

LIMITED WARRANTY - RESIDENTIAL JET PUMPS:

Superior Pump warrants this product, to the original purchaser, for the initial residence in which it is installed (upon verification that it is installed correctly) to be free from defects in materials and or workmanship for a period of 1 YEAR from the date of purchase. The motor is warranted to be free from defects in materials and or workmanship for a period of 3 YEARS from the date of purchase. During the time period and subject to the terms and conditions, Superior Pump will repair or replace to the original user or consumer any portion of this product which proves to be defective due to materials or workmanship. At all times Superior Pump shall have and possess the sole right and option to determine whether to repair or replace defective equipment, parts, or components. Superior Pump has the option to inspect any product returned under warranty to confirm that the warranty applies before repair or replacement under warranty is approved. This warranty sets forth Superior Pump sole obligation and purchaser's exclusive remedy for defective product. Return defective product to the place of purchase or postpaid to Superior Pump, Attn: Warranty Dept., 2301 Traffic Street N.E., Minneapolis, MN 55413 for warranty consideration.

WARRANTY PERIOD - PRODUCTS:

If, within the duration of product use by the original user, this product proves to be defective due to materials or workmanship, the product shall be repaired or replaced at Superior Pump option, subject to the terms and conditions set forth in this warranty statement. Proof of purchase is required for warranty consideration. In the absence of suitable proof of the purchase date, the effective period of this warranty is 12 months from the product's date of manufacture.

LABOR, ETC. COSTS:

Superior Pump shall IN NO EVENT be responsible or liable for the cost of field labor or other charges incurred by any customer in removing and/or affixing any product, part, or component thereof.

PRODUCT IMPROVEMENTS:

Superior Pump reserves the right to change or improve its products or any portions thereof without being obligated to provide such a change or improvement for units sold and/or shipped prior to such change or improvement.

GENERAL TERMS AND CONDITIONS:

This warranty shall not apply to damage due to acts of God, normal wear and tear, normal maintenance services and the parts used in connection with such service, lightning or conditions beyond the control of Superior Pump, nor shall it apply to products which, in the sole judgment of Superior Pump, have been subject to negligence, abuse, accident, misapplication, tampering, alteration; nor due to improper installation, operation, maintenance or storage; nor to excess of recommended maximums as set forth in the instructions. Warranty will be VOID if any of the following conditions are found:

1. Product is used for purposes other than those for which it was designed and manufactured
2. Product not installed in accordance with applicable codes, ordinances, and good trade practices
3. Product connected to voltage other than indicated on nameplate
4. Pump exposed to but not limited to the following: sand, gravel, cement, grease, plaster, mud, tar, oil, gasoline, solvents or other abrasive or corrosive substances
5. Pump has been used for pumping liquids above 120°F
6. Pump allowed to operate dry (liquid supply cut off)

DISCLAIMER:

Any oral statements about the product made by the seller, Superior Pump, the representatives, or any other parties do not constitute warranties, shall not be relied upon by the user, and are not part of the contract for sale. Seller's and Superior Pump only obligation, and buyer's only remedy, shall be the replacement and/or repair by Superior Pump of the product as described above. NEITHER SELLER NOR SUPERIOR PUMP SHALL BE LIABLE FOR ANY INJURY, LOSS OR DAMAGE, DIRECT, INCIDENTAL OR CONSEQUENTIAL (INCLUDING, BUT NOT LIMITED TO, INCIDENTAL OR CONSEQUENTIAL DAMAGES FOR LOST PROFITS, LOST SALES, INJURY TO PERSON OR PROPERTY, OR ANY OTHER INCIDENTAL OR CONSEQUENTIAL LOSS), ARISING OUT OF THE USE OR THE INABILITY TO USE THE PRODUCT, AND THE USER AGREES THAT NO OTHER REMEDY SHALL BE AVAILABLE TO IT. Before using, the user shall determine the suitability of the product for his/her intended use, and user assumes all risk and liability whatsoever in connection therewith.

