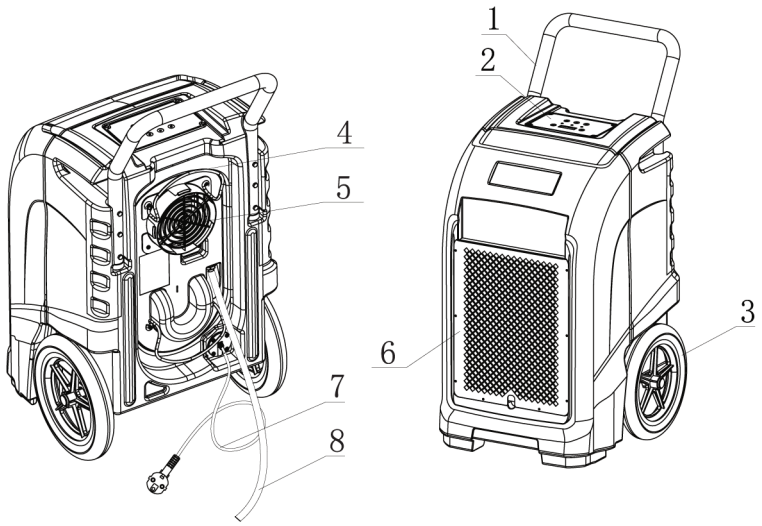
ASSEMBLY & PARTS

1. Your XD-125 Dehumidifier is fully assembled with the exception of the handle
2. Using a Phillips screwdriver, loosely attach each screw to unit. DO NOT TIGHTEN until all six screws have been fastened. (*You will experience some resistance as screws fit into housing).
3. Alternate diagonally between screws when tightening to ensure the best fit.

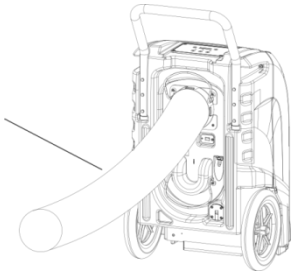


1. Metal Handle
2. Control Panel
3. Semi-Pneumatic Wheels
4. Water Hose Bracket
5. Air Outlet Grill
6. Air Inlet Grill
7. Power Cord
8. Water Hose

DO NOT dispose of any packaging until you have confirmed the appliance is operational. After removing the packaging, ensure the contents are intact and complete. In the unlikely event of missing parts, contact your retailer.

DRAINAGE OPTION:

When drying extremely humid spaces, a plastic pipe with a diameter larger than 6.7” can be attached to the hood as shown for faster purging.



SET UP/OPERATION

⚠ READ ALL INSTRUCTIONS TO PREVENT SYSTEM DAMAGE

- For proper operation, DO NOT obstruct the air inlets/outlets, or drainage hose.
- WAIT 30 minutes after transporting unit to jobsite *before switching ON* to allow refrigerant system to stabilize
- DO NOT switch the power OFF by disconnecting power cord
- WAIT at least three minutes after turning the power OFF to move unit.

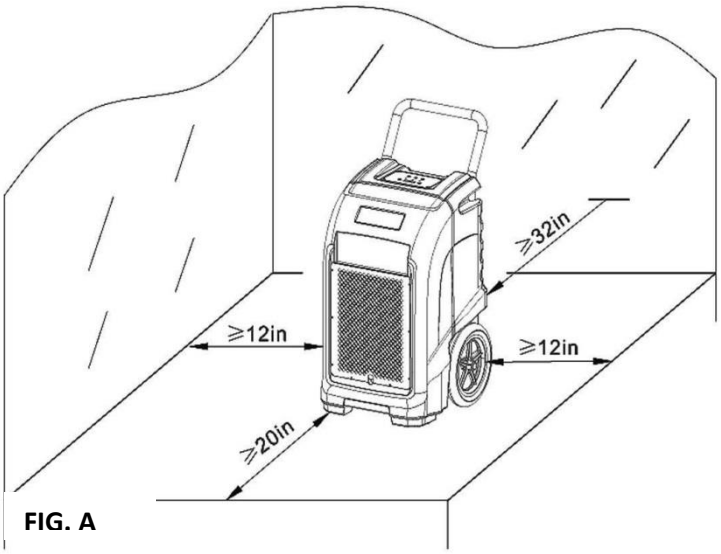


FIG. A

- Always operate unit in an enclosed area, closing all doors, windows and other pathways open to external areas for maximum water removal efficiency
- Keep traffic through drying area to a minimum
- Place the dehumidifier in the center of the room away from walls and furnishings. **(Fig. A)**
- Uncoil entire drainage hose on rear of unit. Place open end of hose into a drain, bucket, or outdoors. Ensure drainage hose is not restricted or kinked. **DO NOT** elevate hose higher than 15 ft. above unit. **(Fig B)**
- Take care that water does not create a slip hazard. If using a collection bucket check water level regularly.

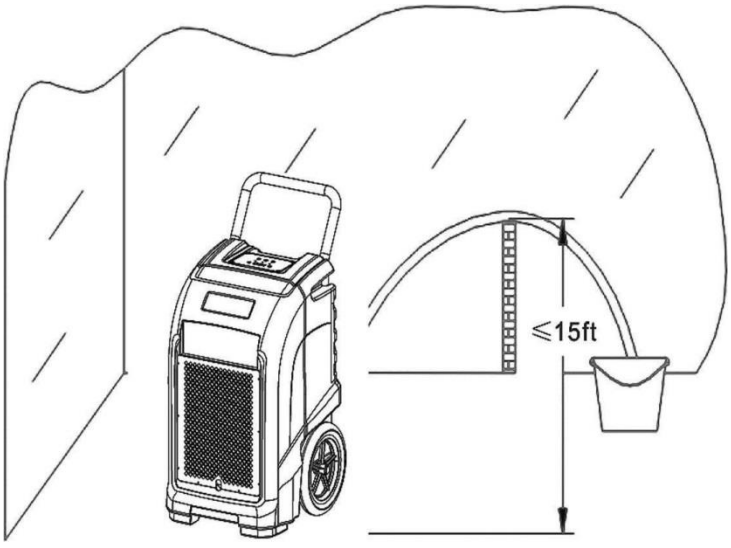


FIG. B

BASIC OPERATION GUIDE

1. Press ⏻ button to turn unit ON (*30 second delay is normal if recently powered off)
2. Display shows Preferred Humidity Setting on Left and Current Humidity on Right
3. Adjust ⌃ and ⌄ to set preferred humidity level (90% to 26%)
4. Unit will run automatically, turning on and off to maintain desired humidity level
5. To run *continuously* press ⌄ to below 26% until "CO" displays
6. Once job is complete, press ⏻ button to turn the unit off. The water pump will automatically purge for 40 seconds to drain.