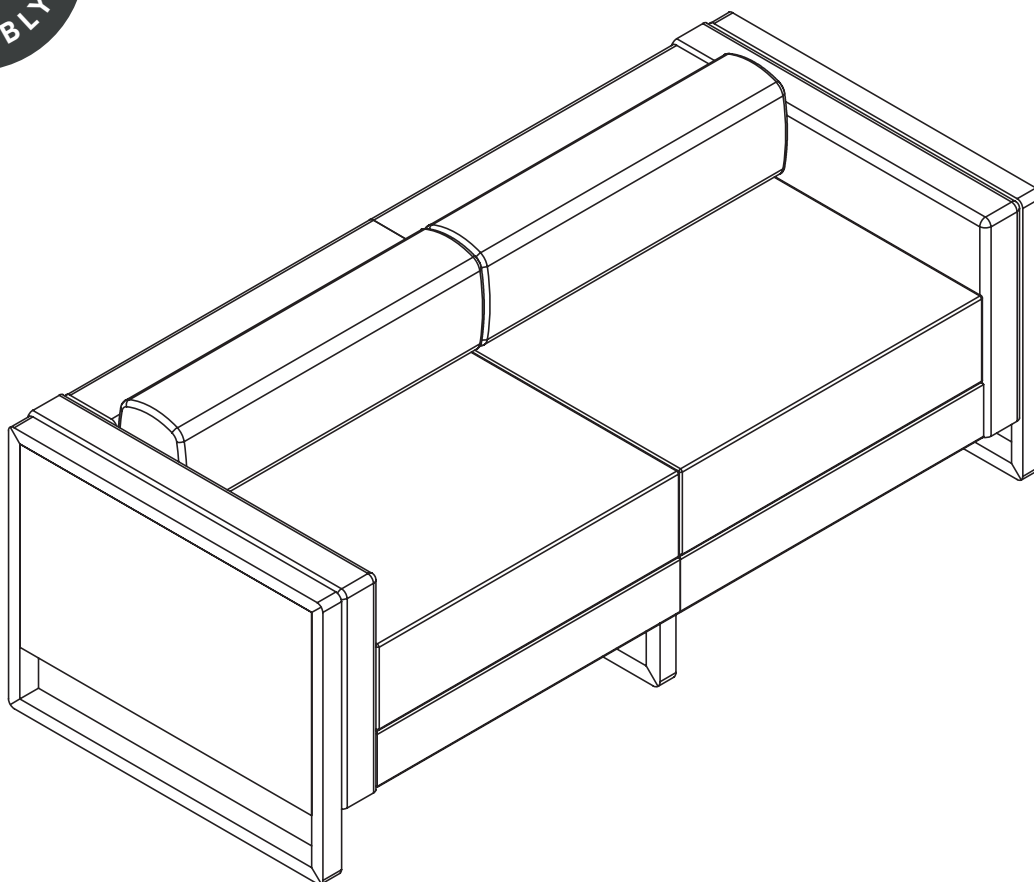
Description		Qty
1	Ø1/4 x 2 Inch Thread Bolt	08
2	Ø1/4 x Ø9/16 Inch Spring Washer	08
3	Ø1/4 x Ø3/4 Inch Flat Washer	08
9	Plastic Nail-in Footpad (Extra)	04



Let's build the

Madison 2-Seater Sofa

SKU 272-2S / SO



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Free Lifetime
Warranty

nathan james

Ok, let's get rolling

This should be easy, just follow our instructions and you will be back to Netflix in no time.

Estimated time for assembly



45:00

What you need

- Some of your favourite bubbly or your preferred relaxant
- Use the packaging carton as a working surface to prevent product damage during assembly
- Phillips head screwdriver

Weight Limitation



600
lbs

Weight per
seat.

300lbs

Toll-free at 1-866-619-1004
Help@nathanjames.com
Nathanjames.com/help

What's included

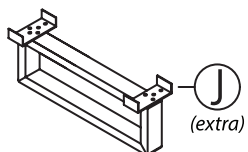
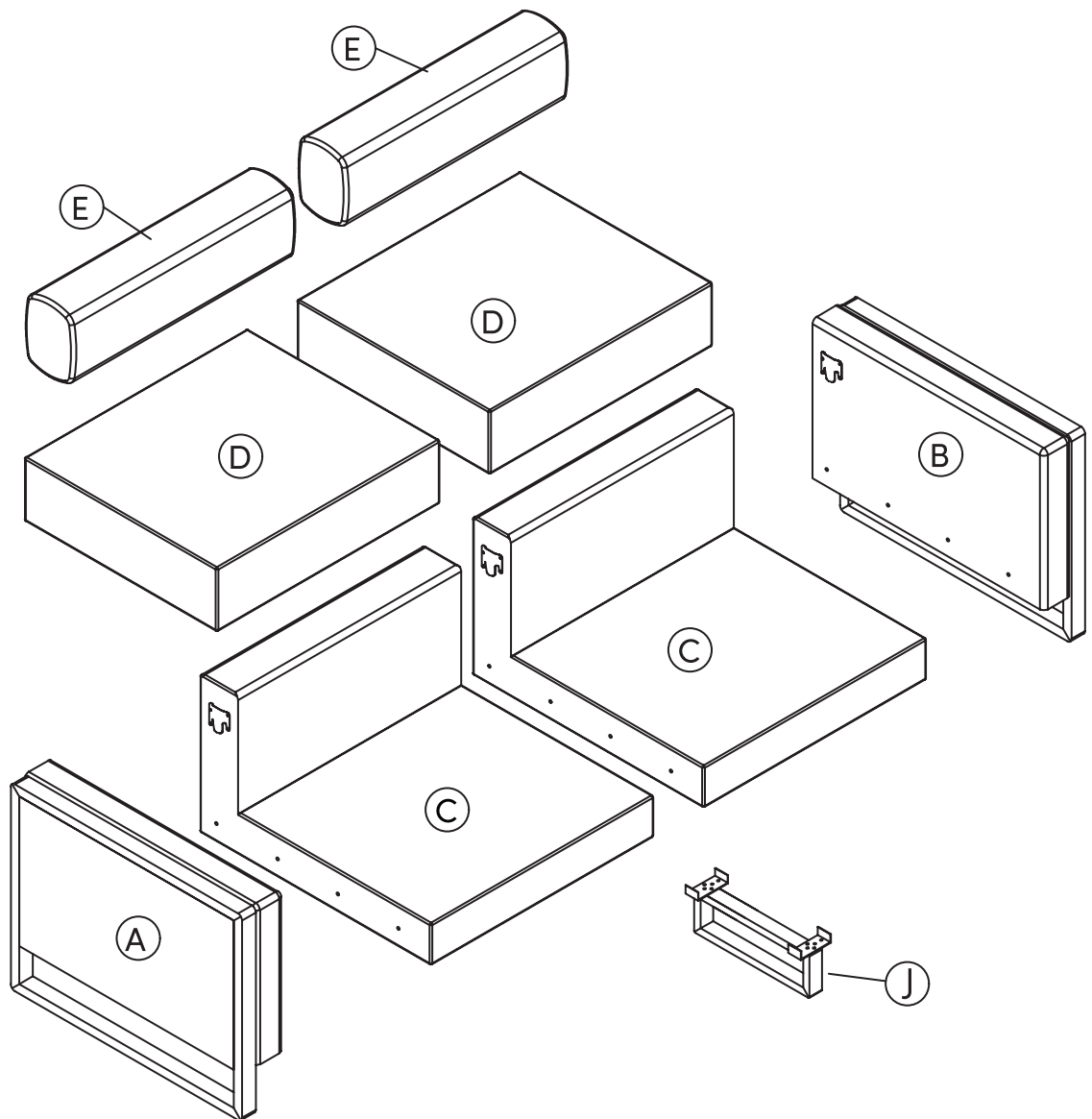
Description		Qty
A	Leg + Arm Sub-Assembly (Left) (27203)	01
B	Leg + Arm Sub-Assembly (Right) (27203)	01
C	Seat Frame (27201)	02
D	Seat Cushion (27201)	02
E	Backrest Pillow (27201)	02
F	Seat Frame Support Leg (27201) * 1 extra provided	02*

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Free Lifetime
Warranty



The goods

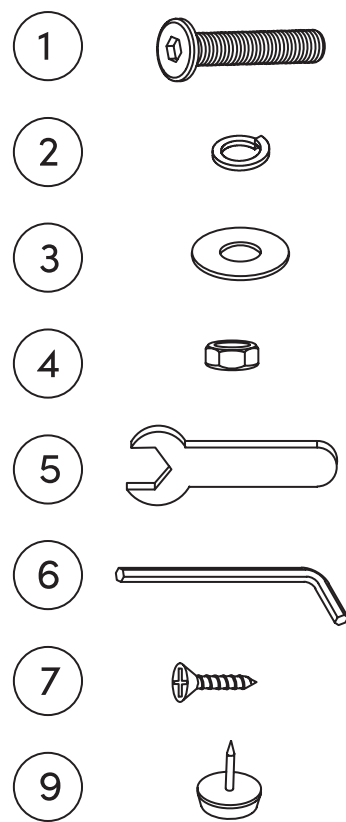


IMPORTANT NOTE:

You will have received an additional Part J that will not be necessary to properly assemble this specific sofa configuration.

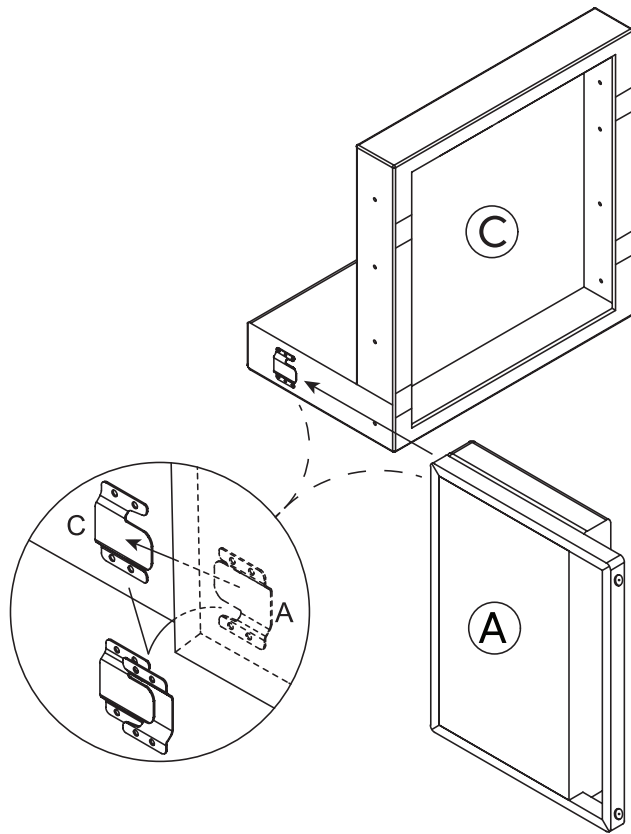
What's included

Description		Qty
1	Ø1/4 x 2 Inch Thread Bolt	16
2	Ø1/4 x Ø9/16 Inch Spring Washer	16
3	Ø1/4 x Ø3/4 Inch Flat Washer	24
4	Ø1/4 Inch Hex Nut	08
5	Wrench	02
6	K4 Allen Key	02
7	M4 x 20 mm Screws	08
9	Plastic Nail-in Footpad (Extra)	08



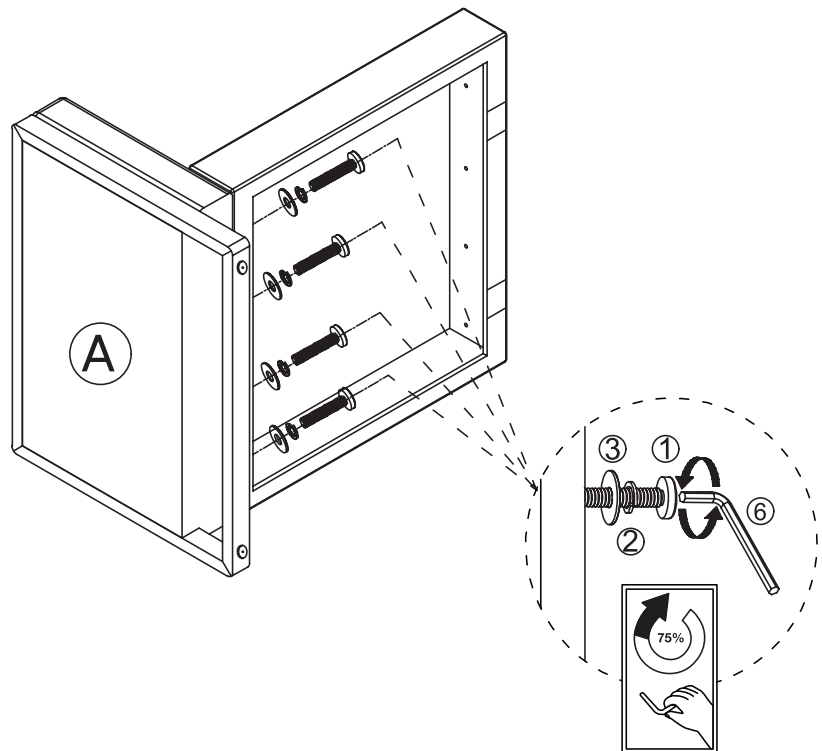
Step 1

Let's get your home ready for movie night! Start by joining The Leg + Arm Sub-Assembly (Left) (A) to the Seat Frame (C).



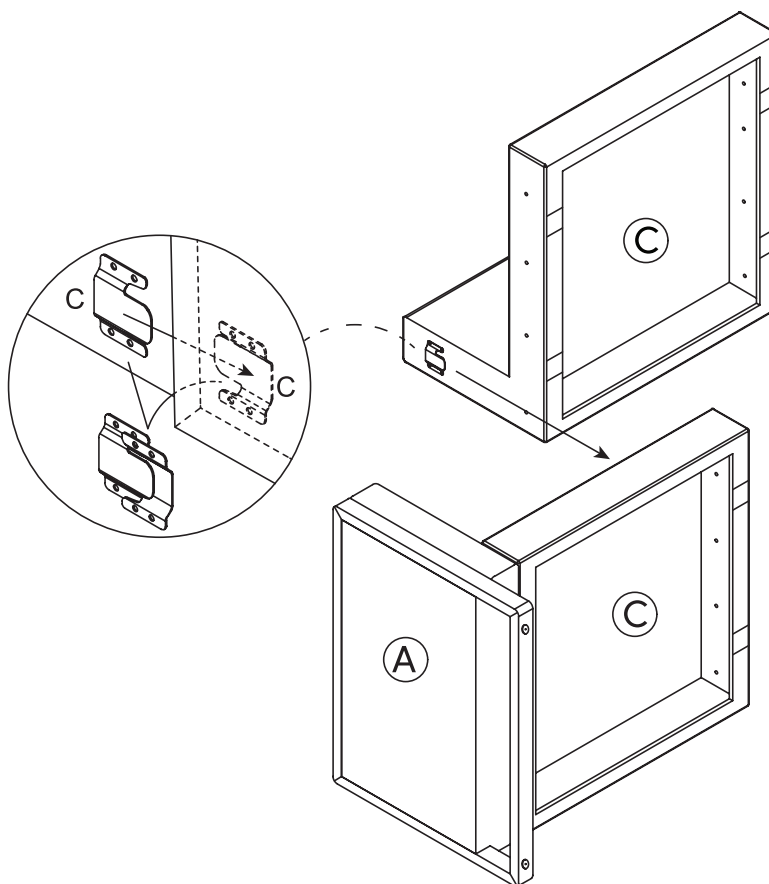
Step 2

Secure the two pieces together using four sets of the Flat Washer (3), Spring Washer (2), and Thread Bolt (1). Tighten to 75% using the Allen Key (6).



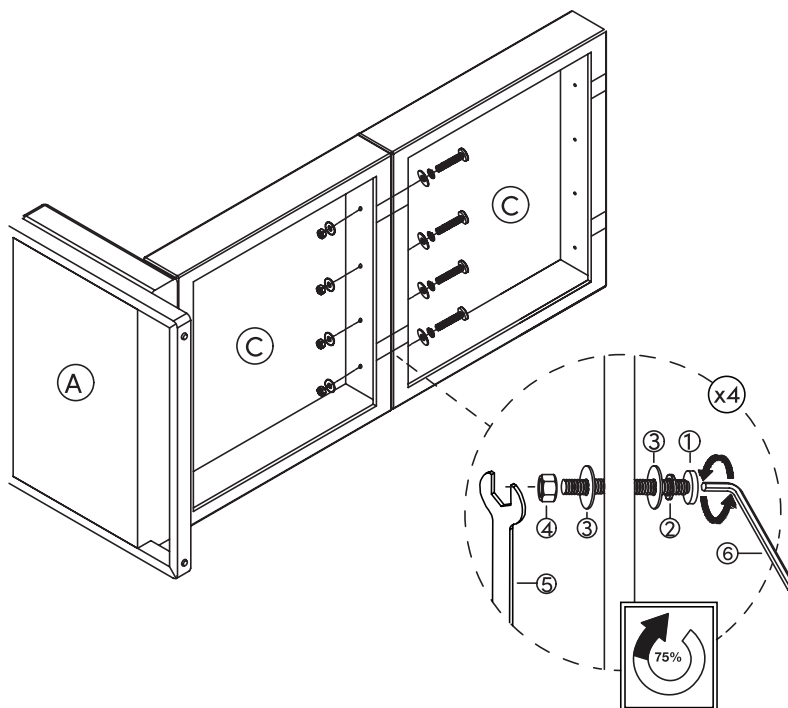
Step 3

Connect the other Seat Frame (C) to what you've assembled in so far.



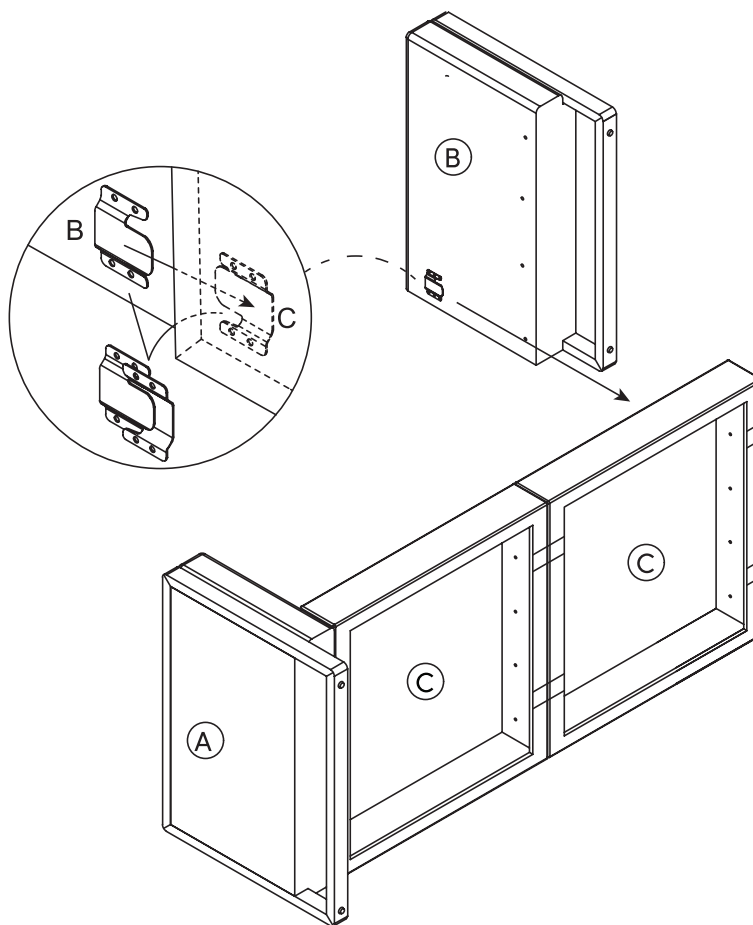
Step 4

Grab the Wrench (5) for this step and secure the Seat Frames (C) together.



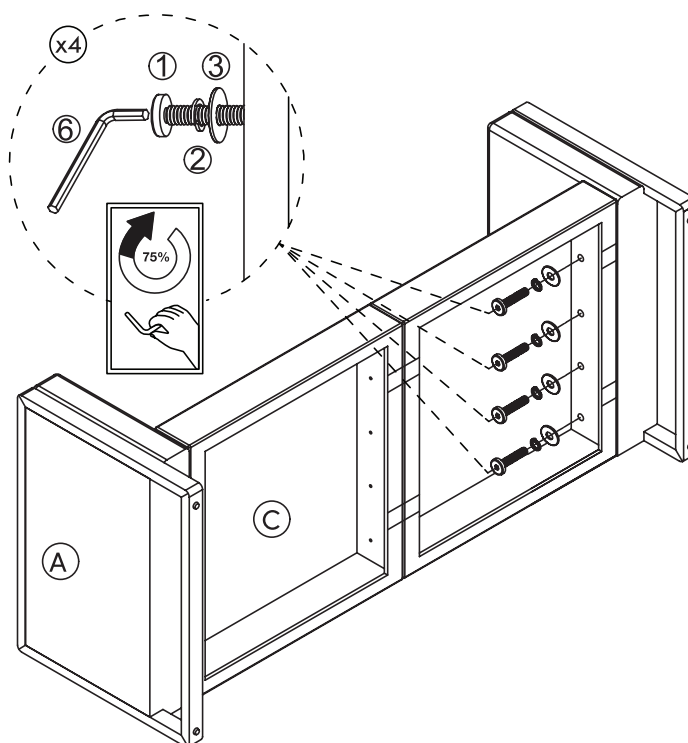
Step 5

You guessed it - connect the Leg + Arm Sub-Assembly (Right) (B) to what you've assembled so far.



Step 6

Secure using four sets of Thread Bolts (1), Spring Washers (2), and Flat Washers (3). Tighten to 75% using the Allen Key (6).



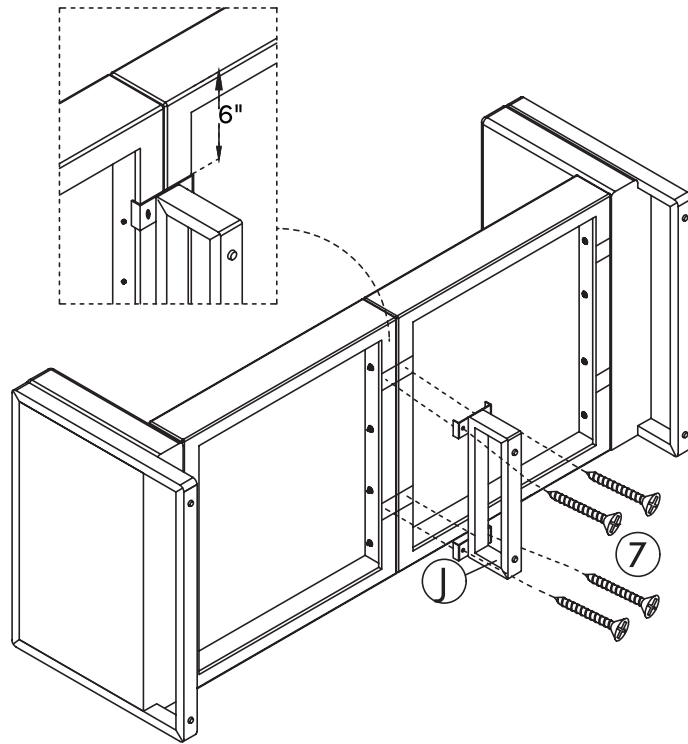
Step 7

Measure 6" from the top of the underside of the sofa and secure the Seat Frame Support Leg (J) to the bottom of the sofa using the M4*20mm Screws (7).