THE WARRANTY AND REMEDY DESCRIBED IN THIS LIMITED WARRANTY IS AN EXCLUSIVE WARRANTY AND REMEDY AND IS IN LIEU OF ANY OTHER WARRANTY OR REMEDY, EXPRESSED OR IMPLIED, WHICH OTHER WARRANTIES AND REMEDIES ARE HEREBY EXPRESSLY EXCLUDED, INCLUDING BUT NOT LIMITED TO ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE, TO THE EXTENT EITHER APPLIES TO A PRODUCT SHALL BE LIMITED IN DURATION TO THE PERIODS OF THE EXPRESSED WARRANTIES GIVEN ABOVE.

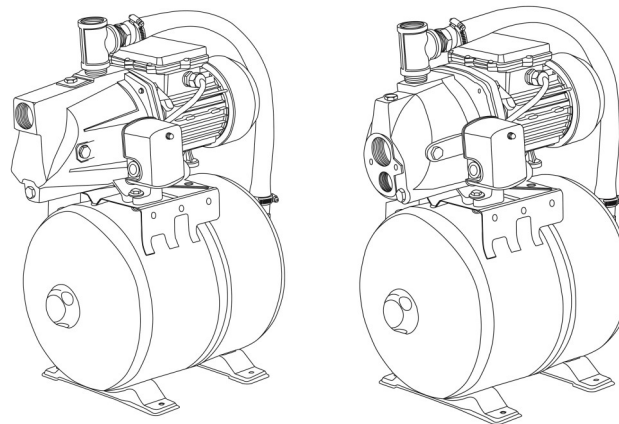
Some states and countries do not allow the exclusion or limitations on how long an implied warranty lasts or the exclusion or limitation of incidental or consequential damages, so the above exclusion or limitations may not apply to you. This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.



OWNER'S MANUAL

INSTALLATION AND OPERATION INSTRUCTIONS FOR:

SHALLOW WELL & CONVERTIBLE JET PUMP/TANK SYSTEM



Safety Guidelines

Carefully read, understand and follow all safety instructions in this manual.

⚠ This is the safety alert symbol. When you see this symbol, look for one of the following signal words.

⚠ DANGER Indicates a hazardous situation which, if not avoided, will result in death or serious injury.

⚠ CAUTION Indicates a hazardous situation which, if not avoided, could result in death or serious injury.

⚠ WARNING Indicates a hazardous situation which, if not avoided, could result in minor or moderate injury.

Safety Information

Read these warnings carefully. Know the application and limitations of this pump. Failure to follow these warnings could result in serious bodily injury and/or property damage.

⚠ DANGER *This pump is not submersible. Do not submerge the motor in water or expose to water. Personal injury and/or death could result from electric shock.*

⚠ DANGER *Do not use to pump flammable or explosive liquids such as gasoline, kerosene, fuel oil, etc. Personal injury and / or death could result. Do not use this pump in a flammable or explosive environment. This pump is intended to pump clear water only.*

⚠ WARNING *RISK OF ELECTRICAL SHOCK. This pump has not been investigated for use in swimming pool or marine areas.*

⚠ DANGER *Do not touch this pump while standing in or walking on wet surfaces until all power is turned off. Do not touch an operating motor. Allow motor to cool before performing service. Failure to follow this warning could result in electric shock.*

