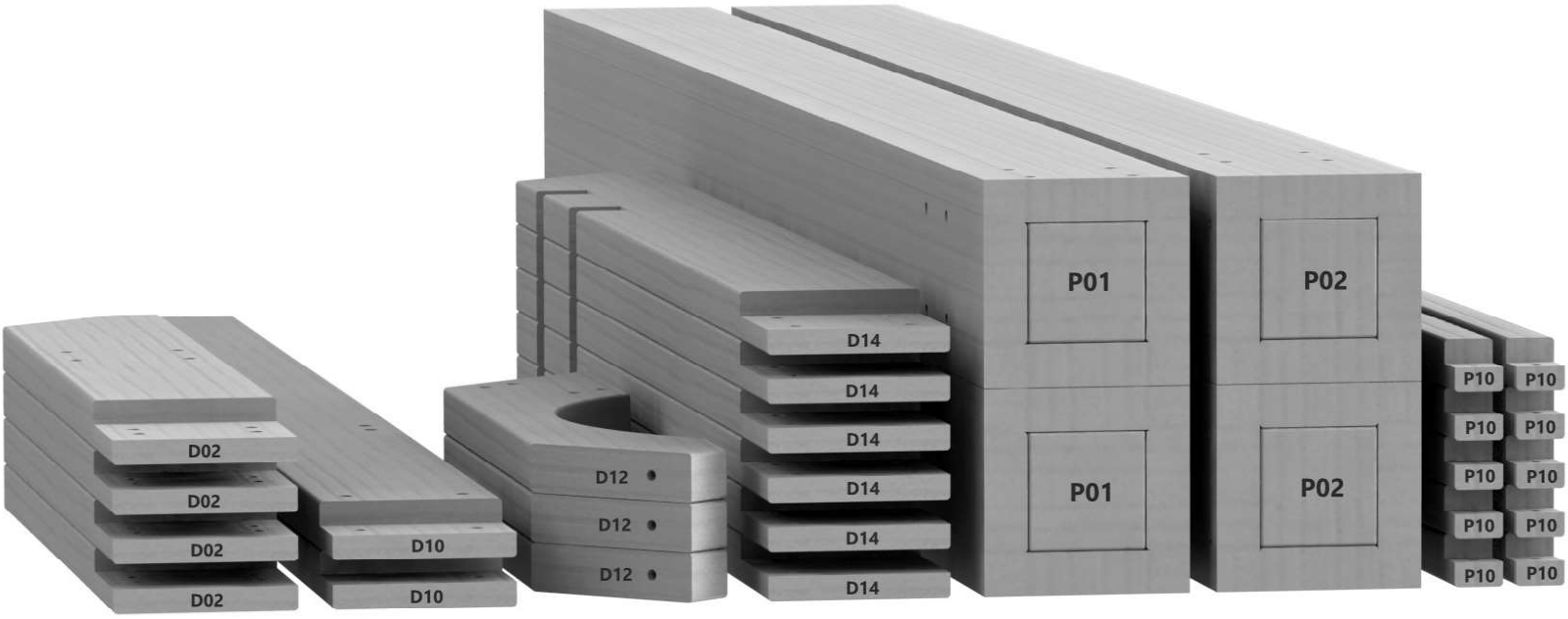
PRE-ASSEMBLY STEP 1 - SORTING PARTS

It is critical for ease of assembly that you take the time to sort and organize the wood and hardware.

WOOD PARTS:

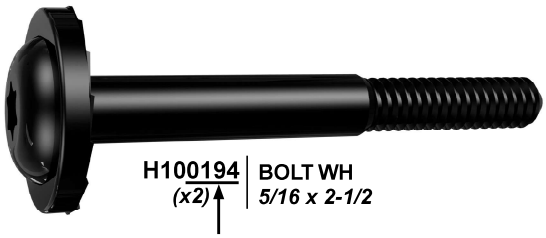
- Organize wood parts by the three-digit, alpha-numeric number stamped on each board (ex. P01).
- If there are multiple boards with the same stamped number, stack those pieces together.
- Stamps can be found on the flat surface of the boards or on the end of the boards.
- Allow yourself plenty of room - the wood pieces can take up a significant amount of space.

NOTE: CARTONS ARE NOT ORGANIZED BY BOARD NUMBER.



HARDWARE PARTS:

- We recommend that you have a separate table to organize the hardware.
- Hardware bags are printed with a seven-digit, alpha-numeric part number.
- You can organize your hardware by part number or group by hardware type (i.e. bolts, nuts, etc.).
- During assembly you only need to reference the last four digits of the number.



PRE-ASSEMBLY STEP 2 - TOOLS REQUIRED



Cordless Drill
or Electric Drill



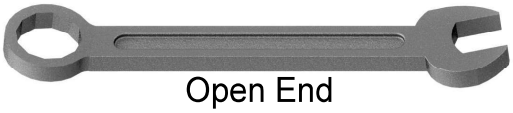
Drill
Attachments:
Phillips Head



1/8", 3/16", 3/8" &
7/16" Drill Bits



Phillips Screw Driver



Open End
Wrenches 1/2" &
9/16"



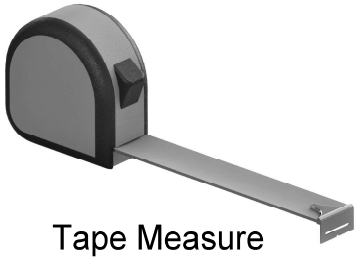
3/8" Drive Ratchet, 1/2" &
7/16" STD Sockets 1/2" & 7/16"
Deep Sockets



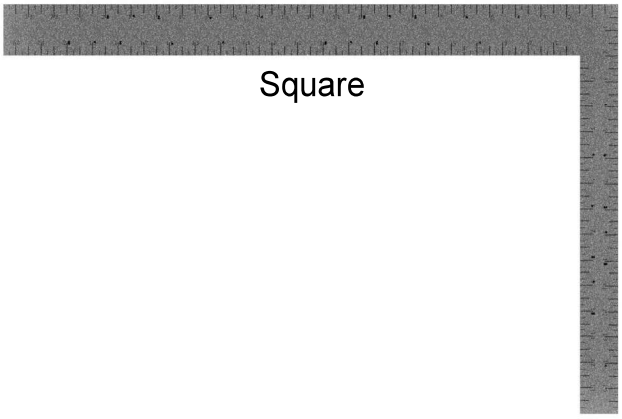
Claw Hammer



Rubber Mallet
- Optional



Tape Measure



Square



Level 24"

PRE-ASSEMBLY STEP 3 - CHOOSE YOUR ASSEMBLY METHOD

There are several types of assembly instructions available to you.

1. Printed Assembly Manual included with your set
2. BILT APP - 3D interactive instructions
3. Combination of the Printed Manual and BILT APP (Note: Step numbers can differ between the two methods)



STEP 4A - SIDE WALL ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
20	H100198	WASHER LOCK EXT 8x19
12	H100205	BOLT WH 5/16x2 1/4 BLK
20	H100379	TNUT-5/16" BLK
8	H100415	BOLT WH 5/16x3 3/4 BLK

B01 (x1) POST - W4L18821
3"x3"x89 5/16" (76x76x2269)

B02 (x1) POST - W4L18824
3"x3"x76 13/16" (76x76x1951)

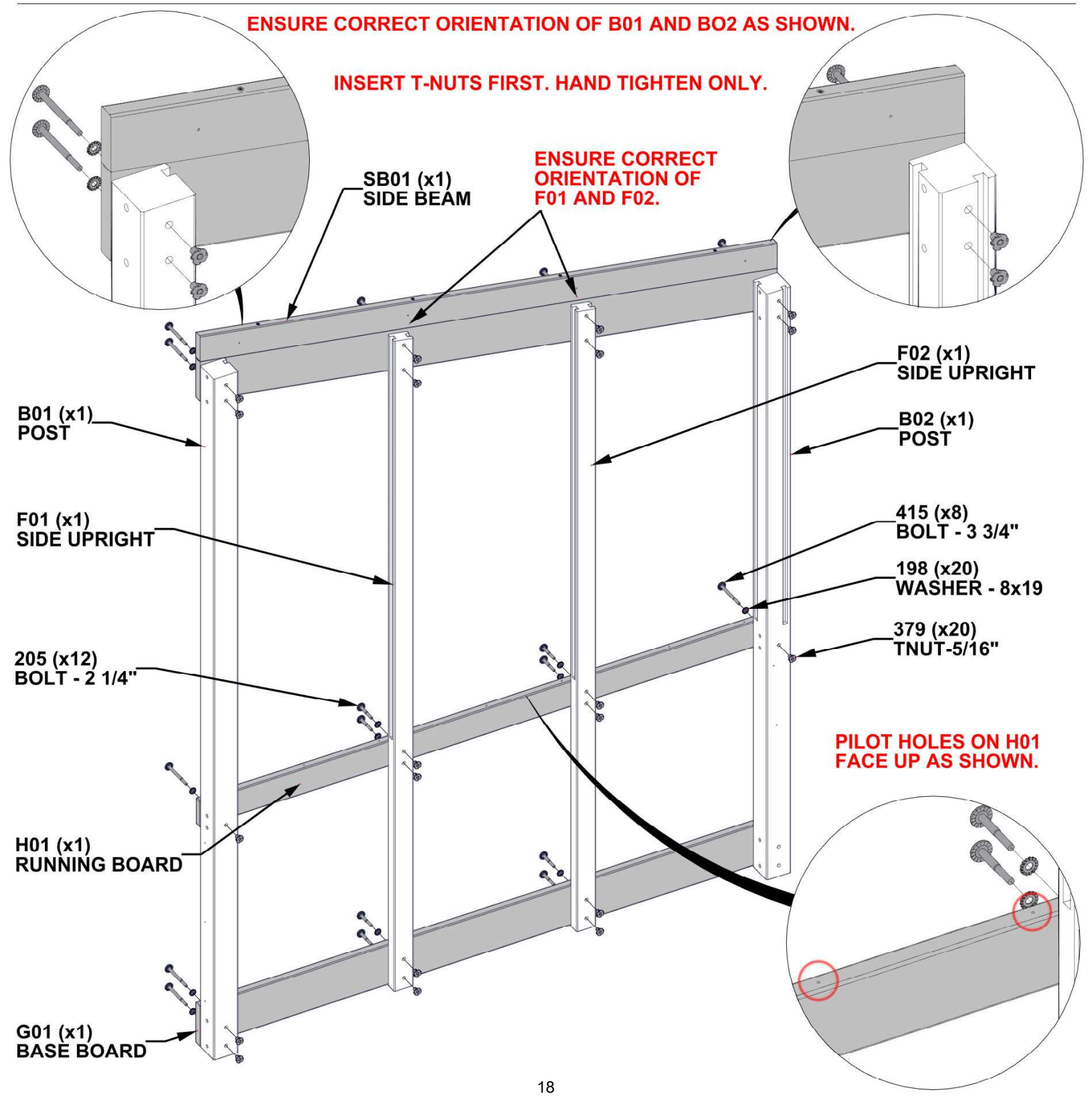
F01 (x1) SIDE UPRIGHT - W4L18822
1 7/16"x2 3/8"x85 3/8" (36x60x2168)

F02 (x1) SIDE UPRIGHT - W4L18823
1 7/16"x2 3/8"x81 3/8" (36x60x2068)

SB01 (x1) SIDE BEAM - W2A03999
15/16"x8 7/16"x73 3/8" (24x214x1865)

G01 (x1) BASE BOARD - W4L18825
15/16"x5 1/4"x70 13/16" (24x134x1799)

H01 (x1) RUNNING BOARD - W4L18826
15/16"x3 3/8"x70 13/16" (24x86x1799)



STEP 4B - SIDE WALL ASSEMBLY

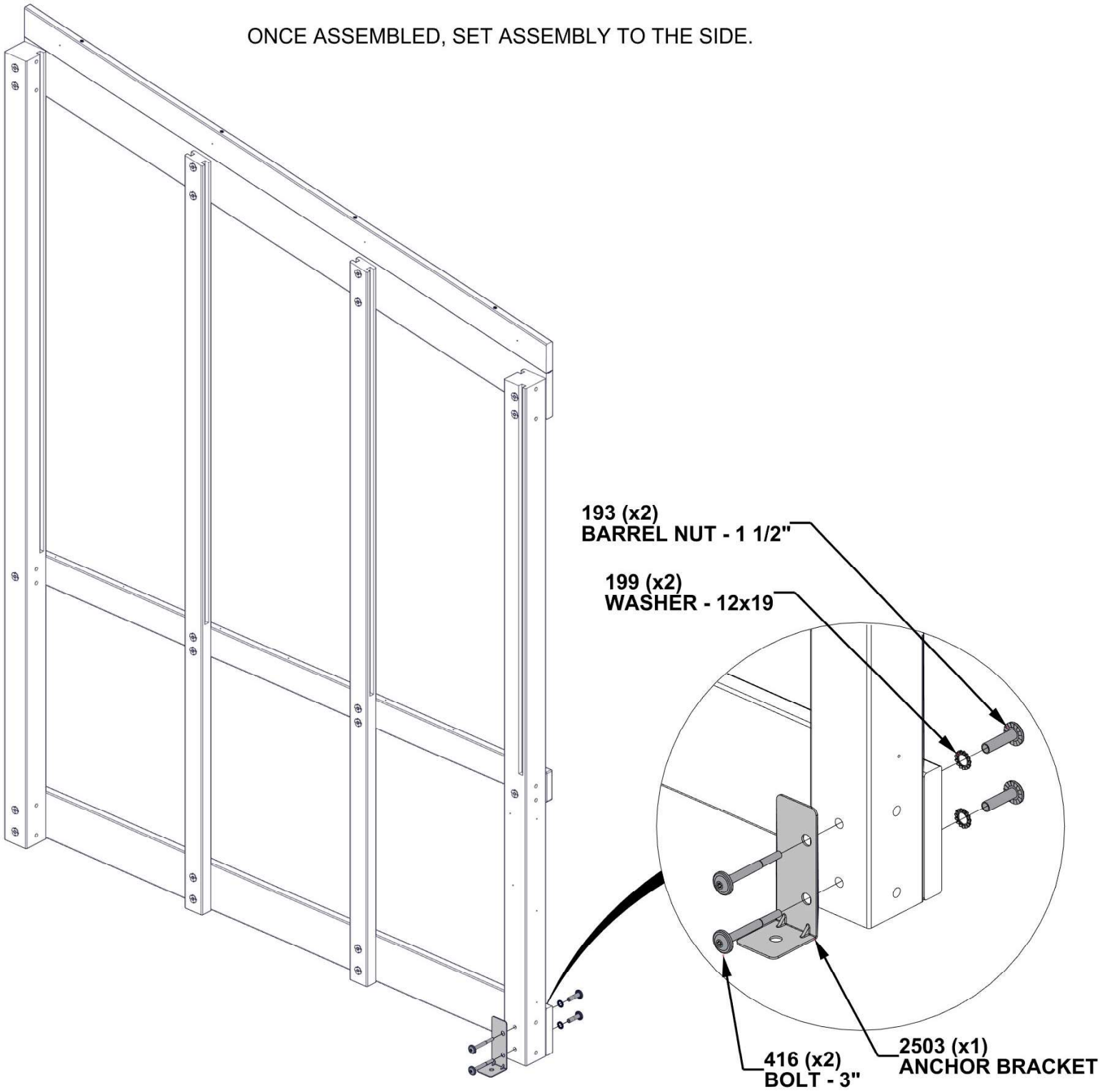
QTY	PART NUMBER	DESCRIPTION
2	H100193	NUT BARREL WH 5/16 X 1 1/2 BLK
2	H100199	WASHER LOCK EXT 12x19
2	H100416	BOLT WH 5/16x3 BLK



A4M02503 ANCHOR BRACKET
(x1)

HAND TIGHTEN ONLY.

ONCE ASSEMBLED, SET ASSEMBLY TO THE SIDE.



STEP 5A - BACK WALL ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
16	H100198	WASHER LOCK EXT 8x19
16	H100205	BOLT WH 5/16x2 1/4 BLK
16	H100379	TNUT-5/16" BLK

BB01 (x1) BACK BEAM - W2A04002
15/16"x8 7/16"x68 3/4" (24x214x1746)

BB02 (x1) BACK BEAM - W2A04003
15/16"x8 7/16"x47 3/8" (24x214x1204)

G02 (x1) BASE BOARD - W4L18834
15/16"x5 1/4"x67 15/16" (24x134x1726)

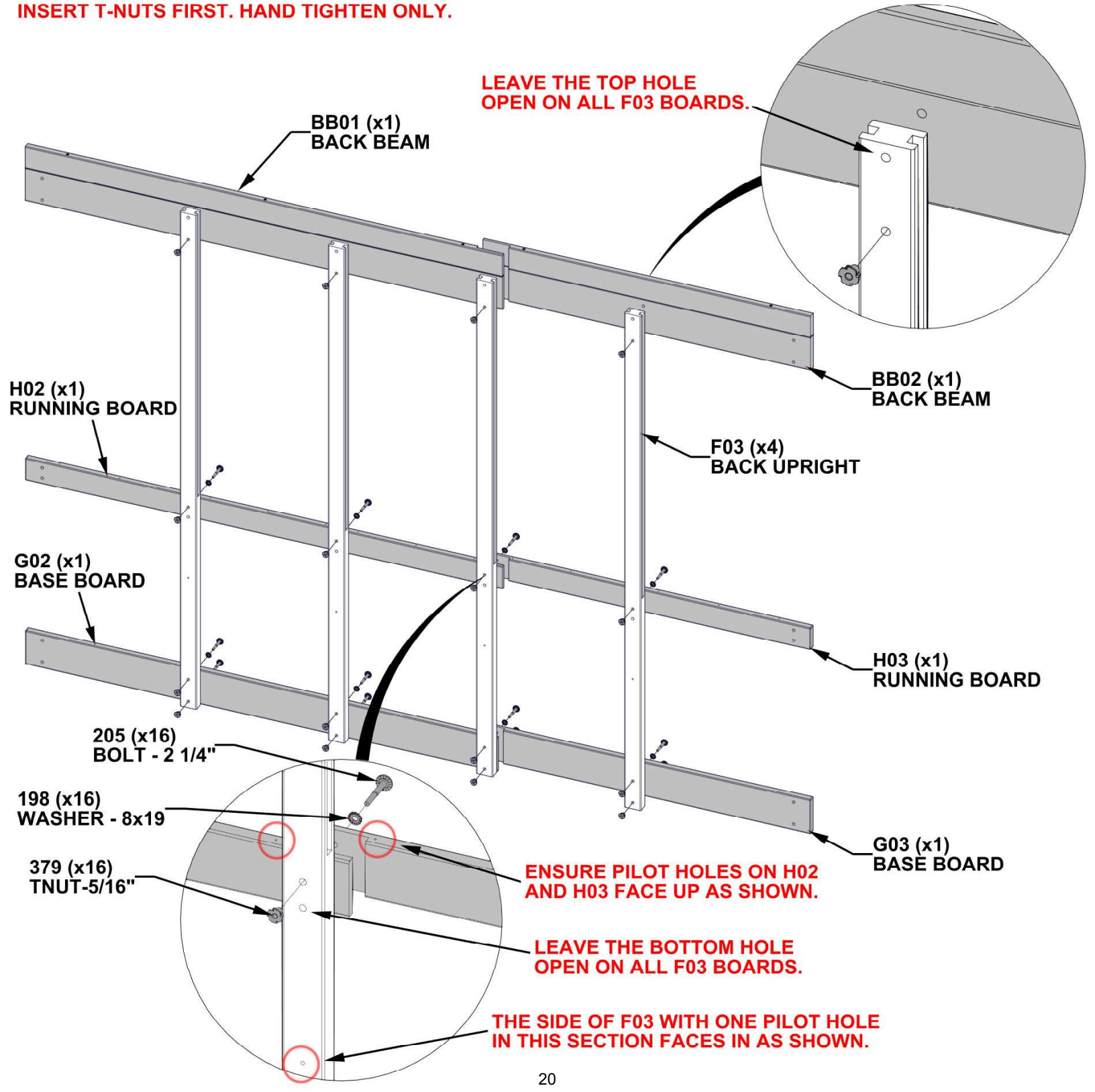
G03 (x1) BASE BOARD - W4L18835
15/16"x5 1/4"x46 5/8" (24x134x1184)

F03 (x4) BACK UPRIGHT - W4L18831
1 7/16"2 3/8"x76 13/16" (36x60x1951)

H02 (x1) RUNNING BOARD - W4L18832
15/16"x3 3/8"x68 3/4" (24x86x1746)

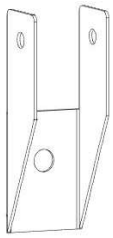
H03 (x1) RUNNING BOARD - W4L18833
15/16"x3 3/8"x47 3/8" (24x86x1204)

INSERT T-NUTS FIRST. HAND TIGHTEN ONLY.

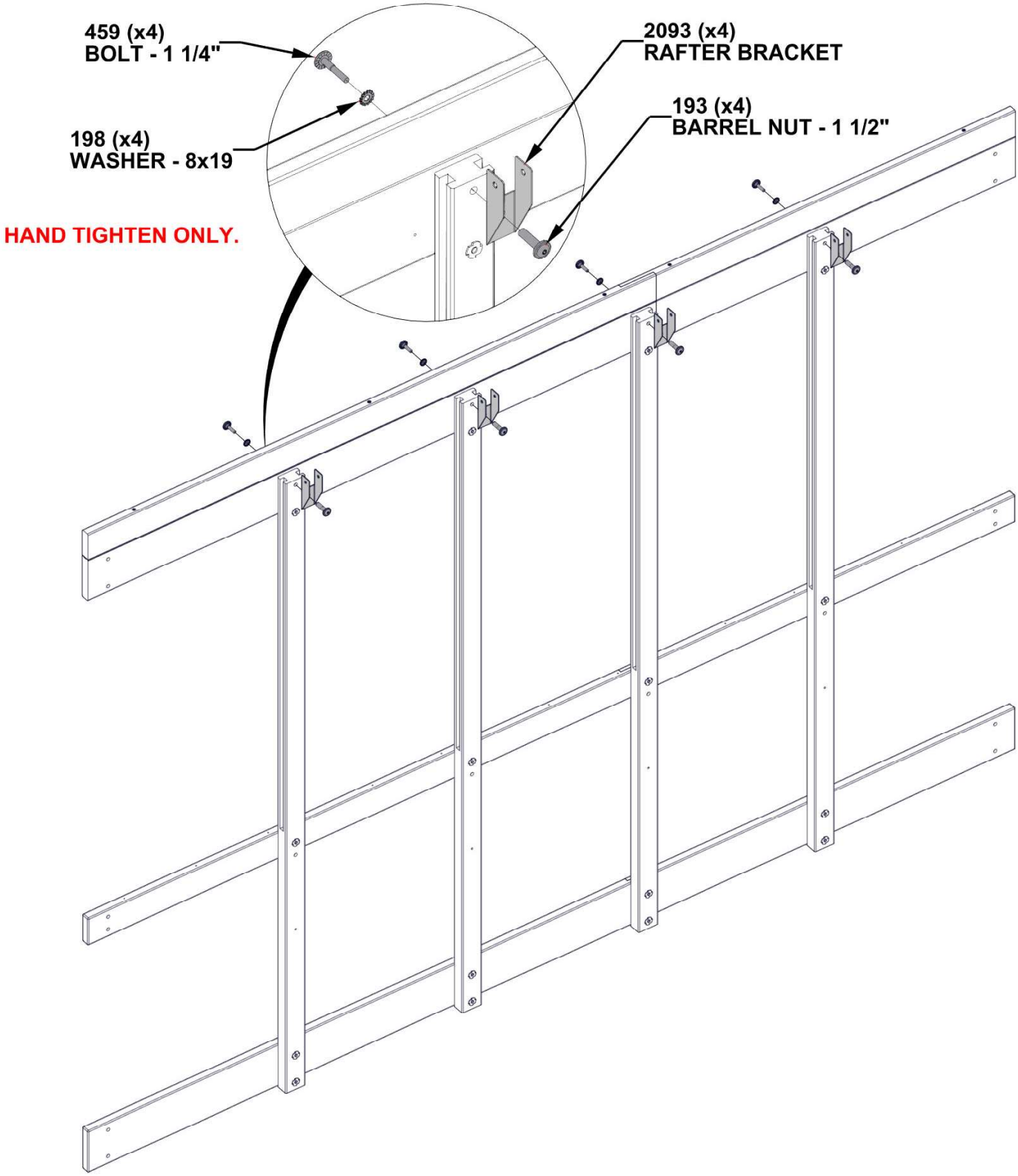


STEP 5B - BACK WALL ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
4	H100193	NUT BARREL WH 5/16 X 1 1/2 BLK
4	H100198	WASHER LOCK EXT 8x19
4	H100459	BOLT WH 5/16x1 1/4 BLK



A4M02093 (x4) RAFTER BRACKET

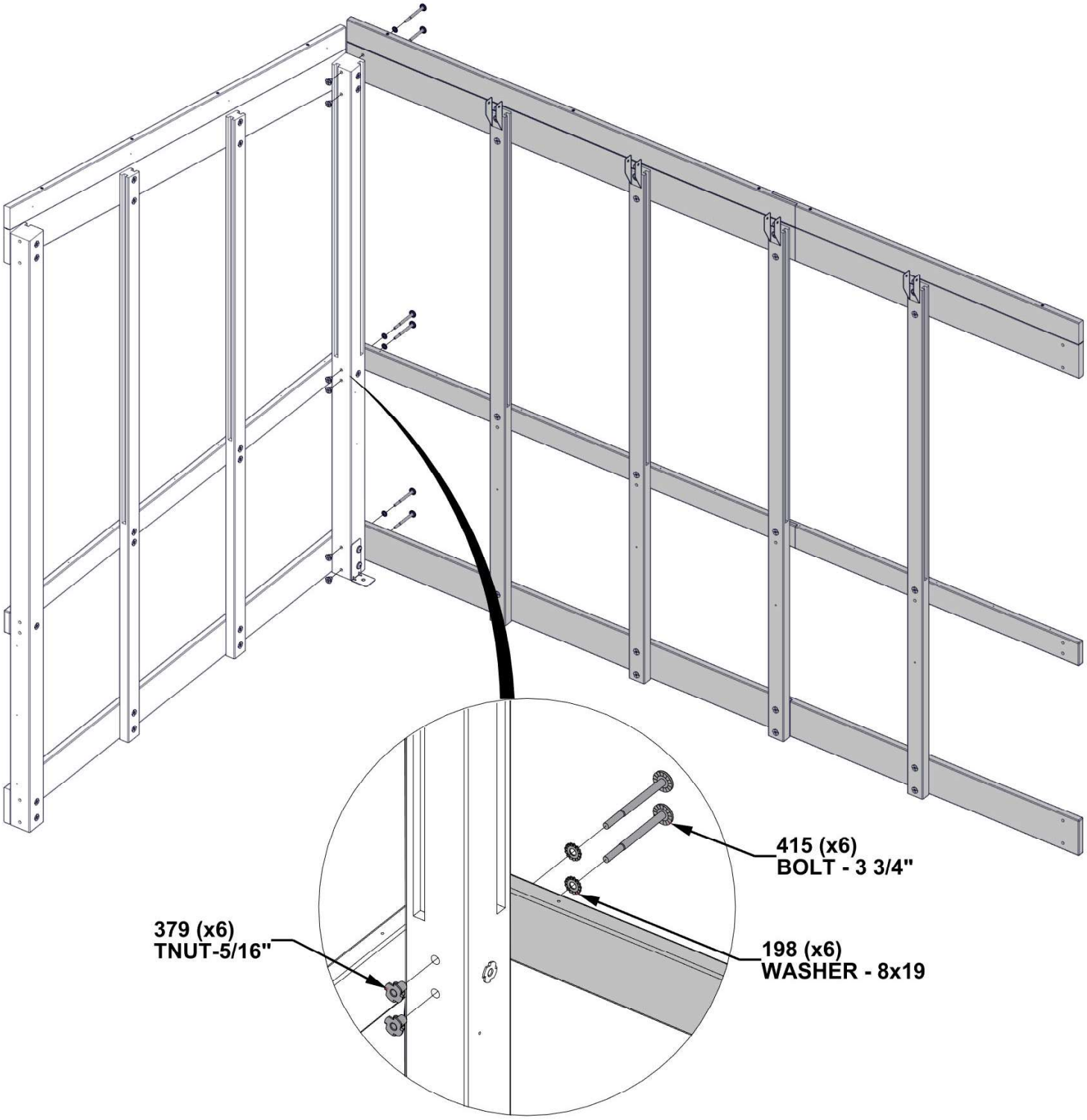


STEP 6 - GREENHOUSE ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
6	H100198	WASHER LOCK EXT 8x19
6	H100379	TNUT-5/16" BLK
6	H100415	BOLT WH 5/16x3 3/4 BLK

HAND TIGHTEN ONLY.

STAND UP THE SIDE AND BACK ASSEMBLIES AND BOLT TOGETHER.



STEP 7A - SIDE WALL ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
16	H100198	WASHER LOCK EXT 8x19
10	H100205	BOLT WH 5/16x2 1/4 BLK
16	H100379	TNUT-5/16" BLK
6	H100415	BOLT WH 5/16x3 3/4 BLK

B05 POST - W4L18863
(x1) 3"x3"x89 5/16" (76x76x2269)

B06 POST - W4L18880
(x1) 3"x3"x76 13/16" (76x76x1951)

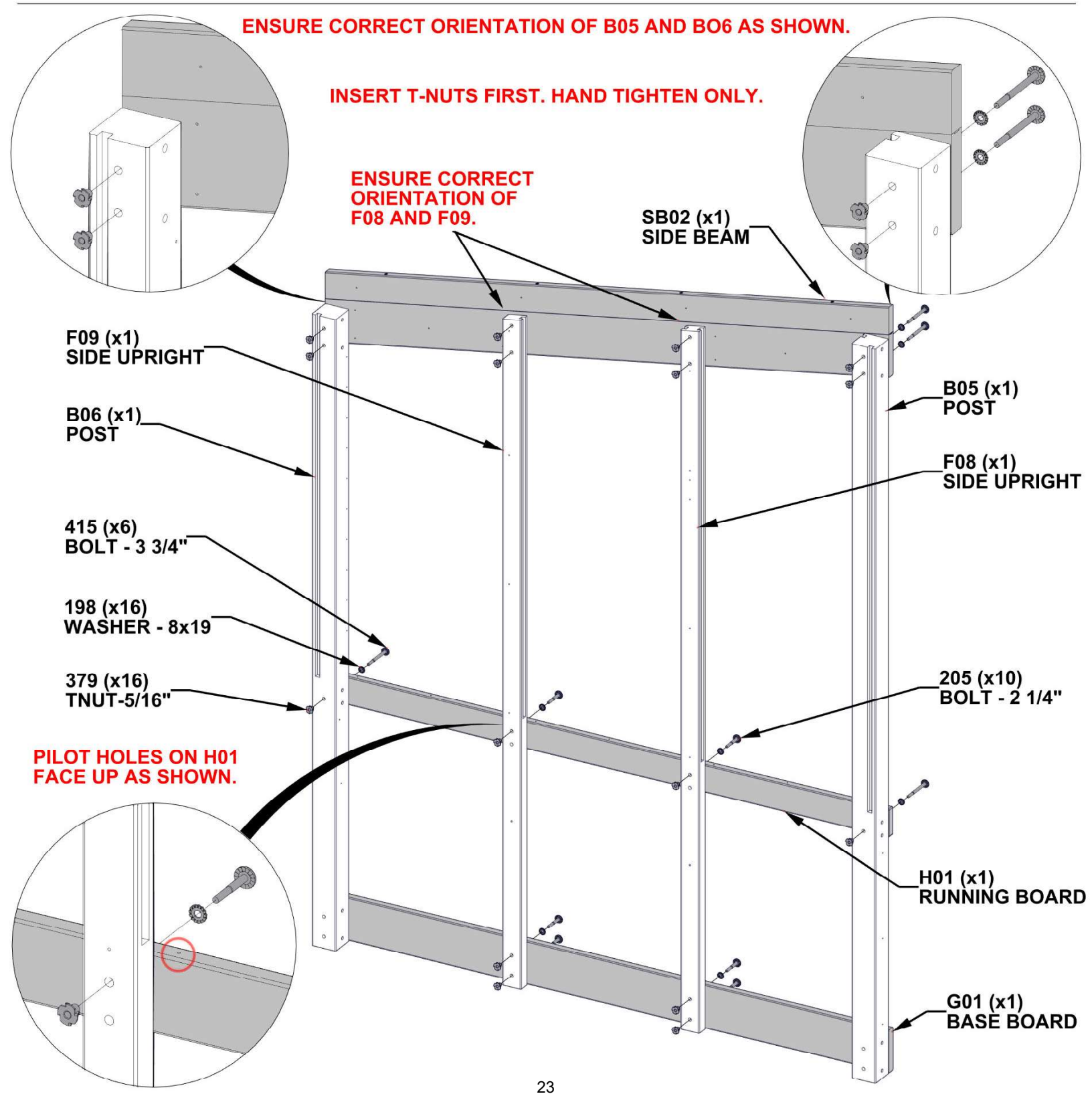
F08 SIDE UPRIGHT - W4L18864
(x1) 1 7/16"x2 3/8"x85 3/8" (36x60x2168)

F09 SIDE UPRIGHT - W4L18865
(x1) 1 7/16"x2 3/8"x81 3/8" (36x60x2068)

SB02 SIDE BEAM - W2A04010
(x1) 15/16"x8 7/16"x73 3/8" (24x214x1865)

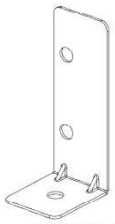
G01 BASE BOARD - W4L18825
(x1) 15/16"x5 1/4"x70 13/16" (24x134x1799)

H01 RUNNING BOARD - W4L18826
(x1) 15/16"x3 3/8"x70 13/16" (24x86x1799)



STEP 7B - SIDE WALL ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
4	H100193	NUT BARREL WH 5/16 X 1 1/2 BLK
4	H100199	WASHER LOCK EXT 12x19
4	H100416	BOLT WH 5/16x3 BLK



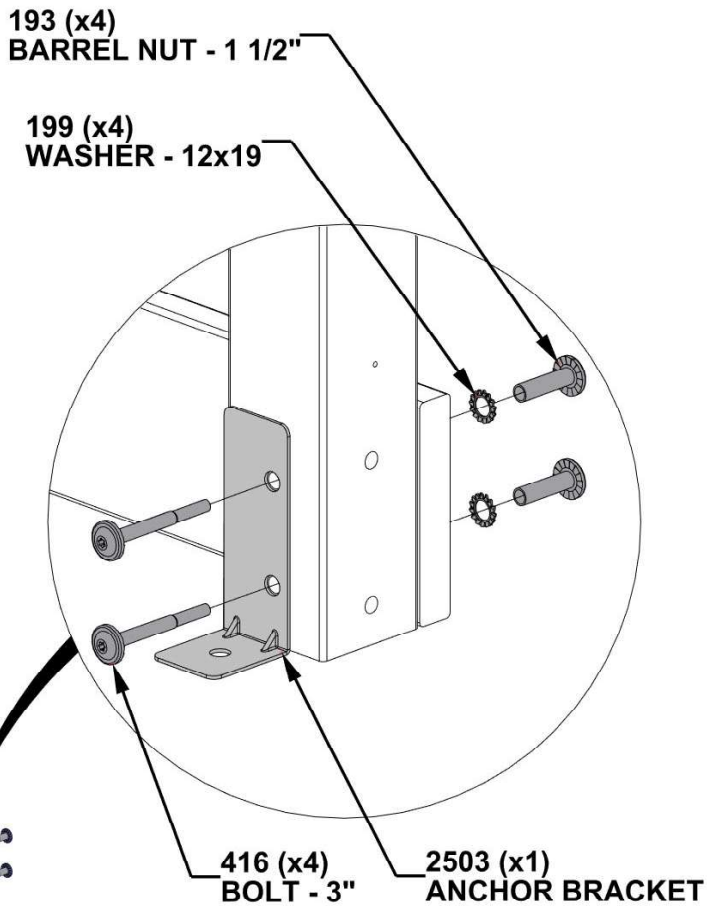
A4M02502 (x1) ANCHOR BRACKET



A4M02503 (x1) ANCHOR BRACKET

HAND TIGHTEN ONLY.





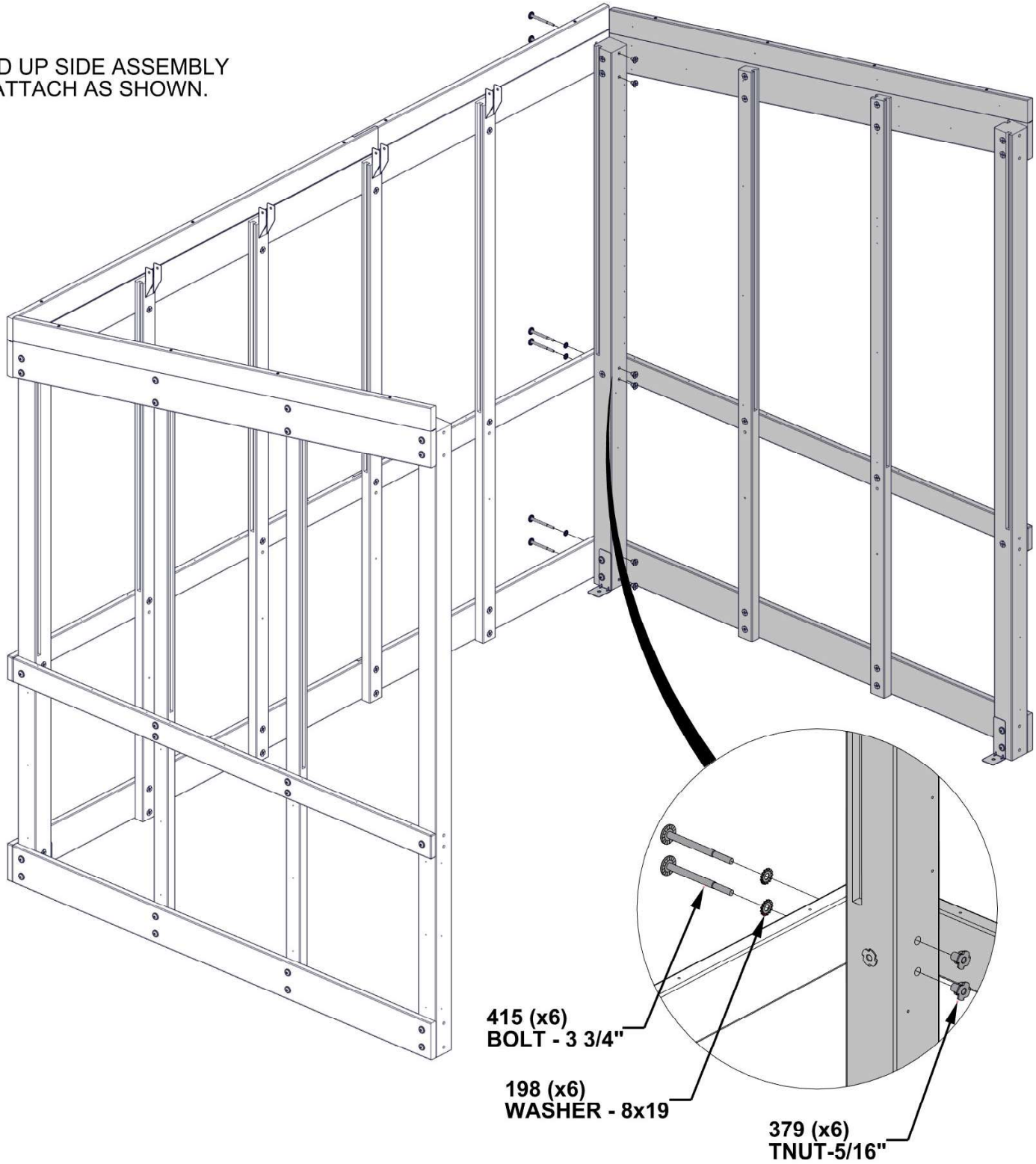
ENSURE ANCHOR BRACKETS ARE PLACED ON CORRECT POSTS.

STEP 8 - GREENHOUSE ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
6	H100198	WASHER LOCK EXT 8x19
6	H100379	TNUT-5/16" BLK
6	H100415	BOLT WH 5/16x3 3/4 BLK

HAND TIGHTEN ONLY.

STAND UP SIDE ASSEMBLY
AND ATTACH AS SHOWN.



STEP 9A - FRONT WALL ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
2	H100195	BOLT WH 5/16x2 3/4 BLK
10	H100198	WASHER LOCK EXT 8x19
8	H100205	BOLT WH 5/16x2 1/4 BLK
10	H100379	TNUT-5/16" BLK



B03 POST - W4L18846
(x1) 3"x3"x89 5/16" (76x76x2269)



F06 FRONT UPRIGHT - W4L18845
(x2) 1 7/16"x2 3/8"x89 5/16" (36x60x2269)



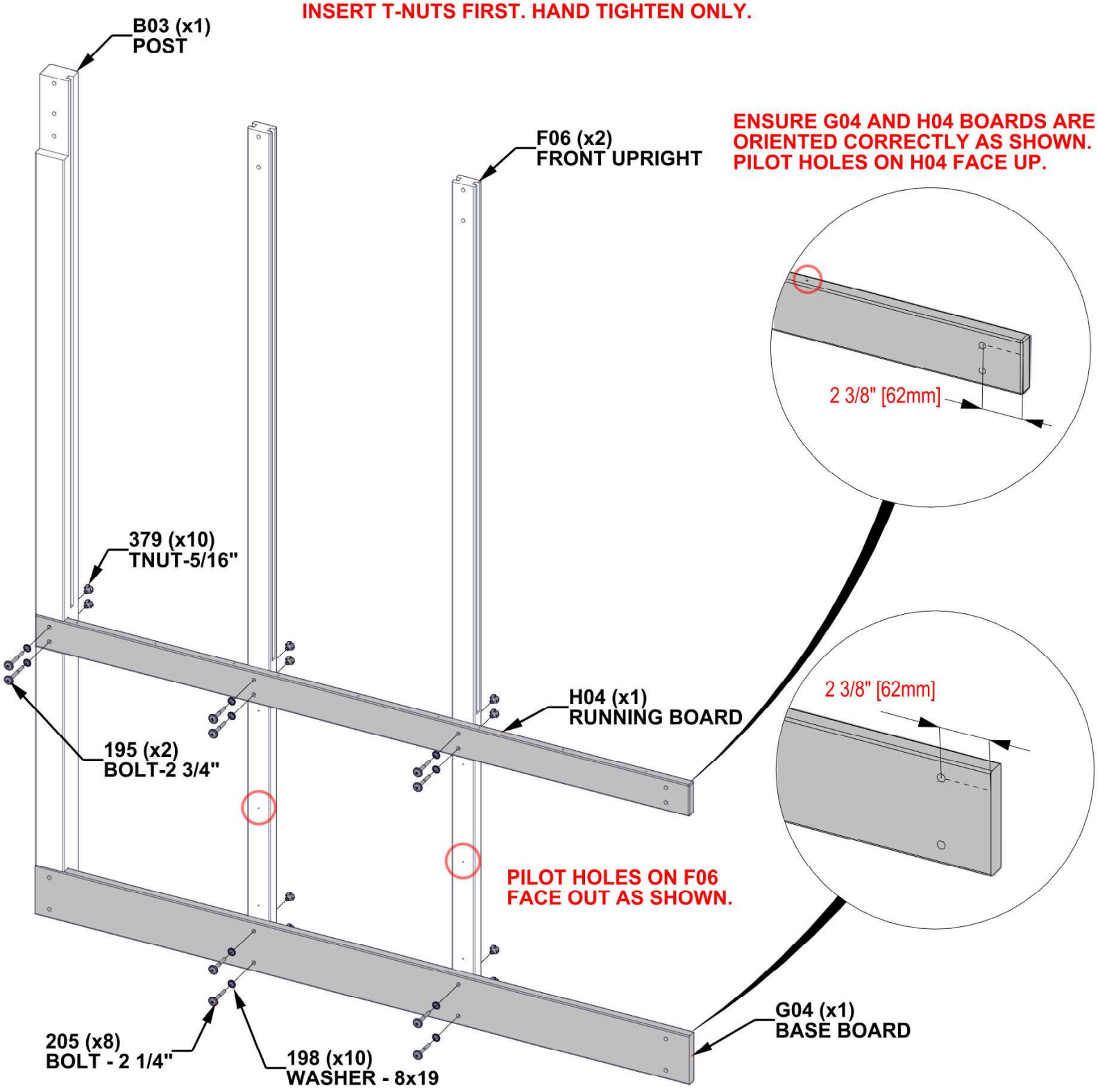
H04 RUNNING BOARD - W4L18849
(x1) 15/16"x3 3/8"x68 1/4" (24x86x1734)



G04 BASE BOARD - W4L18848
(x1) 15/16"x5 1/4"x68 1/4" (24x134x1734)

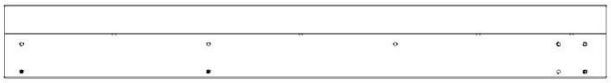
INSERT T-NUTS FIRST. HAND TIGHTEN ONLY.

ENSURE G04 AND H04 BOARDS ARE ORIENTED CORRECTLY AS SHOWN. PILOT HOLES ON H04 FACE UP.

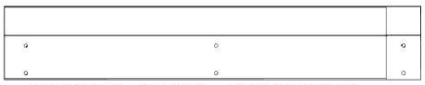


STEP 9B - FRONT WALL ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
1	H100195	BOLT WH 5/16x2 3/4 BLK
3	H100198	WASHER LOCK EXT 8x19
2	H100205	BOLT WH 5/16x2 1/4 BLK
3	H100379	TNUT-5/16" BLK

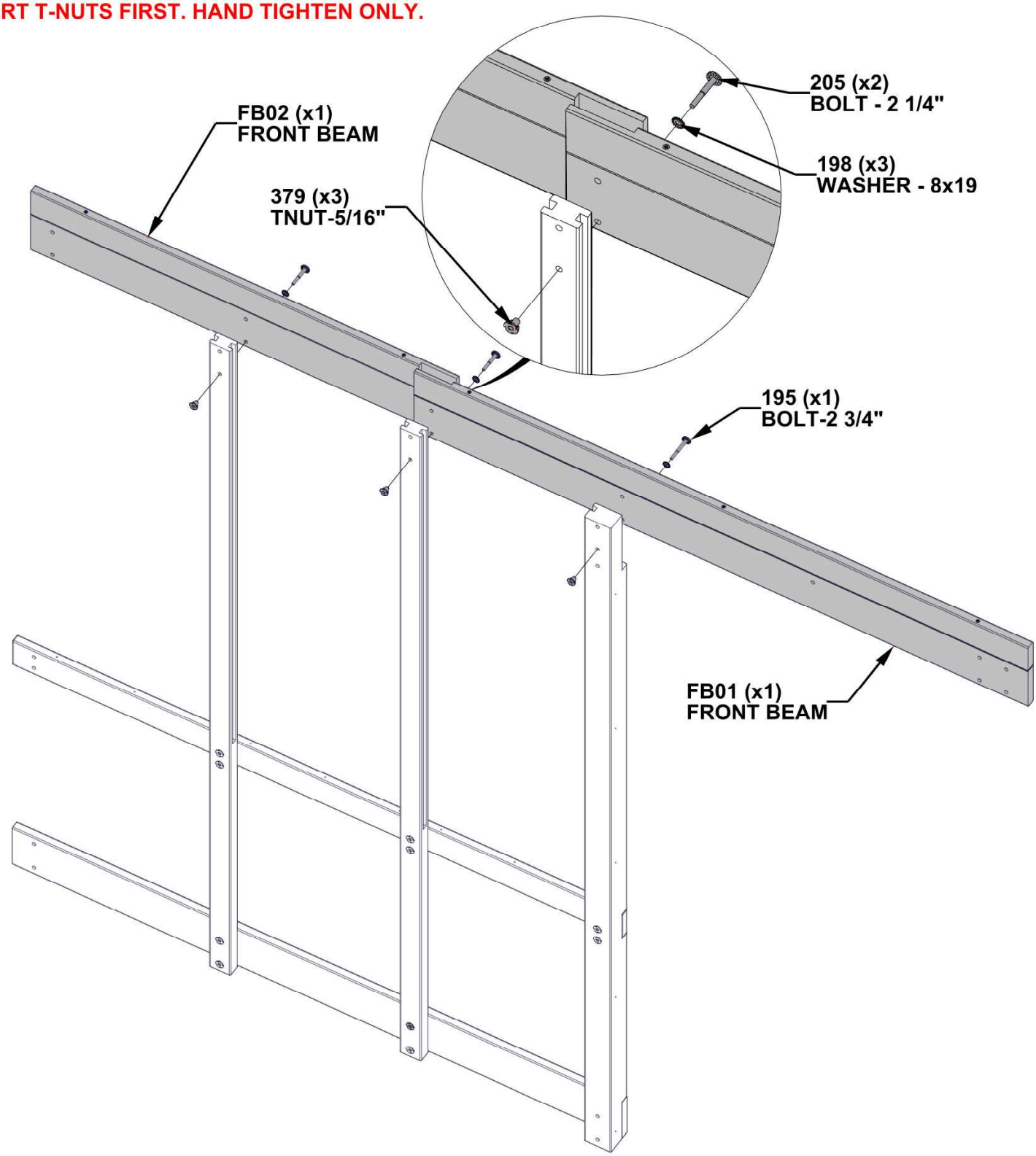


FB01 (x1) FRONT BEAM - W2A04007
15/16"x8 7/16"x68 3/4" (24x214x1746)



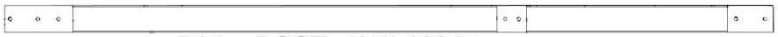
FB02 (x1) FRONT BEAM - W2A04008
15/16"x8 7/16"x47 3/8" (24x214x1204)

INSERT T-NUTS FIRST. HAND TIGHTEN ONLY.

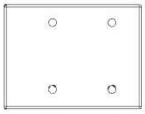


STEP 9C - FRONT WALL ASSEMBLY

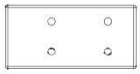
QTY	PART NUMBER	DESCRIPTION
4	H100193	NUT BARREL WH 5/16 X 1 1/2 BLK
4	H100195	BOLT WH 5/16x2 3/4 BLK
8	H100198	WASHER LOCK EXT 8x19
4	H100205	BOLT WH 5/16x2 1/4 BLK
4	H100379	TNUT-5/16" BLK



B04 (x1) POST - W4L18847
3"x3"x89 5/16" (76x76x2269)



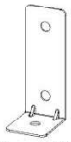
G05 (x1) BASE BOARD - W4L18852
15/16"x5 1/4"x6 15/16" (24x134x176)



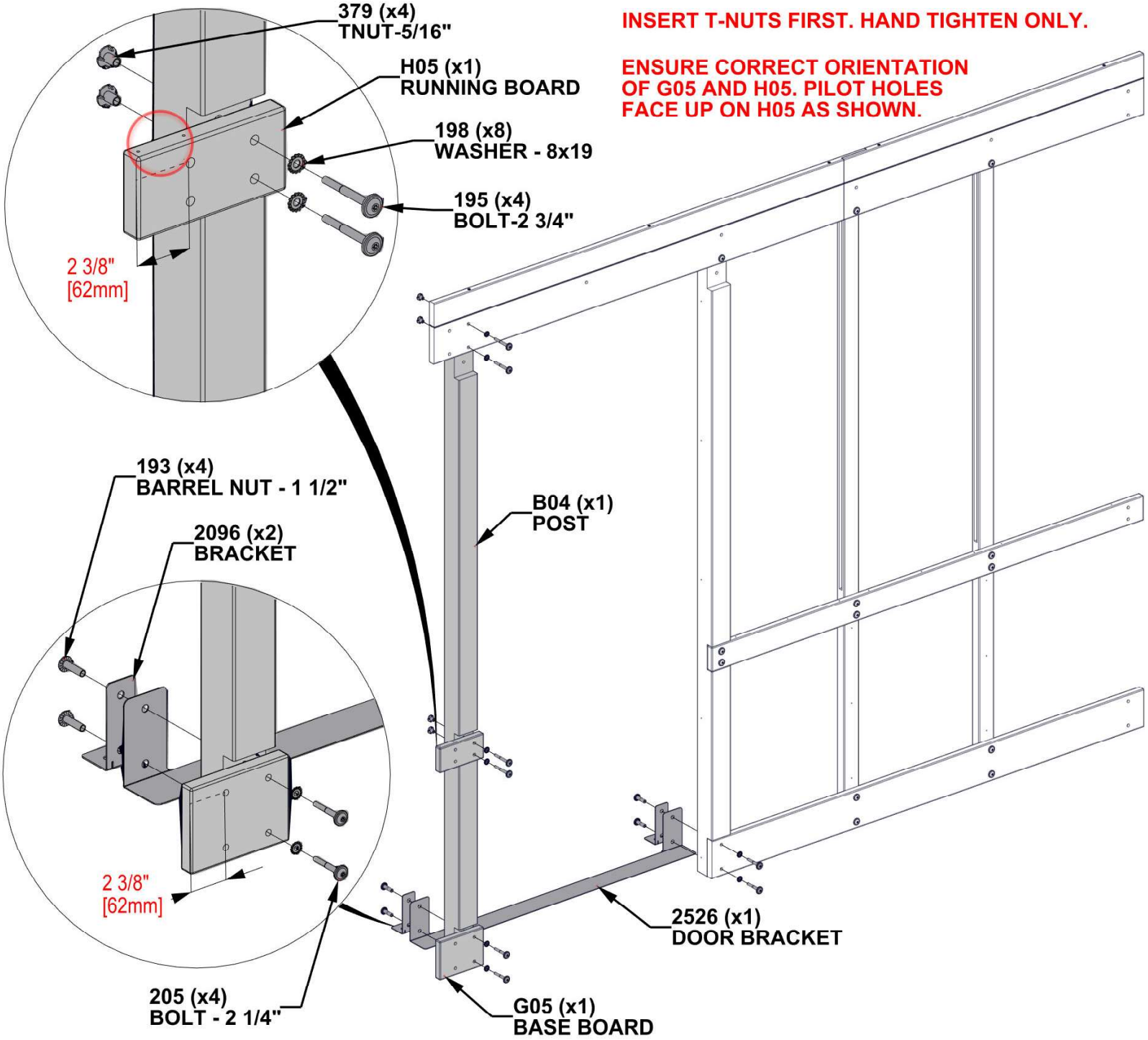
H05 (x1) RUNNING BOARD - W4L18851
15/16"x3 3/8"x6 15/16" (24x86x176)



A4M02526 (x1) DOOR BRACKET

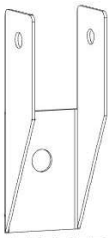


A4M02096 (x2) BRACKET



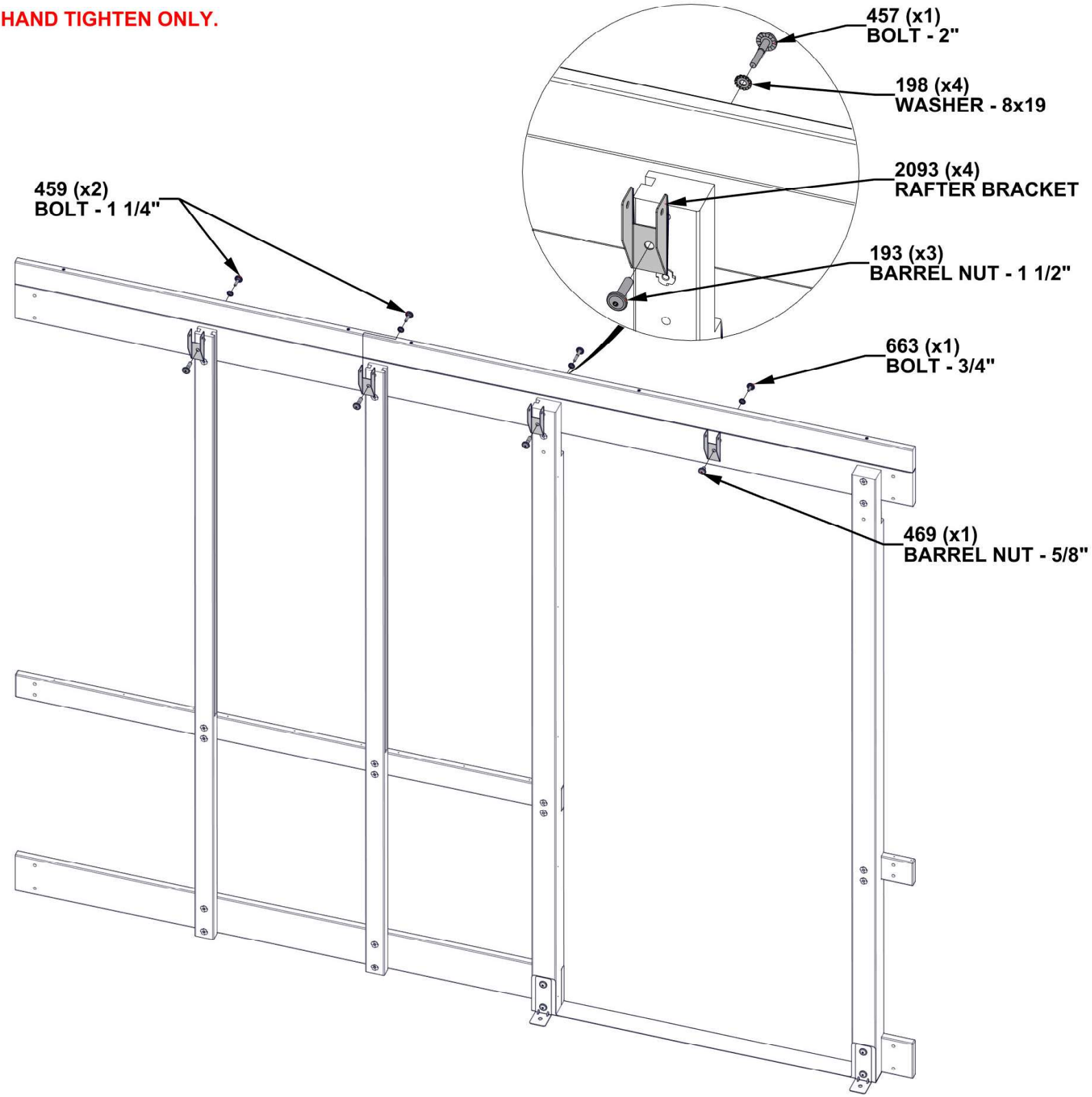
STEP 9D - FRONT WALL ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
3	H100193	NUT BARREL WH 5/16 X 1 1/2 BLK
4	H100198	WASHER LOCK EXT 8x19
1	H100457	BOLT WH 5/16x2 BLK
2	H100459	BOLT WH 5/16x1 1/4 BLK
1	H100469	NUT BARREL WH 5/16X5/8 BLK
1	H100663	BOLT WH 5/16x3/4 BLK



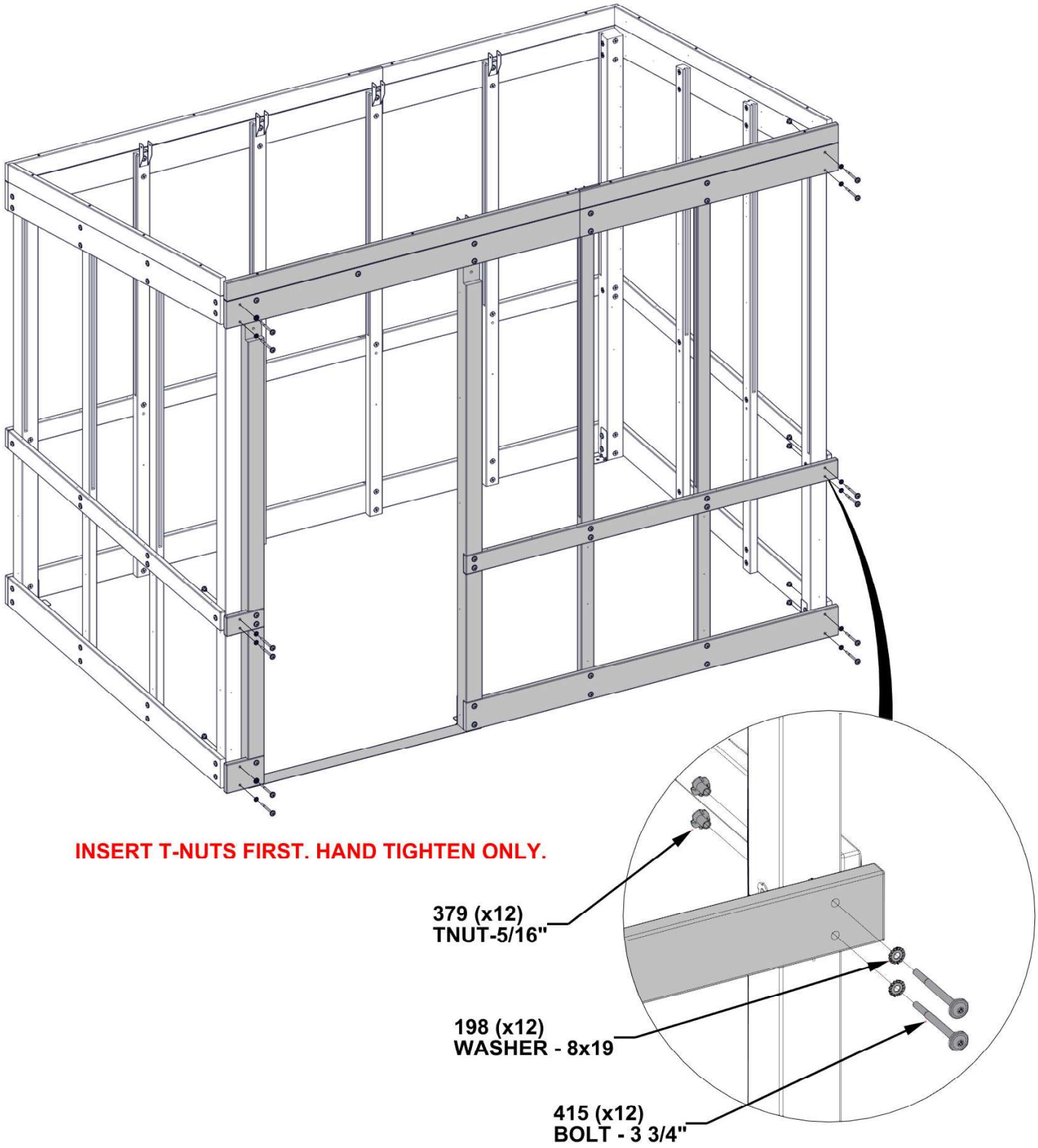
A4M02093 (x4) RAFTER BRACKET

HAND TIGHTEN ONLY.