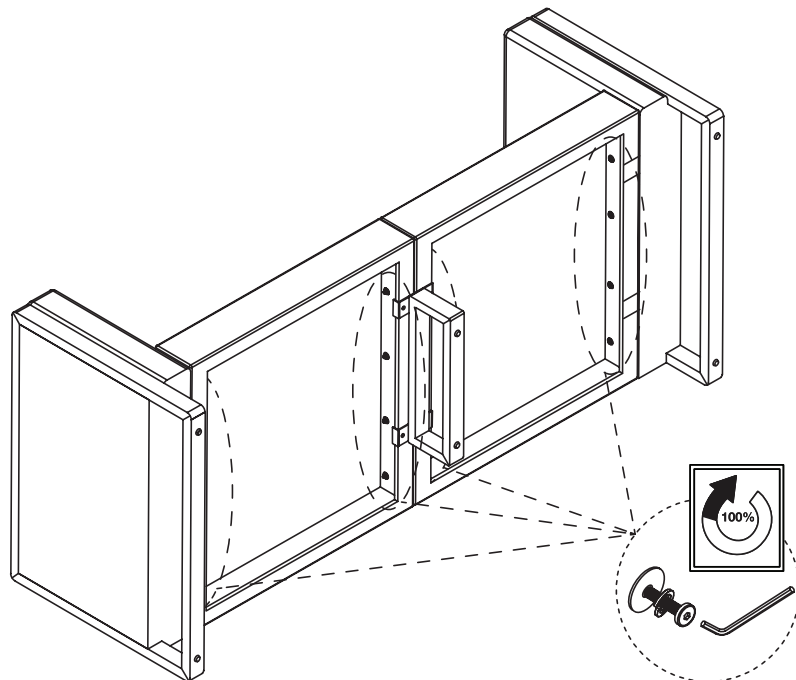
If you are having trouble getting the screws to catch, it is recommended to carefully use an electric screwdriver or drill with necessary bit for this step.

Do not over-tighten; holes may become stripped.



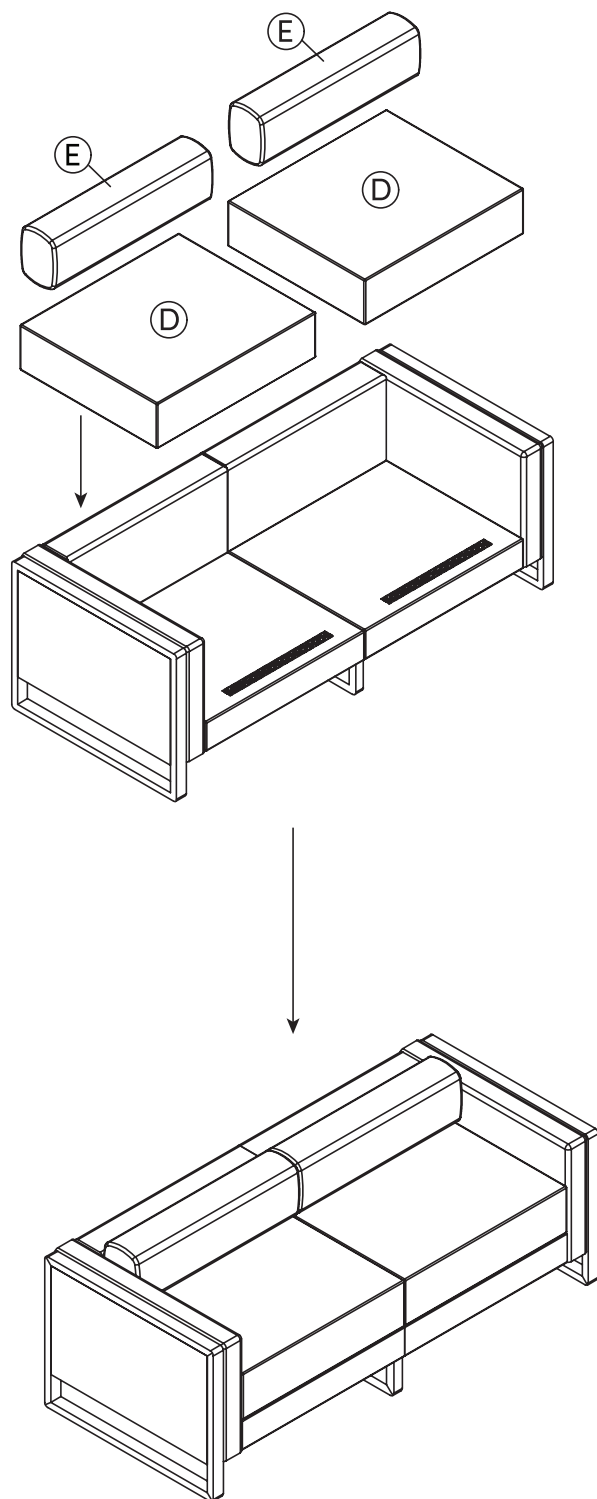
Step 8

Now you can tighten all screws to 100%!



Step 9

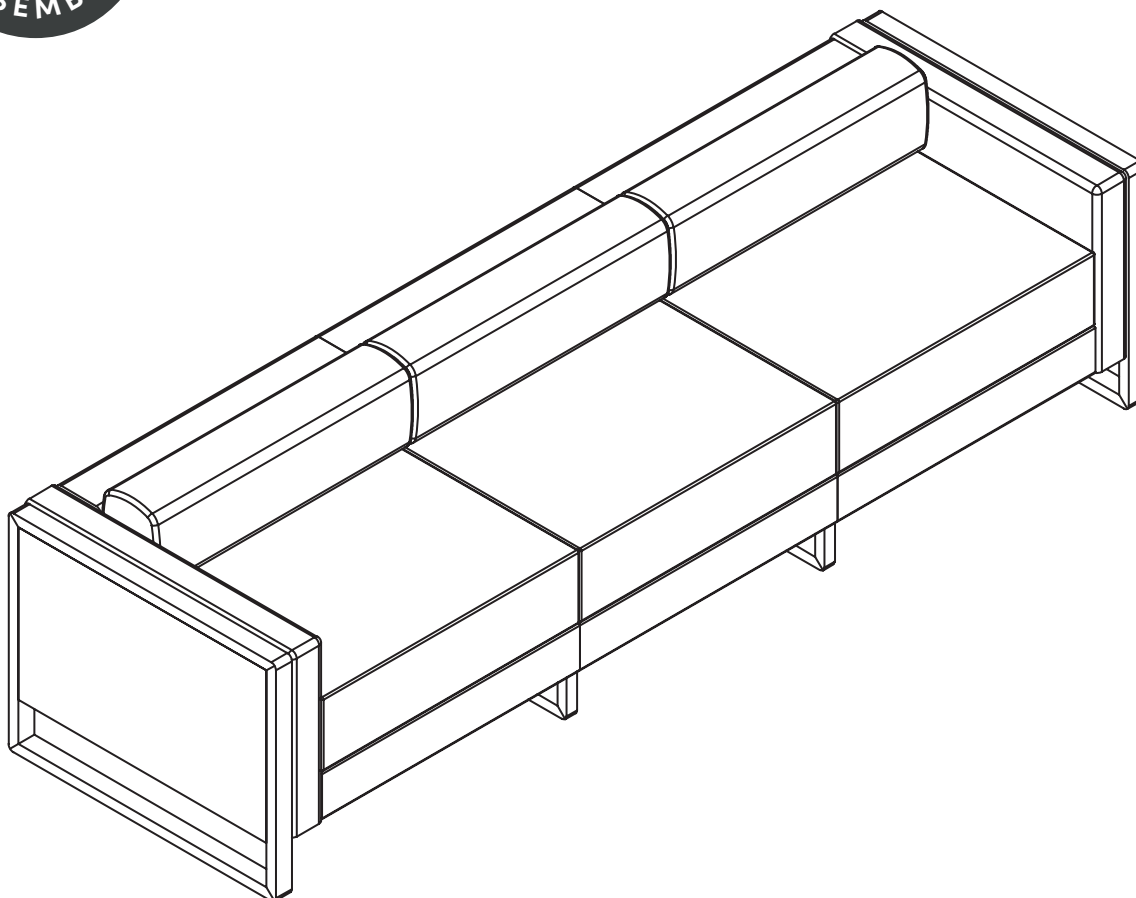
Last but not least, place the Seat Cushions (D) and Backrest Pillows (E) onto the sofa and voila! All that's missing is some popcorn and you are movie night ready!



Let's build the

Madison 3-Seater Sofa

SKU 272-3S / SO



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Free Lifetime
Warranty

nathan james

Ok, let's get rolling

This should be easy, just follow our instructions and you will be back to Netflix in no time.

Estimated time for assembly



60:00

What you need

- Some of your favourite bubbly or your preferred relaxant
- Use the packaging carton as a working surface to prevent product damage during assembly
- Phillips head screwdriver

Weight Limitation



900
lbs

Weight per
seat.

300 lbs

Toll-free at 1-866-619-1004
Help@nathanjames.com
Nathanjames.com/help

What's included

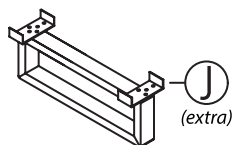
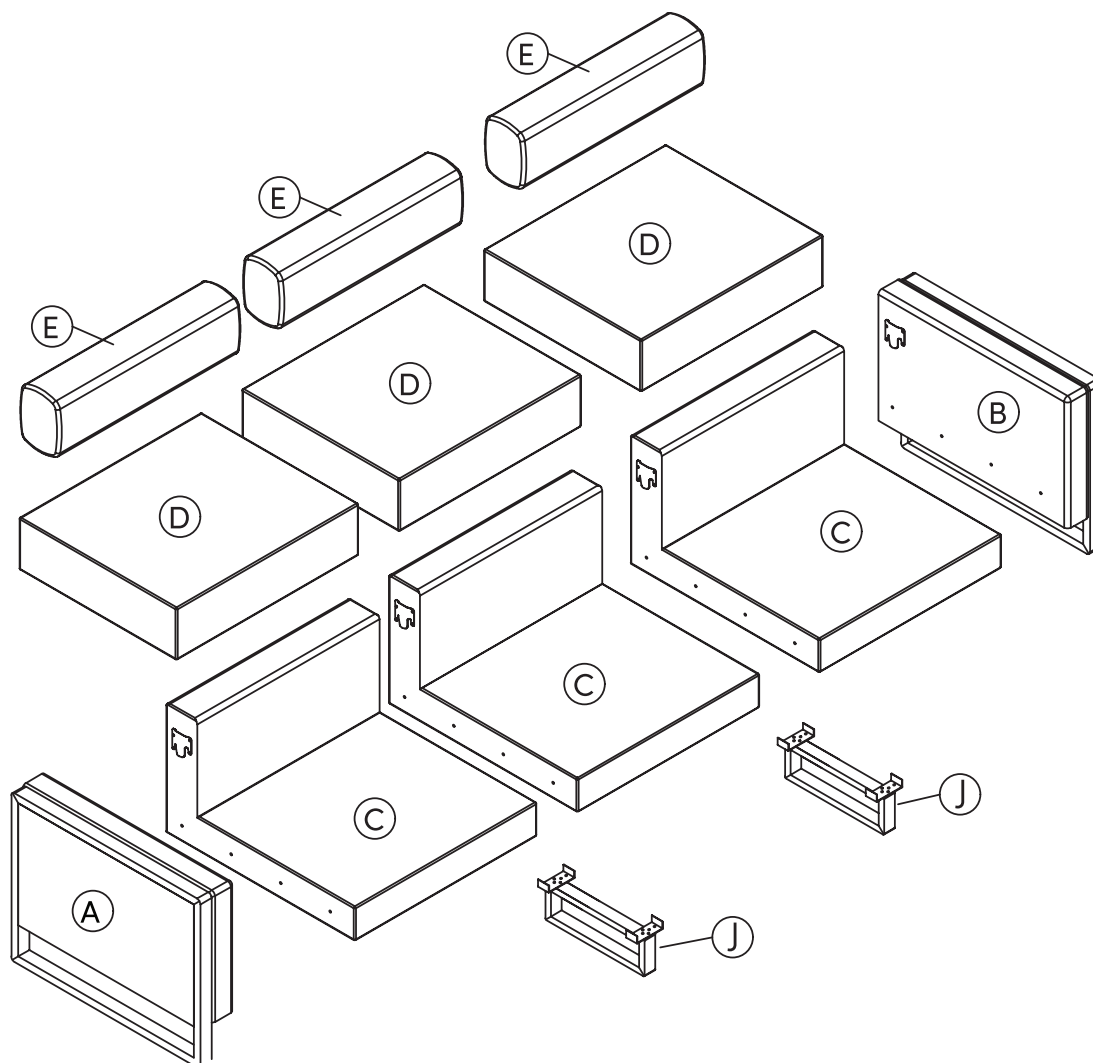
	Description	Qty
A	Leg + Arm Sub-Assembly (Left) (27203)	01
B	Leg + Arm Sub-Assembly (Right) (27203)	01
C	Seat Frame (27201)	03
D	Seat Cushion (27201)	03
E	Backrest Pillow (27201)	03
F	Seat Frame Support Leg (27201) * 1 extra provided	03*

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Free Lifetime
Warranty



The goods

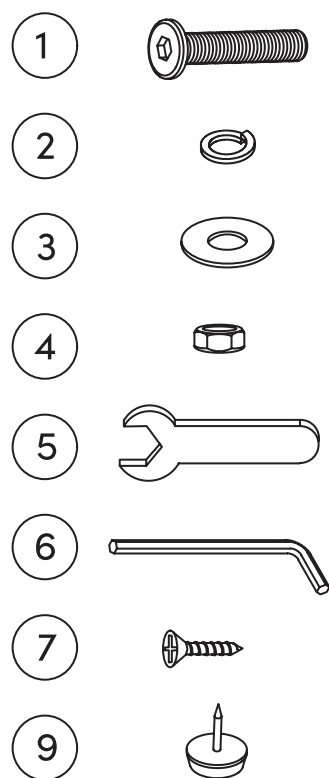


IMPORTANT NOTE:

You will have received an additional Part J that will not be necessary to properly assemble this specific sofa configuration.

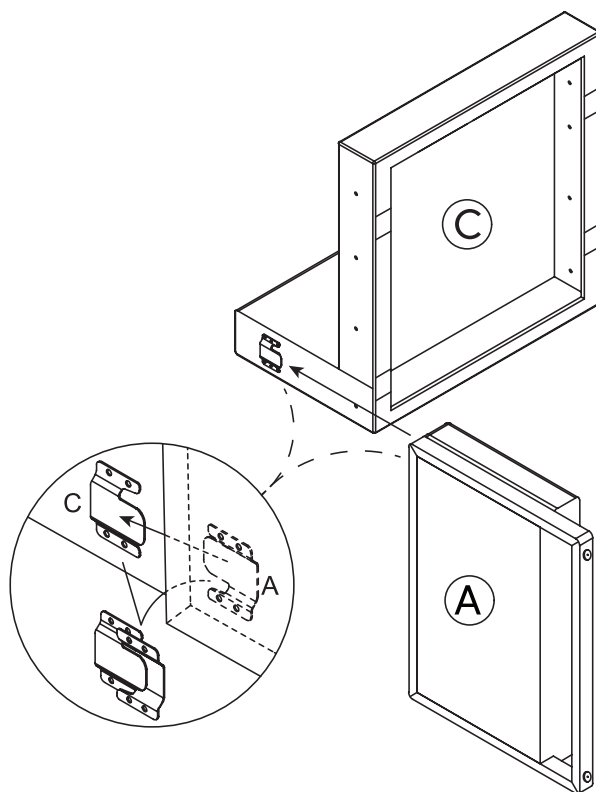
What's included

Description		Qty
1	Ø1/4 x 2 Inch Thread Bolt	20
2	Ø1/4 x Ø9/16 Inch Spring Washer	20
3	Ø1/4 x Ø3/4 Inch Flat Washer	32
4	Ø1/4 Inch Hex Nut	12
5	Wrench	03
6	K4 Allen Key	03
7	M4 x 20 mm Screws	12
9	Plastic Nail-in Footpad (Extra)	10



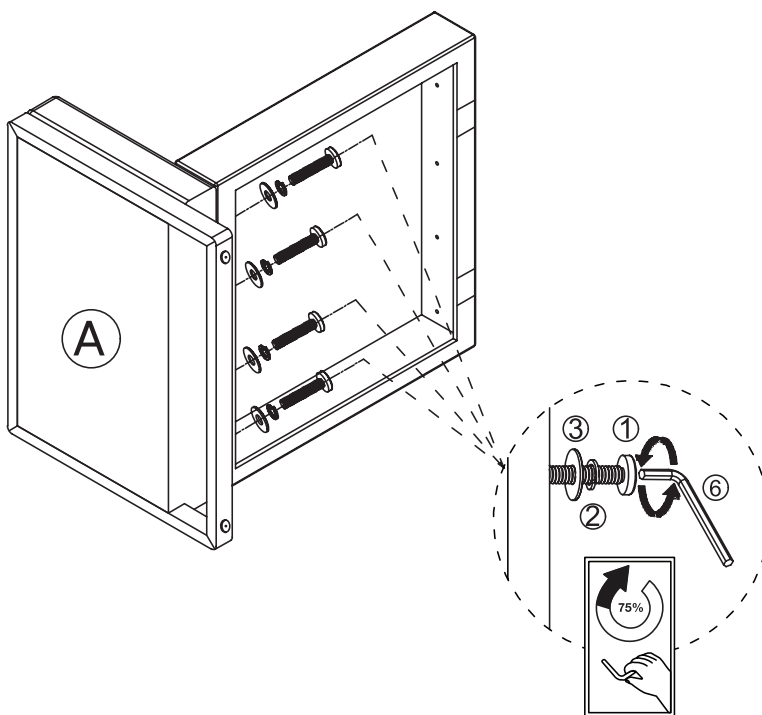
Step 1

Let's get your home ready for movie night! Start by joining The Leg + Arm Sub-Assembly (Left) (A) to the Seat Frame (C).



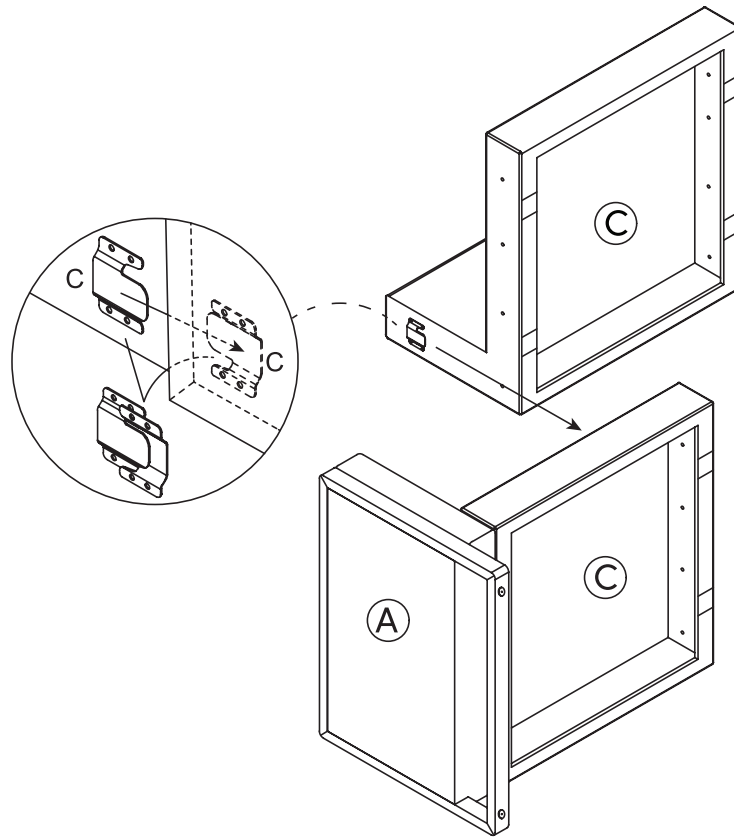
Step 2

Secure the two pieces together using four sets of the Flat Washer (3), Spring Washer (2), and Thread Bolt (1). Tighten to 75% using the Allen Key (6).



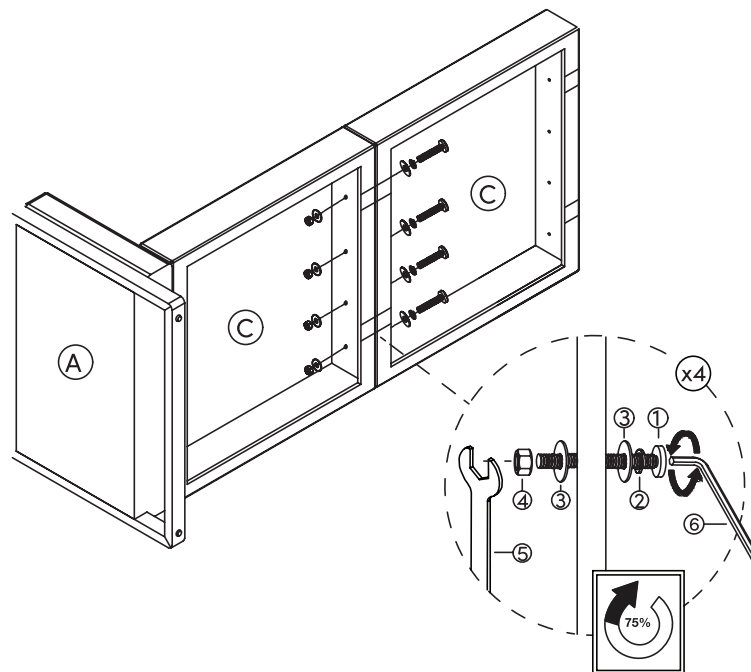
Step 3

Join the other Seat Frame (C) to what you've assembled in so far.



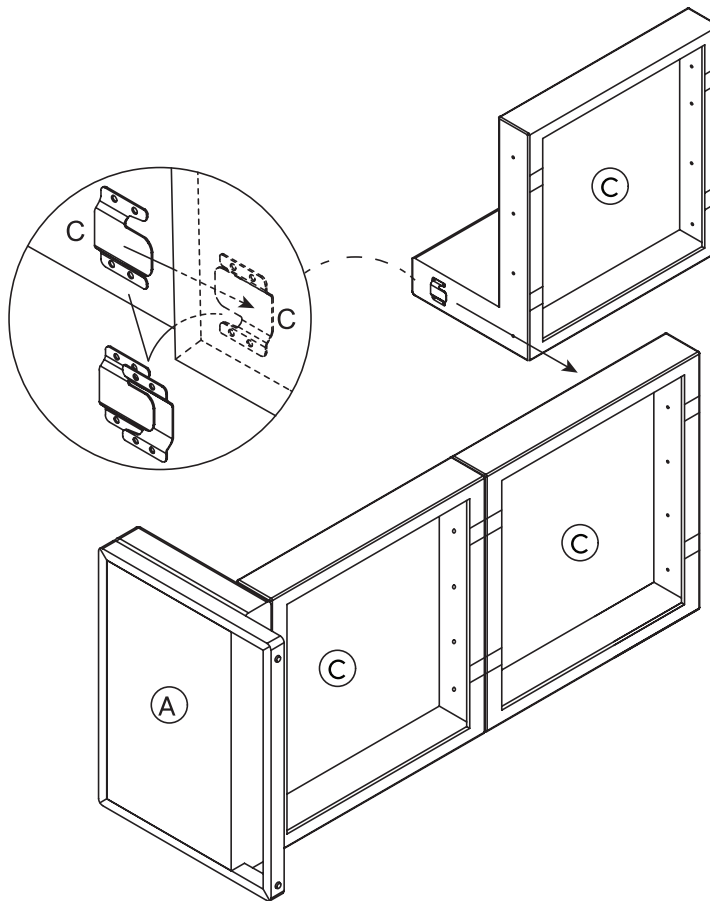
Step 4

Grab the Wrench (5) for the step and secure the Seat Frames (C) together.



