

# **INSTRUCTION MANUAL**

## **13 FT x 15 FT Wood Gazebo**

### **Series A25**

IF YOU PURCHASED THE GAZEBO ONLINE AND HAVE ANY  
QUESTIONS OR CONCERNS  
PLEASE CONTACT US WITH EMAIL OR TEXT

Email: [Hiwarrantyservice@outlook.com](mailto:Hiwarrantyservice@outlook.com)  
Text: +1 628 263 4608





**Warning!** To reduce the risk of serious injury, read the following safety instructions before assembling and using the gazebo.

Please check with your local governing authority/local municipal codes regarding installation of structures before assembly.

**Caution!**

Proper placement of your gazebo is essential.

Do not place the product underneath electrical lines.

Keep children away during assembly.

This product contains small parts which can be swallowed by children.

Keep fingers away from the places where they can be pinched or trapped.

Do not attempt to assemble the gazebo if any parts are missing.

- The product should be placed on flat, horizontal ground.
- Ensure enough clearance around the product. Before assembling the product, find level ground no less than 6'(1.8 m) away from any structures or obstructions, such as fences, garages, houses, overhanging branches, laundry lines, or electrical wires.
- This gazebo is not to be regarded as part of a building/house structure. The gazebo is to be anchored onto the ground for added safety. Do not assemble the gazebo on soil/earth ground. It is best to build the gazebo on a hard, stable foundation. It is advisable to use appropriate floor plugs(not provided) to anchor the gazebo onto the wooden/concrete ground.
- Some structures may require two or more people to install safely. Check for underground utilities before digging or driving stakes into the ground.
- During installation, follow all safety warnings provided with your tools and use safety glasses.
- If you set up more than one gazebo, keep a minimum distance of 10'(3 m) between the gazebos.
- Any assembly or maintenance of the product must be carried out by adults only.
- Arrange necessary manpower when assembling or moving the product.
- Some parts may contain sharp edges. Wear protective gloves if necessary.
- Keep children and pets away while setting up the gazebo.
- Check all nuts and bolts periodically to ensure bolts/nuts are tightened.
- Repairing and replacing parts should be done by a qualified technician.
- This gazebo is intended for decorative and sunshade purposes only, and it is not designed to withstand harsh weather, including high winds, rain, and snow.
- Do not light any fires inside or near the product not!
- Stay calm if fire breaks out. Search for the nearest exit. Do not return to the gazebo before firemen allow you to do so.
- Do not hang heavy weights on the roof frame.
- Do not climb onto the roof of the gazebo. Falling off the gazebo can result in serious injury.
- Keep the original packaging to store the gazebo.

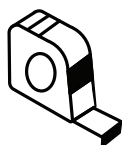


## IMPORTANT :

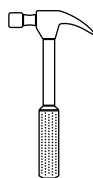
- Please read and understand this manual before any assembly. Before beginning assembly of product, make sure all parts are present. Compare parts with packaging contents list.
- If any part is missing, or if you have any questions, contact the service center at +1 628 263 4608 (toll free).
- When assembling wooden parts, do not overtorque the bolts to avoid splitting the wood. See image illustration.
- Place all parts from the box in a cleared area and position them on the floor in front of you.
- Remove all packing materials and place them back into the box. Do not dispose of the packing materials until assembly is complete.
- Read each step carefully before beginning any assembly and make sure you understand each step. If you are missing a part, please call our toll-free number for assistance +1 628 263 4608.
- Needed for assembly: (The following tools are not included)



**Pistol Drill**



**Tape Measure**



**Hammer**



**Screwdriver**





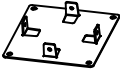
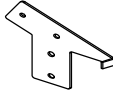






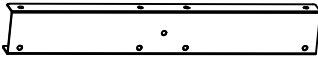







**Ladder**





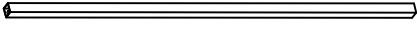
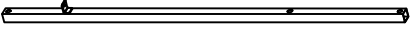
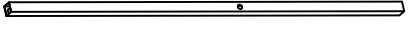
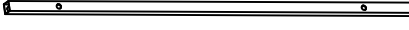
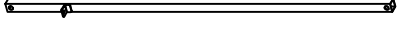



