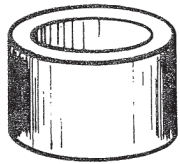


Z-1216-A HARDWARE BAG



No. 1 B-1674P
Hex (Lock) Nut, 5/16"
3 Used



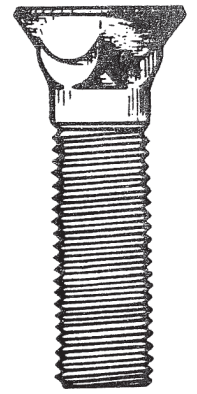
No. 26 P-597
Spacer
5/8" I.D. x 1/2"
2 Used.



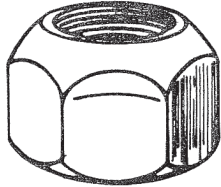
No. 28 1M1624P
Hex Head Bolt
1/2" x 1-1/2"
2 Used



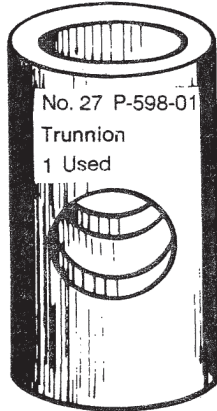
No. 29 1M1628P
Hex Head Bolt
1/2" x 1-3/4"
, 2 Used



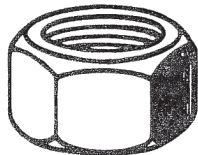
No. 35 15M1632P
Plow Bolt
1/2" x 2"
1 Used



No. 3 B-1678P
Hex (Lock) Nut, 5/8"
2 Used.



No. 27 P-598-01
Trunion
1 Used



No. 39 30M2000P
Hex Nut, 5/8"
2 Used



No. 42 45M1111P
Flat Washer, 5/16"
3 Used

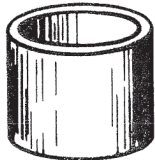


No. 44 45M1717P
Flat Washer, 1/2"
1 Used



No. 45 45M2121P
Flat Washer, 5/8"
2 Used

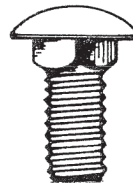
Z-1216-B HARDWARE BAG



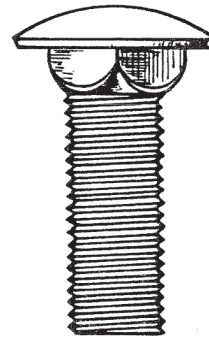
No. 7 P-234
Spacer
1/2" I.D. x 9/16"
1 Used.



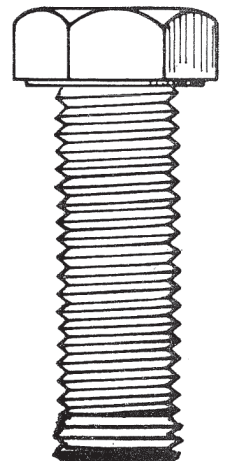
No. 33 15M1216-R
Plow Bolt
3/8" x 1"
2 Used



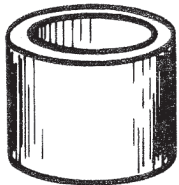
No. 31 10M1012P
Carriage Bolt
5/16" x 3/4"
3 Used



No. 32 10M1624P
Carriage Bolt
1/2" x 1-1/2"
1 Used



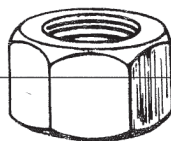
No. 30 1M2032P
Hex Head Bolt
5/8" x 2"
2 Used



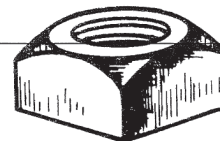
No. 14 P-262-01
Spacer
5/8" I.D. x 5/8"
1 Used.



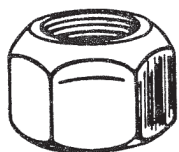
No. 17 P-270
Drive Pin
5/16" x 1-1/4"
1 Used.