STEP 10 - GREENHOUSE ASSEMBLY

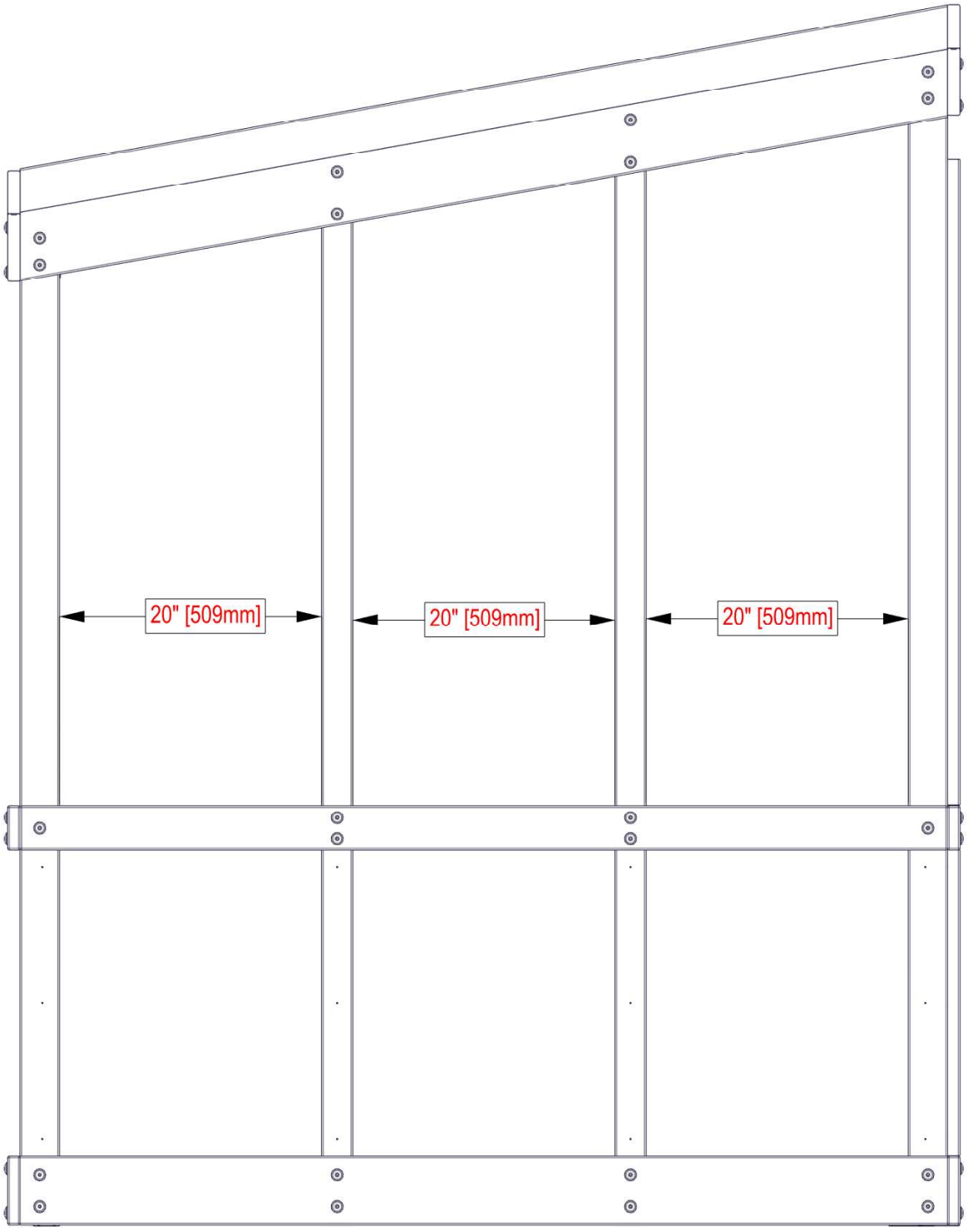
QTY	PART NUMBER	DESCRIPTION
12	H100198	WASHER LOCK EXT 8x19
12	H100379	TNUT-5/16" BLK
12	H100415	BOLT WH 5/16x3 3/4 BLK



STEP 11A - GREENHOUSE ASSEMBLY

IMPORTANT!

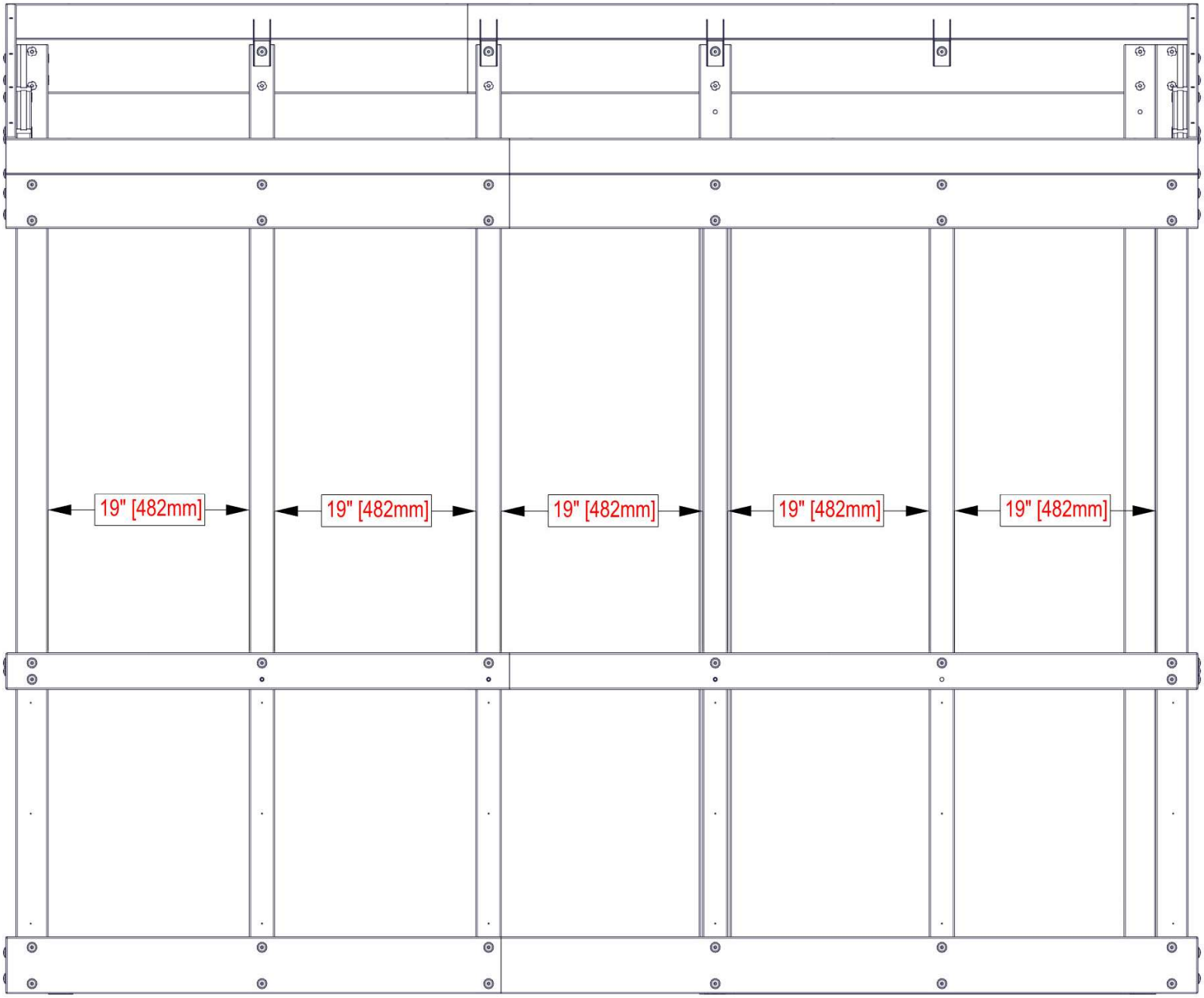
STARTING WITH THIS SIDE, ENSURE THAT:
- POSTS AND UPRIGHTS ARE PLUMB (STRAIGHT UP AND DOWN) WITH A LEVEL.
- MEASUREMENTS BETWEEN POSTS AND UPRIGHTS ARE 20" [509mm] AS SHOWN.
- RUNNING AND BASE BOARDS ARE SQUARED TO THE UPRIGHTS.
- ALL HARDWARE ON THIS SIDE IS FULLY TIGHTENED.



STEP 11B - GREENHOUSE ASSEMBLY

IMPORTANT!

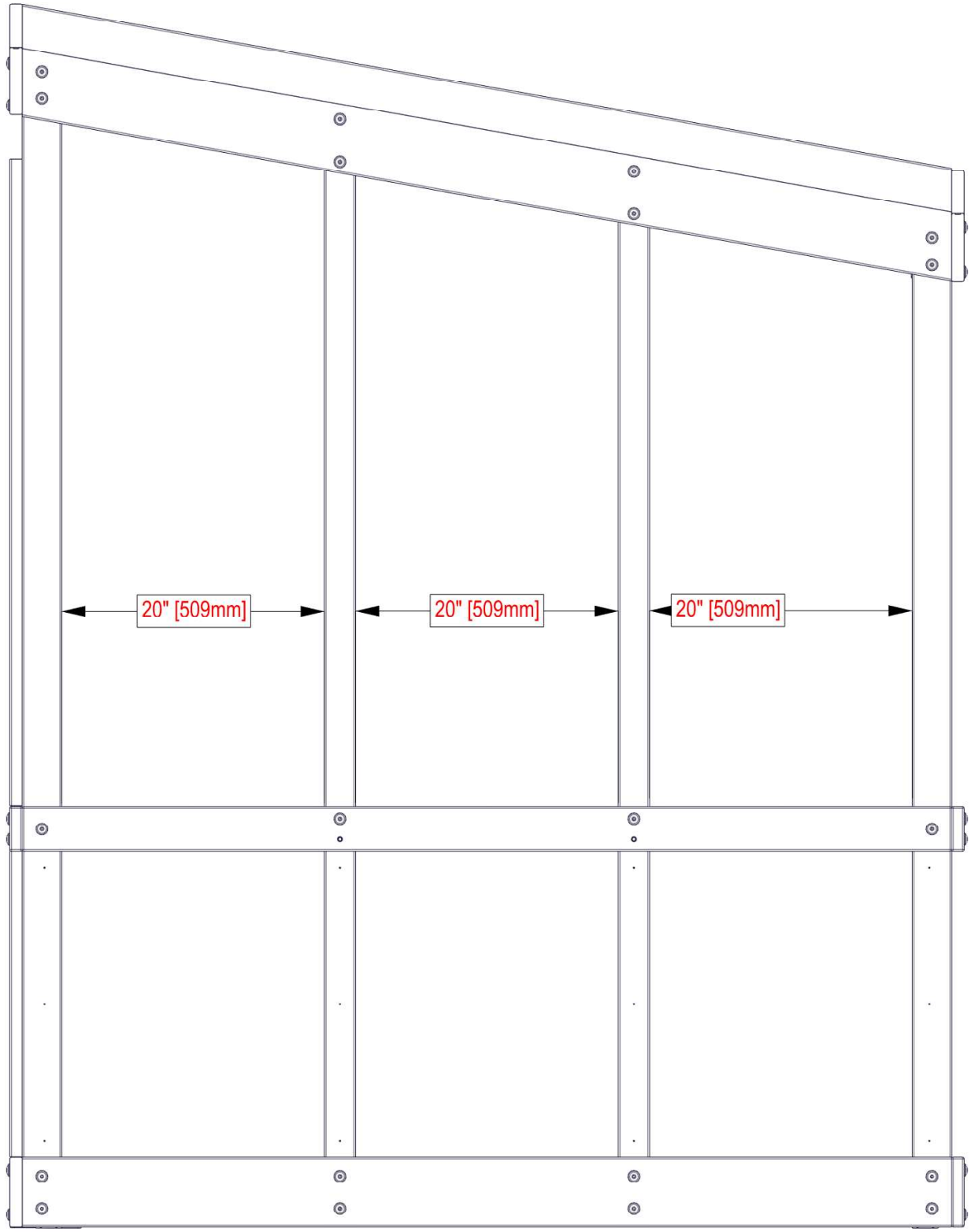
GOING TO THE BACK SIDE, ENSURE THAT:
- POSTS AND UPRIGHTS ARE PLUMB (STRAIGHT UP AND DOWN) WITH A LEVEL.
- MEASUREMENTS BETWEEN POSTS AND UPRIGHTS ARE 19" [482mm] AS SHOWN.
- RUNNING AND BASE BOARDS ARE SQUARED TO THE UPRIGHTS.
- ALL HARDWARE ON THIS SIDE IS FULLY TIGHTENED.



STEP 11C - GREENHOUSE ASSEMBLY

IMPORTANT!

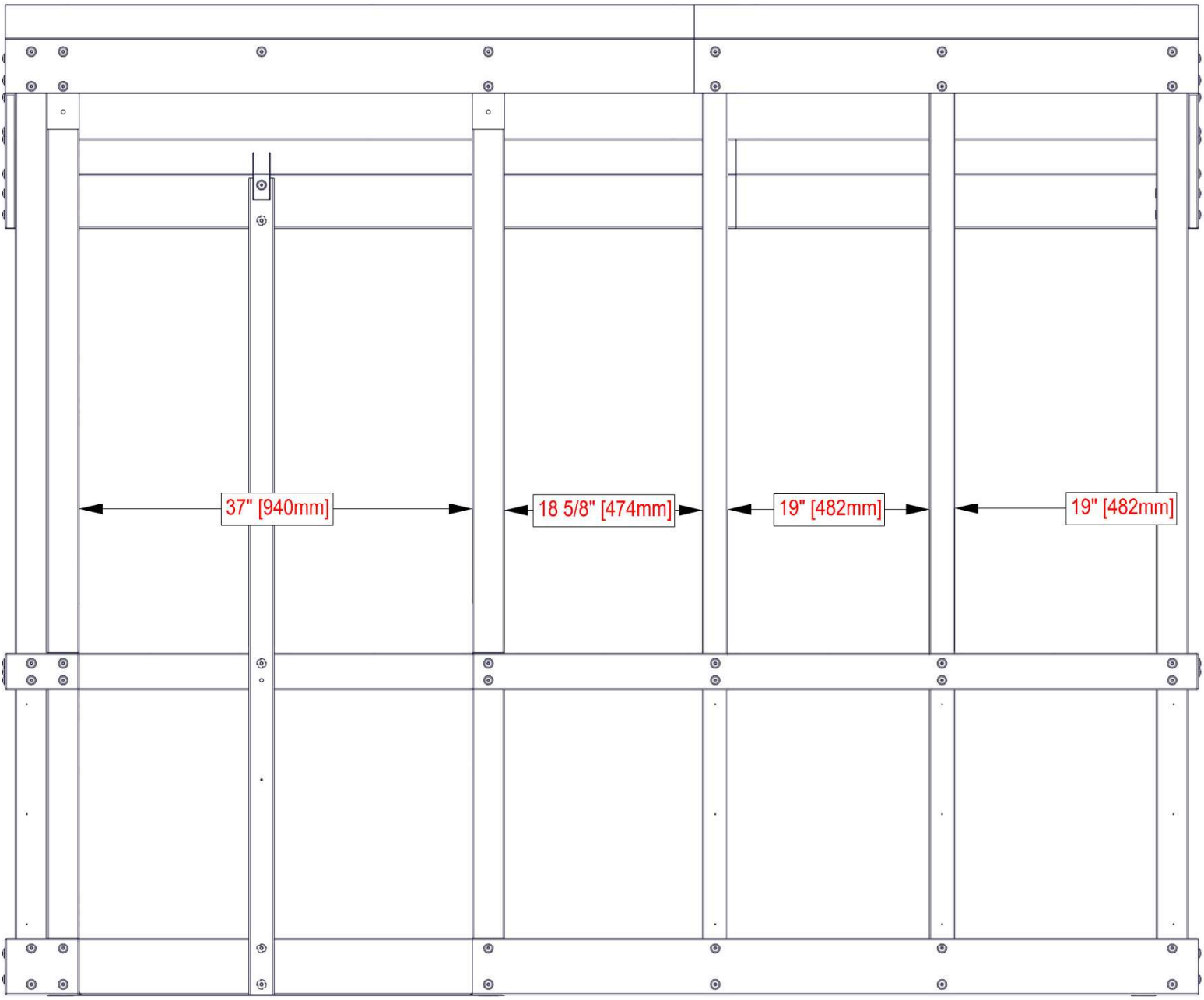
GOING TO THE NEXT SIDE, ENSURE THAT:
- POSTS AND UPRIGHTS ARE PLUMB (STRAIGHT UP AND DOWN) WITH A LEVEL.
- MEASUREMENTS BETWEEN POSTS AND UPRIGHTS ARE 20" [509mm] AS SHOWN.
- RUNNING AND BASE BOARDS ARE SQUARED TO THE UPRIGHTS.
- ALL HARDWARE ON THIS SIDE IS FULLY TIGHTENED.



STEP 11D - GREENHOUSE ASSEMBLY

IMPORTANT!

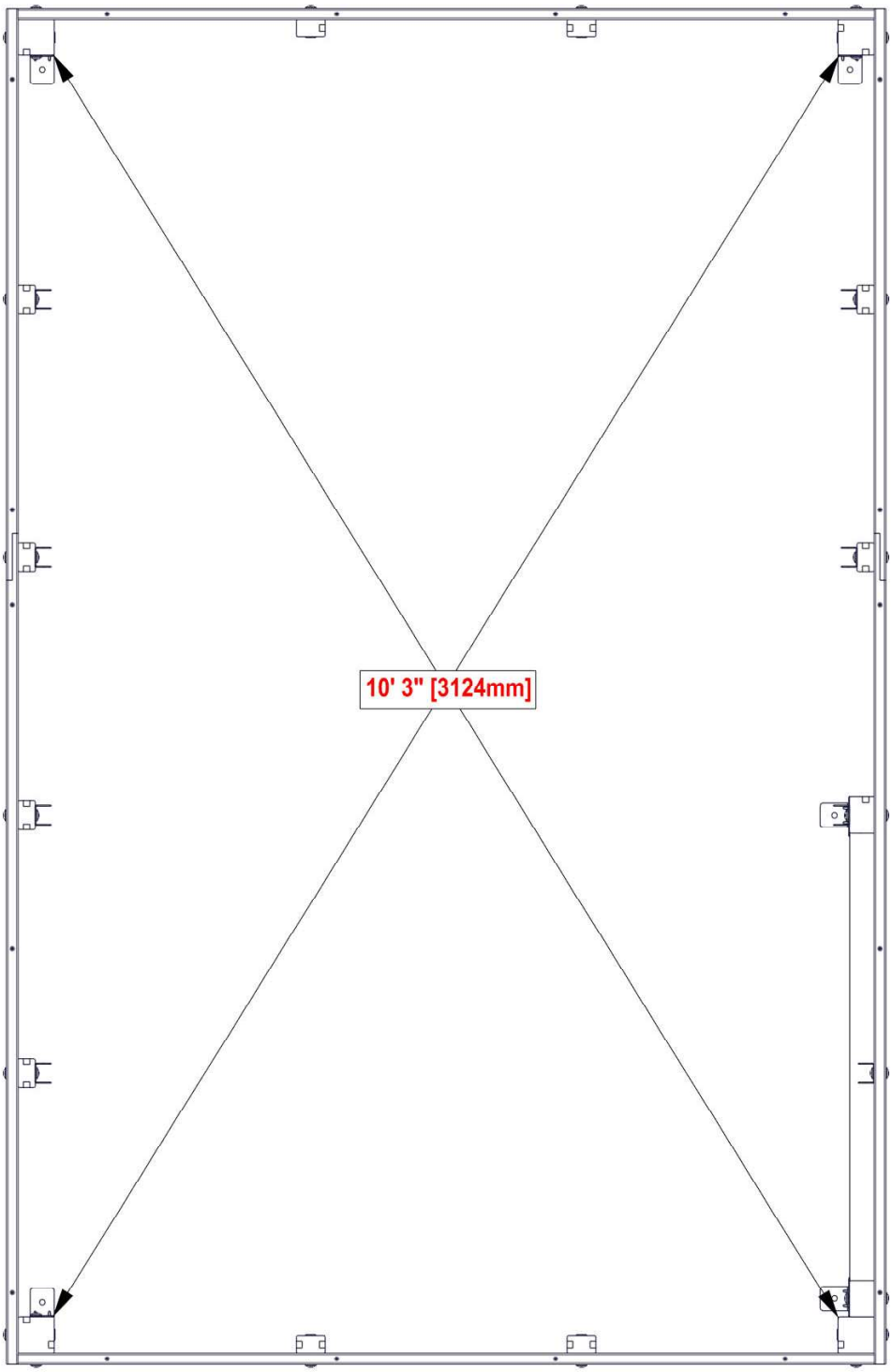
GOING TO THE FRONT SIDE, ENSURE THAT:
- POSTS AND UPRIGHTS ARE PLUMB (STRAIGHT UP AND DOWN) WITH A LEVEL.
- MEASUREMENTS BETWEEN POSTS AND UPRIGHTS ARE AS SHOWN.
- RUNNING AND BASE BOARDS ARE SQUARED TO THE UPRIGHTS.
- ALL HARDWARE ON THIS SIDE IS FULLY TIGHTENED.



STEP 12 - GREENHOUSE ASSEMBLY

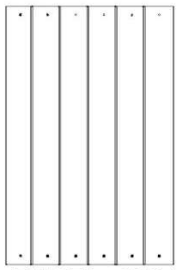
CRITICAL: SQUARE ASSEMBLY BEFORE PROCEEDING TO NEXT STEPS.

WARNING: THERE WILL BE ALIGNMENT ISSUES IF THE STRUCTURE IS NOT PROPERLY SQUARED.



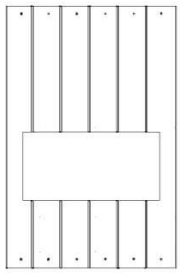
STEP 13 - SIDE WALL ASSEMBLY

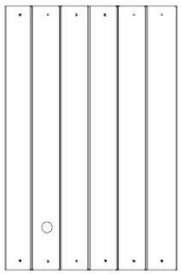
QTY	PART NUMBER	DESCRIPTION
36	H100382	SCREW PFH 8x1 3/4 BLK



WP01 WALL PANEL - W2A03998
(x1) 1 1/16"x19 15/16"x30 9/16" (27x507x777)

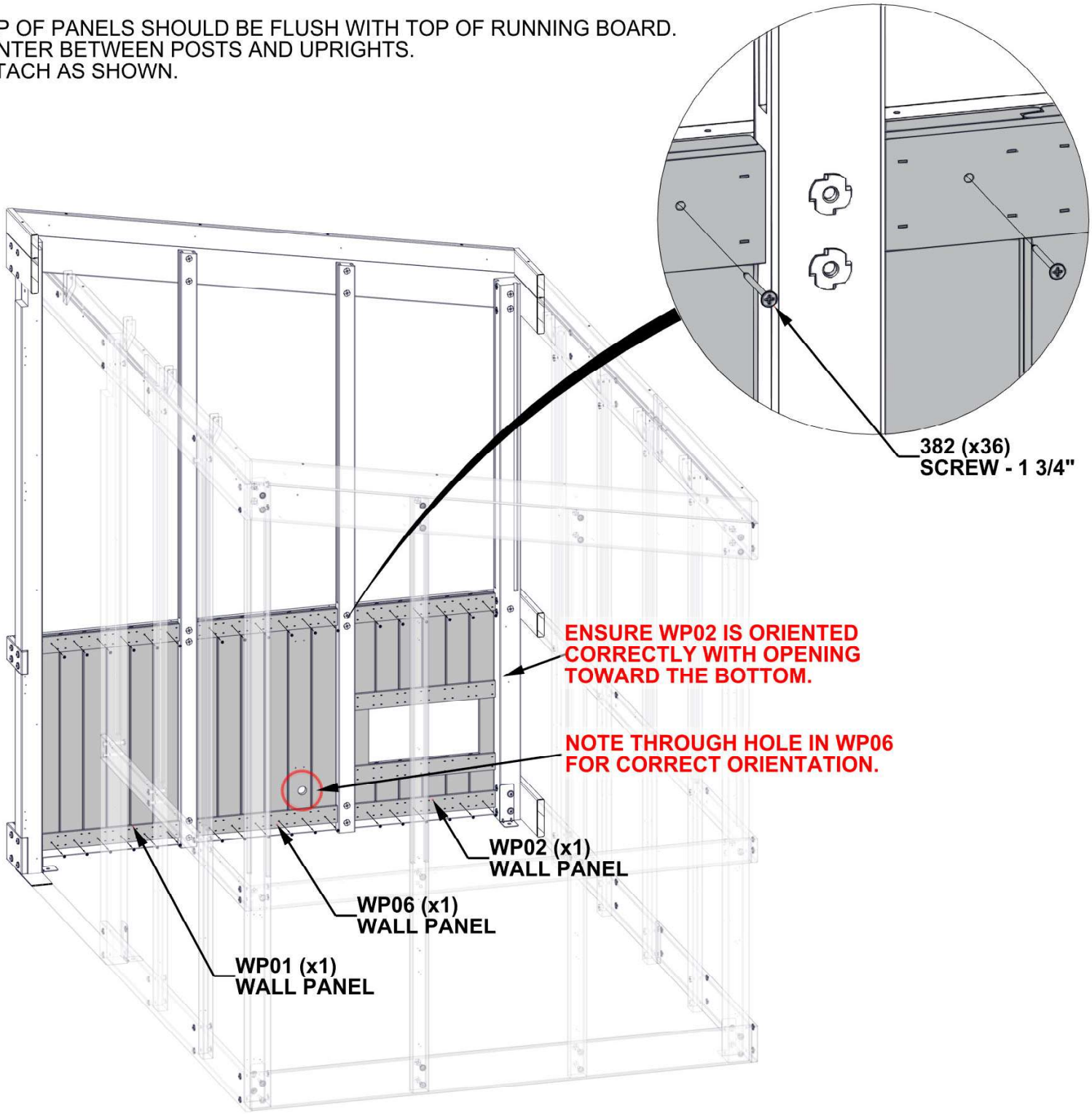
WP02 WALL PANEL - W2A04000
(x1) 1 1/16"x19 15/16"x30 9/16" (27x507x777)





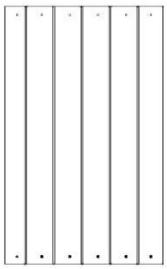
WP06 WALL PANEL - W2A04043
(x1) 1 1/16"x19 15/16"x30 9/16" (27x507x777)

- TOP OF PANELS SHOULD BE FLUSH WITH TOP OF RUNNING BOARD.
- CENTER BETWEEN POSTS AND UPRIGHTS.
- ATTACH AS SHOWN.



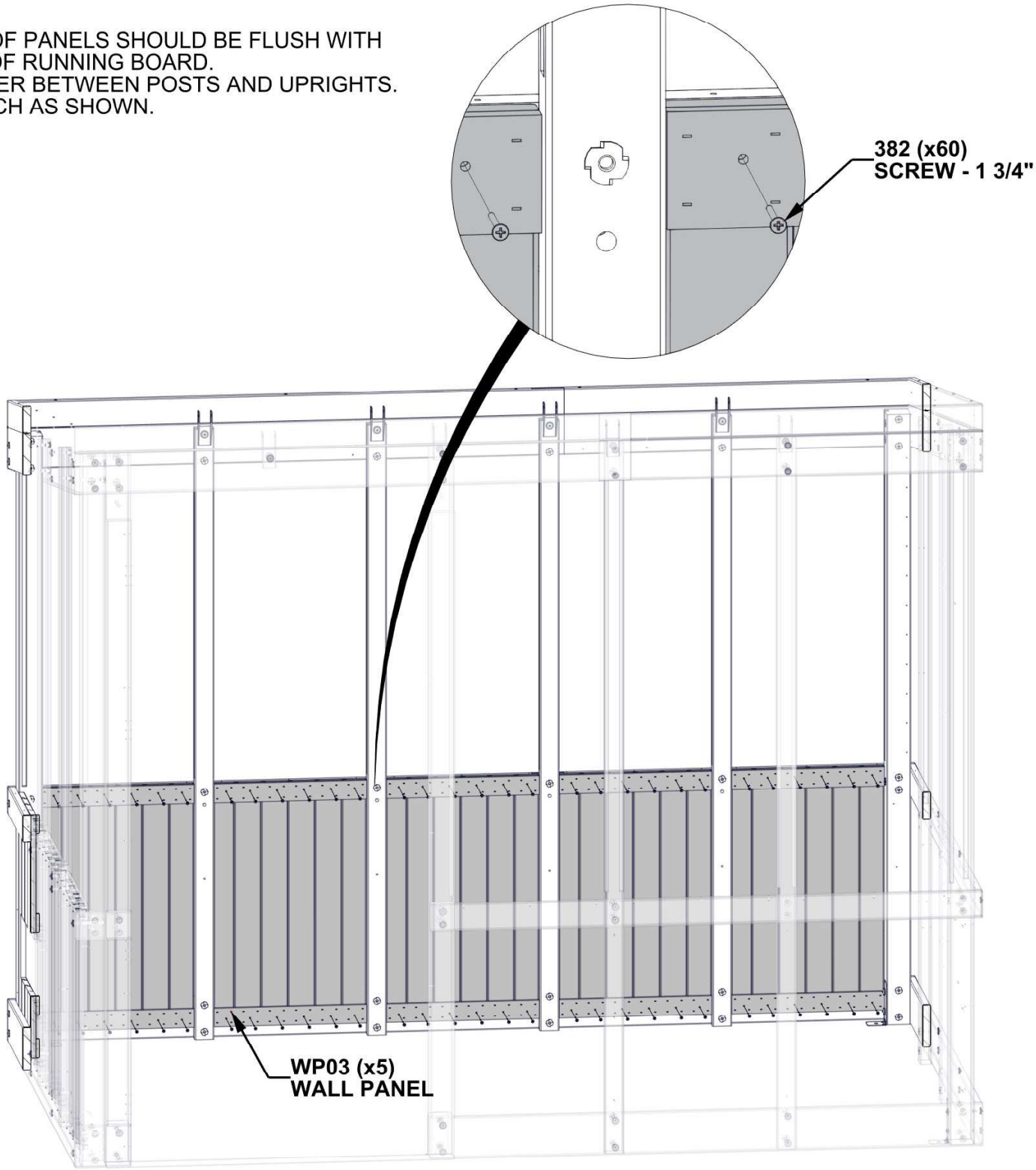
STEP 14 - BACK WALL ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
60	H100382	SCREW PFH 8x1 3/4 BLK



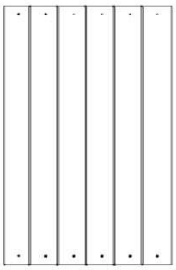
WP03 WALL PANEL - W2A04001
(x5) 1 1/16"x18 7/8"x30 9/16" (27x480x777)

- TOP OF PANELS SHOULD BE FLUSH WITH TOP OF RUNNING BOARD.
- CENTER BETWEEN POSTS AND UPRIGHTS.
- ATTACH AS SHOWN.

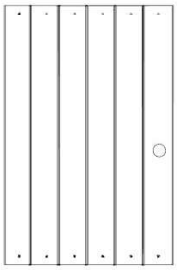


STEP 15 - SIDE WALL ASSEMBLY

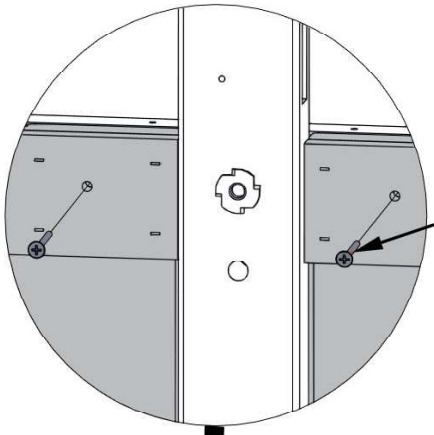
QTY	PART NUMBER	DESCRIPTION
36	H100382	SCREW PFH 8x1 3/4 BLK



WP01 WALL PANEL - W2A03998
(x2) 1 1/16"x19 15/16"x30 9/16" (27x507x777)

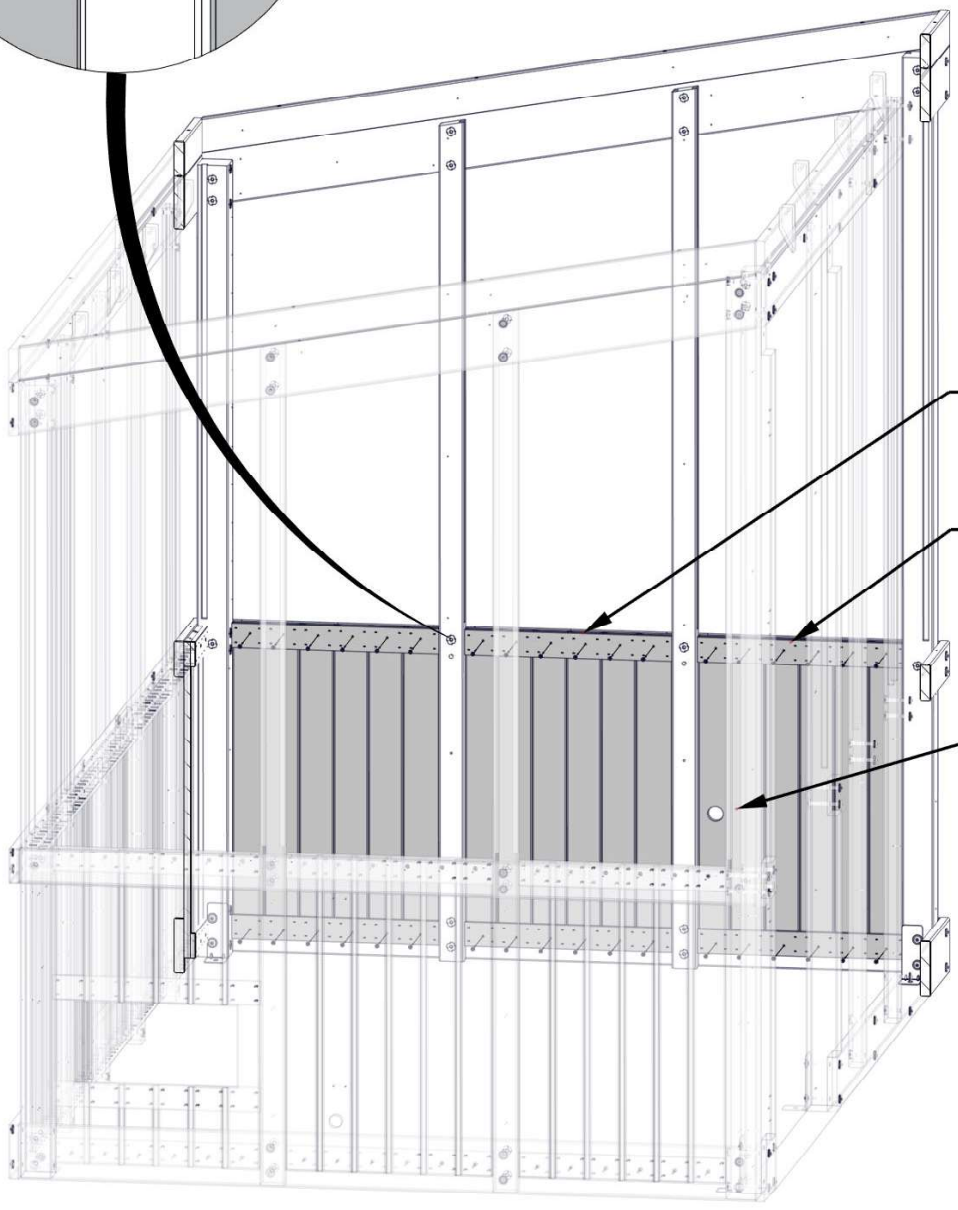


WP05 WALL PANEL - W2A04012
(x1) 1 1/16"x19 15/16"x30 9/16" (27x507x777)



- TOP OF PANELS SHOULD BE FLUSH WITH TOP OF RUNNING BOARD.
- CENTER BETWEEN POSTS AND UPRIGHTS.
- ATTACH AS SHOWN.

382 (x36)
SCREW - 1 3/4"



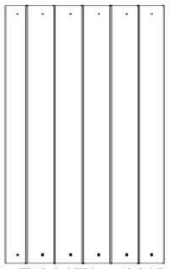
WP01 (x2)
WALL PANEL

WP05 (x1)
WALL PANEL

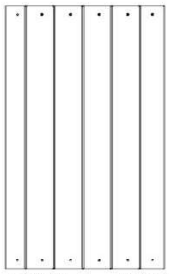
ENSURE WP05 IS ORIENTED CORRECTLY WITH THE HOLE IN THE CORRECT POSITION AS SHOWN.

STEP 16 - FRONT WALL ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
36	H100382	SCREW PFH 8x1 3/4 BLK

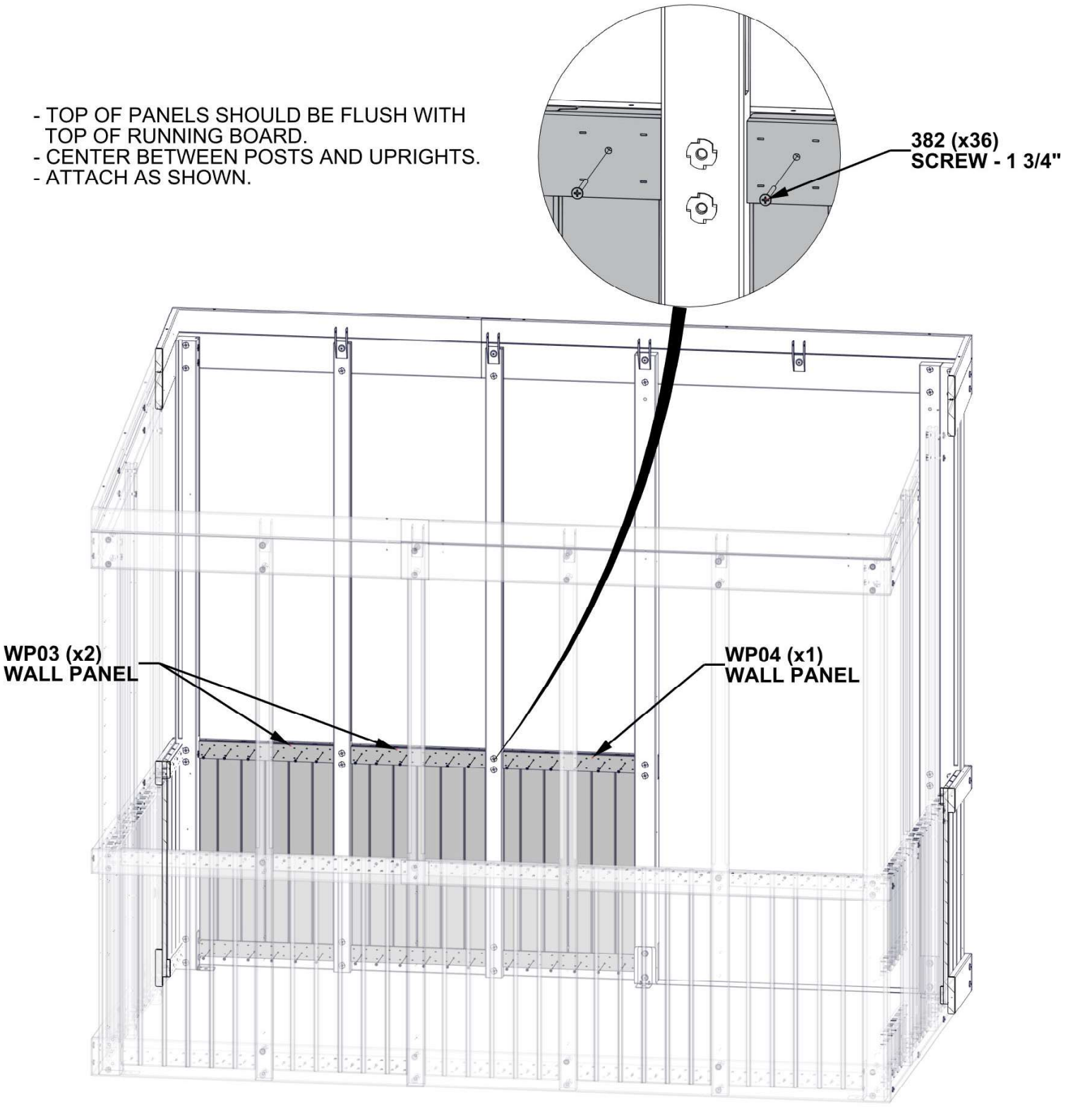


WP03 WALL PANEL - W2A04001
(x2) 1 1/16"x18 7/8"x30 9/16" (27x480x777)



WP04 WALL PANEL - W2A04006
(x1) 1 1/16"x18 9/16"x30 9/16" (27x472x777)

- TOP OF PANELS SHOULD BE FLUSH WITH TOP OF RUNNING BOARD.
- CENTER BETWEEN POSTS AND UPRIGHTS.
- ATTACH AS SHOWN.



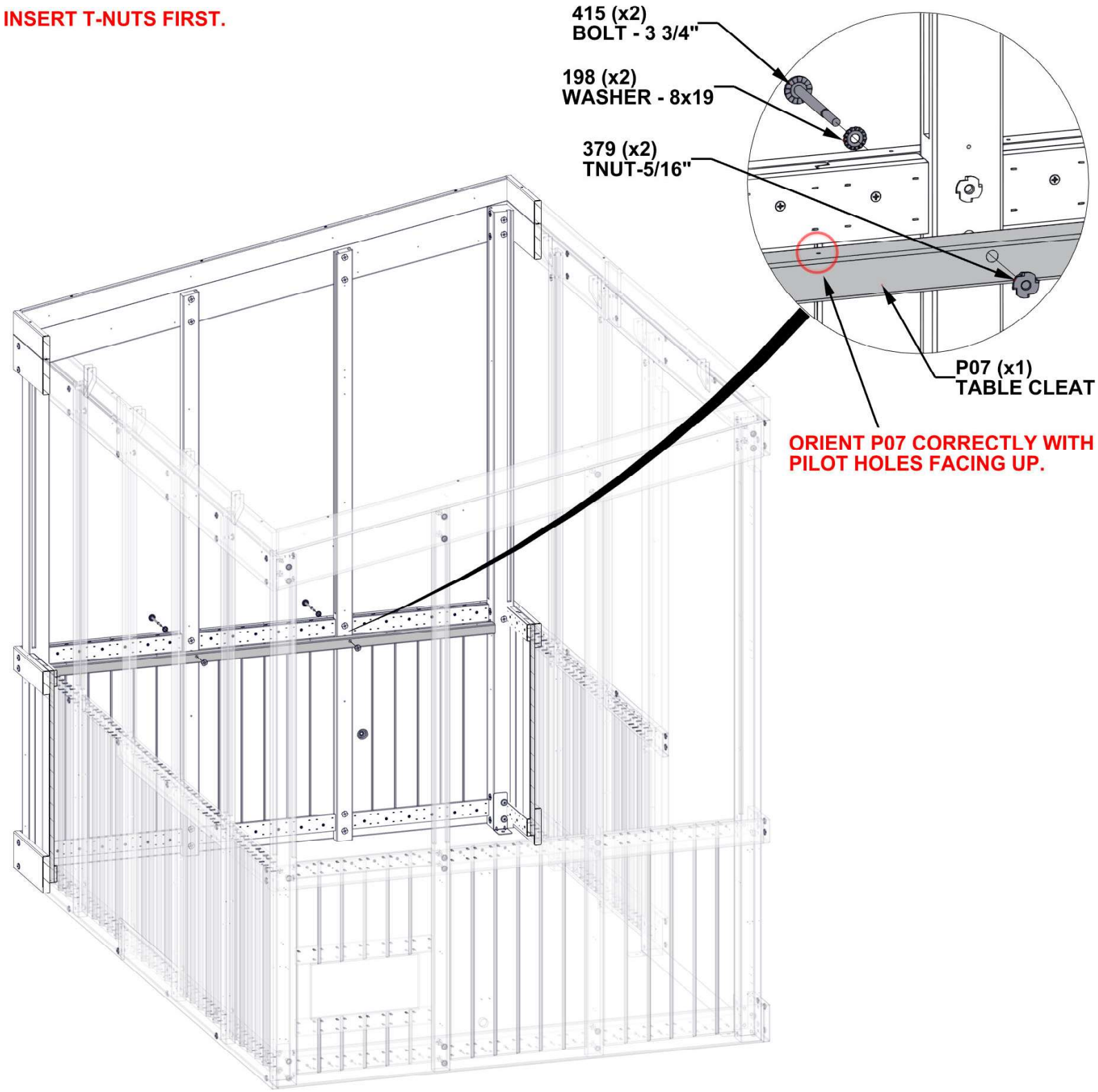
STEP 17 - TABLE ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
2	H100198	WASHER LOCK EXT 8x19
2	H100379	TNUT-5/16" BLK
2	H100415	BOLT WH 5/16x3 3/4 BLK



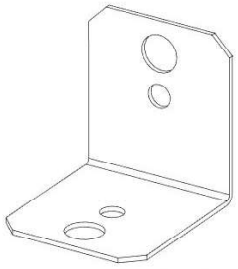
P07 TABLE CLEAT - W4L18885
(x1) 1 7/16"x1 7/16"x64 3/4" (36x36x1645)

INSERT T-NUTS FIRST.



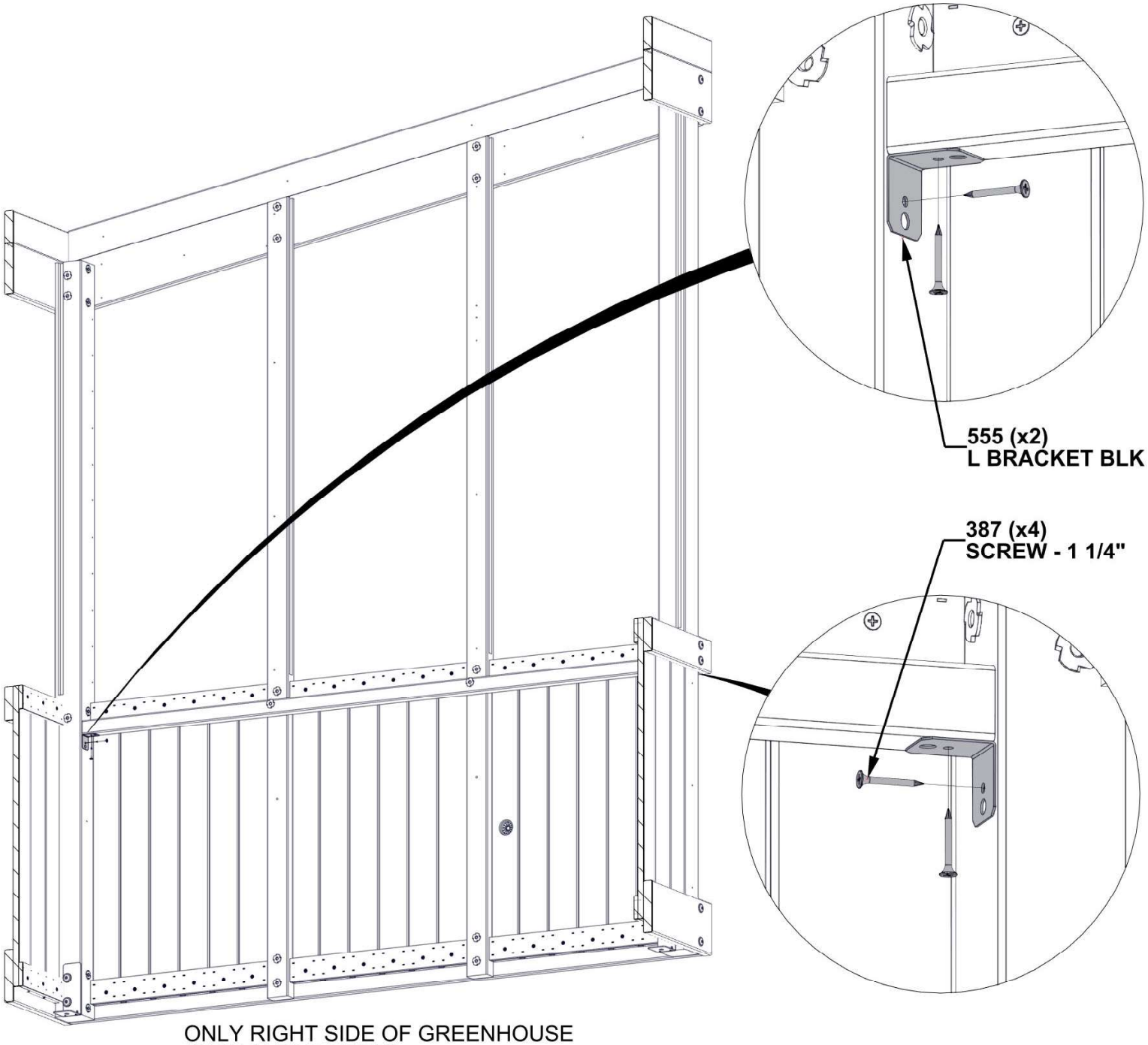
STEP 18 - TABLE ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
4	H100387	SCREW PFH 8x1 1/4 BLK



A4M00555 L BRACKET BLK
(x2)

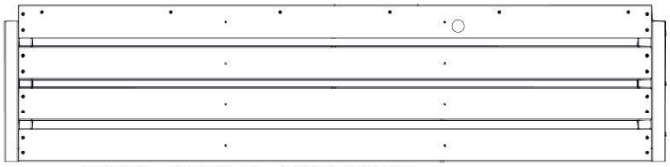
ATTACH BRACKETS USING PILOT
HOLES IN POSTS AND TABLE CLEAT.



ONLY RIGHT SIDE OF GREENHOUSE
SHOWN FOR DETAIL.

STEP 19 - TABLE ASSEMBLY

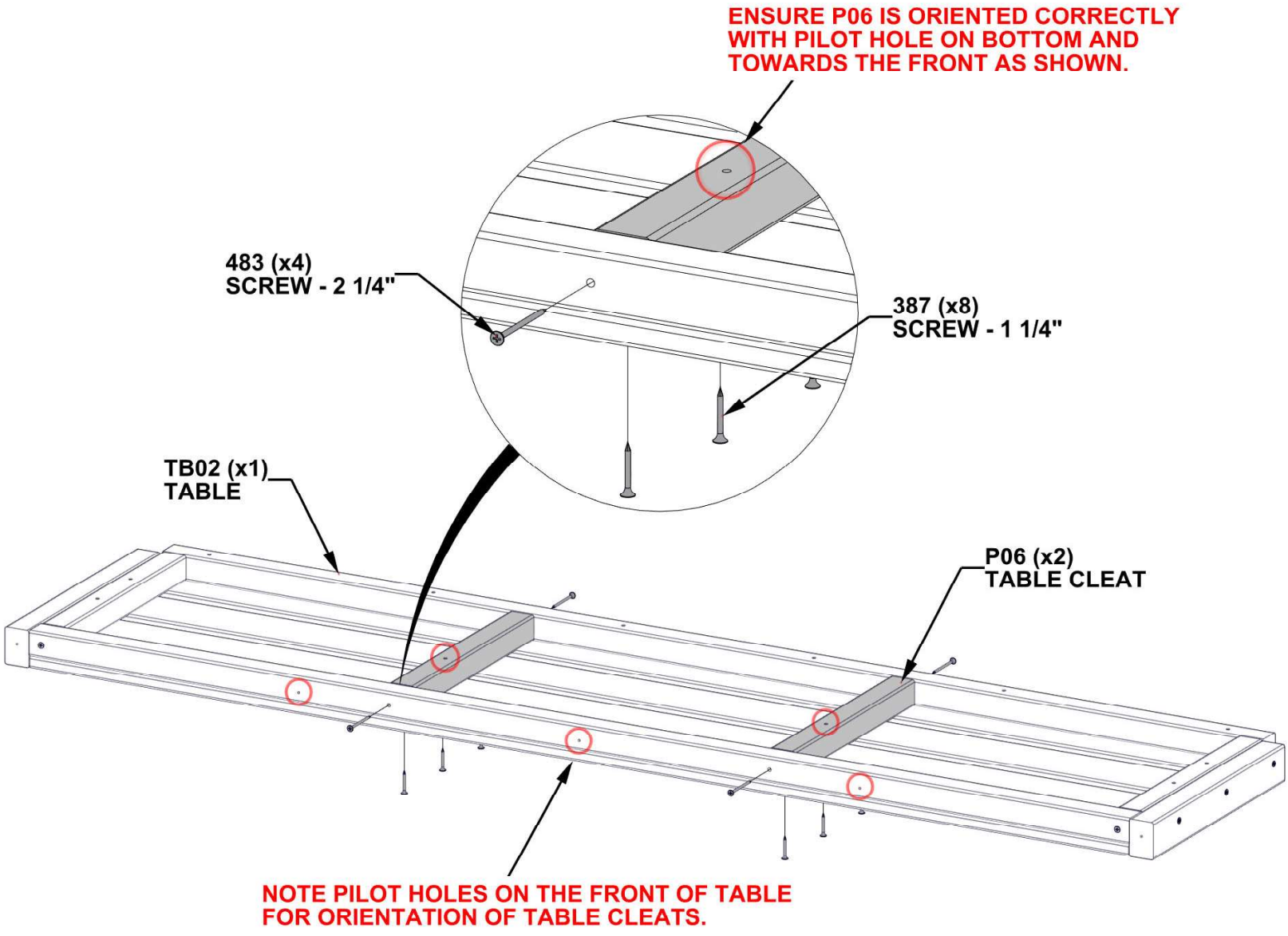
QTY	PART NUMBER	DESCRIPTION
8	H100387	SCREW PFH 8x1 1/4 BLK
4	H100483	SCREW PFH 8x2 1/4 BLK



TB02 (x1) TABLE - W2A04005
2 1/16"x16"x67 5/8" (52x407x1717)



P06 (x2) TABLE CLEAT - W4L18883
1 7/16"x1 7/16"x13 3/16" (36x36x335)



STEP 20 - TABLE ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
6	H100821	SCREW PFH 8x2 3/4 BLK

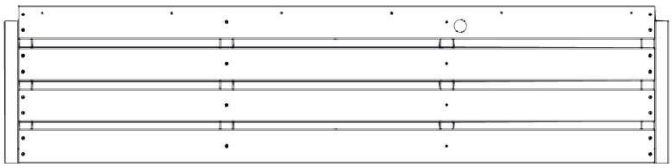
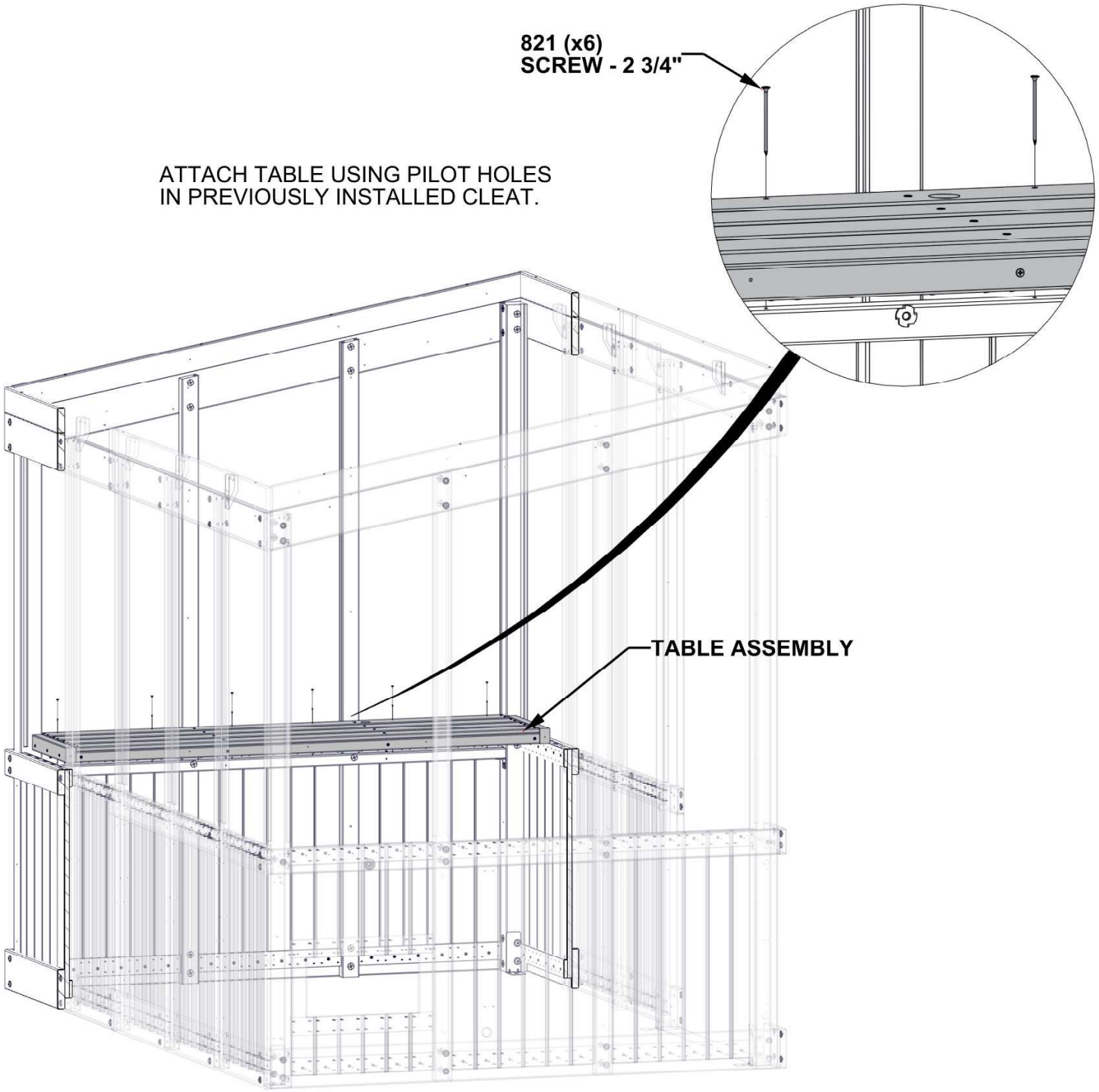


TABLE ASSEMBLY - FROM PREVIOUS STEP

DO NOT LEAN ON OR PUT ANY WEIGHT ON TABLE UNTIL ANGLE BRACES ARE INSTALLED IN NEXT STEP.



STEP 21 - TABLE ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
2	H100201	SCREW PFH 8x2 1/2 BLK
6	H100405	WASHER LOCK EXT 6x15
6	H100792	LAG SCREW WH 1/4x3 BLK

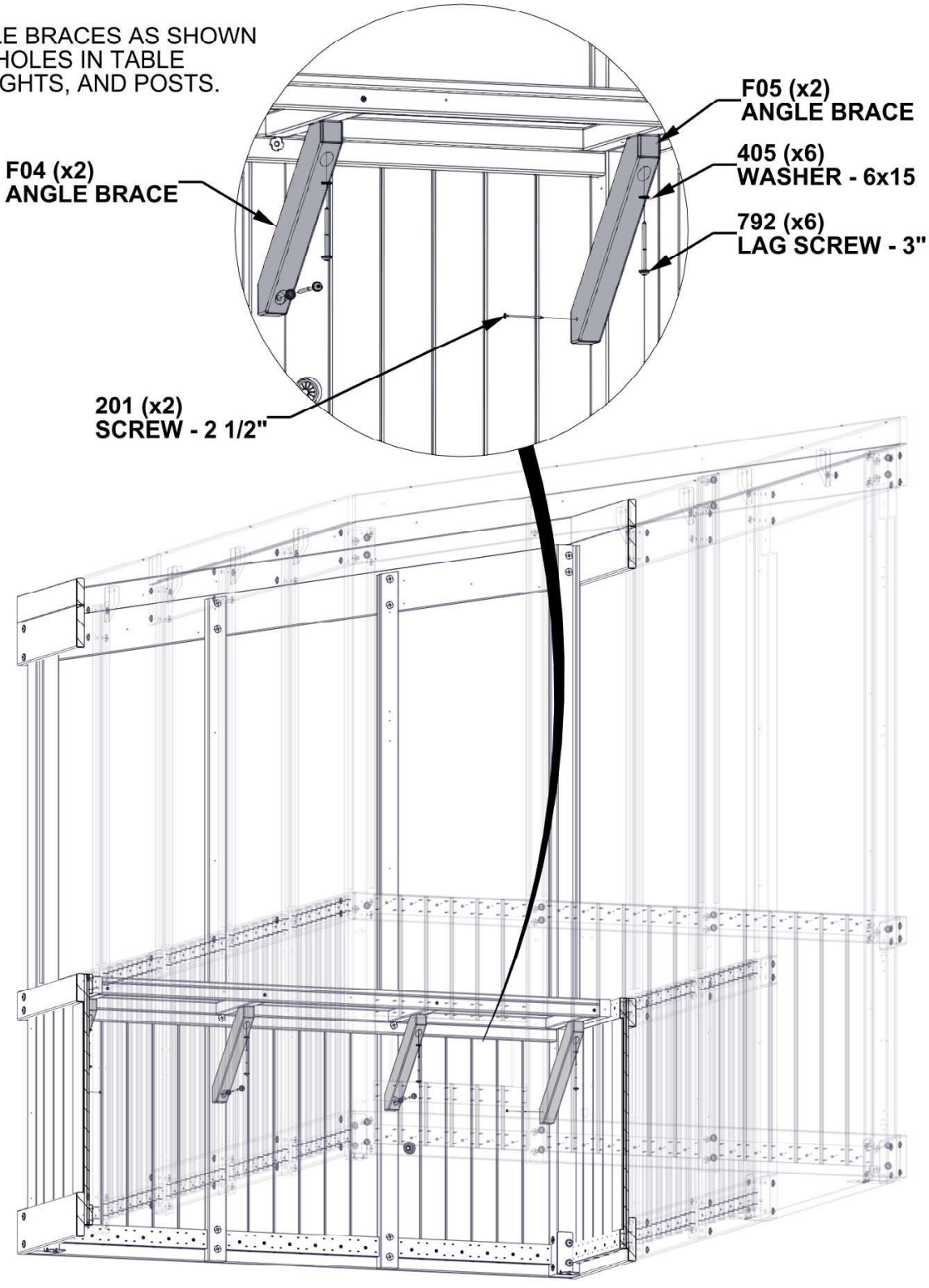


F04 (x2) ANGLE BRACE - W4L18840
1 7/16"x2 3/8"x15 3/16" (36x60x385)



F05 (x2) ANGLE BRACE - W4L18843
1 7/16"x2 3/8"x16 1/4" (36x60x412)

ATTACH ANGLE BRACES AS SHOWN USING PILOT HOLES IN TABLE CLEATS, UPRIGHTS, AND POSTS.