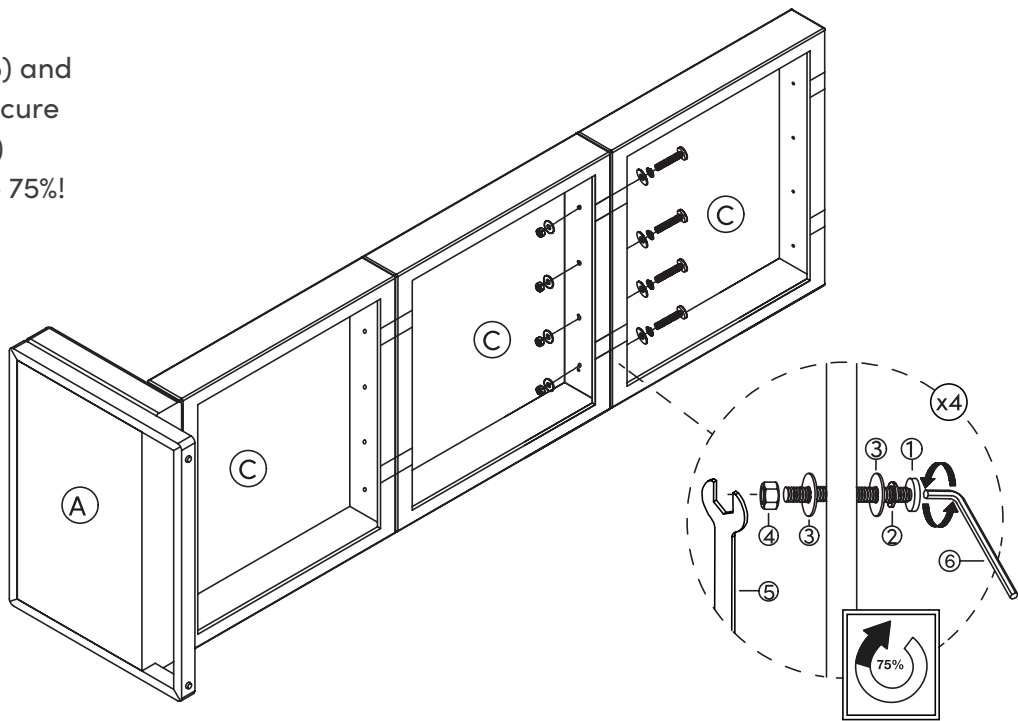
Step 5

Grab your last Seat Frame (C) and attach it to the other two.



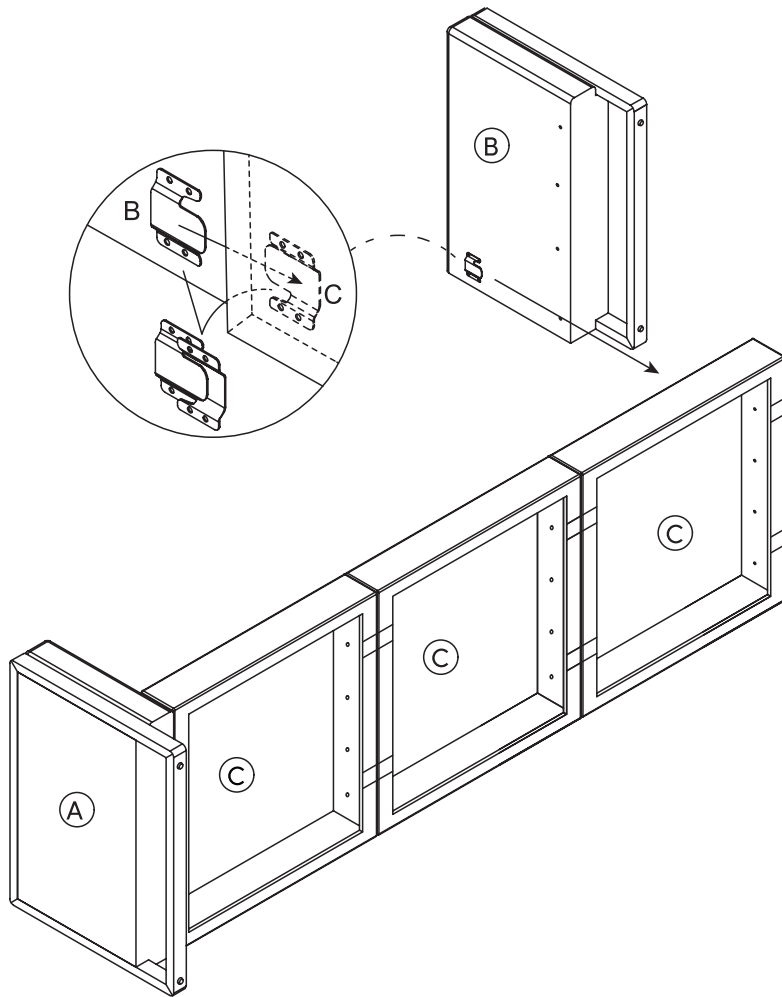
Step 6

Grab the Wrench (5) and Allen Key (6) and secure the Seat Frames (C) together. Tighten to 75%!



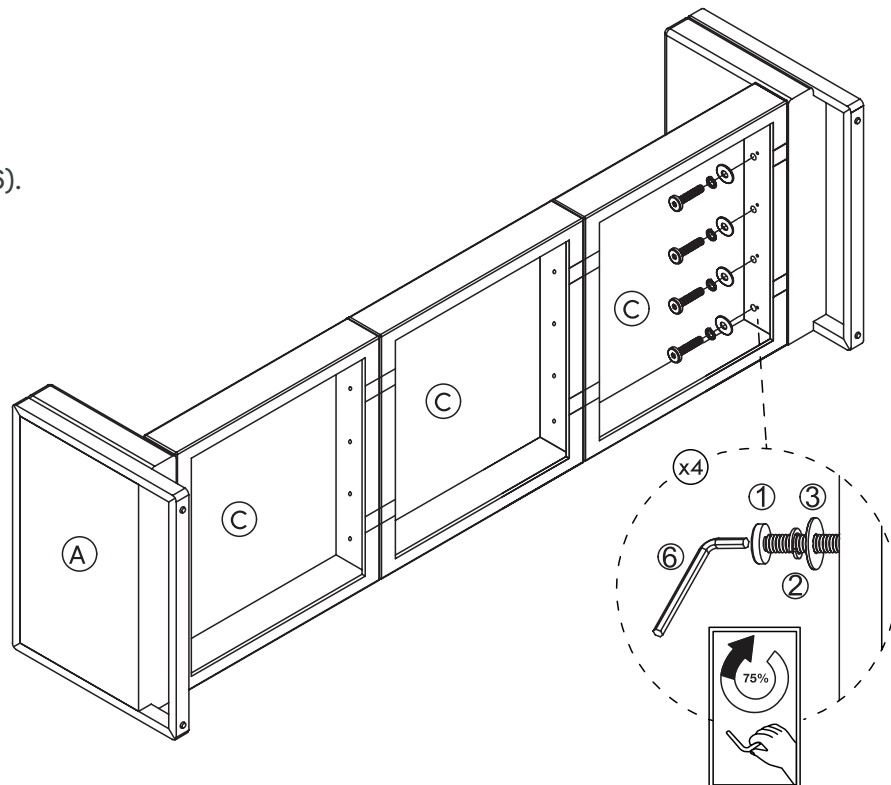
Step 7

Join the Leg + Arm Sub-Assembly (Right) (B) to the Seat Frame (C).



Step 8

Secure using four sets of Thread Bolts (1), Spring Washers (2), and Flat Washers (3). Tighten to 75% using the Allen Key (6).



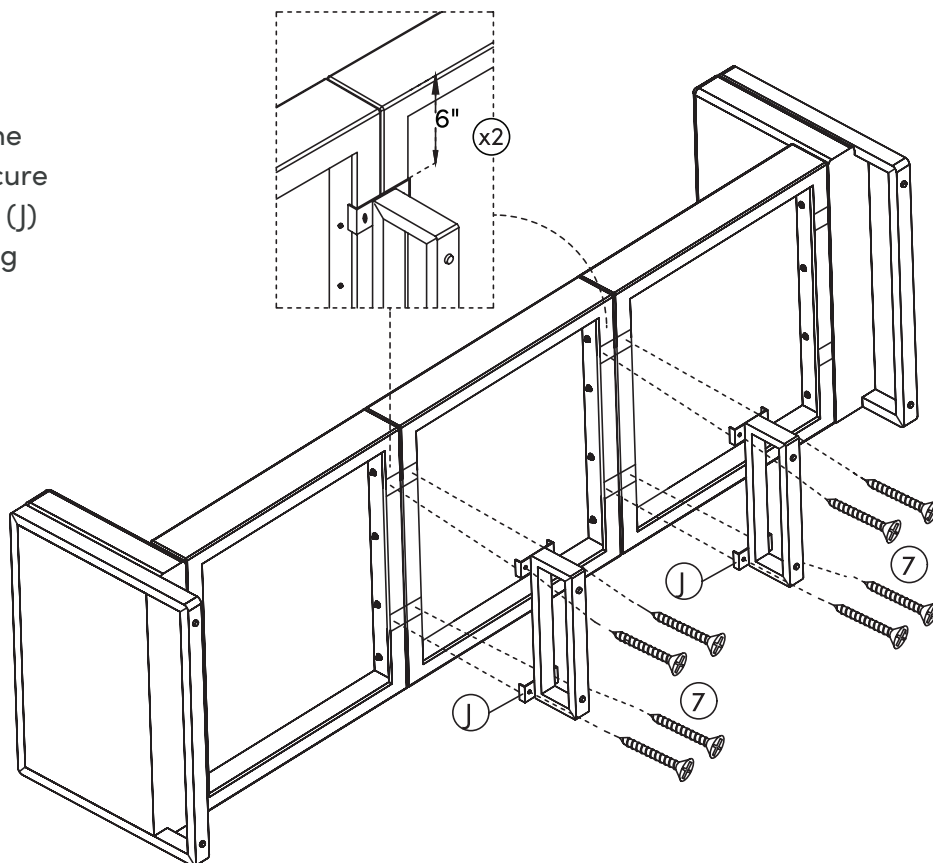
Step 9

Measure 6" from the top of the underside of the sofa and secure the Seat Frame Support Legs (J) to the bottom of the sofa using the M4*20mm Screws (7).



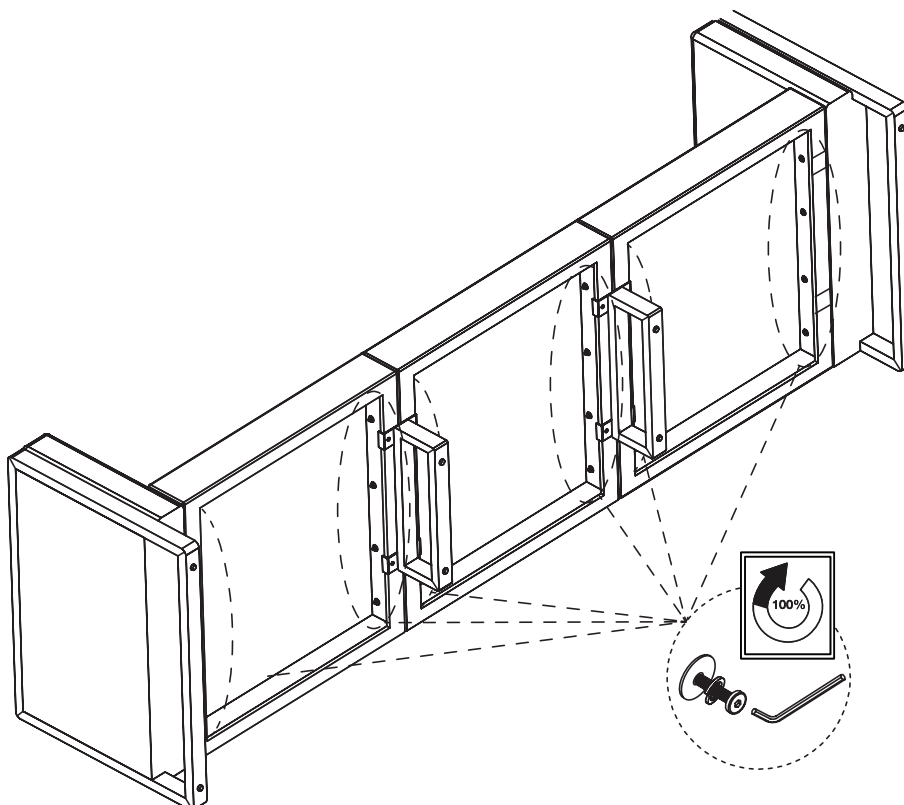
If you are having trouble getting the screws to catch, it is recommended to carefully use an electric screwdriver or drill with necessary bit for this step.

Do not over-tighten; holes may become stripped.



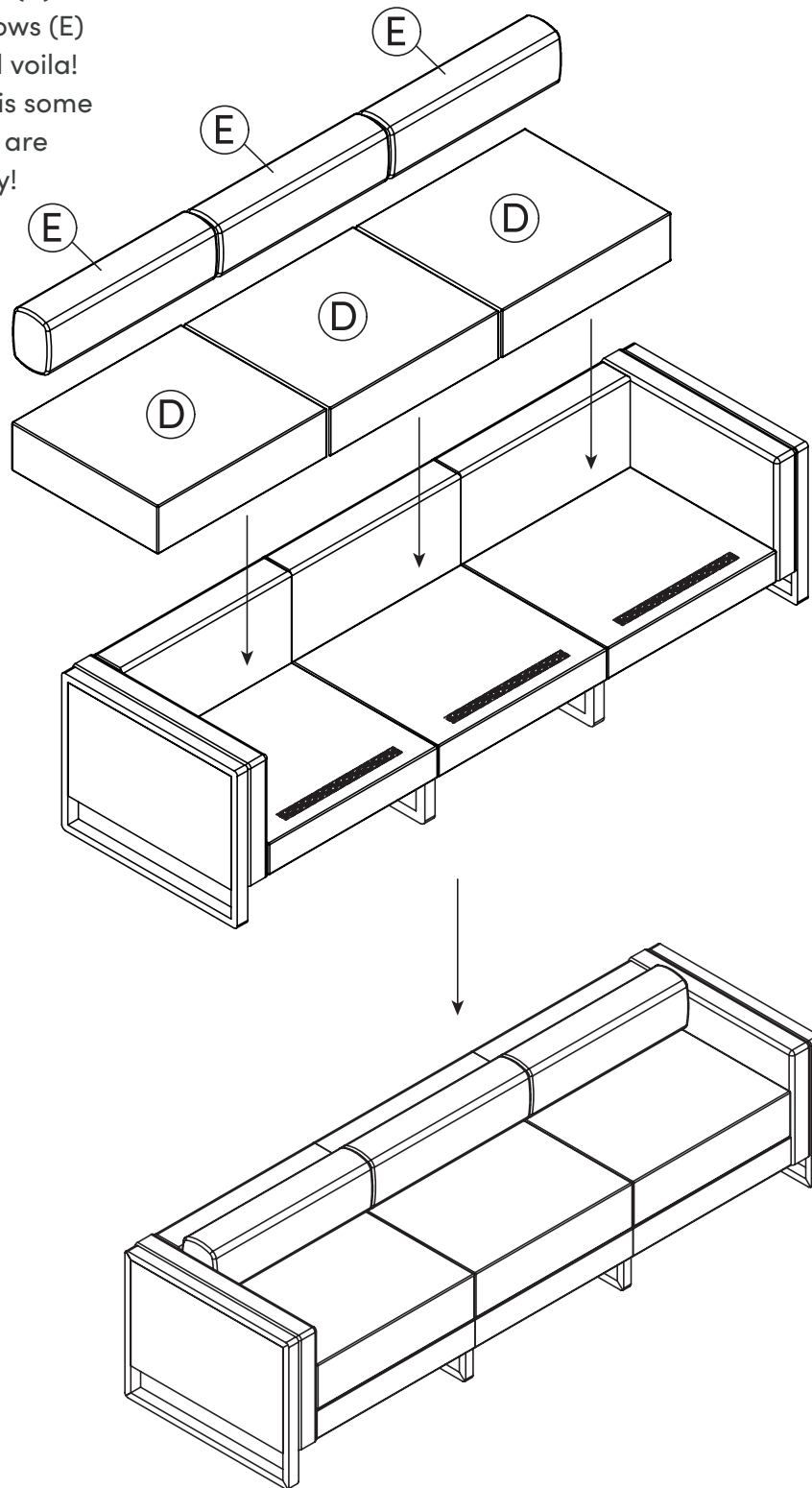
Step 10

Tighten all screws to 100%!



Step 11

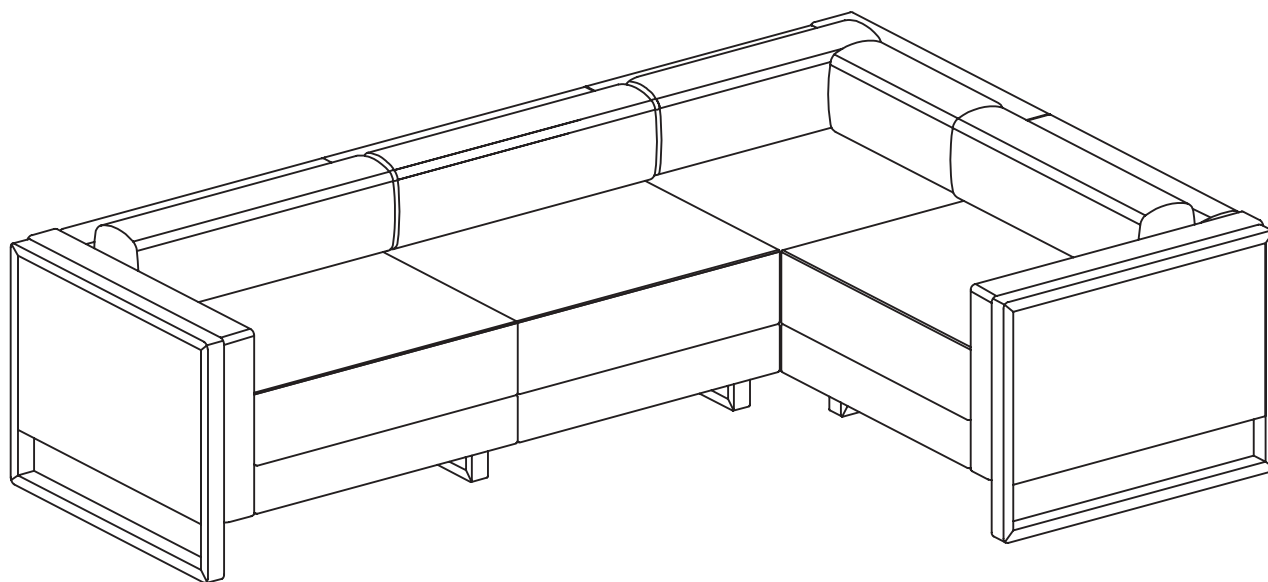
Last but not least, place the Seat Cushions (D) and Backrest Pillows (E) onto the sofa and voila! All that's missing is some popcorn and you are movie night ready!



Let's build the

Madison 4-Seat Sectional

SKU 272-SEC1 / O



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Free Lifetime
Warranty

nathan james

Ok, let's get rolling

This should be easy, just follow our instructions and you will be back to Netflix in no time.

Estimated time for assembly



75:00

What you need

- Some of your favourite bubbly or your preferred relaxant
- Use the packaging carton as a working surface to prevent product damage during assembly
- Phillips head screwdriver

Weight Limitation



1200
lbs

Weight per
seat.

300 lbs

Toll-free at 1-866-619-1004
Help@nathanjames.com
Nathanjames.com/help

What's included

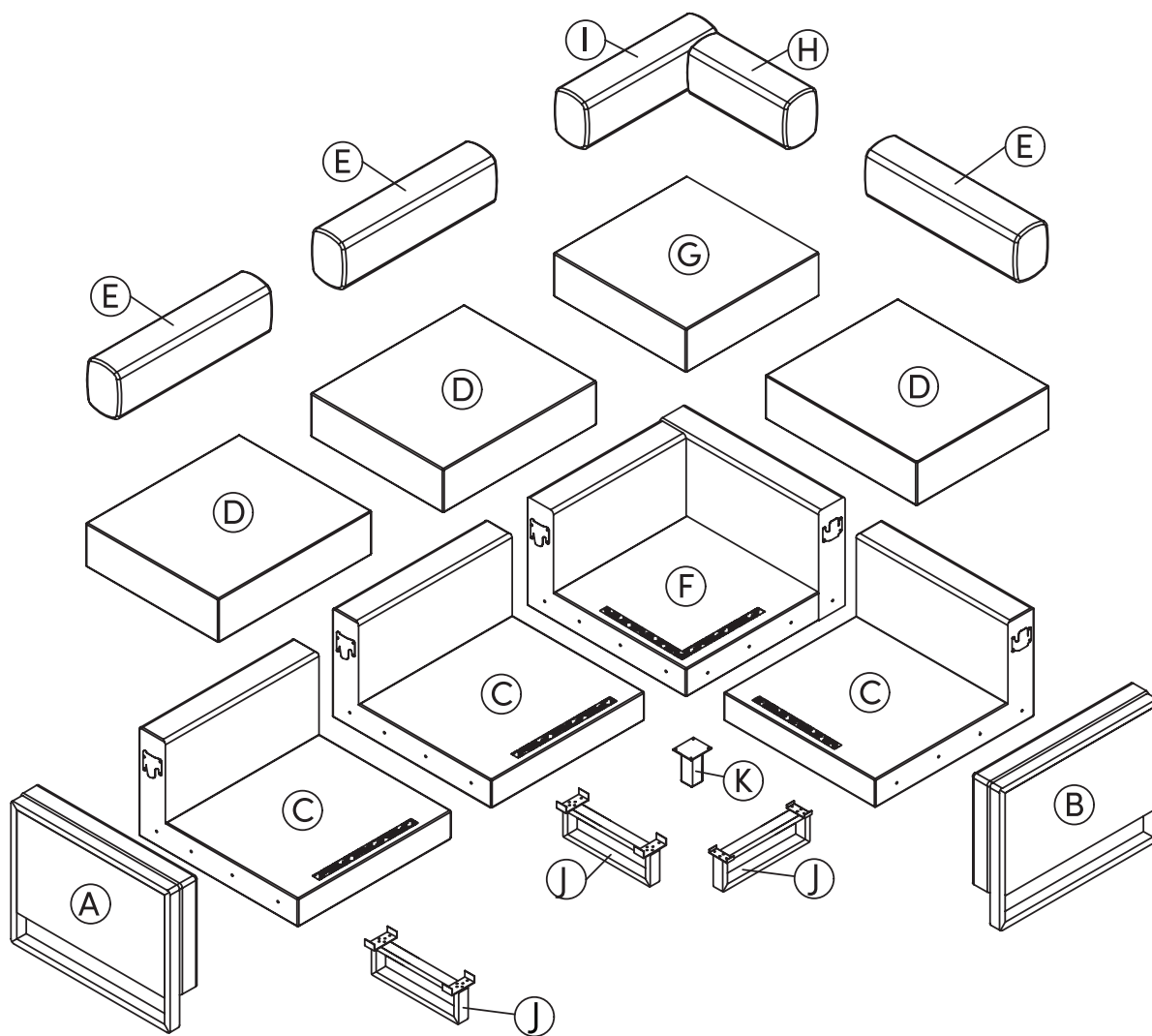
Description		Qty
A	Leg + Arm Sub-Assembly (Left) (27203)	01
B	Leg + Arm Sub-Assembly (Right) (27203)	01
C	Seat Frame (27201)	03
D	Seat Cushion (27201)	03
E	Backrest Pillow (27201)	03
F	Corner Seat Frame (27202)	01
G	Corner Seat Cushion (27202)	01
H	Corner Pillow 1 (27202)	01
I	Corner Pillow 2 (27202)	01
J	Seat Frame Support Leg (27201)	03
K	Corner Support Leg (27202)	01

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Free Lifetime
Warranty

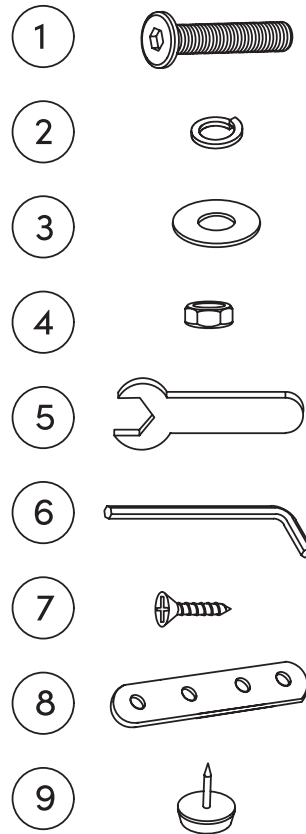


The goods



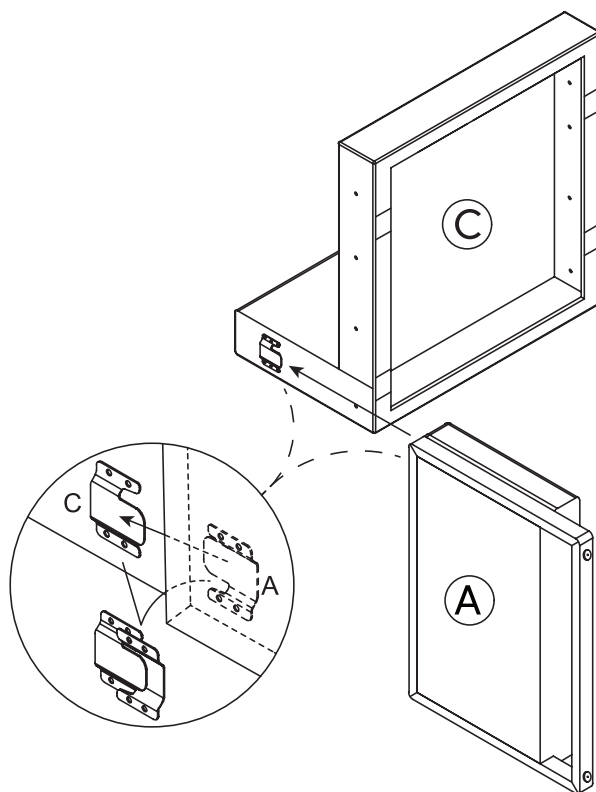
What's included

Description	Qty
1 Ø1/4 x 2 Inch Thread Bolt	20
2 Ø1/4 x Ø9/16 Inch Spring Washer	20
3 Ø1/4 x Ø3/4 Inch Flat Washer	32
4 Ø1/4 Inch Hex Nut	12
5 Wrench	03
6 K4 Allen Key	03
7 M4 x 20 mm Screws	20
8 Mending Plate	02
9 Plastic Nail-in Footpad (Extra)	11



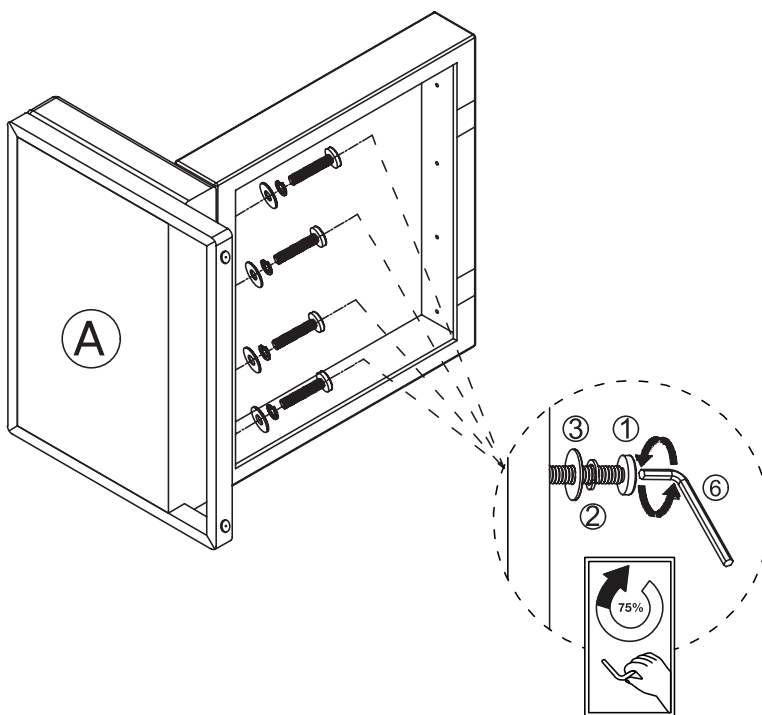
Step 1

Let's get your home ready for movie night! Start by joining The Leg + Arm Sub-Assembly (Left) (A) to the Seat Frame (C).



