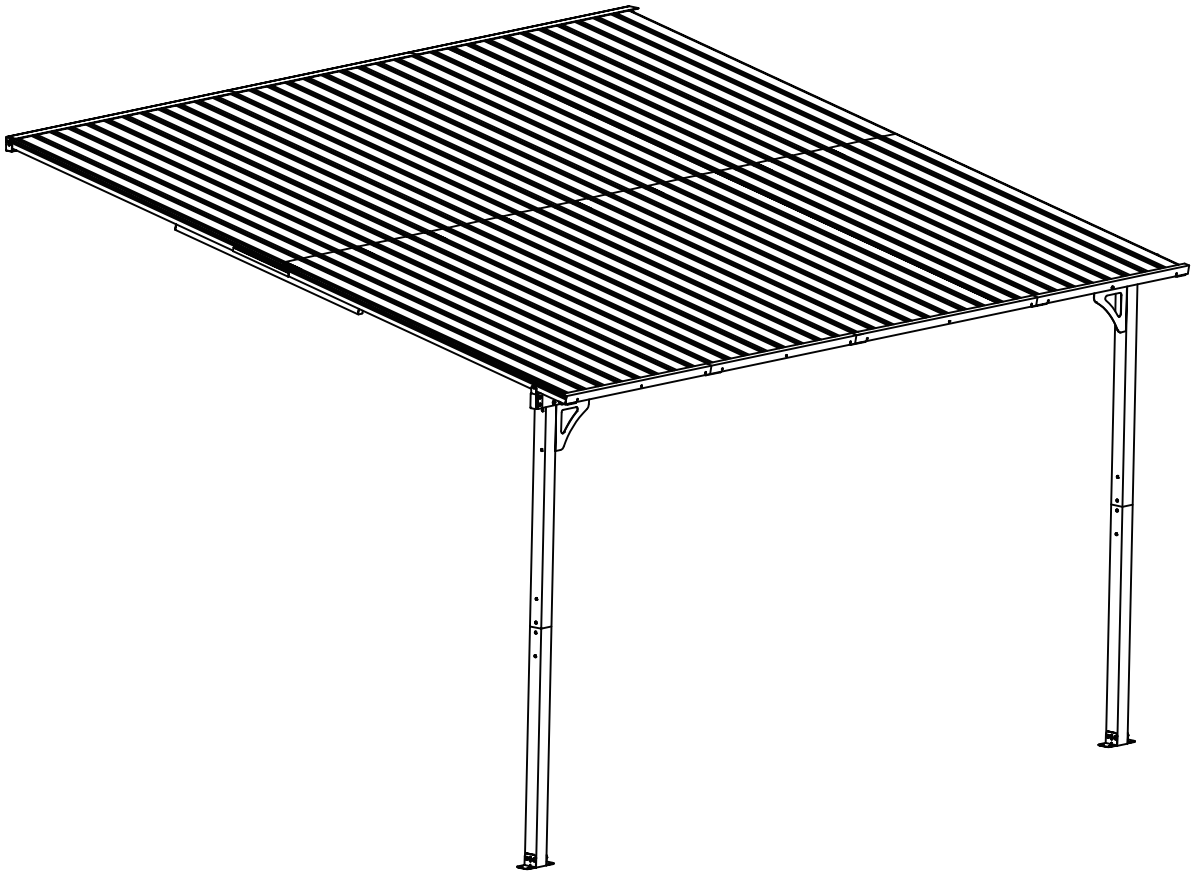
ASSEMBLY INSTRUCTIONS SS16564BK

10' x 12' Attached Pergola

Thank you for choosing our product.

Please read the contents on the second page carefully.

- Before starting the installation, please thoroughly check the listed accessories below and read this manual attentively.
- Then proceed with the assembly step by step. If you have any questions, please don't hesitate to contact us.



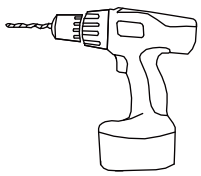
Attention

1. Thank you for trusting us.
   You are entitled to a one-year warranty and lifelong customer service, and we havemarked detailed notes on the second page.
2. Our gazebo ships in just 2 box.Please check the manual to ensure you have received all the parts.

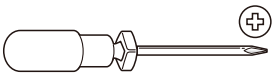
*If anything is missing, feel free to contact us through your order page. We will respond to any messages within 24 hours and resolve any issues for you.

3. We encourage you to reach out to us at the earliest if you encounter any issues.
4. We kindly request your attention to installation safety and child safety.

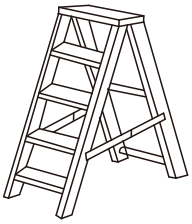
Please prepare below tools before installation. (Not Included)



Electric Screwdriver



+ Manual Screwdriver



Ladder

Package included Tools



Gloves x 1Pair

ATTENTION

Please note, if you find any damage to the package upon arrival, resulting in loss of internal components or visible damage, please contact us. **We will take responsibility for any damages caused during transportation.**
Please ensure that you begin installation only after receiving **both** packages. If not received, please contact us to inquire about the corresponding package status, and **we will respond within 24 hours.**
Handle each part of the gazebo with care, as many components have sharp edges.
DO NOT attempt to assemble the gazebo before verifying that all parts are present as listed. Partially assembled structures can be severely damaged by light winds.
DO NOT attempt to assemble the gazebo on windy days, as this can make construction difficult and unsafe. Monitor the weather closely.
During construction and until the gazebo is fully assembled, **keep children and pets away from the worksite to avoid distractions and potential accidents.**
Avoid placing weight concentrated on the roof of the gazebo.

ASSEMBLY

The best location is a flat area.

Ensure there is adequate space around the gazebo to access the roof with a ladder.

TEAMWORK : Two or more people are required to assemble the structure.

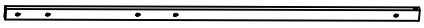
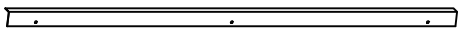
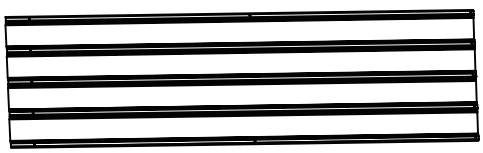
CARE & MAINTENANCE

Combustibles and corrosive materials must be stored in sealed containers designed for chemical and/or combustible storage

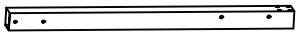
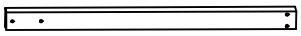
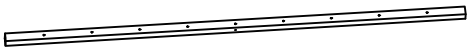
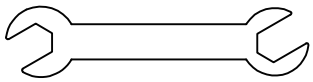
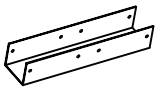
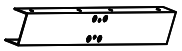
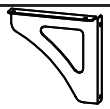
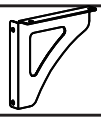
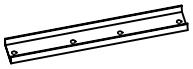
Rust Protection Precautions

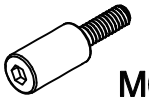
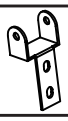
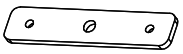
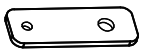
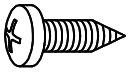
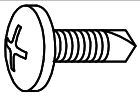
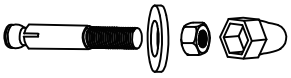
Avoid scratching or scraping the coating surface inside and out.

PLEASE KEEP THIS INSTRUCTION MANUAL FOR FUTURE REFERENCE.

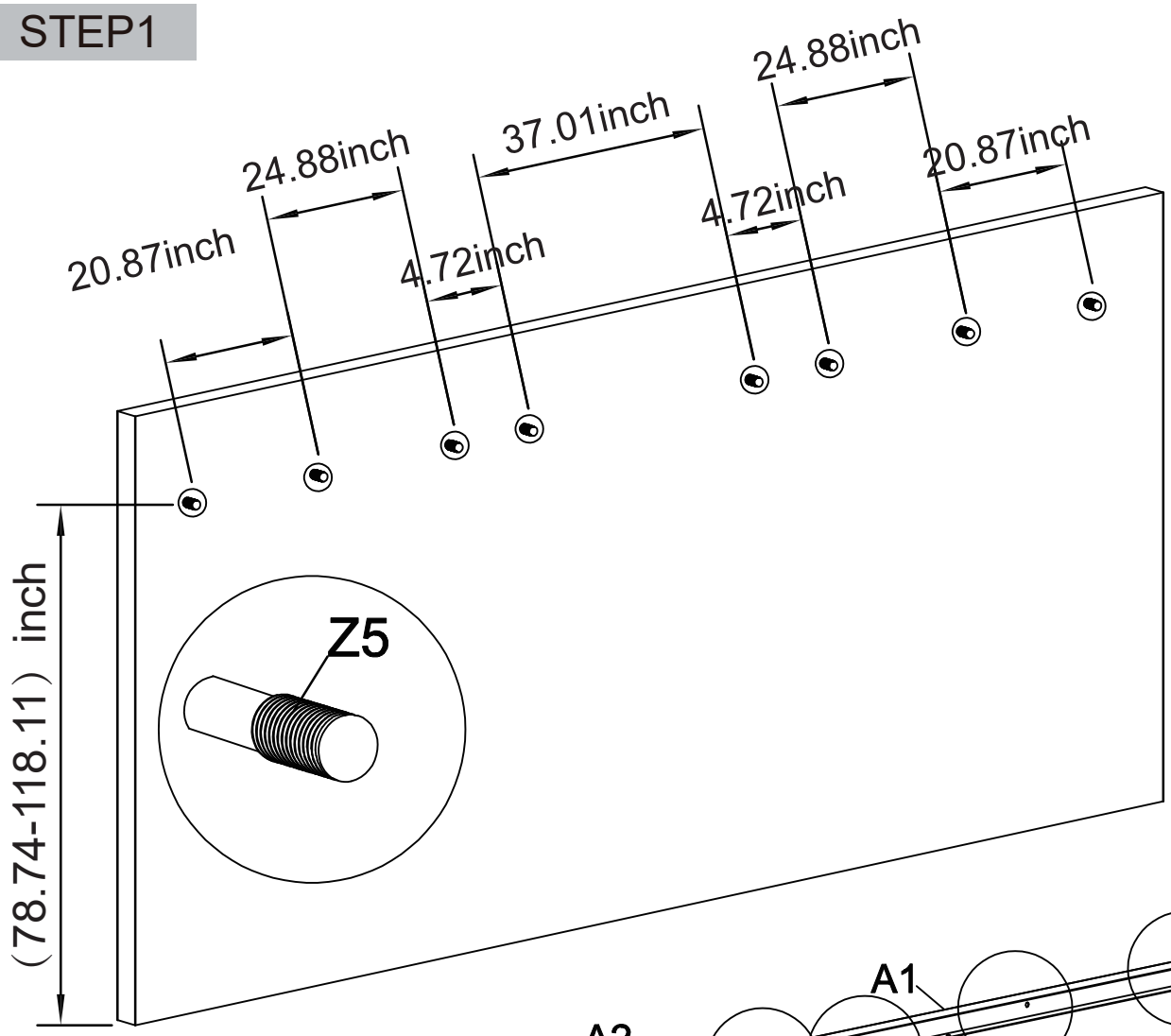
PART	NO.	QTY.
	A1	1
	A2	1
	A3	1
	D1	2
	D2	1
	E	5
	E1	5
	Q2	1
	J	16
	J1	2