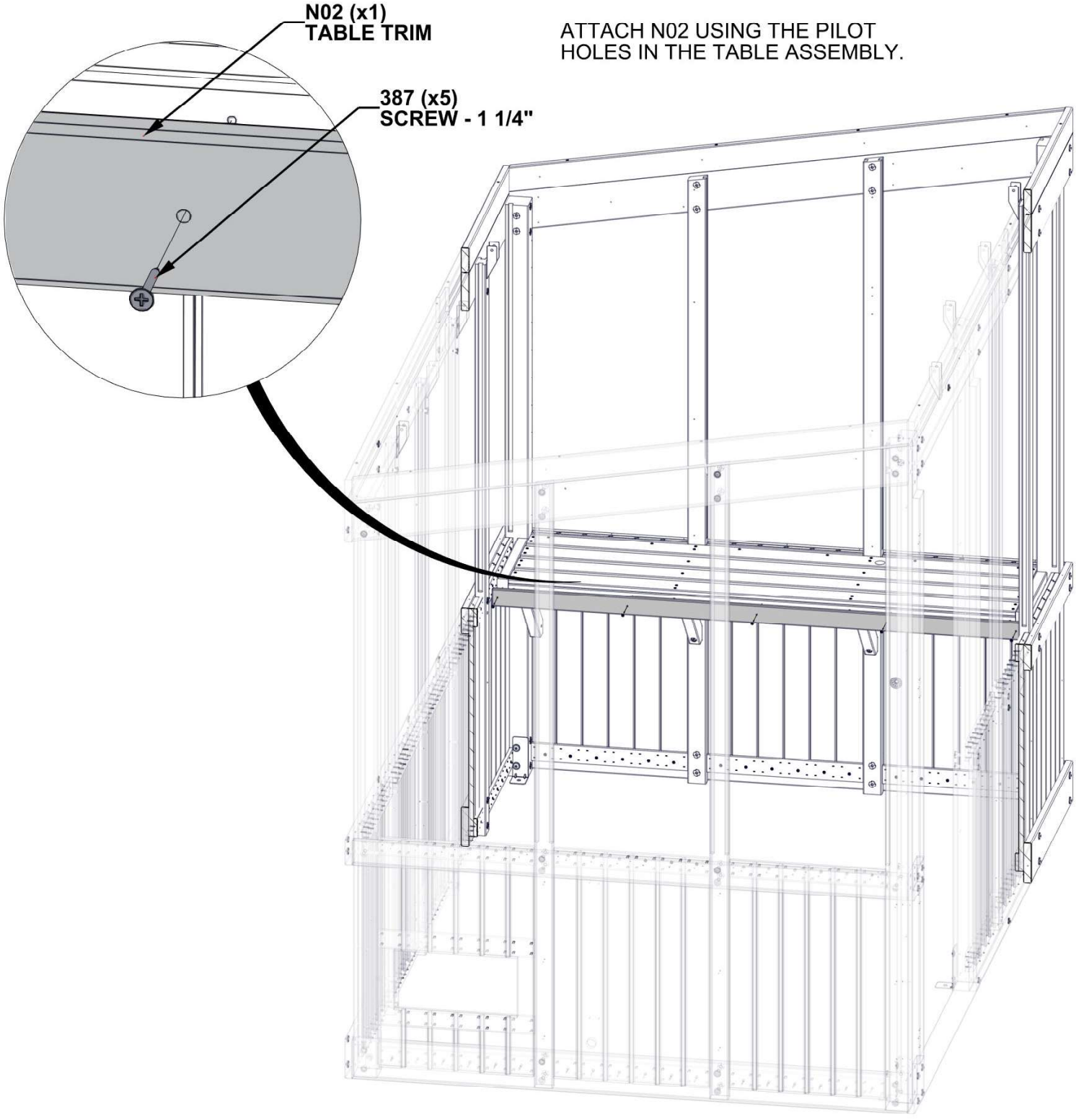


STEP 22 - TABLE ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
5	H100387	SCREW PFH 8x1 1/4 BLK



N02 TABLE TRIM - W4L18884
(x1) 5/8"x2 3/8"x67 5/8" (16x60x1717)

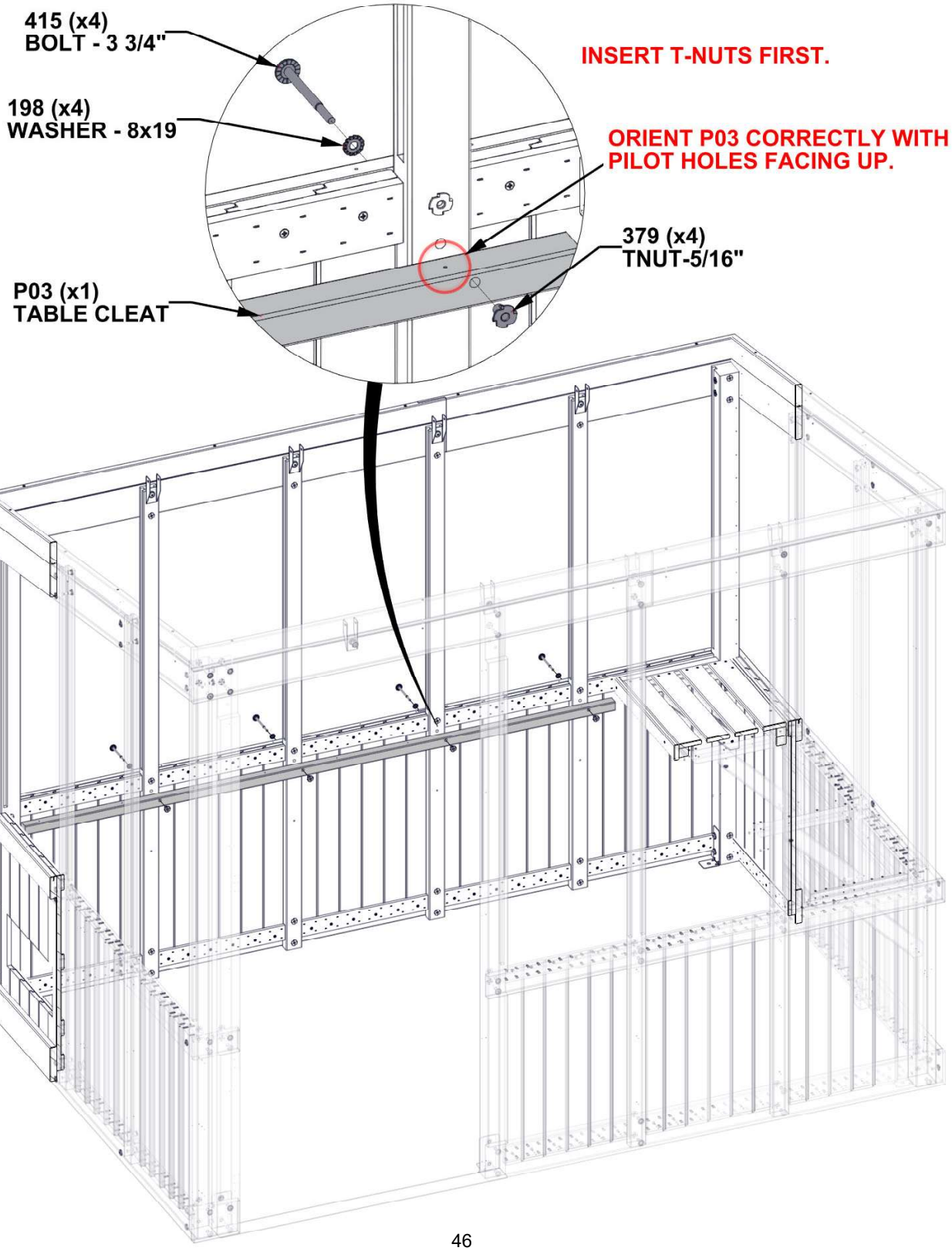


STEP 23 - TABLE ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
4	H100198	WASHER LOCK EXT 8x19
4	H100379	TNUT-5/16" BLK
4	H100415	BOLT WH 5/16x3 3/4 BLK

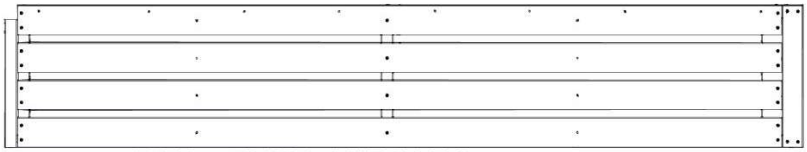


P03 TABLE CLEAT - W4L18842
(x1) 1 7/16"x1 7/16"x88 1/8" (36x36x2238)



STEP 24 - TABLE ASSEMBLY

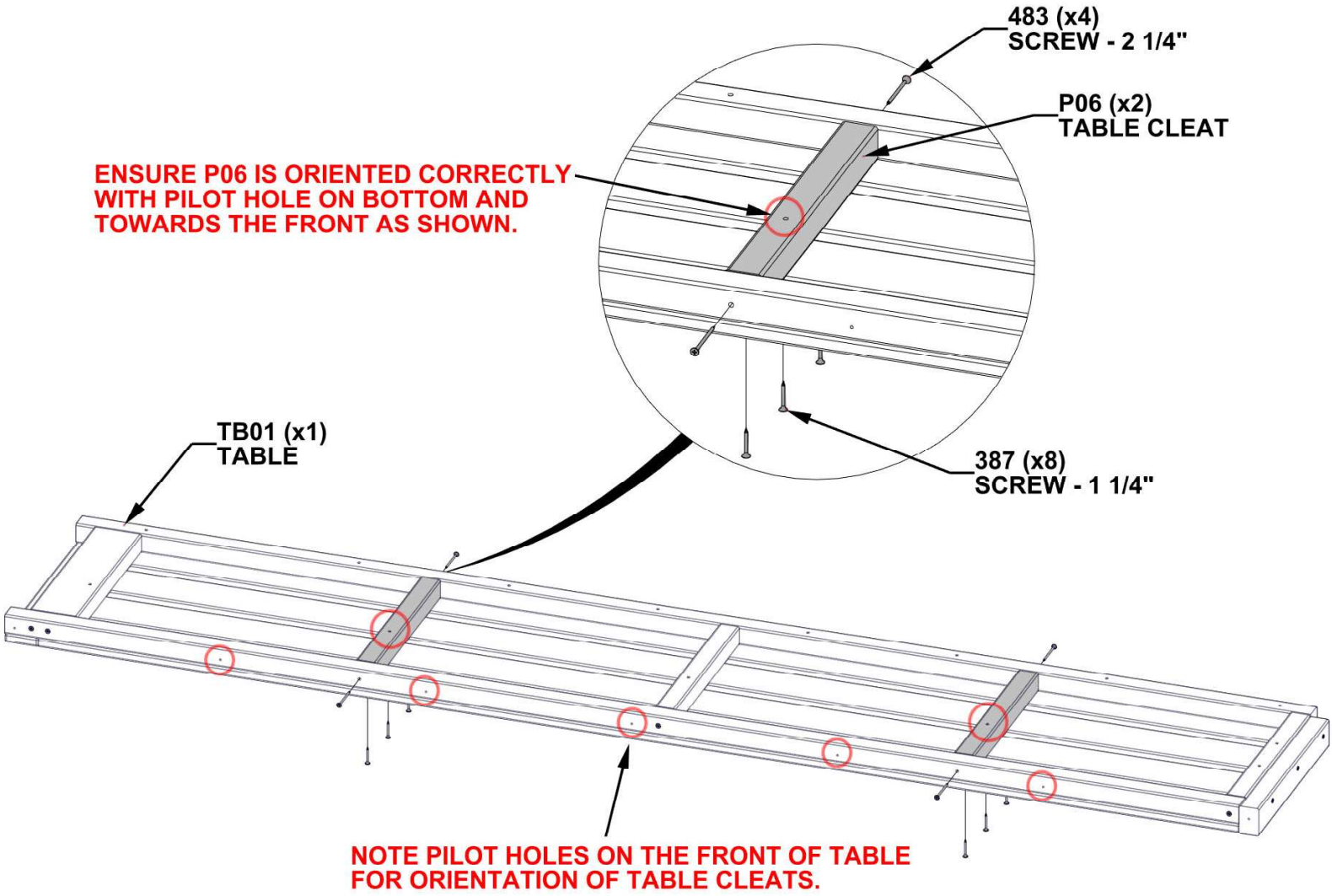
QTY	PART NUMBER	DESCRIPTION
8	H100387	SCREW PFH 8x1 1/4 BLK
4	H100483	SCREW PFH 8x2 1/4 BLK



TB01 (x1) TABLE - W2A04004
2 1/16"x16"x89 1/2" (52x407x2274)



P06 (x2) TABLE CLEAT - W4L18883
1 7/16"x1 7/16"x13 3/16" (36x36x335)



STEP 25 - TABLE ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
8	H100821	SCREW PFH 8x2 3/4 BLK

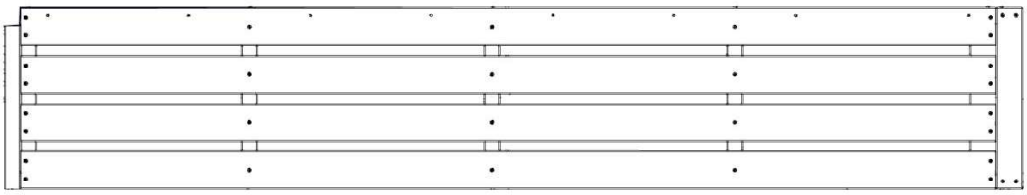
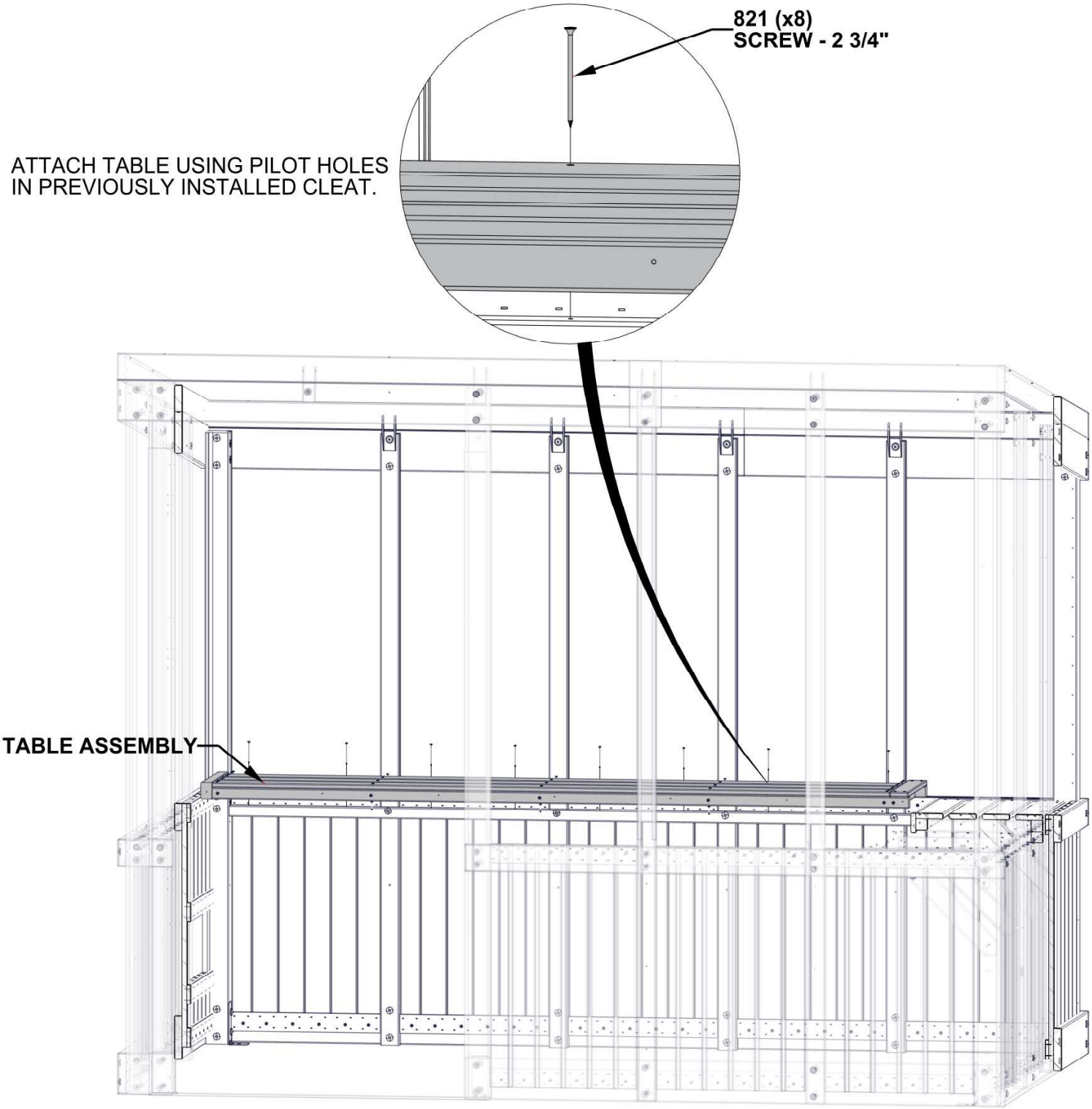


TABLE ASSEMBLY - FROM PREVIOUS STEP

DO NOT LEAN ON OR PUT ANY WEIGHT ON TABLE UNTIL ANGLE BRACES ARE INSTALLED IN NEXT STEPS.

ATTACH TABLE USING PILOT HOLES IN PREVIOUSLY INSTALLED CLEAT.

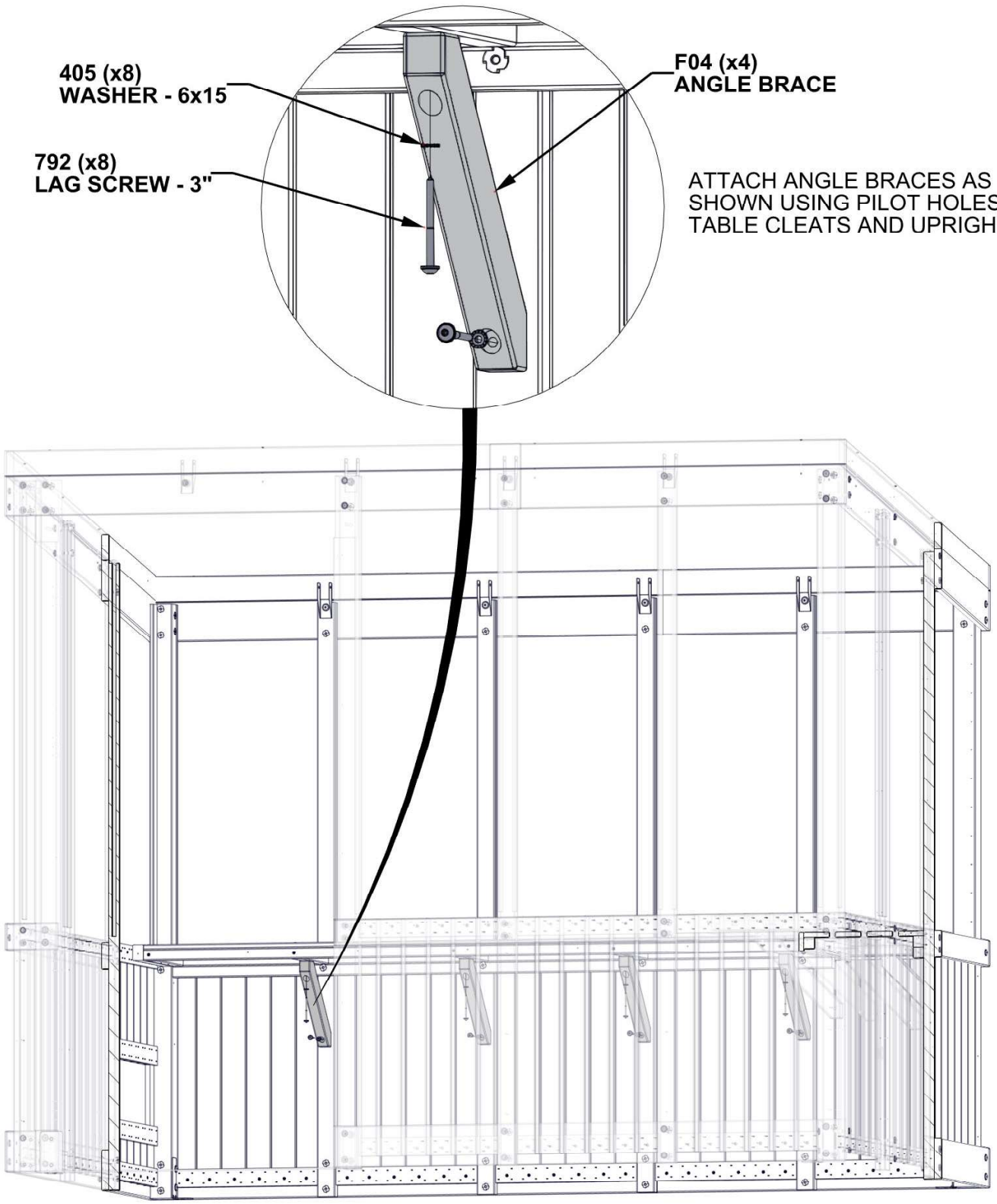


STEP 26 - TABLE ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
8	H100405	WASHER LOCK EXT 6x15
8	H100792	LAG SCREW WH 1/4x3 BLK



F04 ANGLE BRACE - W4L18840
(x4) 1 7/16"x2 3/8"x15 3/16" (36x60x385)



STEP 27 - TABLE ASSEMBLY

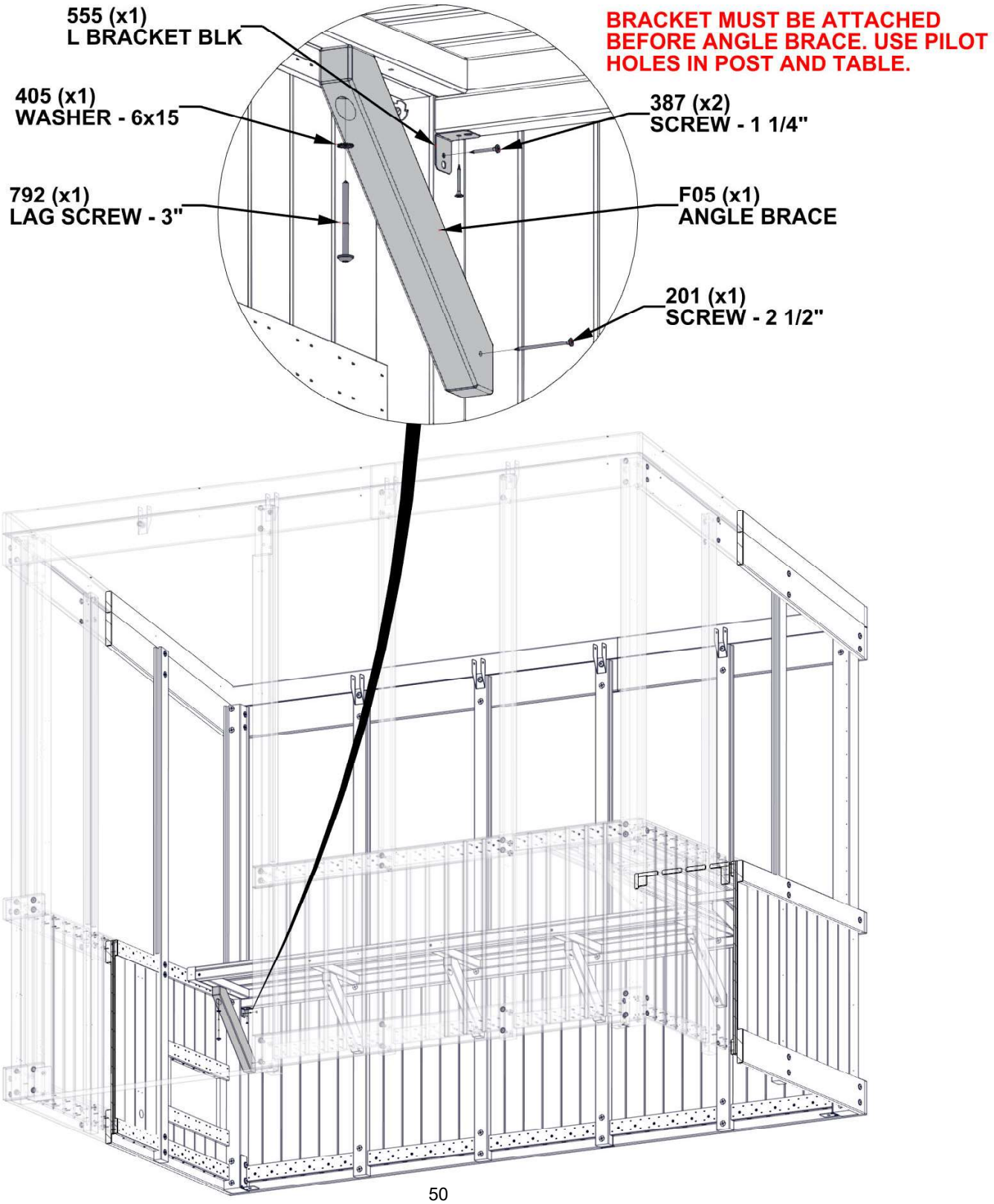
QTY	PART NUMBER	DESCRIPTION
1	H100201	SCREW PFH 8x2 1/2 BLK
2	H100387	SCREW PFH 8x1 1/4 BLK
1	H100405	WASHER LOCK EXT 6x15
1	H100792	LAG SCREW WH 1/4x3 BLK



F05 (x1) ANGLE BRACE - W4L18843
1 7/16"x2 3/8"x16 1/4" (36x60x412)



A4M00555 (x1) L BRACKET BLK



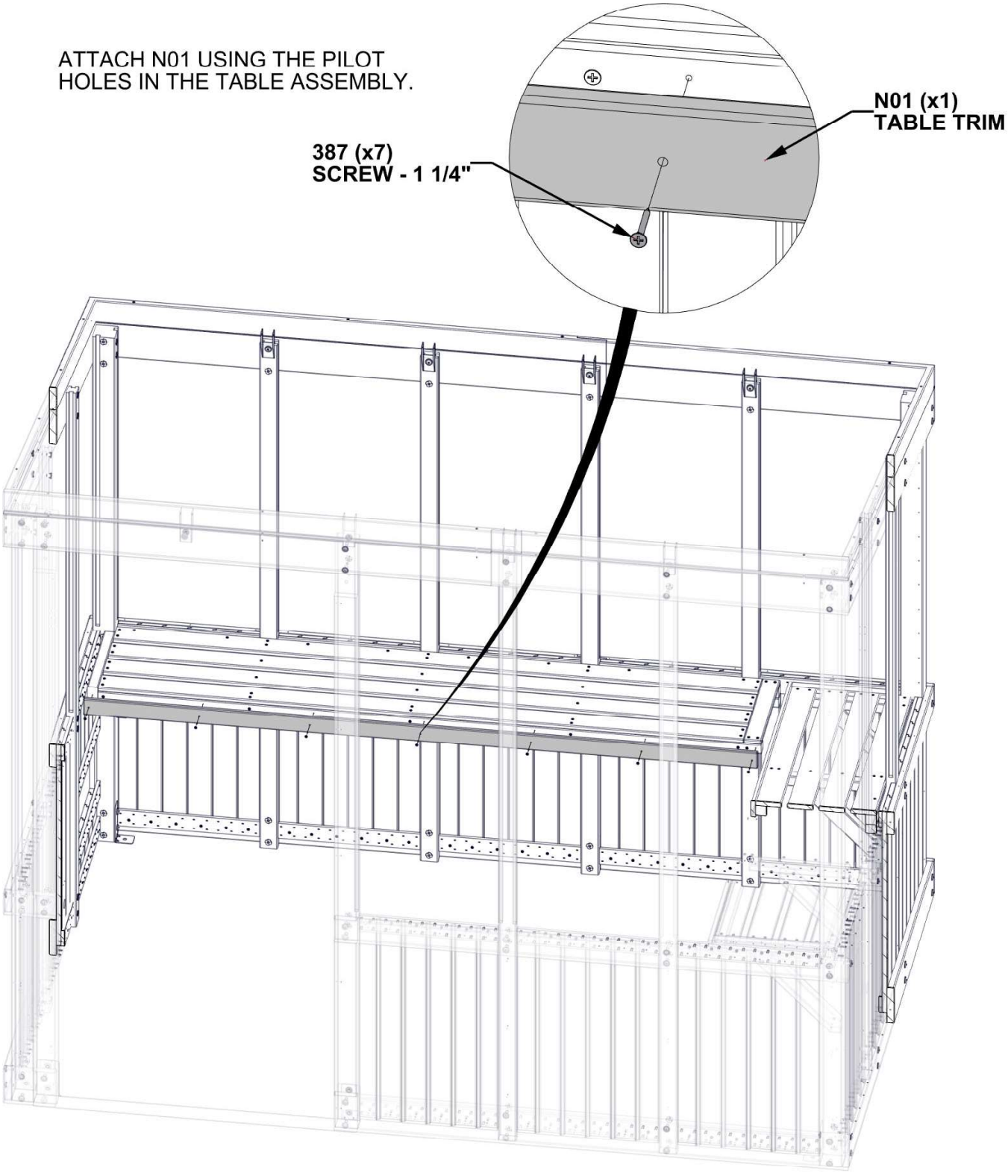
STEP 28 - TABLE ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
7	H100387	SCREW PFH 8x1 1/4 BLK



N01 TABLE TRIM - W4L18841
(x1) 5/8"x2 3/8"x89 1/2" (16x60x2274)

ATTACH N01 USING THE PILOT HOLES IN THE TABLE ASSEMBLY.



STEP 29 - WINDOW SILL ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
9	H100391	SCREW PFH 8x2 BLK



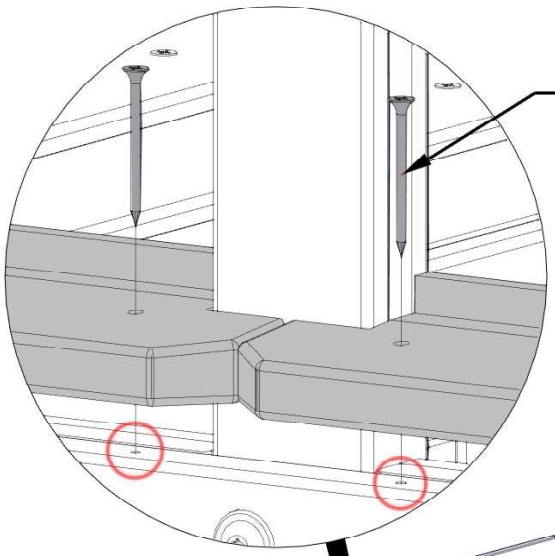
E01 (x1) WINDOW SILL - W4L18827
1 7/16"x3 3/8"x22 3/8" (36x86x569)



E02 (x1) WINDOW SILL - W4L18828
1 7/16"x3 3/8"x24 3/16" (36x86x615)

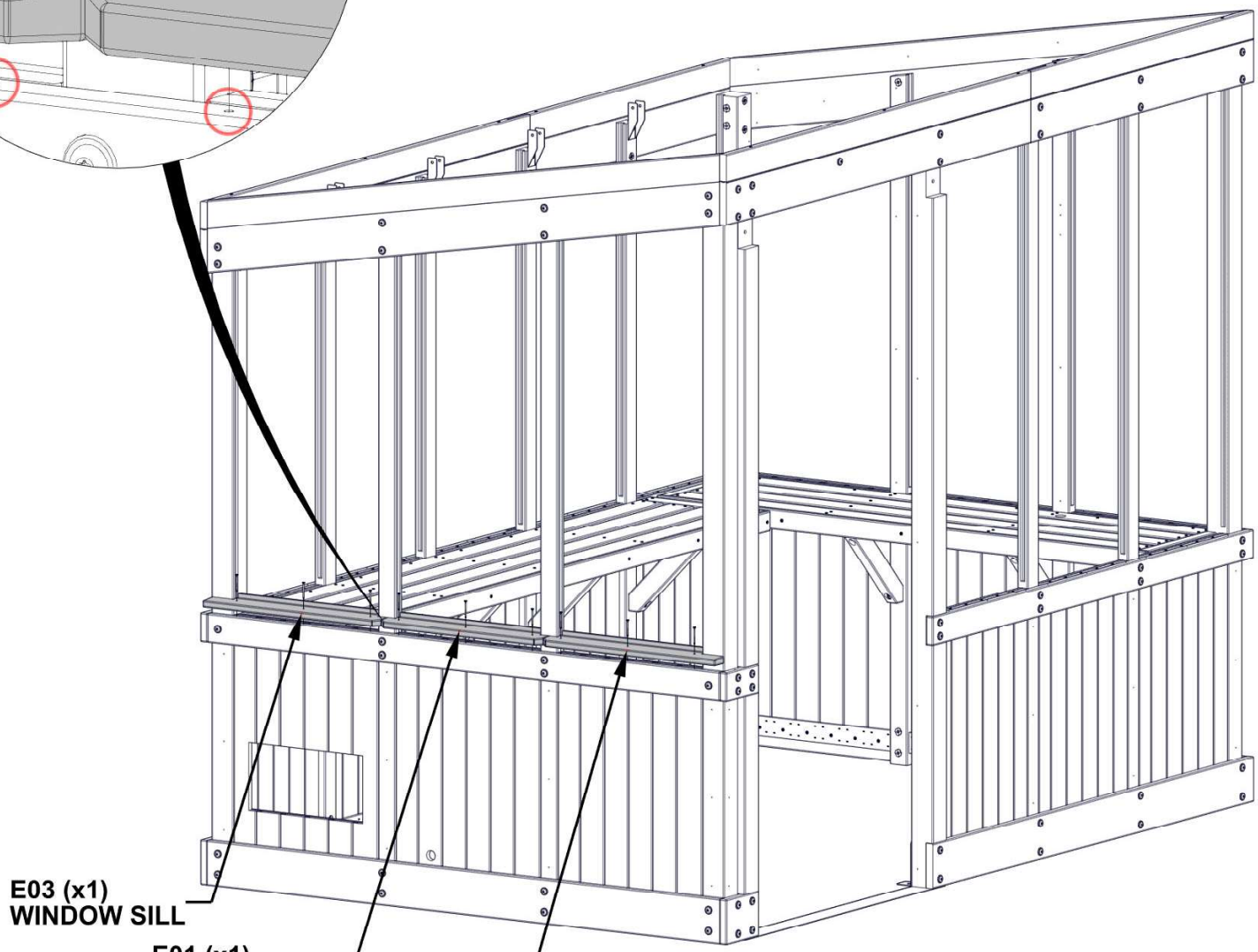


E03 (x1) WINDOW SILL - W4L18829
1 7/16"x3 3/8"x24 3/16" (36x86x614)



391 (x9)
SCREW - 2"

ATTACH WINDOW SILLS USING
PILOT HOLES IN RUNNING BOARD.



E03 (x1)
WINDOW SILL

E01 (x1)
WINDOW SILL

E02 (x1)
WINDOW SILL

STEP 30 - WINDOW SILL ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
15	H100391	SCREW PFH 8x2 BLK



E04 (x1) WINDOW SILL - W4L18836
1 7/16"x3 3/8"x25 1/8" (36x86x638)

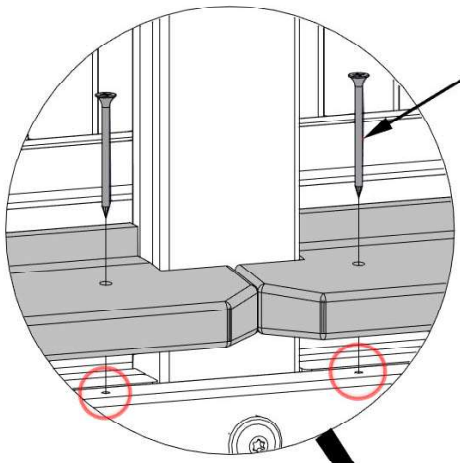


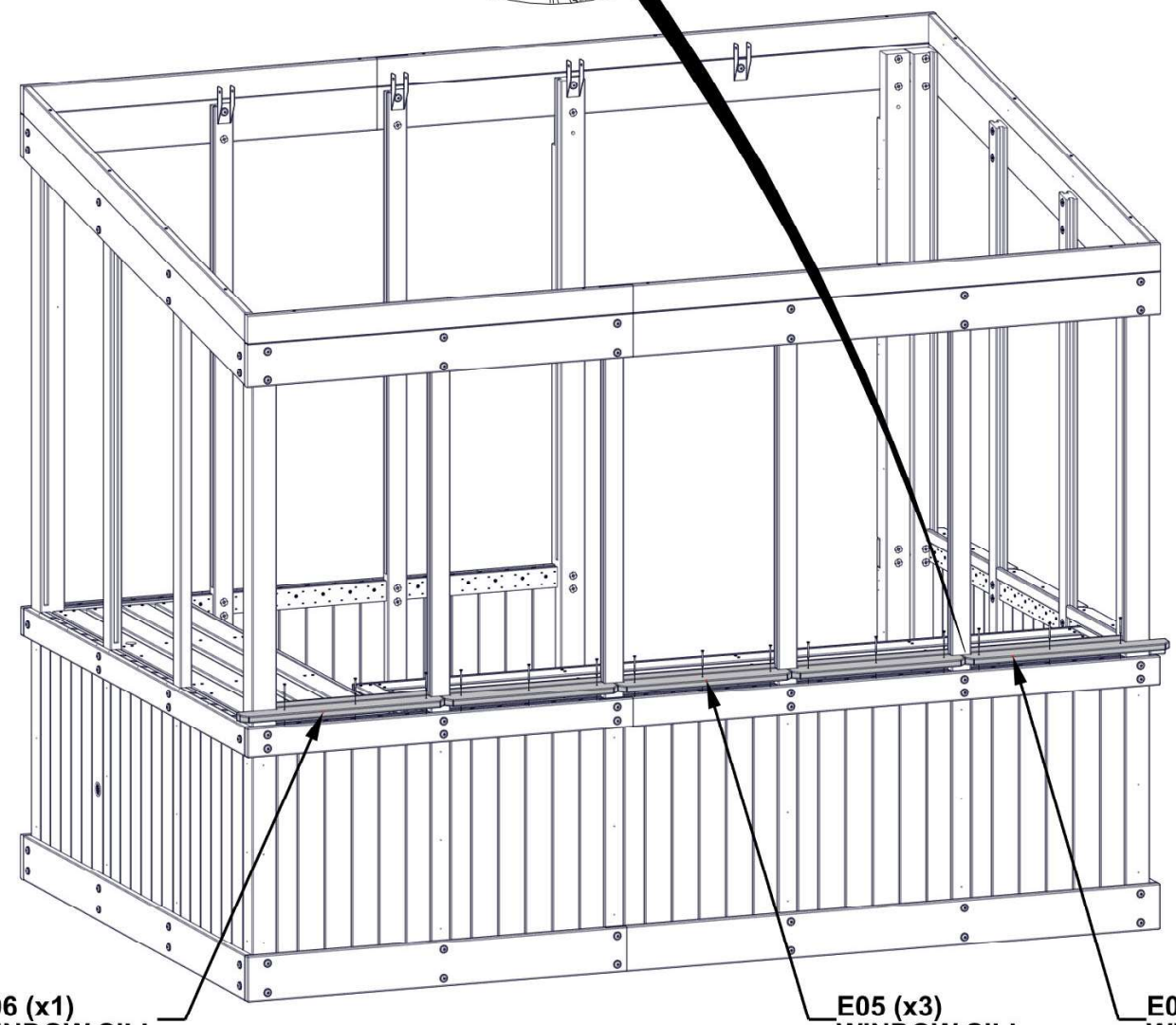
E05 (x3) WINDOW SILL - W4L18837
1 7/16"x3 3/8"x21 5/16" (36x86x542)



E06 (x1) WINDOW SILL - W4L18838
1 7/16"x3 3/8"x25 1/8" (36x86x638)

ATTACH WINDOW SILLS USING PILOT HOLES IN RUNNING BOARD.





STEP 31 - WINDOW SILL ASSEMBLY

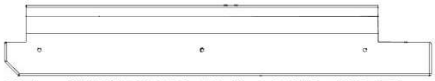
QTY	PART NUMBER	DESCRIPTION
9	H100391	SCREW PFH 8x2 BLK



E01 (x1) WINDOW SILL - W4L18827
1 7/16"x3 3/8"x22 3/8" (36x86x569)



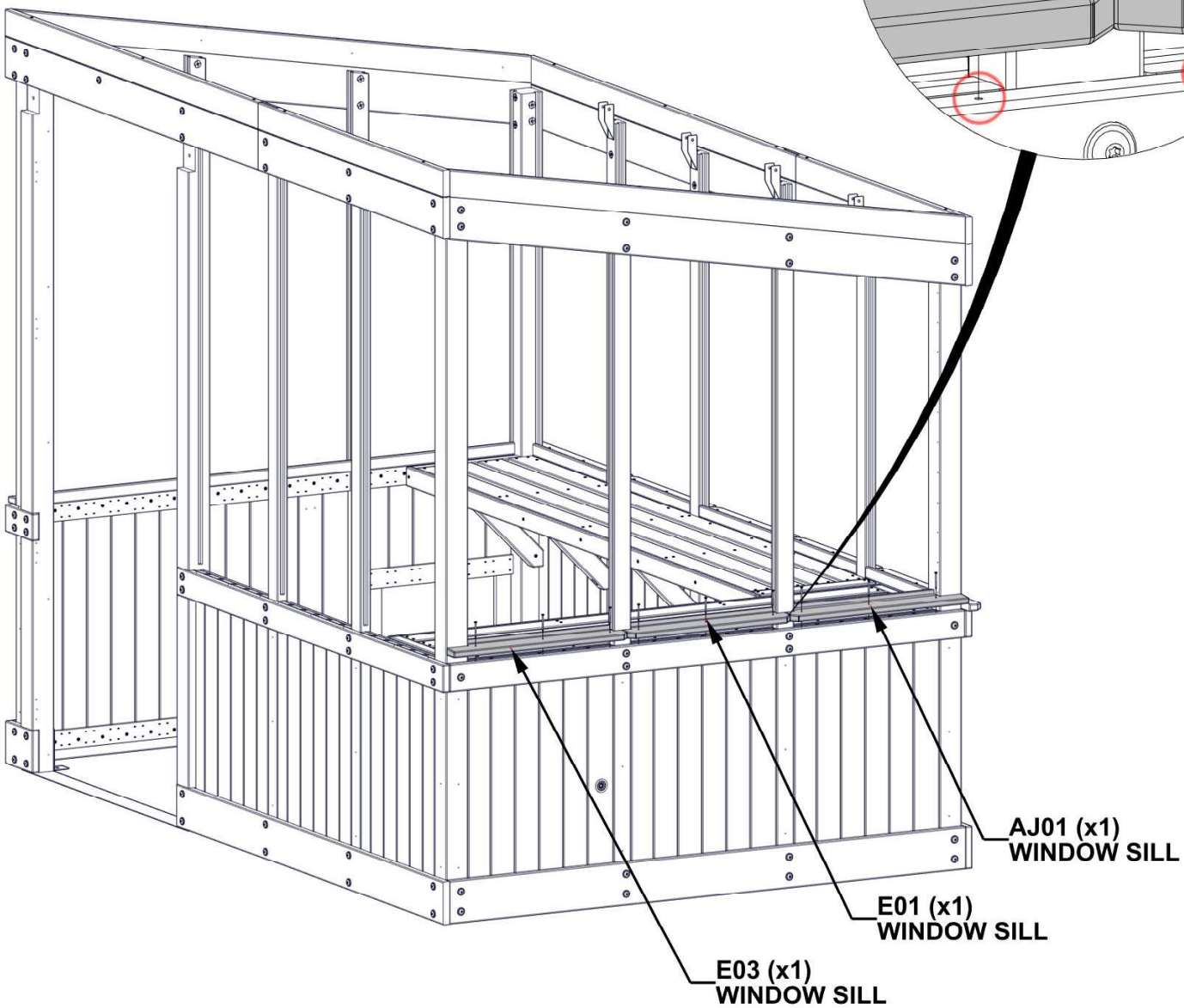
E03 (x1) WINDOW SILL - W4L18829
1 7/16"x3 3/8"x24 3/16" (36x86x614)



AJ01 (x1) WINDOW SILL - W4L18886
1 7/16"x4"x24 3/16" (36x102x615)

391 (x9)
SCREW - 2"

ATTACH WINDOW SILLS USING
PILOT HOLES IN RUNNING BOARD.



AJ01 (x1)
WINDOW SILL

E01 (x1)
WINDOW SILL

E03 (x1)
WINDOW SILL

STEP 32 - WINDOW SILL ASSEMBLY

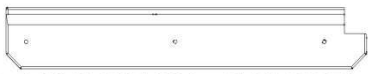
QTY	PART NUMBER	DESCRIPTION
11	H100391	SCREW PFH 8x2 BLK



E04 WINDOW SILL - W4L18836
(x1) 1 7/16"x3 3/8"x25 1/8" (36x86x638)



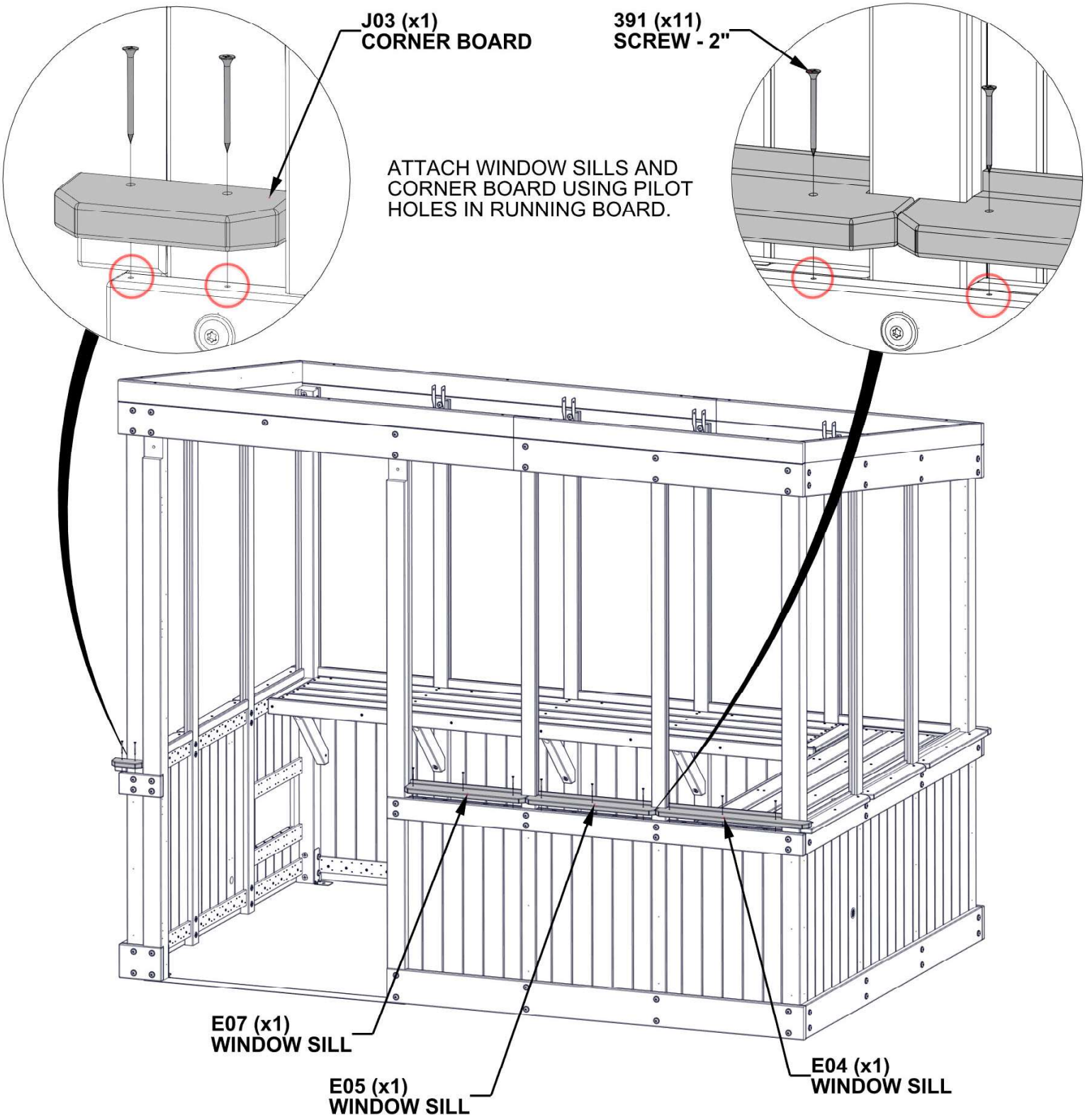
E05 WINDOW SILL - W4L18837
(x1) 1 7/16"x3 3/8"x21 5/16" (36x86x542)



E07 WINDOW SILL - W4L18850
(x1) 1 7/16"x3 3/8"x19 13/16" (36x86x503)



J03 CORNER BOARD - W4L18862
(x1) 15/16"x1 15/16"x4 15/16" (24x50x125)

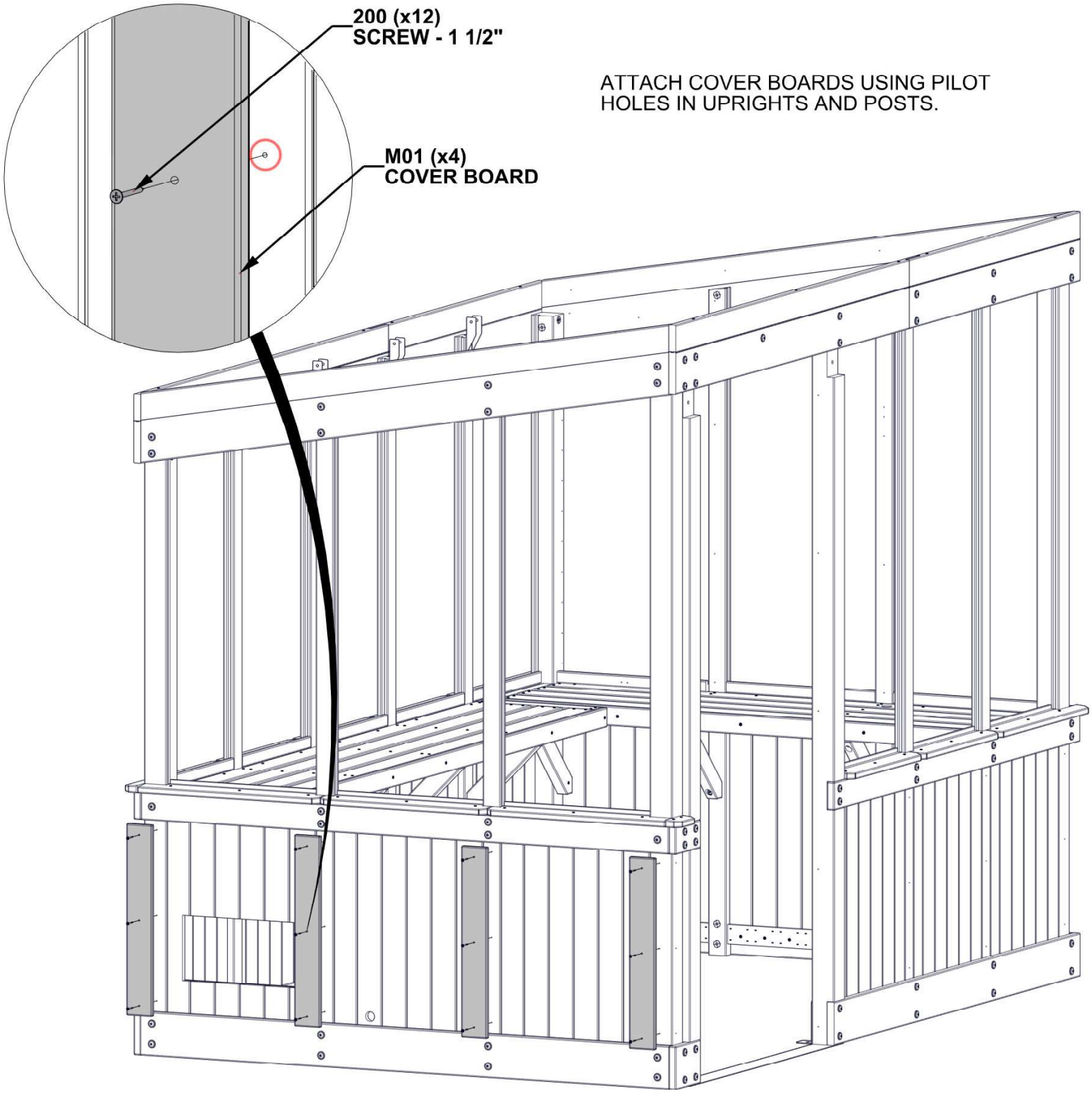


STEP 33 - COVER BOARD ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
12	H100200	SCREW PFH 8x1 1/2 BLK



M01 COVER BOARD - W4L18881
(x4) 5/8"x3 3/8"x23 5/16" (16x86x592)



STEP 34 - COVER BOARD ASSEMBLY

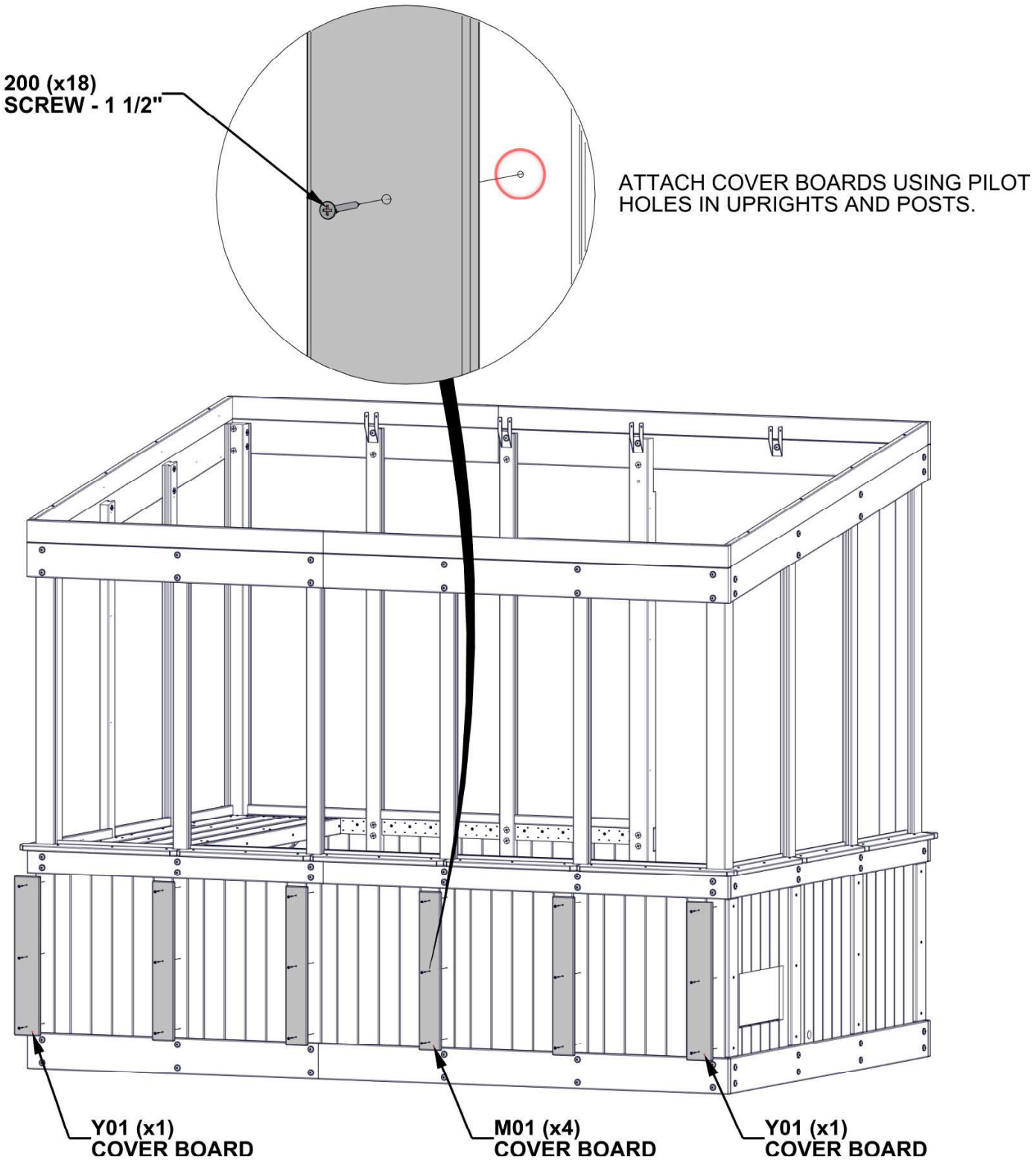
QTY	PART NUMBER	DESCRIPTION
18	H100200	SCREW PFH 8x1 1/2 BLK



M01 COVER BOARD - W4L18881
(x4) 5/8"x3 3/8"x23 5/16" (16x86x592)



Y01 COVER BOARD - W4L18882
(x2) 5/8"x4"x23 5/16" (16x102x592)

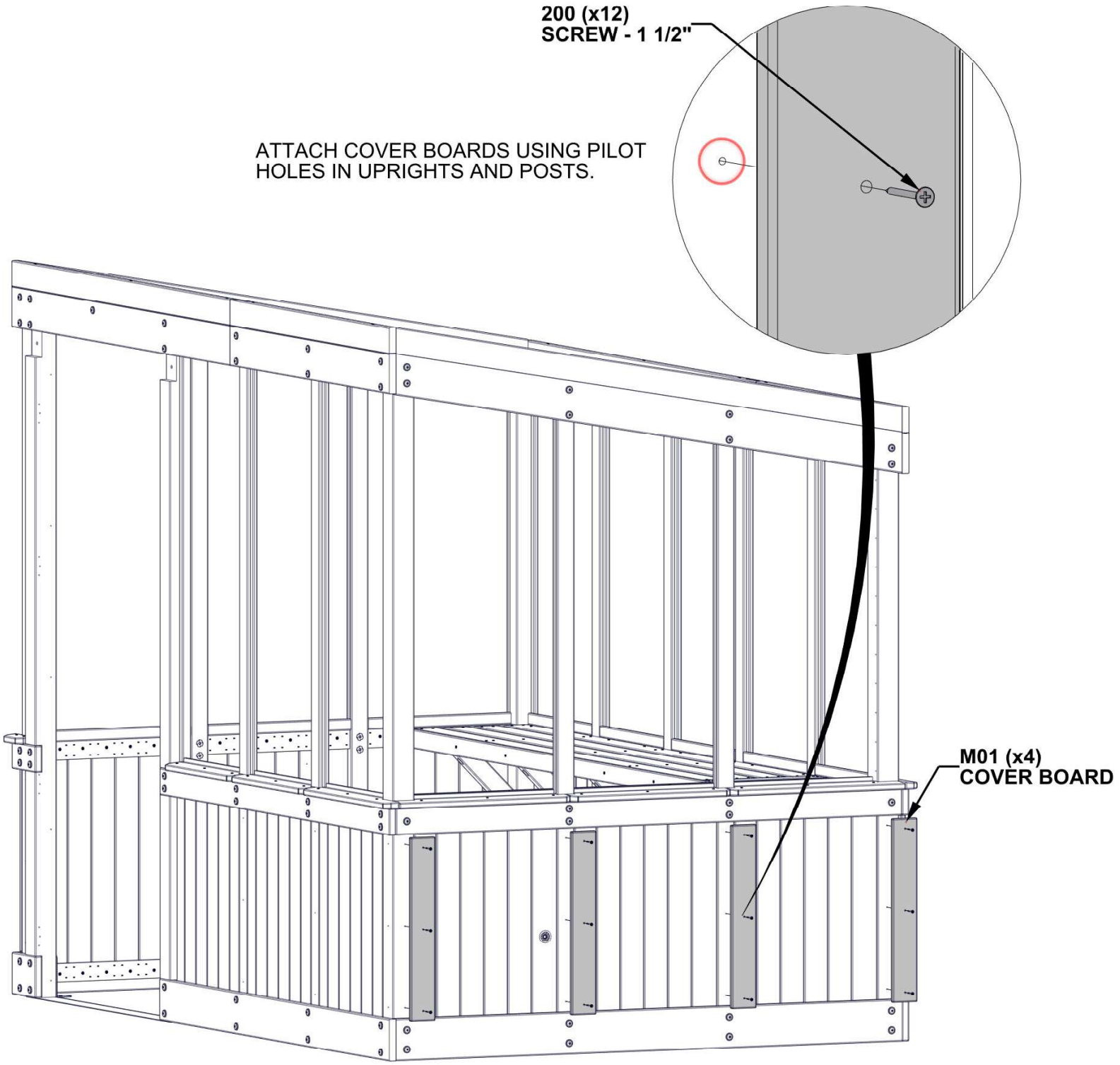


STEP 35 - COVER BOARD ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
12	H100200	SCREW PFH 8x1 1/2 BLK



M01 COVER BOARD - W4L18881
(x4) 5/8"x3 3/8"x23 5/16" (16x86x592)

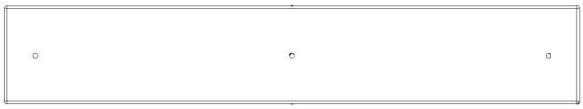


STEP 36 - COVER BOARD ASSEMBLY

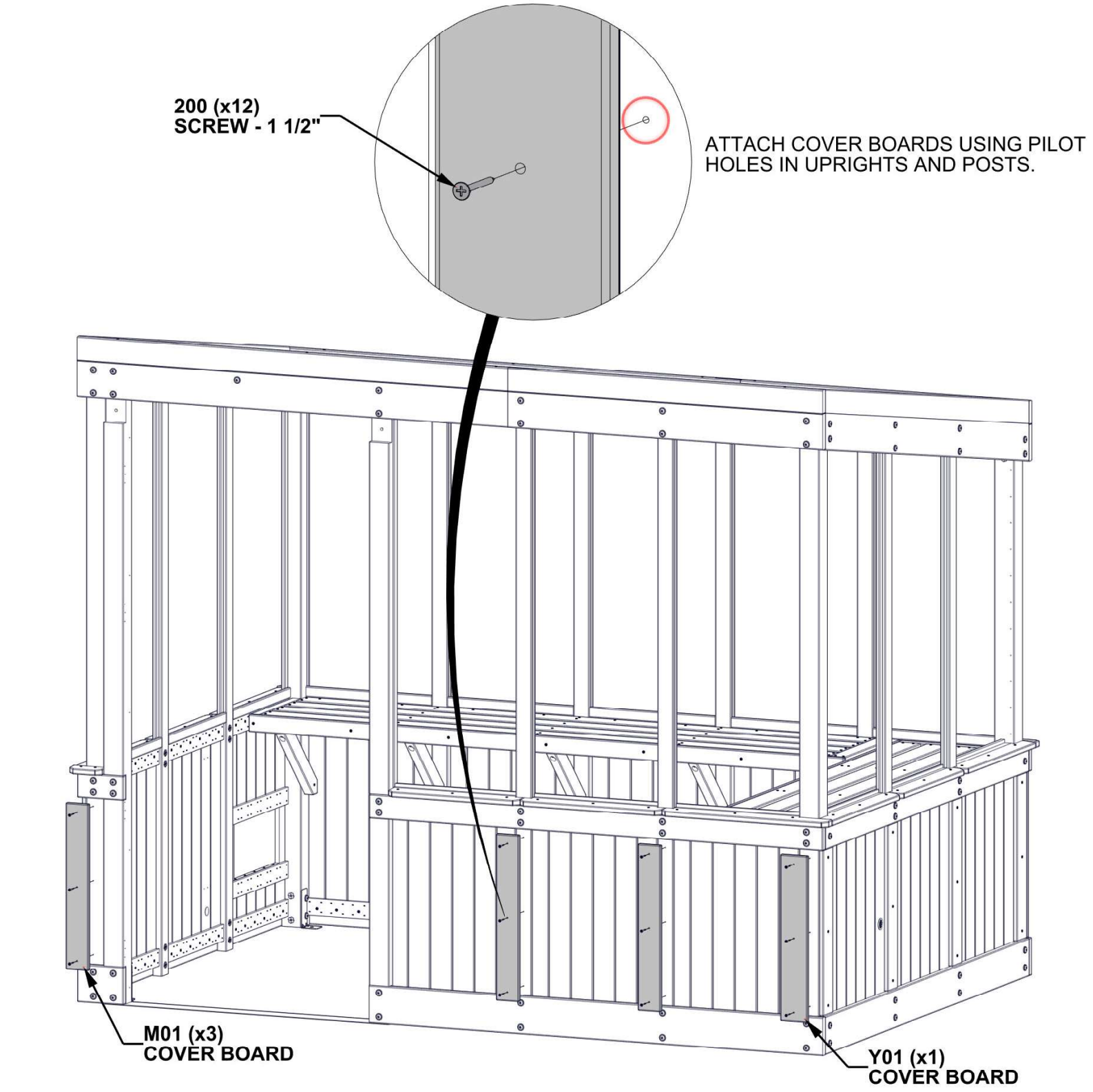
QTY	PART NUMBER	DESCRIPTION
12	H100200	SCREW PFH 8x1 1/2 BLK



M01 COVER BOARD - W4L18881
(x3) 5/8"x3 3/8"x23 5/16" (16x86x592)



Y01 COVER BOARD - W4L18882
(x1) 5/8"x4"x23 5/16" (16x102x592)



STEP 37 - DOOR TRIM ASSEMBLY

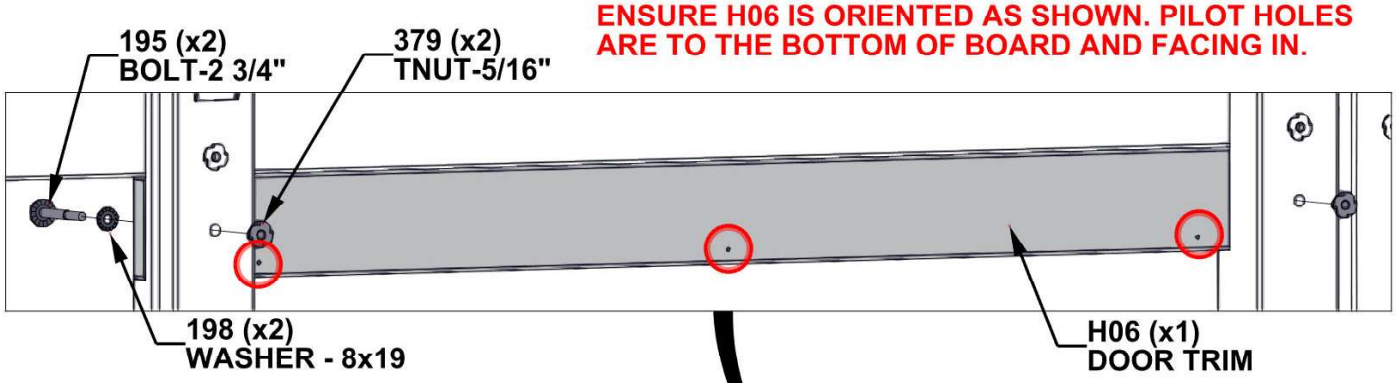
QTY	PART NUMBER	DESCRIPTION
2	H100195	BOLT WH 5/16x2 3/4 BLK
2	H100198	WASHER LOCK EXT 8x19
2	H100379	TNUT-5/16" BLK

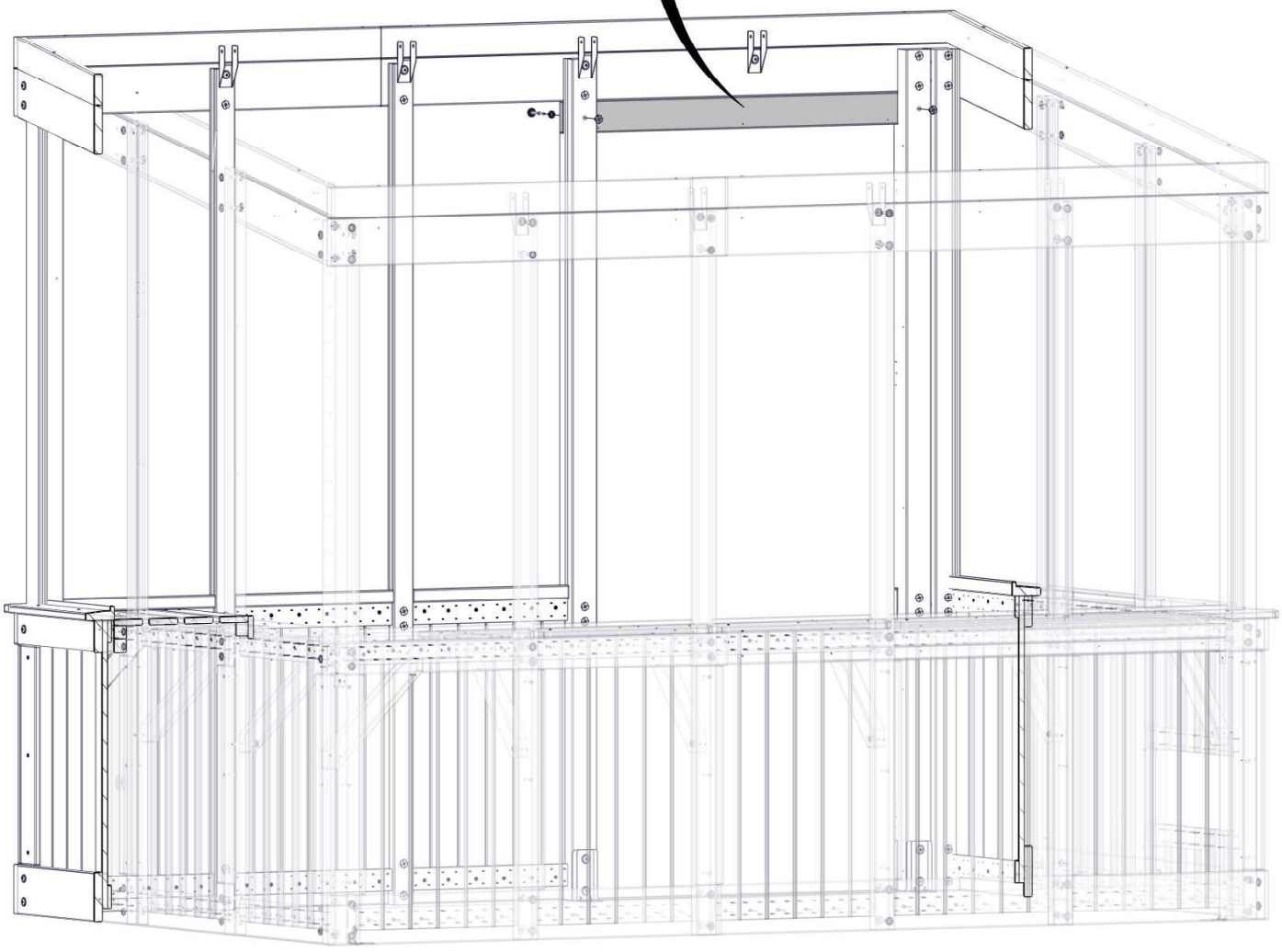


H06 DOOR TRIM - W4L18853
(x1) 15/16"x3 3/8"x43" (24x86x1092)

INSERT T-NUTS FIRST.