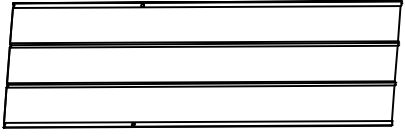
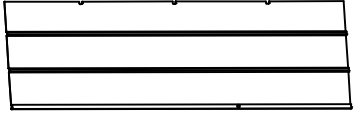



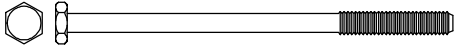

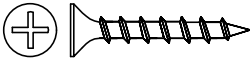

**5 people**



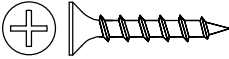
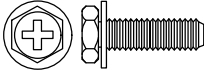

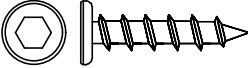


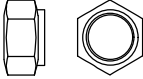

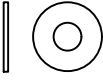
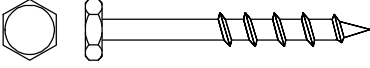
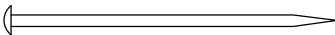

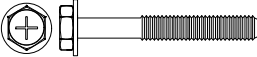
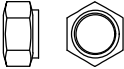
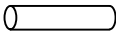
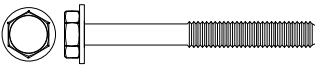




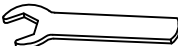
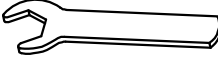
## Parts List (Box 1)

	Description	Sketch	QTY
A	Spacer		12 pcs
B	Base Cover		4 pcs
C	Base		4 pcs
C1	Triangular Connector 1		2 pcs
C2	Triangular Connector 2		2 pcs
C4	Triangular Connector		2 pcs
D	Top beam supportor		4 pcs
E	Robber Gasker		24 pcs
F3	Big Roof Beam 1		2 pcs
F5	Middle beam of large top		1 pc
G2	Roof Beam Connector		2 pcs
H1	Big Roof Middle Beam		8 pcs
I	Middle Beam Lower Connector		8 pcs
J1	Middle Closure Plate		8 pcs
J2	Right Closure Plate		2 pcs
J3	Light Closure Plate		2 pcs
L1	Middle Roof Lower Tube 1		6 pcs
L2	Side Roof Lower Tube 2		4 pcs



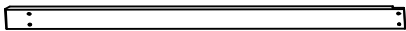



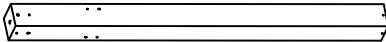
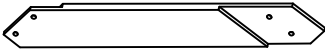
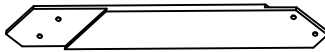
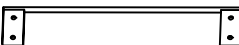
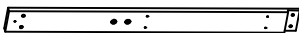
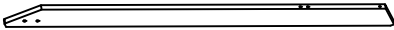
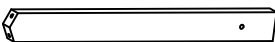
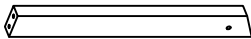
	Description	Sketch	QTY
M3	Right Roof Side Tube 1		2 pcs
M4	Left Roof Side Tube 2		2 pcs
N1	Big Roof Small Beam1		6 pcs
N2	Big Roof Small Beam2		4 pcs
N3	Big Roof Small Beam3		4 pcs
N4	Big Roof Small Beam4		2 pcs
N5	Big Roof Small Beam5		4 pcs
O	Small Beam Presser		4 pcs
R4	Big Roof Cover 1		2 pcs
R5	Big Roof Cover 2		1 pc
P5	Big Roof Cover		10 pcs
P4	Left Roof Cover		2 pcs
P3	Right Roof Cover1		2 pcs
T	Catch		2 pcs
U1	Roof Side Cover		4 pcs
AA	Bolt M10*205		8 pcs
BB	Flat Washer M6		28 pcs
CC	Screw M5*40		80 pcs
DD	Nut M6		28 pcs