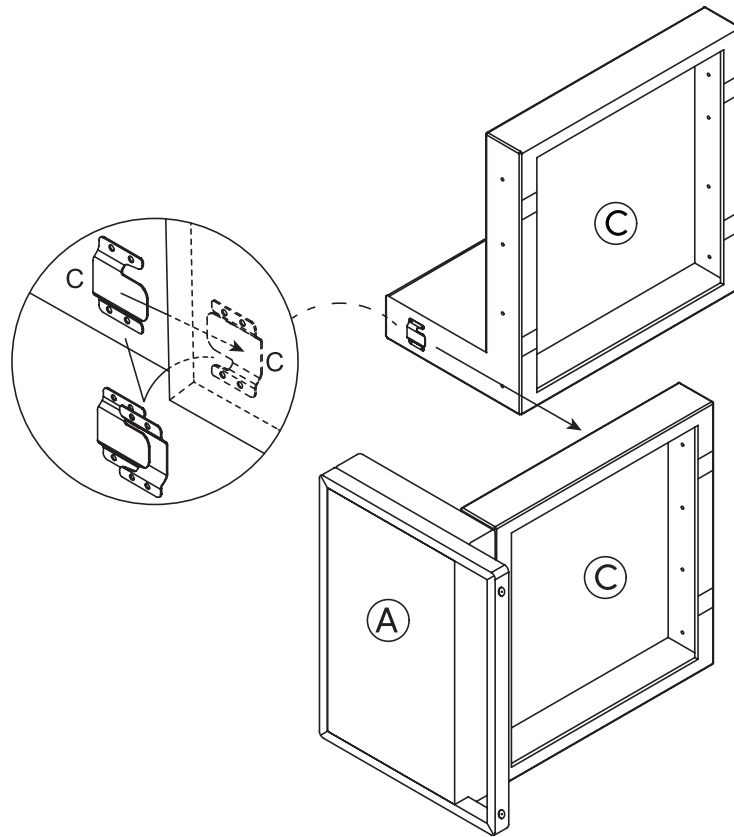
Step 2

Secure the two pieces together using four sets of the Flat Washer (3), Spring Washer (2), and Thread Bolt (1). Tighten to 75% using the Allen Key (6).



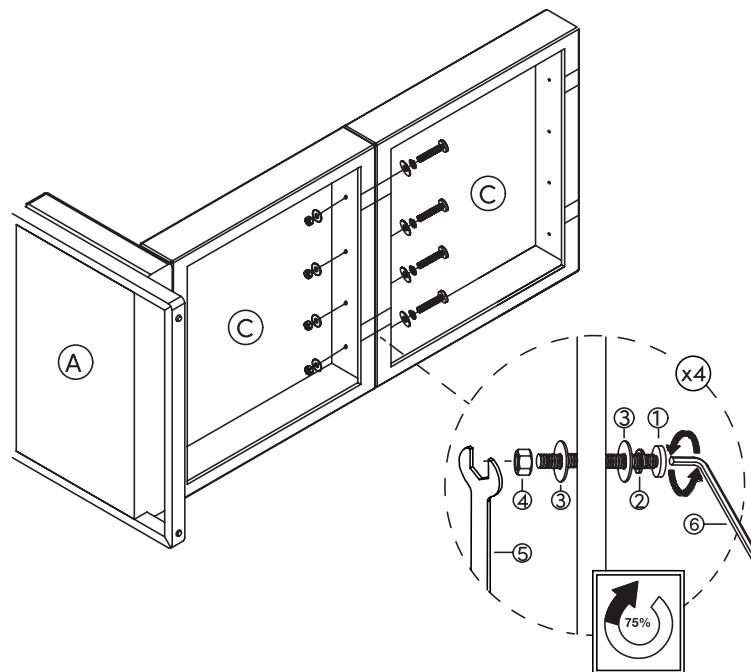
Step 3

Join the other Seat Frame (C) to what you've assembled in so far.



Step 4

Grab the Wrench (5) and Allen Key (6) and secure the Seat Frames (C) together. Tighten to 75%!



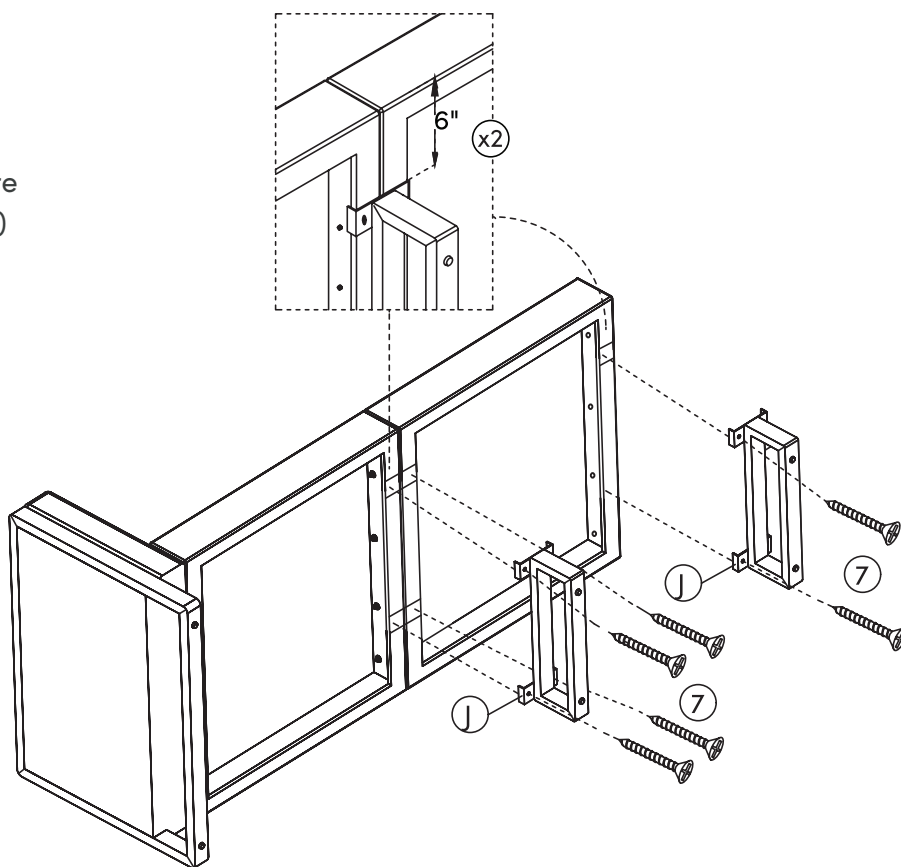
Step 5

Measure 6" from the top of the underside of the sofa and secure the Seat Frame Support Legs (J) to the bottom of the sofa using the M4*20mm Screws (7).



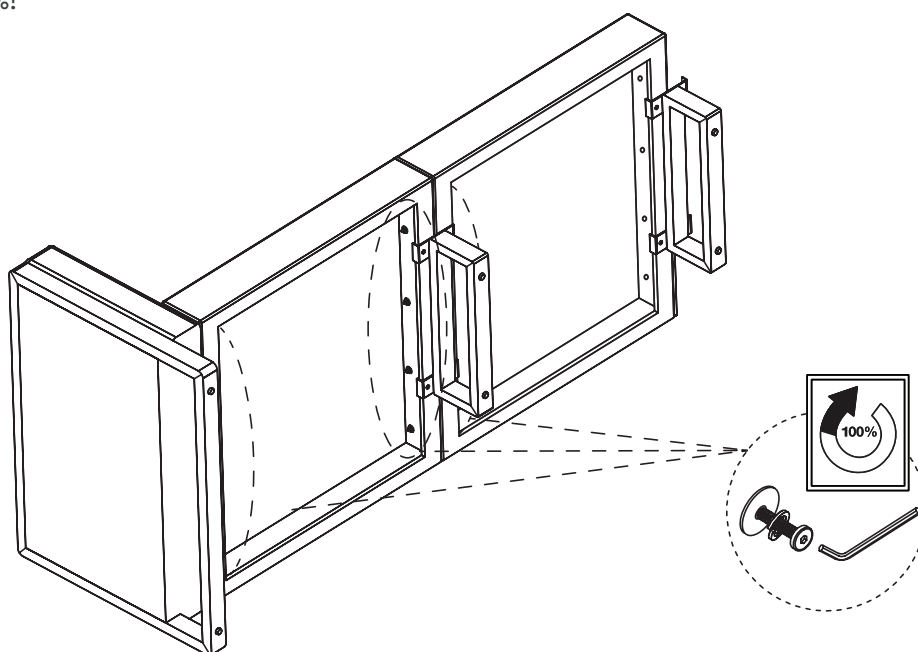
If you are having trouble getting the screws to catch, it is recommended to carefully use an electric screwdriver or drill with necessary bit for this step.

Do not over-tighten; holes may become stripped.



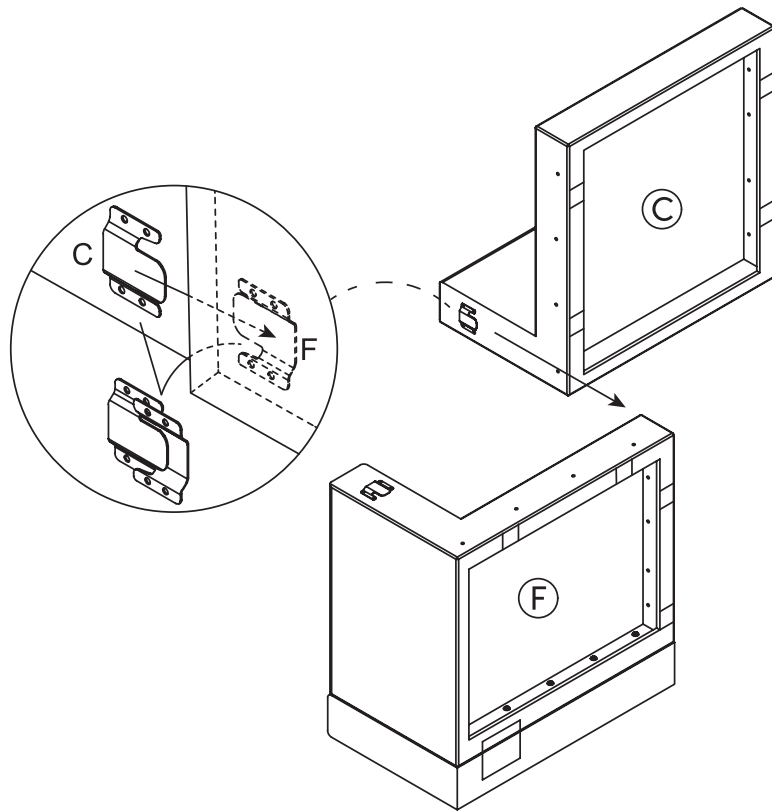
Step 6

Tighten all screws to 100%!



Step 7

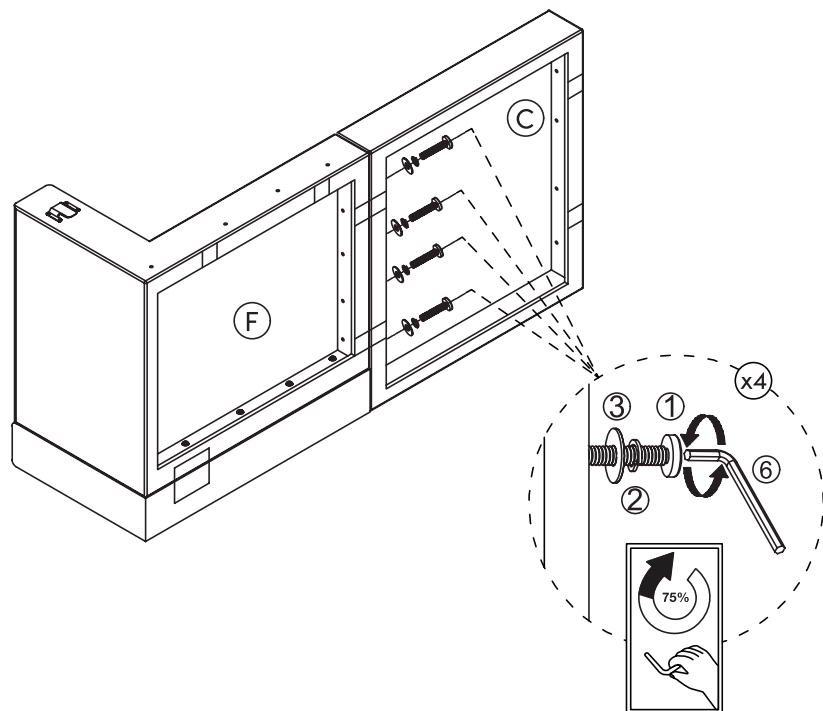
Join the Seat Frame (C) to the Corner Seat Frame (F).



Step 8

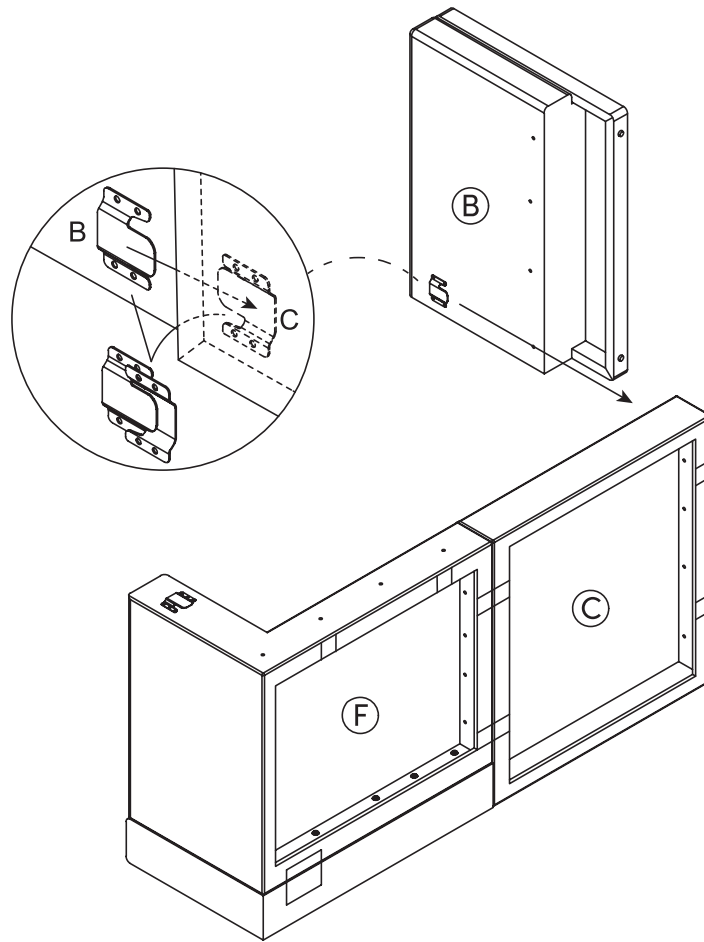
Secure the two pieces together using four sets of the Flat Washer (3), Spring Washer (2), and Thread Bolt (1). Tighten to 75% using the Allen Key (6).

You're getting good at this!



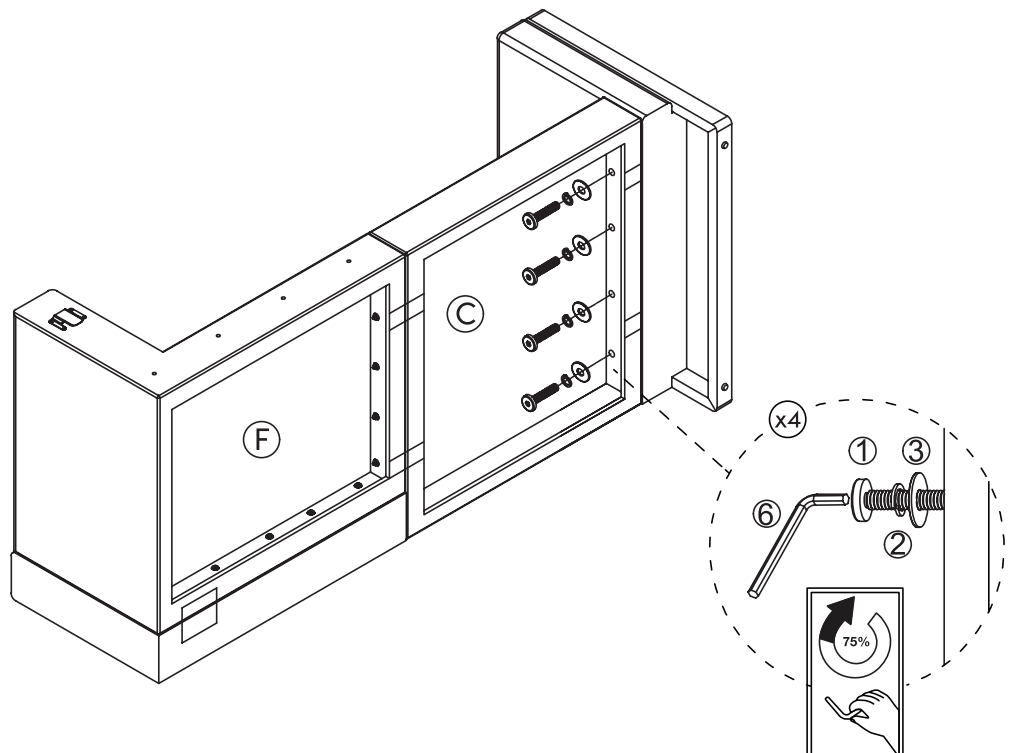
Step 9

Join the Leg + Arm Sub-Assembly (Right) to the Seat Frame (C).



Step 10

You guessed it! Secure the two pieces together using four sets of the Flat Washer (3), Spring Washer (2), and Thread Bolt (1). Tighten to 75% using the Allen Key (6).



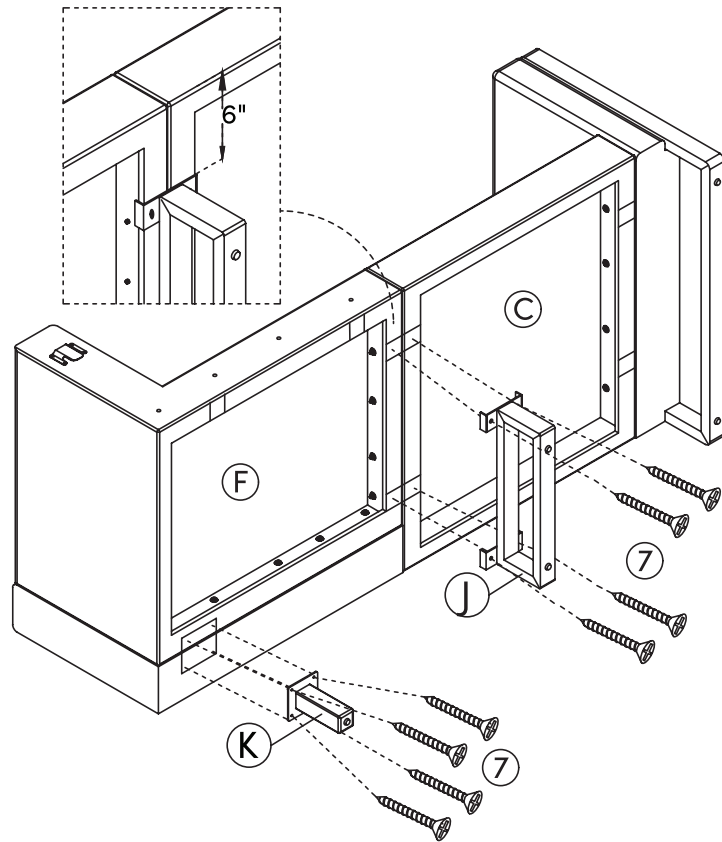
Step 11

Measure 6" from the top of the underside of the sofa and secure the Seat Frame Support Leg (J) to the bottom of the sofa using the M4*20mm Screws (7). Secure the Corner Support Leg (K) to the bottom of the unit, as well.



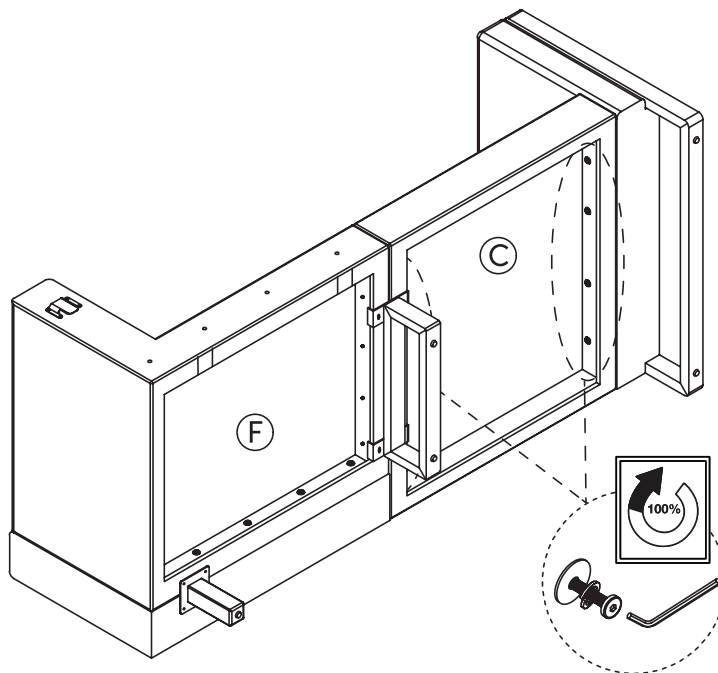
If you are having trouble getting the screws to catch, it is recommended to carefully use an electric screwdriver or drill with necessary bit for this step.