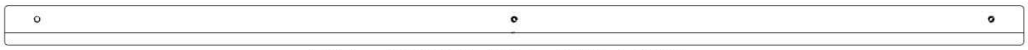
ENSURE H06 IS ORIENTED AS SHOWN. PILOT HOLES ARE TO THE BOTTOM OF BOARD AND FACING IN.



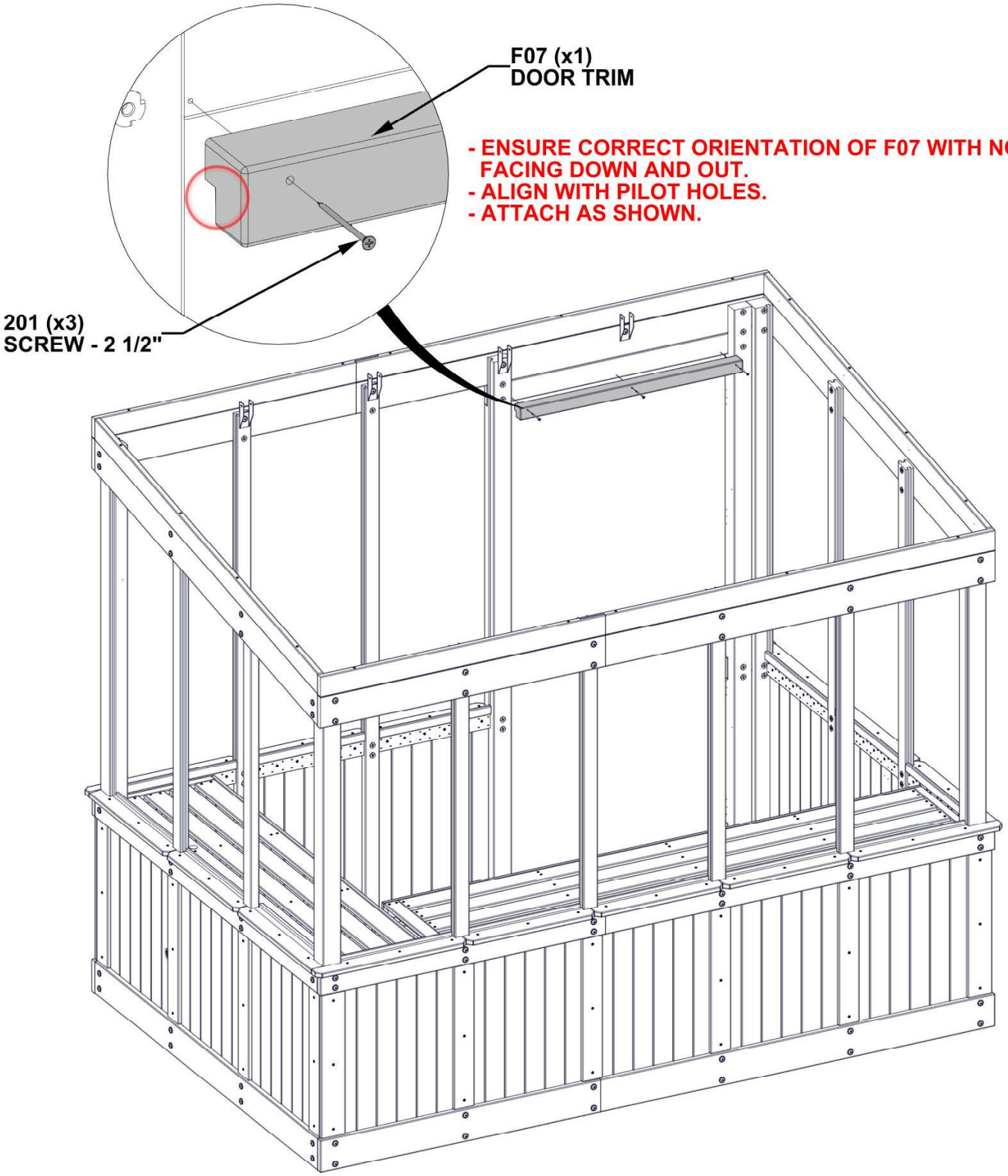


STEP 38 - DOOR TRIM ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
3	H100201	SCREW PFH 8x2 1/2 BLK



F07 DOOR TRIM - W4L18855
(x1) 1 7/8"x1 15/16"x37" (47x50x940)

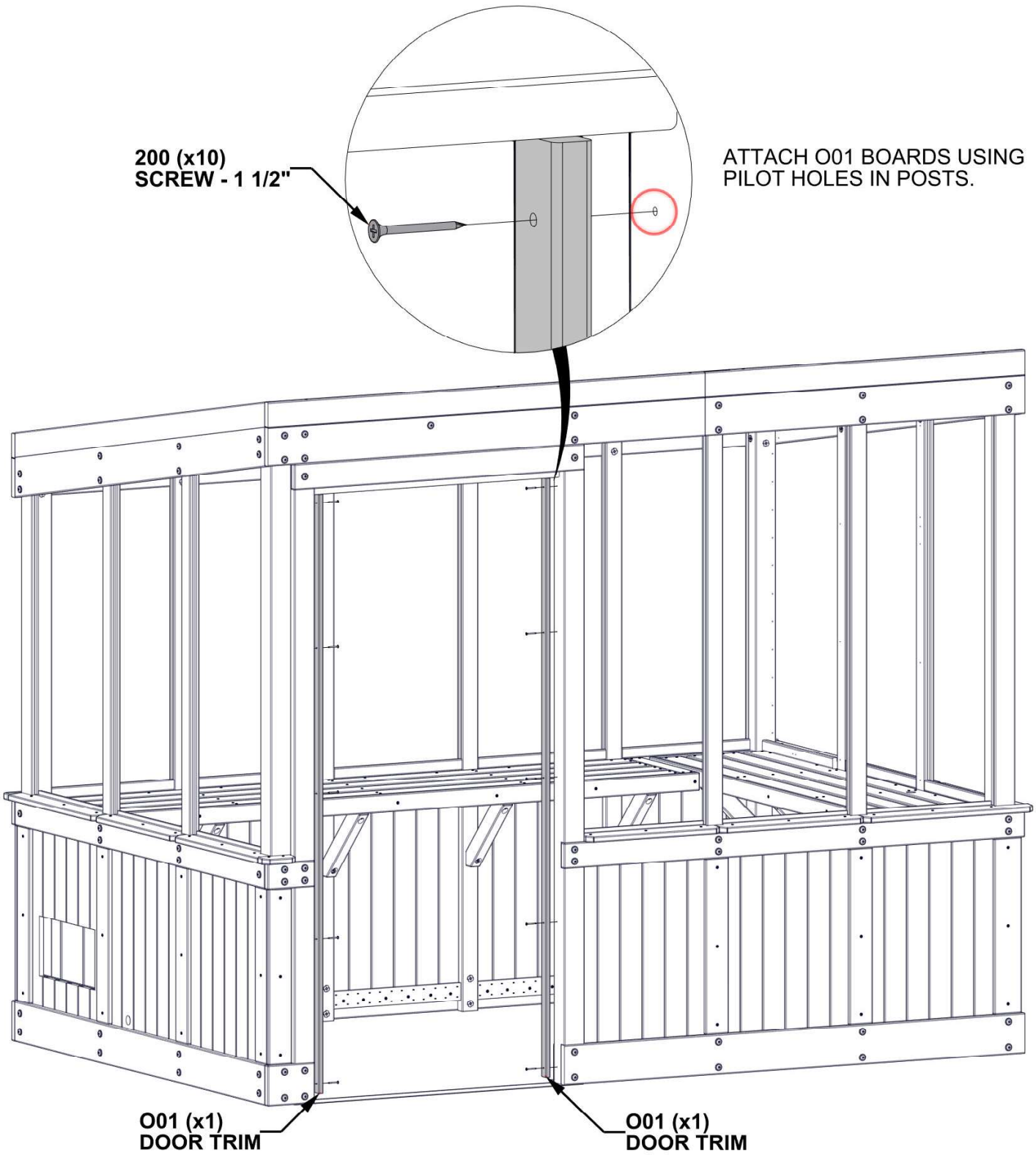


STEP 39 - DOOR TRIM ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
10	H100200	SCREW PFH 8x1 1/2 BLK



O01 DOOR TRIM - W4L18854
(x2) 5/8"x1 5/16"x79 3/8" (16x34x2016)



STEP 40 - WINDOW ASSEMBLY



A6P00761 POLY CHANNEL
(x1)



A6P00762 POLY CHANNEL
(x2)

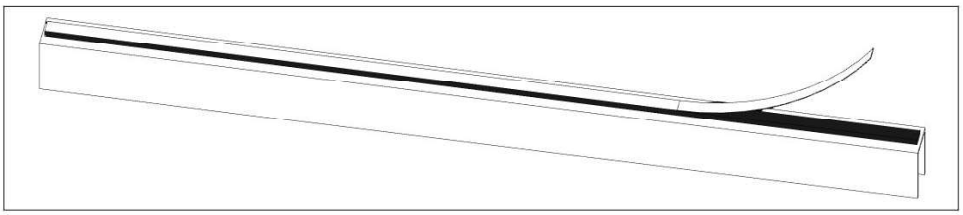


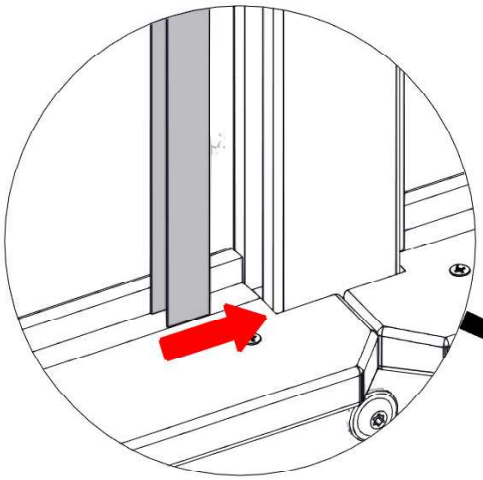
A6P00763 POLY CHANNEL
(x2)



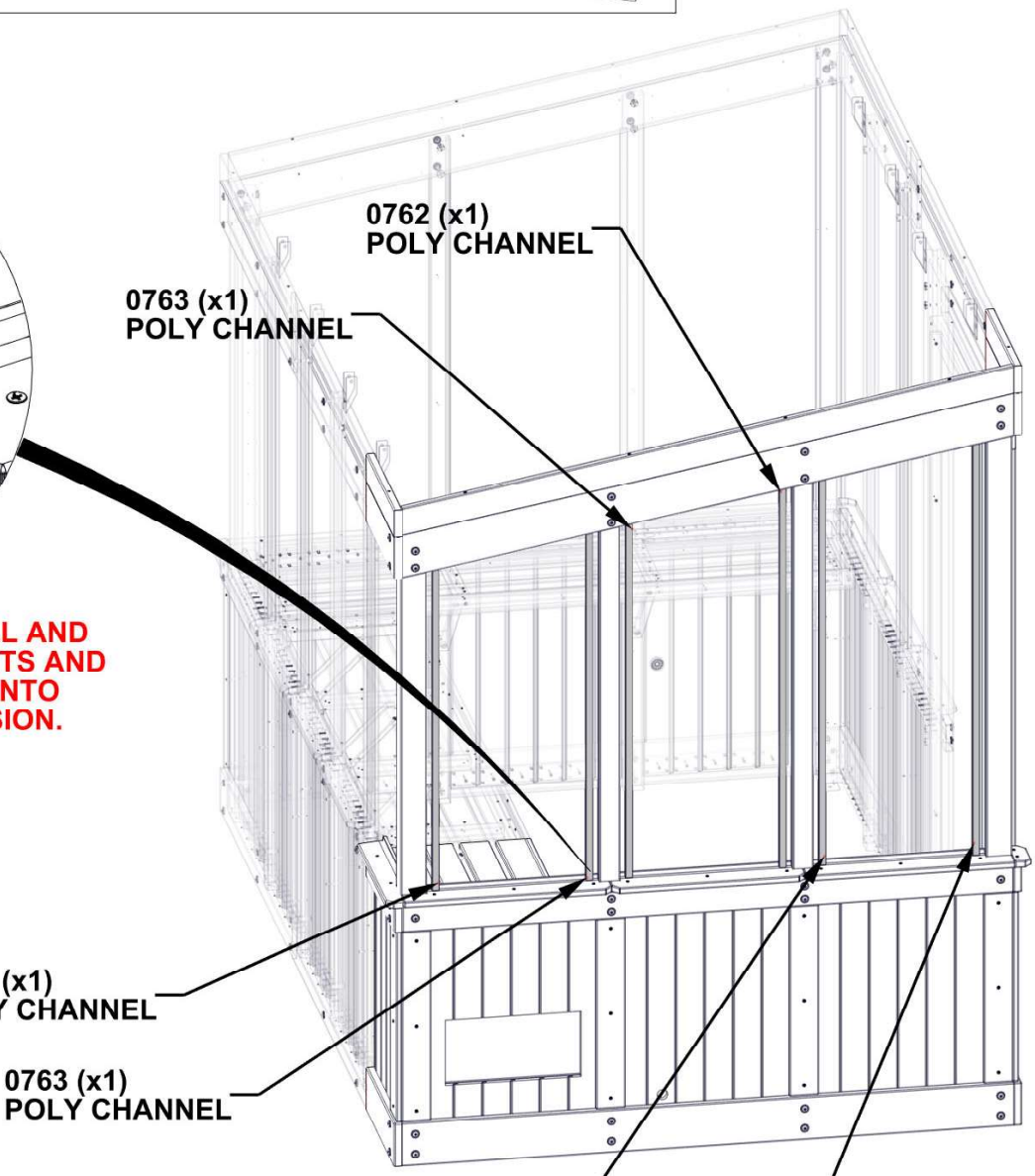
A6P00764 POLY CHANNEL
(x1)

REMOVE TAPE LINER ON POLY CHANNELS BEFORE INSTALLING.





POLY SHEET SITS ON WINDOW SILL AND SLIDES INTO GROOVES IN UPRIGHTS AND POSTS. FIRMLY PRESS CHANNEL INTO GROOVE TO ENSURE TAPE ADHESION.



ENSURE CORRECT PLACEMENT OF EACH CHANNEL AS SHOWN.

POLYCARBONATE SHEETING INFORMATION - IMPORTANT!

The Polycarbonate Sheeting has UV protection on ONE (1) SIDE.

CRITICAL to install with the UV protection facing the OUTSIDE

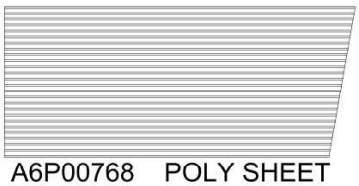
- Wear safety gloves to protect against any sharp edges during handling or install.
- Do NOT use knife or sharp object to remove protective film as it may result in damage to polycarbonate sheeting
- Leave film on during install to ensure UV side is facing outside.
- Peel protective film back from edges approximately 2” (5cm) during installation.
- Remove film completely after installation.

NOTE: Do not store polycarbonate sheeting with film outside in direct sunlight or rain. It may make removal of film more difficult.

STEP 41 - WINDOW ASSEMBLY



A6P00759 POLY SHEET
(x1)



A6P00768 POLY SHEET
(x1)



A6P00769 POLY SHEET
(x1)

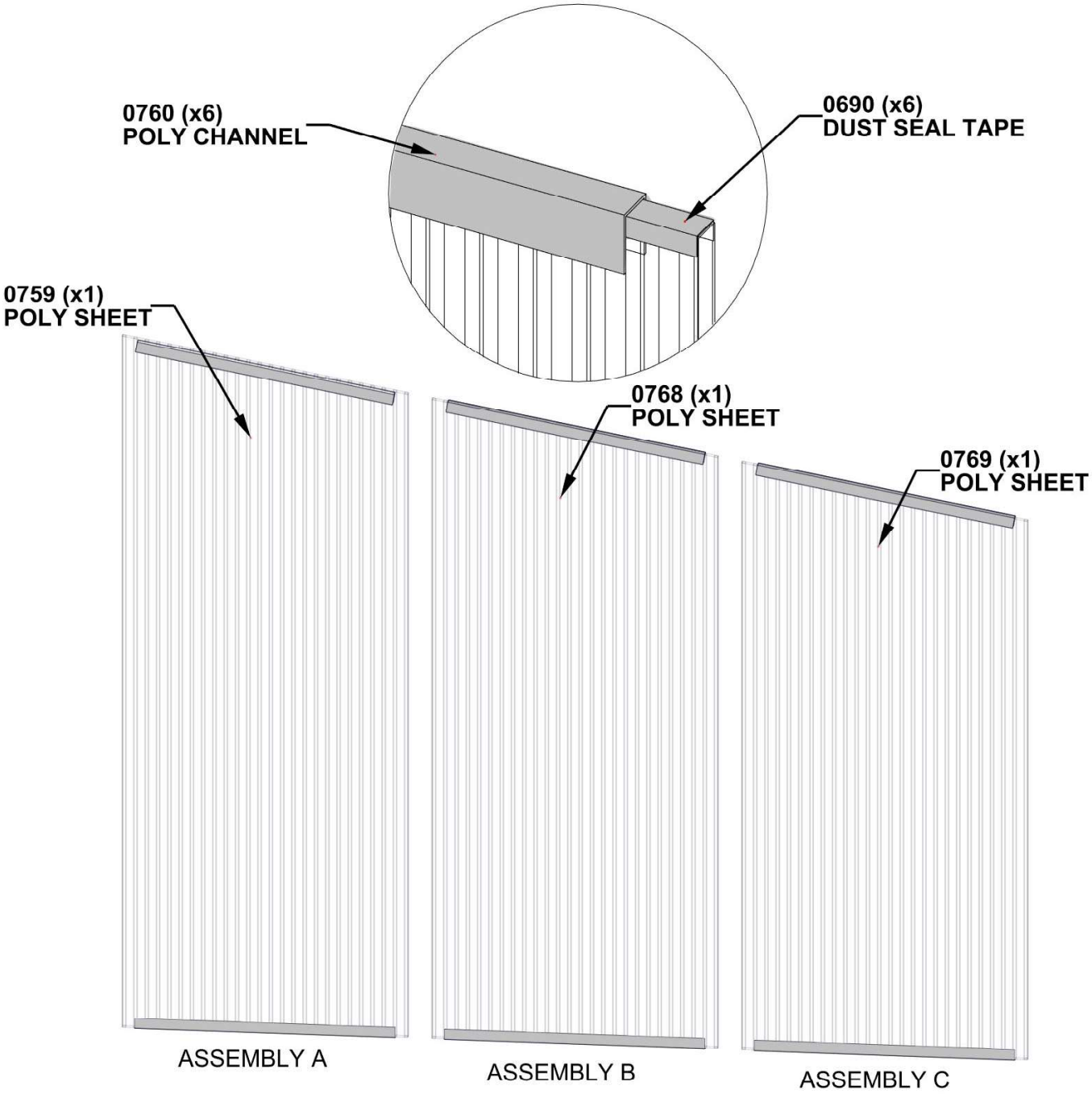


A6P00760 POLY CHANNEL
(x6)



A6P00690 DUST SEAL TAPE

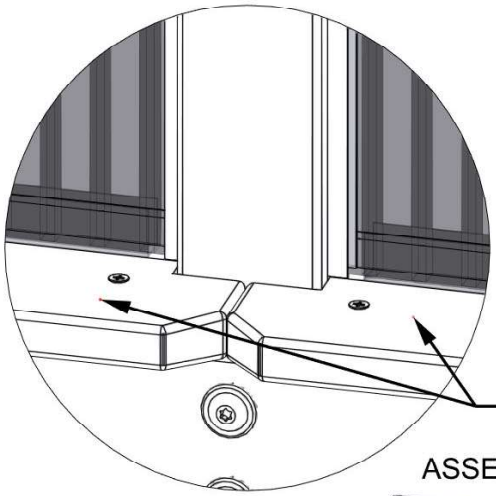
TO APPLY DUST SEAL TAPE AND POLY CHANNEL:
- CUT 2 STRIPS OF DUST SEAL TAPE THE SAME WIDTH AS THE POLY SHEET.
- WRAP DUST SEAL TAPE ALONG EDGE OF POLY SHEET WIDTH.
- AFTER TAPE IS SECURE, PUSH CHANNEL ON OVER THE TAPE, CENTERING ON THE POLY SHEET.
- REPEAT ON THE BOTTOM SIDE OF POLY SHEET.
- REPEAT FOR ALL 3 WINDOW ASSEMBLIES.



STEP 42 - WINDOW ASSEMBLY

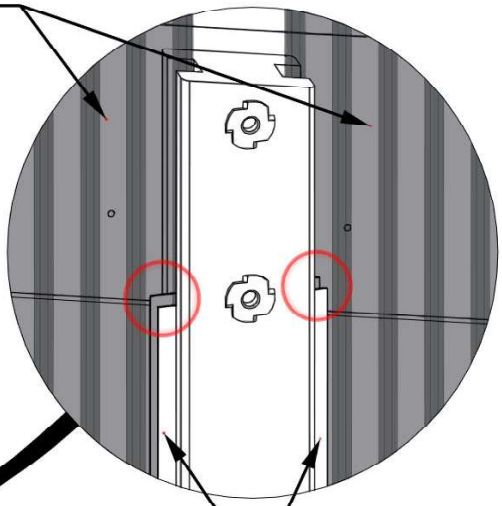
IMPORTANT!

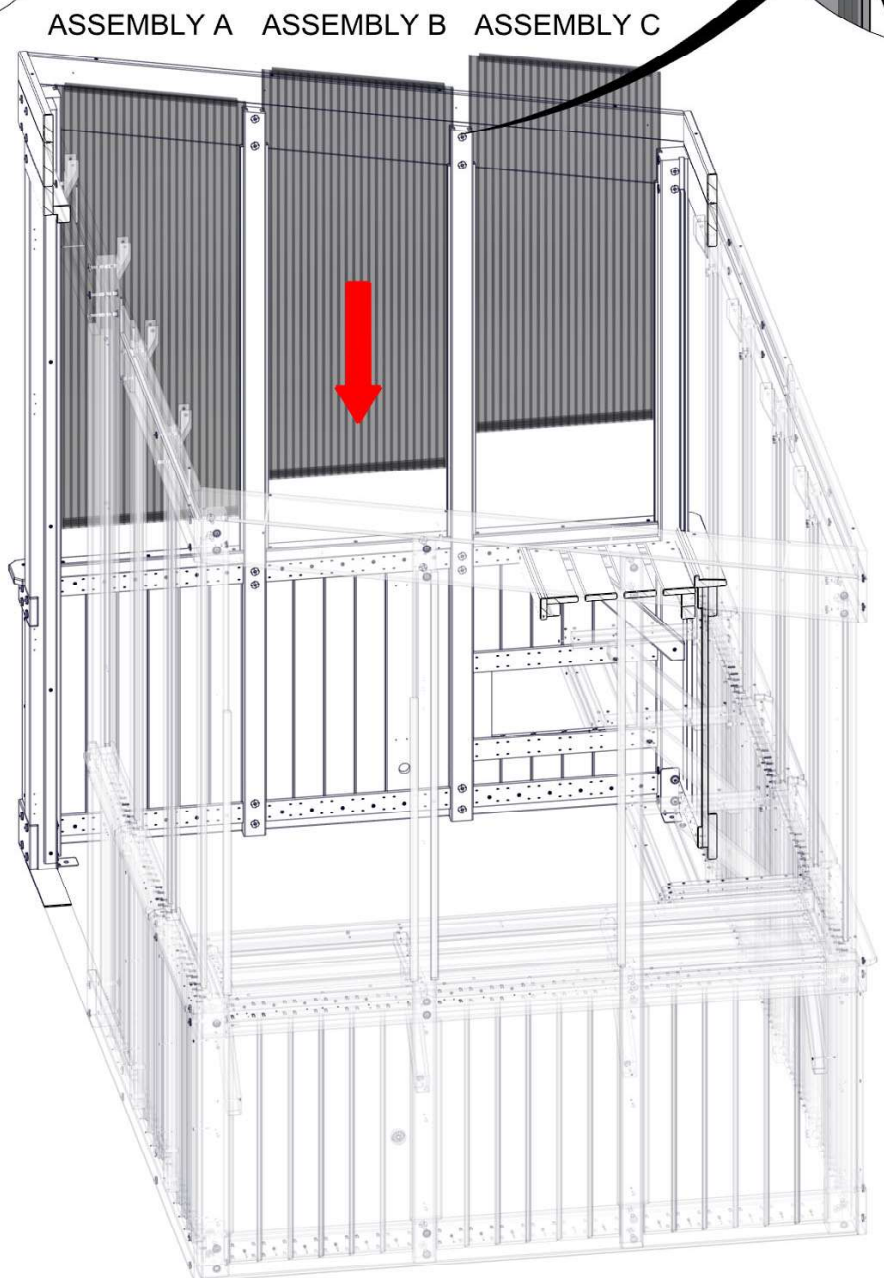
- ENSURE UV SIDE OF WINDOWS ARE FACING OUTSIDE.
- ONCE WINDOWS ARE INSTALLED, IT IS SAFE TO REMOVE THE PROTECTIVE FILM.



OUTSIDE VIEW

INSERT WINDOW POLY SHEET INTO POLY CHANNEL ON BOTH SIDES OF WINDOW. GENTLY SLIDE WINDOW DOWN UNTIL IT IS EVENLY SEATED ON WINDOW SILL.



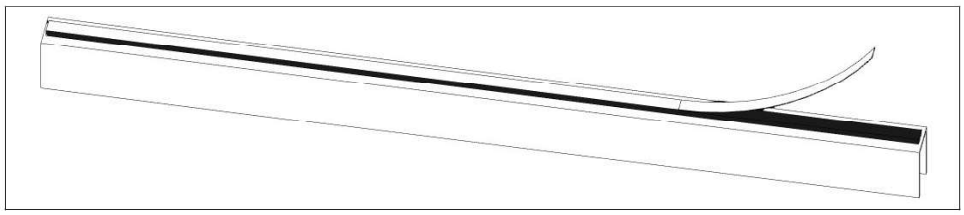


STEP 43 - WINDOW ASSEMBLY

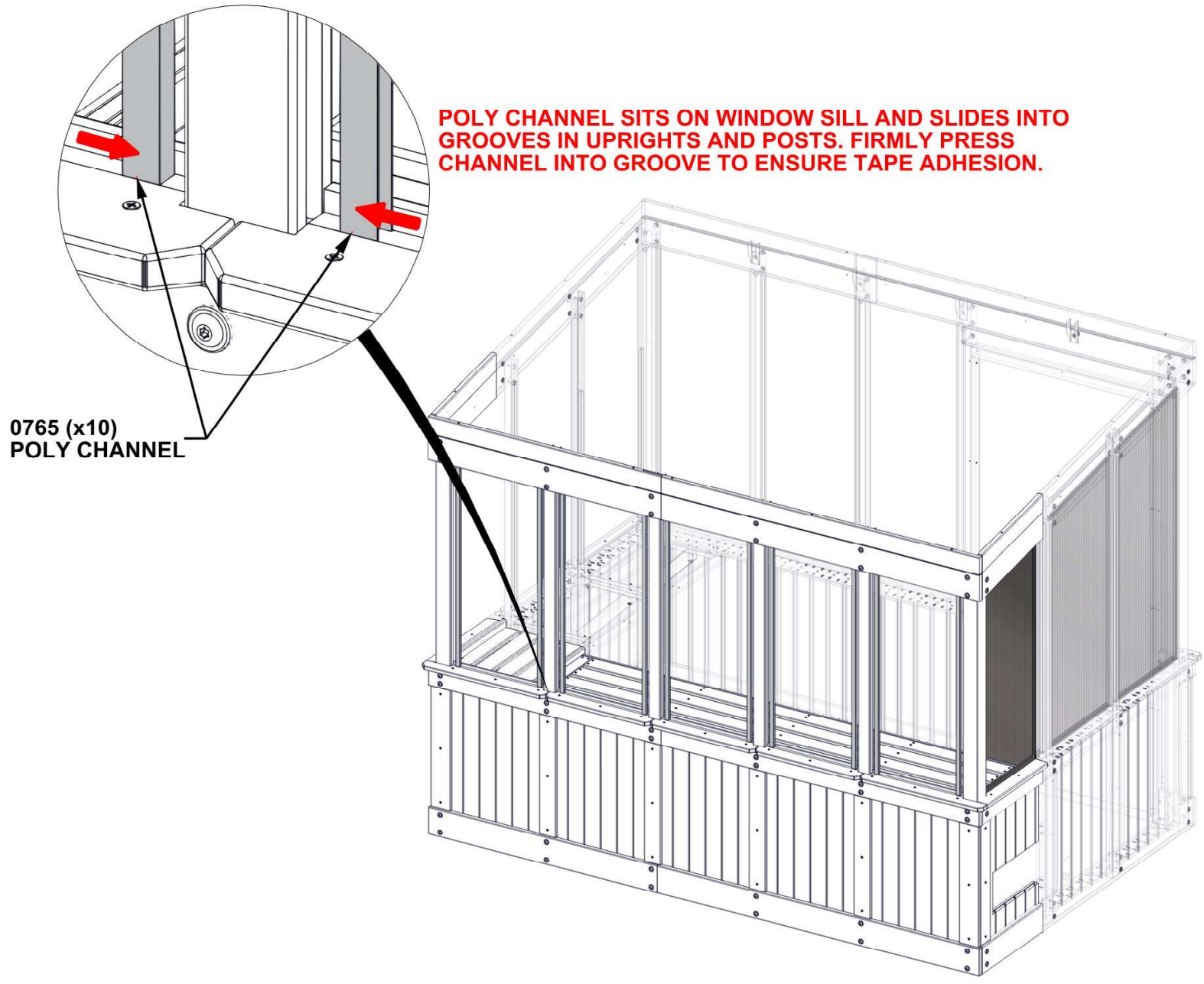


A6P00765 POLY CHANNEL
(x10)

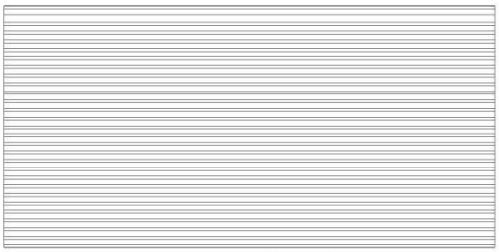
REMOVE TAPE LINER ON POLY CHANNELS BEFORE INSTALLING.



POLY CHANNEL SITS ON WINDOW SILL AND SLIDES INTO GROOVES IN UPRIGHTS AND POSTS. FIRMLY PRESS CHANNEL INTO GROOVE TO ENSURE TAPE ADHESION.



STEP 44 - WINDOW ASSEMBLY



A6P00770 POLY SHEET
(x5)

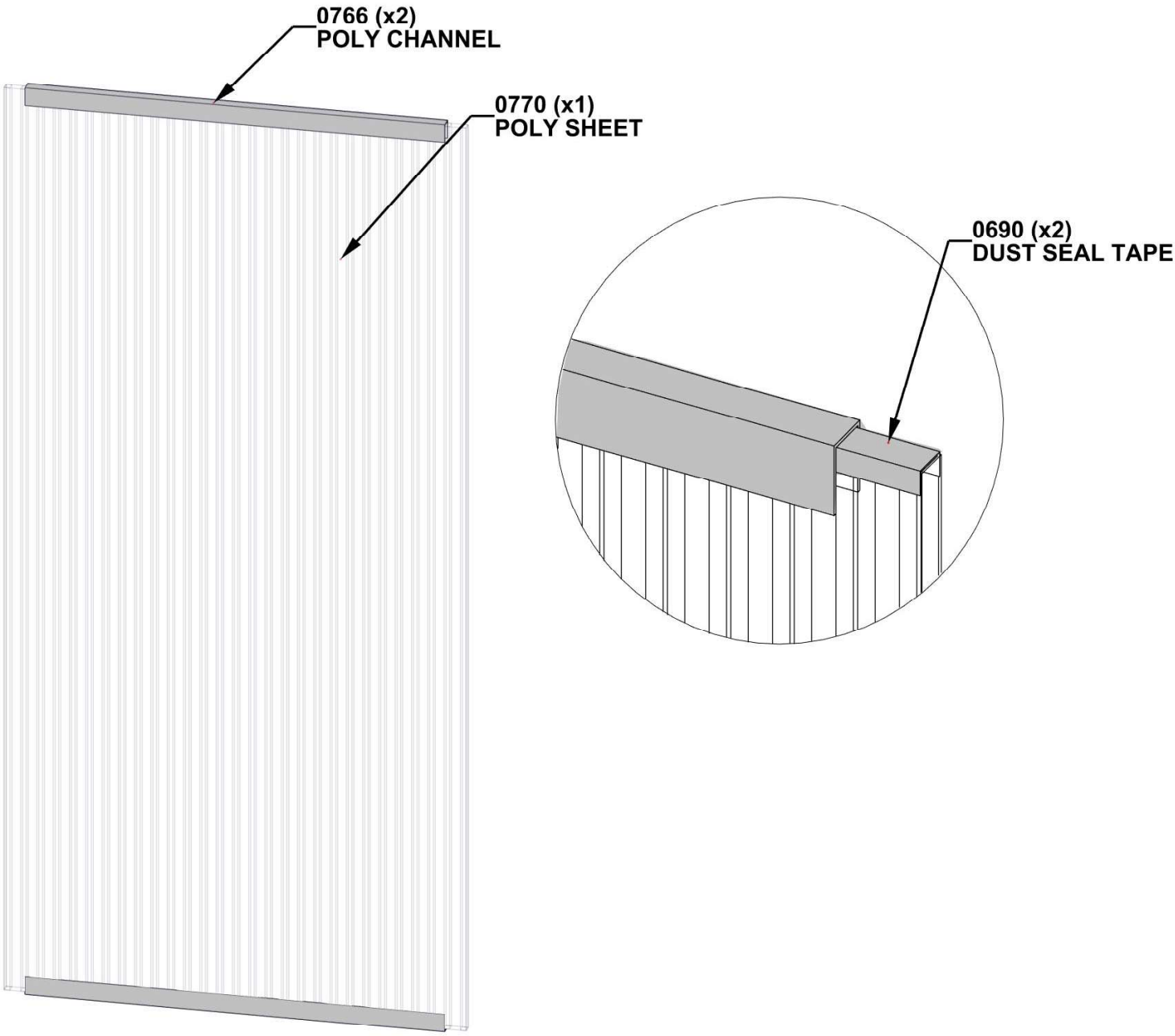


A6P00766 POLY CHANNEL
(x10)



A6P00690 DUST SEAL TAPE

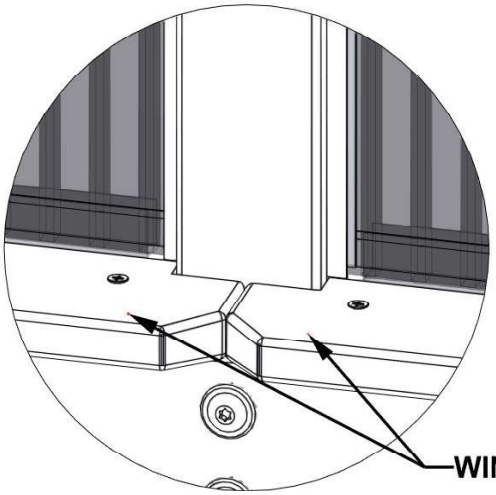
TO APPLY DUST SEAL TAPE AND POLY CHANNEL:
- CUT 2 STRIPS OF DUST SEAL TAPE THE SAME WIDTH AS THE POLY SHEET.
- WRAP DUST SEAL TAPE ALONG EDGE OF POLY SHEET WIDTH.
- AFTER TAPE IS SECURE, PUSH CHANNEL ON OVER THE TAPE, CENTERING ON THE POLY SHEET.
- REPEAT ON THE BOTTOM SIDE OF POLY SHEET.
- REPEAT FOR ALL 5 WINDOW ASSEMBLIES.



STEP 45 - WINDOW ASSEMBLY

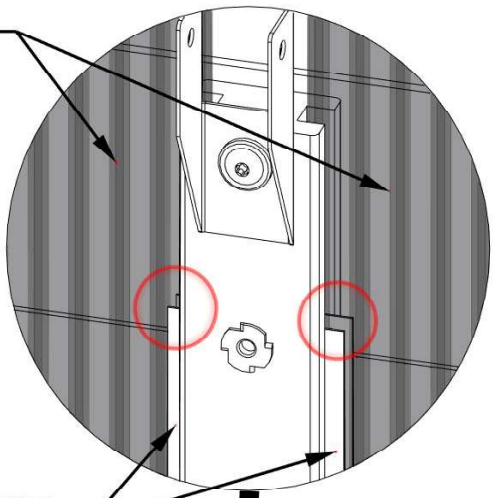
IMPORTANT!

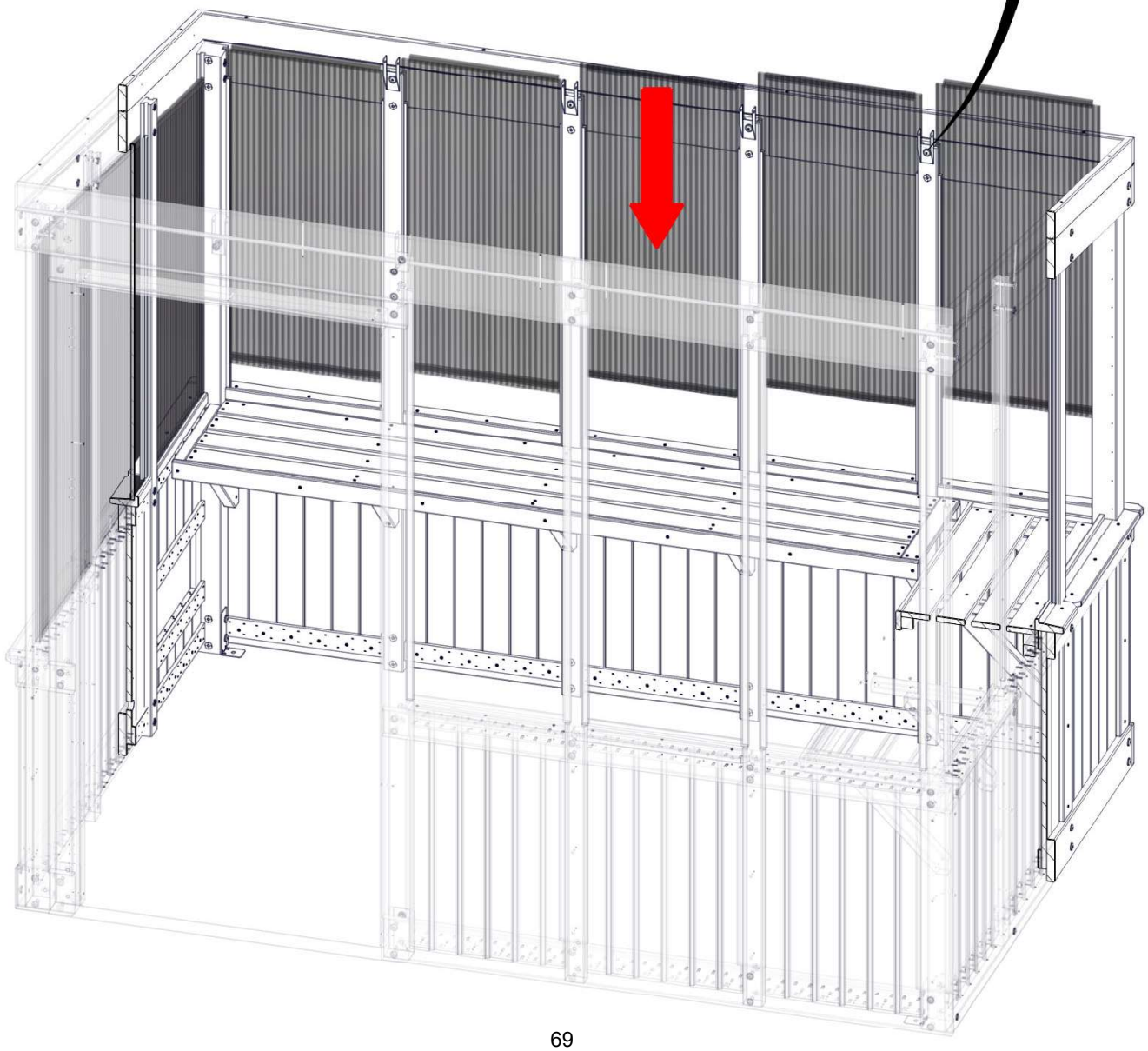
- ENSURE UV SIDE OF WINDOWS ARE FACING OUTSIDE.
- ONCE WINDOWS ARE INSTALLED, IT IS SAFE TO REMOVE THE PROTECTIVE FILM.



OUTSIDE VIEW

INSERT WINDOW POLY SHEET INTO POLY CHANNEL ON BOTH SIDES OF WINDOW. GENTLY SLIDE WINDOW DOWN UNTIL IT IS EVENLY SEATED ON WINDOW SILL.





STEP 46 - WINDOW ASSEMBLY



A6P00762 POLY CHANNEL
(x1)

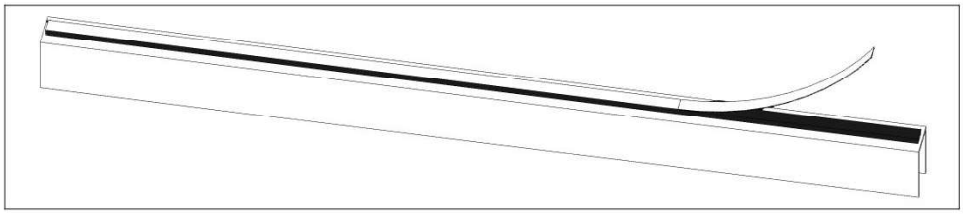


A6P00763 POLY CHANNEL
(x1)

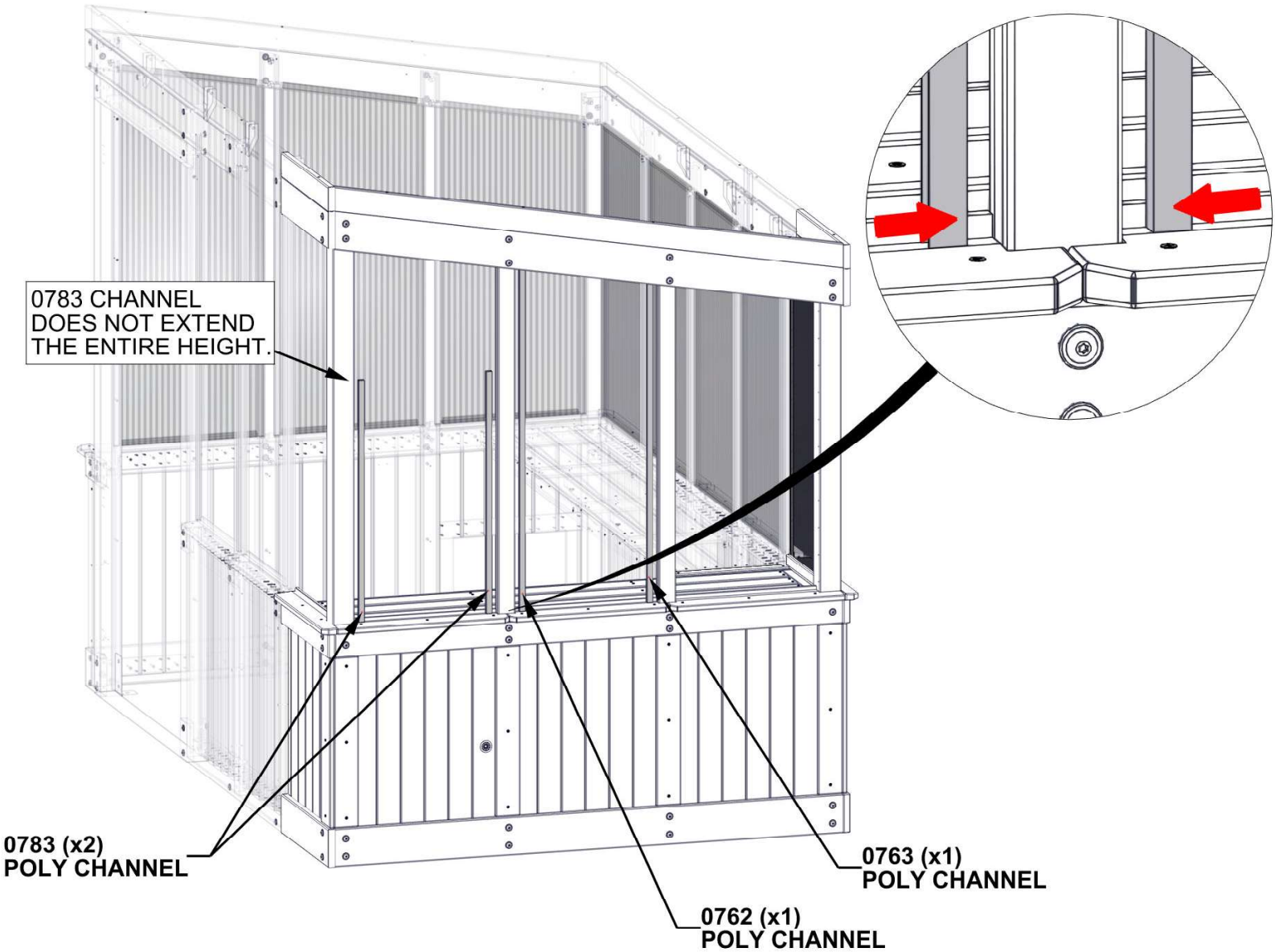


A6P00783 POLY CHANNEL
(x2)

REMOVE TAPE LINER ON POLY CHANNELS BEFORE INSTALLING.



POLY CHANNEL SITS ON WINDOW SILL AND SLIDES INTO GROOVES IN UPRIGHTS AND POSTS. FIRMLY PRESS CHANNEL INTO GROOVE TO ENSURE TAPE ADHESION.



STEP 47 - WINDOW ASSEMBLY



A6P00798 POLY SHEET
(x1)



A6P00784 POLY SHEET
(x1)

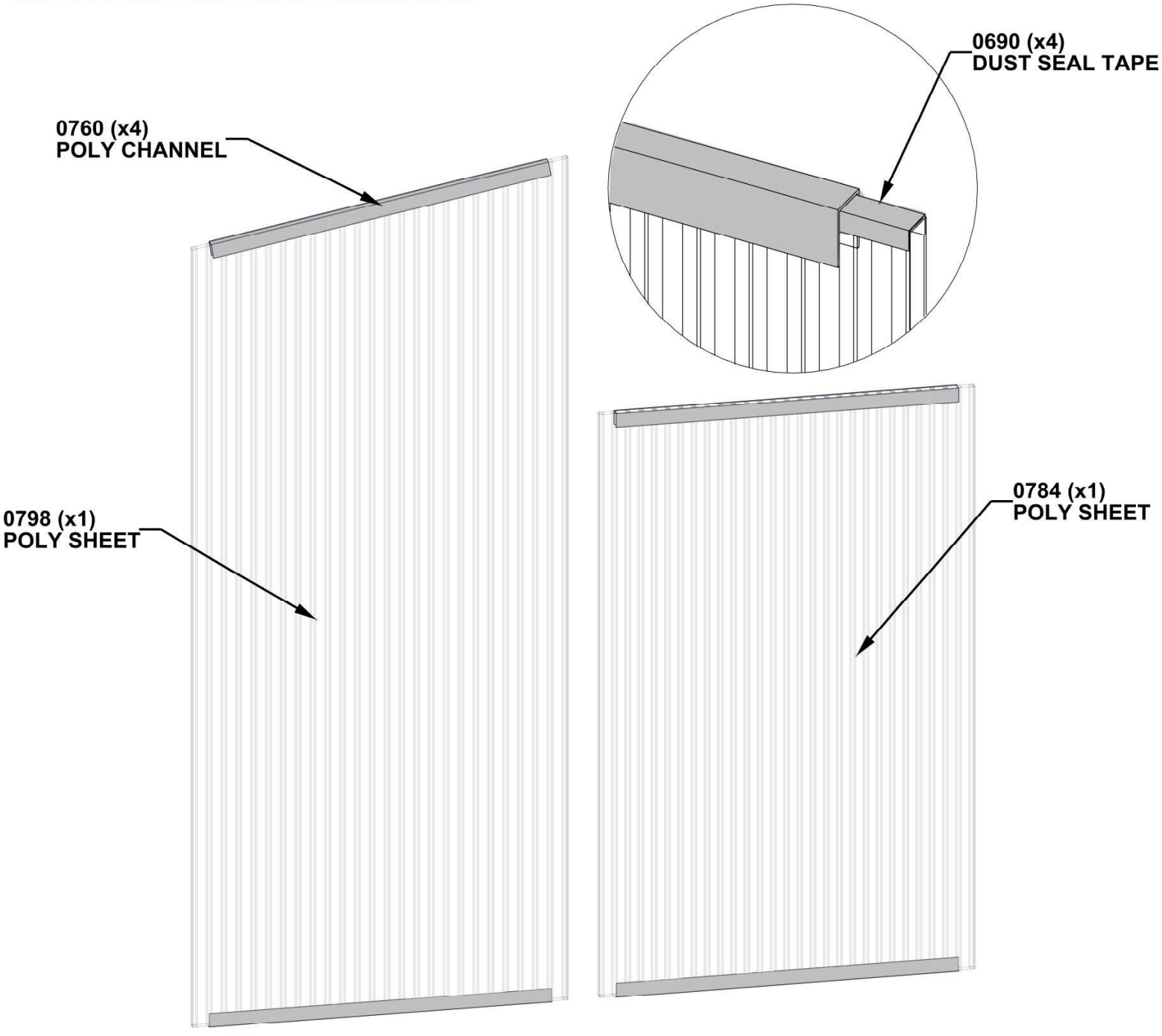


A6P00690 DUST SEAL TAPE



A6P00760 POLY CHANNEL
(x4)

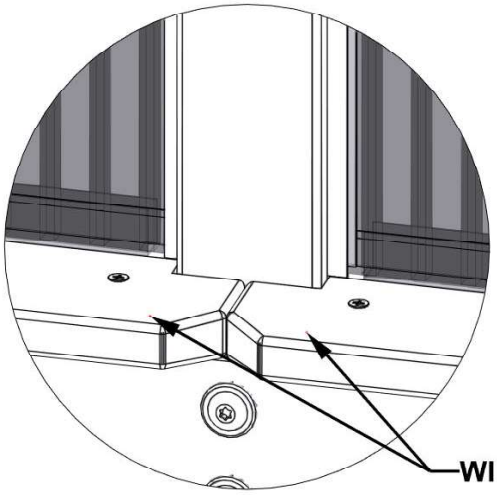
TO APPLY DUST SEAL TAPE AND POLY CHANNEL:
- CUT 2 STRIPS OF DUST SEAL TAPE THE SAME WIDTH AS THE POLY SHEET.
- WRAP DUST SEAL TAPE ALONG EDGE OF POLY SHEET WIDTH.
- AFTER TAPE IS SECURE, PUSH CHANNEL ON OVER THE TAPE, CENTERING ON THE POLY SHEET.
- REPEAT ON THE BOTTOM SIDE OF POLY SHEET.
- REPEAT FOR BOTH WINDOW ASSEMBLIES.



STEP 48 - WINDOW ASSEMBLY

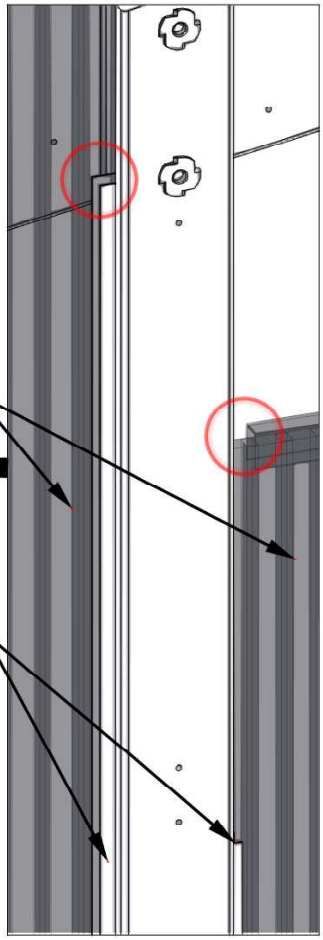
IMPORTANT!

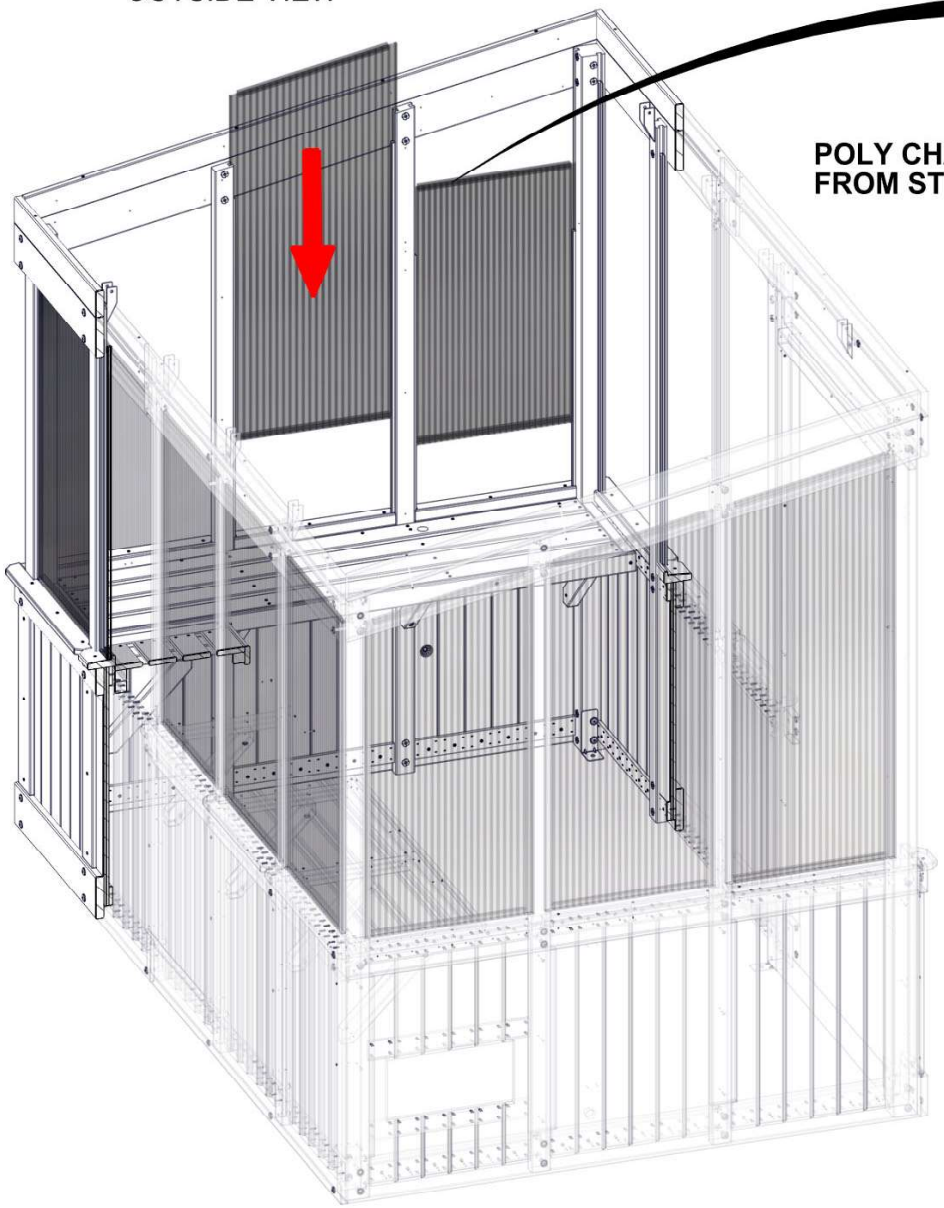
- ENSURE UV SIDE OF WINDOWS ARE FACING OUTSIDE.
- ONCE WINDOWS ARE INSTALLED, IT IS SAFE TO REMOVE THE PROTECTIVE FILM.



OUTSIDE VIEW

INSERT WINDOW POLY SHEET INTO POLY CHANNEL ON BOTH SIDES OF WINDOW. GENTLY SLIDE WINDOW DOWN UNTIL IT IS EVENLY SEATED ON WINDOW SILL.

