

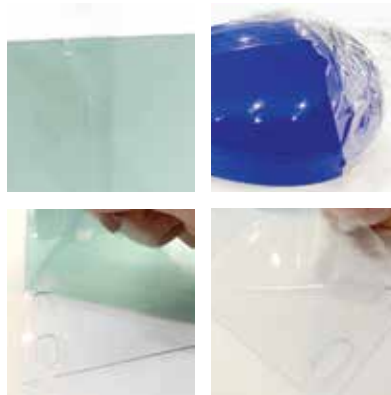
INSTRUCTION OF ASSEMBLY

BISON HEADGEAR WITH FACE SHIELD

Style #: BIS-HGF-18

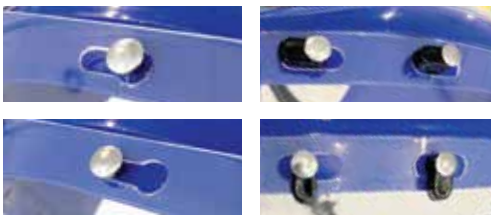


- Parts to assemble:**
- 1) Suspension
 - 2) Assembly Components
 Bolt x2
 Locking Washer x2
 Temple Adjustment Piece x2
 Adjustment Screw x2
 - 3) Head Gear Cap
 - 4) Face Shield
 (Set can be assembled by hand, no necessary hand tools or kits needed).



Step 1
 Remove plastic covers from Head Gear Cap and Face Shield.

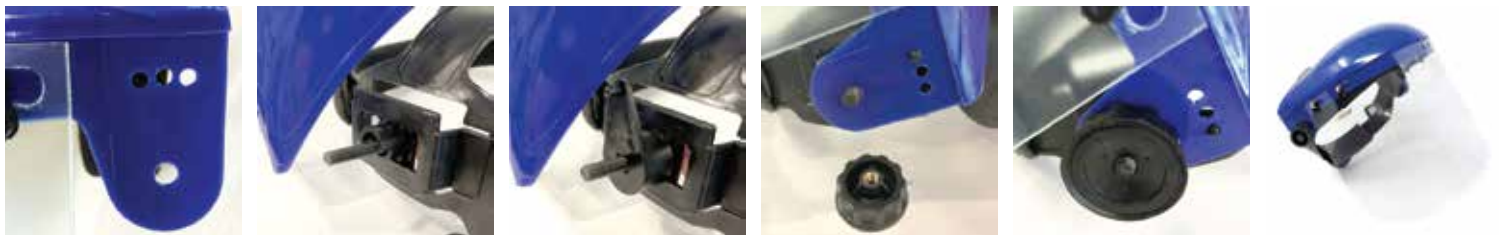
Step 2
 Remove the plastic film on both sides of the Face Shield. One side will have a green film and the other will have clear.



Step 3
 Place Face Shield on Head Gear Cap with center tab first and then both the left and right side.



Step 4
 After all 7 tabs are lined up and hooked with the Face Shield, put each tab into their locked position.



Step 5
 Head Gear Cap:
 At the sides of the head gear cap is a set of cut-outs that will hold the ratcheting suspension with the assembly pieces.

Step 6
 First Assembly Pieces: The bolt can be inserted into locking washer and inserted from the inside going out and the temple placement.

Step 7
 Second Assembly Pieces: Once the bolt assembly is in place the temple adjustment piece can be placed on outside of suspension.

Step 8
 Cap & Suspension Assembly: Cap cut-outs will match with temple adjustment piece. Continue to hold all pieces together until adding adjustment screw.

Step 9
 Final Assembly: While holding pieces in place, twist on the adjustment screw to complete assembly. To adjust angle of suspension, loosen screw and make the adjustment.

Step 10
 Complete Product: Once assembly is complete inspect and adjust fit to your own personal needs.



Assembly Components



First Assembly Pieces:
 Bolt and Locking Washer



Second Assembly Pieces:
 Bolt Assembly and Temple Adjustment Piece



Cap & Suspension Assembly:
 Full Assembly without Cap & Suspension



Final Assembly