Do not over-tighten; holes may become stripped.



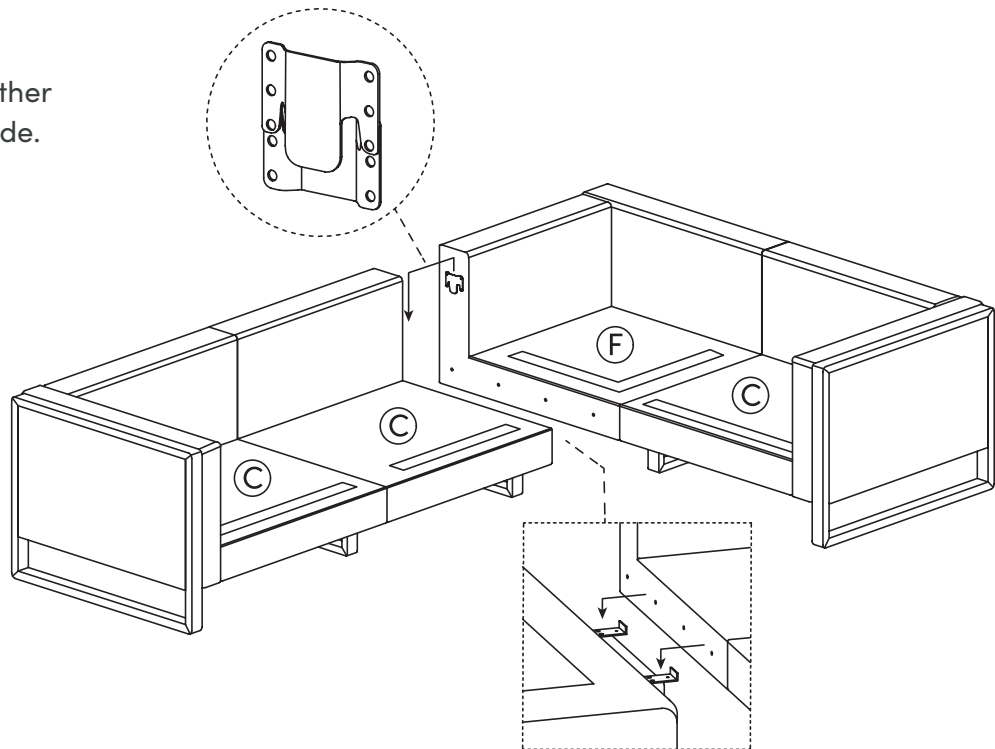
Step 12

Tighten all screws to 100%!



Step 13

Join the two units together by the hinges on the side.



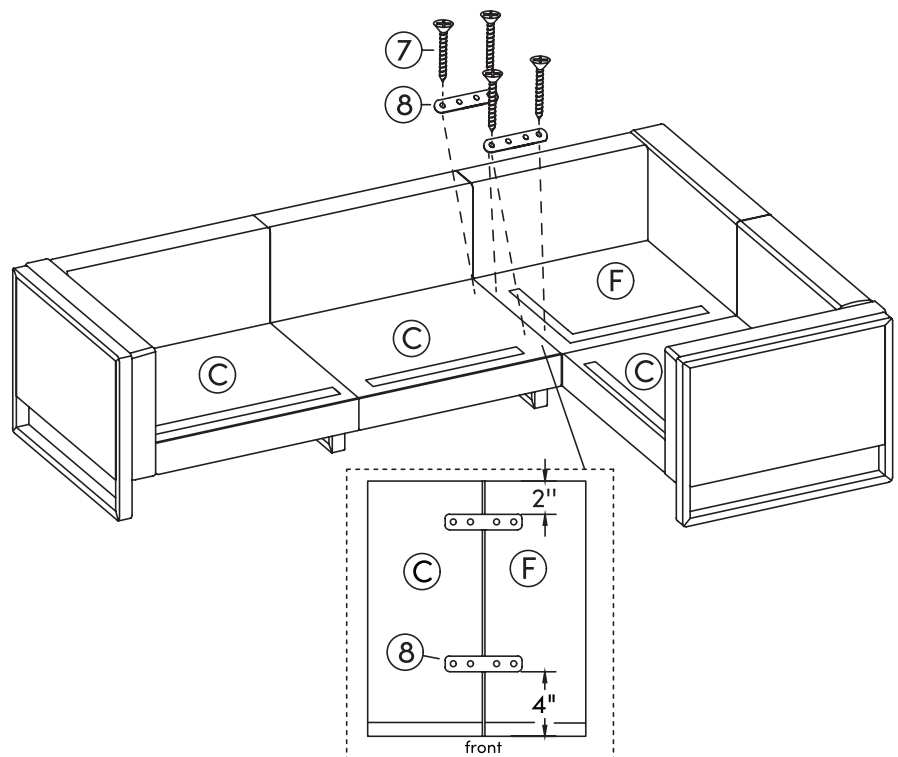
Step 14

Secure one Mending Plate (8) 2" from the back cushions using the M4*20MM Screws (7) and another Mending Plate (8) 4" from the front of the sofa.



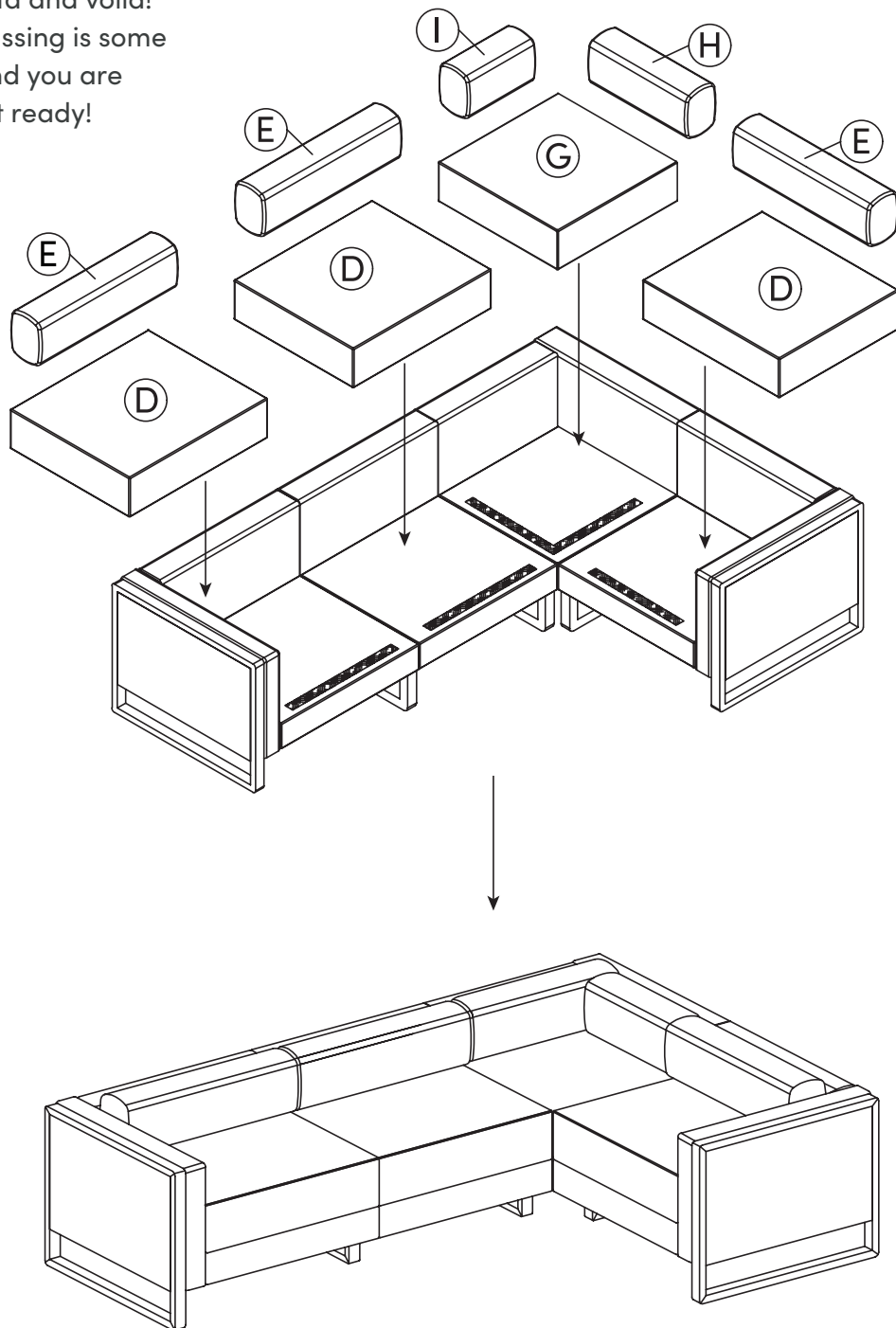
If you are having trouble getting the screws to catch, it is recommended to carefully use an electric screwdriver or drill with necessary bit for this step.

Do not over-tighten; holes may become stripped.



Step 15

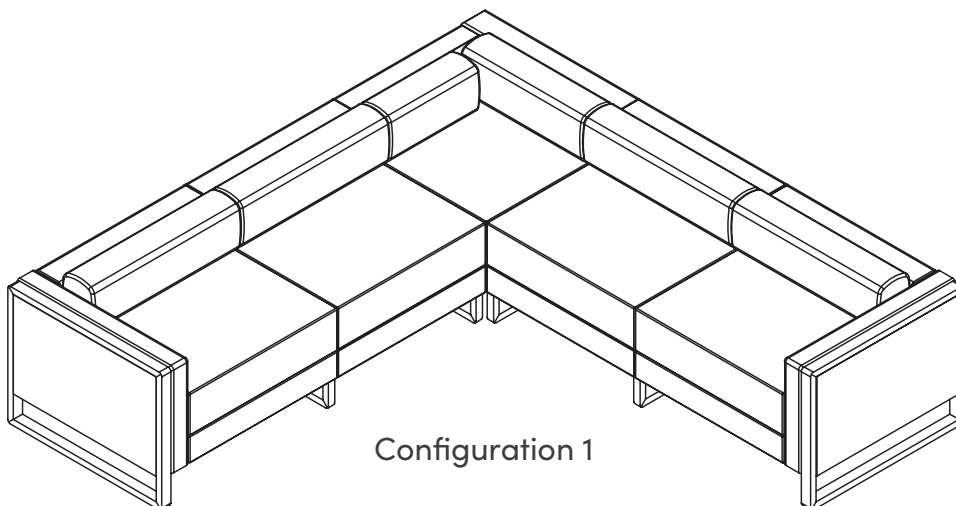
Our favorite step! Place the Seat Cushions (D), Corner Seat Cushion (G), Backrest Pillows (E), and the Corner Pillows (H) (I) onto the sofa and voila! All that's missing is some popcorn and you are movie night ready!



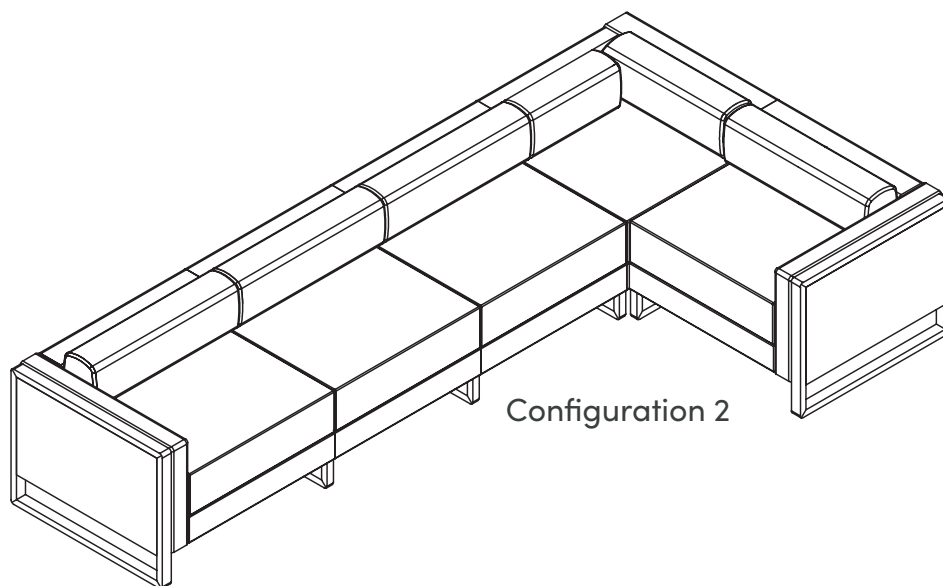
Let's build the

Madison 5-Seat Sectional

SKU 272-SEC2 / O



Configuration 1



Configuration 2



Scan me!

Free Lifetime
Warranty

nathan james

Ok, let's get rolling

This should be easy, just follow our instructions and you will be back to Netflix in no time.

Estimated time for assembly



90:00

What you need

- Some of your favourite bubbly or your preferred relaxant
- Use the packaging carton as a working surface to prevent product damage during assembly
- Phillips head screwdriver

Weight Limitation



1500
lbs

Weight per seat. 300lbs

Toll-free at 1-866-619-1004
Help@nathanjames.com
Nathanjames.com/help

What's included

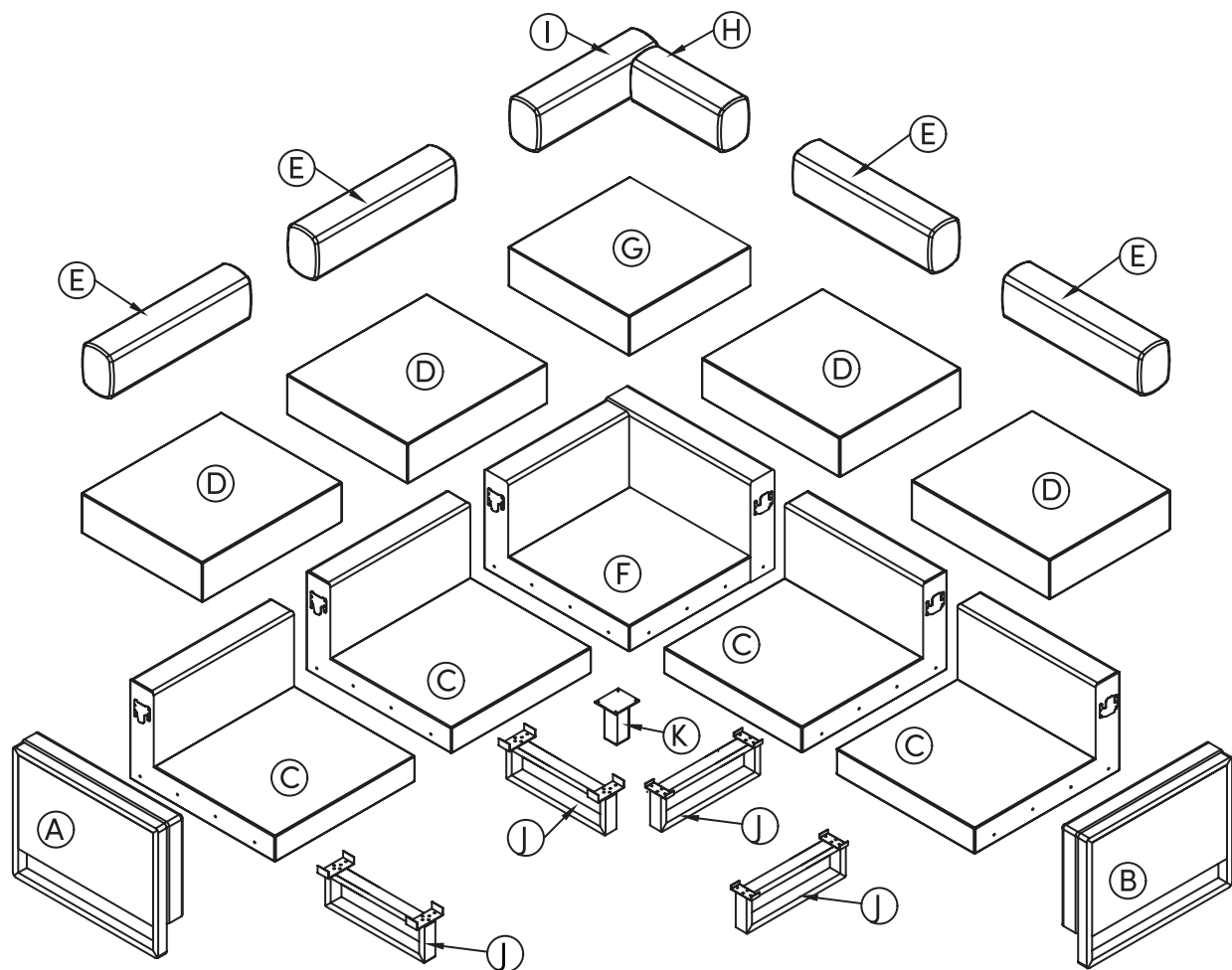
Description		Qty
A	Leg + Arm Sub-Assembly (Left) (27203)	01
B	Leg + Arm Sub-Assembly (Right) (27203)	01
C	Seat Frame (27201)	04
D	Seat Cushion (27201)	04
E	Backrest Pillow (27201)	04
F	Corner Seat Frame (27202)	01
G	Corner Seat Cushion (27202)	01
H	Corner Pillow 1 (27202)	01
I	Corner Pillow 2 (27202)	01
J	Seat Frame Support Leg (27201)	04
K	Corner Support Leg (27202)	01

Scan me!

Free Lifetime
Warranty

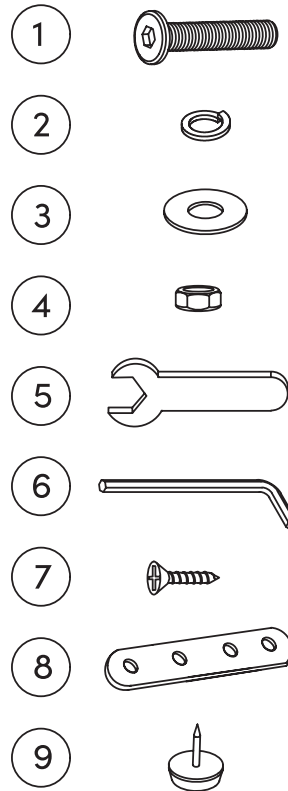


The goods



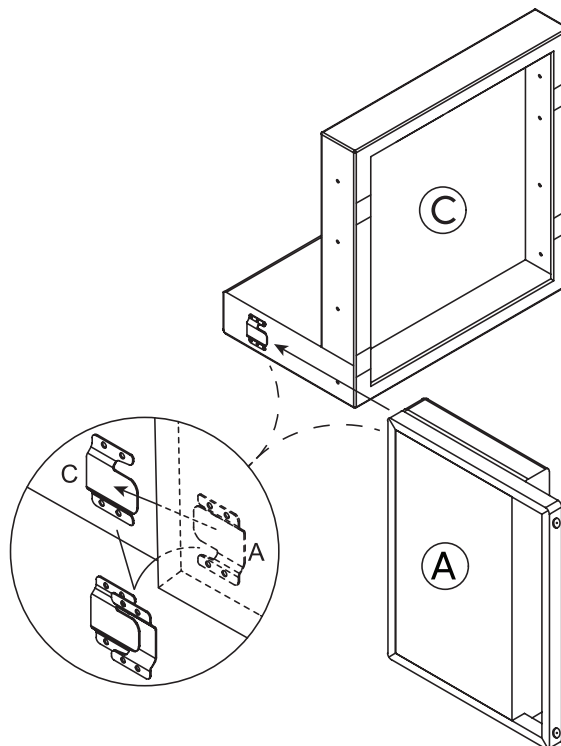
What's included

Description		Qty
1	Ø1/4 x 2 Inch Thread Bolt	24
2	Ø1/4 x Ø9/16 Inch Spring Washer	24
3	Ø1/4 x Ø3/4 Inch Flat Washer	40
4	Ø1/4 Inch Hex Nut	16
5	Wrench	04
6	K4 Allen Key	04
7	M4 x 20 mm Screws	24
8	Mending Plate	02
9	Plastic Nail-in Footpad (Extra)	13



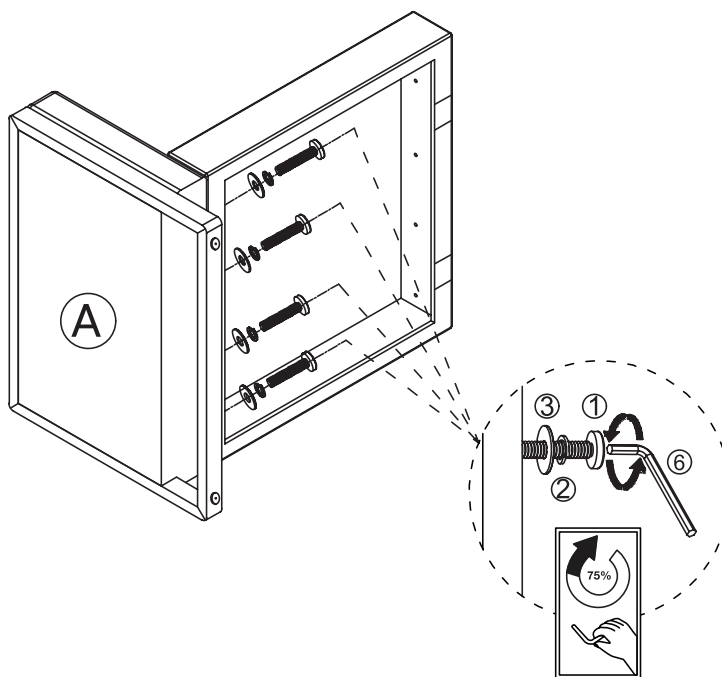
Step 1

Let's get your home ready for movie night! Start by joining The Leg + Arm Sub-Assembly (Left) (A) to the Seat Frame (C).



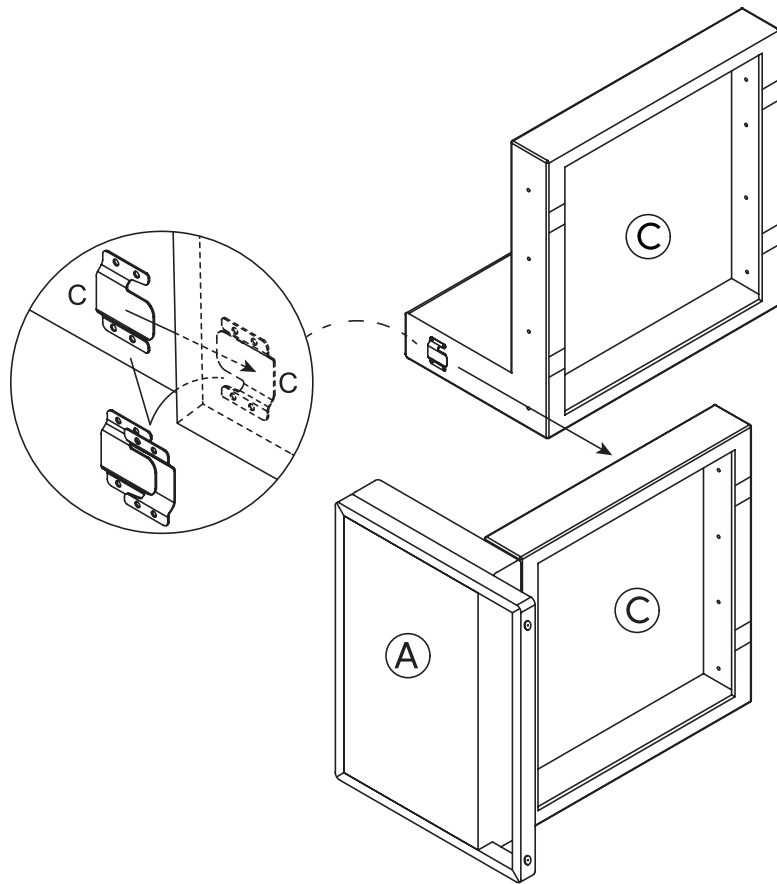
Step 2

Secure the two pieces together using four sets of the Flat Washer (3), Spring Washer (2), and Thread Bolt (1). Tighten to 75% using the Allen Key (6).