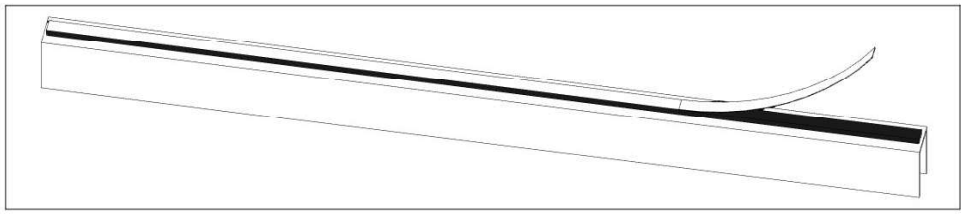




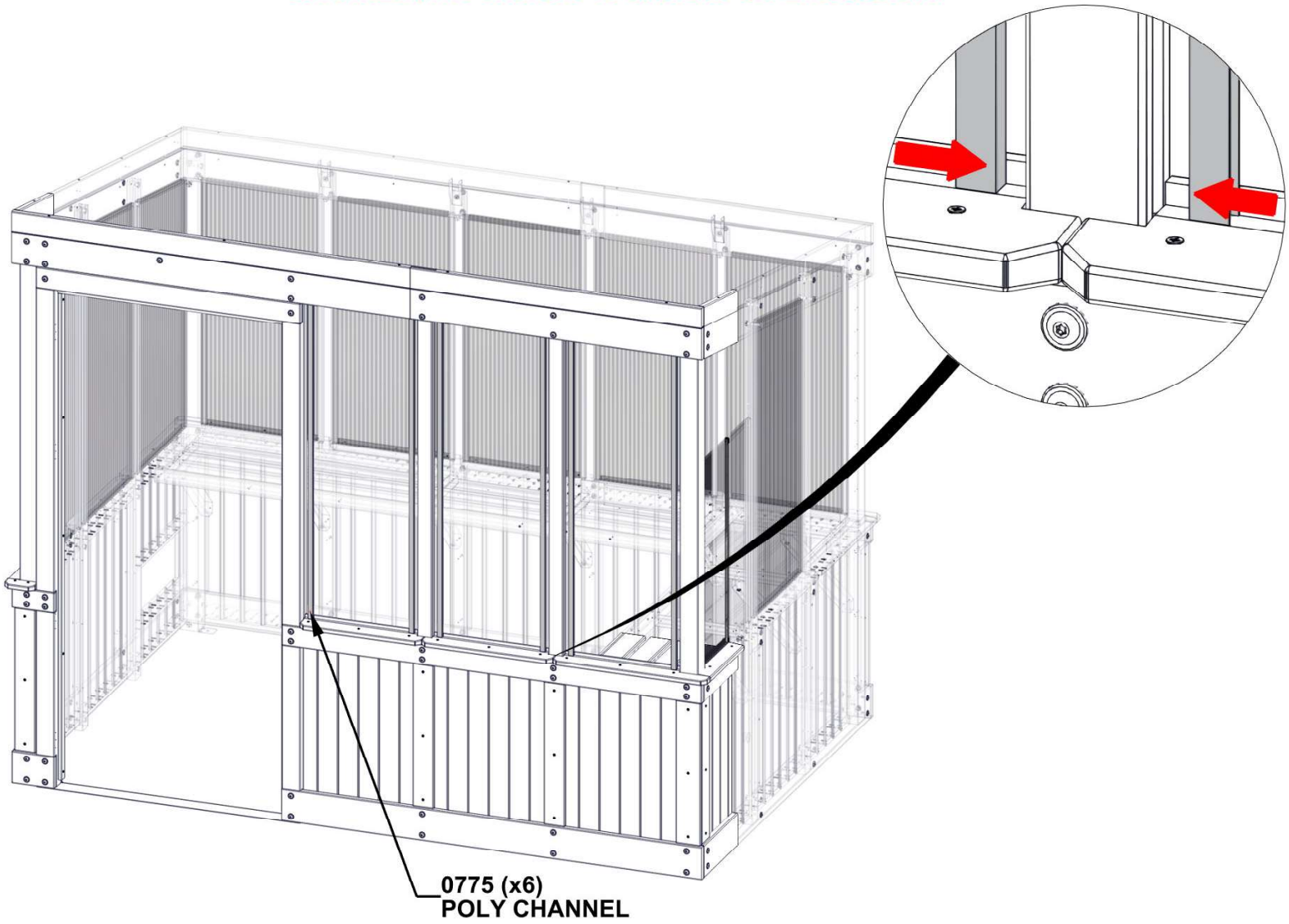
STEP 49 - WINDOW ASSEMBLY

A6P00775 POLY CHANNEL
(x6)

REMOVE TAPE LINER ON POLY CHANNELS BEFORE INSTALLING.



POLY CHANNEL SITS ON WINDOW SILL AND SLIDES INTO GROOVES IN UPRIGHTS AND POSTS. FIRMLY PRESS CHANNEL INTO GROOVE TO ENSURE TAPE ADHESION.



STEP 50 - WINDOW ASSEMBLY



A6P00774 POLY SHEET
(x2)



A6P00777 POLY SHEET
(x1)



A6P00690 DUST SEAL
TAPE

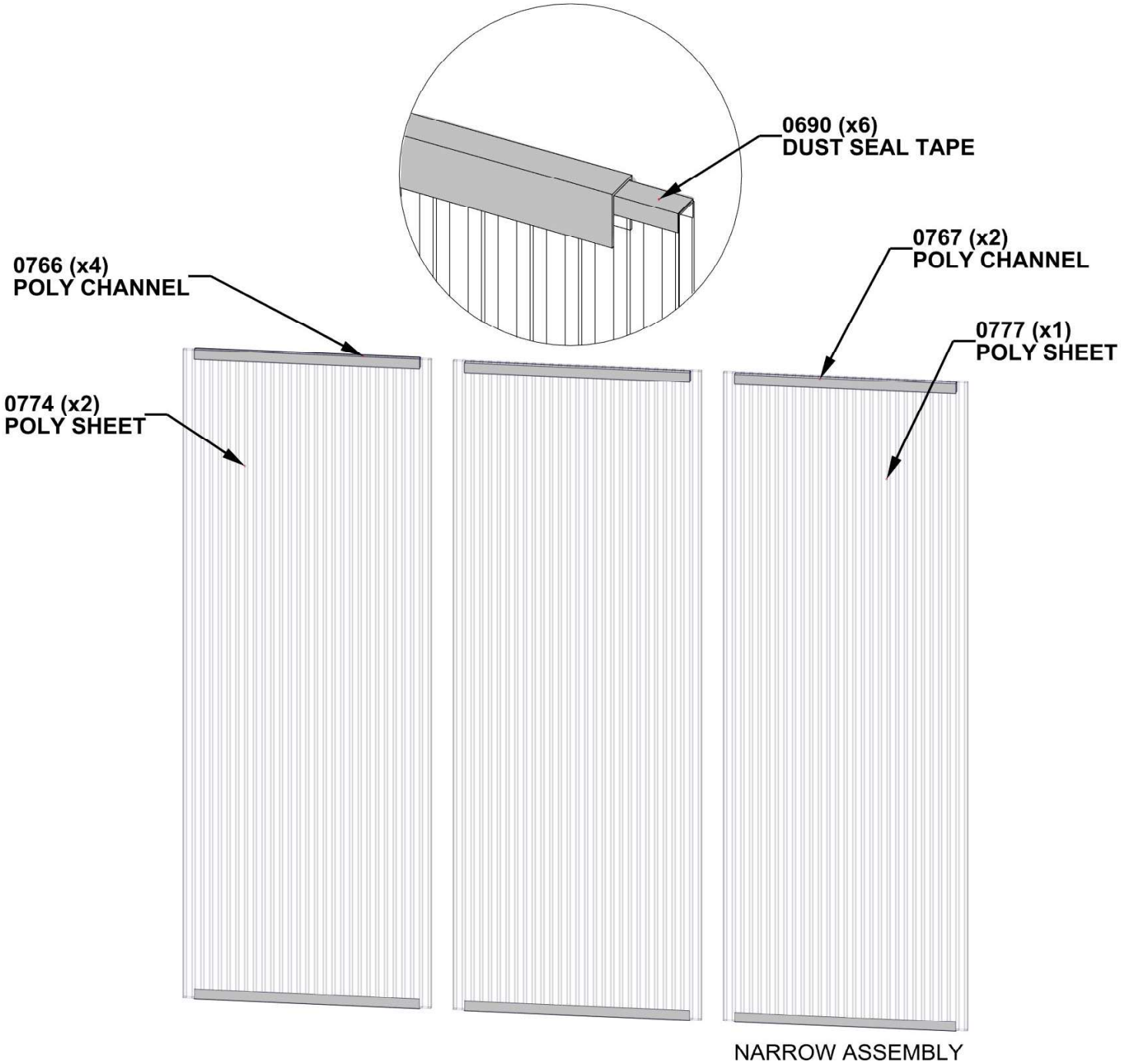


A6P00766 POLY CHANNEL
(x4)



A6P00767 POLY CHANNEL
(x2)

TO APPLY DUST SEAL TAPE AND POLY CHANNEL:
- CUT 2 STRIPS OF DUST SEAL TAPE THE SAME WIDTH AS THE POLY SHEET.
- WRAP DUST SEAL TAPE ALONG EDGE OF POLY SHEET WIDTH.
- AFTER TAPE IS SECURE, PUSH CHANNEL ON OVER THE TAPE, CENTERING ON THE POLY SHEET.
- REPEAT ON THE BOTTOM SIDE OF POLY SHEET.
- REPEAT FOR ALL 3 WINDOW ASSEMBLIES.

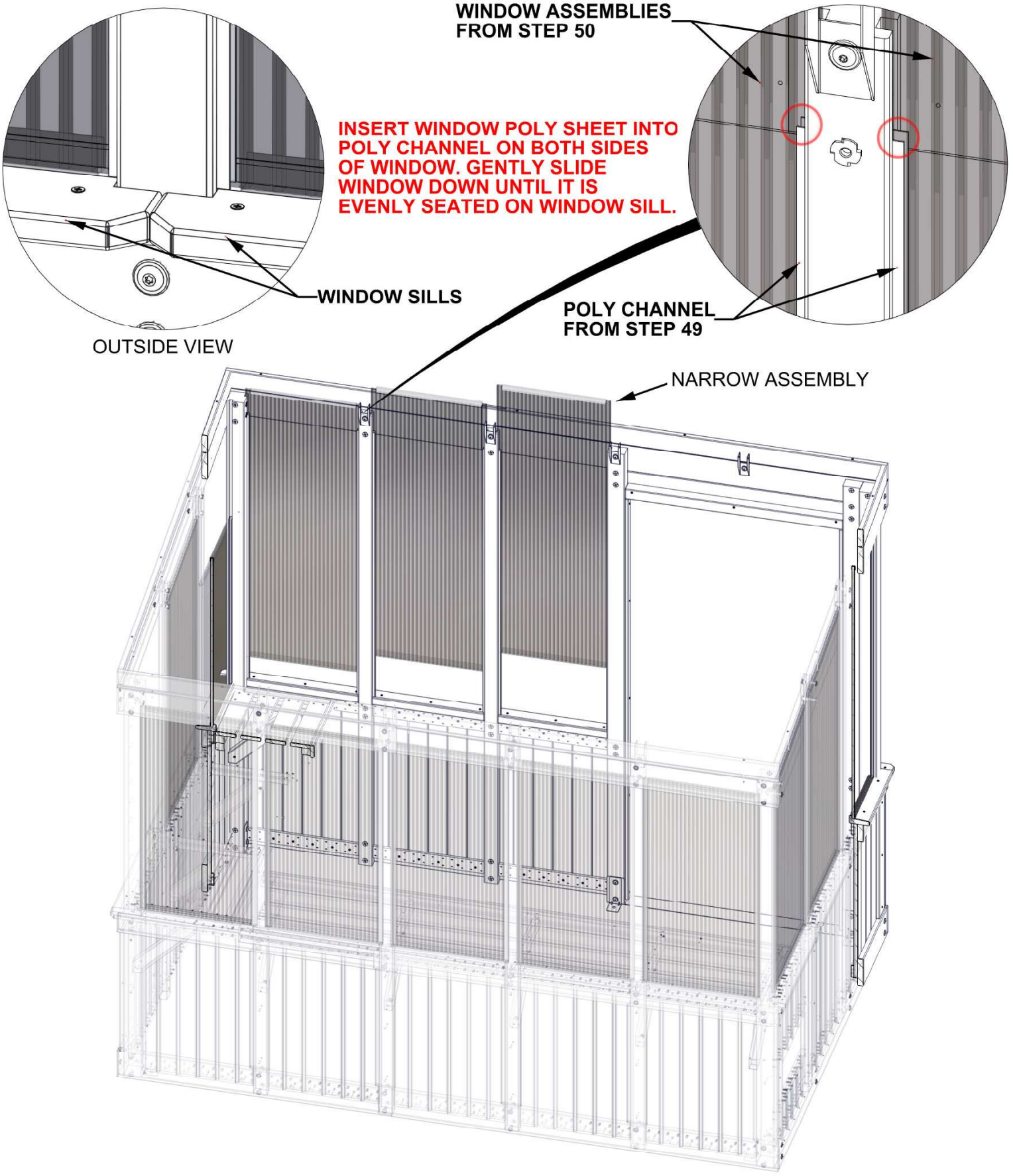


NARROW ASSEMBLY

STEP 51 - WINDOW ASSEMBLY

IMPORTANT!

- ENSURE UV SIDE OF WINDOWS ARE FACING OUTSIDE.
- ONCE WINDOWS ARE INSTALLED, IT IS SAFE TO REMOVE THE PROTECTIVE FILM.



STEP 52 - WINDOW ASSEMBLY

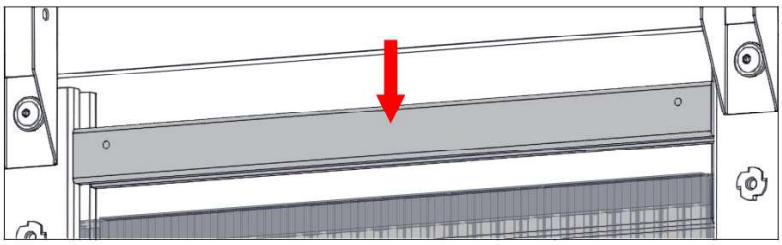
QTY	PART NUMBER	DESCRIPTION
6	H100391	SCREW PFH 8x2 BLK

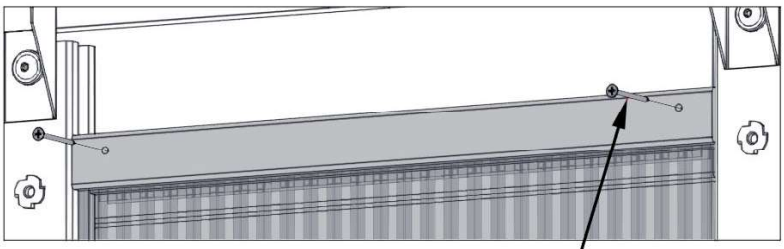


P02 WINDOW CAP - W4L18839
(x2) 1 7/16"x1 7/16"x18 7/8" (36x36x480)

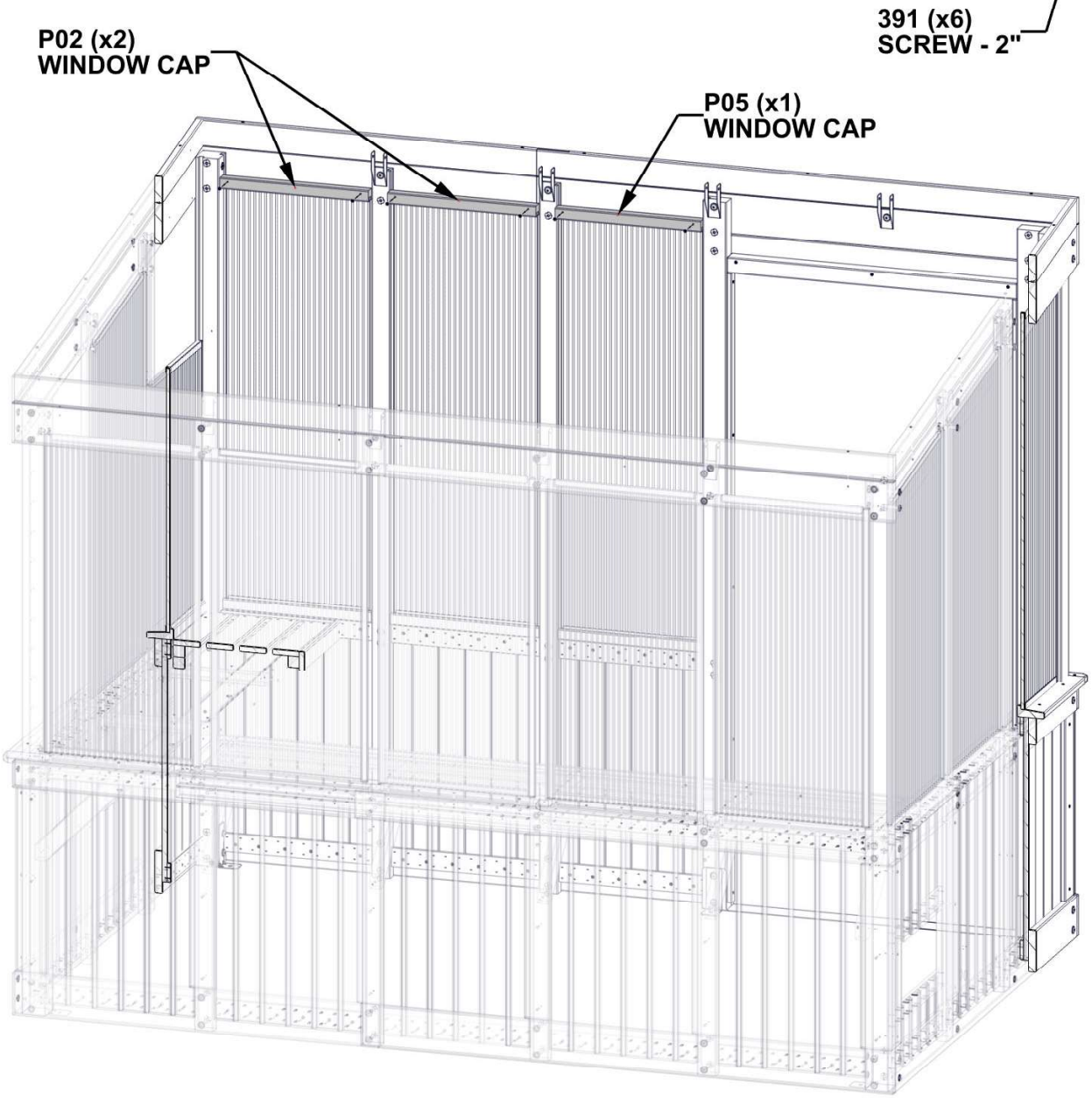


P05 WINDOW CAP - W4L18856
(x1) 1 7/16"x1 7/16"x18 9/16" (36x36x472)





FIRST, SLIDE DOWN WINDOW CAPS WITH THE WINDOW ASSEMBLY FITTING INTO THE GROOVE, THEN SCREW INTO PLACE.

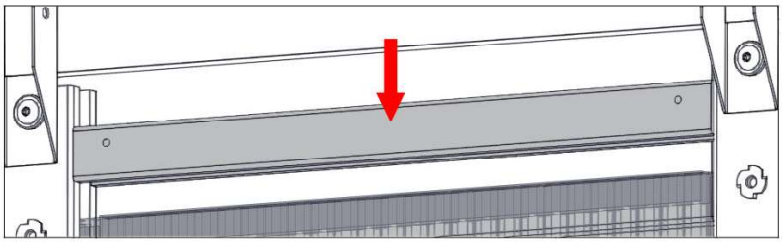


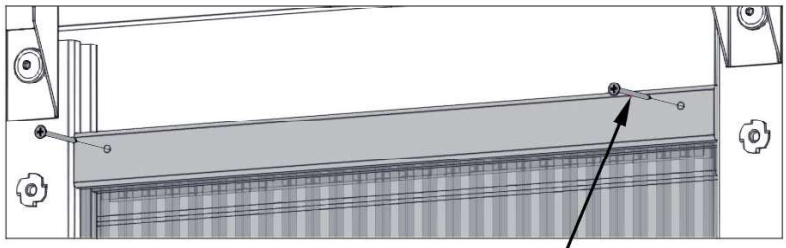
STEP 53 - WINDOW ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
6	H100391	SCREW PFH 8x2 BLK



P01 WINDOW CAP - W4L18830
(x3) 1 7/16"x1 7/16"x20 1/2" (36x36x520)





FIRST, SLIDE DOWN WINDOW CAPS WITH THE WINDOW ASSEMBLY FITTING INTO THE GROOVE, THEN SCREW INTO PLACE.

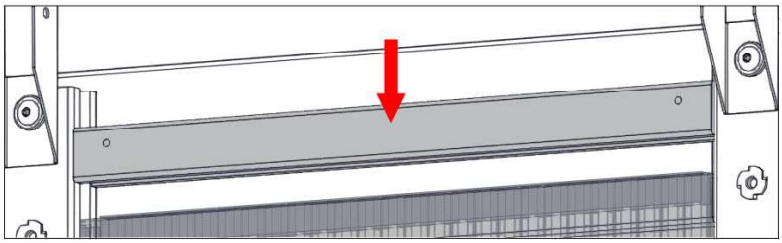


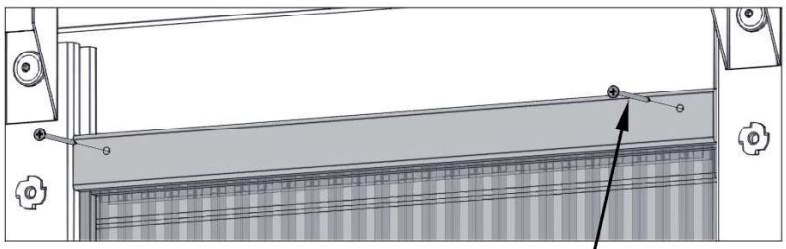
STEP 54 - WINDOW ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
10	H100391	SCREW PFH 8x2 BLK

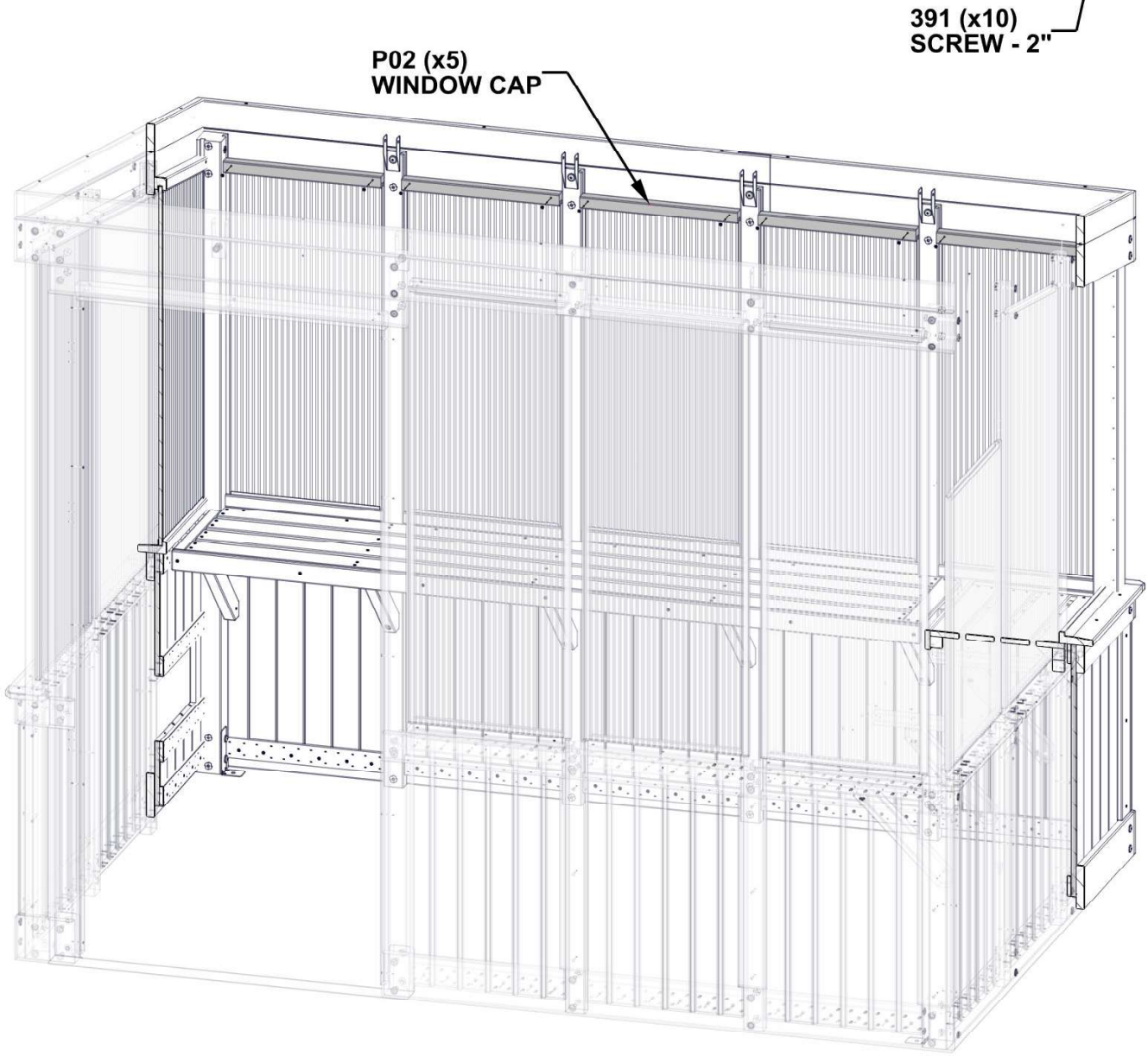


P02 WINDOW CAP - W4L18839
(x5) 1 7/16"x1 7/16"x18 7/8" (36x36x480)





FIRST, SLIDE DOWN WINDOW CAPS WITH THE WINDOW ASSEMBLY FITTING INTO THE GROOVE, THEN SCREW INTO PLACE.

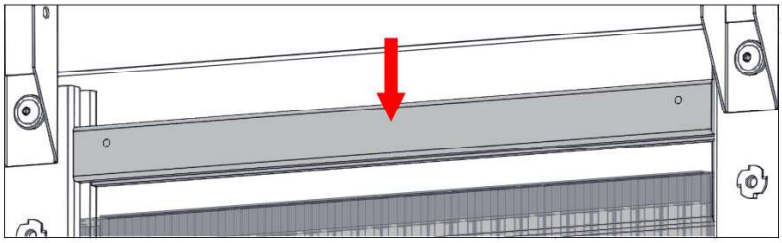


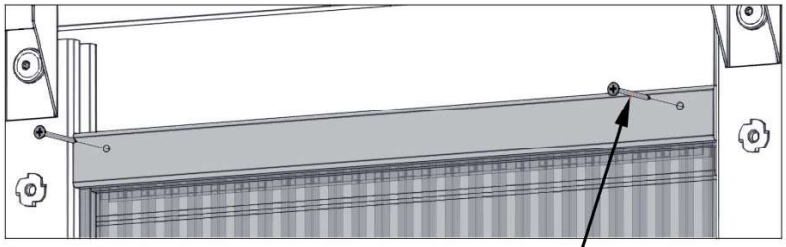
STEP 55 - WINDOW ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
2	H100391	SCREW PFH 8x2 BLK



P01 WINDOW CAP - W4L18830
(x1) 1 7/16"x1 7/16"x20 1/2" (36x36x520)

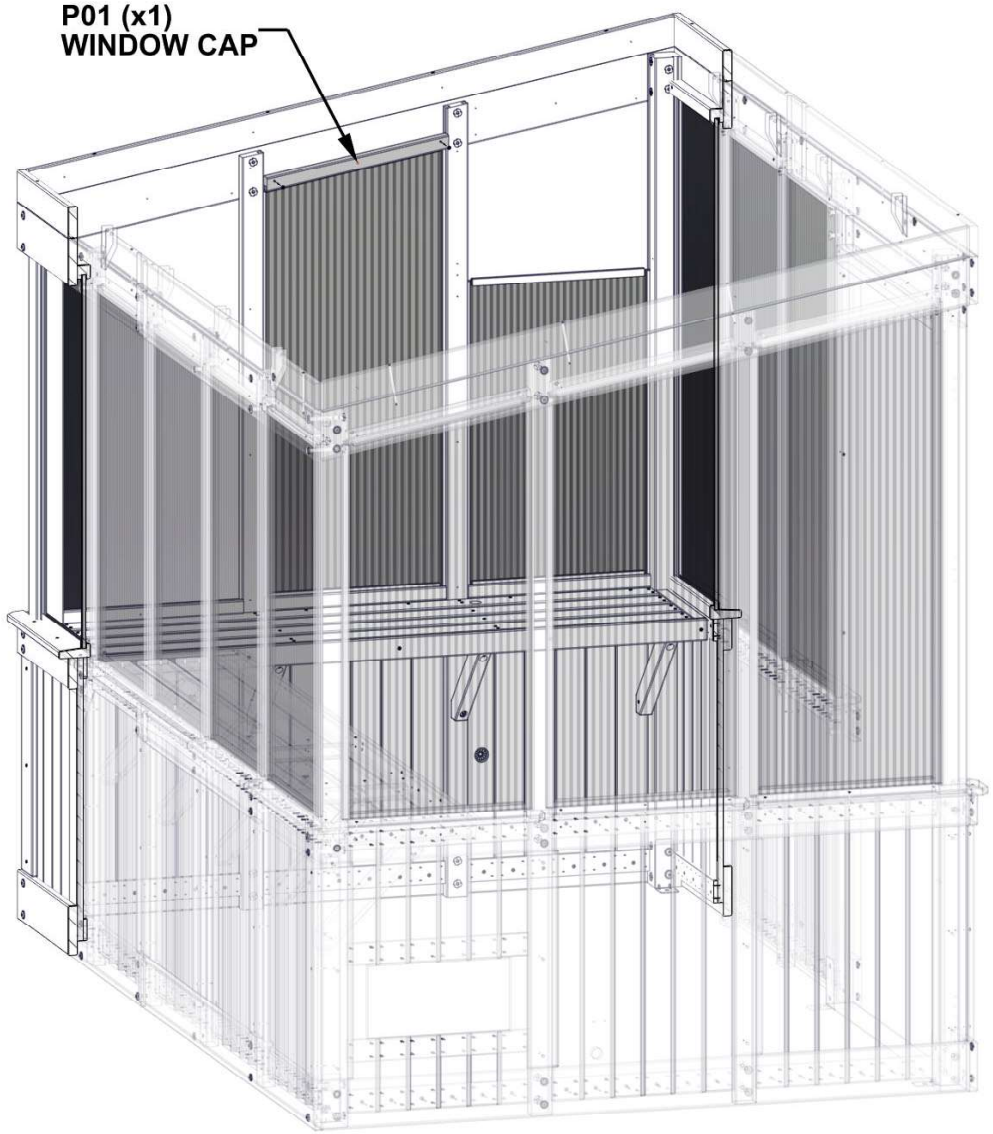




FIRST, SLIDE DOWN WINDOW CAPS WITH THE WINDOW ASSEMBLY FITTING INTO THE GROOVE, THEN SCREW INTO PLACE.

391 (x2)
SCREW - 2"

P01 (x1)
WINDOW CAP

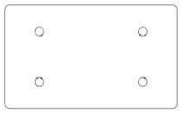


STEP 56 - WINDOW ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
6	H100387	SCREW PFH 8x1 1/4 BLK



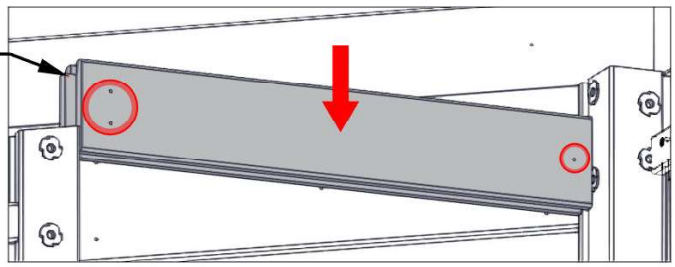
E11 (x1) FAN FRAME - W4L18916
1 7/16"x3 3/8"x20 13/16" (36x86x529)



A4M00997 (x1) METAL CLEAT

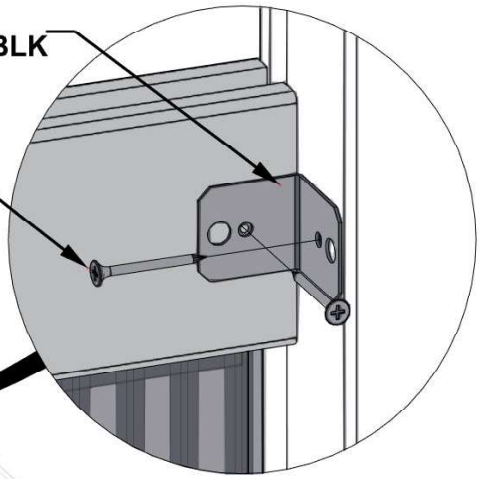


A4M00555 (x1) L BRACKET BLK

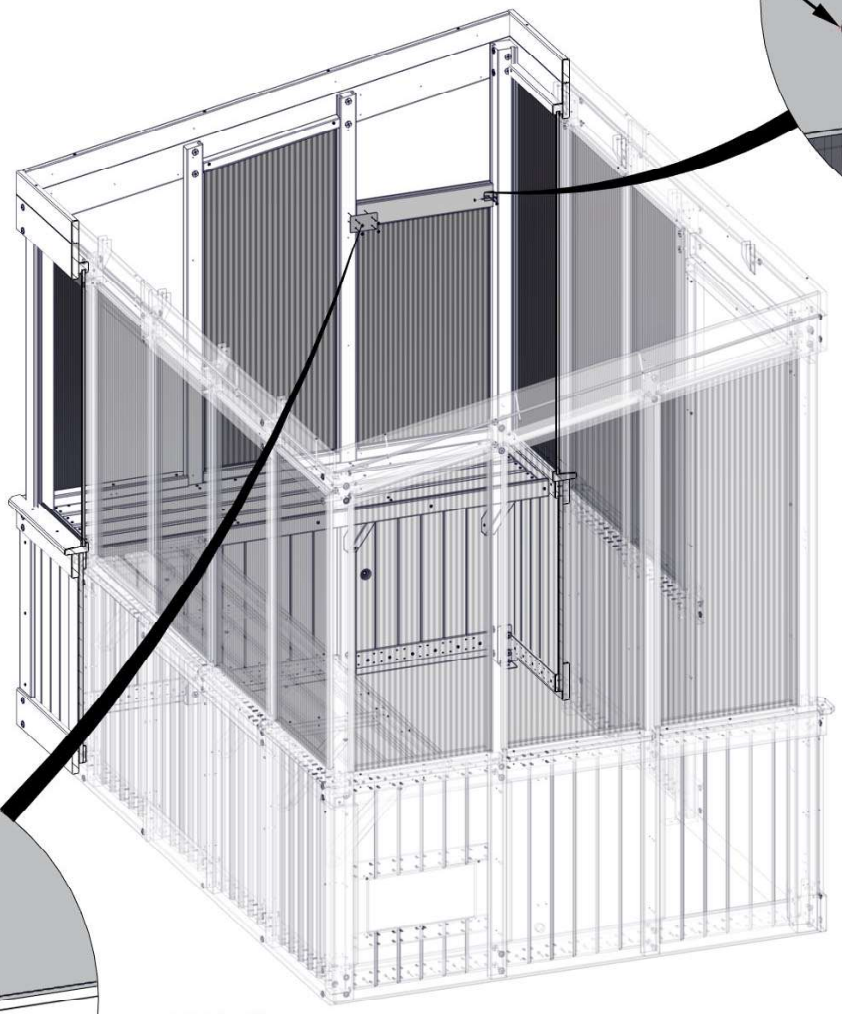


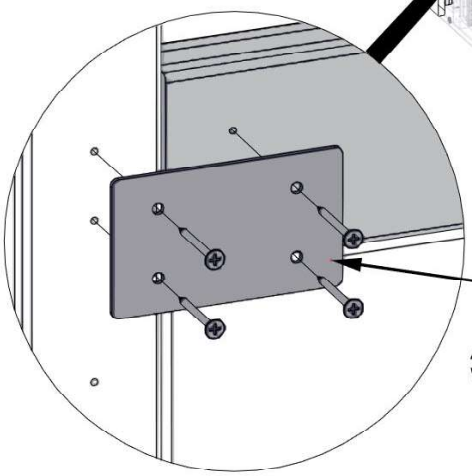
SLIDE E11 INTO PLACE USING GROOVES IN UPRIGHT AND POST.

NOTE PILOT HOLES FOR CORRECT INSTALLATION.



ATTACH BRACKET BY ALIGNING WITH PILOT HOLES IN POST AND E11.

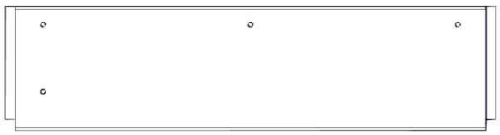




ATTACH METAL CLEAT BY ALIGNING WITH PILOT HOLES IN UPRIGHT AND E11.

STEP 57 - WINDOW ASSEMBLY

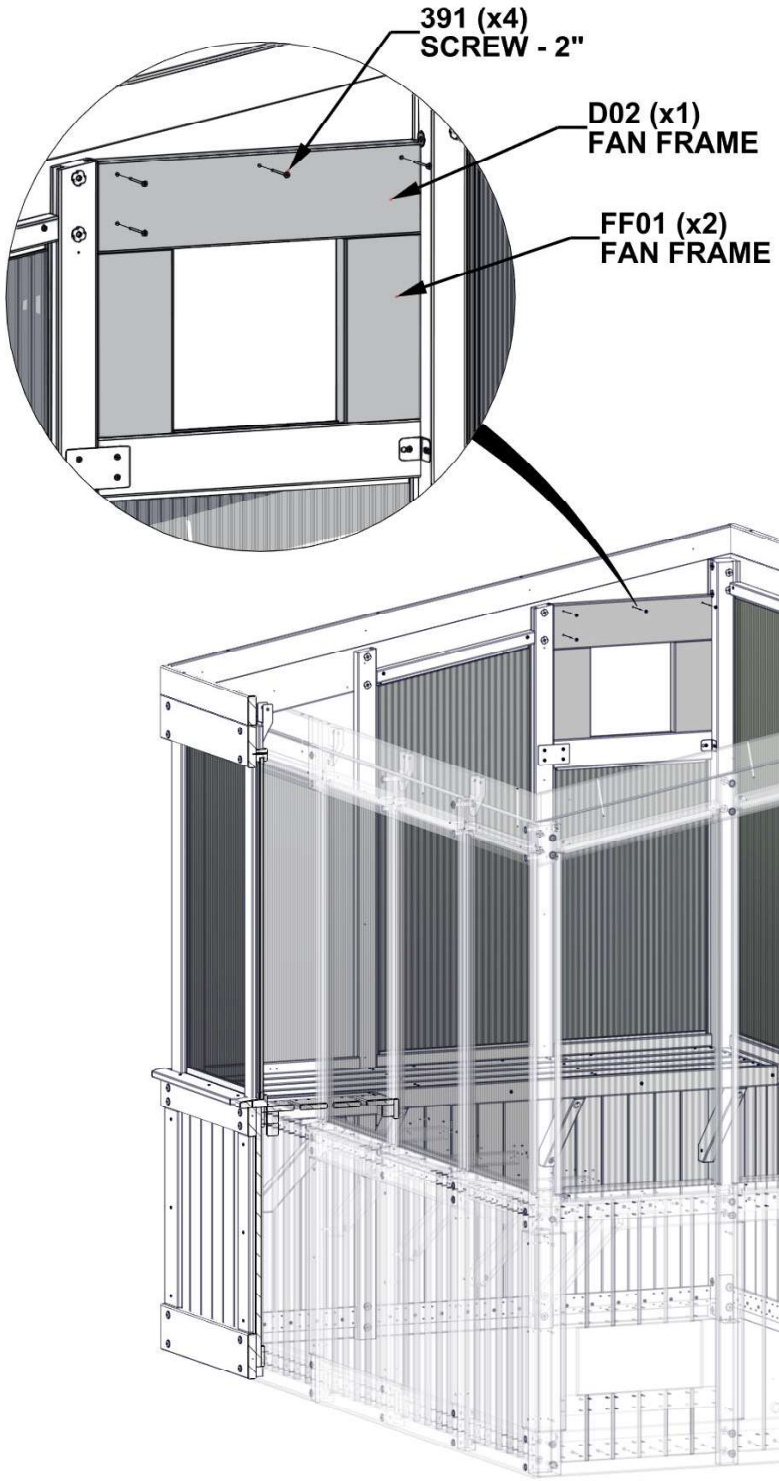
QTY	PART NUMBER	DESCRIPTION
4	H100391	SCREW PFH 8x2 BLK



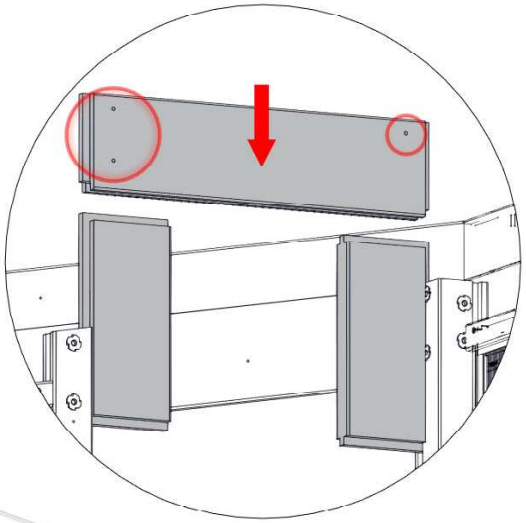
D02 FAN FRAME - W4L18915
(x1) 1 7/16"x5 1/4"x20 13/16" (36x134x529)



FF01 FAN FRAME - W4L18917
(x2) 1 7/16"x5 1/8"x11 1/2" (36x130x292)



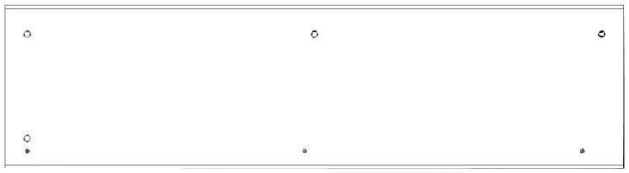
NOTE PILOT HOLES FOR CORRECT INSTALLATION.



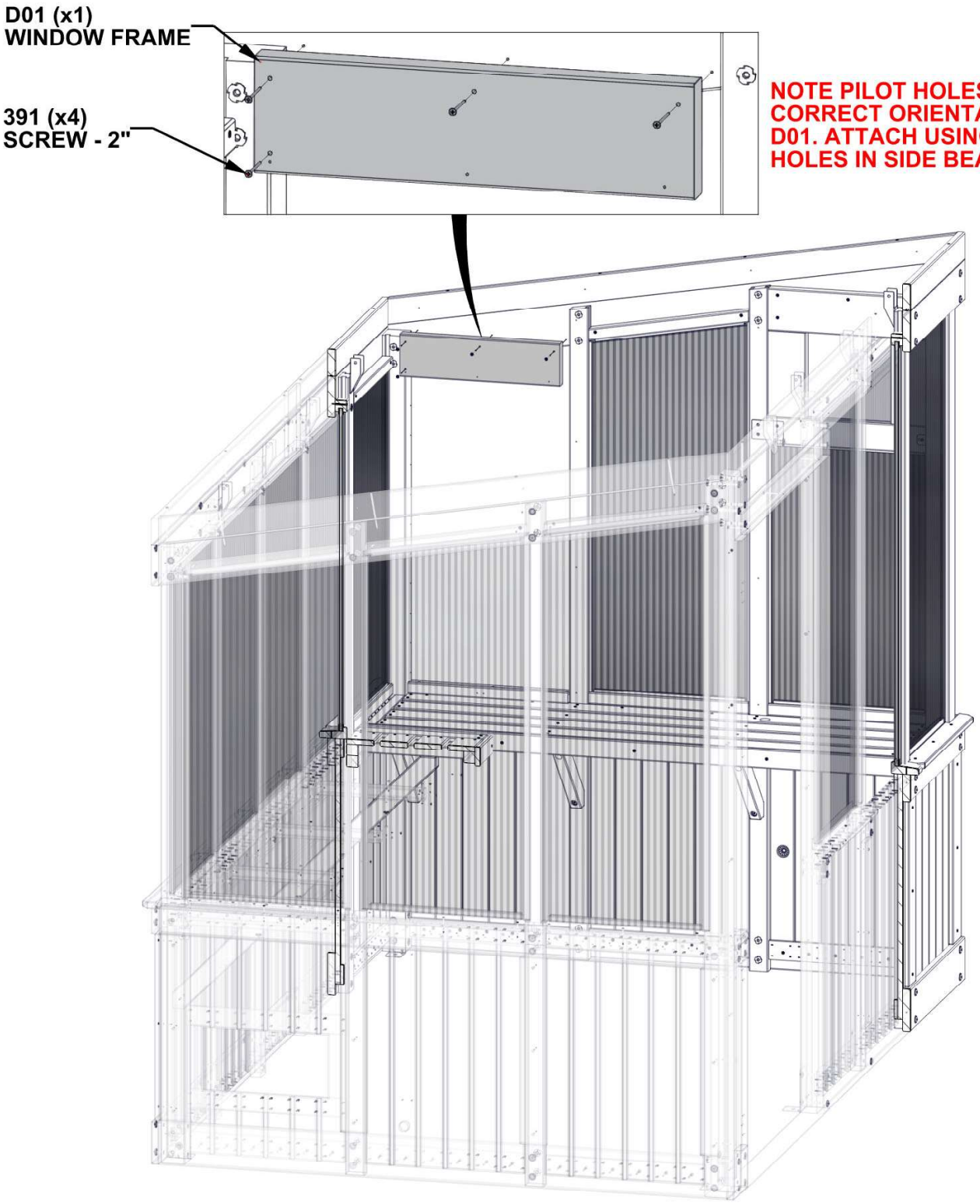
D02 AND FF01 SLIDE INTO PLACE USING GROOVES IN POST AND UPRIGHT. BOTTOM OF FF01 SLIDES INTO E11 FROM PREVIOUS STEP.

STEP 58 - WINDOW ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
4	H100391	SCREW PFH 8x2 BLK



D01 WINDOW FRAME - W4L18887
(x1) 1 7/16"x5 1/4"x19 15/16" (36x134x507)



STEP 59 - ROOF ASSEMBLY

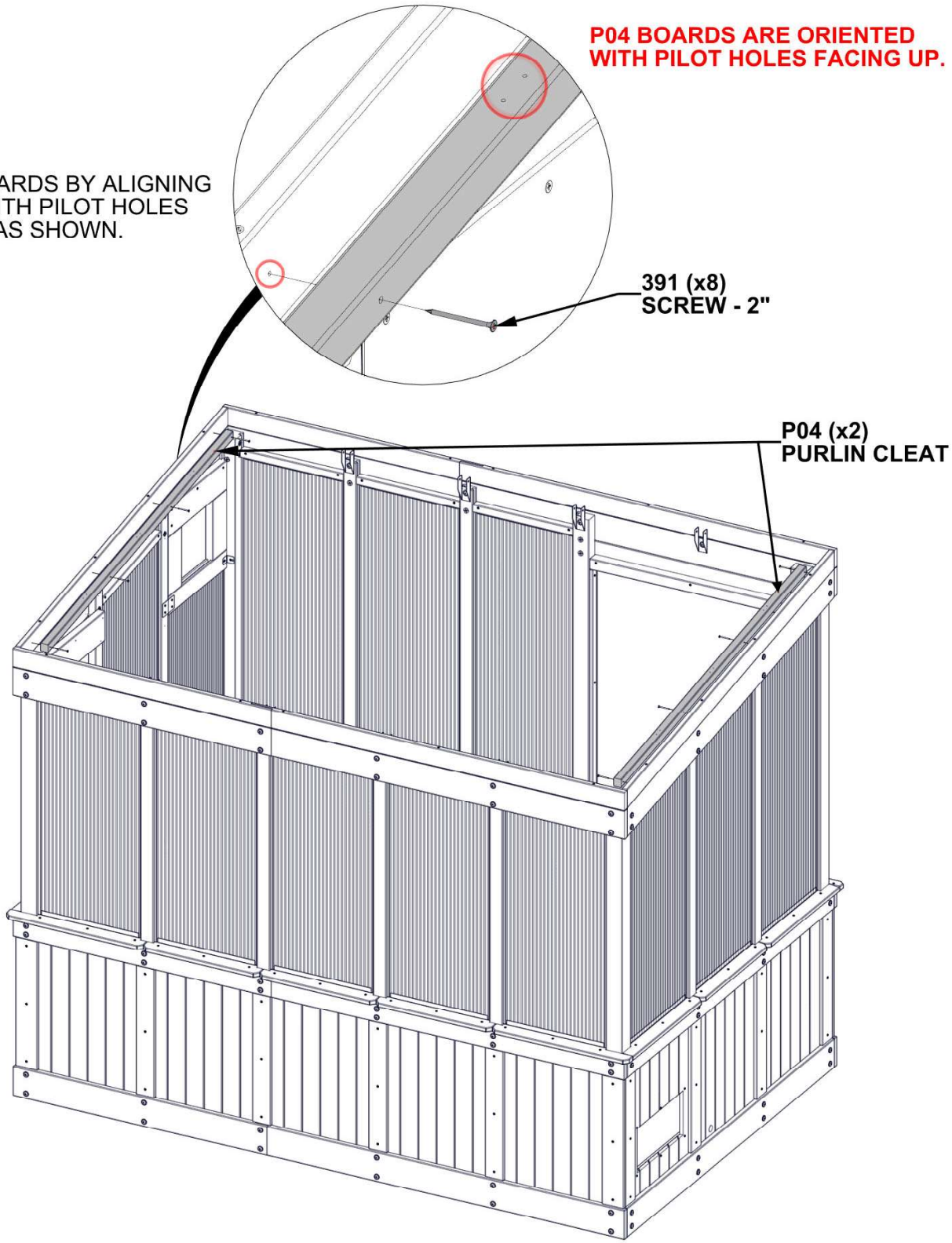
QTY	PART NUMBER	DESCRIPTION
8	H100391	SCREW PFH 8x2 BLK



P04 PURLIN CLEAT - W4L18844
(x2) 1 7/16"x1 7/16"x64 1/2" (36x36x1638)

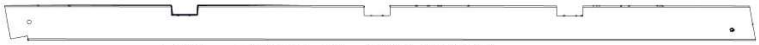
P04 BOARDS ARE ORIENTED WITH PILOT HOLES FACING UP.

ATTACH P04 BOARDS BY ALIGNING PILOT HOLES WITH PILOT HOLES IN SIDE BEAMS AS SHOWN.

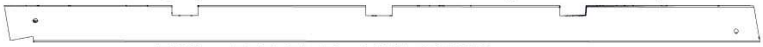


STEP 60A - ROOF ASSEMBLY

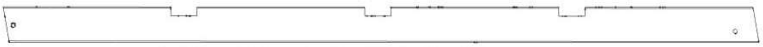
QTY	PART NUMBER	DESCRIPTION
24	H100391	SCREW PFH 8x2 BLK



E08 RAFTER - W4L18857
(x2) 1 7/16"x3 3/8"x72 3/8" (36x86x1839)



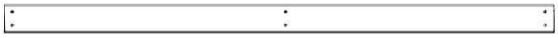
E09 RAFTER - W4L18858
(x1) 1 7/16"x3 3/8"x72 3/8" (36x86x1839)



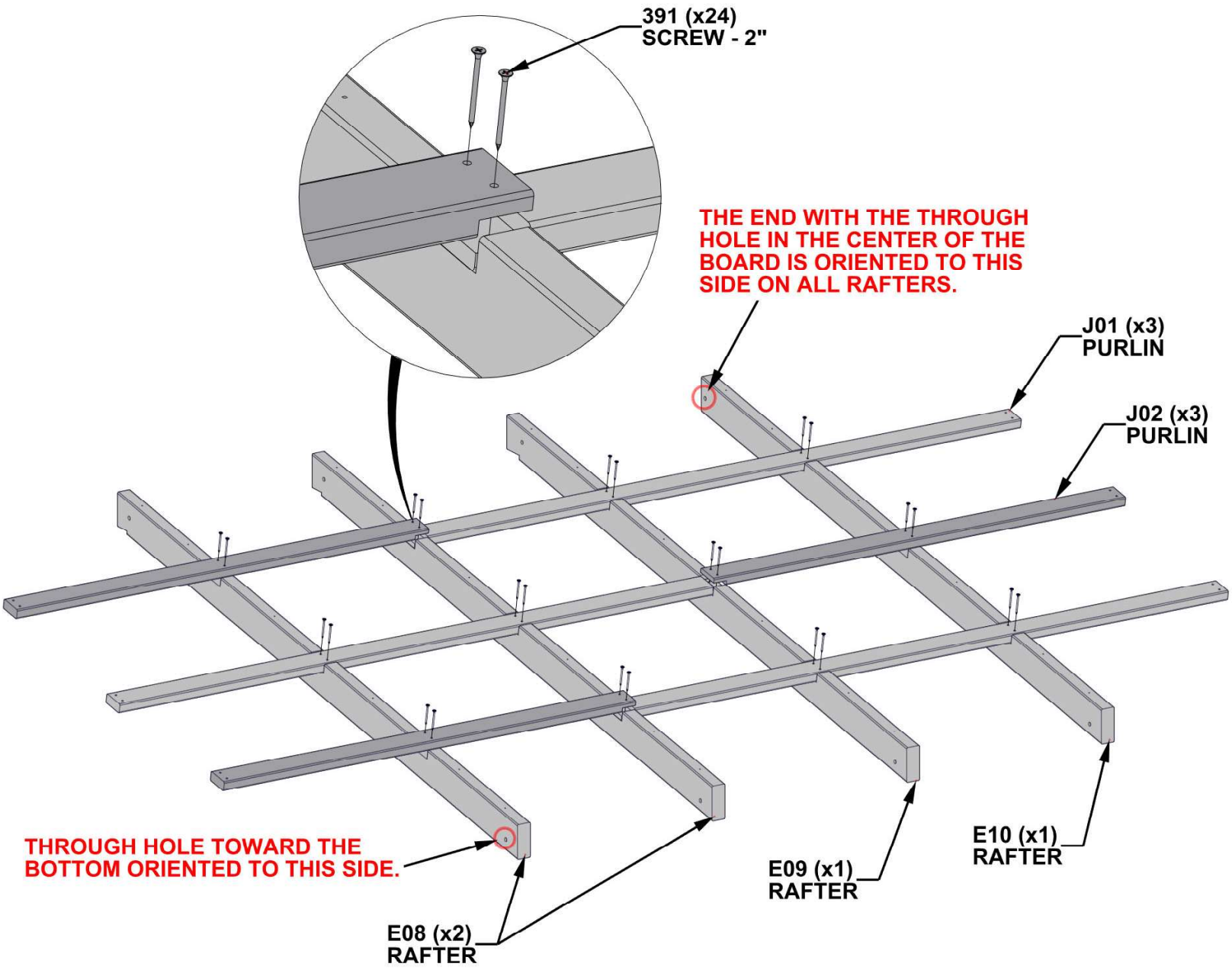
E10 RAFTER - W4L18859
(x1) 1 7/16"x3 3/8"x72 3/8" (36x86x1839)



J01 PURLIN - W4L18860
(x3) 15/16"x2 3/8"x66 7/16" (24x60x1688)



J02 PURLIN - W4L18861
(x3) 15/16"x2 3/8"x45 1/8" (24x60x1146)

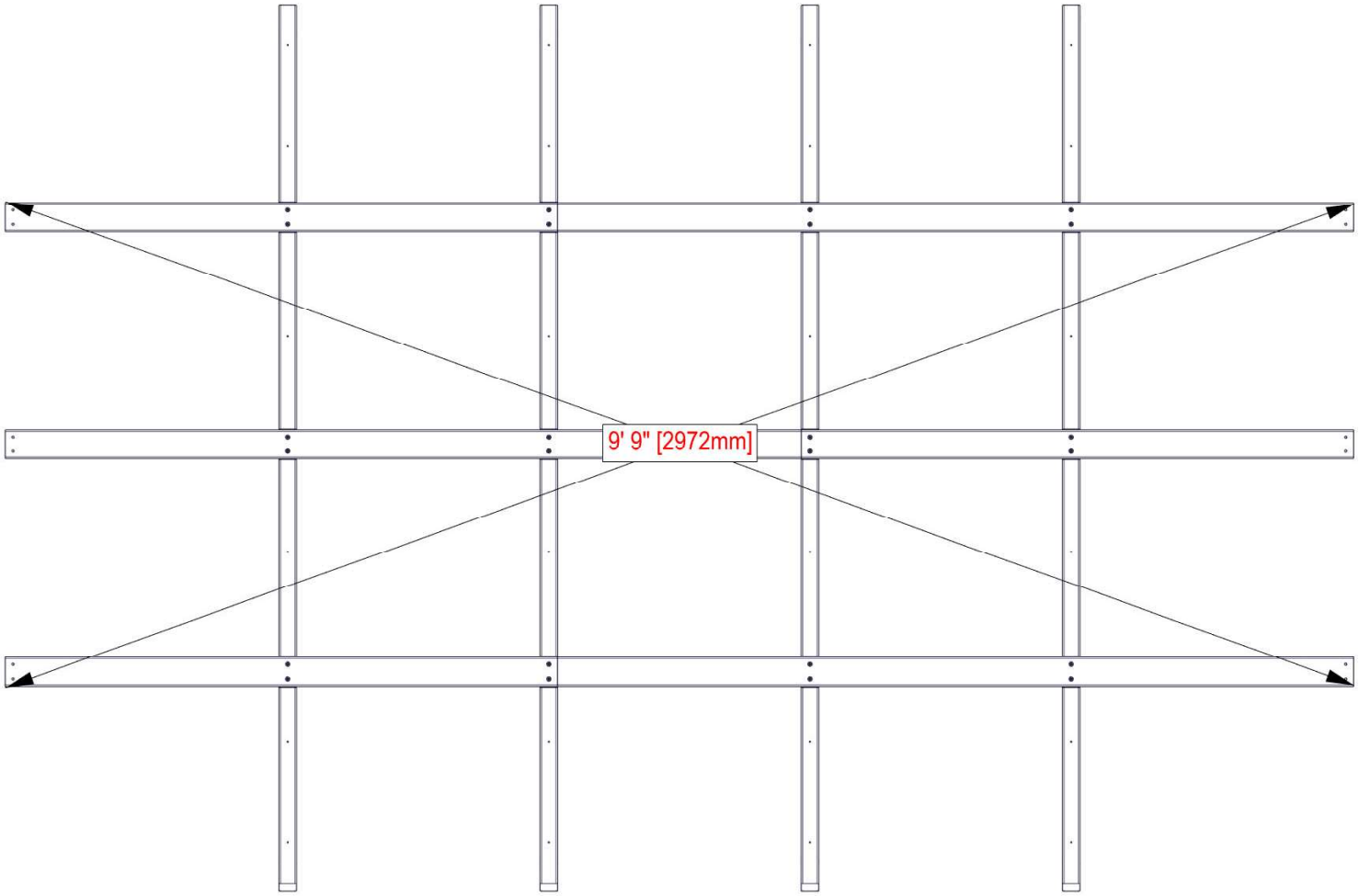


IT IS CRITICAL FOR LATER STEPS TO ENSURE CORRECT PLACEMENT OF RAFTERS.

STEP 60B - ROOF ASSEMBLY

IMPORTANT!

BEFORE PROCEEDING:
- ENSURE UNIT IS SQUARE.
- THE BELOW DIMENSIONS ARE CRITICAL TO THE FINAL ROOF ASSEMBLY.
- MEASUREMENTS SHOULD BE HELD WITHIN +/- 1/4" [6mm].
- MEASUREMENTS OUTSIDE OF TOLERANCE WILL LEAD TO INABILITY TO ASSEMBLY THE ROOF.



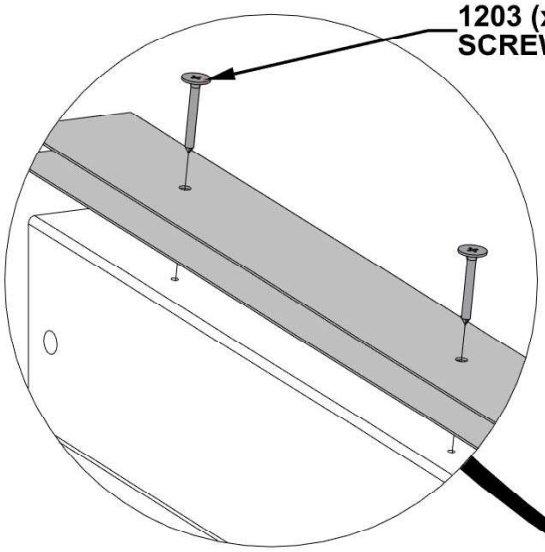
LOOSEN HARDWARE TO ADJUST FOR SQUARING IF NEEDED.

STEP 61 - ROOF ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
24	H101203	SCREW PWH 8x15x1 1/4 BLK

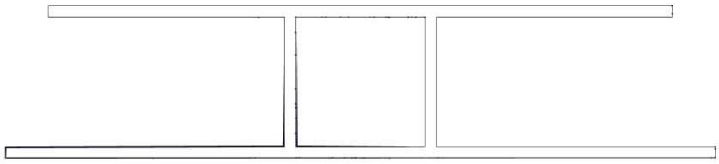


A6P00757 (x4) POLY SHEET SPLICE

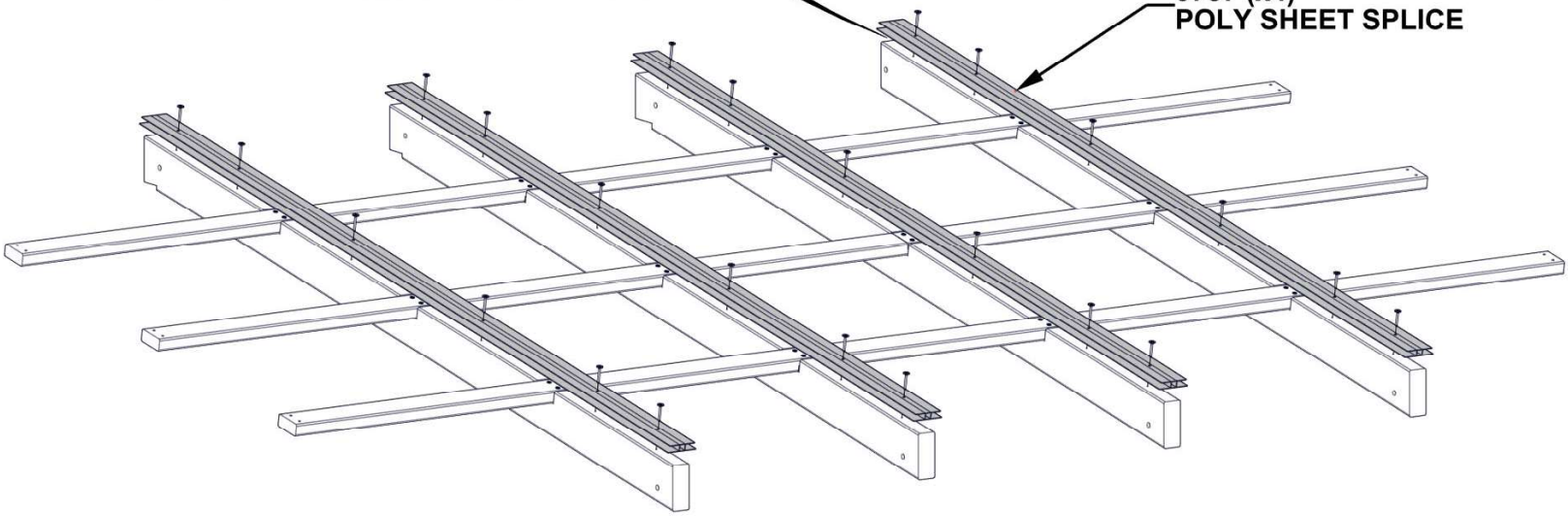


ALIGN POLY SHEET SPLICE WITH PILOT HOLES IN RAFTERS AS SHOWN.

ENSURE THE NARROWER SIDE OF POLY SPLICE FACES UP.