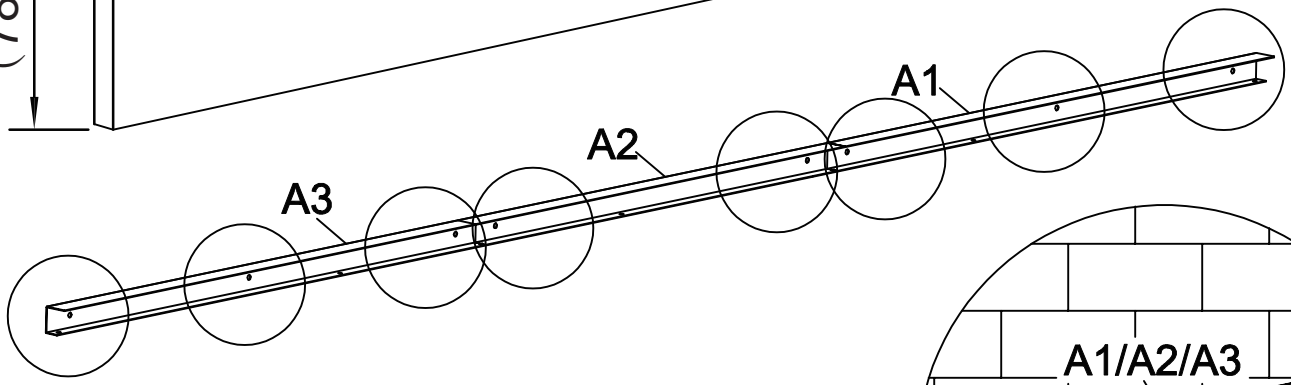
Parts List-B

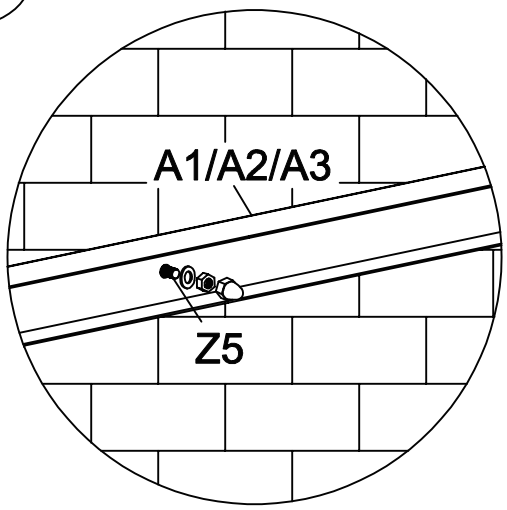
PART	NO.	QTY.
	B	2
	C	2
	H	5
	I	15
	G	3
	G1	1
	I4	5
	T1	1
	T2	1
	L	2
	M	4
	N1	2
	O	1
	P	1
	Z	1
	S	5

PART	NO.	QTY.
 M6*15	Y	8
	Q	5
	Q1	5
	U	2
	V	10
	Z2	15
	Z3	10
 M6*15	W1	95
 M6*70	W2	4
 M6*50	W3	10
 M6*35	W4	10
 M6*10	W5	5
 ST4.2*10	X	125
 ST4.2*13	X1	52
	X2	125
	Z5	8