	Description	Sketch	QTY
EE	Screw M5*30		80 pcs
FF	Bolt M6*15		126 pcs
HH	Bolt M8*35		16 pcs
II	Bolt M8*35		16 pcs
JJ	Bolt M6*55		16 pcs
KK	Bolt M8*25		28 pcs
LL	Non-slip Nuts M10		8 pcs
MM	Flat Washer M8		30 pcs
NN	Flat Washer M10		24 pcs
OO	Screw M10*80		8 pcs
PP	Stake $\Phi 8 \times 180$		8 pcs
RR	M3 Drill		2 pcs
SS	Bolt M6*45		12 pcs
UU	Non-slip nuts M8		14 pcs
S	Steel Pin $\Phi 8 \times 55$		12 pcs
WW	Bolt M8*50		14 pcs
YY			8 pcs
ZZ	Hook		2 pcs
Z1	Wrench M6		2 pcs
Z2	Allen Key M8		1 pcs
Z3	Wrench M8		2 pcs
Z4	Wrench M10		2 pcs

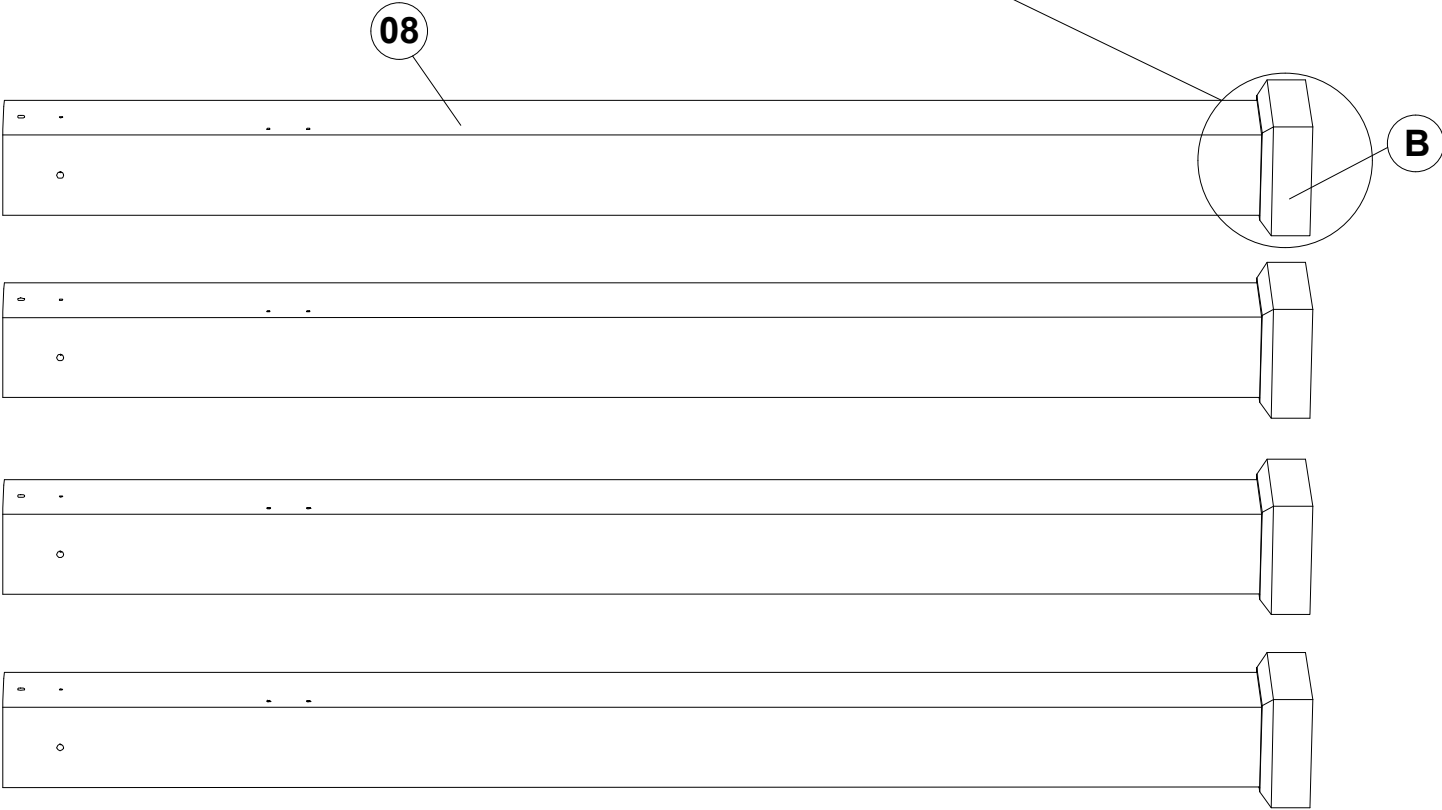
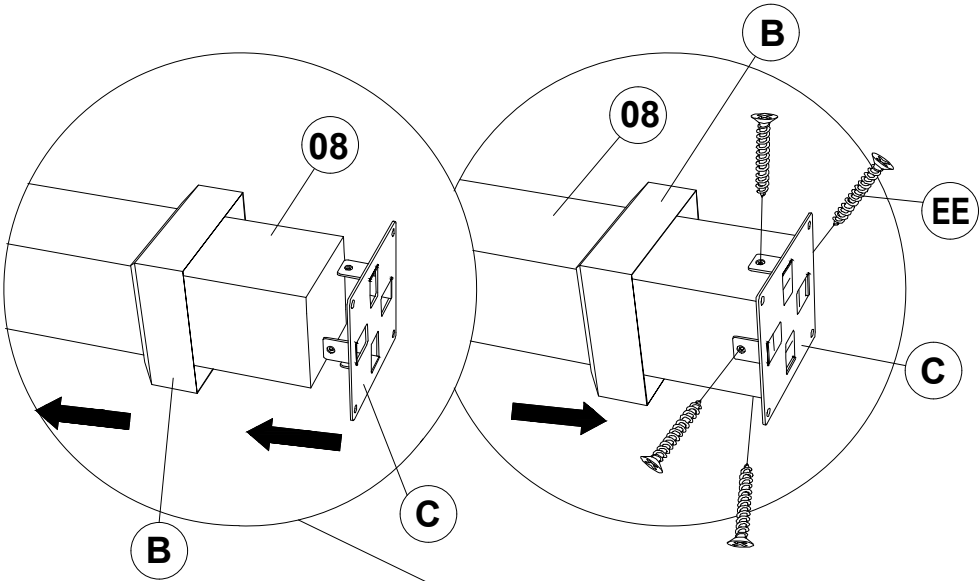