END VIEW OF POLY SPLICE



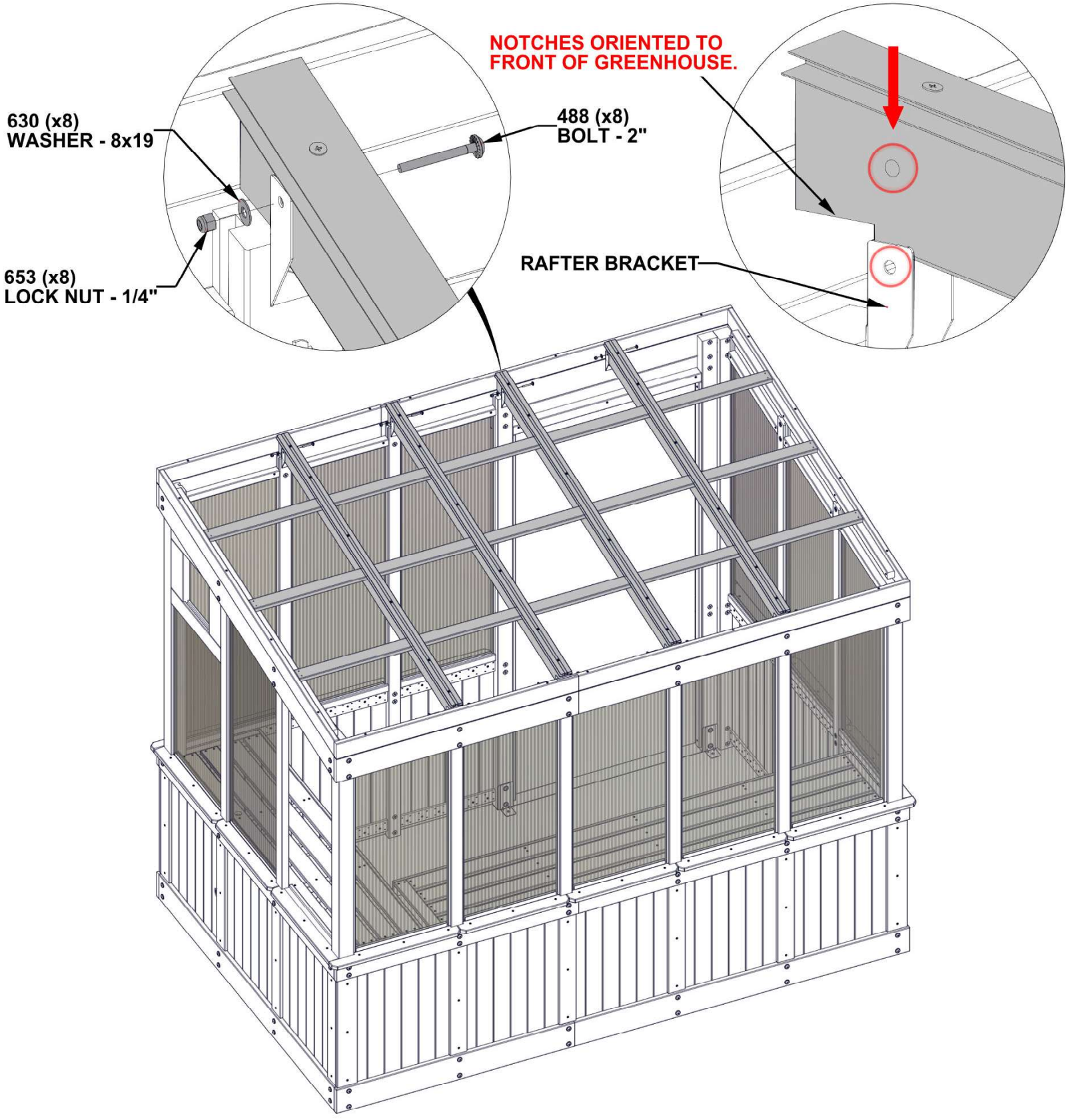
STEP 62 - ROOF ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
8	H100488	BOLT WH 1/4x2 BLK
8	H100630	WASHER FLAT 8x19 BLK
8	H100653	NUT LOCK 1/4 BLK

WITH AT LEAST TWO PEOPLE, LIFT ROOF ASSEMBLY AND PLACE INTO RAFTER BRACKETS.

ALIGN HOLES ON RAFTERS WITH RAFTER BRACKETS.

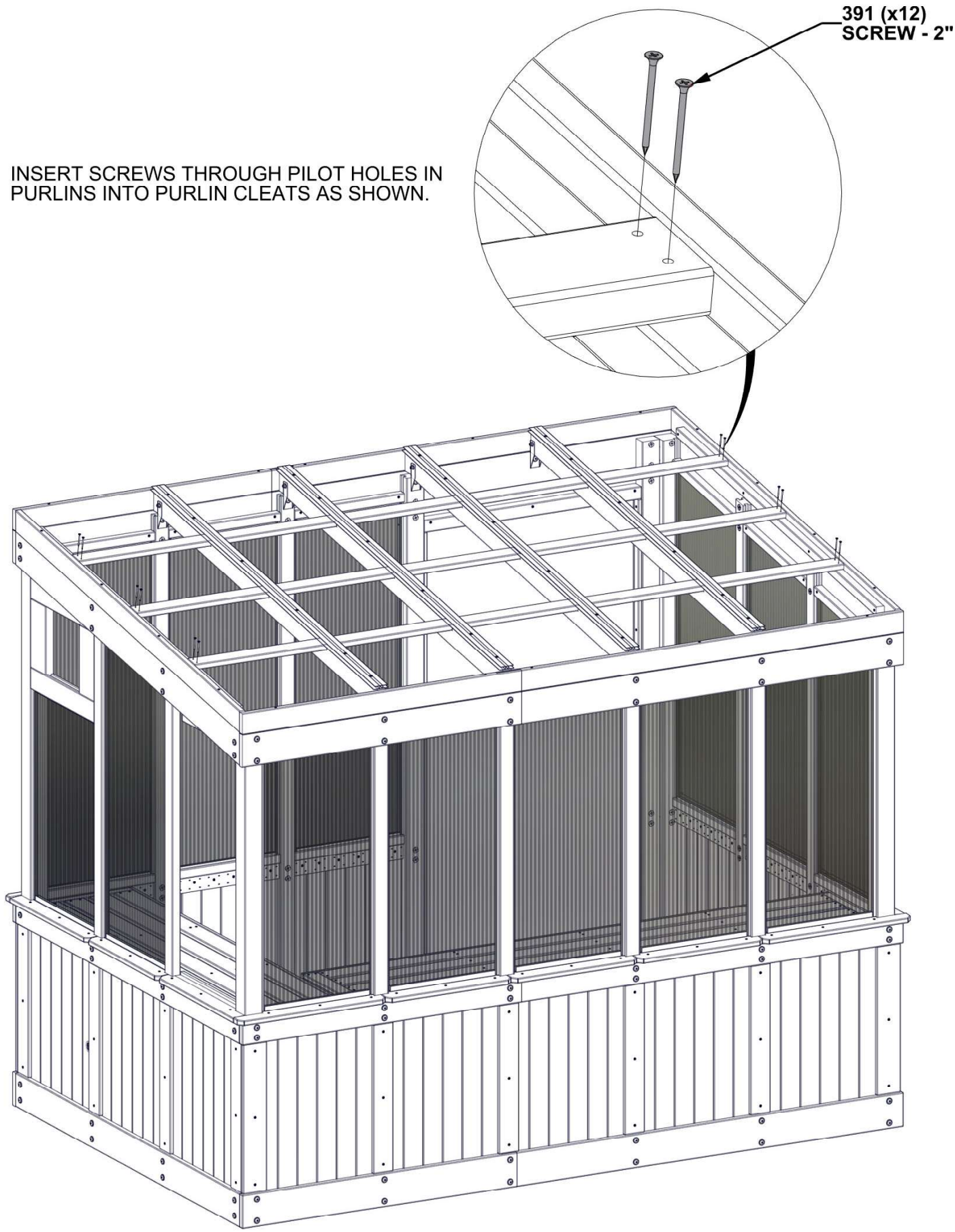
NOTCHES ORIENTED TO FRONT OF GREENHOUSE.



STEP 63 - ROOF ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
12	H100391	SCREW PFH 8x2 BLK

INSERT SCREWS THROUGH PILOT HOLES IN PURLINS INTO PURLIN CLEATS AS SHOWN.



STEP 64 - ROOF ASSEMBLY

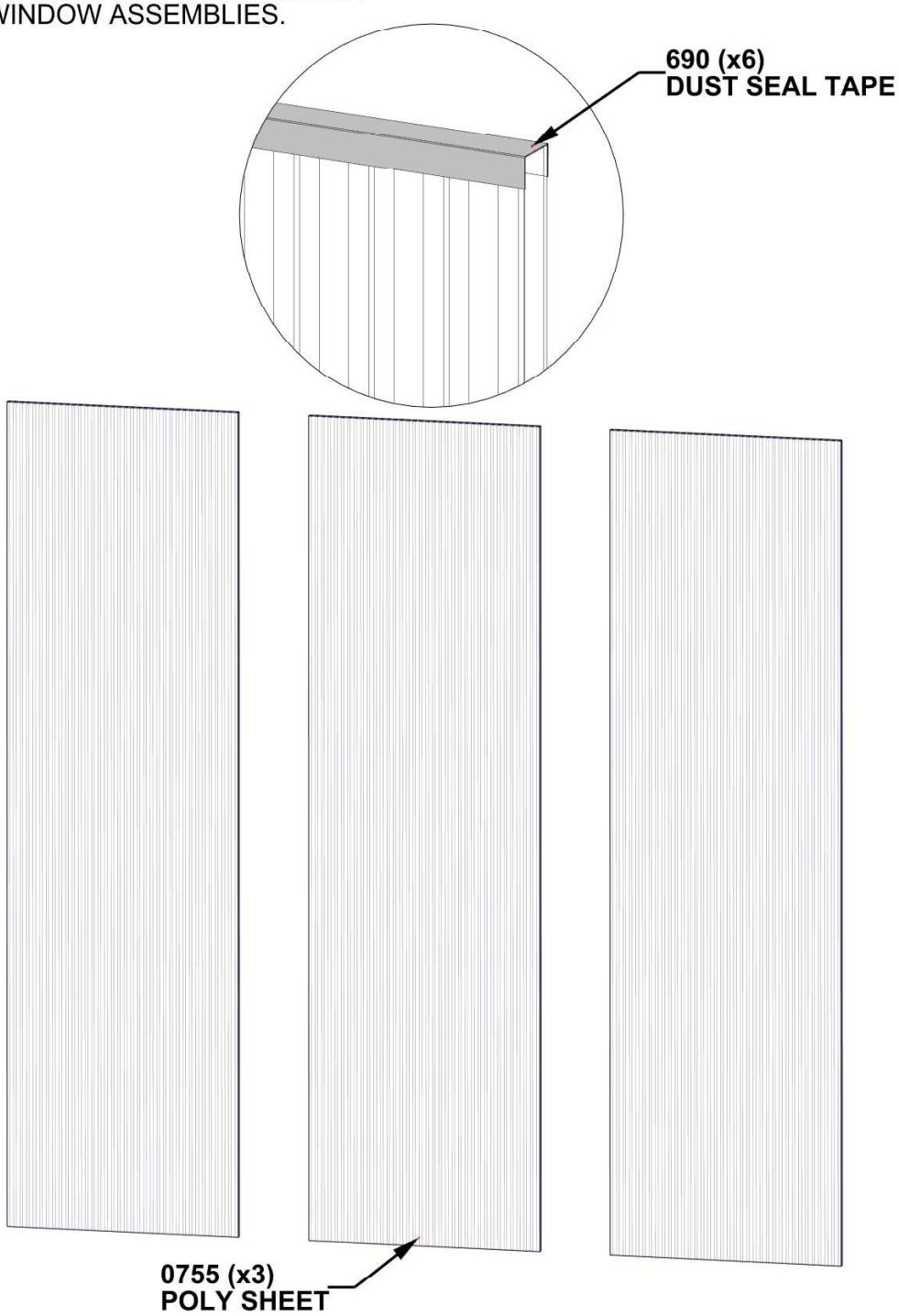


A6P00755 POLY SHEET
(x3)



A6P00690 DUST SEAL TAPE

TO APPLY DUST SEAL TAPE AND POLY CHANNEL:
- CUT 2 STRIPS OF DUST SEAL TAPE THE SAME WIDTH AS THE POLY SHEET.
- WRAP DUST SEAL TAPE ALONG EDGE OF POLY SHEET WIDTH.
- REPEAT ON THE BOTTOM SIDE OF POLY SHEET.
- REPEAT FOR ALL 3 WINDOW ASSEMBLIES.

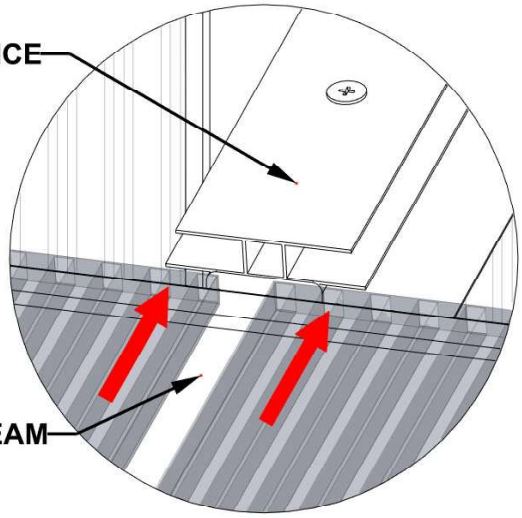


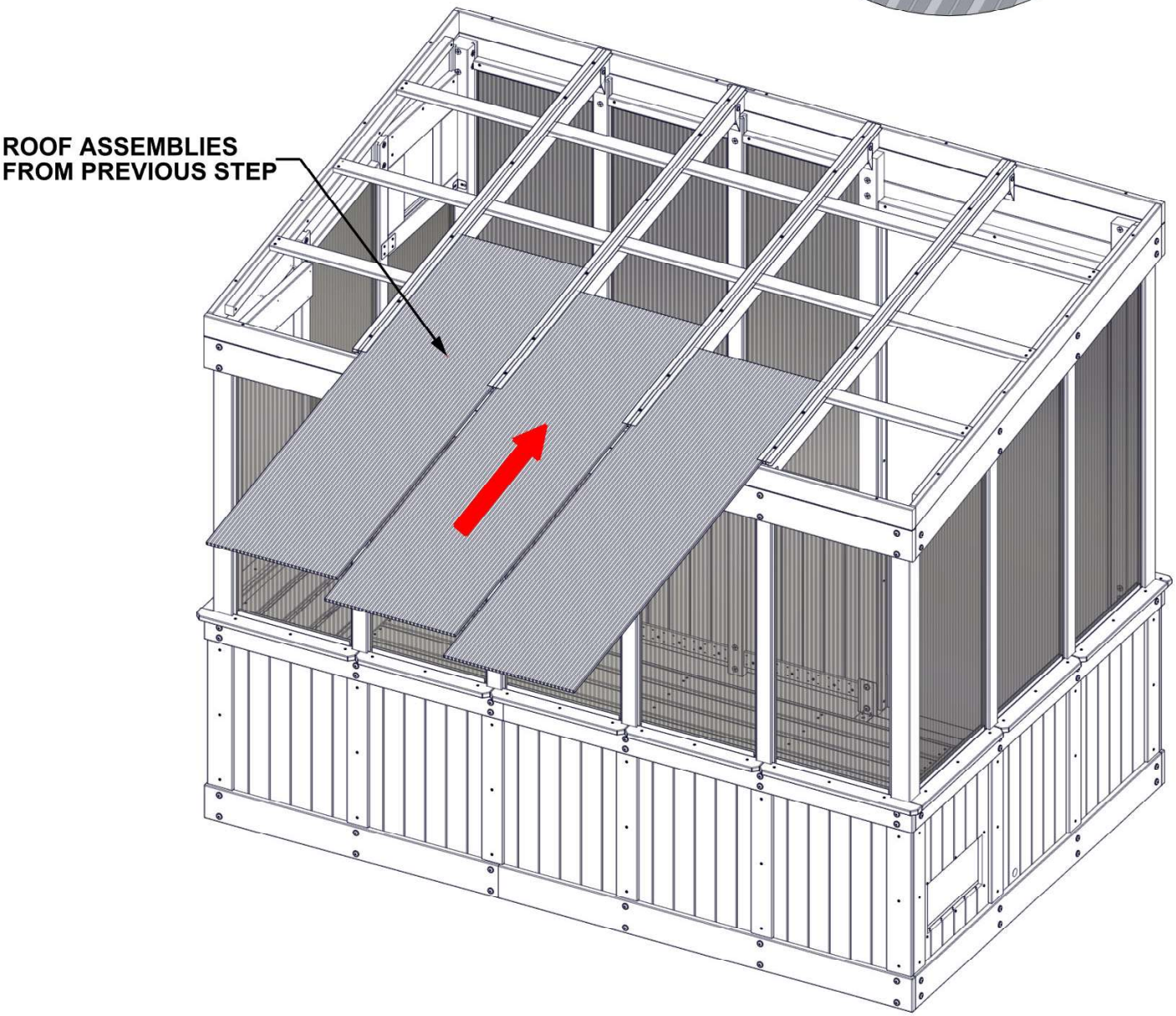
STEP 65 - ROOF ASSEMBLY

IMPORTANT!

- ENSURE UV SIDE OF WINDOWS ARE FACING OUTSIDE.
- REMOVE THE PROTECTIVE FILM PRIOR TO INSTALLATION OF ROOF PANELS.

SLIDE POLY SHEETS INTO POLY SHEET SPLICES. PUSH THE SHEETS UNTIL BOTTOM OF SHEET IS FLUSH WITH OUTSIDE OF BEAM.





STEP 66 - ROOF ASSEMBLY

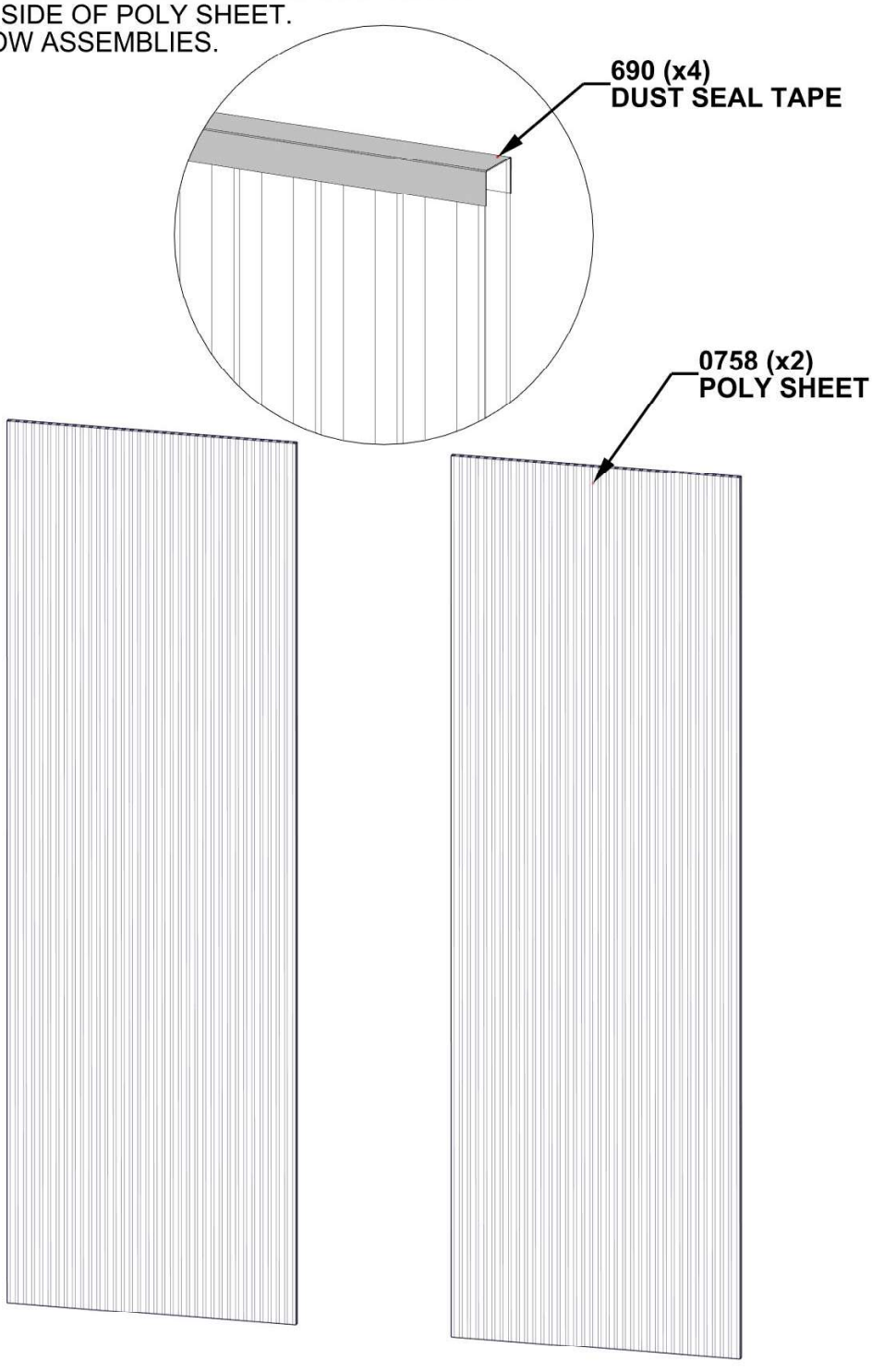


A6P00758 POLY SHEET
(x2)



A6P00690 DUST SEAL TAPE

TO APPLY DUST SEAL TAPE AND POLY CHANNEL:
- CUT 2 STRIPS OF DUST SEAL TAPE THE SAME WIDTH AS THE POLY SHEET.
- WRAP DUST SEAL TAPE ALONG EDGE OF POLY SHEET WIDTH.
- REPEAT ON THE BOTTOM SIDE OF POLY SHEET.
- REPEAT FOR BOTH WINDOW ASSEMBLIES.

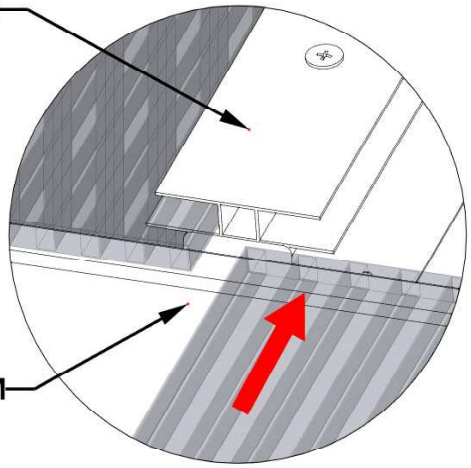


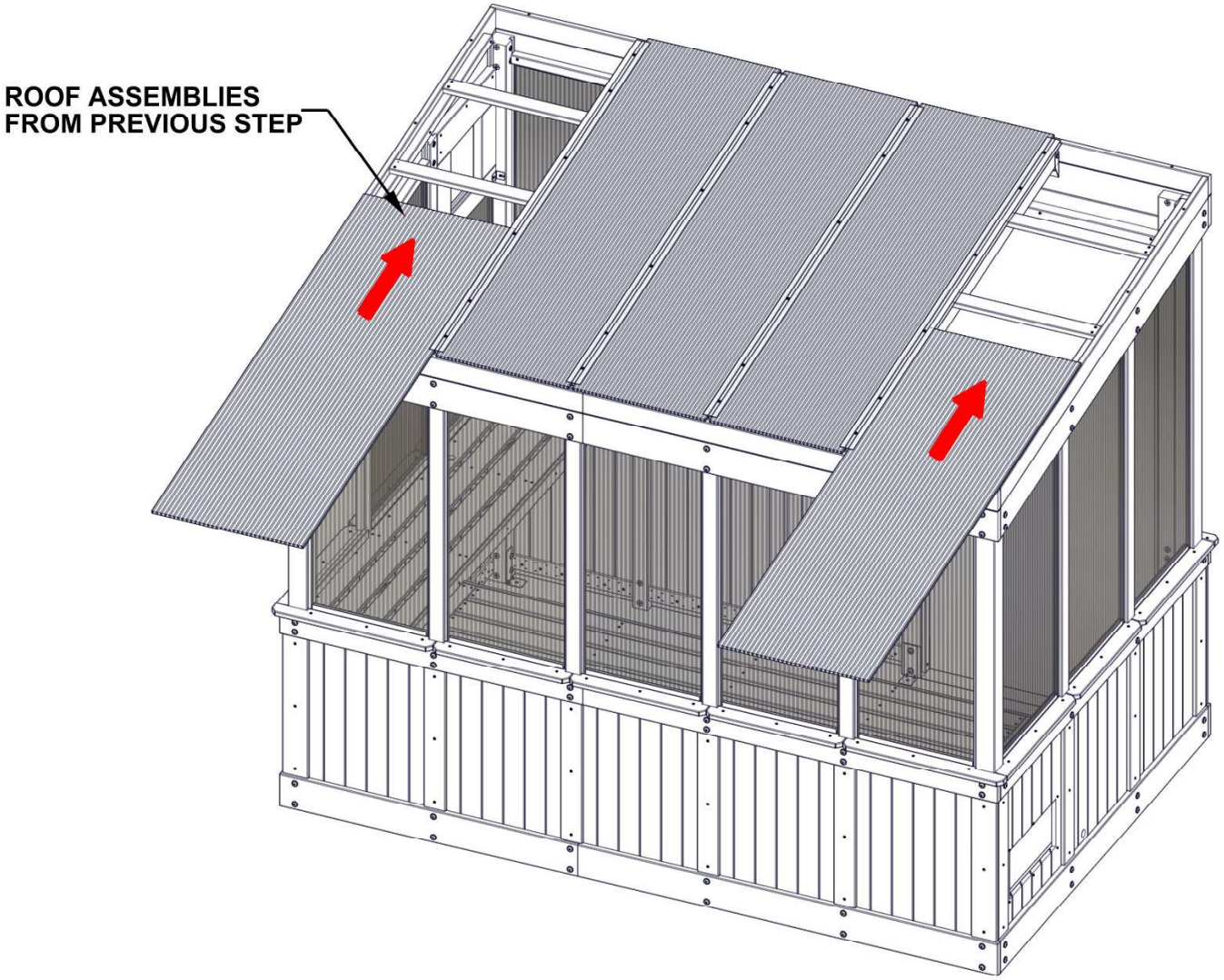
STEP 67 - ROOF ASSEMBLY

IMPORTANT!

- ENSURE UV SIDE OF WINDOWS ARE FACING OUTSIDE.
- REMOVE THE PROTECTIVE FILM PRIOR TO INSTALLATION OF ROOF PANELS.

SLIDE POLY SHEETS INTO POLY SHEET SPLICES. PUSH THE SHEETS UNTIL BOTTOM OF SHEET IS FLUSH WITH OUTSIDE OF BEAM.





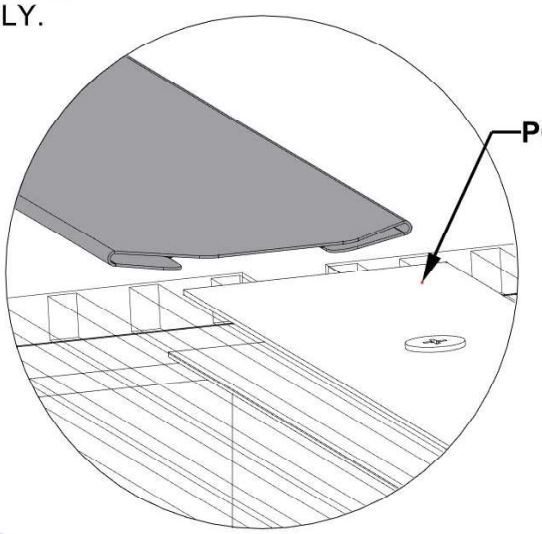
STEP 68 - ROOF ASSEMBLY

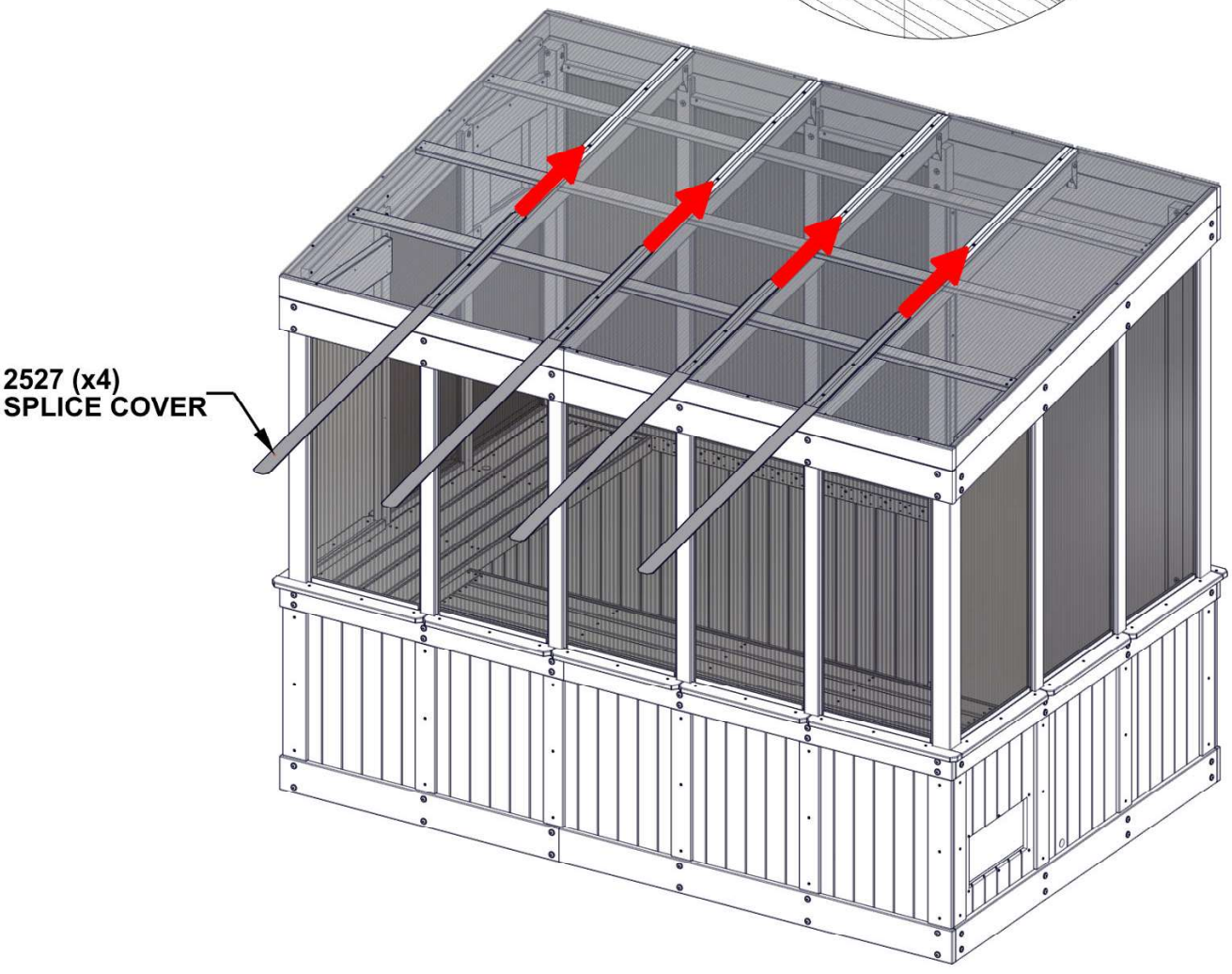


A4M02527 SPLICE COVER
(x4)

TIP: MAY NEED TO PUT A SLIGHT BEND IN THE LEADING EDGE OF THE SPLICE COVER TO EASE IN ASSEMBLY.

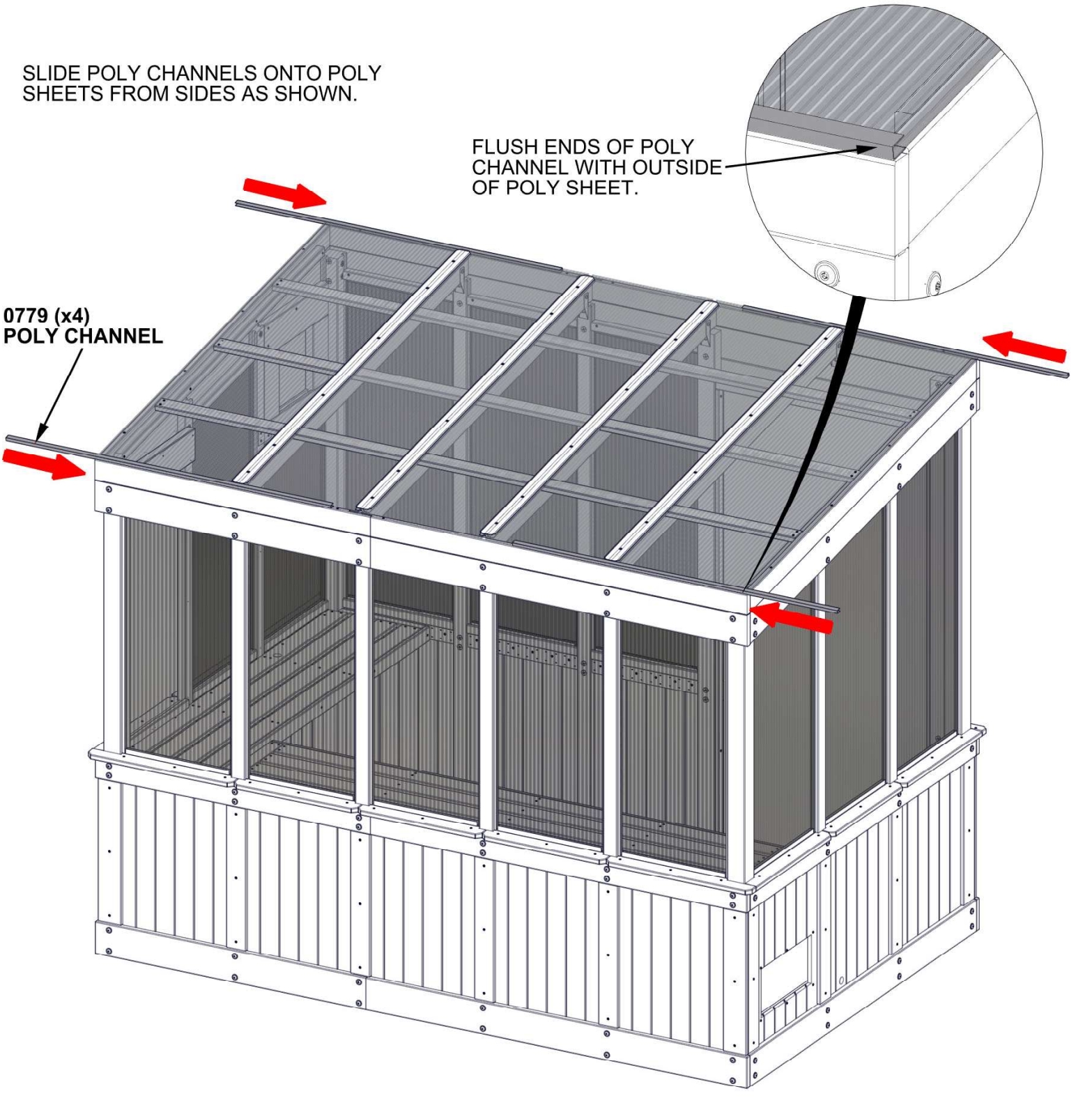
SLIDE TABS ON SPLICE COVERS OVER THE TABS ON THE POLY CHANNEL AND SLIDE UP UNTIL THE BOTTOM OF THE SPLICE IS FLUSH WITH BOTTOM OF THE CHANNEL.





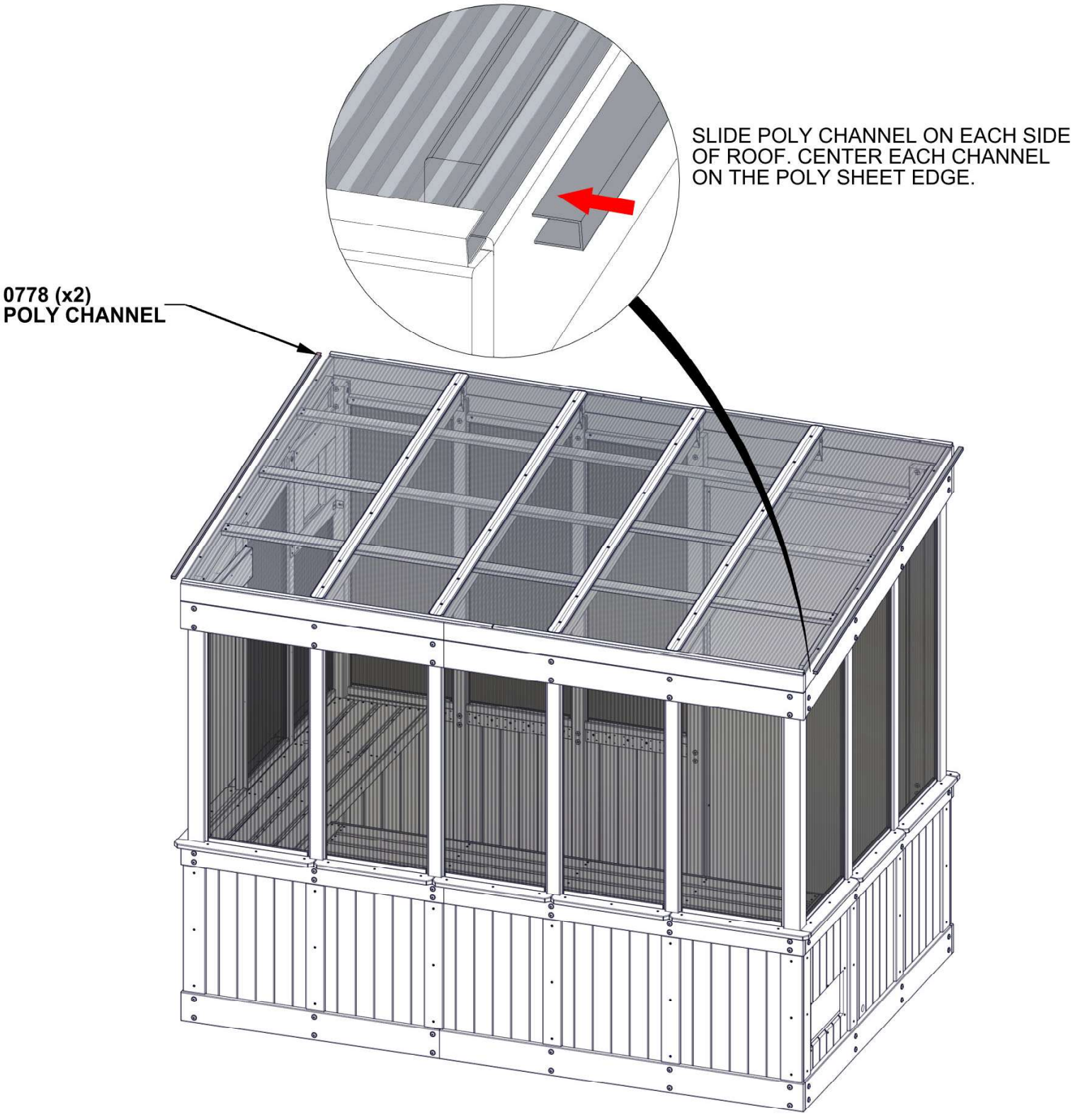
STEP 69 - ROOF ASSEMBLY

A6P00779 POLY CHANNEL
(x4)



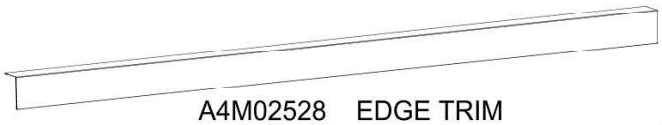
STEP 70 - ROOF ASSEMBLY

A6P00778 POLY CHANNEL
(x2)

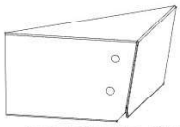


STEP 71 - ROOF ASSEMBLY

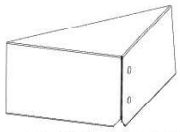
QTY	PART NUMBER	DESCRIPTION
3	H101206	SCREW WOODGRIP 10-16X1-1/4"



A4M02528 EDGE TRIM
(x1)



A4M02525 CORNER SPLICE TRIM
(x1)



A4M02522 CORNER SPLICE TRIM
(x1)

WARNING: GLOVES ARE RECOMMENDED WHEN HANDLING STEEL.

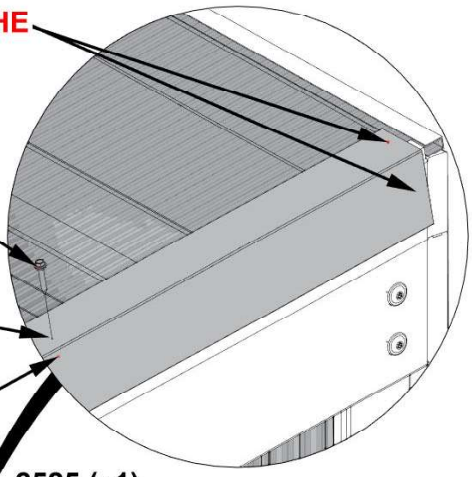
NOTE: REMOVE BLUE FILM FROM EDGE TRIM AND CORNER SPLICE TRIM.

SHORT SIDE RESTS ON THE TOP, THE LONG SIDE IS PRESSED AGAINST THE SIDE BEAM AS SHOWN.

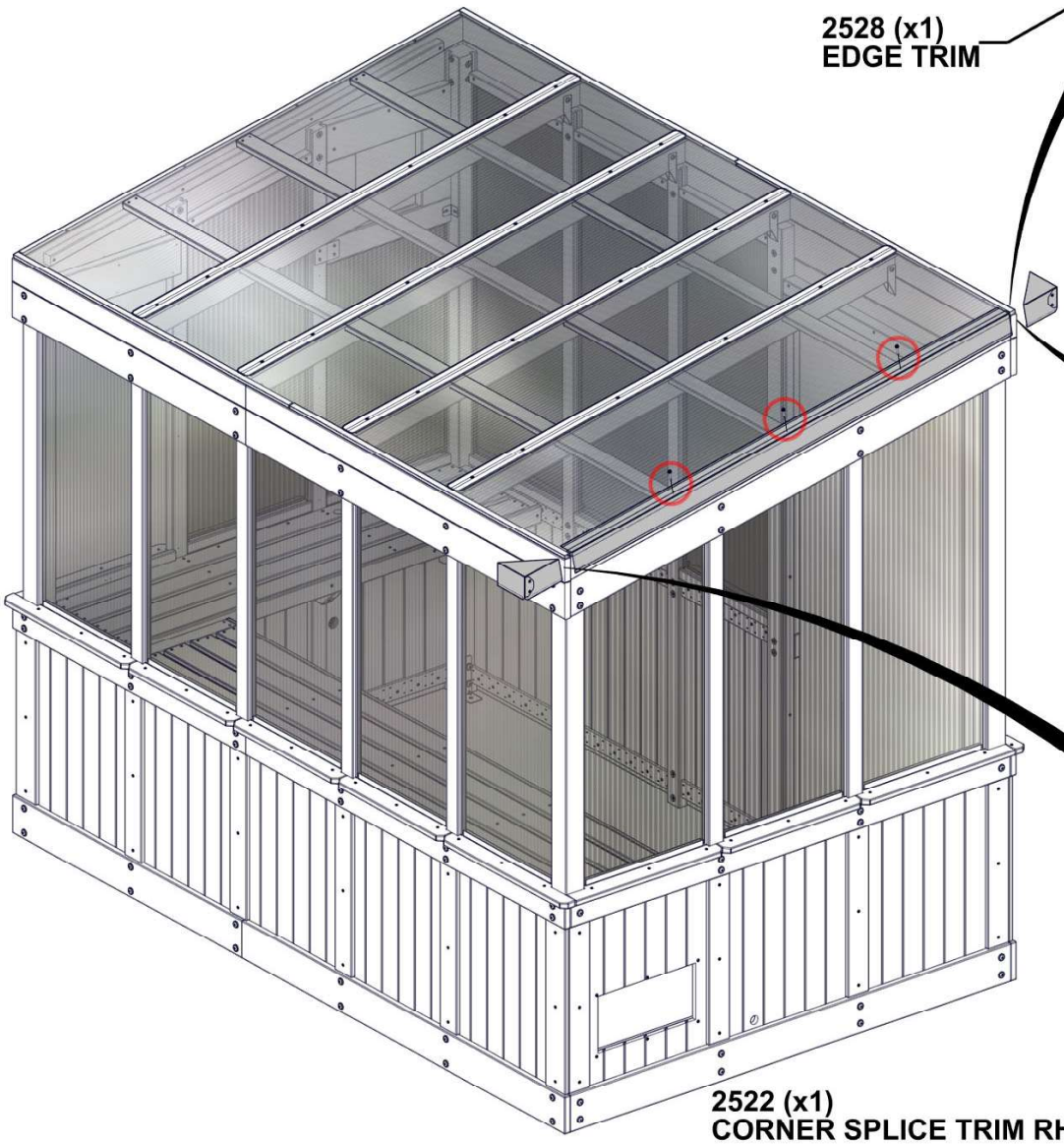
1206 (x3)
SCREW WOODGRIP 10-16x1-1/4"

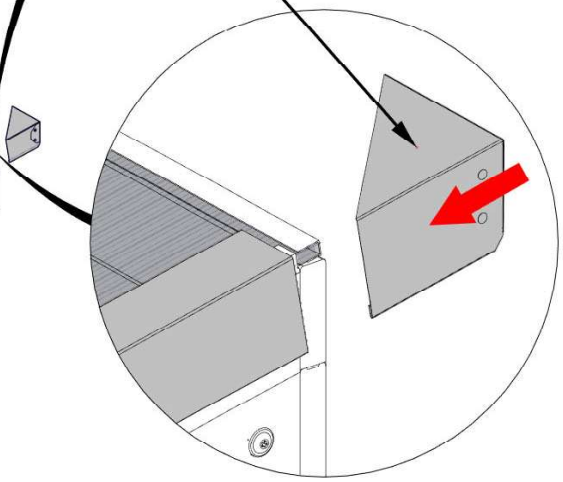
ATTACH SCREWS IN THE PURLINS 3/4" [19mm] FROM THE EDGE OF EDGE TRIM.

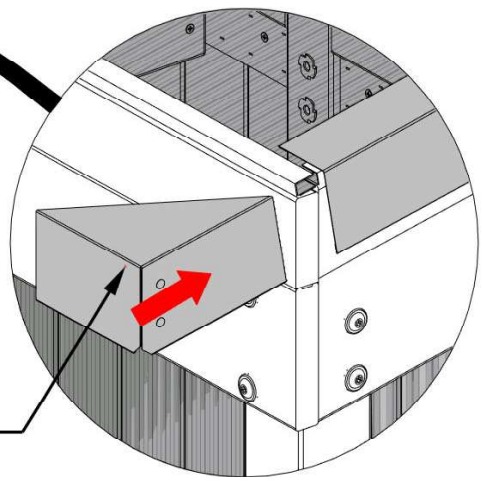
2528 (x1)
EDGE TRIM



2525 (x1)
CORNER SPLICE TRIM LH



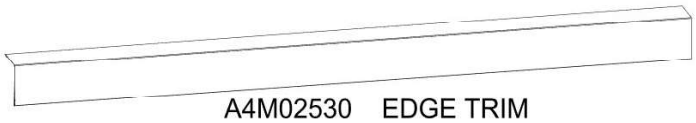




2522 (x1)
CORNER SPLICE TRIM RH

STEP 72 - ROOF ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
9	H101206	SCREW WOODGRIP 10-16X1-1/4"



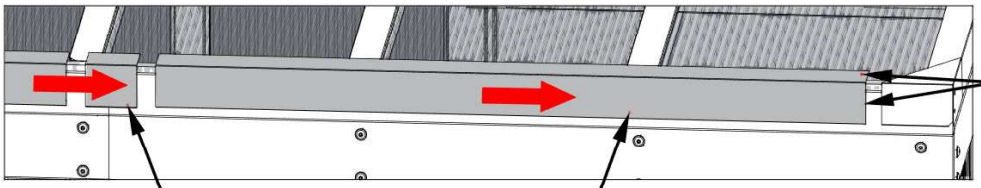
A4M02530 EDGE TRIM
(x2)



A4M02516 EDGE TRIM SPLICE
(x1)

WARNING: GLOVES ARE RECOMMENDED WHEN HANDLING STEEL.

NOTE: REMOVE BLUE FILM FROM EDGE TRIM AND CORNER SPLICE TRIM.



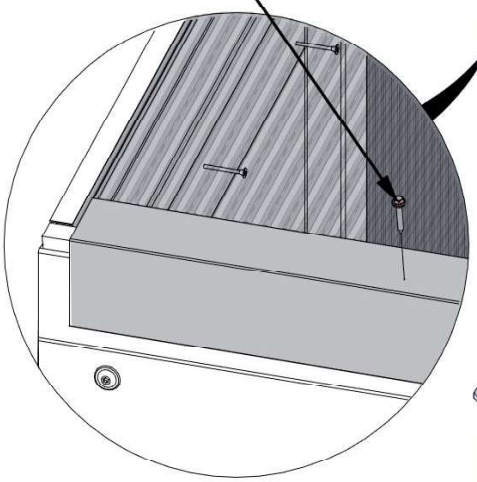
THE SHORT SIDE RESTS ON THE TOP, THE LONG SIDE IS PRESSED AGAINST THE BACK BEAM AS SHOWN.

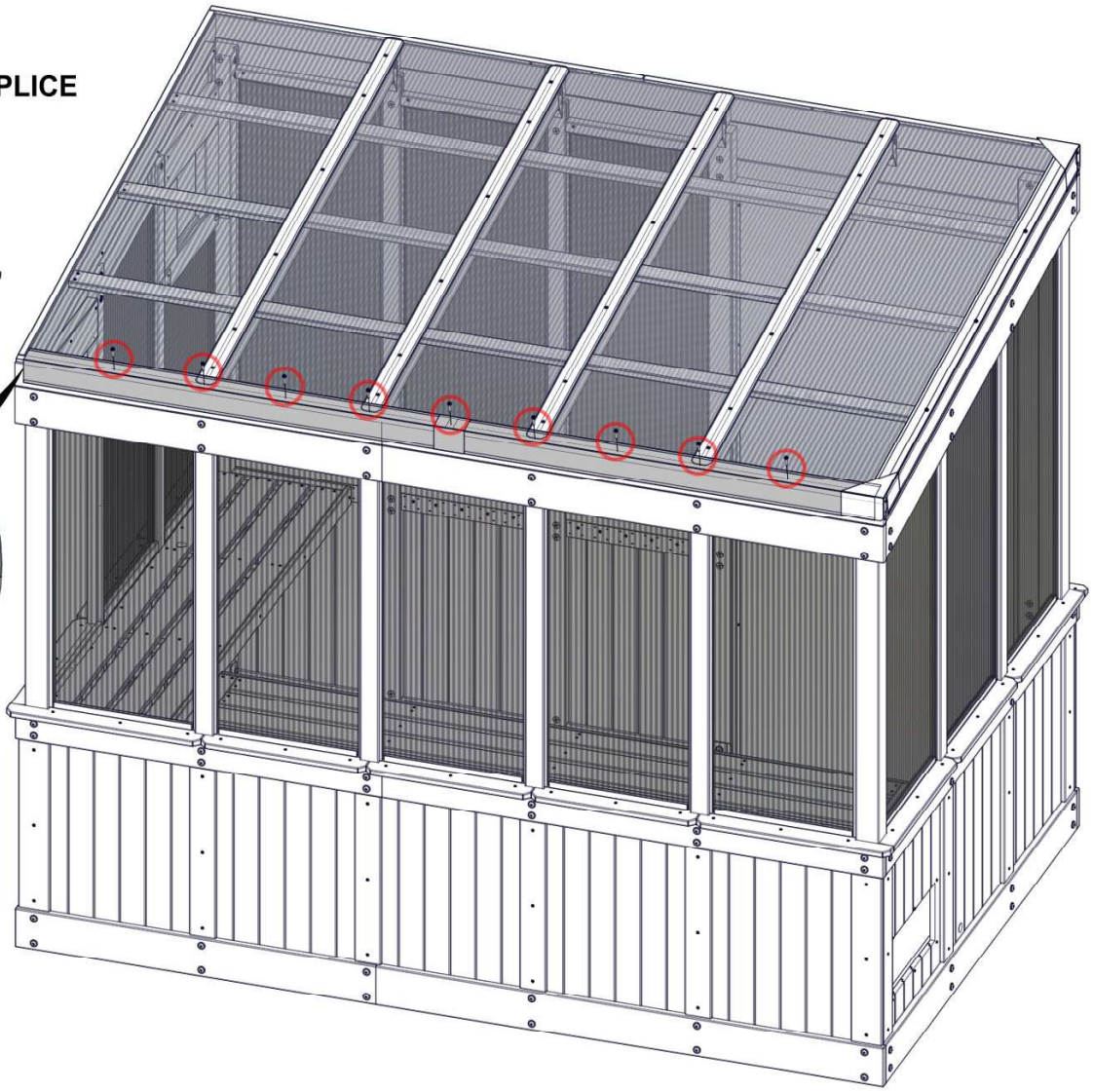
2530 (x2)
EDGE TRIM

EDGE TRIM PIECES SLIDE INTO SPLICE AND CORNER SPLICE.

2516 (x1)
EDGE TRIM SPLICE

1206 (x9)
SCREW WOODGRIP 10-16x1-1/4"





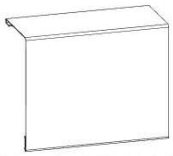
ONCE EDGE TRIM IS SLID INTO PLACE, INSERT SCREWS AS SHOWN PLACED 1/2" [12mm] FROM OUTSIDE EDGE OF EDGE TRIM.

STEP 73 - ROOF ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
9	H101206	SCREW WOODGRIP 10-16X1-1/4"



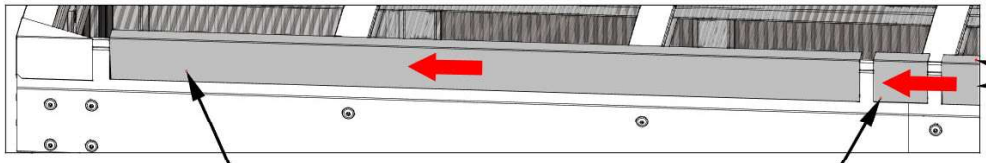
A4M02529 EDGE TRIM
(x2)



A4M02521 EDGE TRIM SPLICE
(x1)

WARNING: GLOVES ARE RECOMMENDED WHEN HANDLING STEEL.

NOTE: REMOVE BLUE FILM FROM EDGE TRIM AND CORNER SPLICE TRIM.



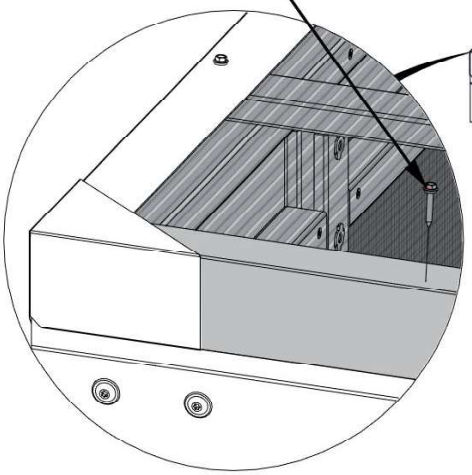
THE SHORT SIDE RESTS ON THE TOP, THE LONG SIDE IS PRESSED AGAINST THE FRONT BEAM AS SHOWN.

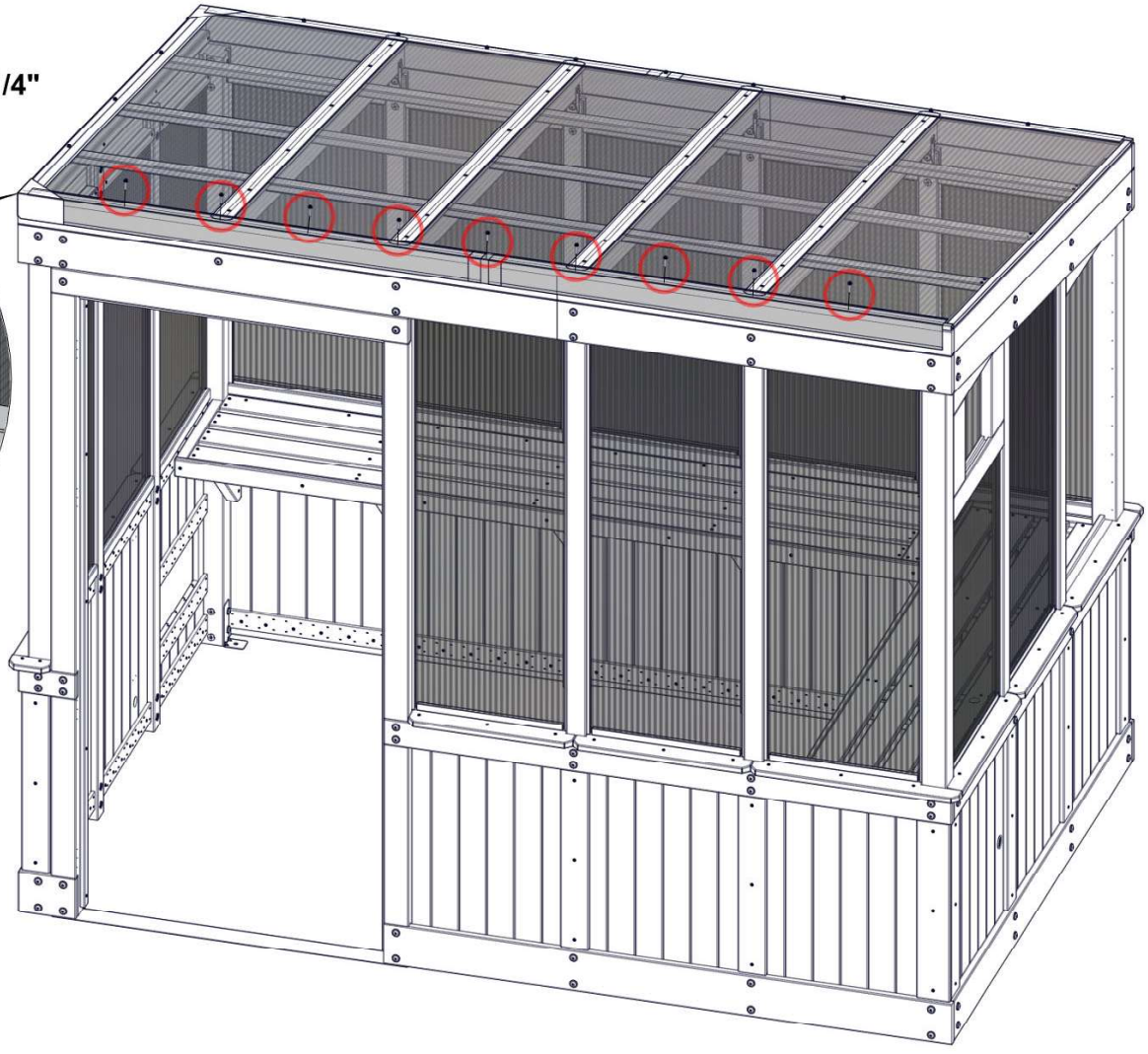
2529 (x2)
EDGE TRIM

2521 (x1)
EDGE TRIM SPLICE

EDGE TRIM PIECES SLIDE INTO SPLICE AND CORNER SPLICE.

1206 (x9)
SCREW WOODGRIP 10-16x1-1/4"

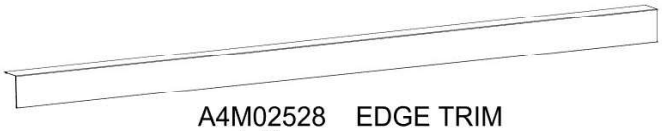




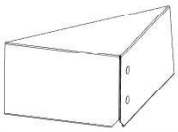
ONCE EDGE TRIM IS SLID INTO PLACE, INSERT SCREWS AS SHOWN PLACED 1/2" [12mm] FROM OUTSIDE EDGE OF EDGE TRIM.

STEP 74 - ROOF ASSEMBLY

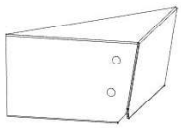
QTY	PART NUMBER	DESCRIPTION
3	H101206	SCREW WOODGRIP 10-16X1-1/4"



A4M02528 EDGE TRIM
(x1)



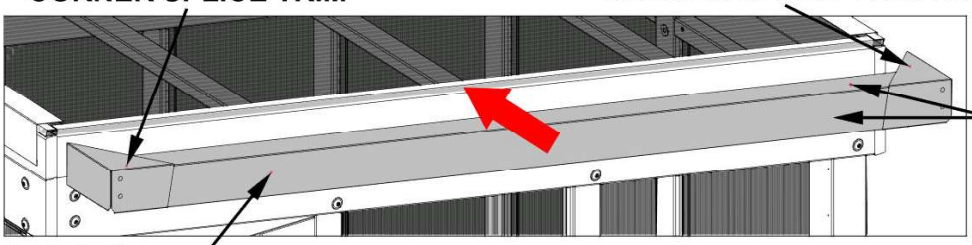
A4M02523 CORNER SPLICE TRIM
(x1)



A4M02524 CORNER SPLICE TRIM
(x1)

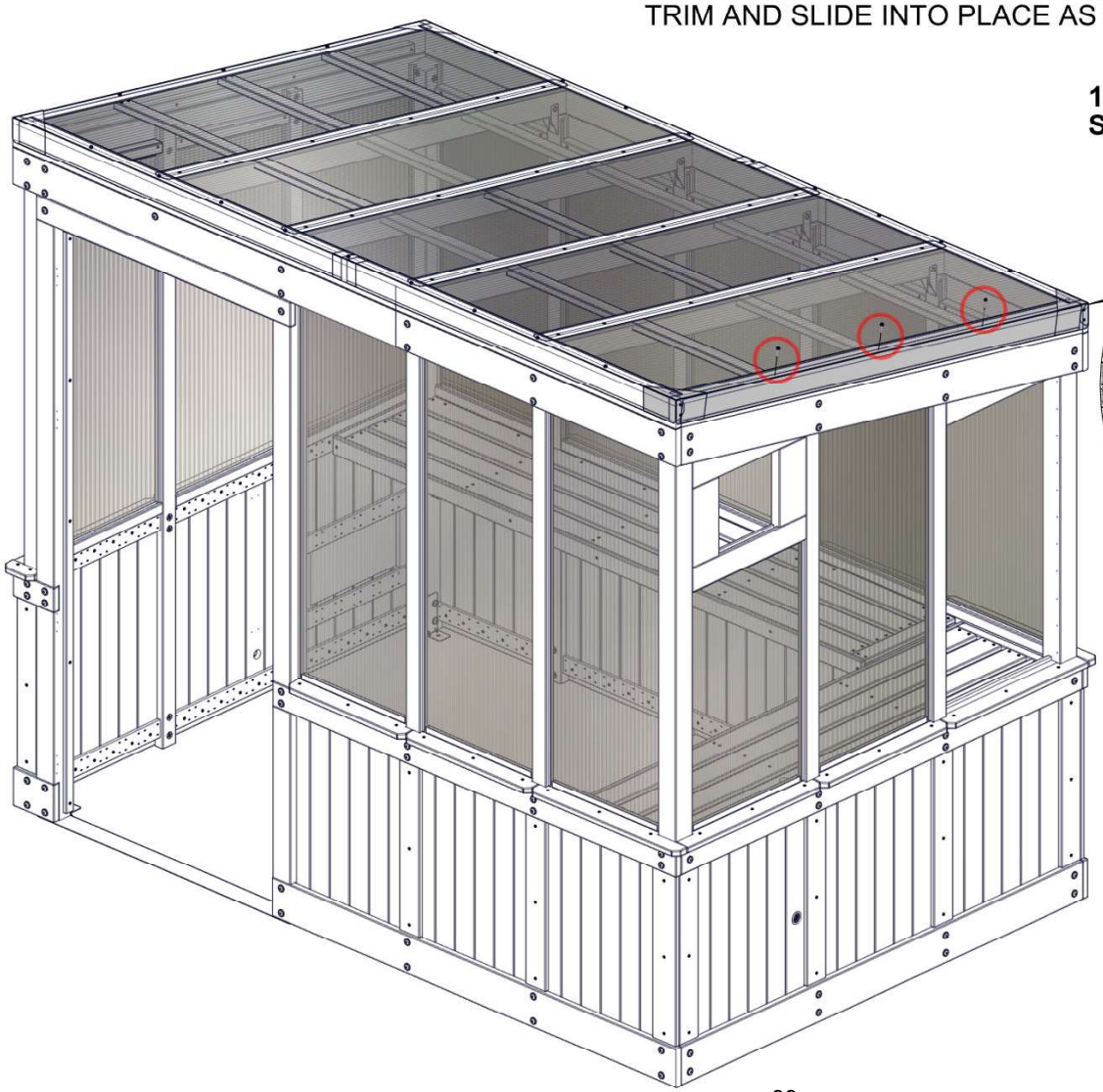
WARNING: GLOVES ARE RECOMMENDED WHEN HANDLING STEEL.