STEP1

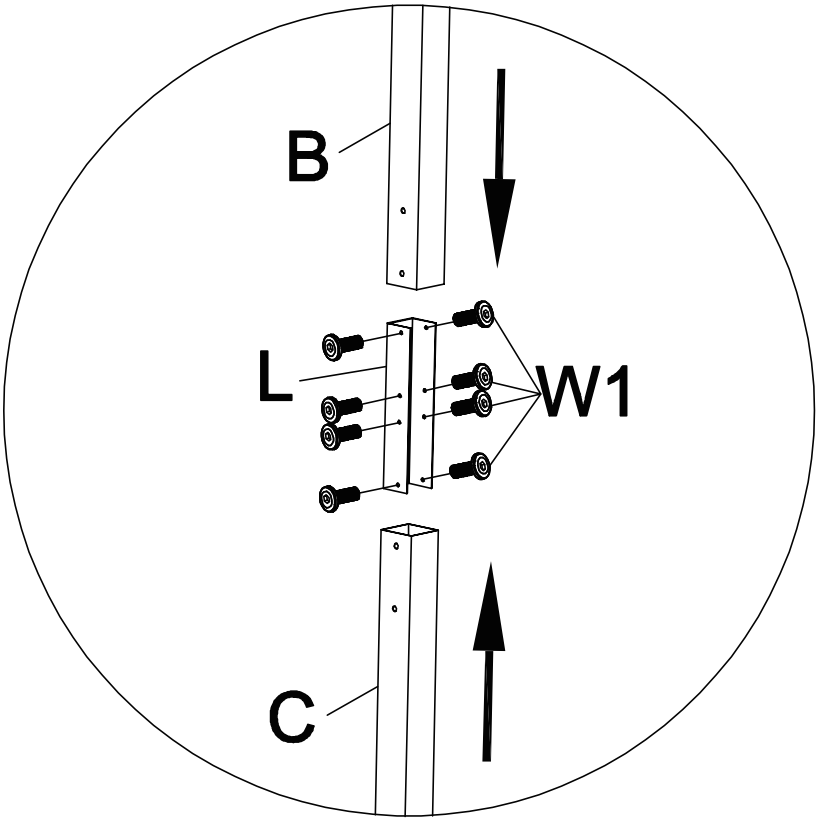


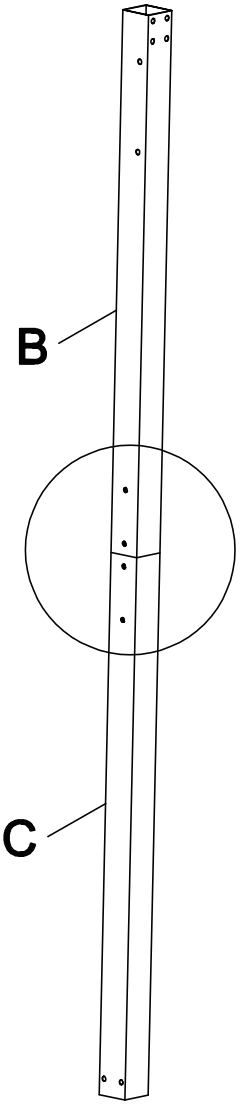


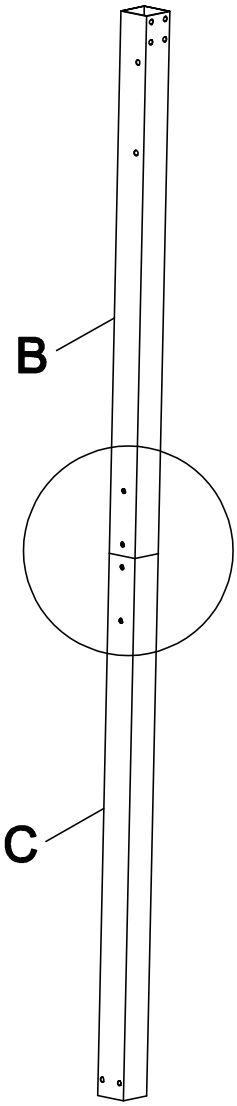


A1		X1
A2		X1
A3		X1
Z5		X8

STEP2

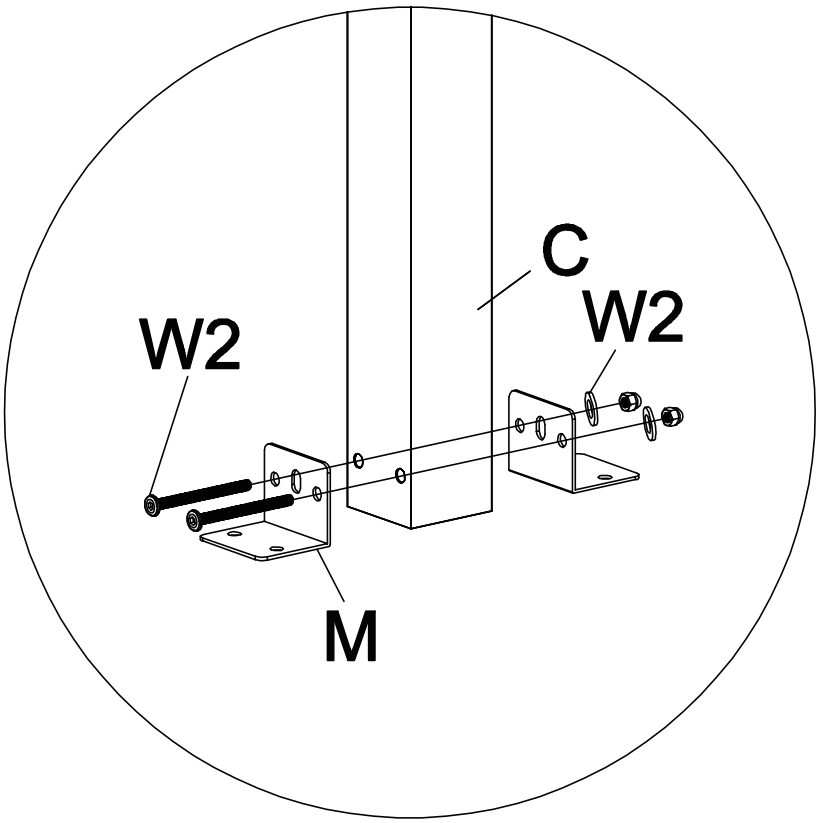


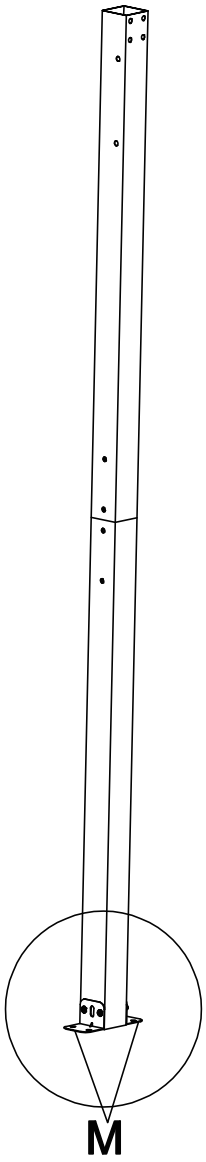


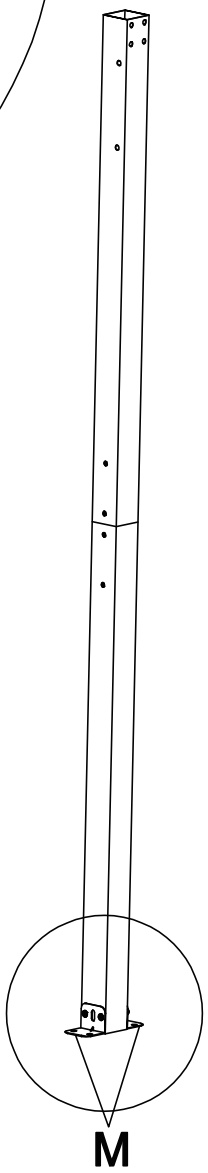


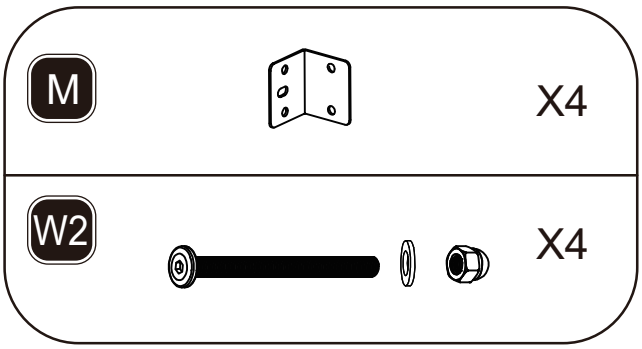
C		X2
B		X2
L		X2
W1		X16

STEP3

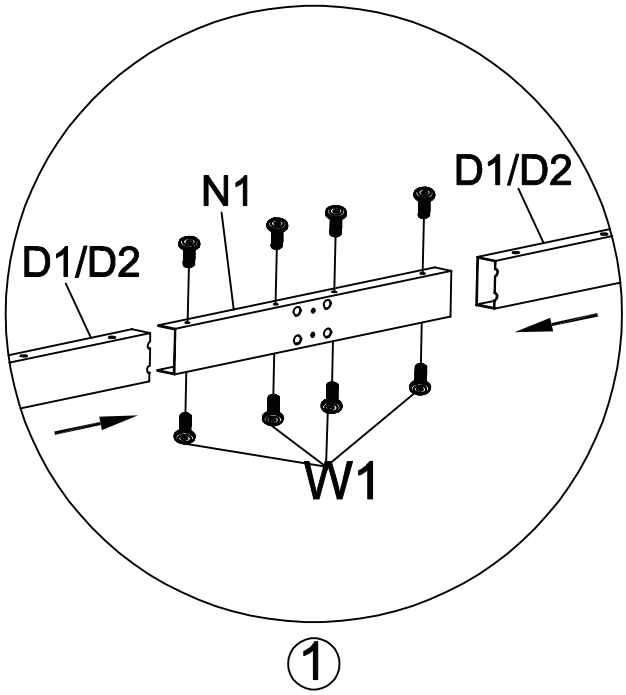


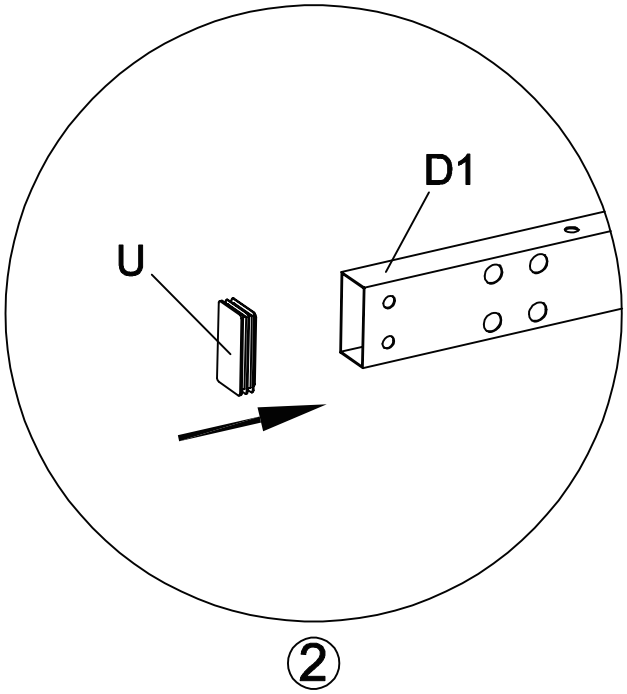


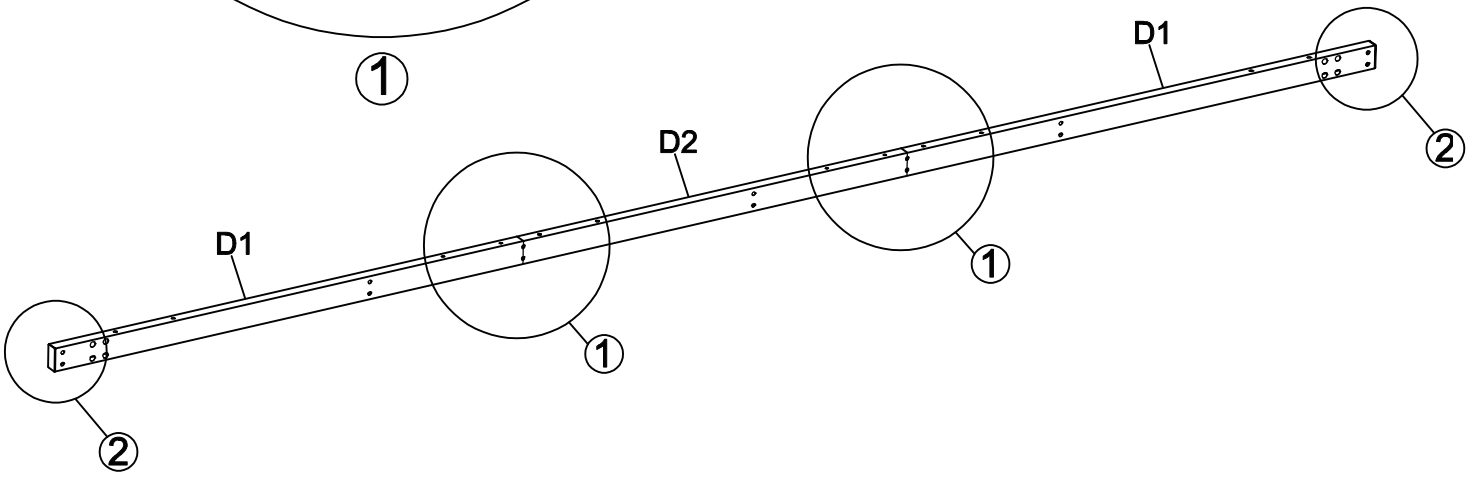


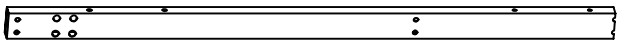
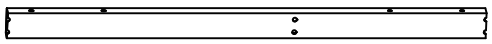
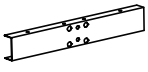