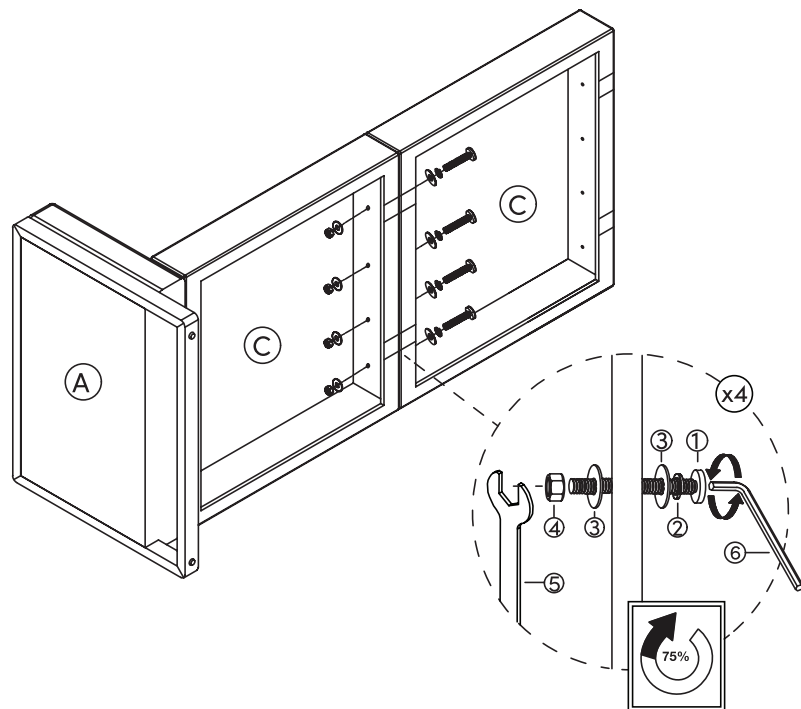
Step 3

Join the other Seat Frame (C) to what you've assembled in so far.



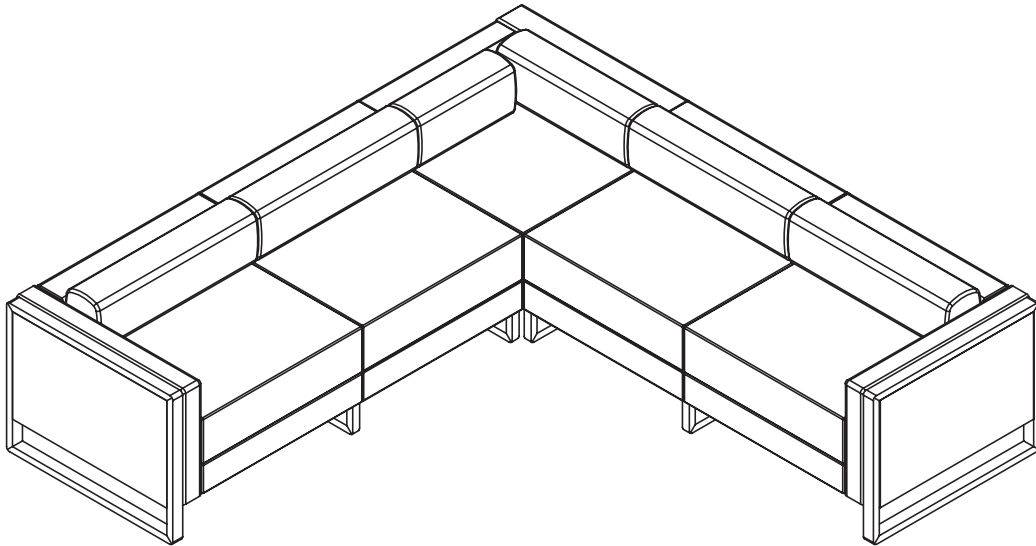
Step 4

Grab the Wrench (5) for this step and secure the Seat Frames (C) together.



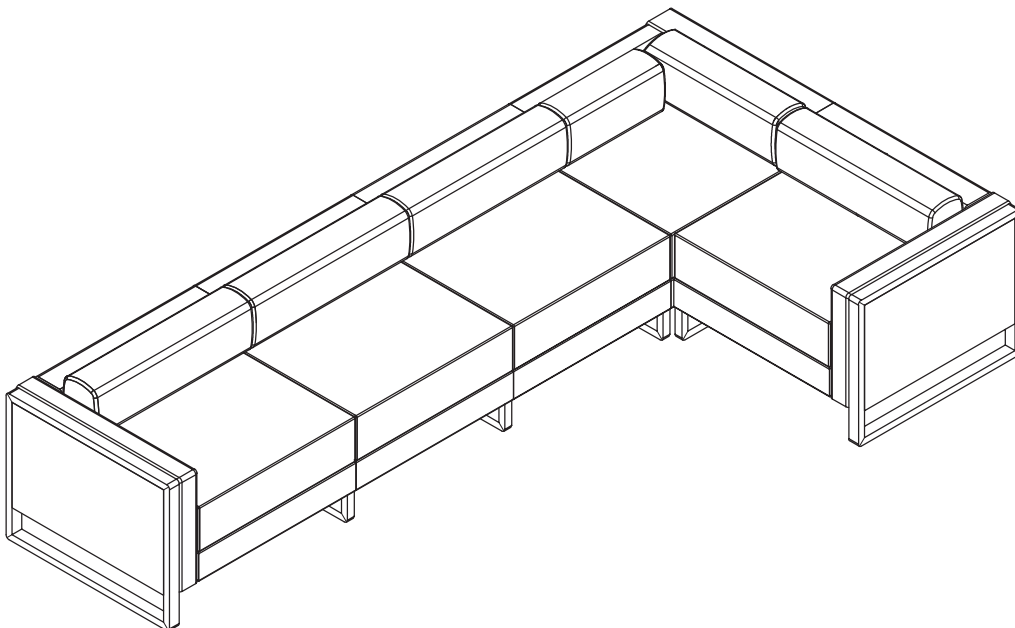
Configuration 1

To assemble your components into Configuration 1, continue your assembly with Step 5 on Page #41



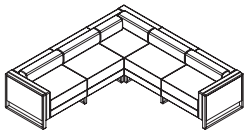
Configuration 2

To assemble your components into Configuration 2, continue your assembly with Step 5 on Page #48



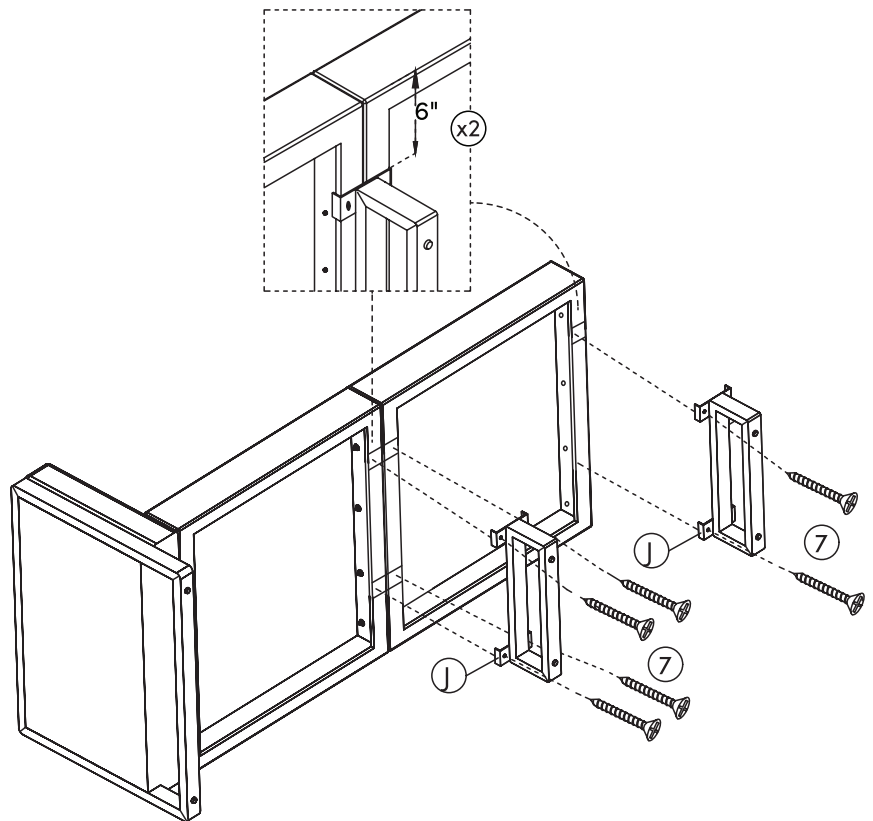
Step 5 (config. 1)

Measure 6" from the top of the underside of the sofa and secure the Seat Frame Support Legs (J) to the bottom of the sofa using the M4*20mm Screws (7).



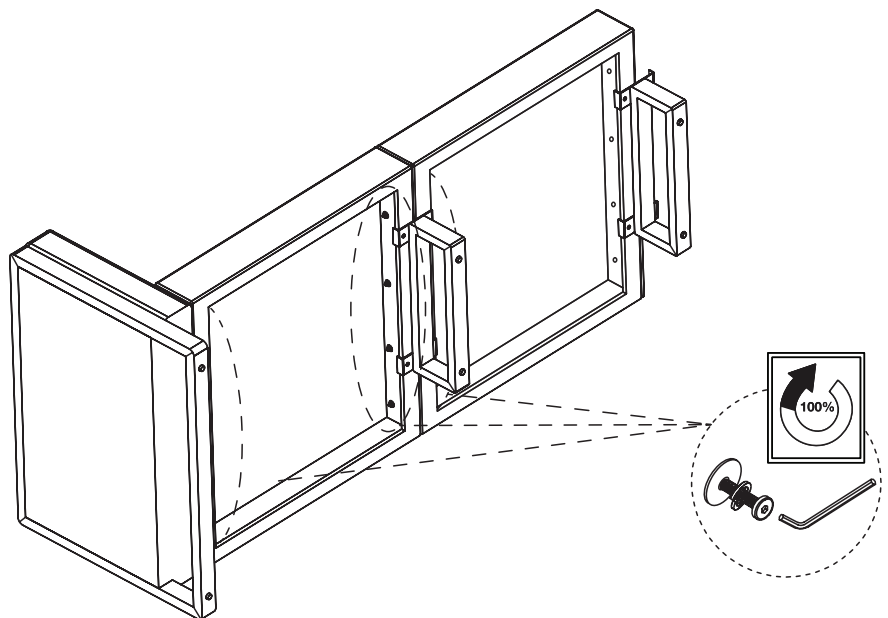
If you are having trouble getting the screws to catch, it is recommended to carefully use an electric screwdriver or drill with necessary bit for this step.

Do not over-tighten; holes may become stripped.



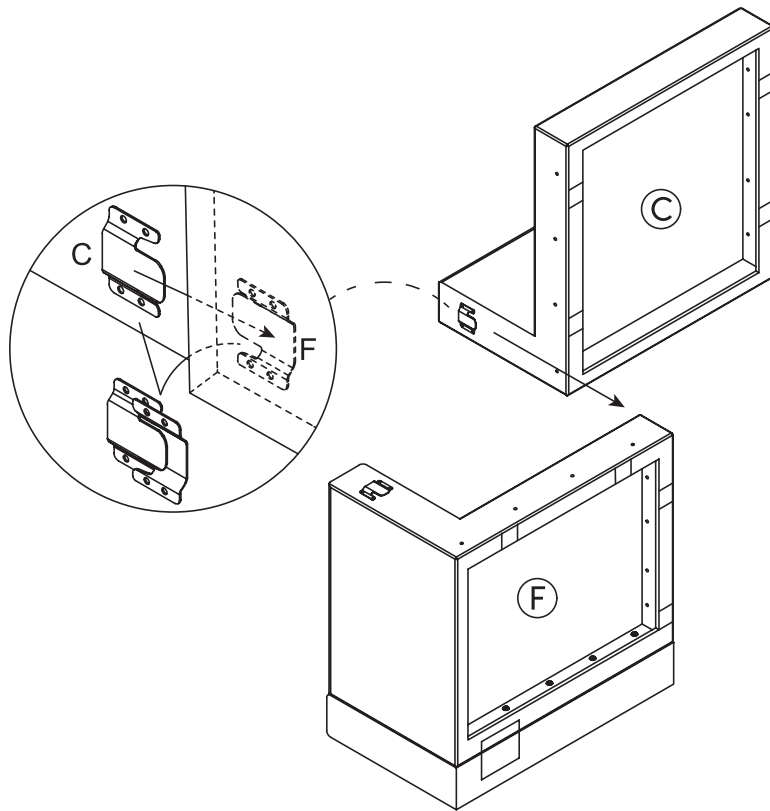
Step 6

Tighten all screws to 100%!



Step 7

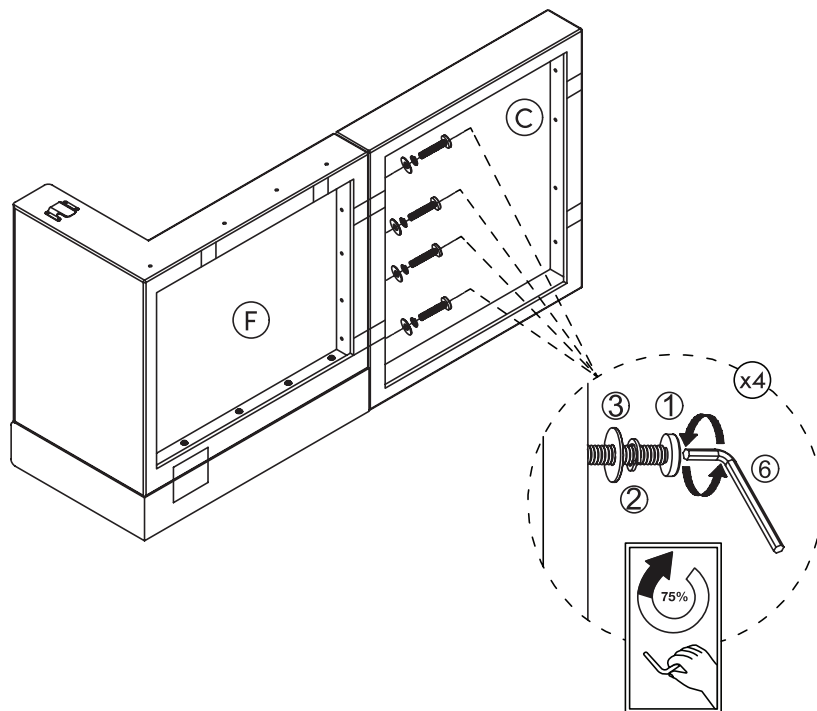
Join the Seat Frame (C) to the Corner Seat Frame (F).



Step 8

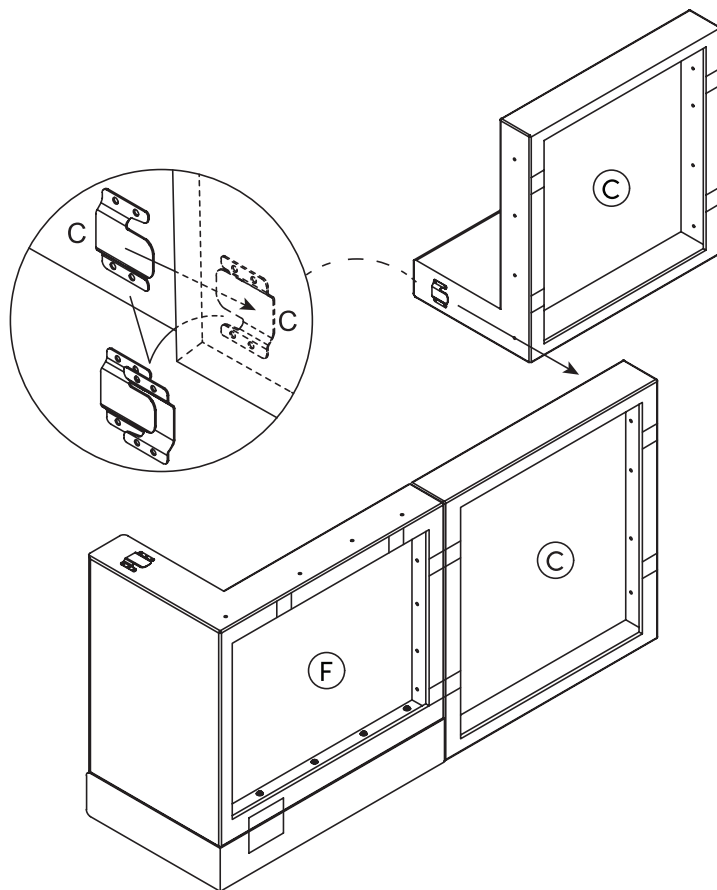
Secure the two pieces together using four sets of the Flat Washer (3), Spring Washer (2), and Thread Bolt (1). Tighten to 75% using the Allen Key (6).

You're getting good at this!



Step 9

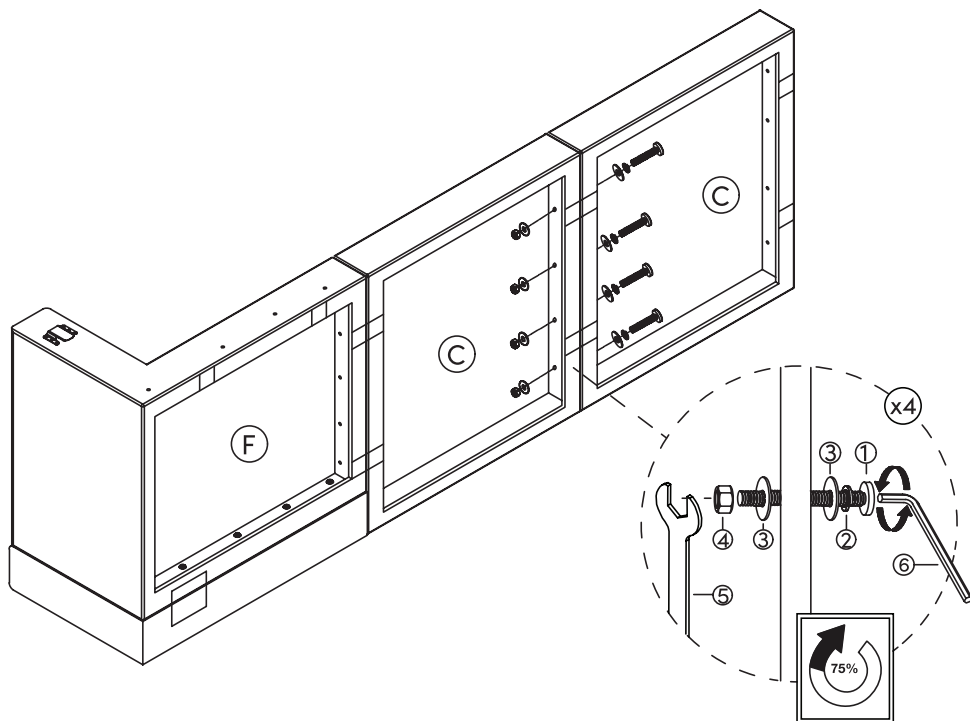
Join the Seat Frame (C) to the Seat Frame (C) from the previous steps.



Step 10

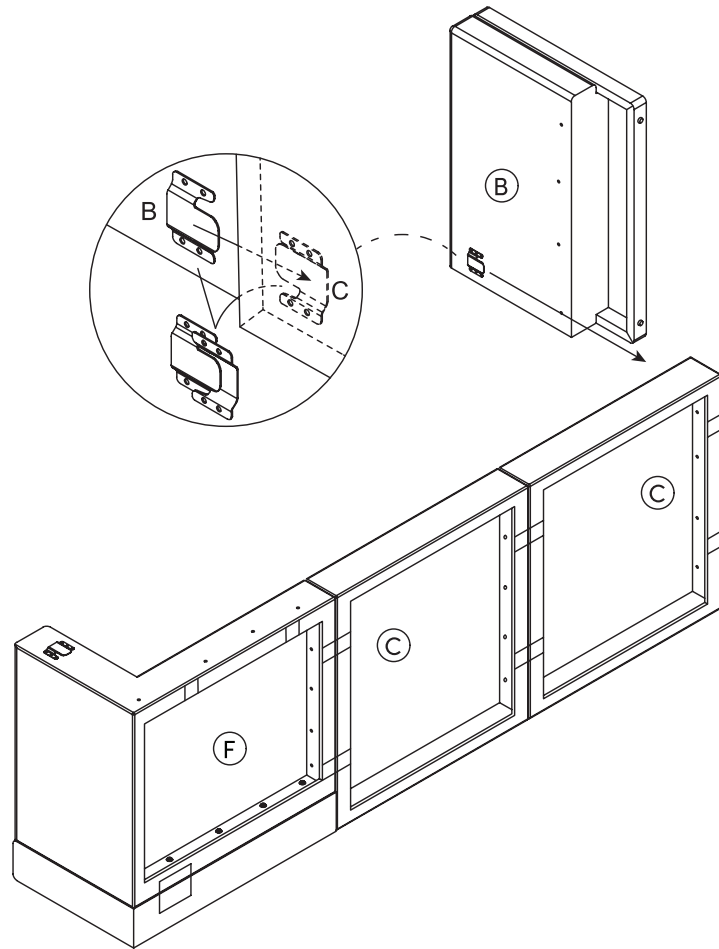
You guessed it! Secure the two pieces together using four sets of the Flat Washer (3), Spring Washer (2), and Thread Bolt (1). Tighten to 75% using the Allen Key (6).

Get your movie theater butter popcorn out! You're over halfway there!



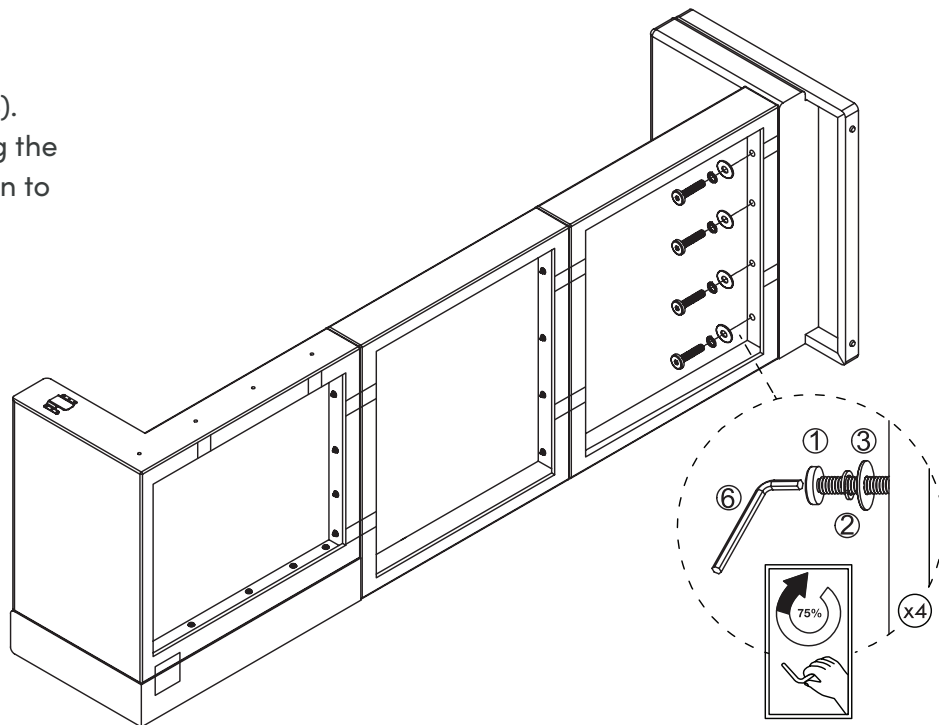
Step 11

Connect the Leg + Arm
Sub- Assembly (Right) (B)
to the Seat Frame (C).