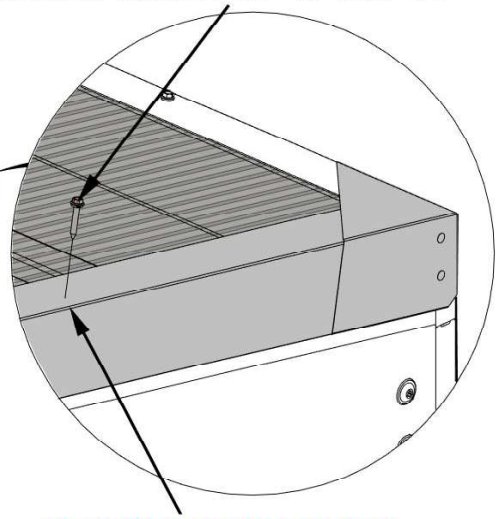
NOTE: REMOVE BLUE FILM FROM EDGE TRIM AND CORNER SPLICE TRIM.



THE SHORT SIDE RESTS ON THE TOP, THE LONG SIDE IS PRESSED AGAINST THE SIDE BEAM AS SHOWN.

SLIDE EACH CORNER SPLICE ONTO EDGE TRIM AND SLIDE INTO PLACE AS SHOWN.



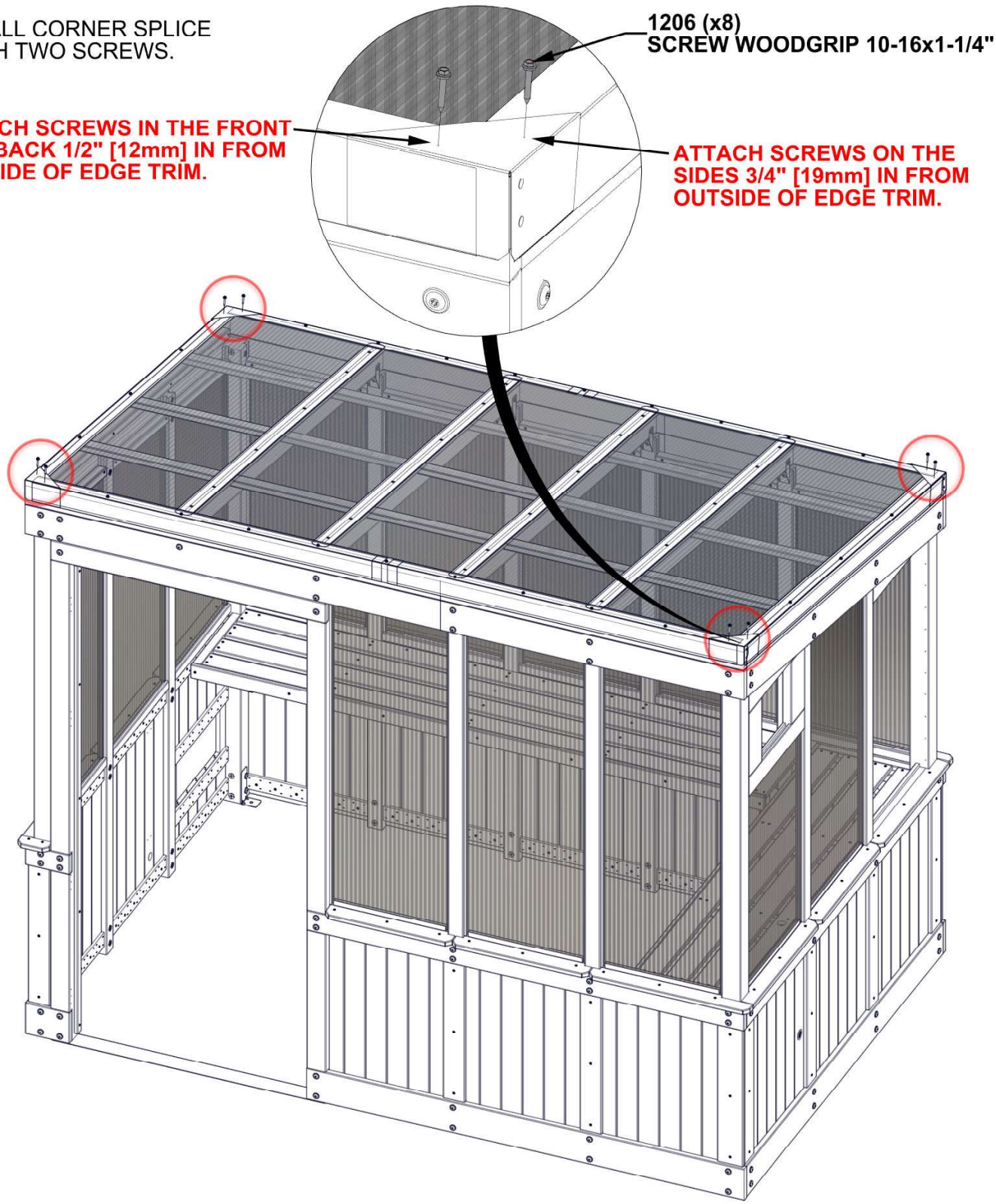


ATTACH SCREWS IN THE PURLINS 3/4" [19mm] FROM THE EDGE OF EDGE TRIM.

STEP 75 - ROOF ASSEMBLY

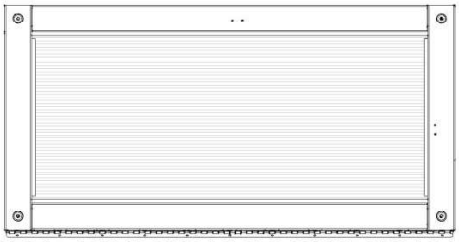
QTY	PART NUMBER	DESCRIPTION
8	H101206	SCREW WOODGRIP 10-16X1-1/4"

ATTACH ALL CORNER SPLICE TRIM WITH TWO SCREWS.

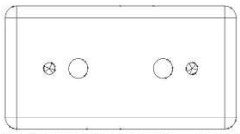


STEP 76A - WINDOW ASSEMBLY

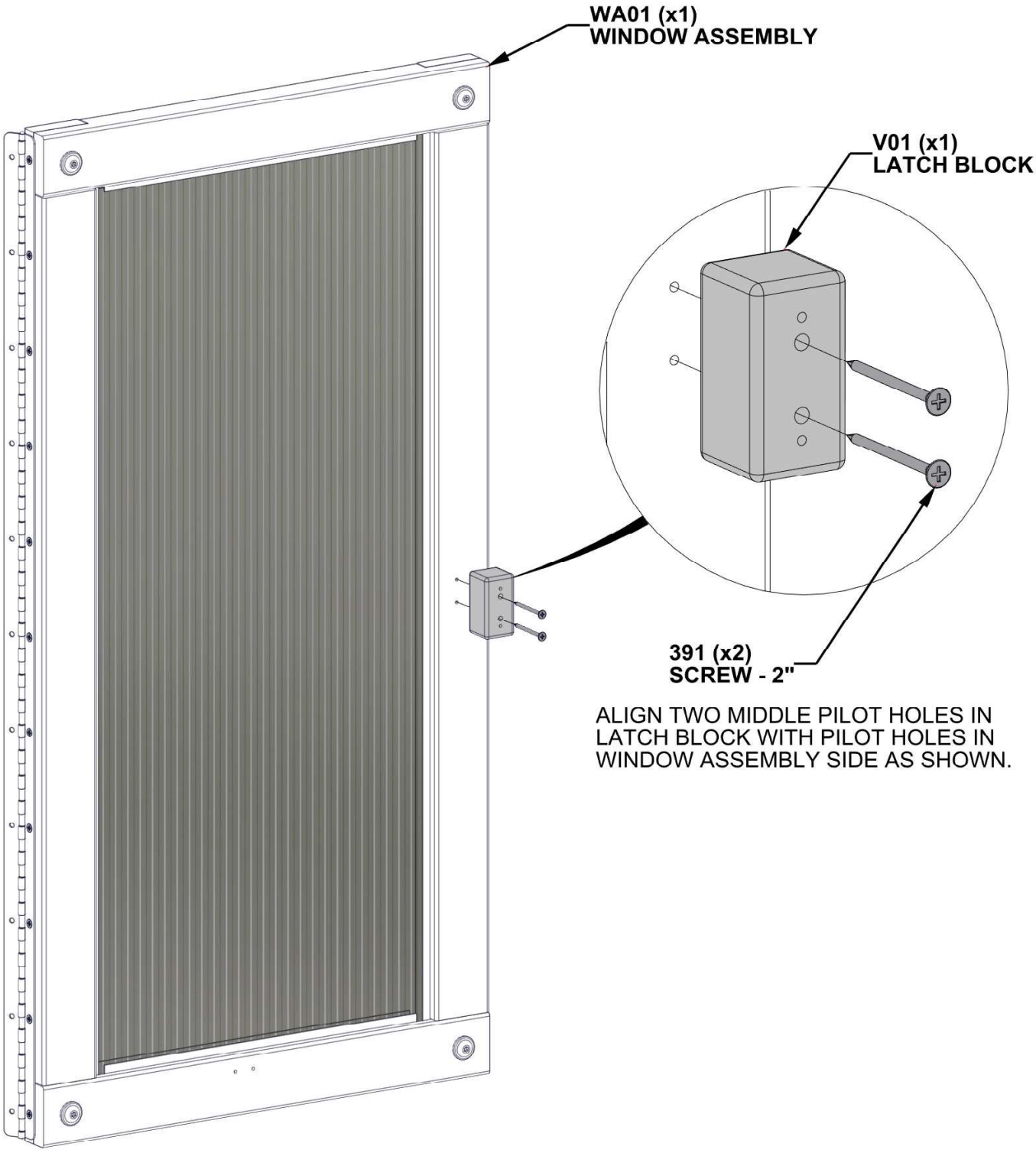
QTY	PART NUMBER	DESCRIPTION
2	H100391	SCREW PFH 8x2 BLK



WA01 (x1) WINDOW ASSEMBLY - W2A04011
1 7/8"x19 5/8"x39 3/16" (48x498x996)



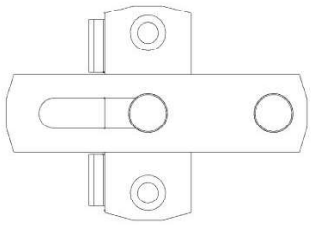
V01 (x1) LATCH BLOCK - W4L19102
1 1/4"x1 1/4"x2 3/8" (32x32x60)



ALIGN TWO MIDDLE PILOT HOLES IN LATCH BLOCK WITH PILOT HOLES IN WINDOW ASSEMBLY SIDE AS SHOWN.

STEP 76B - WINDOW ASSEMBLY

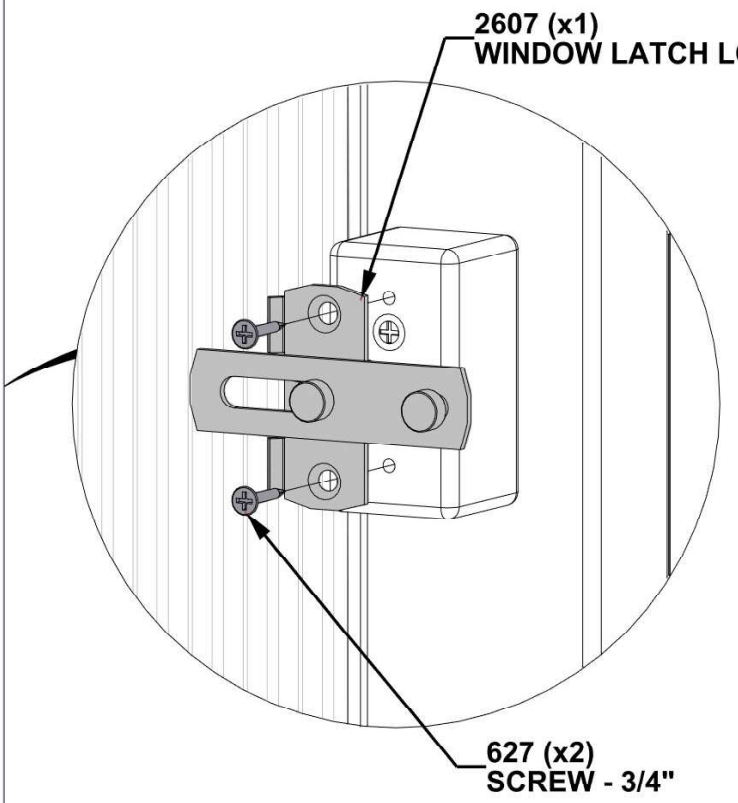
QTY	PART NUMBER	DESCRIPTION
2	H100627	SCREW PFH 6x3/4 BLK



A4M02607 (x1) WINDOW LATCH LOCK



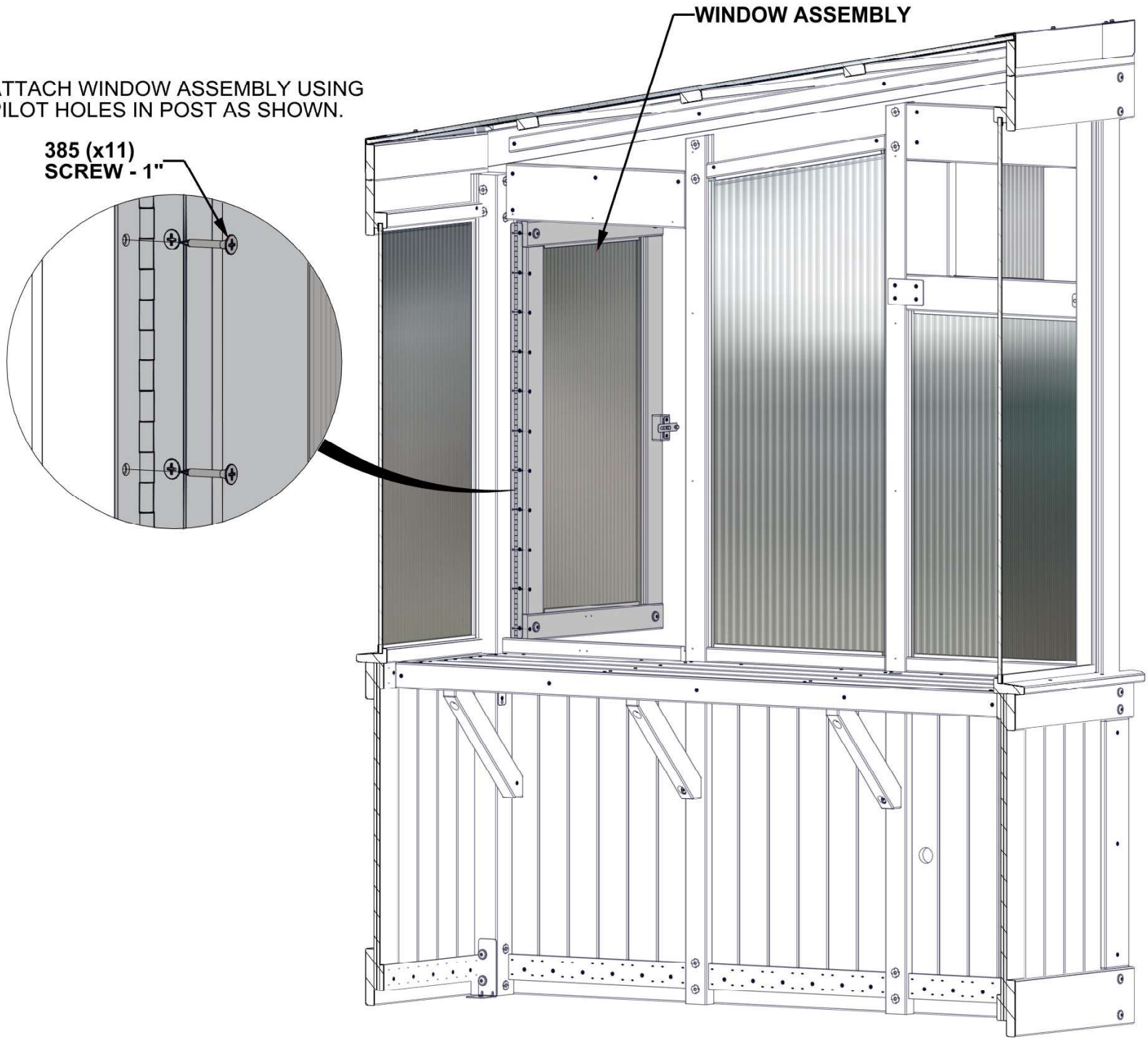
ENSURE CORRECT ORIENTATION OF WINDOW LATCH LOCK AS SHOWN.



STEP 77 - WINDOW ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
11	H100385	SCREW PFH 8x1 BLK

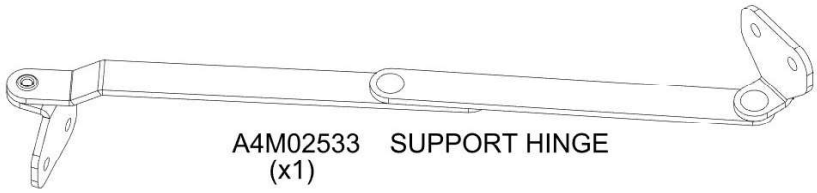
ATTACH WINDOW ASSEMBLY USING PILOT HOLES IN POST AS SHOWN.



ONLY RIGHT SIDE OF GREENHOUSE SHOWN FOR DETAIL.

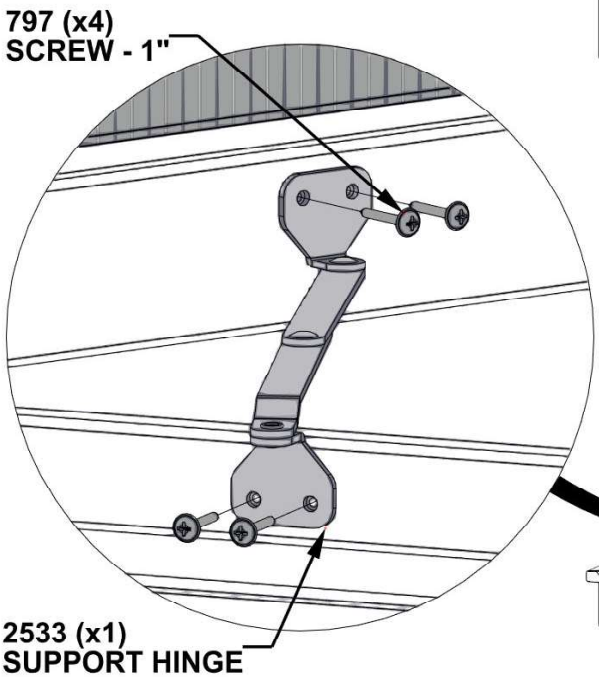
STEP 78 - WINDOW ASSEMBLY

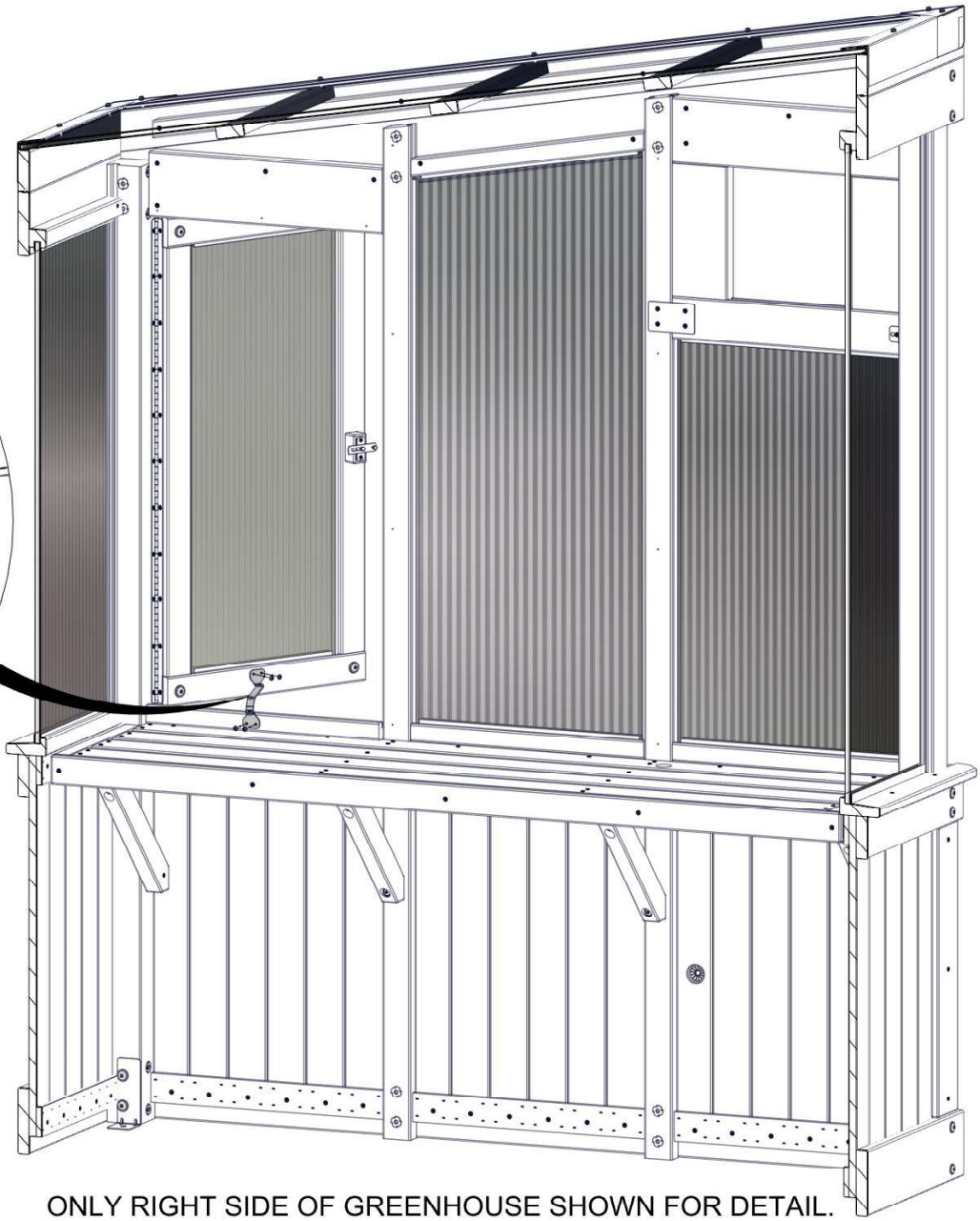
QTY	PART NUMBER	DESCRIPTION
4	H100797	SCREW PWH 8x1 BLK



A4M02533 SUPPORT HINGE
(x1)

ATTACH SUPPORT HINGE USING PILOT HOLES IN WINDOW ASSEMBLY AND WINDOW SILL AS SHOWN.





ONLY RIGHT SIDE OF GREENHOUSE SHOWN FOR DETAIL.

STEP 79 - SIDE WALL ASSEMBLY

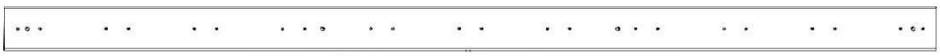
QTY	PART NUMBER	DESCRIPTION
11	H100200	SCREW PFH 8x1 1/2 BLK



CB01 WINDOW FRAME UPRIGHT - W4L18913
(x1) 5/8"x3"x49 7/16" (16x76x1256)

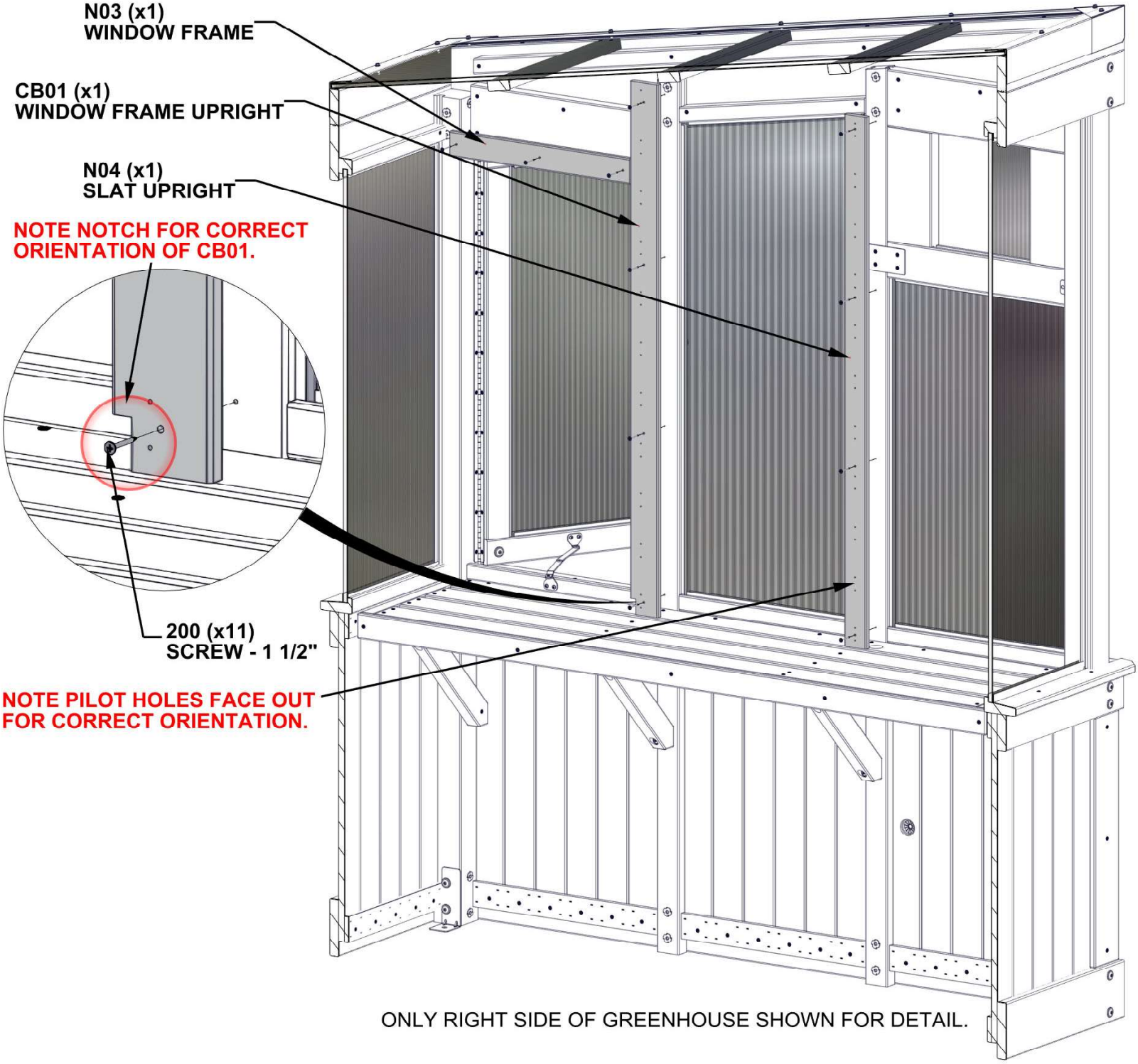


N03 WINDOW FRAME - W4L18912
(x1) 5/8"x2 3/8"x19 5/16" (16x60x491)



N04 SLAT UPRIGHT - W4L18914
(x1) 5/8"x2 3/8"x49 7/16" (16x60x1256)

ALIGN PILOT HOLES TO ATTACH BOARDS.



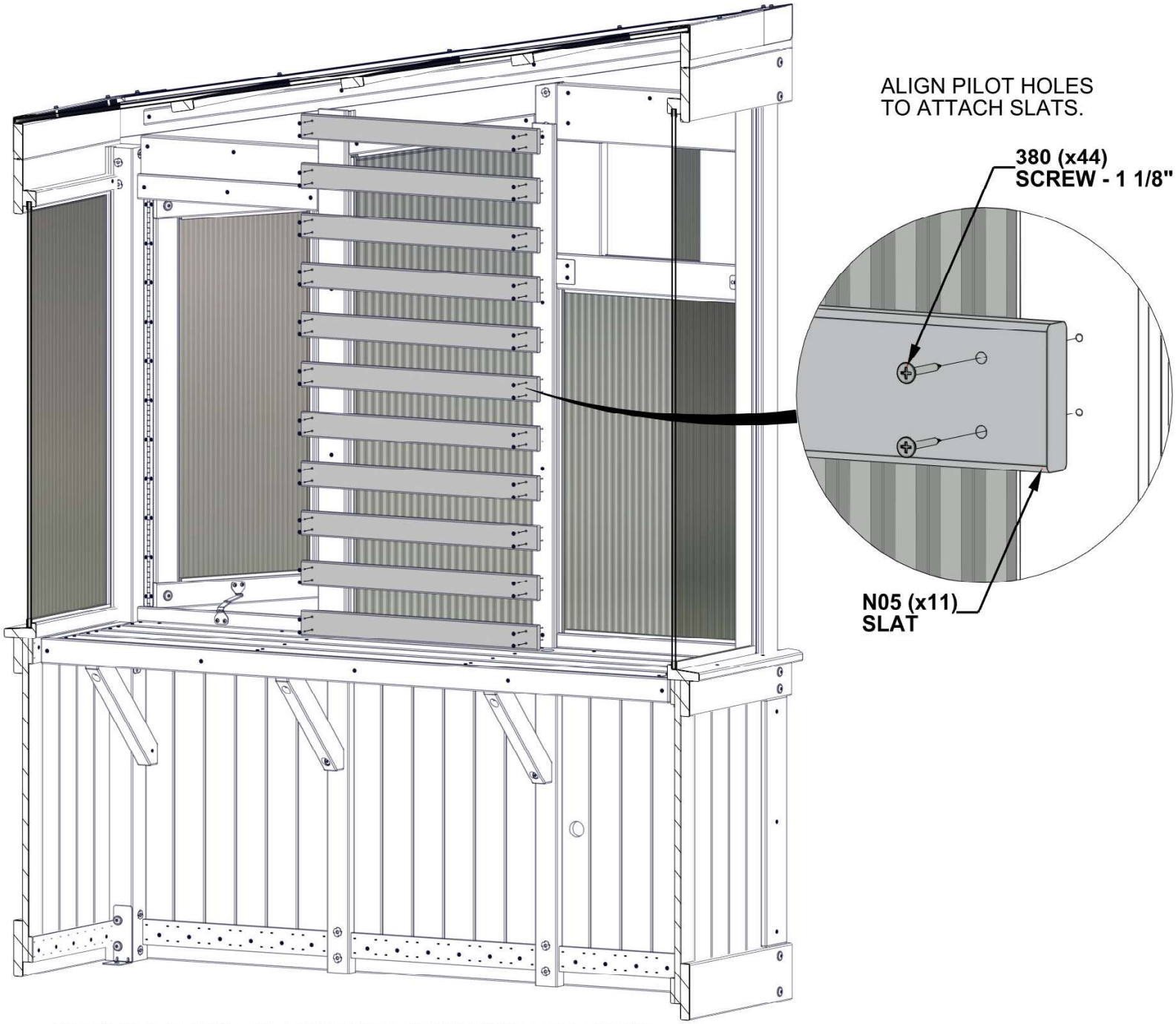
ONLY RIGHT SIDE OF GREENHOUSE SHOWN FOR DETAIL.

STEP 80 - SIDE WALL ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
44	H100380	SCREW PFH 8x1 1/8 BLK



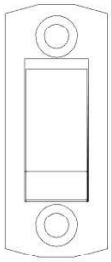
N05 SLAT - W4L18918
(x11) 5/8"x2 3/8"x25 3/8" (16x60x645)



ONLY RIGHT SIDE OF GREENHOUSE SHOWN FOR DETAIL.

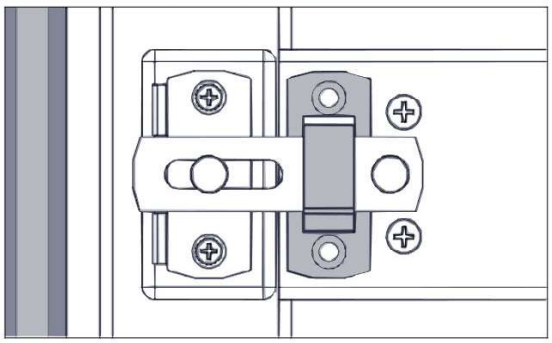
STEP 81 - SIDE WALL ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
2	H100627	SCREW PFH 6x3/4 BLK

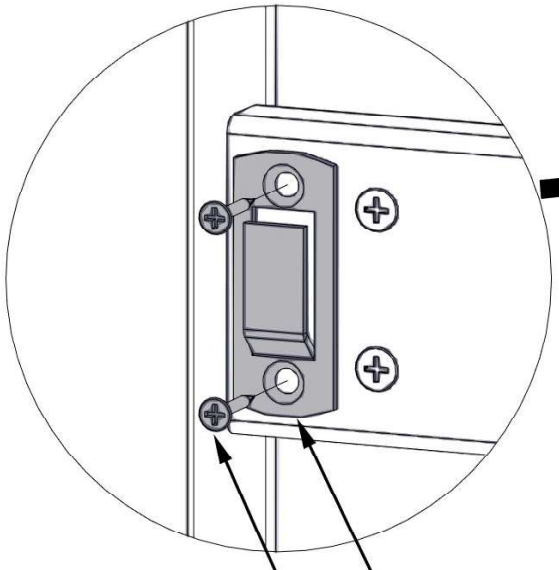


A4M02607 (x1) WINDOW LATCH LOCK

WITH WINDOW CLOSED, ALIGN LATCH LOCK AS SHOWN. MARK HOLE LOCATIONS AND PRE-DRILL WITH 1/8" [3mm] DRILL BIT.

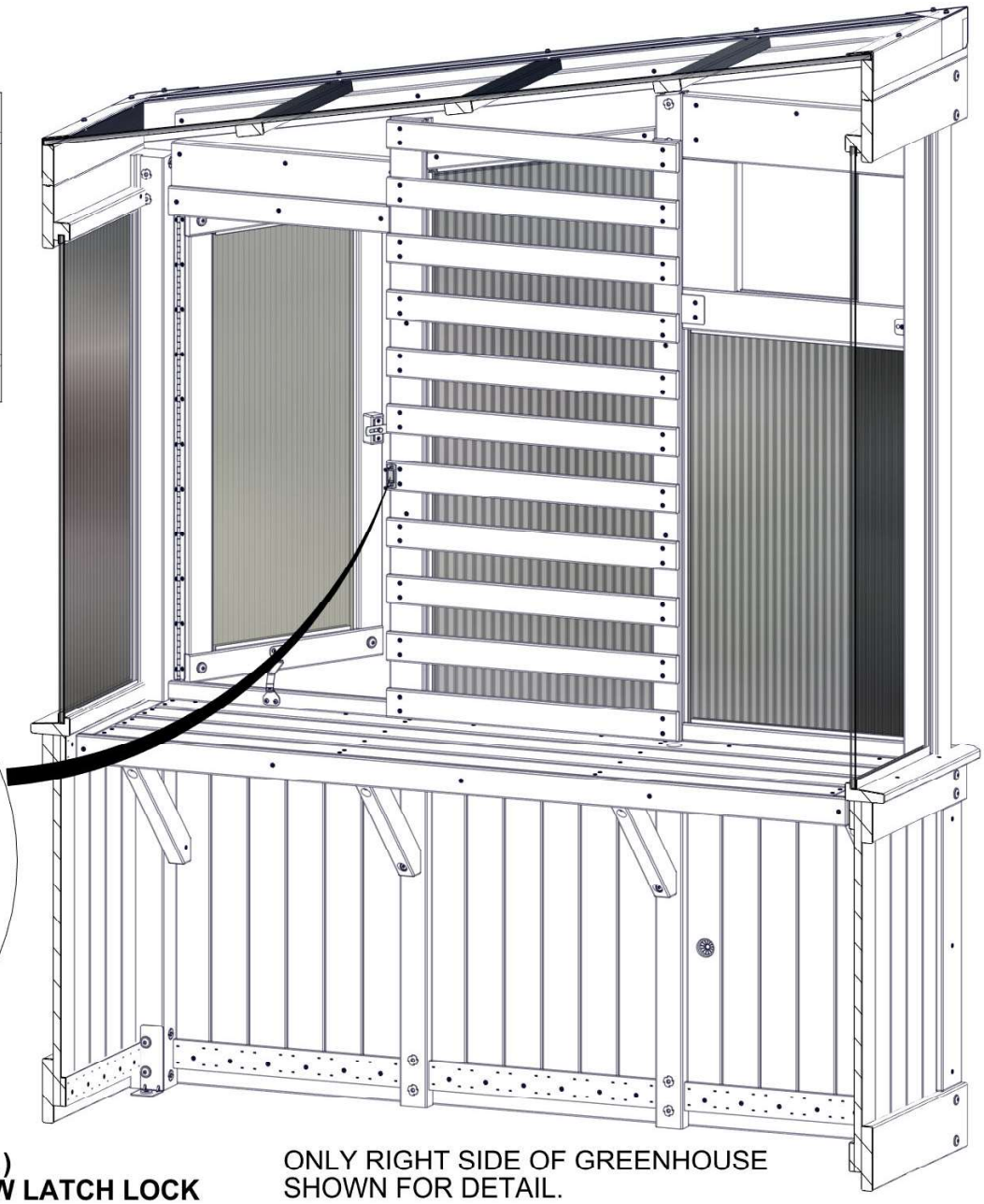


ATTACH LATCH LOCK USING PRE-DRILLED HOLES.



2607 (x1)
WINDOW LATCH LOCK

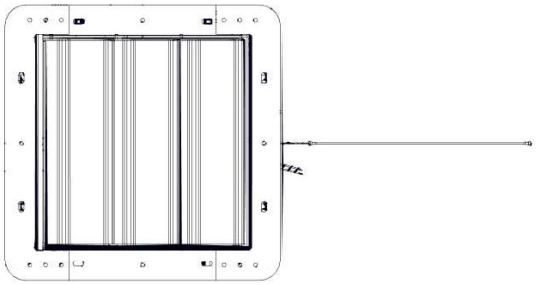
627 (x2)
SCREW - 3/4"



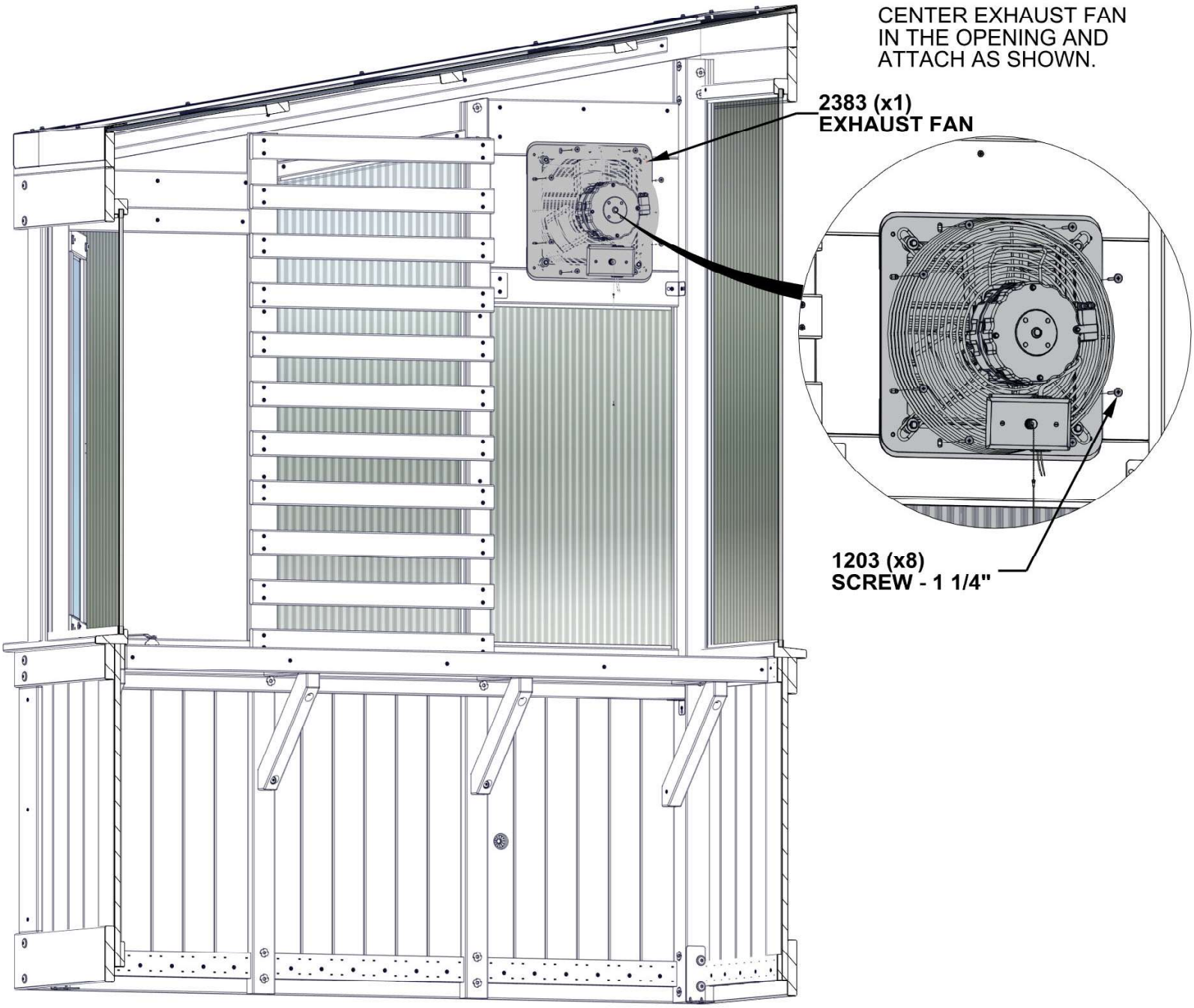
ONLY RIGHT SIDE OF GREENHOUSE SHOWN FOR DETAIL.

STEP 82 - SIDE WALL ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
8	H101203	SCREW PWH 8x15x1 1/4 BLK



A4M02383 (x1) EXHAUST FAN



ONLY RIGHT SIDE OF GREENHOUSE SHOWN FOR DETAIL.

STEP 83A - SIDE WALL ASSEMBLY

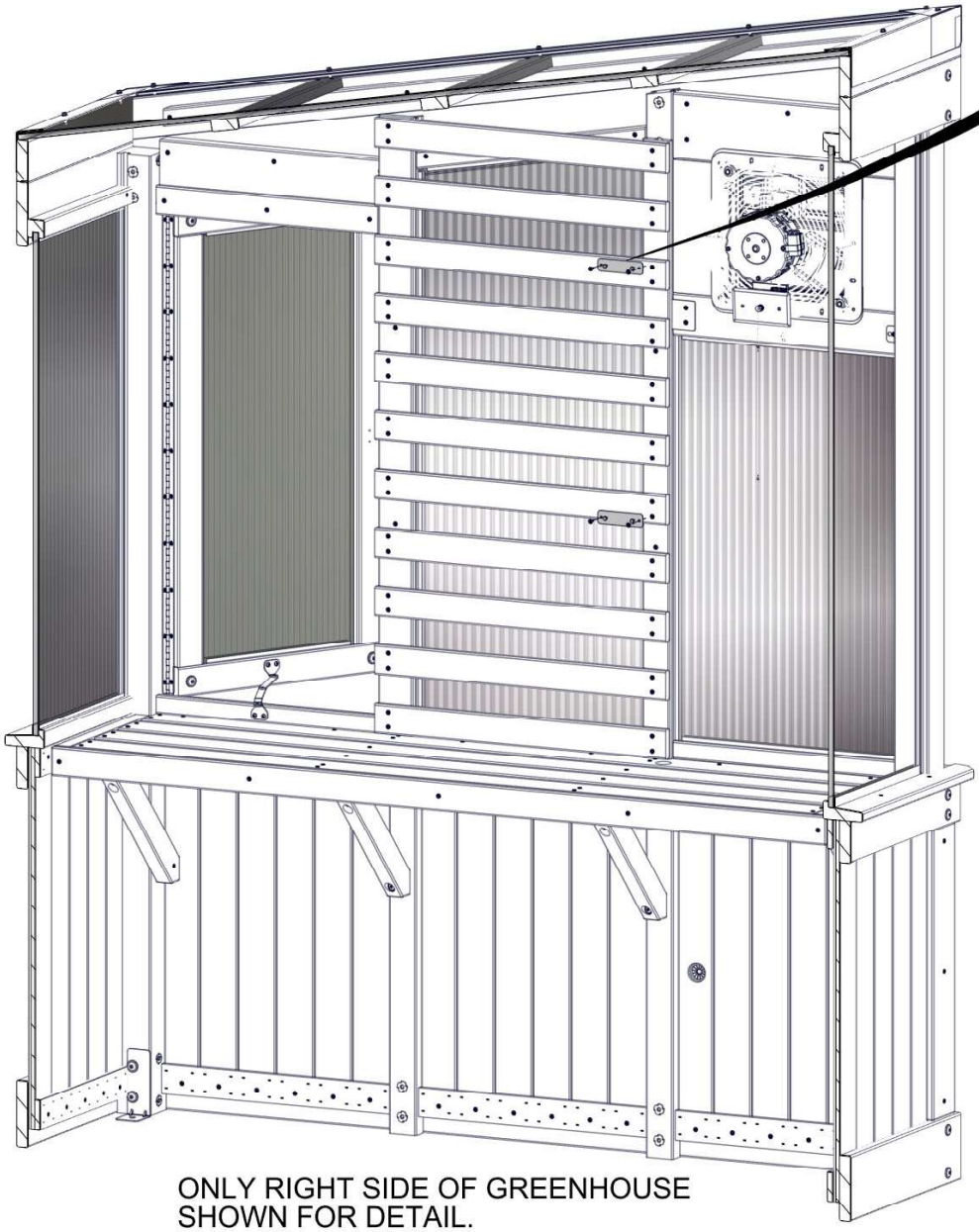
QTY	PART NUMBER	DESCRIPTION
2	H100385	SCREW PFH 8x1 BLK
2	H100411	SCREW PFH 8x5/8 BLK



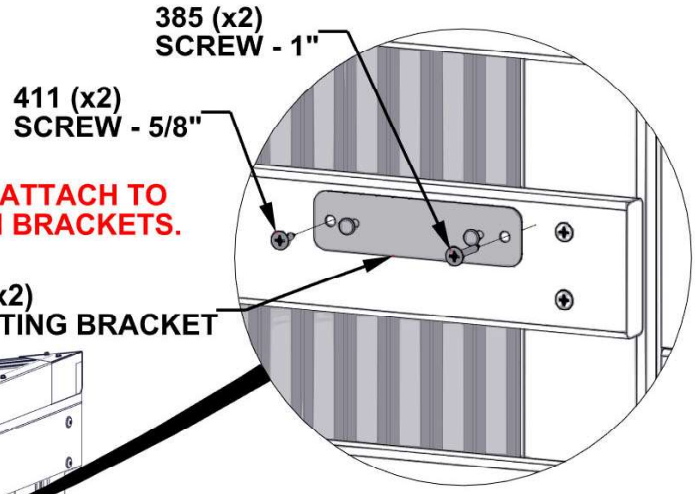
A4M01292 (x2) MOUNTING BRACKET

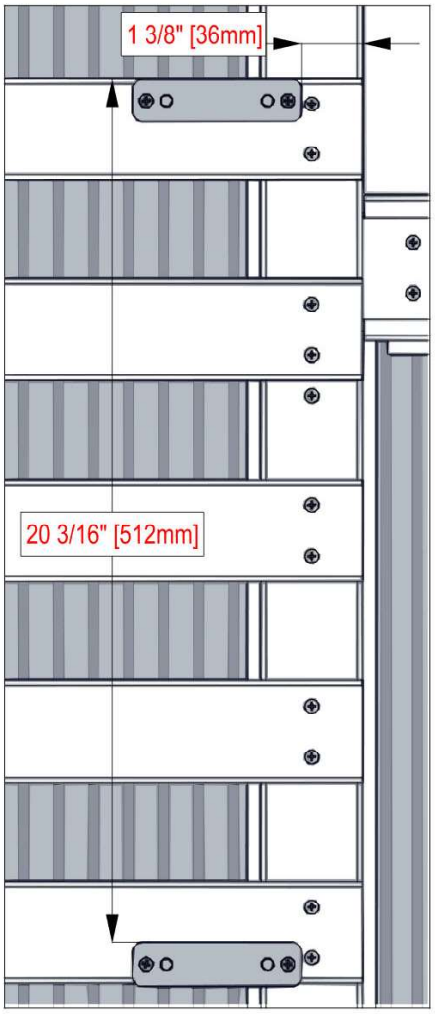
INCLUDED WITH THE ELECTRICAL ENCLOSURE

NOTES:
DRILL PILOT HOLES USING AN 1/8" [3mm] DRILL BIT.
USE MOUNTING BRACKETS & DIMENSIONS AS A GUIDE.



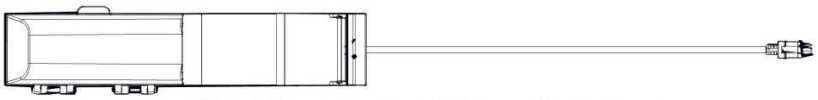
ONLY RIGHT SIDE OF GREENHOUSE SHOWN FOR DETAIL.





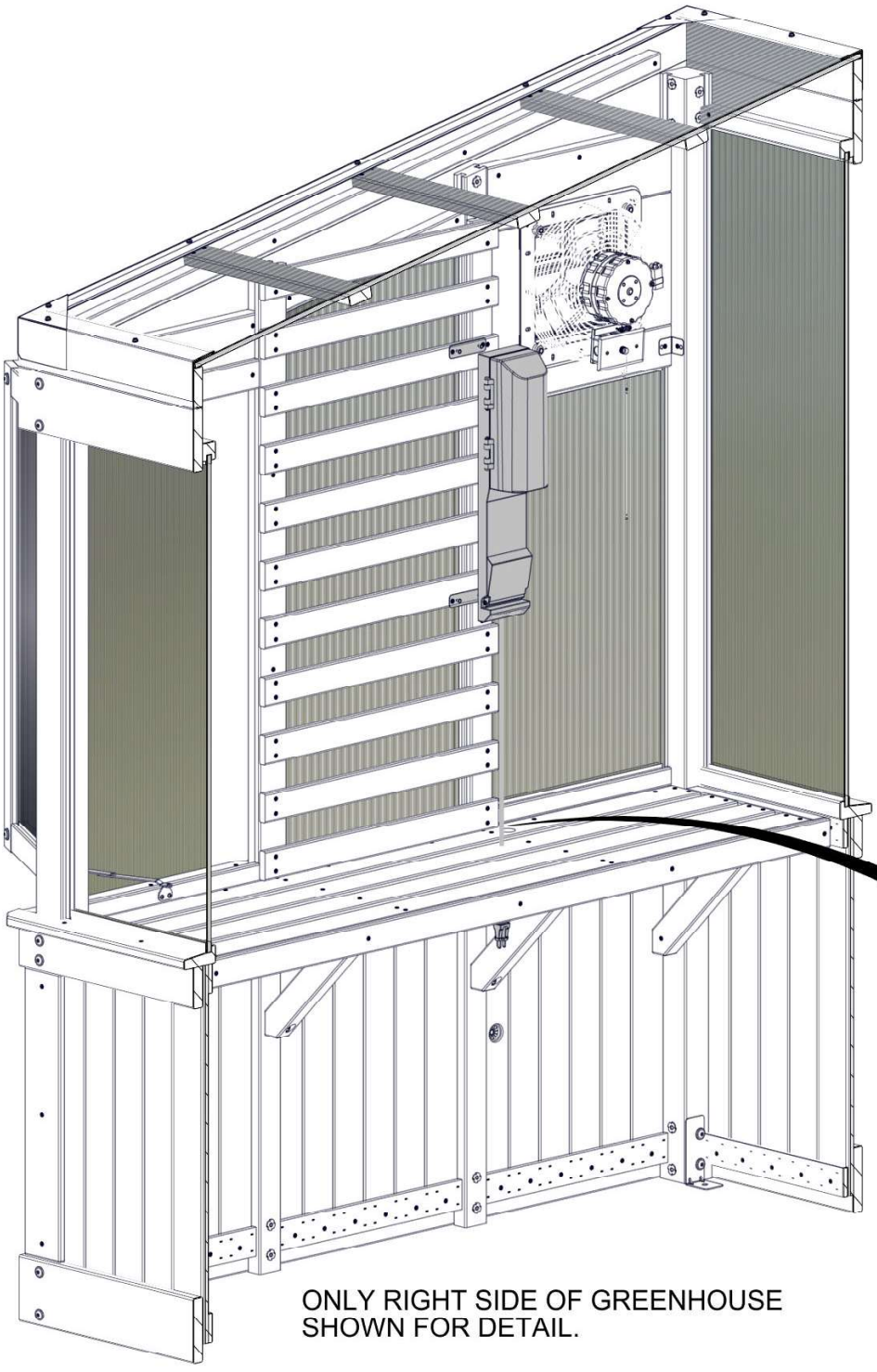
ATTACH BRACKETS USING DIMENSIONS GIVEN.

STEP 83B - SIDE WALL ASSEMBLY

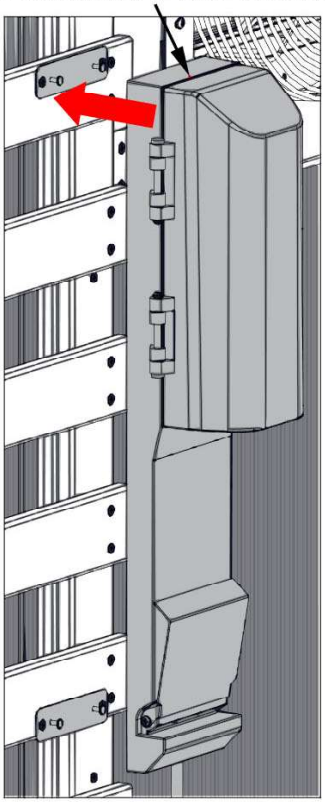


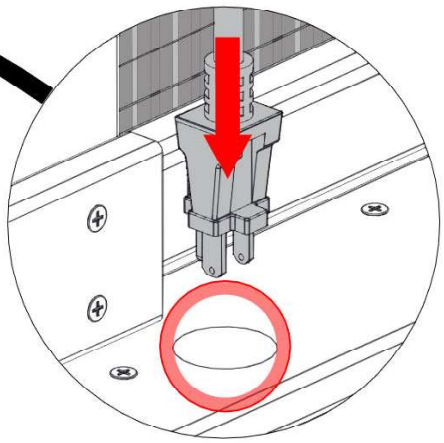
9205413 ELECTRICAL ENCLOSURE
(x1)

HANG ELECTRICAL ENCLOSURE ON THE MOUNTING BRACKETS,
THEN RUN ELECTRICAL CORD THROUGH HOLE IN TABLE AS SHOWN.



413 (x1)
ELECTRICAL ENCLOSURE





ONLY RIGHT SIDE OF GREENHOUSE
SHOWN FOR DETAIL.

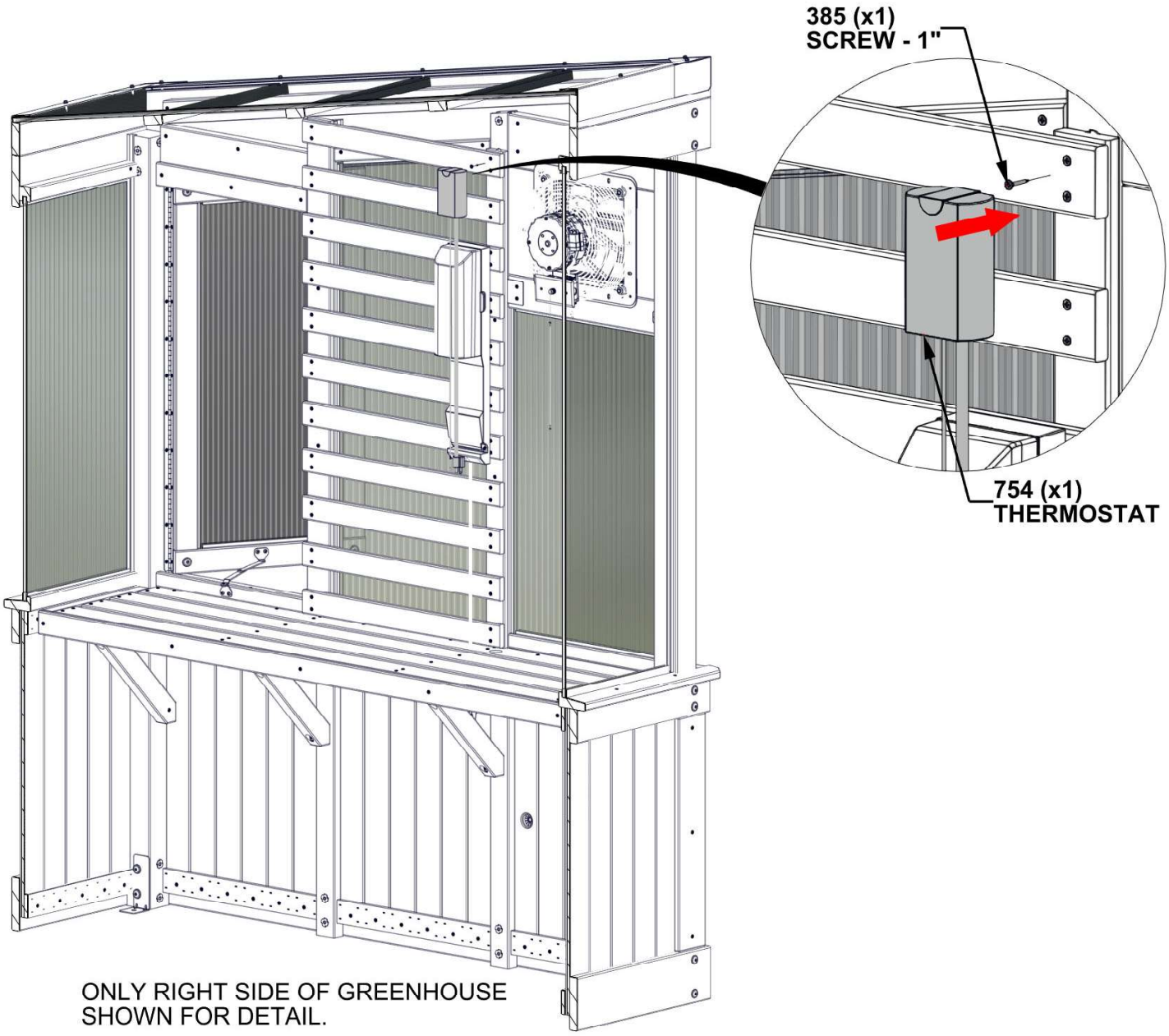
STEP 84 - SIDE WALL ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
1	H100385	SCREW PFH 8x1 BLK



A6P00754 THERMOSTAT
(x1)

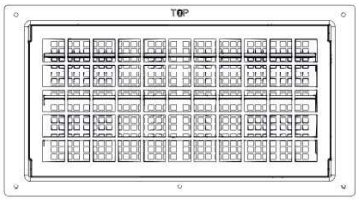
NOTES:
- LOCATE THERMOSTAT IN A DESIRED LOCATION CLOSE TO THE ELECTRICAL ENSLOSURE.
- INSTALL SCREW LEAVING IT PARTIALLY STICKING OUT AND HANG ON THERMOSTAT.
- HANG THE PROBE IN AN ELEVATED LOCATION.



ONLY RIGHT SIDE OF GREENHOUSE
SHOWN FOR DETAIL.