STEP4

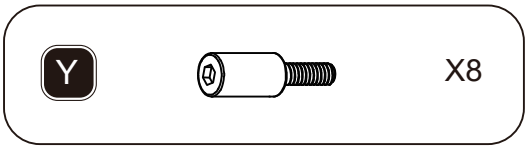


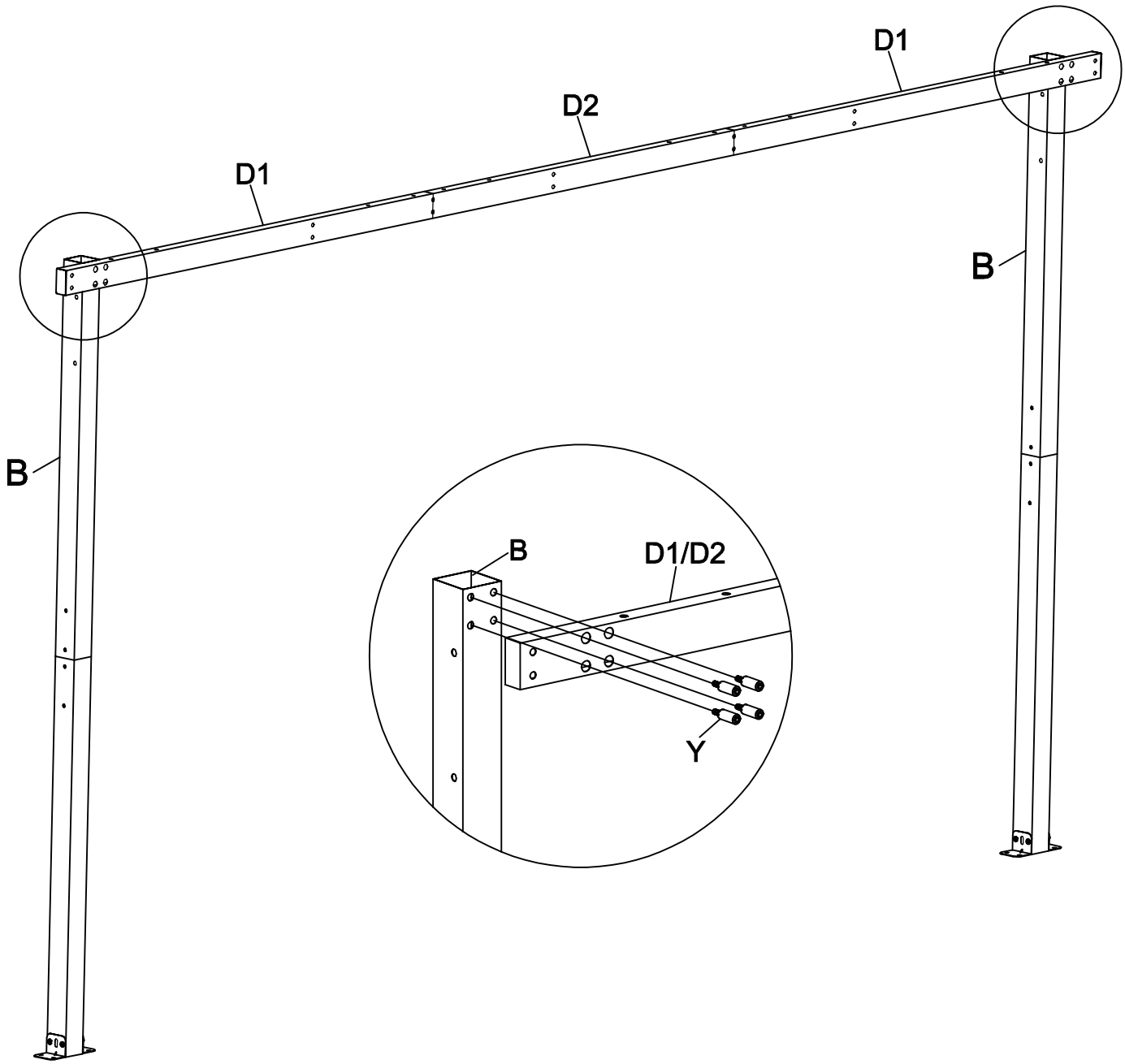




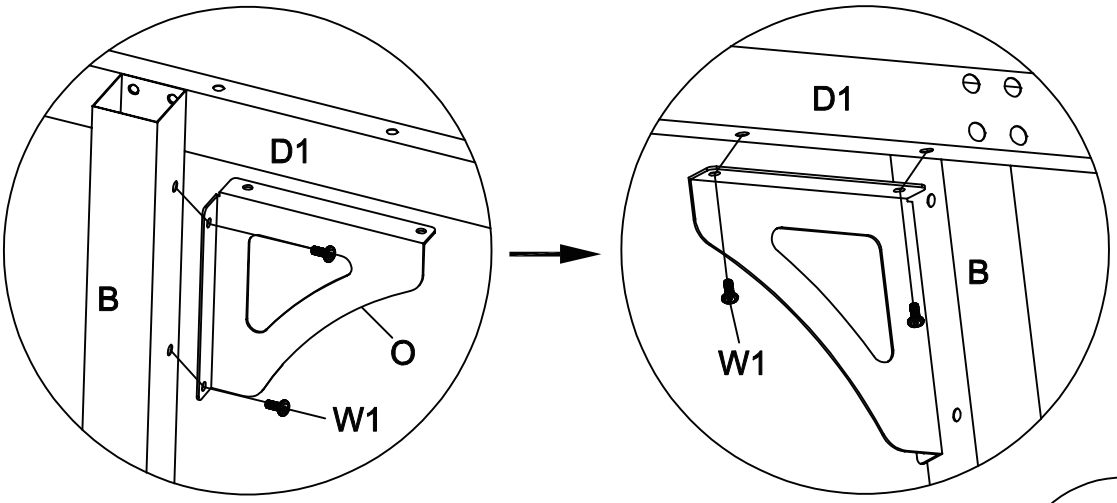
D1		X2
D2		X1
W1		X16
U		X2
N1		X2

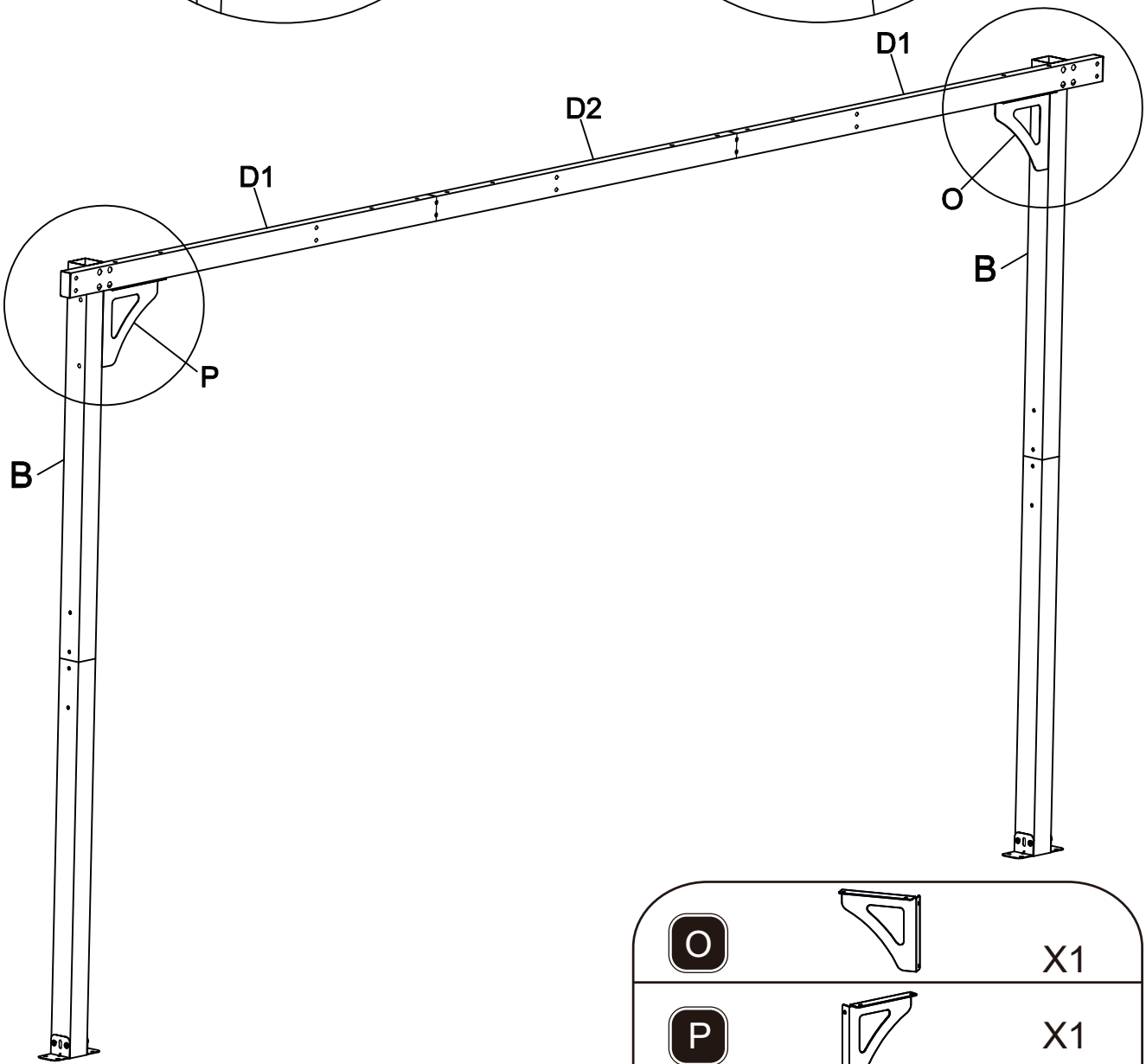
STEP5





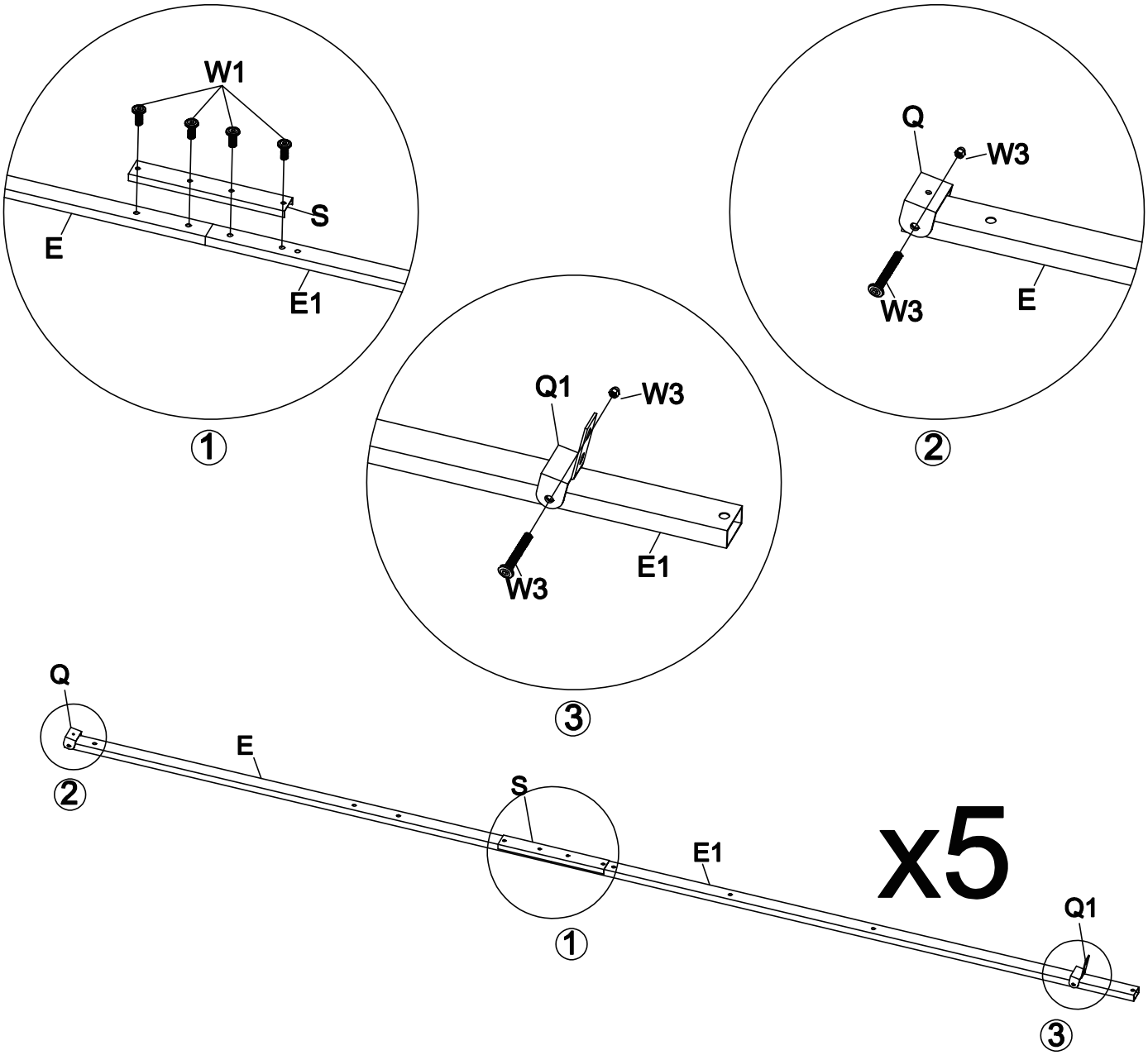
STEP6





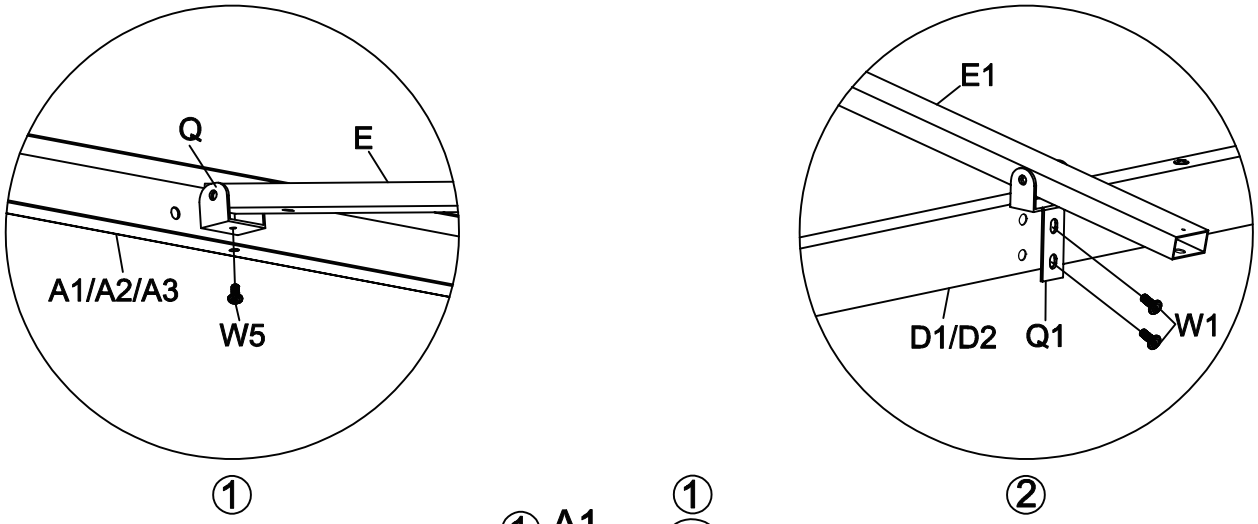