## Parts List (Box 2)

	Description	Sketch	QTY
01	Outer Long Left Beam (Short)		6 pcs
02	Outer Long Right Beam (Short)		2 pcs
05	Inner Middle Beam		4 pcs
07	Beam of internal short side		4 pcs
08	Post		4 pcs
10	Arc Support 1		4 pcs
11	Arc Support 2		4 pcs
16	Middle beam of external long side		2 pcs
18	Beam of internal long side		4 pcs
21	Triangular Support Beam		4 pcs
22	Triangular Middle Support Beam		2 pcs
23	Triangular Frame Slanting Beam		4 pcs



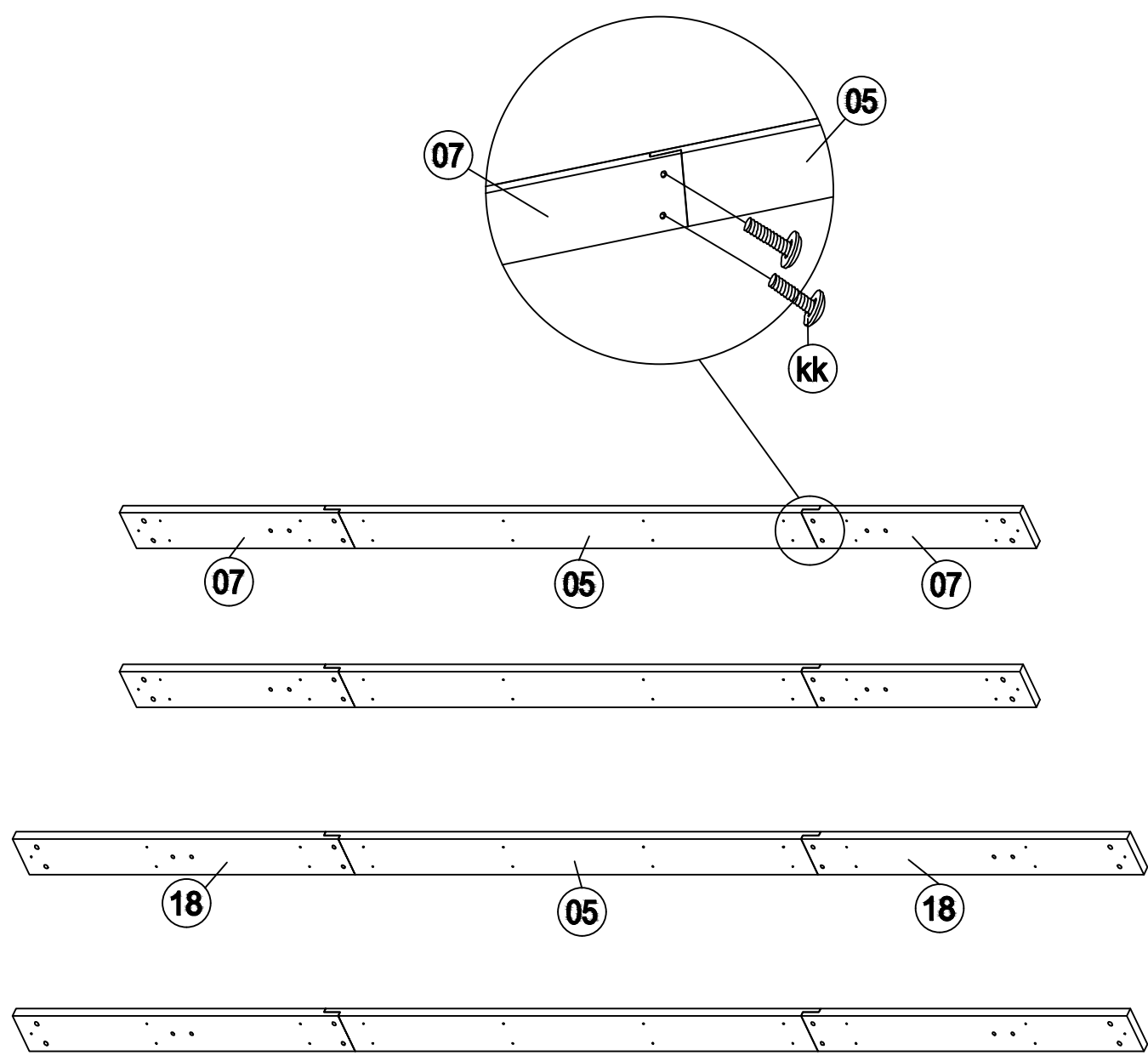
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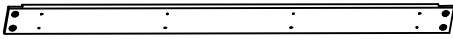

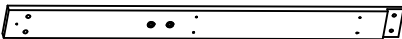
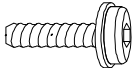