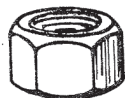
No. 38 30M1600P
Hex Nut, 1/2"
2 Used



No. 41 35M1600P
Square Nut, 1/2"
1 Used



No. 2 B-1677P
Hex (Lock) Nut, 1/2"
3 Used



No. 36 30M1200P
Hex Nut, 3/8"
2 Used

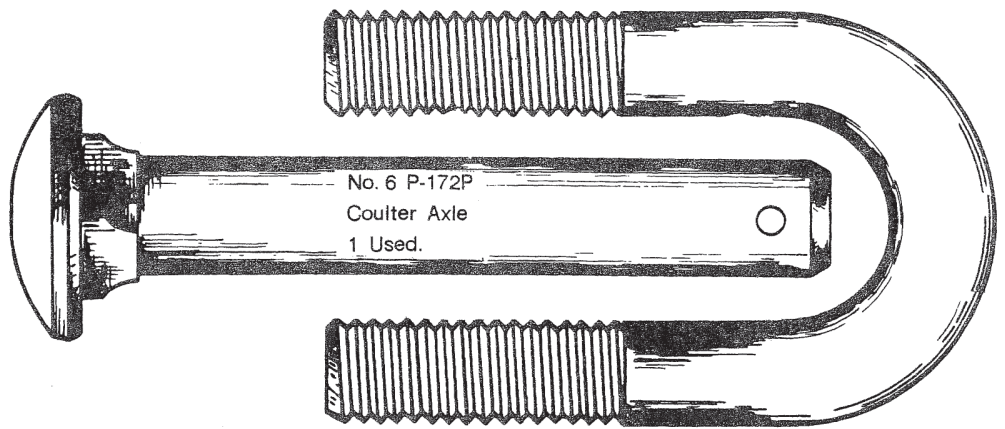
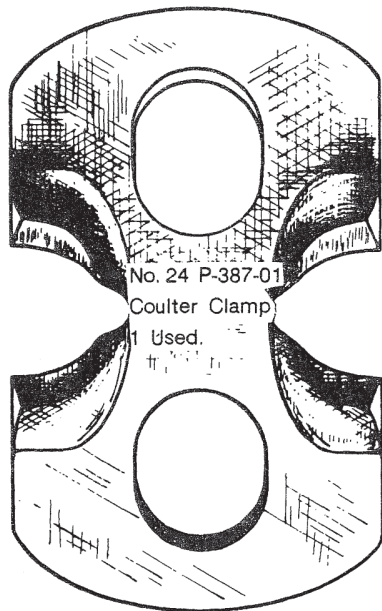


No. 40 31M2000P
Hex (Jam) Nut, 5/8"
2 Used



No. 46 50M0420P
Cotter Pin
1/8" x 1-1/4"
1 Used

Z-1216-C HARDWARE BAG



No. 23 P-386P
"U" Bolt
1 Used

ASSEMBLY

NOTES:

- IT IS RECOMMENDED THAT YOU CAREFULLY READ THIS OWNER'S MANUAL BEFORE STARTING ASSEMBLY OF THE UNIT.
- Before starting assembly, arrange each kind of hardware into a group to ease assembly.
- Right hand (R.H.) and left hand (L.H.) are determined from the OPERATOR'S position while seated on the tractor.

PLOW FRAME

Refer to Fig. 1

NOTE: Securely tighten all fasteners ONLY after Plow assembly has been completed, unless noted otherwise.

- Assemble the two adjusting brackets to the inside of both beams using one 1/2" x 1-3/4" hex bolt and one 1/2" hex lock nut.
- Slip trunnion through the hole in each adjusting bracket and insert crank through the hole in "SIDE" of trunnion, through spacer, the two 5/8" jam nuts, and then thread into the threaded tube.
- Thread one jam nut against the spacer just enough to eliminate any excessive movement of the crank against the trunnion, taking care NOT to bind crank.
- Using two wrenches, lock the other jam nut against the first.
- Before assembling the hitch bracket BETWEEN both beams refer to the chart and measure the distance BETWEEN the rear wheels on your tractor for the proper position of the bracket.

Tools Required For Assembly:

- 1- 10" Adjustable Wrench
- 1- 15/16" Wrench
- 1- 13/16" Wrench
- 1- 3/4" Wrench
- 1- Pair of pliers
- 1- 1/2" Wrench
- 1- 9/16" Wrench
- 1- Pair Gloves

Distance Between Rear Tractor Wheels(inches)	Use Hole #
16-19	1R
19-21	2L
21-23	3L
Over 23	3L

TABLE 1

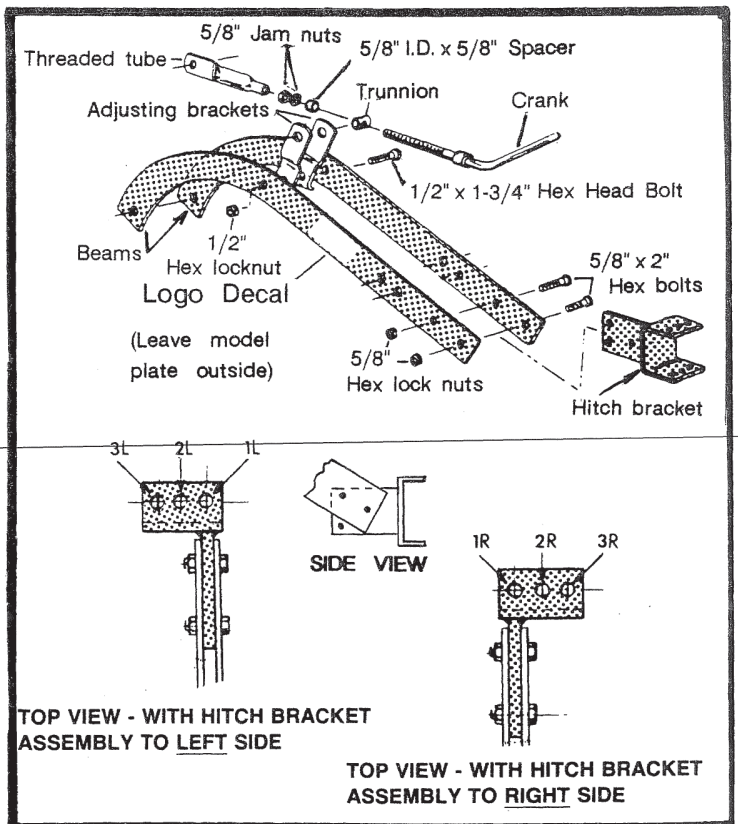


FIG. 1

- Secure with two 5/8" x 2" hex bolts and 5/8" hex lock nuts.