O		X1
P		X1
W1		X8

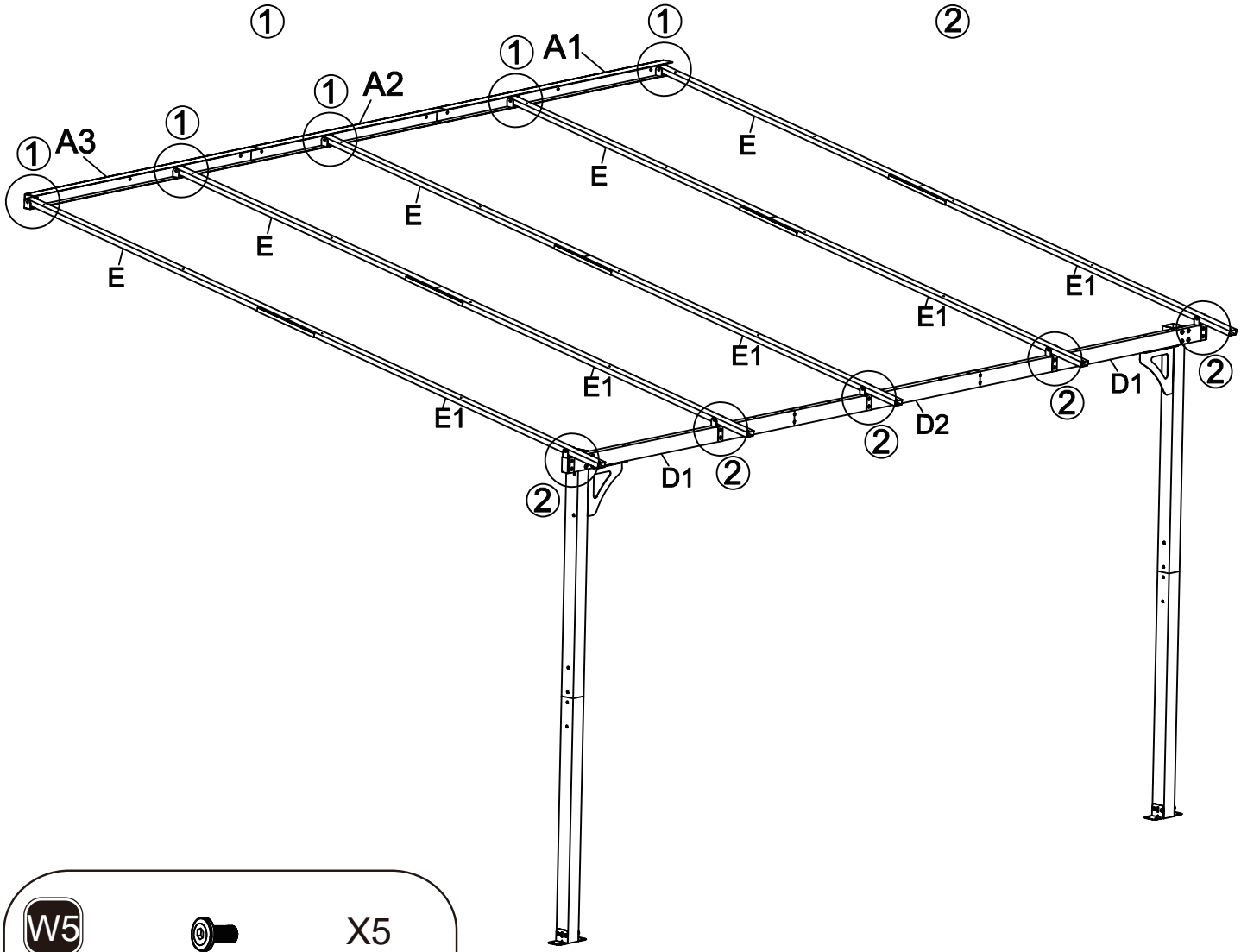
STEP7



E1		X5					
E		X5	S		X5		
W3		X10	Q1		X5	Q	X5	W1		X20

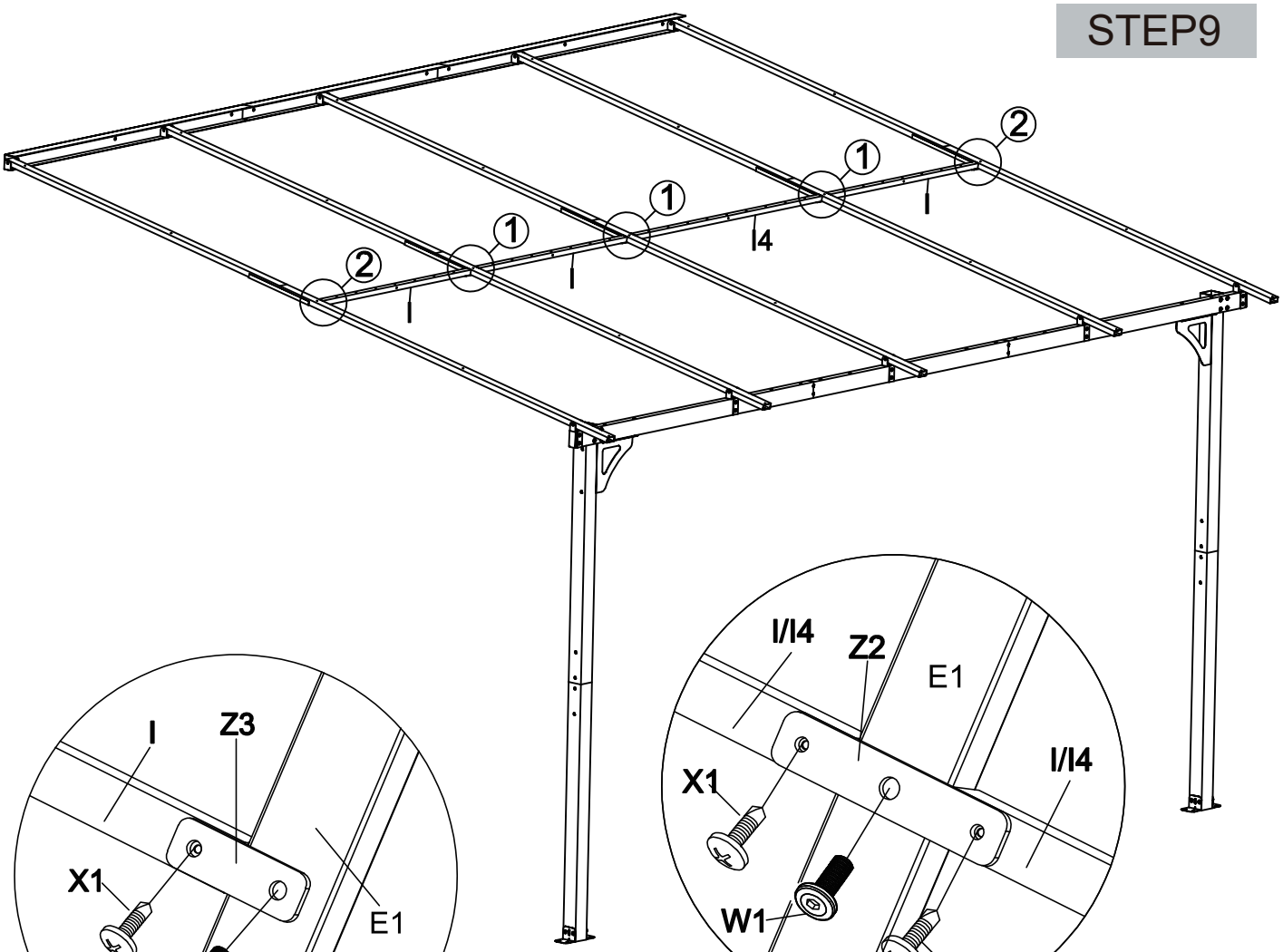
STEP8





W5		X5
W1		X10

STEP9



②

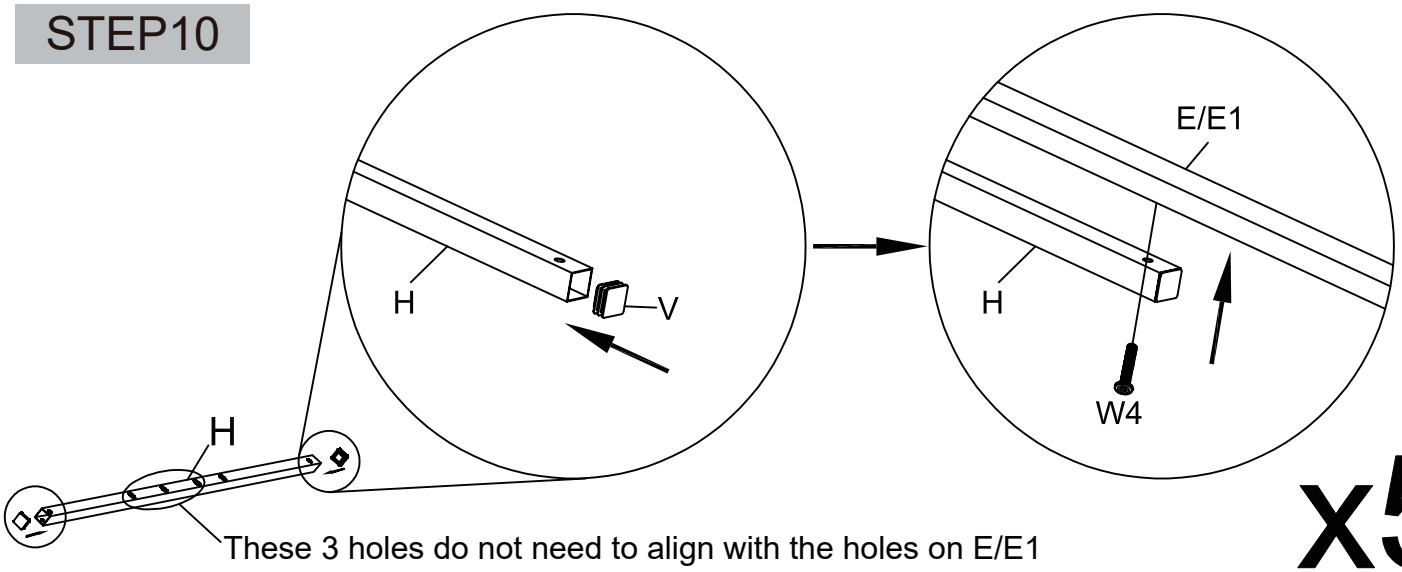
For the **edge sections,**
please use **Z3** for installation.