	08 x 4pcs		B x 4pcs
	C x 4pcs		EE x 16pcs



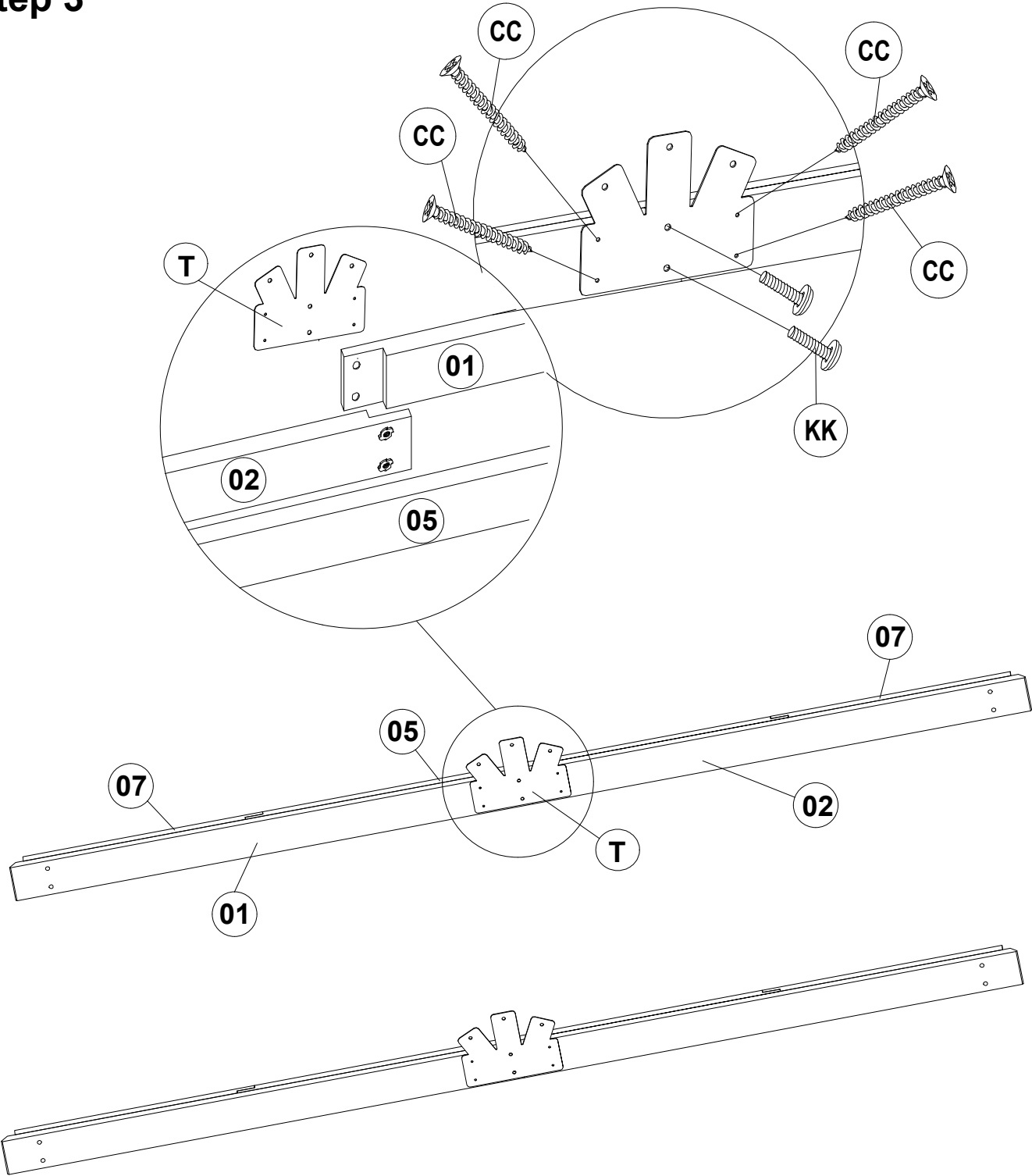
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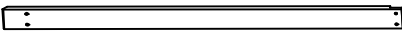
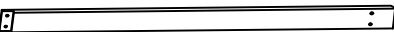
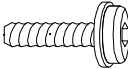