Specifications

Circuit Requirements.....15 Amp

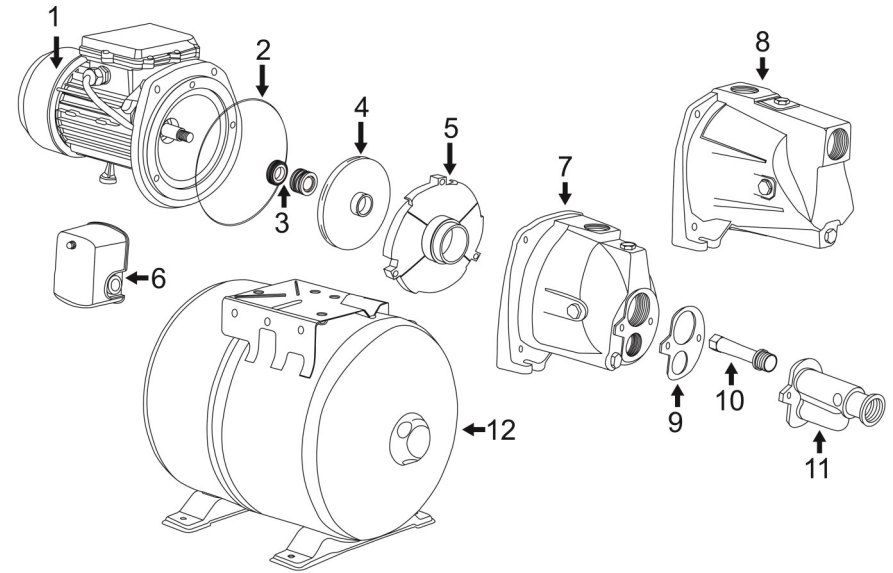
Motor Bearings.....Permanently Lubricated Ball Bearings

Models	HP	Volts	Amps	Hz	Suction/Discharge	Construction	Max. Liquid Temp.
94525 94553	1/2	115/230	6.4/3.2	60	1-1/4" Suction 1" Discharge	Cast Iron	120°F
94520 94513	1/2	115/230	6.4/3.2	60	1-1/4" & 1" Suction* 1" Discharge	Cast Iron	120°F

*1-1/4" Suction for deep well applications. 1" Suction for shallow well applications

Replacement Parts

To order replacement parts call
1-800-495-9278



Re f#	Description	Part # 99525	99553	99520	99513
1	Motor	*	*	*	*
2	O-ring	99226	99226	99226	99226
3	Shaft Seal	99225	99225	99225	99225
4	Impeller	99228	99228	99228	99228
5	Diffuser	99229	99229	99229	99229
6	Pressure Switch	99230	99230	99230	99230
7	Pump Housing (Convertible Pump)	99231	99231	n/a	n/a
8	Pump Housing (Shallow Well Pump)	n/a	n/a	99232	99231
9	Ejector Gasket	n/a	n/a	99233	99233
10	Venturi	99227	99227	99234	99234
11	Ejector Body	n/a	n/a	99236	99236
12	Pressure Tank	TANK24L	TANK50L	TANK24L	TANK50L

*If motor fails, replace entire pump.