Step 12

Secure using four sets
of Thread Bolts (1),
Spring Washers (2),
and Flat Washers (3).
Tighten to 75% using the
Allen Key (6). Tighten to
75%!



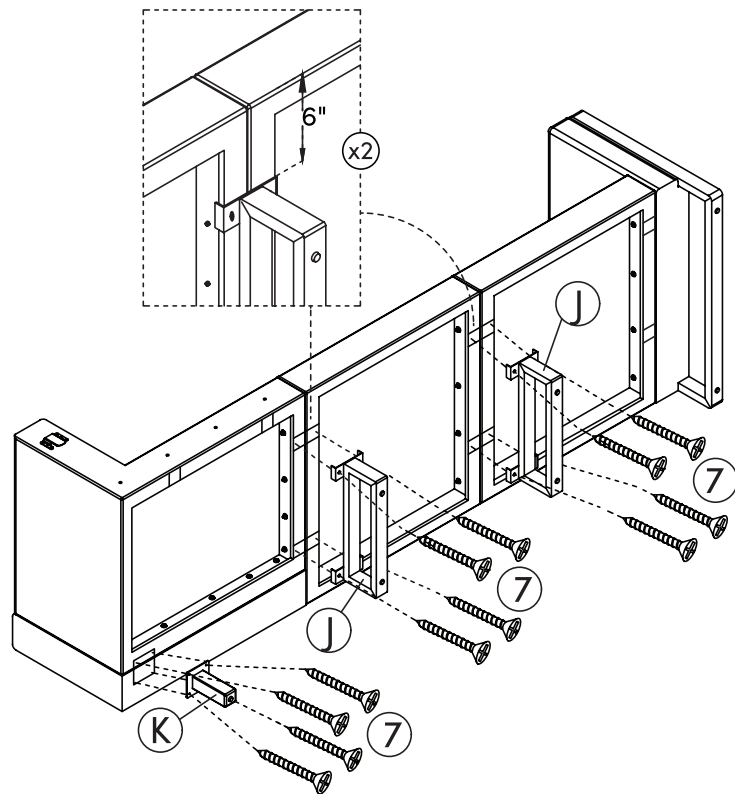
Step 13

Measure 6" from the top of the underside of the sofa and secure the Seat Frame Support Legs (J) to the bottom of the sofa using the M4*20mm Screws (7). Secure the Corner Support Leg (K) to the bottom of the unit, as well.



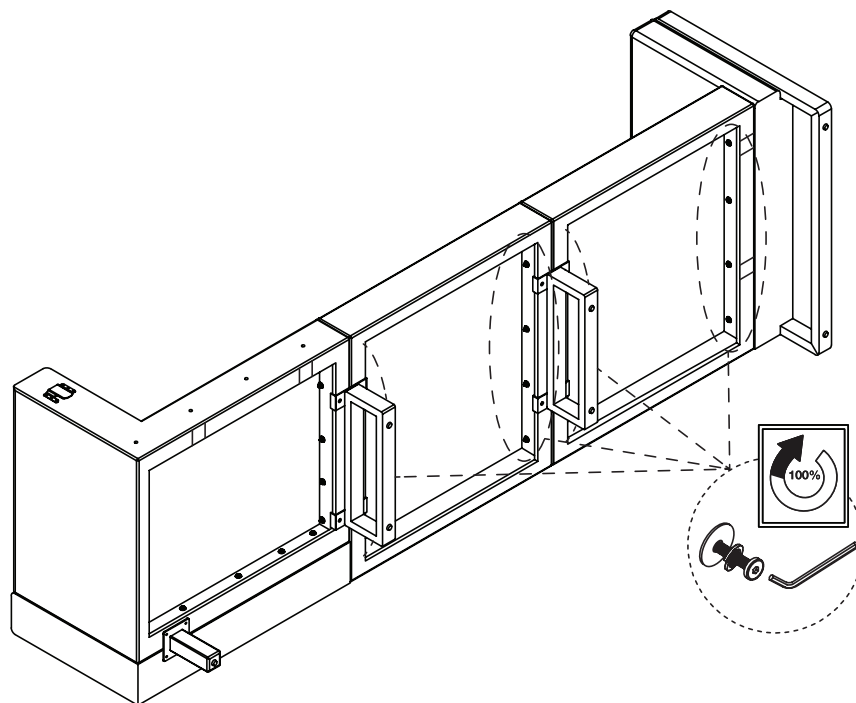
If you are having trouble getting the screws to catch, it is recommended to carefully use an electric screwdriver or drill with necessary bit for this step.

Do not over-tighten; holes may become stripped.



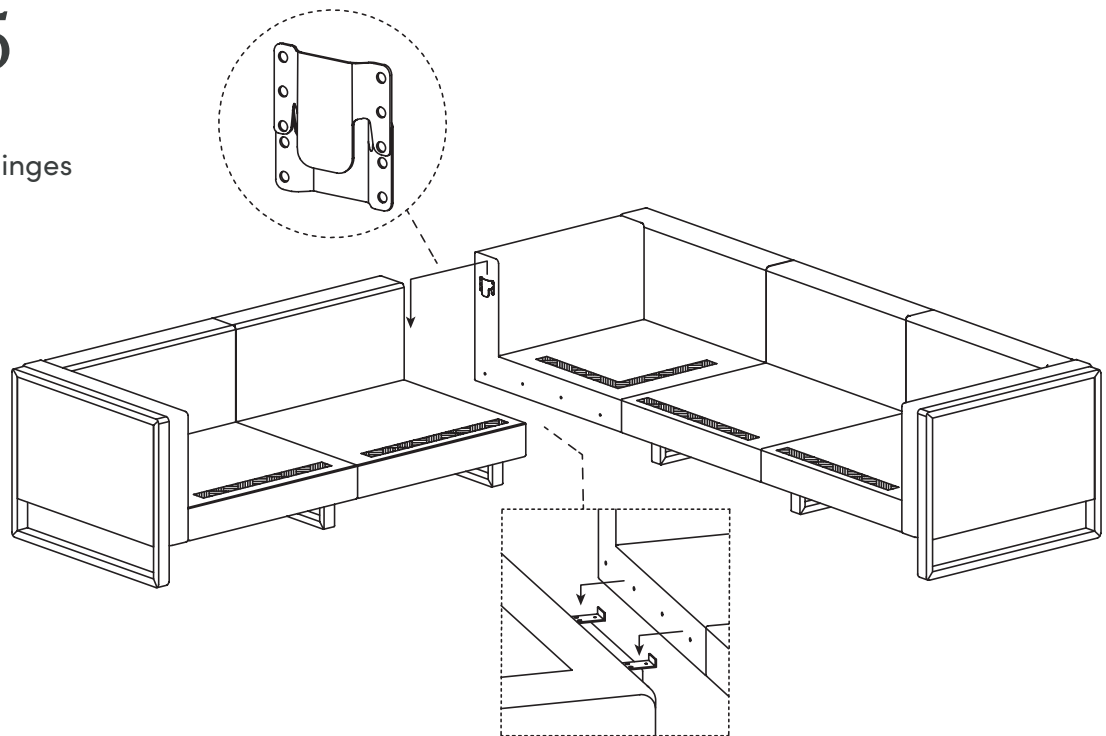
Step 14

Tighten all screws to 100%!



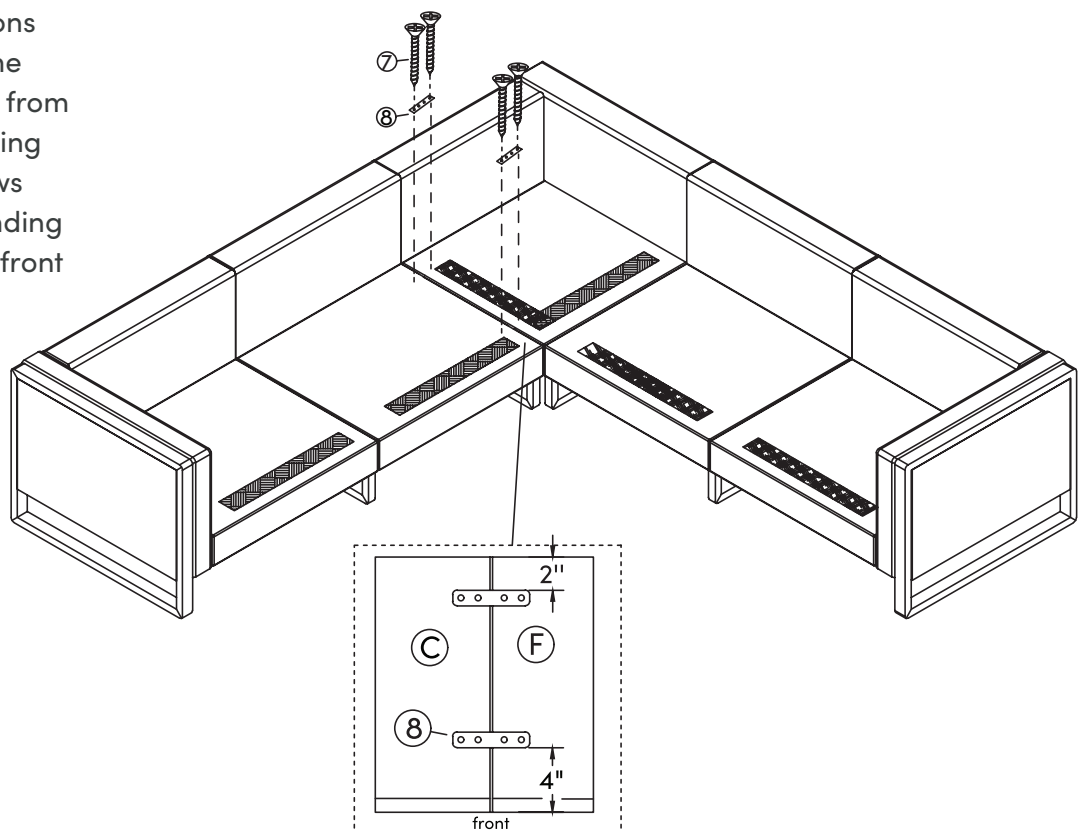
Step 15

Join the two units together by the hinges on the side.



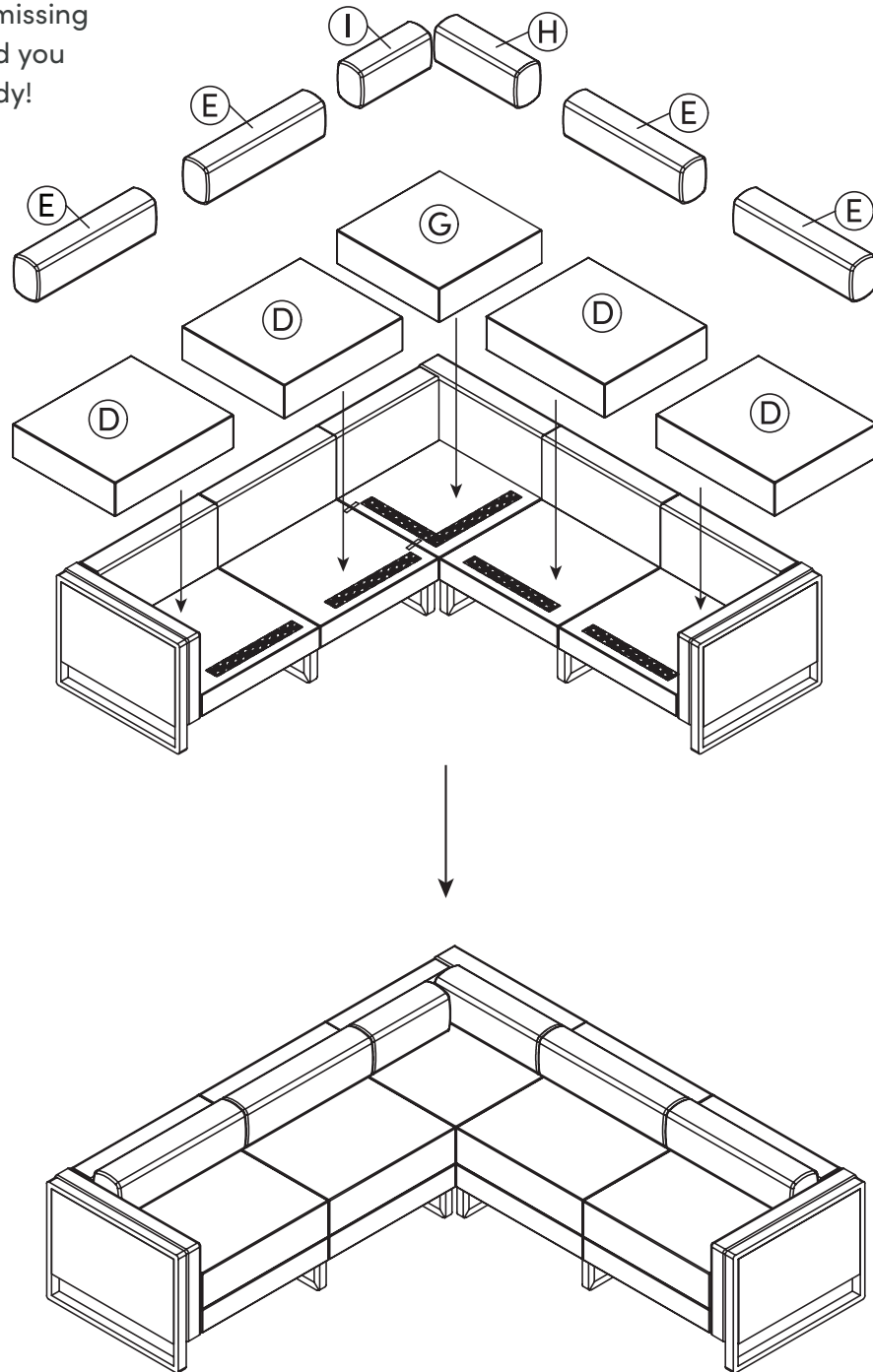
Step 16

Where the two sections are joined, secure one Mending Plate (8) 2" from the back cushions using the M4*20MM Screws (7) and another Mending Plate (8) 4" from the front of the sofa.



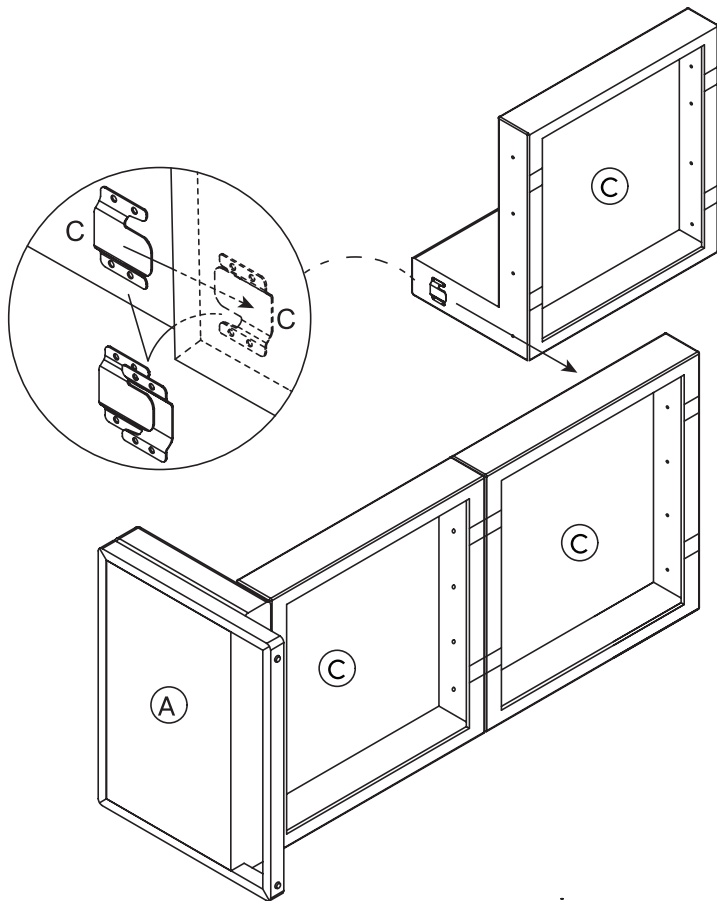
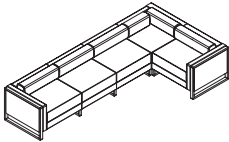
Step 17

Our favorite step! Place the Seat Cushions (D), Corner Seat Cushion (G), Backrest Pillows (E), and the Corner Pillows (H) (I) onto the sofa and voila! All that's missing is some popcorn and you are movie night ready!



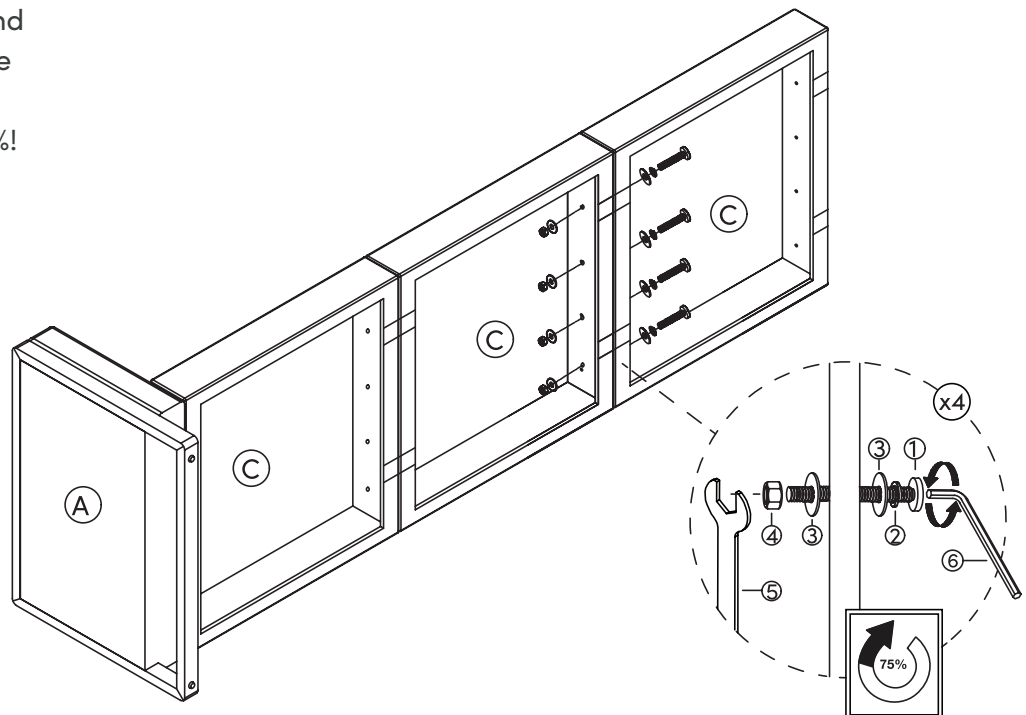
Step 5 (config. 2)

Grab another Seat Frame (C) and attach it to where you left off on Step 4 on Page 39.



Step 6

Grab the Wrench (5) and Allen Key (6) and secure the Seat Frames (C) together. Tighten to 75%!



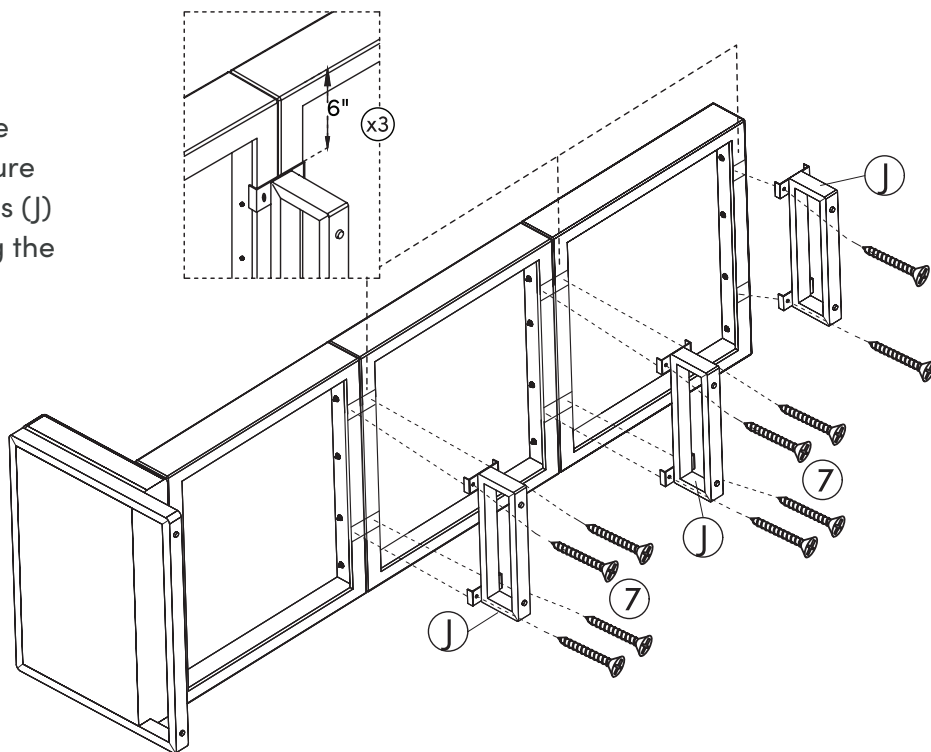
Step 7

Measure 6" from the top of the underside of the sofa and secure three Seat Frame Support Legs (J) to the bottom of the sofa using the M4*20mm Screws (7).



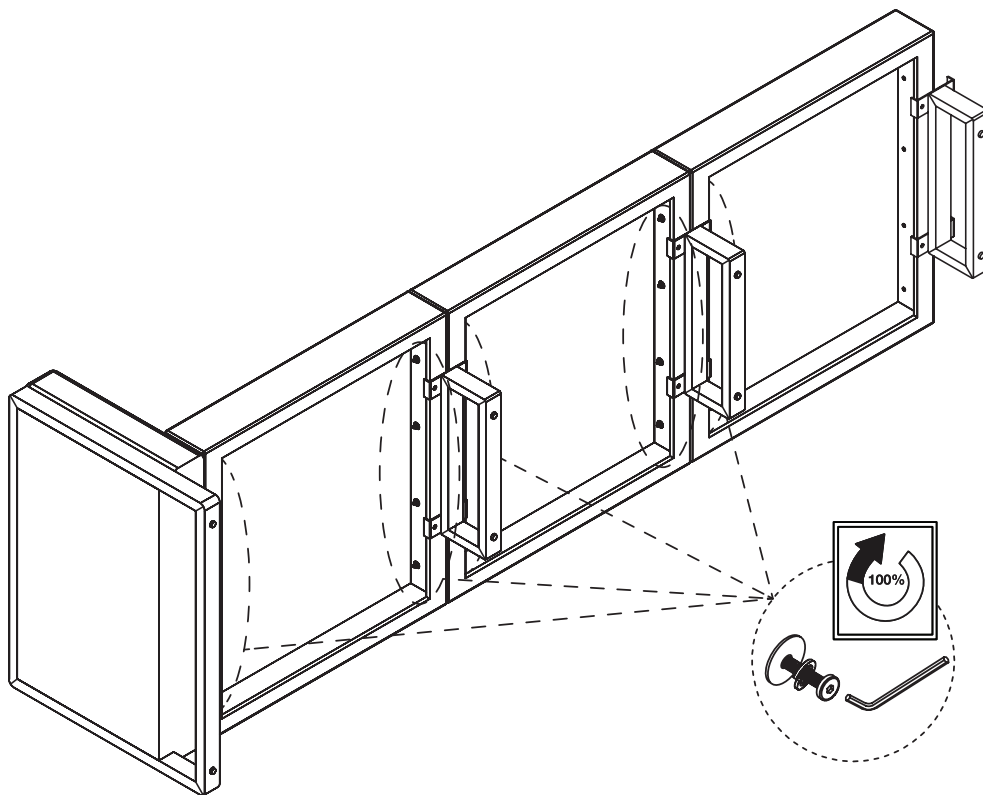
If you are having trouble getting the screws to catch, it is recommended to carefully use an electric screwdriver or drill with necessary bit for this step.

Do not over-tighten; holes may become stripped.