 05 x 4pcs	 07 x 4pcs
 18 x 4pcs	 KK x 16pcs



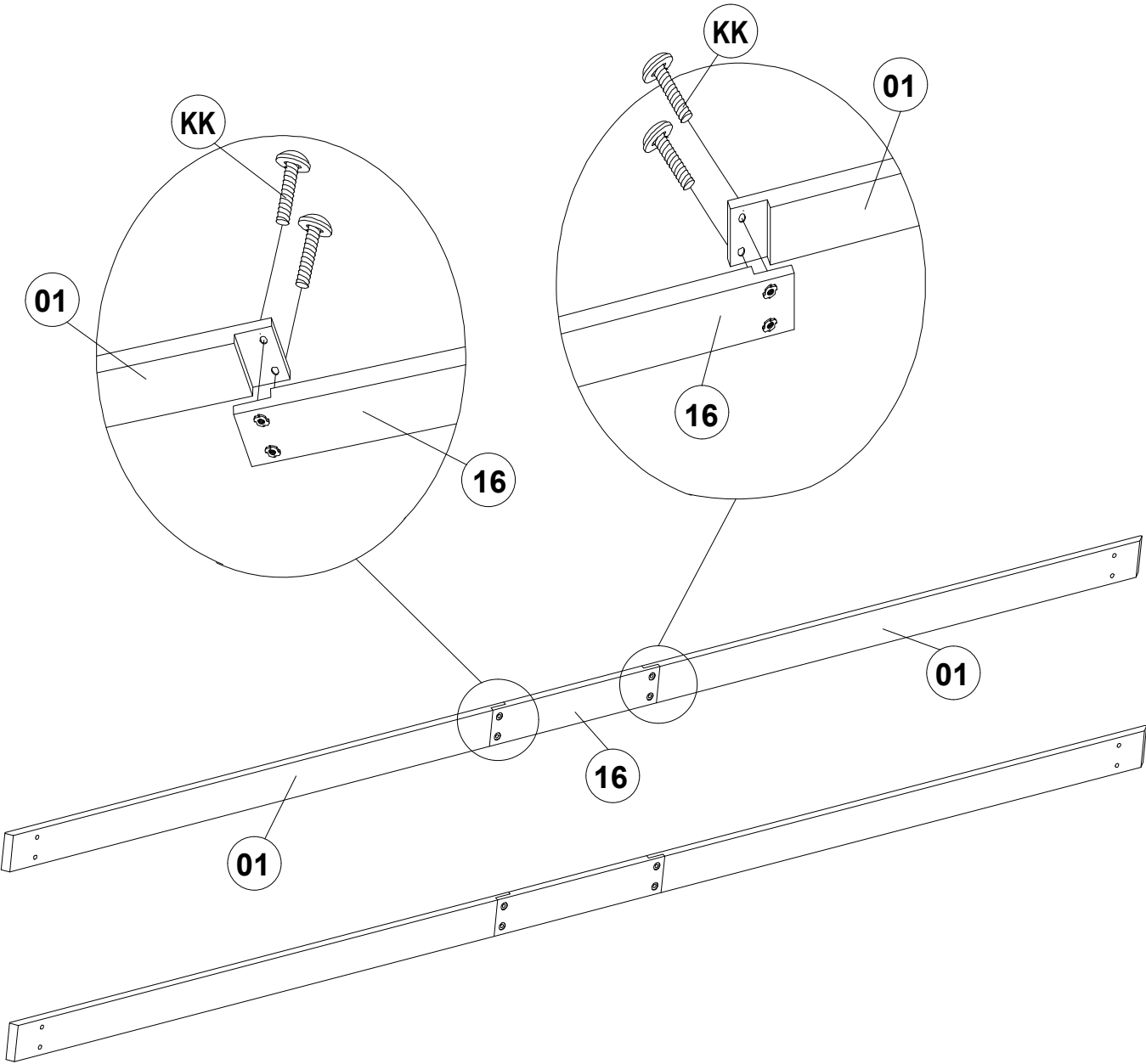
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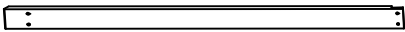
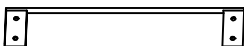
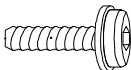