Troubleshooting

PROBLEM	POSSIBLE CAUSES	HOW TO CORRECT
If the pump does not start or run	Pump is not plugged in, switch/breaker is off	Plug pump in or turn on switch/breaker
	Check for blown fuses or tripped circuit breakers or tripped GFCI outlets	Replace fuse, reset breaker, reset GFCI
	Wire connections are loose or wired incorrectly	Tighten connections or re-wire following wiring diagram on page 10
	Contacts on pressure switch are dirty or worn	Clean or replace pressure switch
Motor runs hot and thermal overload protector turns pump off	Voltage is too low	Use heavier gauge wire
	Motor is not properly vented	Make sure there is adequate room for air to circulate around the pump
If the pump runs but moves little or no water	Loss of prime	Re-prime if necessary. See page 11
	Air lock in suction line	Make sure horizontal piping between the pump and the well pitches upward towards the pump. Otherwise an airlock may form
	Leak in suction line	Check all connections for leaks. Make sure all connections are air tight.
	Discharge or suction pipes may be clogged or corroded	Remove clog or replace pipes if necessary
	Distance from the pump to the water is greater than 25 feet	Change to a deep well application
	Intake screen/foot valve is obstructed	Clean or replace if necessary
	Foot valve or check valve is stuck in the closed position	Inspect, repair or replace if necessary
	Foot valve or check valve is installed backwards	Make sure valve is installed in the correct direction of flow
	Worn, damaged or clogged pump parts (Injector, impeller, diffuser, seal, etc.)	Inspect for wear, damage or clog and clean or replace if necessary
	Foot valve is buried in sand or mud	Raise above surface bottom
	Water level in the well is too low	Lower suction pipe or convert to deep well application
	Well is "dry" or has slow recovery	Move location of well
	Pipes are frozen	Thaw pipes, heat pump house or bury pipes below frost line
Pump starts and stops too often	Water logged tank (Standard Tank)	Drain tank and re-prime pump. The air volume control will supply the correct amount of air in the tank
	Ruptured bladder (Pre-charged Tank)	Replace bladder and/or tank
	Incorrect air pressure in tank (Pre-charged Tank)	Add or release air as needed
	Leak in pressure tank or system piping	Locate and repair leak
	Pressure switch is not properly adjusted	Adjust settings by following instructions under the pressure switch cap
Pump does not shut off	Incorrect pressure switch setting	Lower "cut off" setting. Follow instructions under pressure switch cap
	Bad pressure switch. Contacts stuck in closed position	Replace switch
	Pressure switch tubing clogged	Blow debris from tubing or replace

Installation

⚠ DANGER Always disconnect the power source before attempting to install, service or perform maintenance. If the power source is out of sight, lock and tag in the off position to prevent unintended power application. Failure to do so could result in fatal electric shock. All wiring should be performed by a qualified electrician.

Shallow Well Pump Installation

INSTALLING / REPLACING AN OLD PUMP

Drain and remove piping from old pump. Check the piping for rust, scale etc. Replace if necessary. Your jet pump comes ready to install for shallow well applications.

Install the new pump making sure all pipe connections are air and water tight. Use pipe joint compound or Teflon tape on all pipe connections. Make sure all piping is properly supported. **NOTE: If the suction pipe can suck air, the pump will not be able to pull water from the source.**

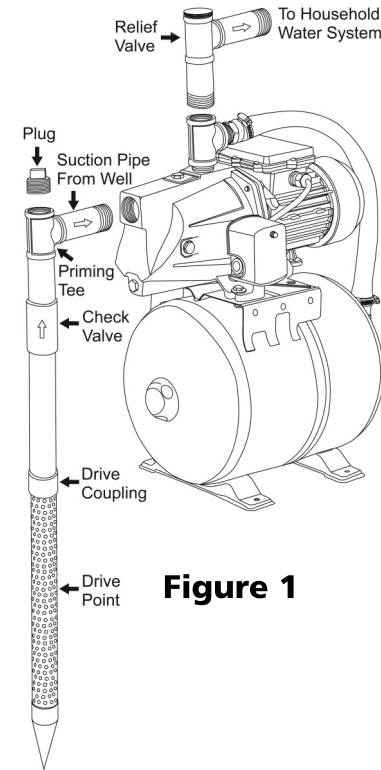


Figure 1

DRIVEN WELL POINT INSTALLATION

1. Drive the point using drive couplings and a drive cap. Do not use regular pipe fittings as the threads may strip out due to the force of driving the point.
2. Position the pump as close as possible to the water source to keep suction lift as low as possible.
3. Install a priming tee with a plug on the suction pipe from the water source as shown in Figure 1. An inline check valve should also be installed on the suction line going to the pump. Install a union or other fitting that will allow the pump to be easily disassembled from the piping for easy servicing. Make sure Teflon tape or pipe joint compound is used on all joints.
4. Run piping from the discharge tee on the pump housing to the household water piping.