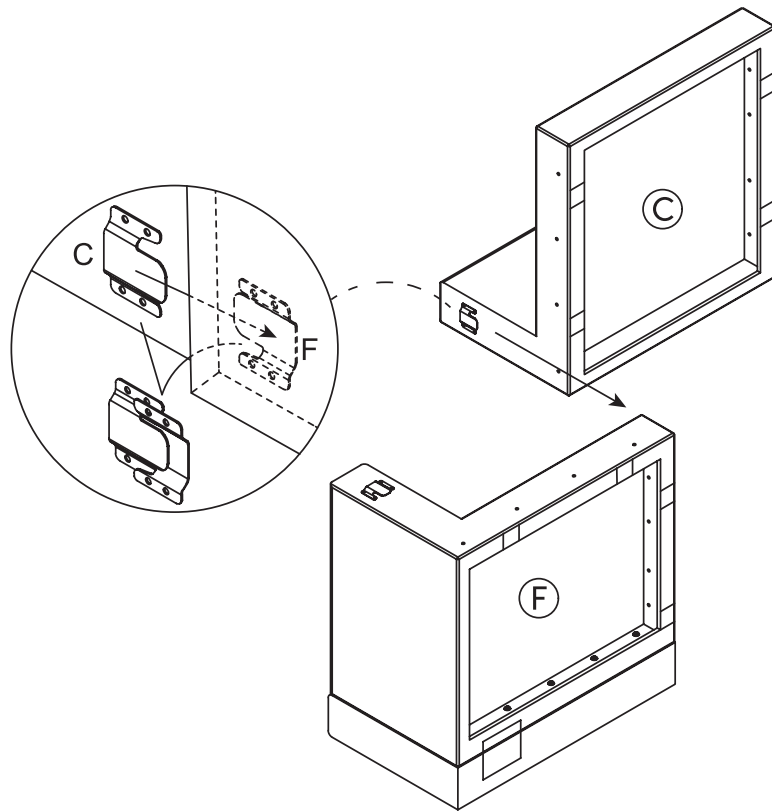
Step 8

Tighten all screws to 100%!



Step 9

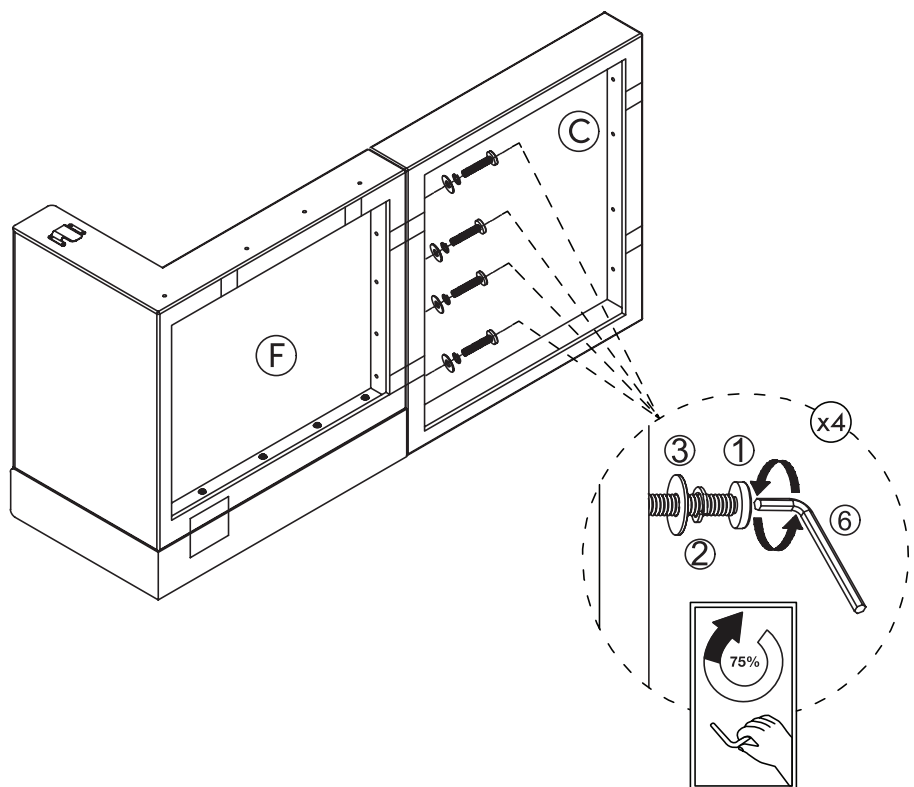
Connect the Seat Frame (C) to the Corner Seat Frame (F).



Step 10

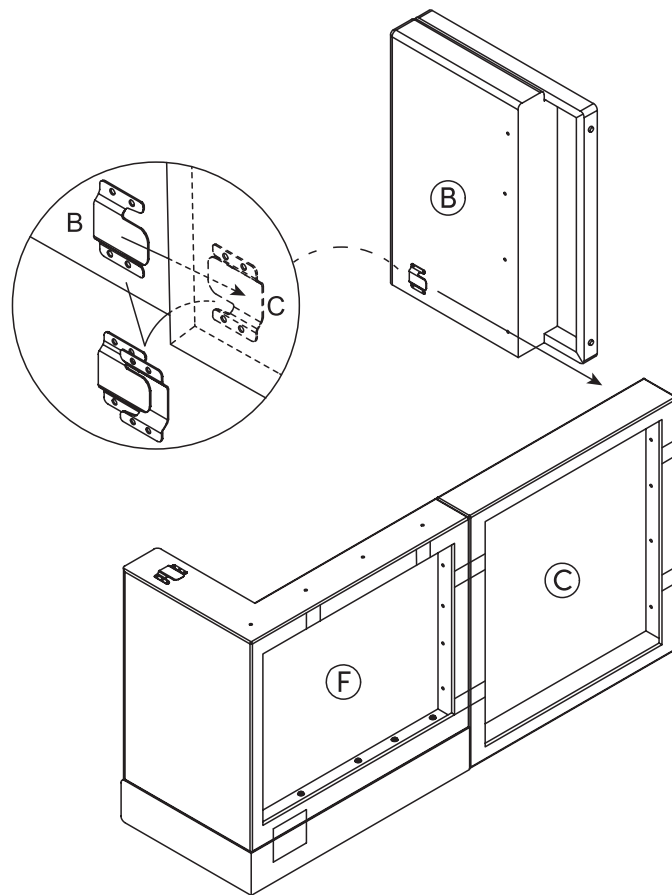
Secure the two pieces together using four sets of the Flat Washer (3), Spring Washer (2), and Thread Bolt (1). Tighten to 75% using the Allen Key (6).

You're getting good at this!



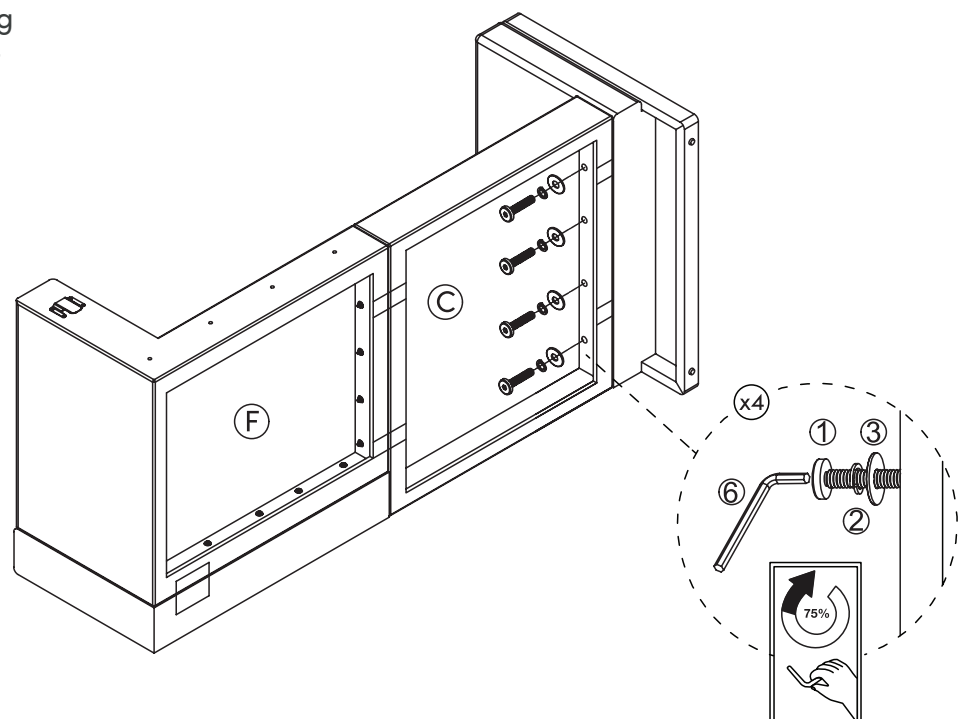
Step 11

Join the Leg + Arm Sub-Assembly (Right) to the Seat Frame (C).



Step 12

You guessed it! Secure the two pieces together using four sets of the Flat Washer (3), Spring Washer (2), and Thread Bolt (1). Tighten to 75% using the Allen Key (6).



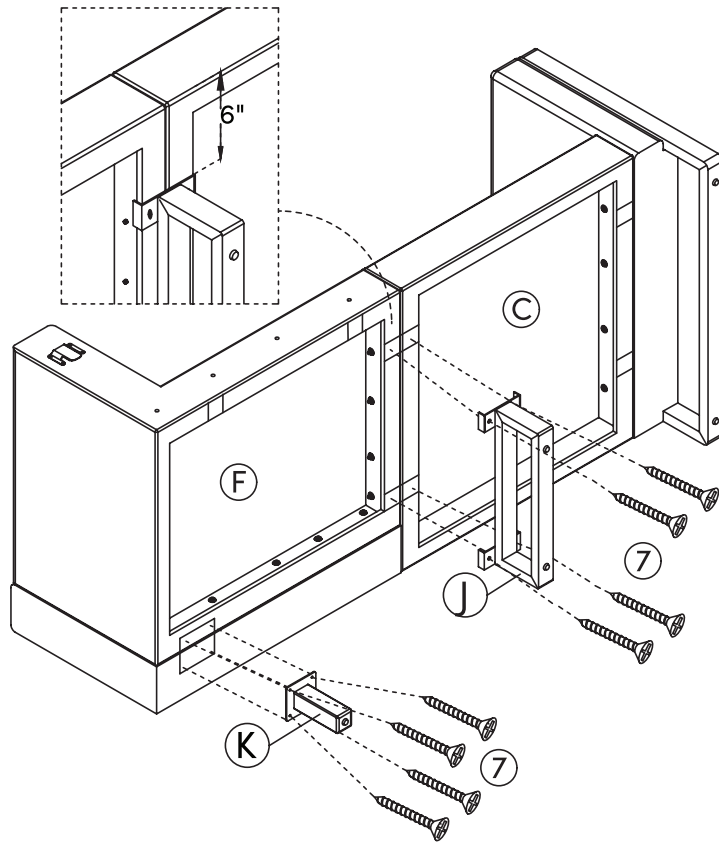
Step 13

Measure 6" from the top of the underside of the sofa and secure the Seat Frame Support Leg (J) to the bottom of the sofa using the M4*20mm Screws (7). Secure the Corner Support Leg (K) to the bottom of the unit, as well.



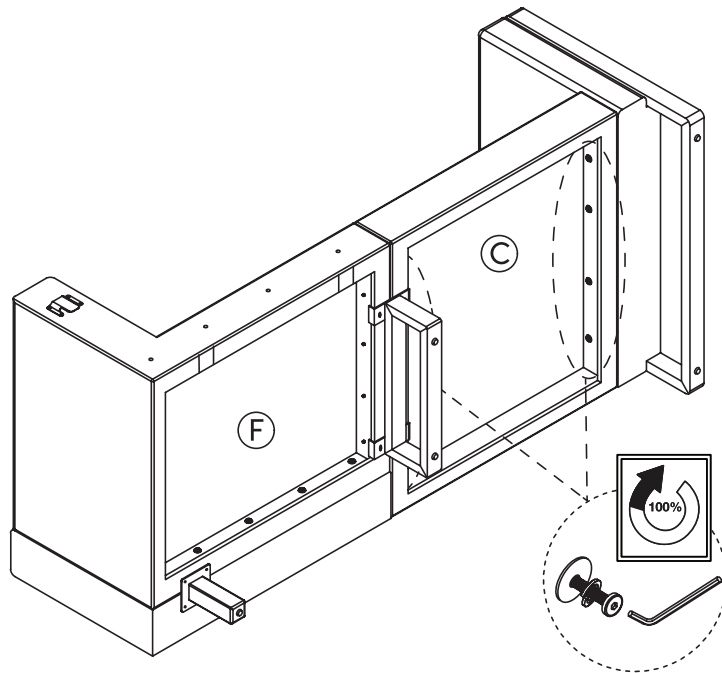
If you are having trouble getting the screws to catch, it is recommended to carefully use an electric screwdriver or drill with necessary bit for this step.

Do not over-tighten; holes may become stripped.



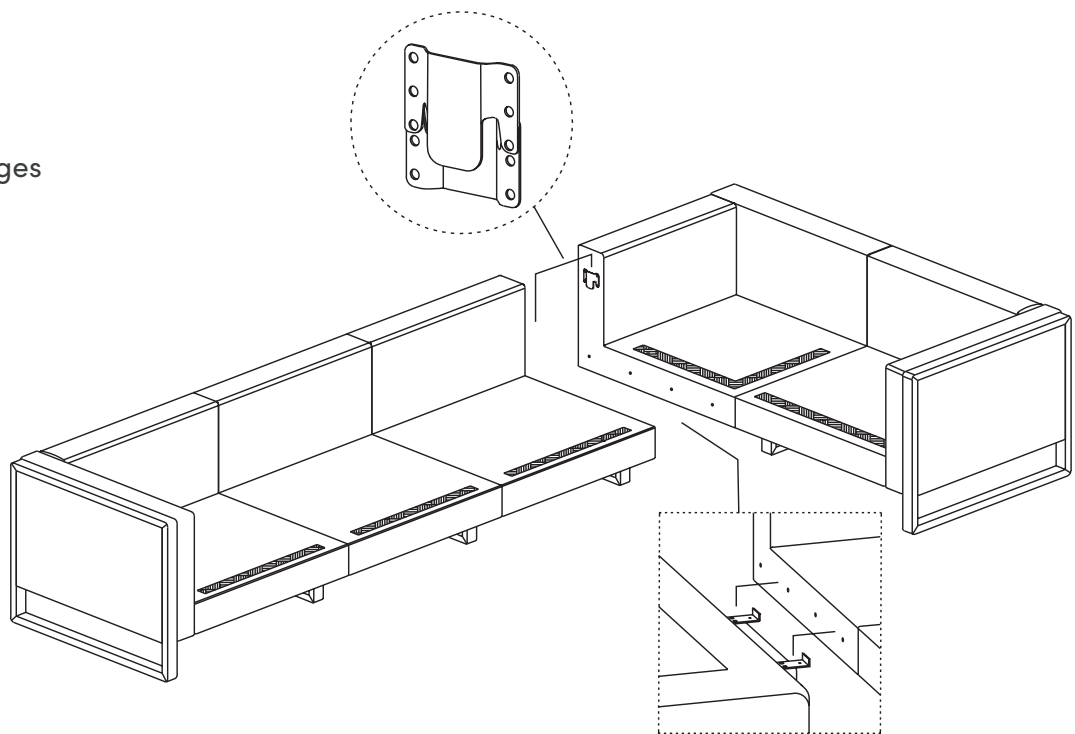
Step 14

Tighten all screws to 100%!



Step 15

Join the two units together by the hinges on the side.



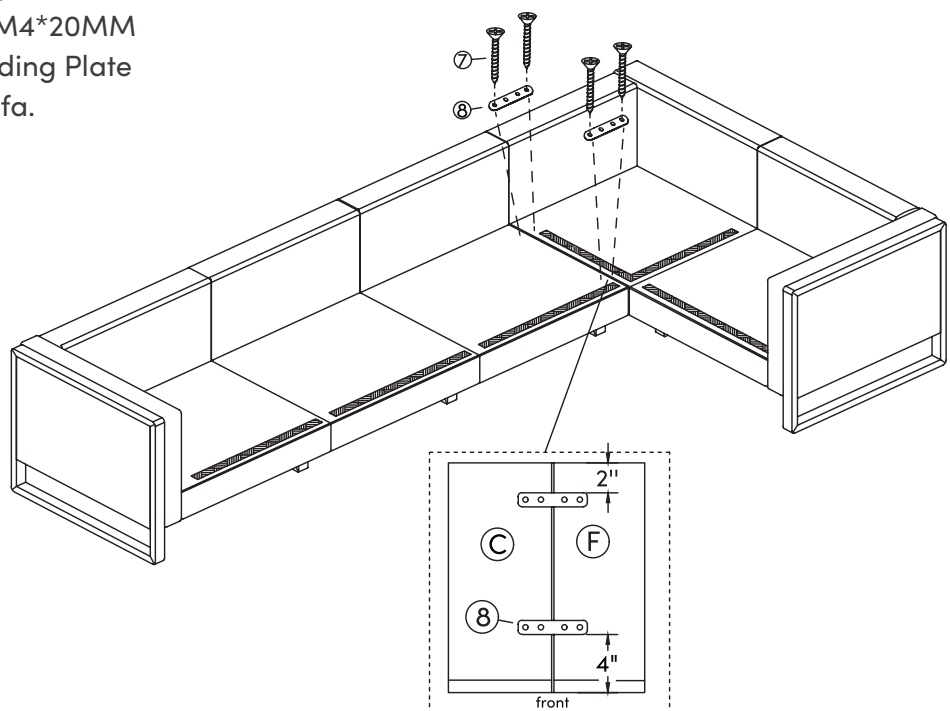
Step 16

Where the two sofa units come together, secure one Mending Plate (8) 2" from the back cushions using the M4*20MM Screws (7) and another Mending Plate (8) 4" from the front of the sofa.



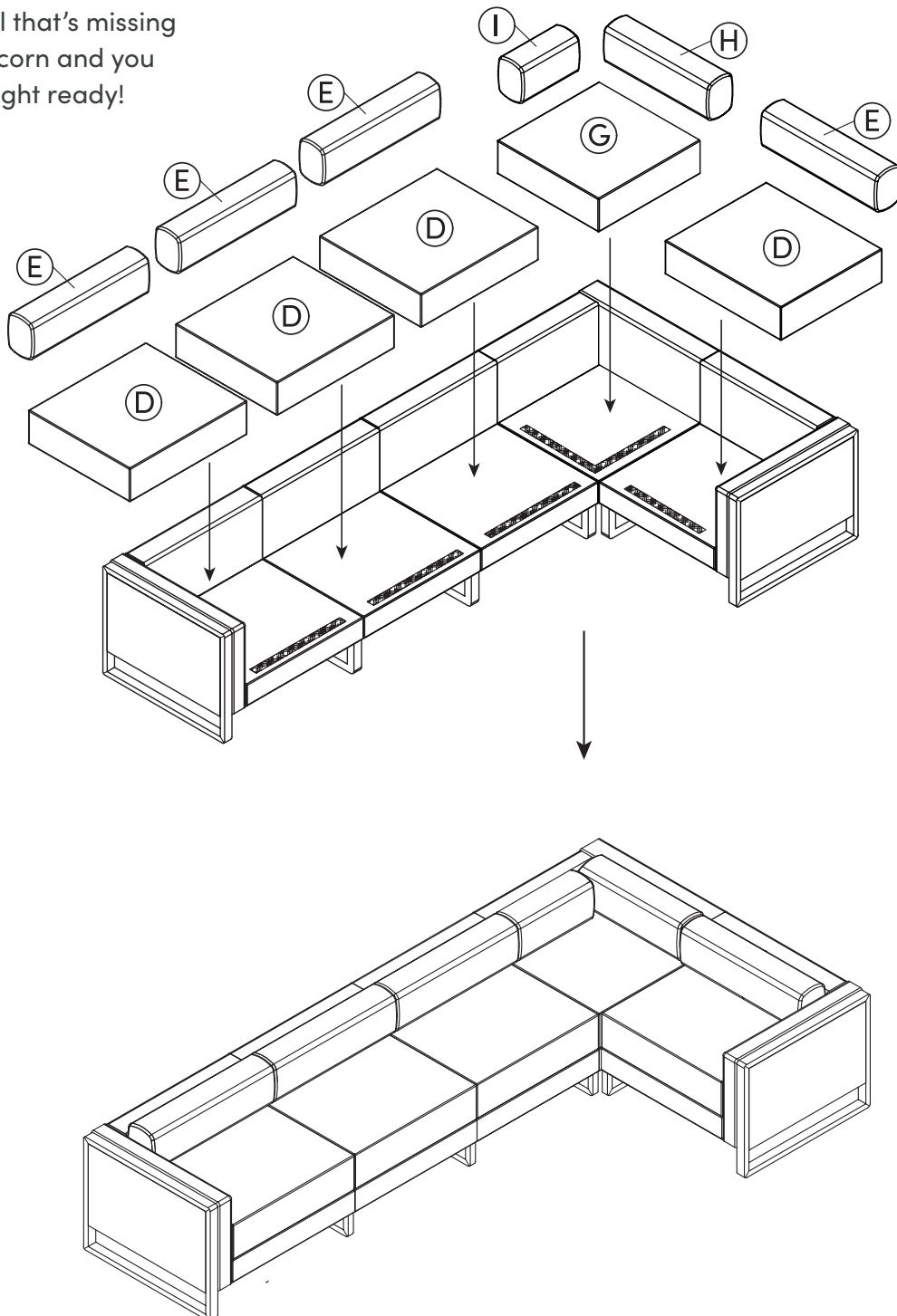
If you are having trouble getting the screws to catch, it is recommended to carefully use an electric screwdriver or drill with necessary bit for this step.

Do not over-tighten; holes may become stripped.



Step 17

Our favorite step! Place the Seat Cushions (D), Corner Seat Cushion (G), Backrest Pillows (E), and the Corner Pillows (H) (I) onto the sofa and voila! All that's missing is some popcorn and you are movie night ready!



No heartburn, when we handle the return

Give us a call **1-866-619-1004** or shoot us a message
at **help@nathanjames.com** we will issue you a free
replacement with **zero hassle**.

Our way



Give us a call



Replacement



You

Their way



Re-package item



Schedule pick up



Track package



Replacement



You

We really don't want you to go through the hassle of re-packaging your item
and sending it back, because let's be honest...nobody has time for that.

Safety first, fun later

We want your product to last as long as possible, so we recommend that you tighten the screws 2 weeks after assembly and for added safety check the tightness of all screws every 2 months.

For proper care and treatment, please check our website at NathanJames.com/products

Safe use of this product starts with you.

Use this product responsibly with the primary concern for your safety. Follow assembly instructions carefully and inspect product upon receipt and each use.

Nathan James and its parent companies cannot be held legally responsible for any injuries or death resulted from failure to follow instructions or improper use of this product.

Do not modify the structure of this product in any way.

Our products have been tested to meet specific safety measures as they were originally intended to be sold. Any modifications will present the risk of creating significant safety issues which NJ will not be responsible for.

Proper use

- | | |
|---------------|------------------------------|
| DO NOT | use for commercial purposes |
| DO NOT | frolic on sofa |
| DO NOT | leave spilled liquid on seat |
| DO NOT | use sofa if damaged |
| DO NOT | make temporary repairs |
| DO NOT | use outdoors |

We are only in business if you're happy

For starters, thanks for being you.

☎ Toll-free at 1-866-619-1004

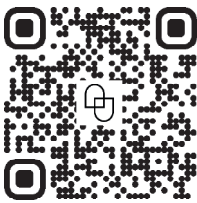
✉ Help@nathanjames.com

🌐 NathanJames.com/help

We do our best to ensure your furniture arrives without any problems, but occasionally mistakes happen—as humans we are imperfect beings. In the event that a part is damaged or missing, we will be more than happy to provide you with replacement part(s) for free.

Warranty

This product comes with a lifetime warranty from the date of purchase. Please use your phone to scan the QR code to register your product or visit <https://goo.gl/i9dk3q>



Did we do alright? Please spread the love!

If you are happy with your product, tell your friends and family about us or even better leave us a review online. Spreading the word gives us the opportunity to make more people happy and keep our prices low for your next purchase.

Brooklyn Burdon

Founder, Nathan James