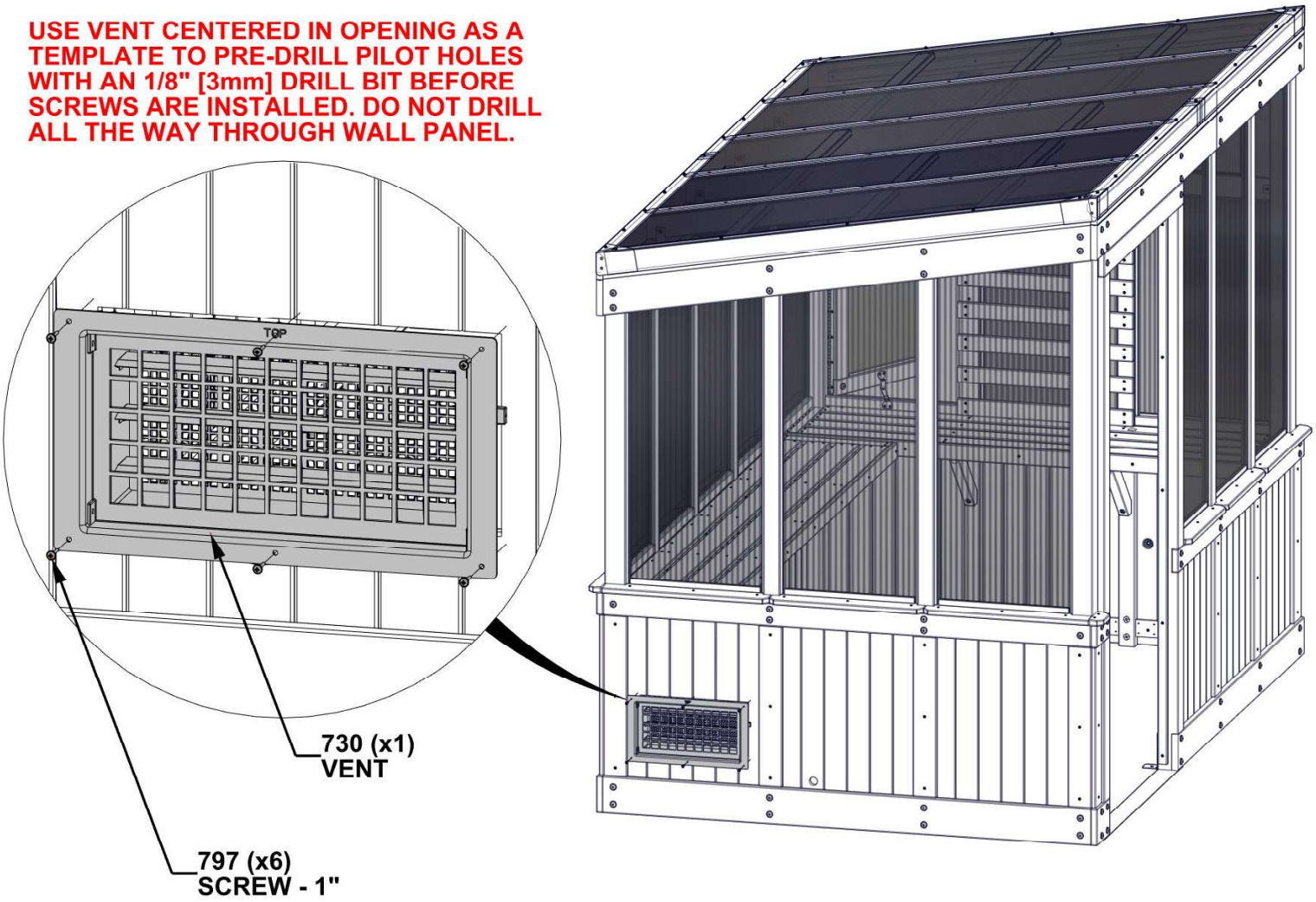
STEP 85 - VENT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
6	H100797	SCREW PWH 8x1 BLK

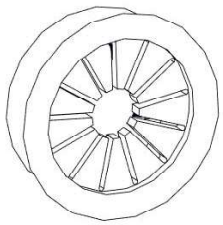


A6P00730 VENT
(x1)

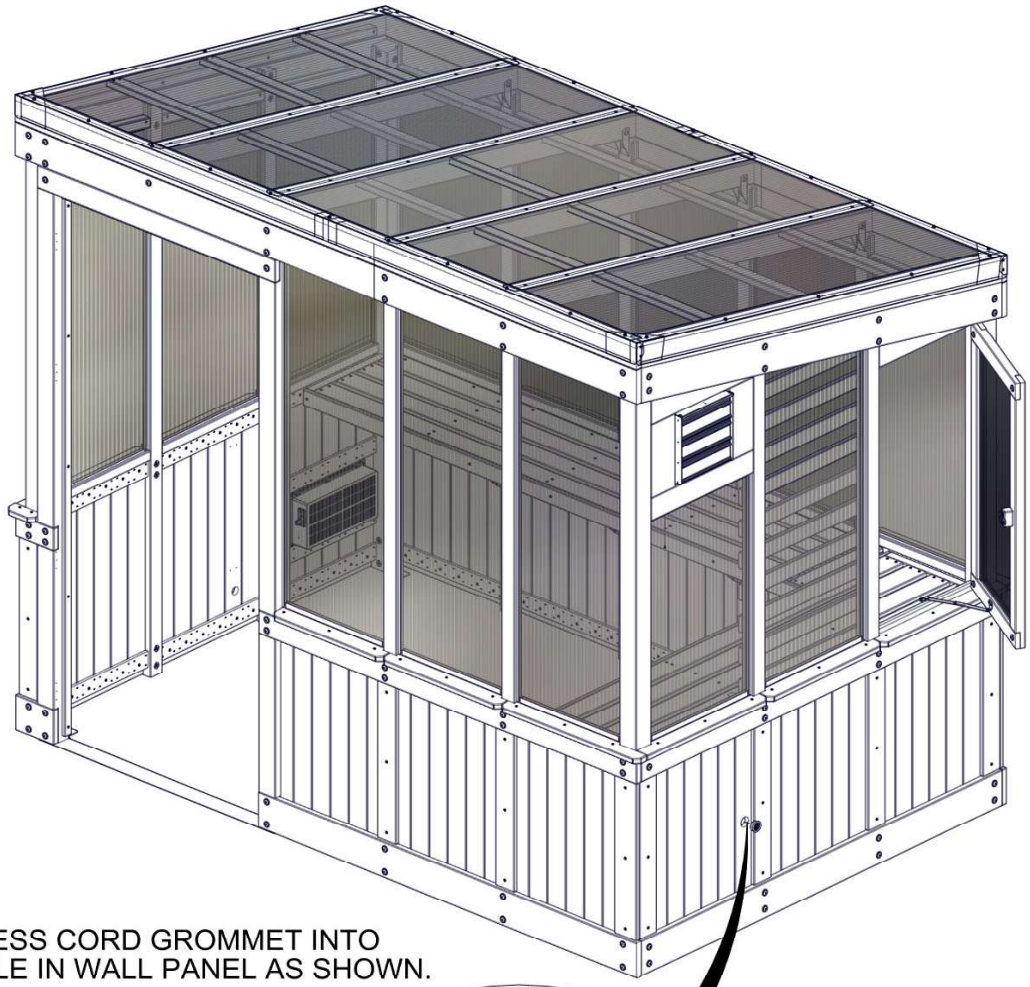
USE VENT CENTERED IN OPENING AS A TEMPLATE TO PRE-DRILL PILOT HOLES WITH AN 1/8" [3mm] DRILL BIT BEFORE SCREWS ARE INSTALLED. DO NOT DRILL ALL THE WAY THROUGH WALL PANEL.



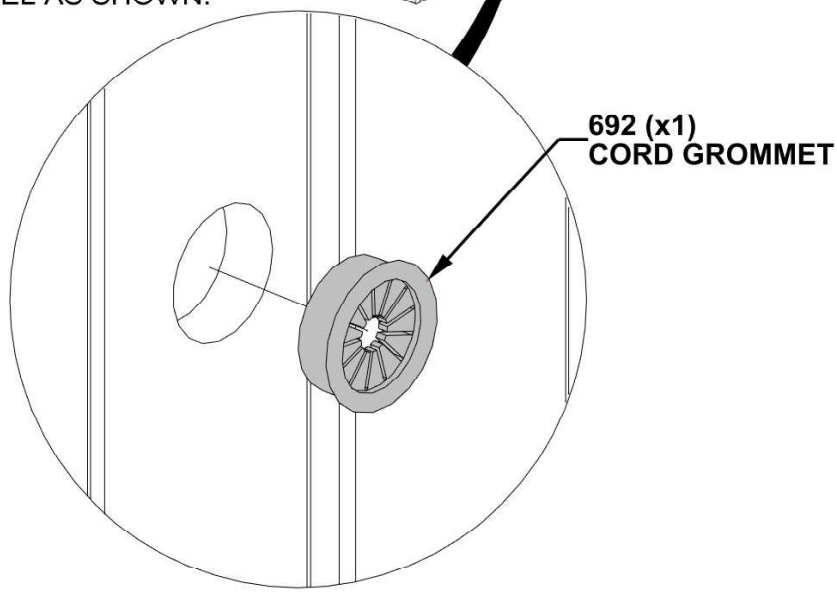
STEP 86 - SIDE WALL ASSEMBLY



A6P00692 CORD GROMMET
(x1)

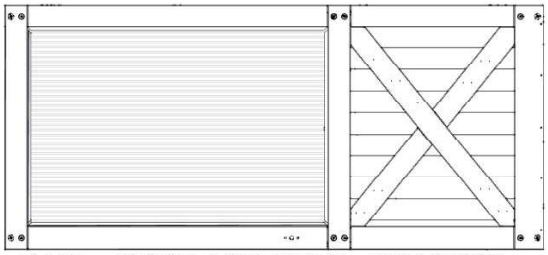


PRESS CORD GROMMET INTO
HOLE IN WALL PANEL AS SHOWN.

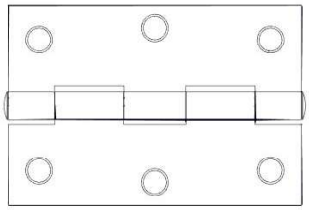


STEP 87 - DOOR ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
12	H100385	SCREW PFH 8x1 BLK

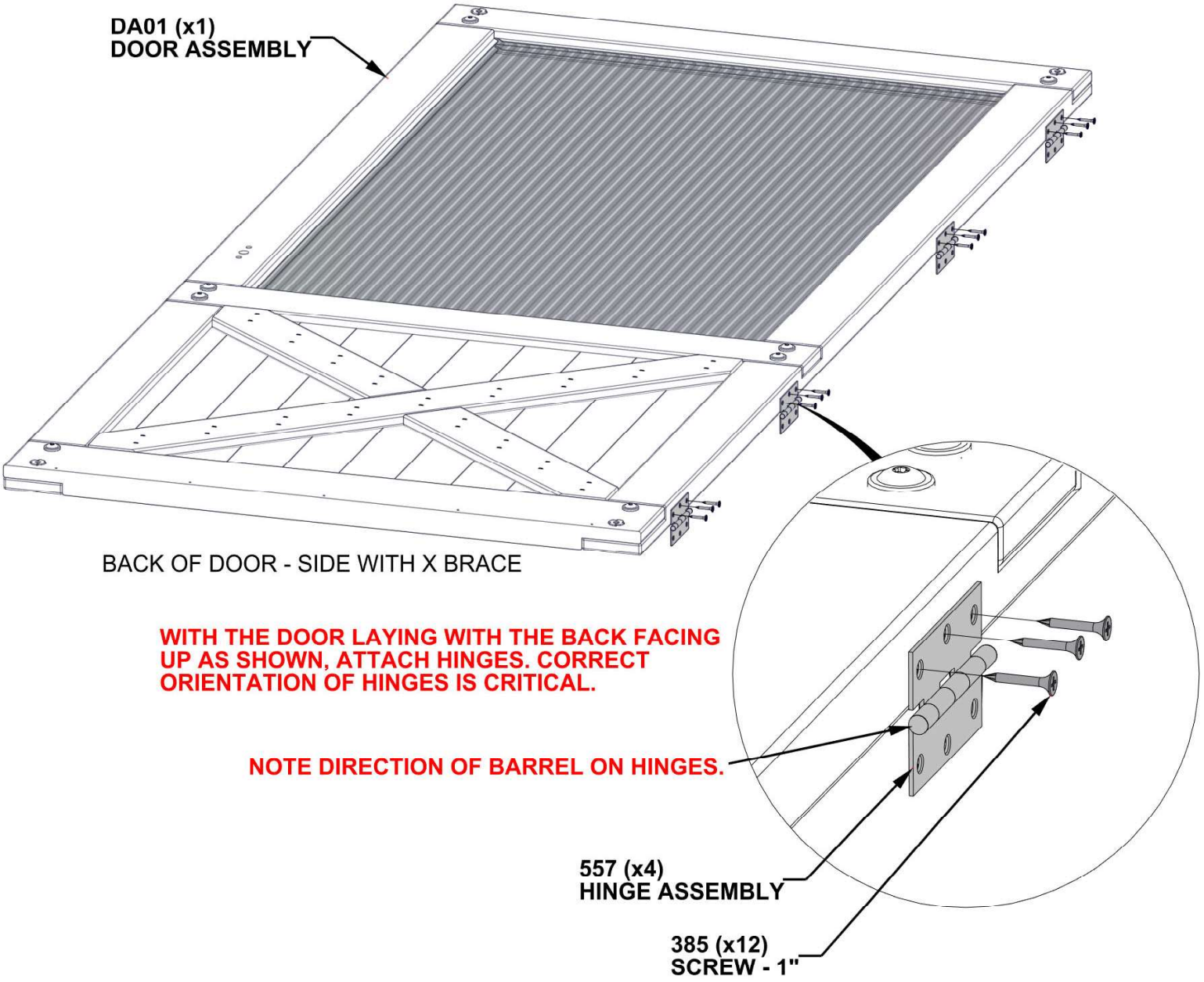


DA01 (x1) DOOR ASSEMBLY - W2A04009
1 7/8"x36 9/16"x80" (48x928x2032)



A4M00557 (x4) HINGE

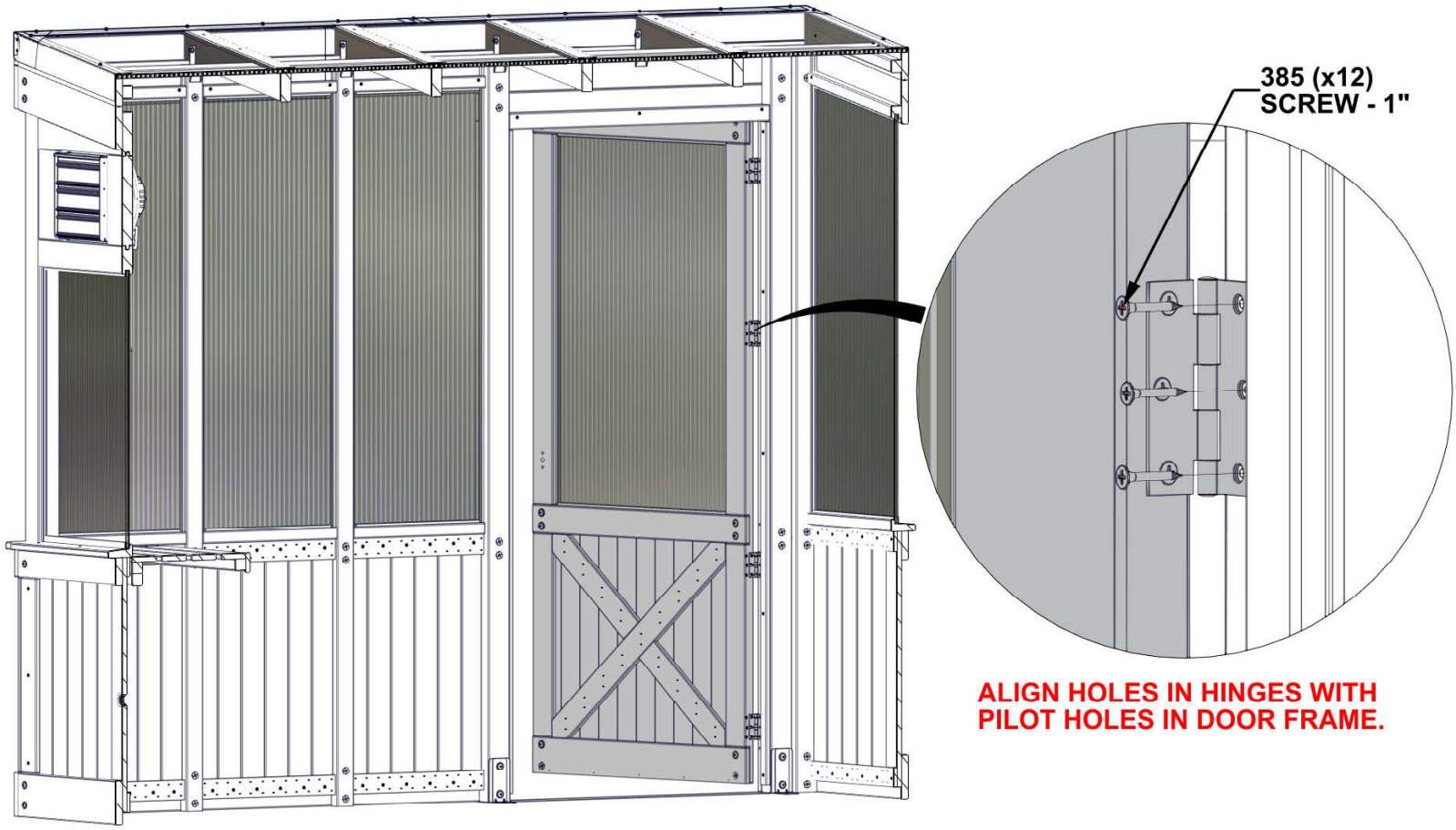
ALIGN PILOT HOLES IN HINGES WITH PILOT HOLES ON DOOR.



STEP 88 - DOOR ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
12	H100385	SCREW PFH 8x1 BLK

LIFT DOOR INTO PLACE AND ATTACH AS SHOWN.

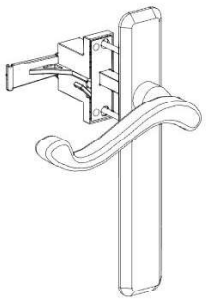


ALIGN HOLES IN HINGES WITH PILOT HOLES IN DOOR FRAME.

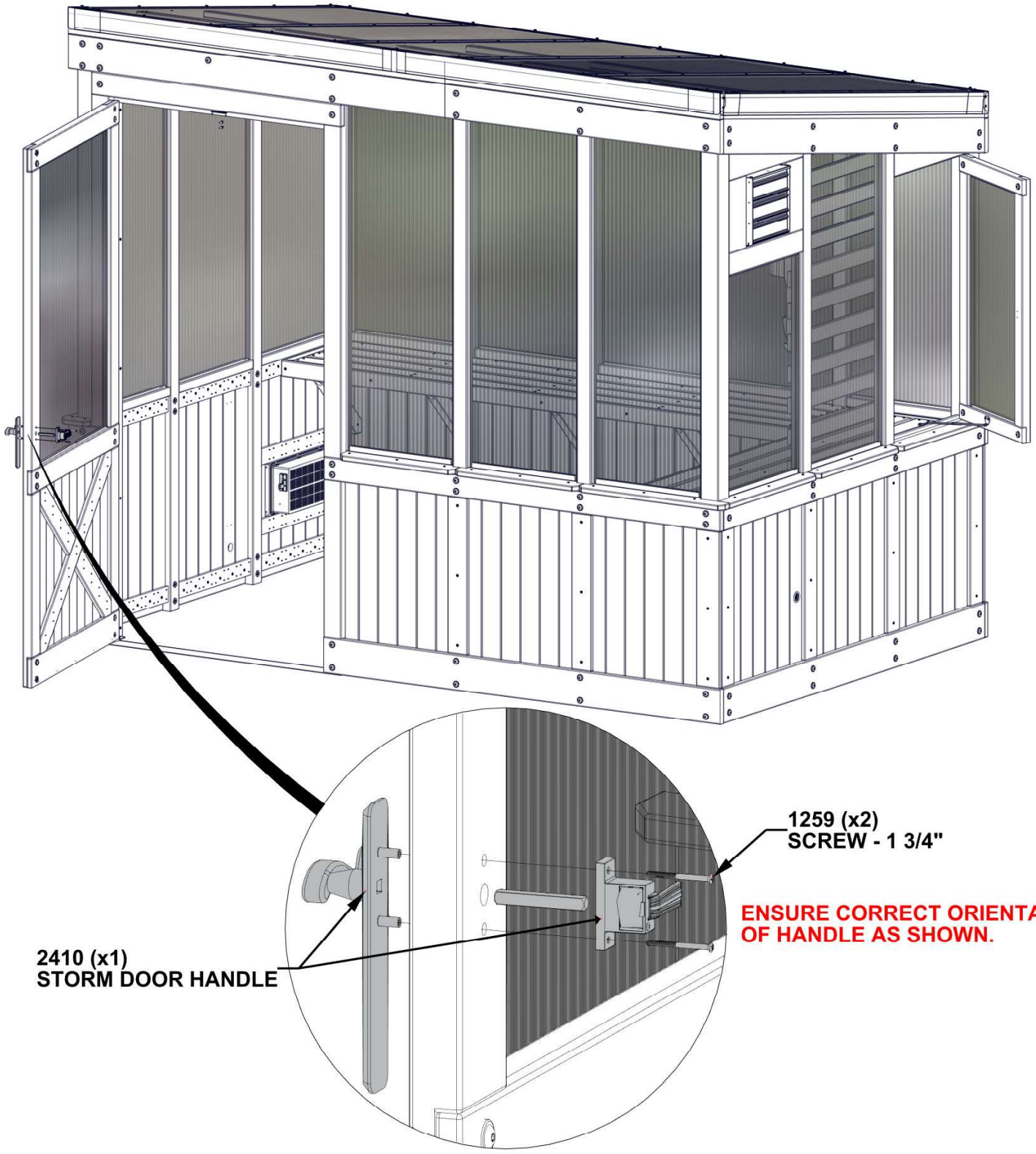
ONLY FRONT OF GREENHOUSE SHOWN FOR DETAIL.

STEP 89 - DOOR ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
2	H101259	SCREW POH 8x1 3/4 BLK

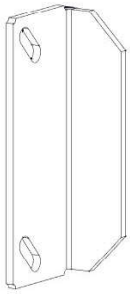


A4M02410 STORM DOOR HANDLE
(x1)

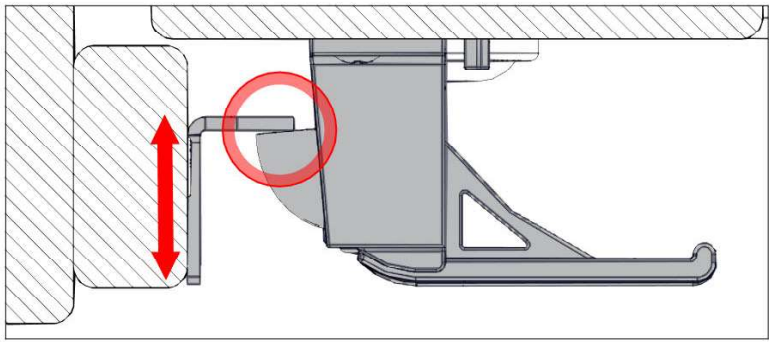


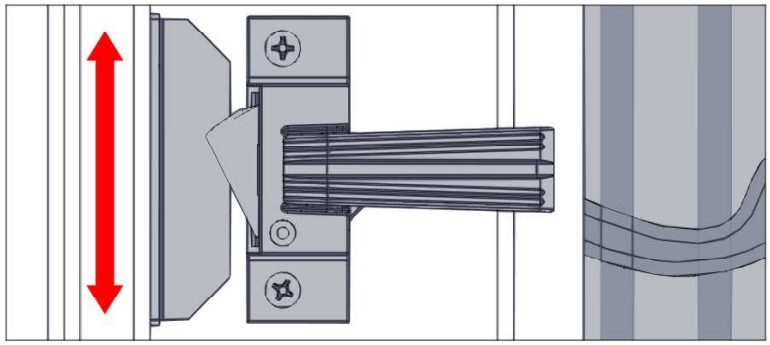
STEP 90 - DOOR ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
2	H101260	SCREW PRH 8x1 1/4 SS

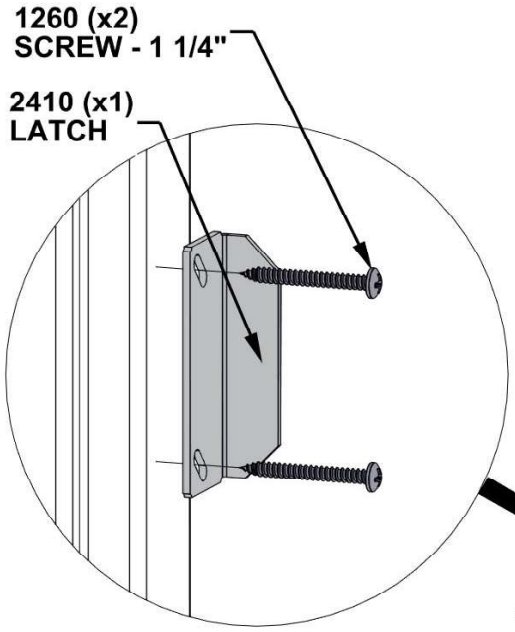


A4M02410 (x1) STORM DOOR HANDLE LATCH

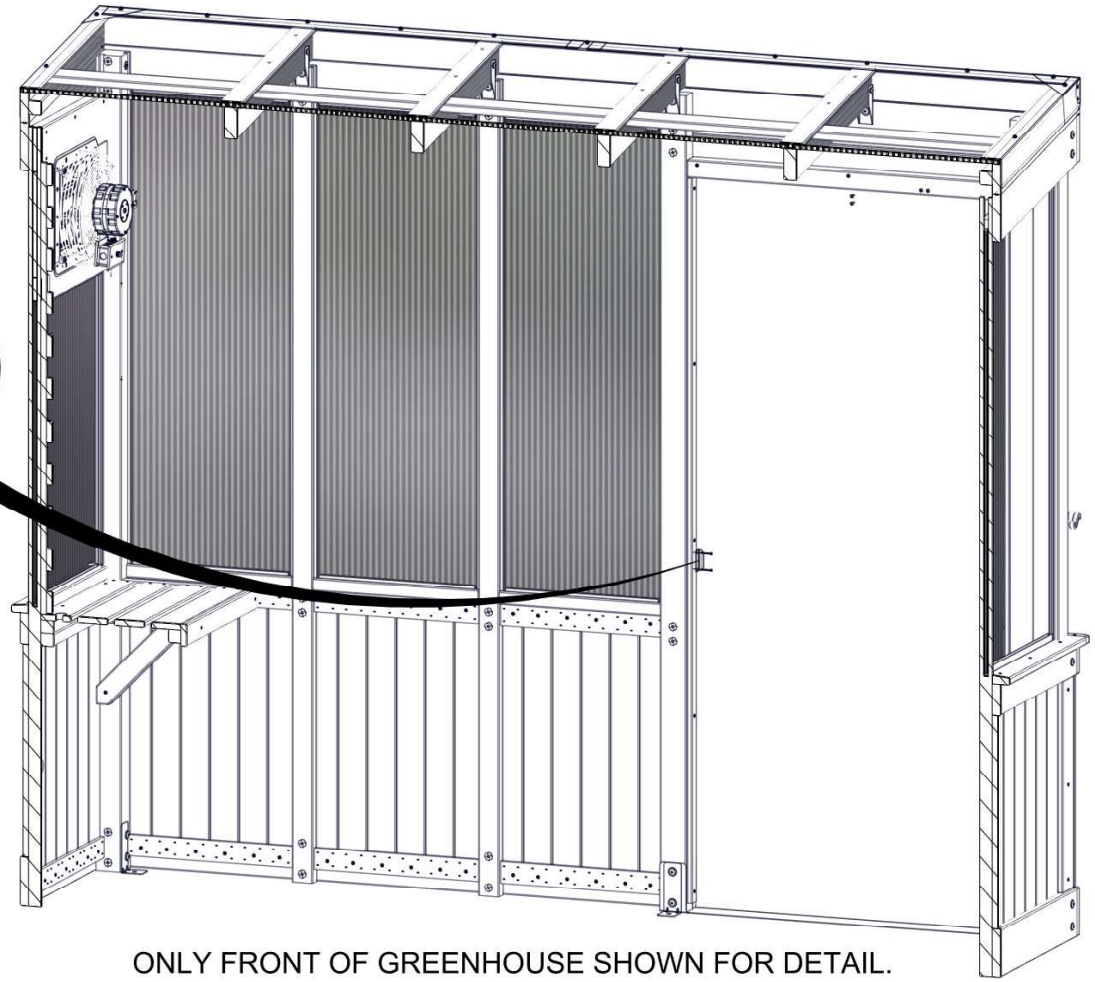




WITH THE DOOR SHUT, POSITION THE DOOR LATCH AS SHOWN. ADJUST FRONT TO BACK TO ENSURE THE LATCH MAKES CONTACT AS SHOWN. ADJUST UP AND DOWN TO ENSURE THE LATCH IS CENTERED WITH THE HANDLE AS SHOWN. MARK THE SLOTTED HOLE LOCATIONS AND PRE-DRILL WITH AN 1/8" [3mm] DRILL BIT.



ATTACH USING PILOT HOLES.



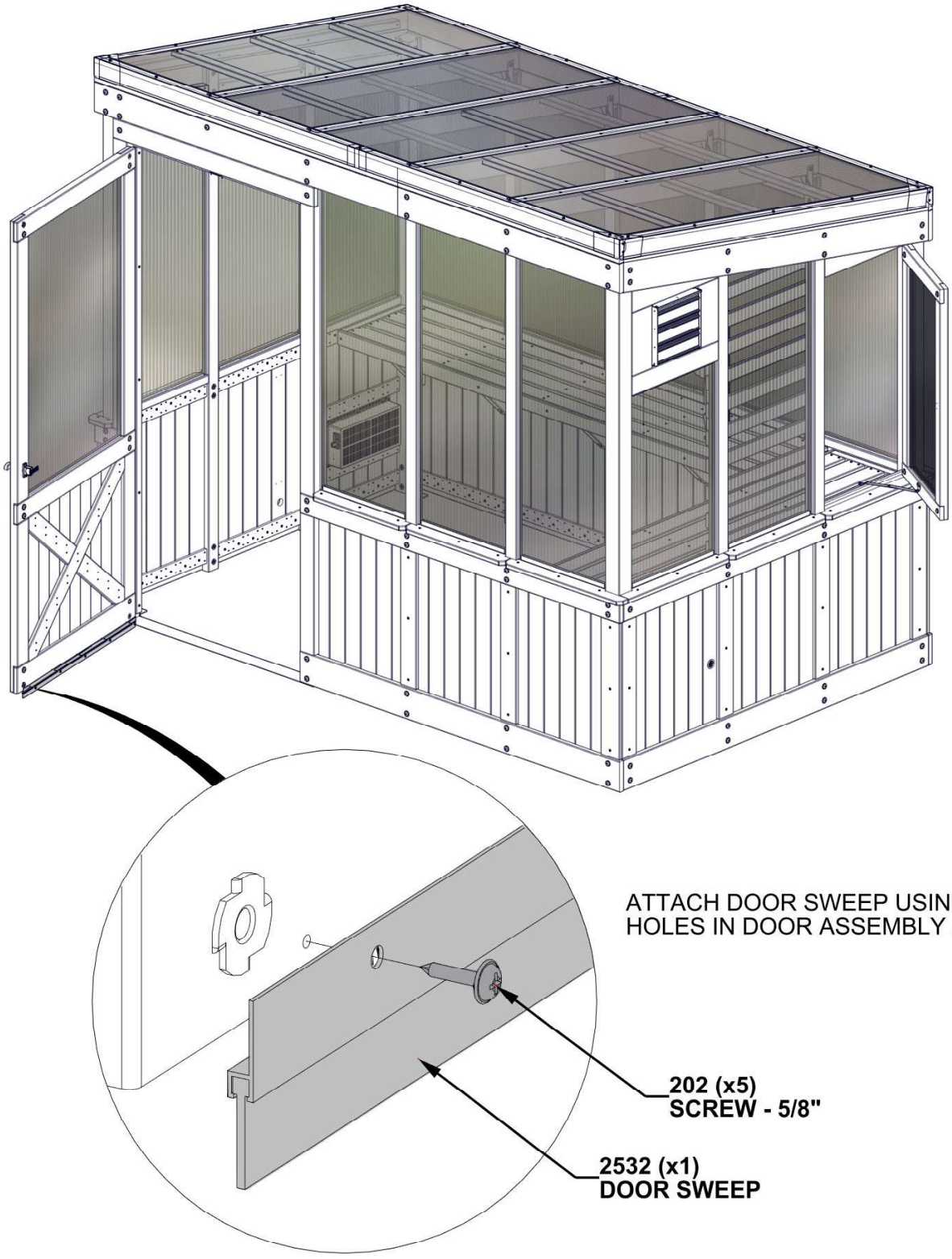
ONLY FRONT OF GREENHOUSE SHOWN FOR DETAIL.

STEP 91 - DOOR ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
5	H100202	SCREW PWH 8x5/8 BLK



A4M02532 DOOR SWEEP
(x1)

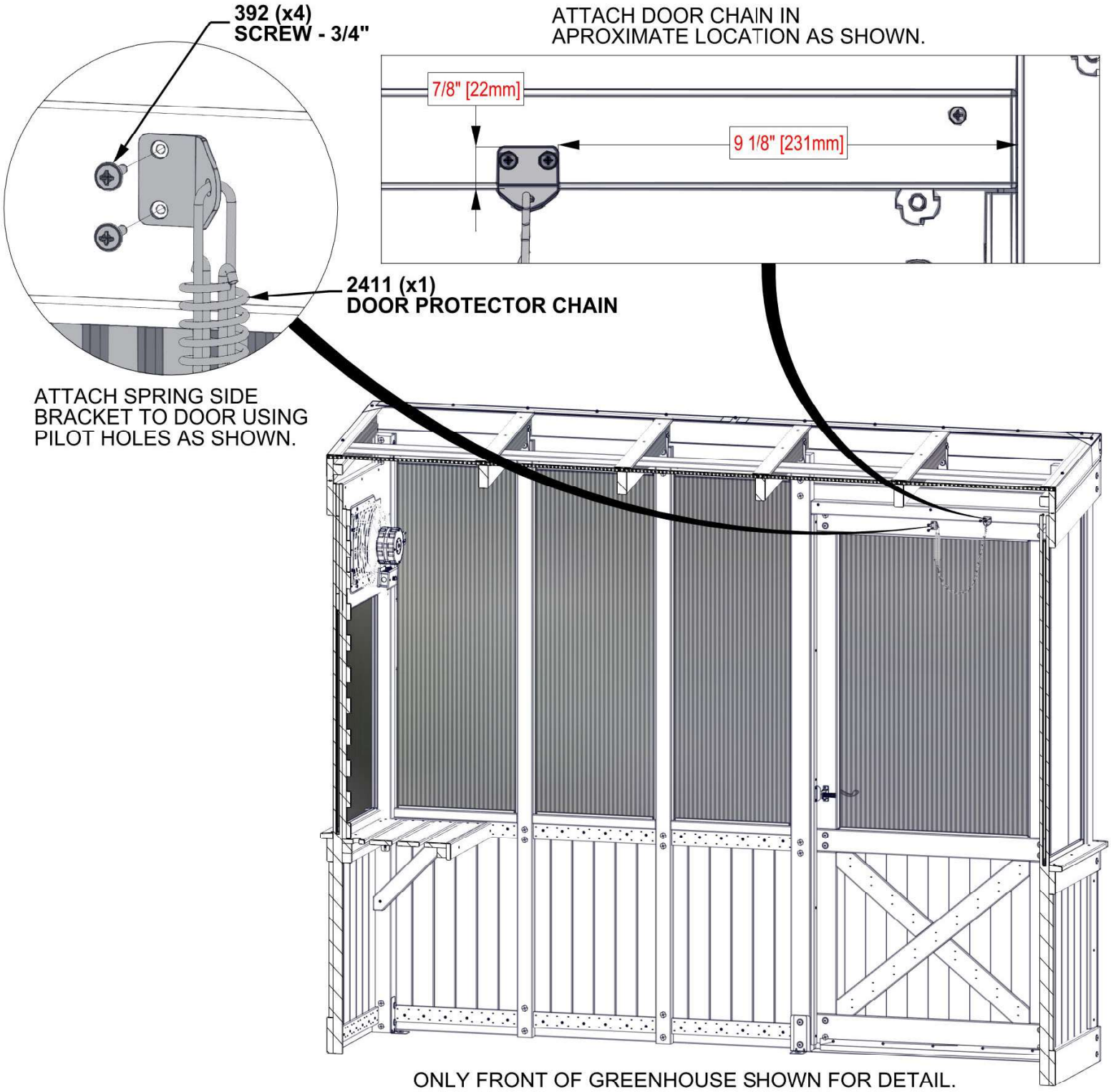


STEP 92 - DOOR ASSEMBLY

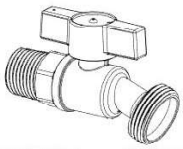
QTY	PART NUMBER	DESCRIPTION
4	H100392	SCREW PWH 8x3/4 BLK



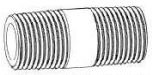
A4M02411 DOOR PROTECTOR CHAIN
(x1)



STEP 93A - WATER LINE ASSEMBLY



A4M02384 (x1) SPIGOT



A6P00649 (x1) THREADED PIPE CONNECTOR



A6P00646 (x2) ELBOW 1/2" NPT

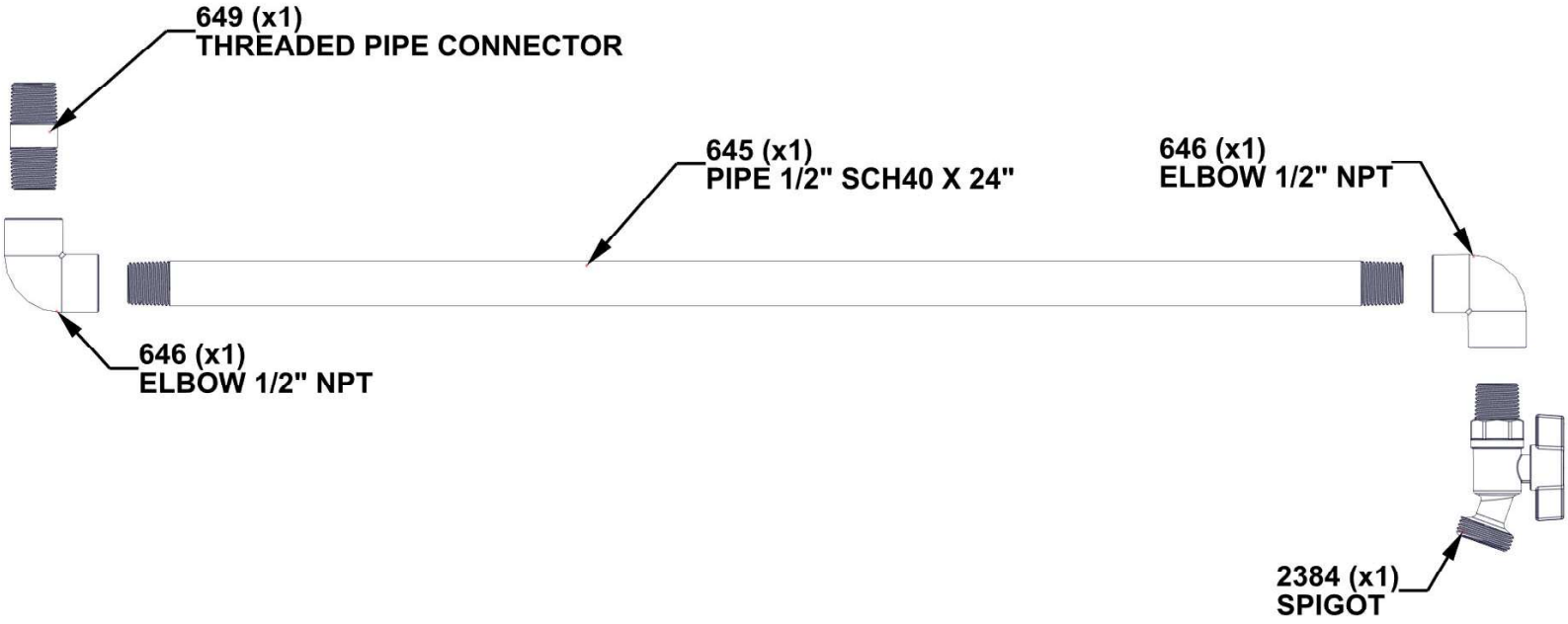


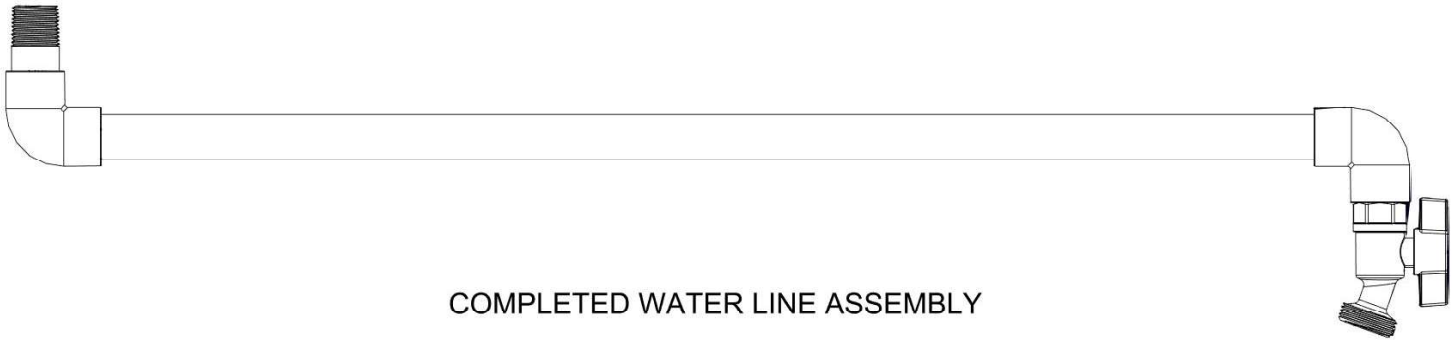
A6P00809 PLUMBERS TAPE



A6P00645 (x1) PIPE 1/2" SCH40 X 24"

- USE PLUMBERS TAPE AND WRAP THREADS OF MALE FITTINGS.
- FASTEN FITTINGS TO FORM THE COMPLETED WATER LINE ASSEMBLY BELOW.





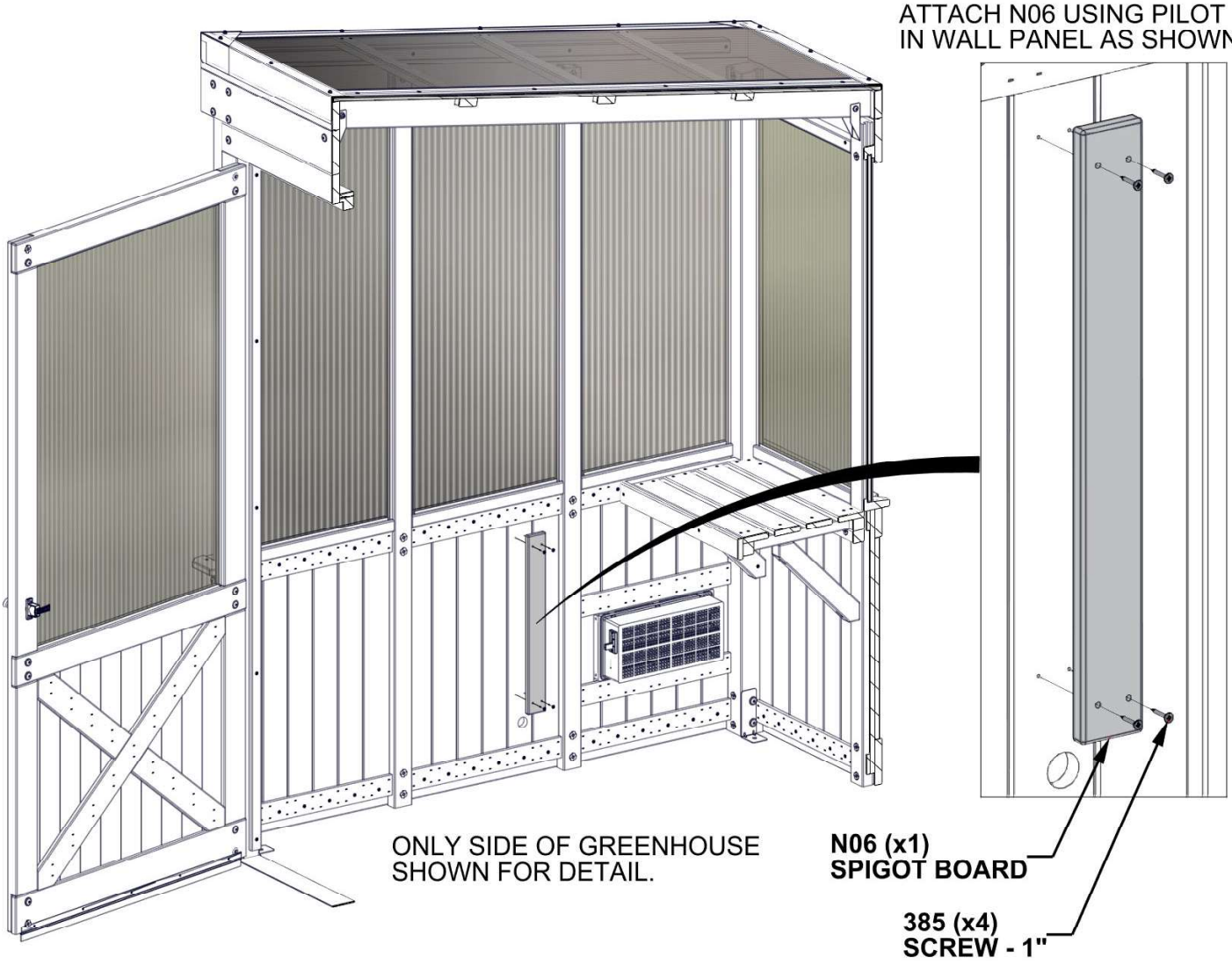
COMPLETED WATER LINE ASSEMBLY

STEP 93B - WATER LINE ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
4	H100385	SCREW PFH 8x1 BLK

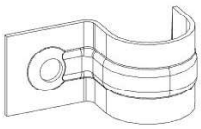


N06 SPIGOT BOARD - W4L19133
(x1) 5/8"x2 3/8"x20 11/16" (16x60x526)

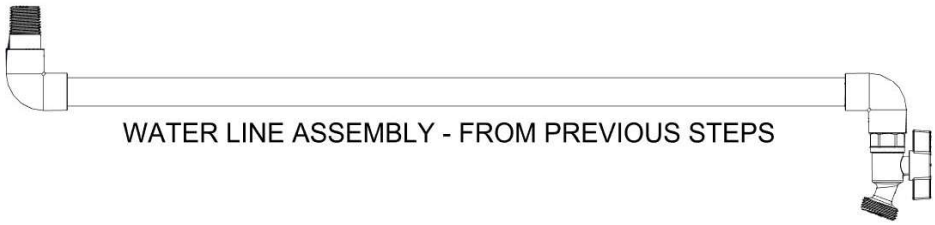


STEP 93C - WATER LINE ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
2	H100385	SCREW PFH 8x1 BLK

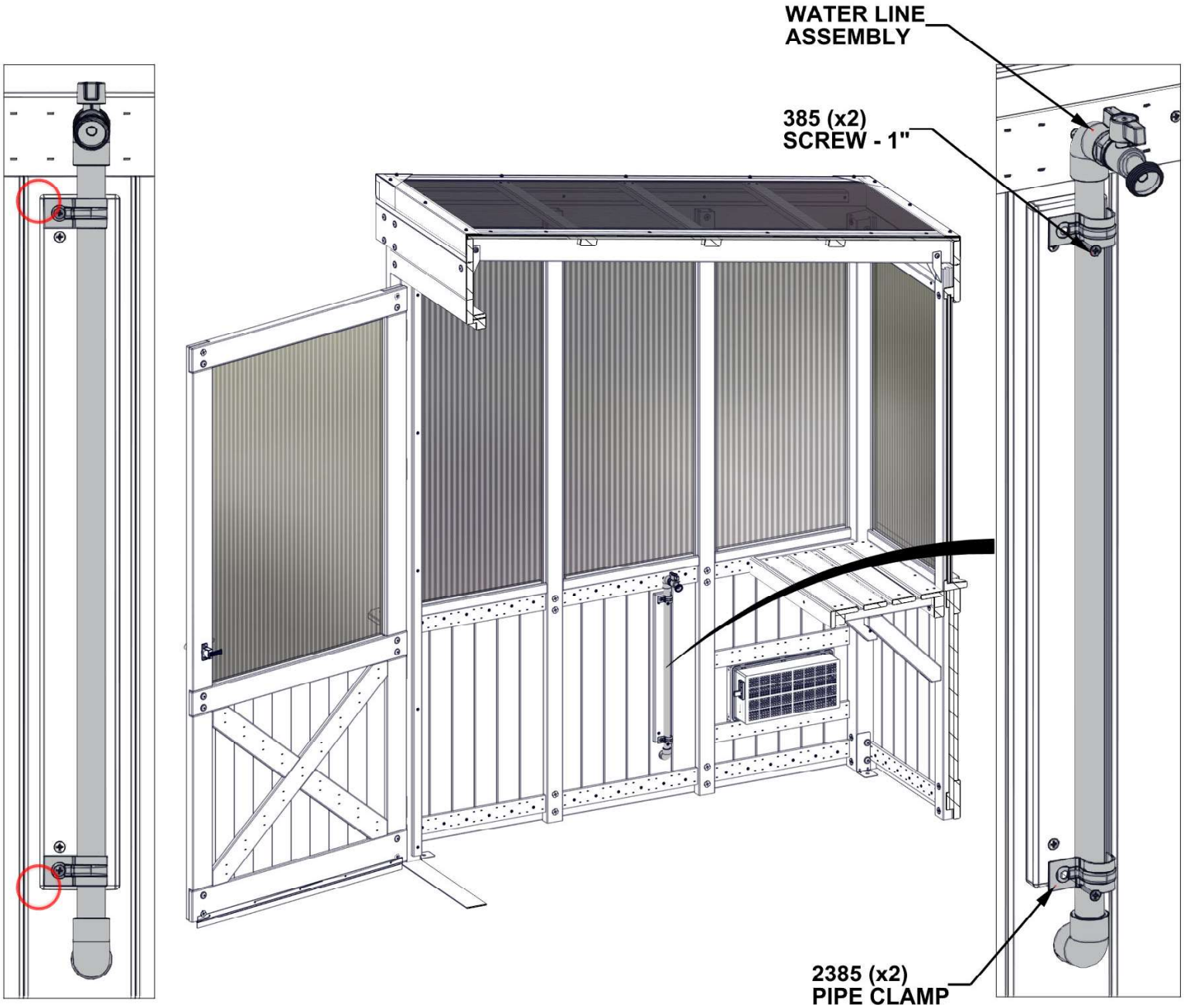


A4M02385 (x2) PIPE CLAMP

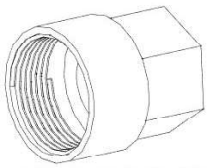


WATER LINE ASSEMBLY - FROM PREVIOUS STEPS

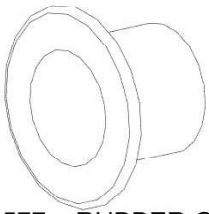
- INSERT WATER LINE ASSEMBLY THROUGH HOLE IN WALL PANEL.
- SECURE WATER LINE TO BOARD FROM PREVIOUS STEP WITH PIPE CLAMPS.
- FASTEN CLAMPS FLUSH TO OUTSIDE CORNERS AS SHOWN.



STEP 93D - WATER LINE ASSEMBLY



A6P00648 (x1) THREADED HOSE FITTING



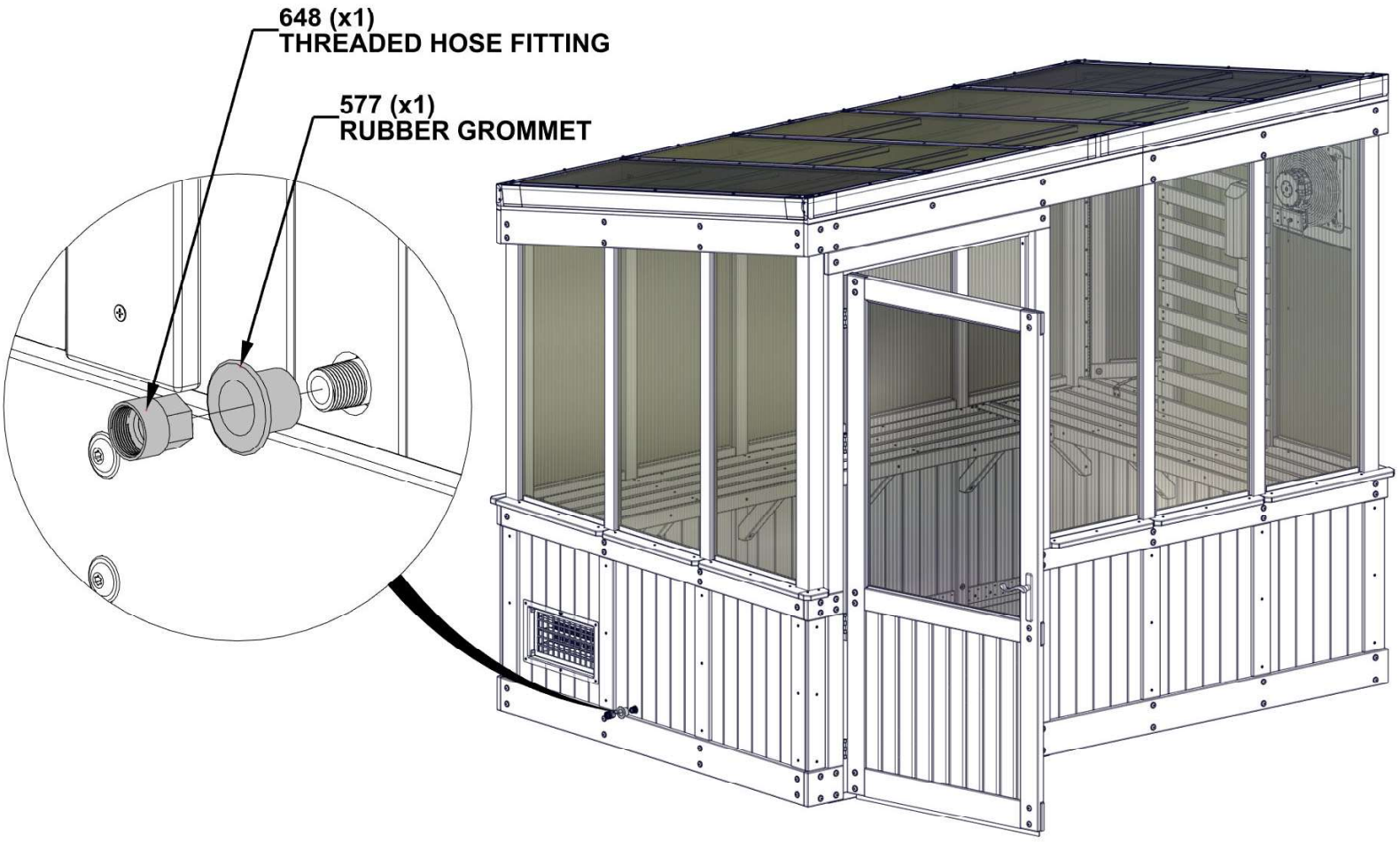
A6P00577 (x1) RUBBER GROMMET



A6P00809 PLUMBERS TAPE

- PUSH RUBBER GROMMET IN HOLE AROUND THE WATER LINE ASSEMBLY FROM PREVIOUS STEPS.
- USE PLUMBERS TAPE AND WRAP THREADS OF MALE FITTINGS.
- FASTEN THREADED HOSE FITTING.

INSTALL RUBBER GROMMET
BEFORE THREADED HOSE FITTING.

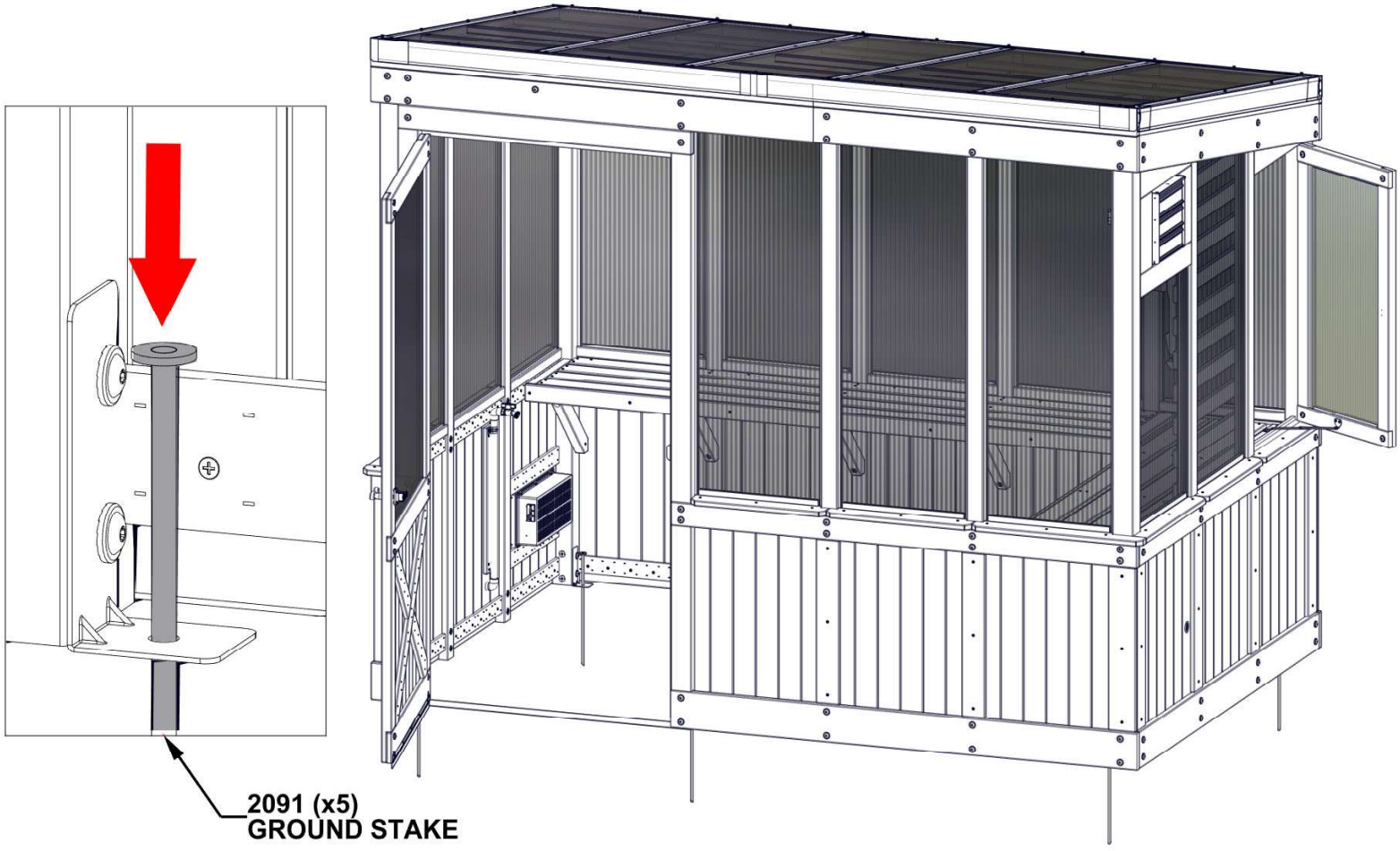


STEP 94A - ANCHORING



A4M02091 GROUND STAKE
(x5)

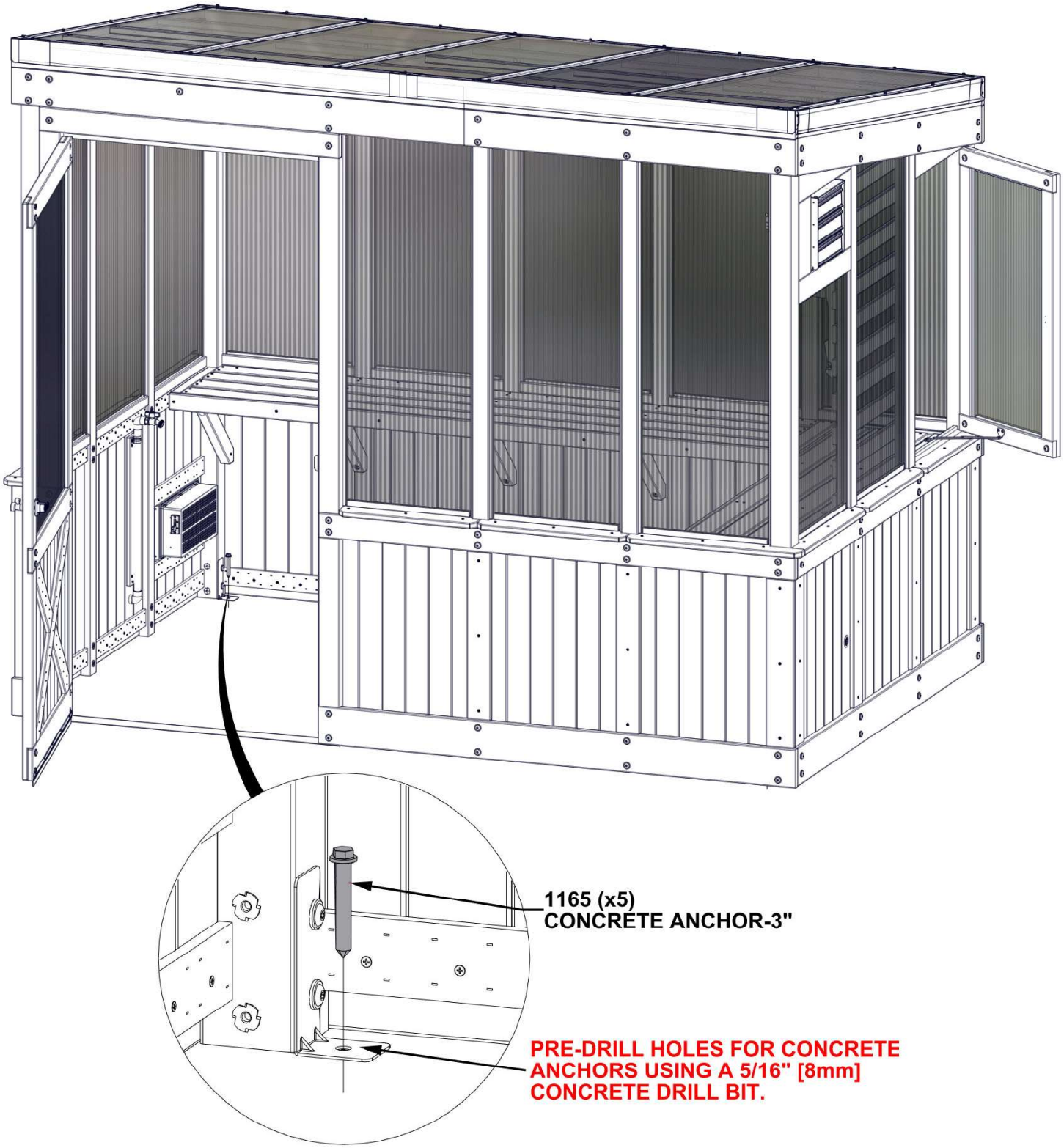
IF GREENHOUSE IS ON A CONCRETE SURFACE, SEE STEP 94B FOR ANCHORING STRUCTURE.



STEP 94B - ANCHORING

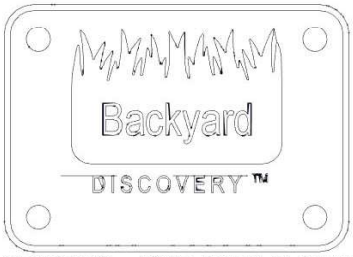
QTY	PART NUMBER	DESCRIPTION
5	H101165	CONCRETE ANCHOR 3/8x3" BLK

IF GREENHOUSE IS NOT ON A CONCRETE SURFACE, SEE STEP 94A FOR ANCHORING STRUCTURE.

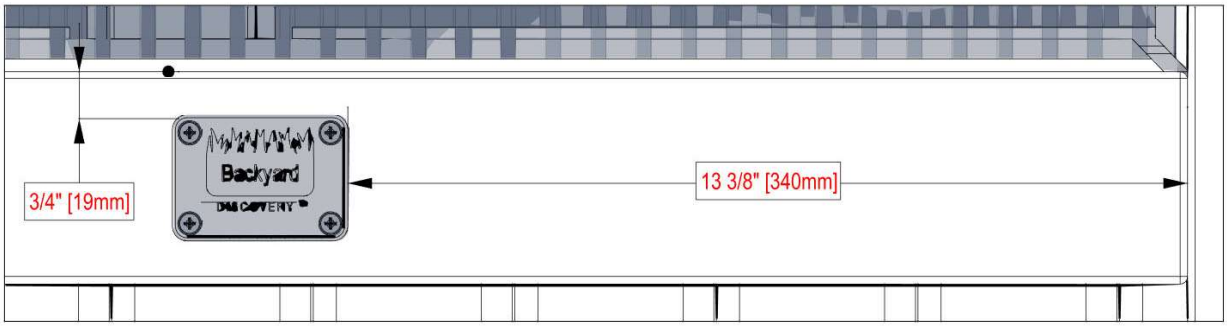


STEP 95 - DOOR ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
4	H100392	SCREW PWH 8x3/4 BLK



A4M02158 BYD ID TAG PATIO
(x1)



CENTER ID TAG ON BOARD WITH MEASUREMENTS GIVEN.