Shallow Well Pump Installation

CASED WELL POINT INSTALLATION

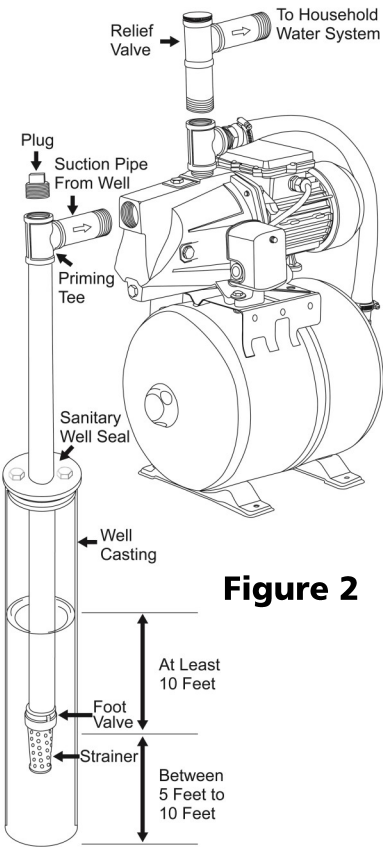


Figure 2

1. Install a foot valve with strainer on the first section of pipe and lower it into the well.
2. Add enough pipe until the foot valve is about 10 feet below the water level. Make sure the foot valve does not rest on the bottom of the well.
3. Install a priming tee with a plug on the suction pipe from the water source. Install a union to allow the pump to be easily disassembled from the piping for easy servicing. ***Make sure Teflon tape or pipe joint compound is used on all joints. The suction pipe should be at least 1 1/4"***
4. Install a well seal to prevent debris and other contaminants from entering the well.
5. Run piping from the discharge tee on the pump housing to the household water piping.

Electrical Connections (continued)

If the use of an extension cord is necessary, use the chart below to determine what gauge cord you should use. If you decide to "Hard Wire" your pump, use the appropriate size wire from the wire gauge chart below.

HP	Volts	Amps	Distance in Feet from Motor to Power Supply Wire Size (AWG)			
			0-100'	101-200'	201-300'	301-400'
1/2	115/230	6.4/3.2	14	12	10	8

Electrical Connections



Risk Of Fire. Never connect a 230 volt line to a 115 volt motor.

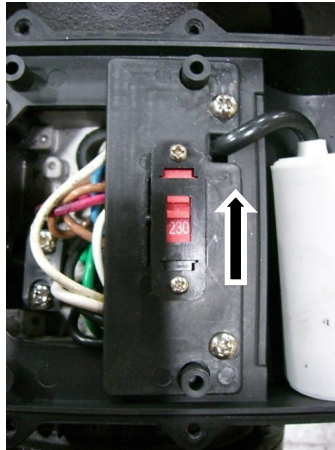
Check Voltage Setting Switch

TURN OFF POWER SUPPLY TO PUMP!!

NOTE: The voltage switch is factory set for 115 volt service. If you have 115 volt service do not change the voltage switch.



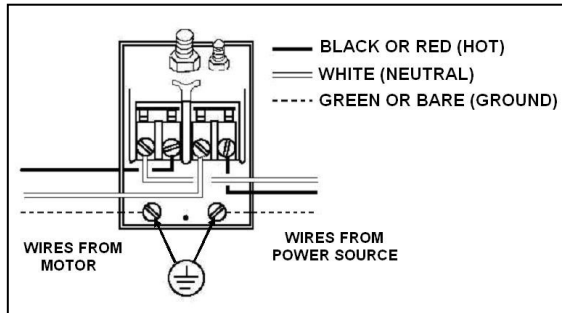
The voltage switch is factory set for 115 volt service.



To change to 230 volt operation slide the voltage switch to "230" volts

CONNECT POWER SUPPLY TO PRESSURE SWITCH

1. Connect the ground wire from the power source to the ground terminal on the pressure switch. Make sure the ground from the power source is connected to a grounded terminal in the service panel, a metal underground water pipe, a metal well casing, or a grounding rod.
2. Connect one hot wire (usually black or red) from the power source to one of the screw terminals on the pressure switch. It doesn't matter which one. Follow wiring diagram in Figure 9.
3. Connect the white (neutral) wire from the power source to the other screw terminal on the pressure switch.



