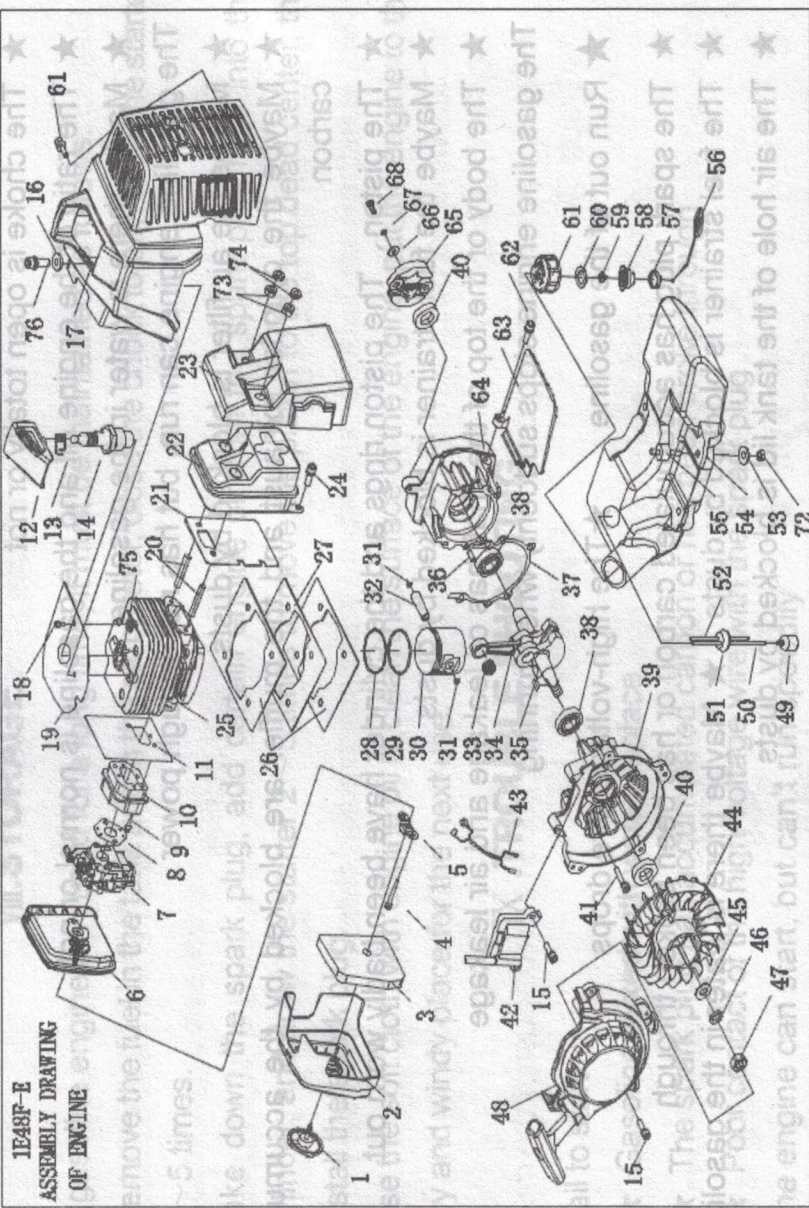


**1E48F-E
ASSEMBLY DRAWING
OF ENGINE**



1E48F-E GASOLINE ENGINE

NO.	PART NO.	PART NAME	QTY.	NO.	PART NO.	PART NAME	QTY.	NO.	PART NO.	PART NAME	QTY.
1	1E48F.1.2	Screw	1	25	1E48F-E-2	Cylinder	1	49	P40.12.2-3A	Filter	1
2	1E48F.1-1	Cleaner Outside Cover	1	26	1E48F-E-7	Gasket	2	50	CG420.4.2-2	Fuel pipe 3 x 1.25 x 260	1
3	1E48F.1-2	Filter Net	1	27	1E48F-E-1	Gasket	1	51	EB-415.4.2-2	Plug	1
4	GB70.1+GB93+GB97	Screw M5 x 50	2	28	1E48FP.5-3	Piston Ring	1	52	EB-415.4.2-4	Fuel pipe 3 x 1 x 90	1
5	6MF-30.1-13	Baffle	1	29	1E48FP.5-4	Piston Ring	1	53	GB/T96	Washer 5	3
6	1E48F.1.1	Cleaner inside cover	1	30	1E48F-E.1-1	PISTON	1	54	1E48F.9.1A	Fuel Tank	1
7	1E48F.2Z	Carburetor	1	31	P40.6-4	RING	1	55	1E53F.2	Rubber Pillar	3
8	1E48FP-3	Gasket	1	32	1E48FP.5-2	PISTON PIN	1	56	HB33.2.2.1	Chain	1
9	GB70.1+GB93+GB97	Screw M5 x 30	2	33	1E44F-2A.2-3	Bearing	1	57	1E32FL.6.2-3	Cover	1
10	1E48FP-5	Admitting Pipe	1	34	1E48F.7.1	Crank Shaft Ass'y	2	58	1E32FL.6.2-2	Inside Cover	1
11	1E48F-5	Gasket	1	35	GB1099	KEY 3 x 13	1	59	EB-415.4.1.1-1	Inlet	1
12	1E48F.5.1-1	Cap	1	36	GB119	Pin 4h8 x 10	2	60	CG420.1.3.1-2	Gasket	1
13	1E34FL-3E.6-1	Spring	1	37	1E48FP.6-2	Gasket	1	61	1E32FL.6.2-1	Fuel Tank Lid	1
14	L8RTC	Plug	1	38	GB/T276	Bearing 6202/P6	2	62	GB70.1+GB93+GB97	Screw M5 x 16	2
15	GB70.1+GB93+GB97	Screw M5 x 20	11	39	1E48F.8-2	Crank Case	1	63	1E48F-2	Clapboard	1
16	1E33F-4	Gasket	1	40	1E40FP-3Z-11	Seal	2	64	1E48F.8-1	Crank Case	1
17	1E48F.3	Guide Cover Ass'y	1	41	GB70.1+GB93+GB97	Screw M5 x 30	4	65	1E48F-E.5	Clutch	1
18	GB70.1+GB96	Screw M5 x 12	1	42	1E48F.5.1.2	Coil	1	66	GB/T96	Washer 6	1
19	1E48F-1	Clapboard	2	43	1E36F-2C.6.1	Cord Comp.	1	67	GB/T93	Washer 6	1
20	1E40F-5-13E	BOLT	2	44	1E48F.5.1.1	Fly Wheel	1	68	1E40F-6-4	Bolt	1
21	1E48F-E-5	Gasket	1	45	GB/T97	Washer 10	1	69	GB6177	NUT M8	2
22	1E48F-E.2	Muffler	1	46	GB/T93	Washer 10	1	70	GB/T70.1	SCREW M5 x 20	4
23	1E48F-E-3	Muffler Cover	1	47	GB/T6171	Nut M10 x 1.25	1	71	GB/T70.1	SCREW M5 x 16	1
24	GB70.1+GB93+GB97	Screw M5 x 12	1	48	1E48F.6	Starter	1	72	GB/T6177	NUT M5	3