①

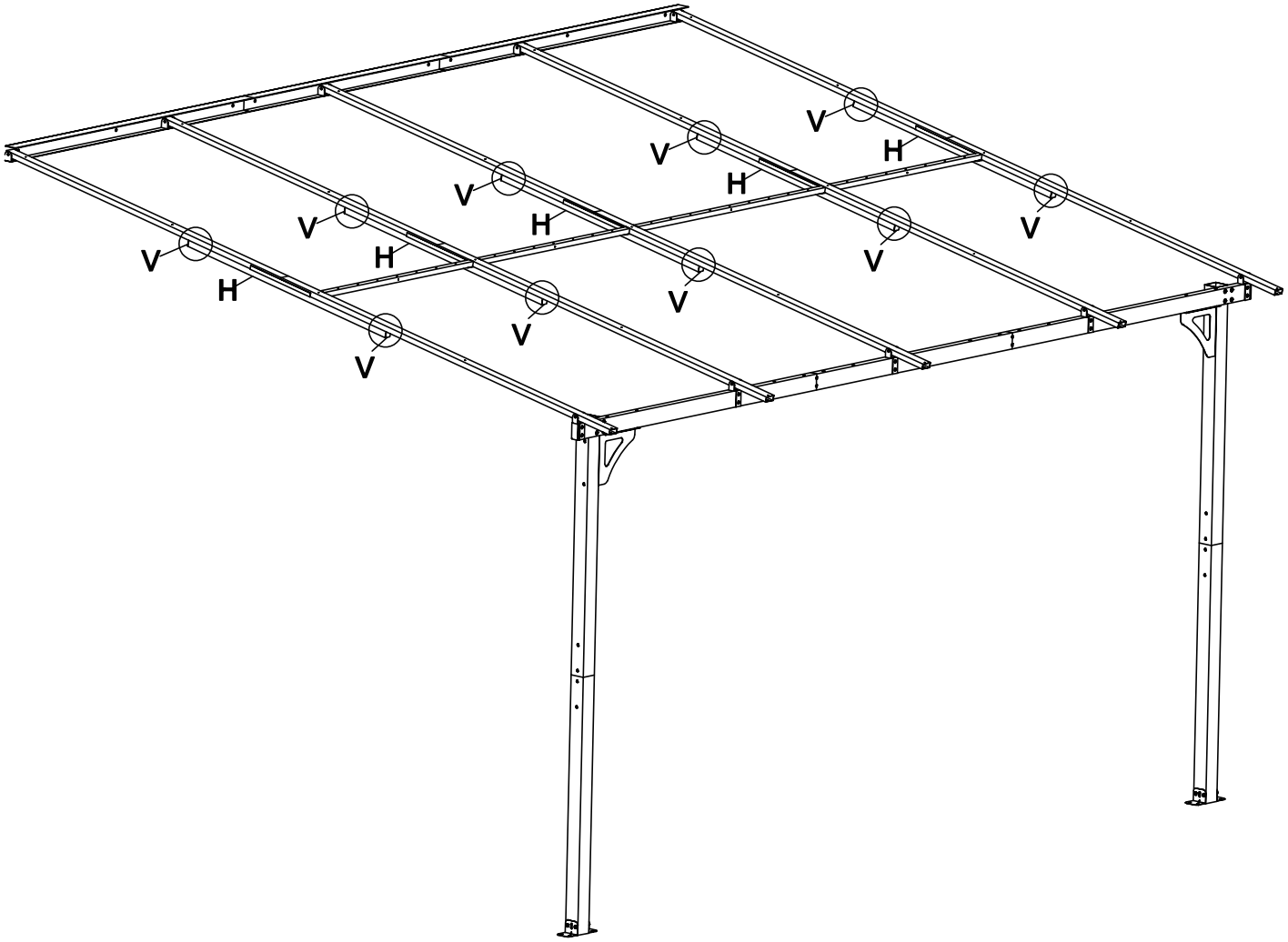
For the **central sections**,
please use **Z2** for connection.

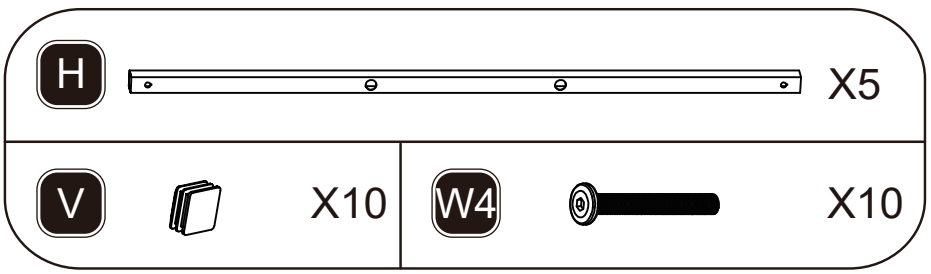
I		X3
I4		X1
Z2		X3
Z3		X2
W1		X5
X1		X8

STEP10

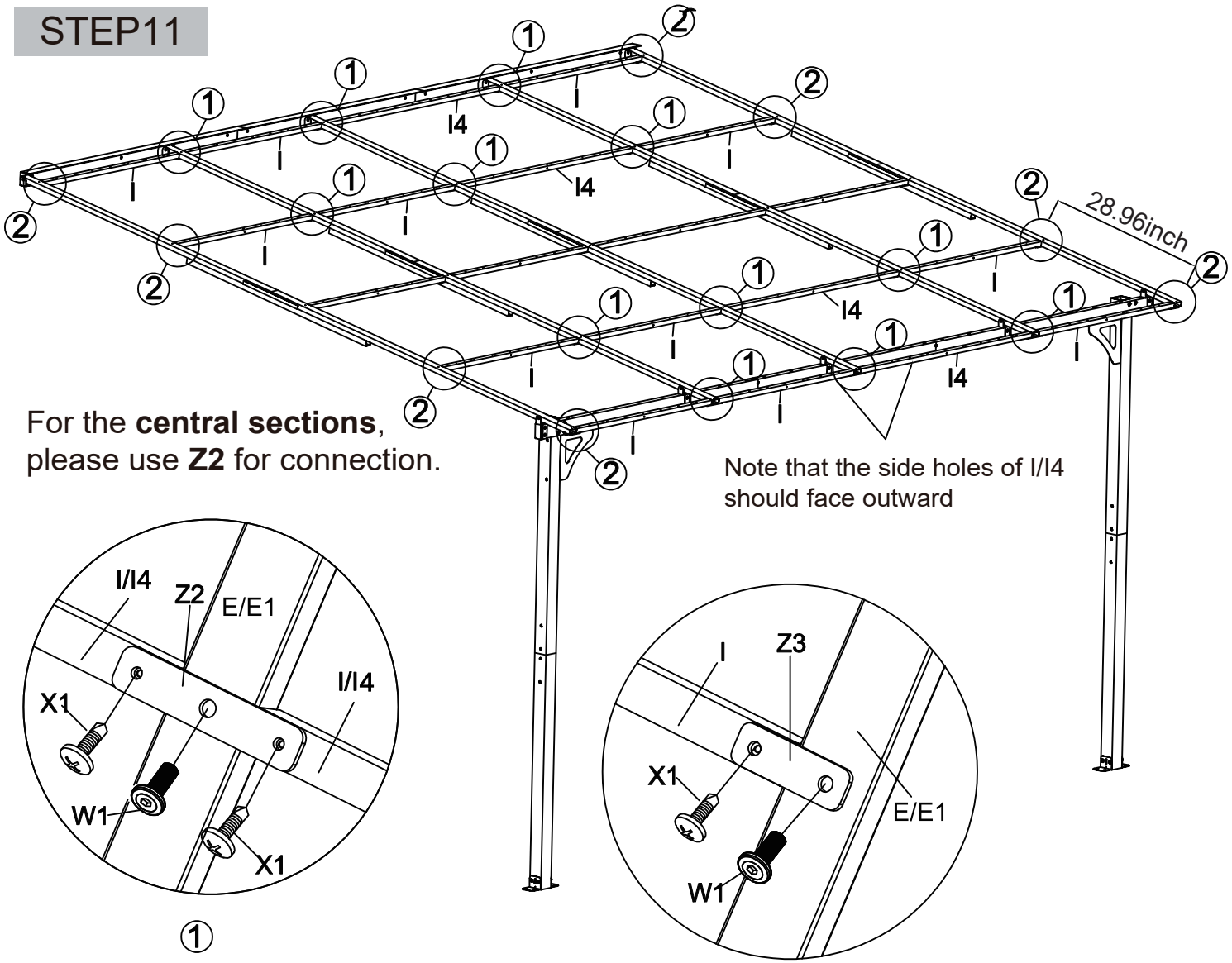

H
V
E/E1
H
W4
H
These 3 holes do not need to align with the holes on E/E1

x5


V
H
V
H
V
H
V
H
V
V
V
V
V
V


H
X5
V
X10
W4
X10

STEP11



For the **central sections**, please use **Z2** for connection.

Note that the side holes of I/I4 should face outward

①

② For the **edge sections,** please use **Z3** for installation.