Convertible Pump (Shallow Well) Installation

DRIVEN WELL POINT INSTALLATION

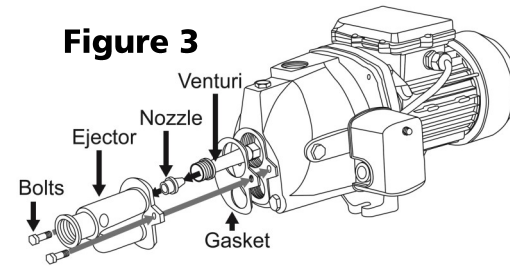


Figure 3

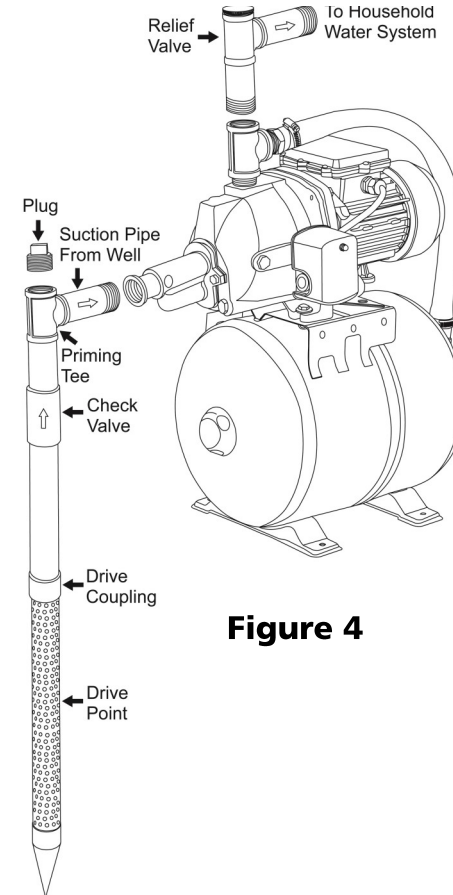
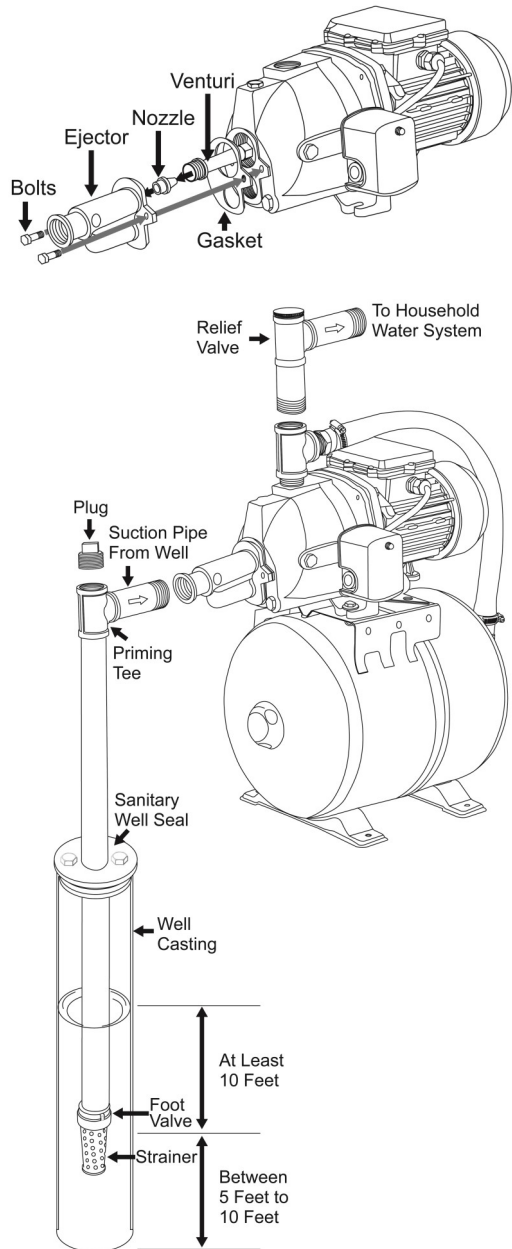