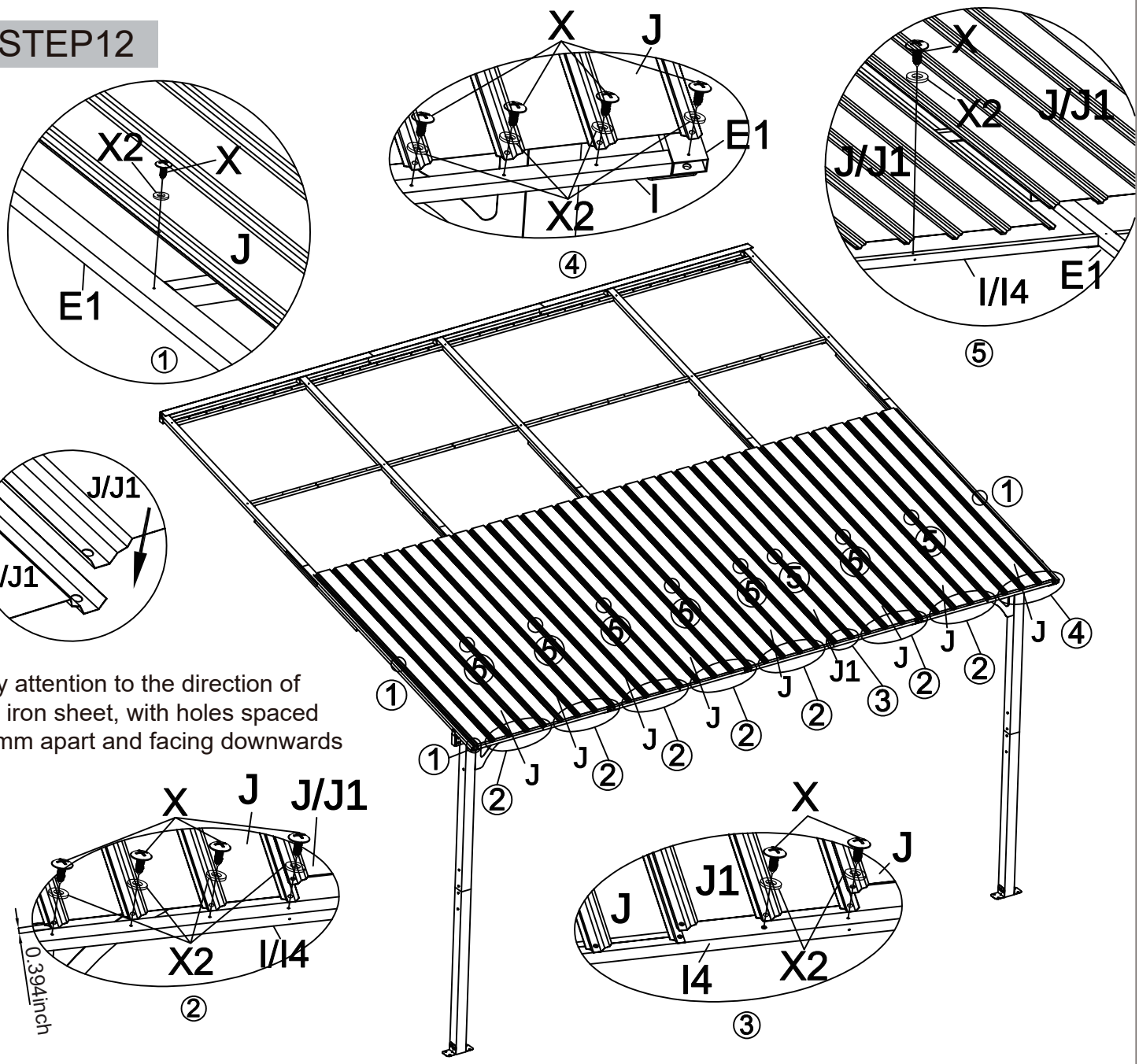
2 points to **NOTE:**

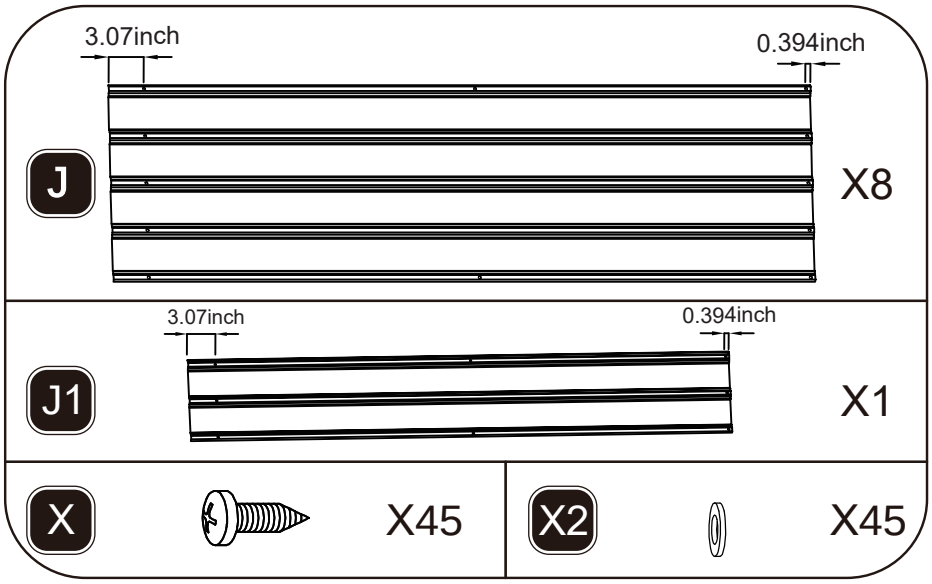
1.Each **side** of I1 has a **larger hole;** please make sure this **large hole faces the ground.**

2.The **central** of I1 has **2 smaller holes;** ensure **1 small hole faces the sky** and the other **small hole faces the outside of the gazebo.**

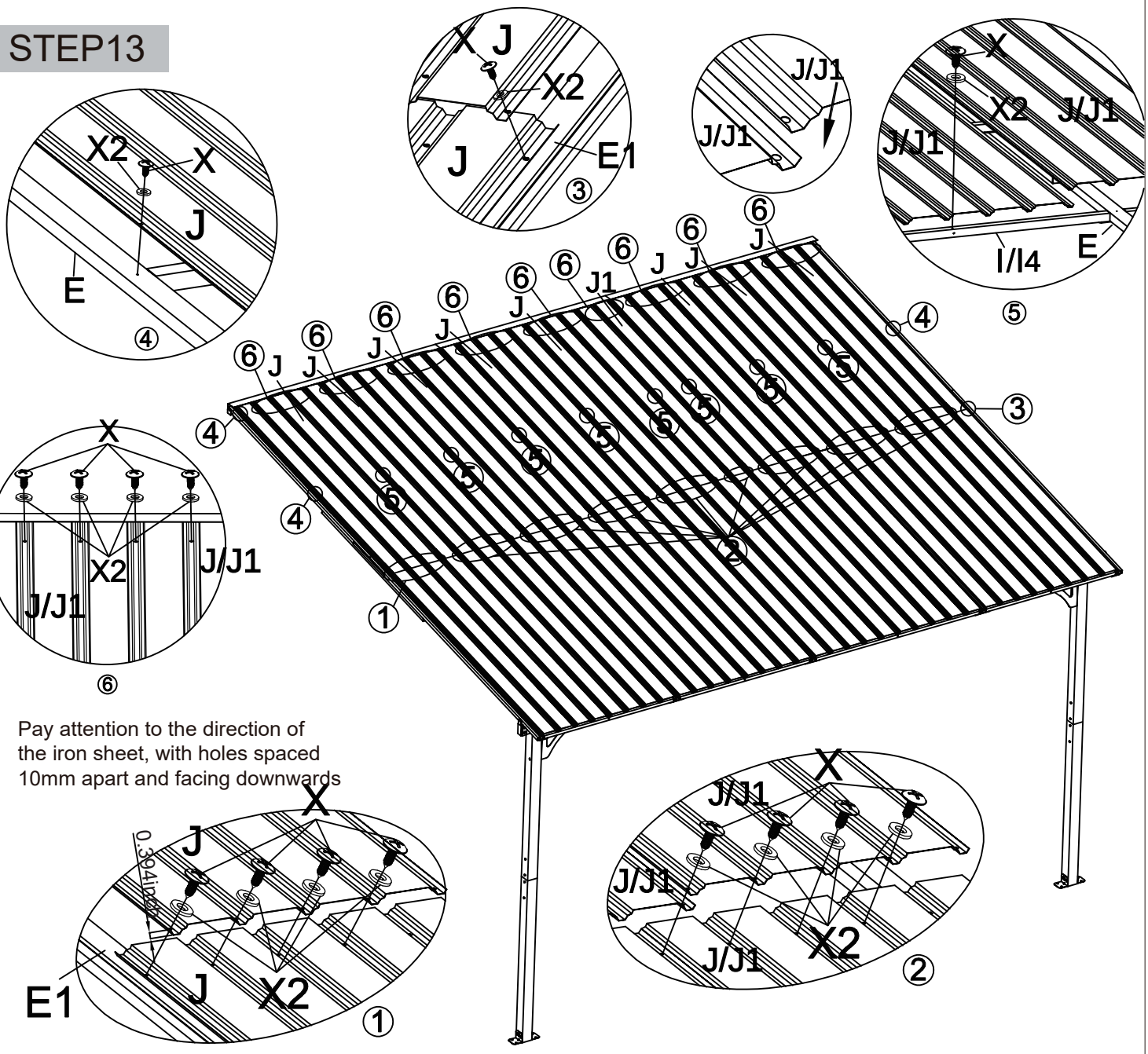
I		X12			
I4		X4			
Z2		X12	W1		X20
Z3		X8	X1		X32

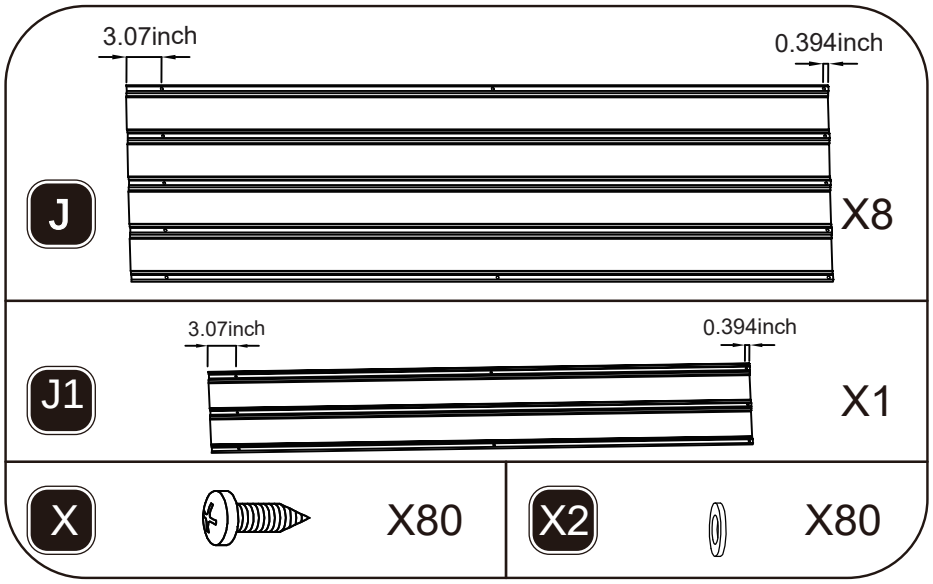
STEP12


X2
X
J
E1
①
X
J
E1
X2
I
④
X
X2
J/J1
J/J1
I/I4
E1
⑤
J/J1
J/J1
Pay attention to the direction of the iron sheet, with holes spaced 10mm apart and facing downwards
X
J
J/J1
X2
I/I4
0.394inch
②
X
J
J
J1
I4
X2
③