Figure 4

1. Install the ejector kit to the pump housing as shown in Figure 3.
2. Drive the point using drive couplings and a drive cap. Do not use regular pipe fittings as the threads may strip out due to the force of driving the point.
3. Position the pump as close as possible to the water source to keep suction lift as low as possible. **NOTE:** Long lengths of pipe and the use of many fittings will reduce water flow. Use the shortest possible length of pipe and the fewest fittings possible. The suction line should be at least as large as the suction port, in this case 1"
4. Install a priming tee with a plug on the suction pipe from the water source (Figure 1). An inline check valve should also be installed on the suction line going to the pump. Install a union or other fitting that will allow the pump to be easily disassembled from the piping for easy servicing. Make sure Teflon tape or pipe joint compound is used on all joints.
5. Run piping from the discharge tee on the pump housing to the household water piping.

Convertible Pump (Shallow Well) Installation

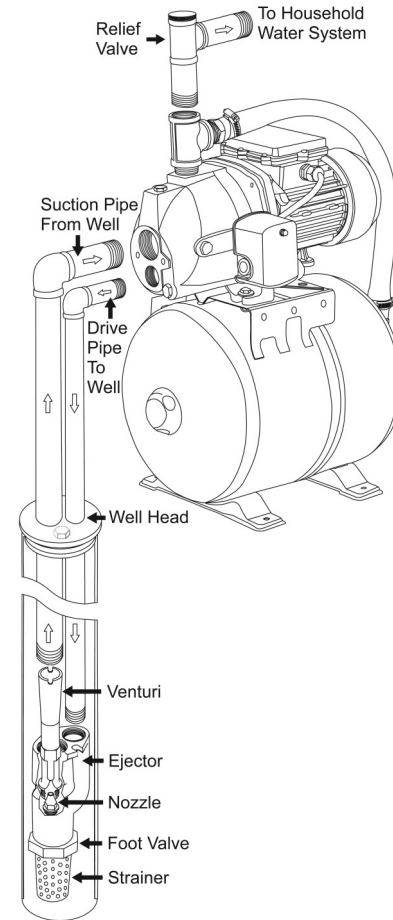
2" OR LARGER CASED WELL



1. Install the ejector kit to the pump housing as shown in Figure 3.
2. Drive the point using drive couplings and a drive cap. Do not use regular pipe fittings as the threads may strip out due to the force of driving the point.
3. Position the pump as close as possible to the water source to keep suction lift as low as possible. NOTE: Long lengths of pipe and the use of many fittings will reduce water flow. Use the shortest possible length of pipe and the fewest fittings possible. The suction line should be at least as large as the suction port, in this case 1"
4. Install a priming tee with a plug on the suction pipe from the water source (Figure 1). An inline check valve should also be installed on the suction line going to the pump. Install a union or other fitting that will allow the pump to be easily disassembled from the piping for easy servicing. Make sure Teflon tape or pipe joint compound is used on all joints.
5. Run piping from the discharge tee on the pump housing to the household water piping.

Convertible Pump (Deep Well) Installation

4" OR LARGER CASED WELL



1. Install a foot valve with strainer to the bottom of the Ejector.
2. Connect the drive pipe and suction pipe to the deep well ejector.
3. Add enough pipe until the foot valve is about 10 feet below the water level. Make sure the foot valve does not rest on the bottom of the well.
4. Install a well seal to prevent debris and other contaminants from entering the well.
5. Run piping from the discharge tee on the pump housing to the household water piping.