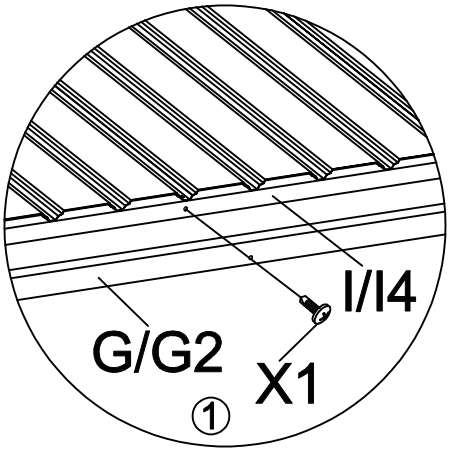

3.07inch
0.394inch
J
X8
3.07inch
0.394inch
J1
X1
X
X45
X2
X45

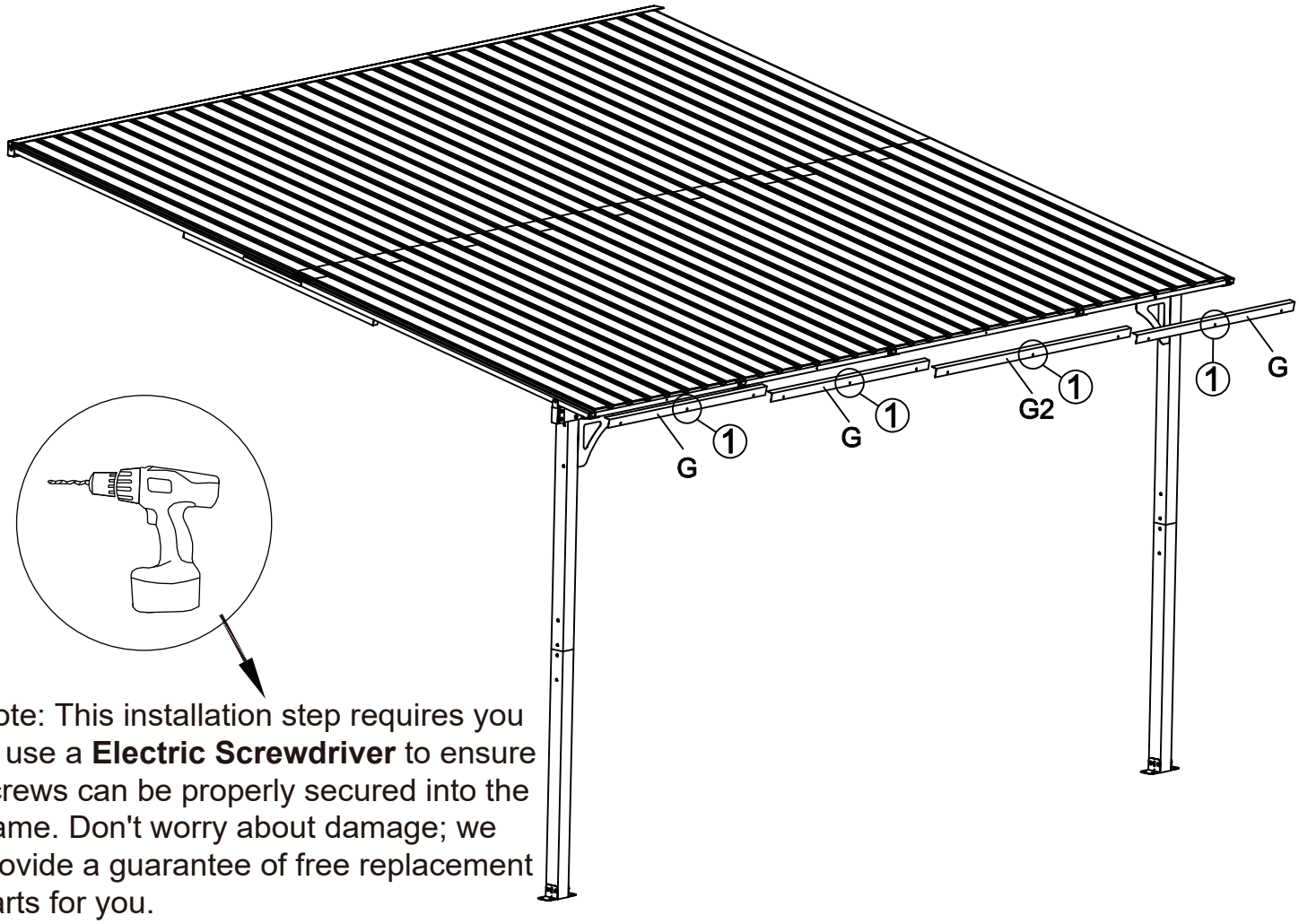
STEP13


X
J
X2
E1
J/J1
E
I/I4
J1
Pay attention to the direction of
the iron sheet, with holes spaced
10mm apart and facing downwards
0.394inch

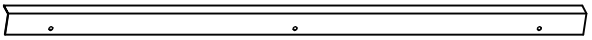
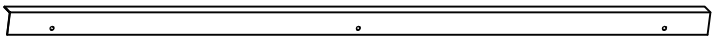

3.07inch
0.394inch
J
X8
J1
X1
X
X80
X2
X80

STEP14

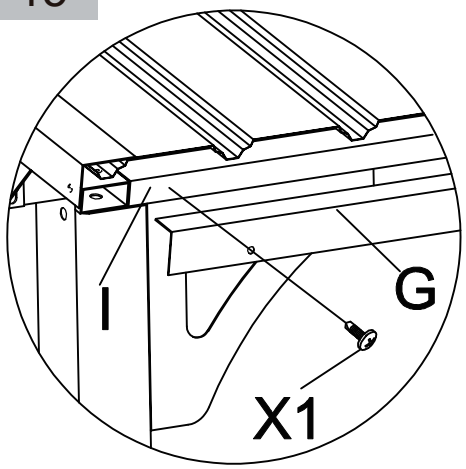




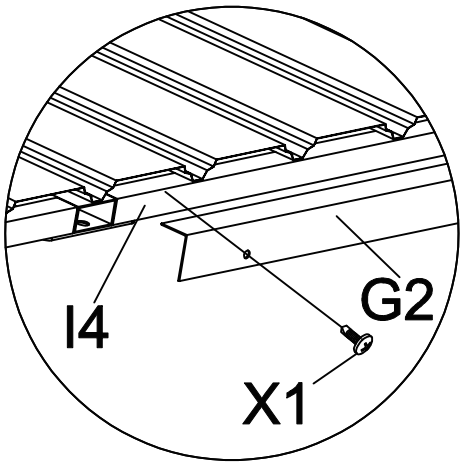
Note: This installation step requires you to use a **Electric Screwdriver** to ensure screws can be properly secured into the frame. Don't worry about damage; we provide a guarantee of free replacement parts for you.

G		X3
G2		X1
X1		X4

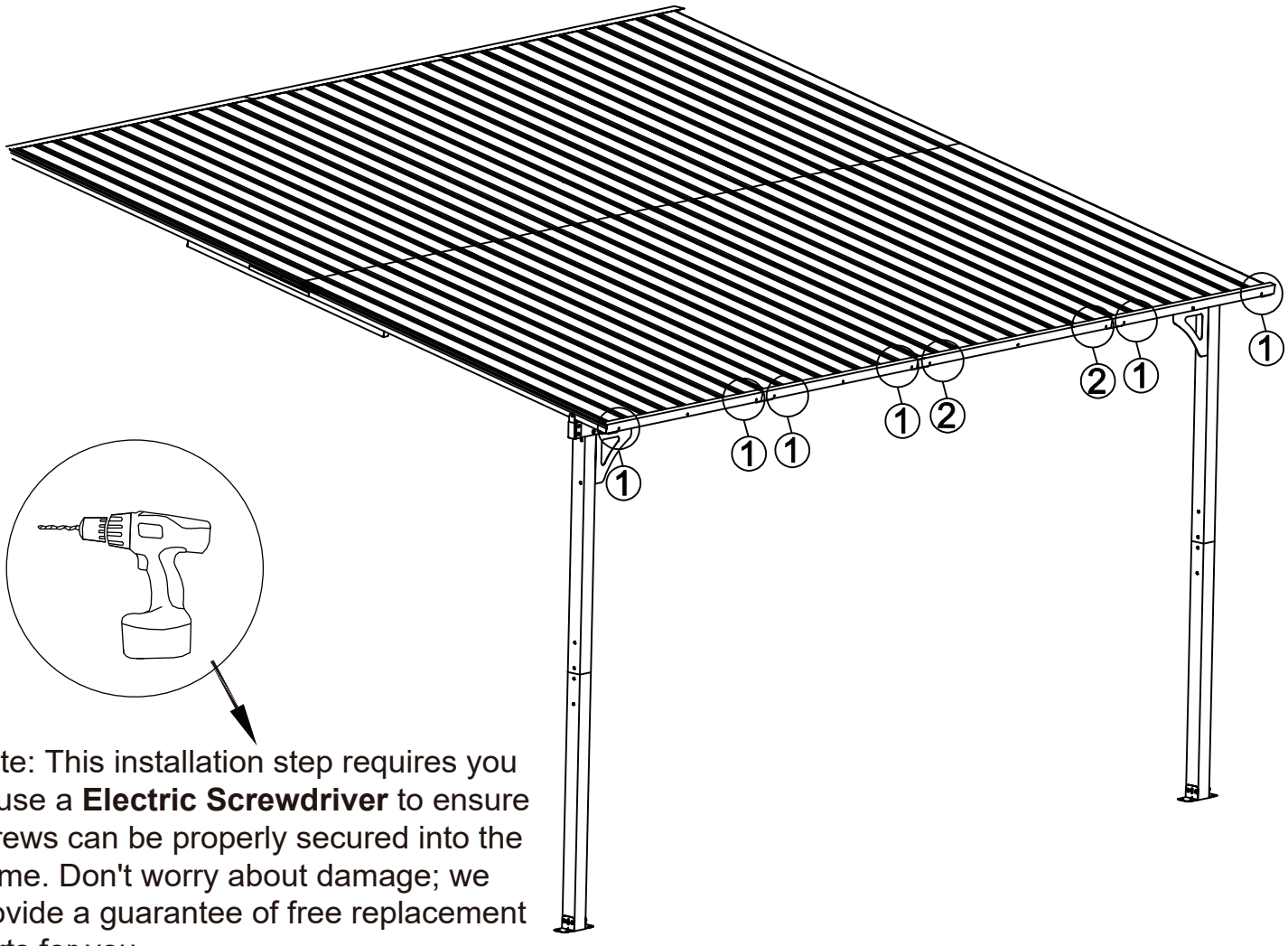
STEP15



①



②



Note: This installation step requires you to use a **Electric Screwdriver** to ensure screws can be properly secured into the frame. Don't worry about damage; we provide a guarantee of free replacement parts for you.