	01 x 2pcs		
	02 x 2pcs		KK x 4pcs
	T x 2pcs		CC x 8pcs



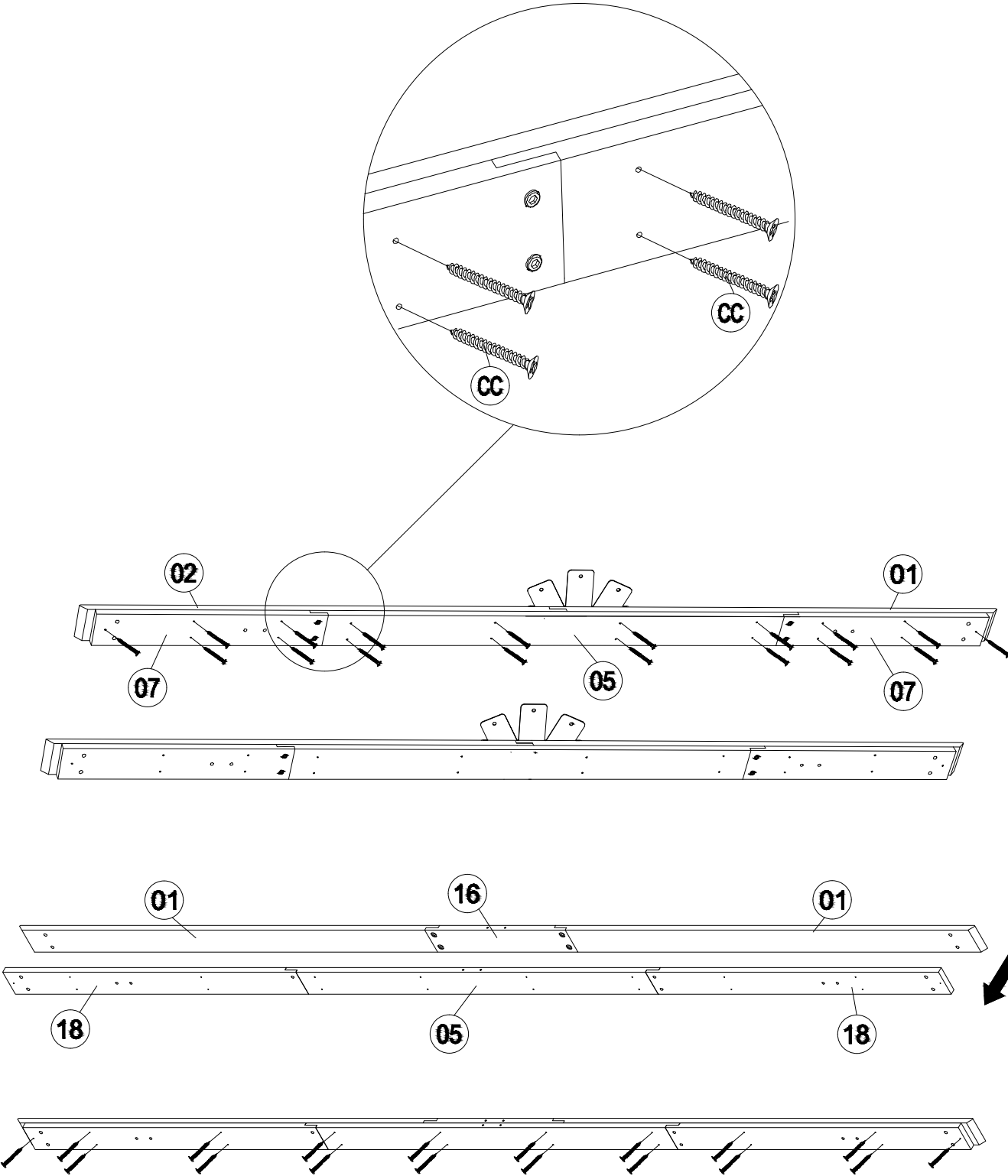
Step 4



	01 x 4pcs	
	16 x 2pcs	 KK x 8pcs



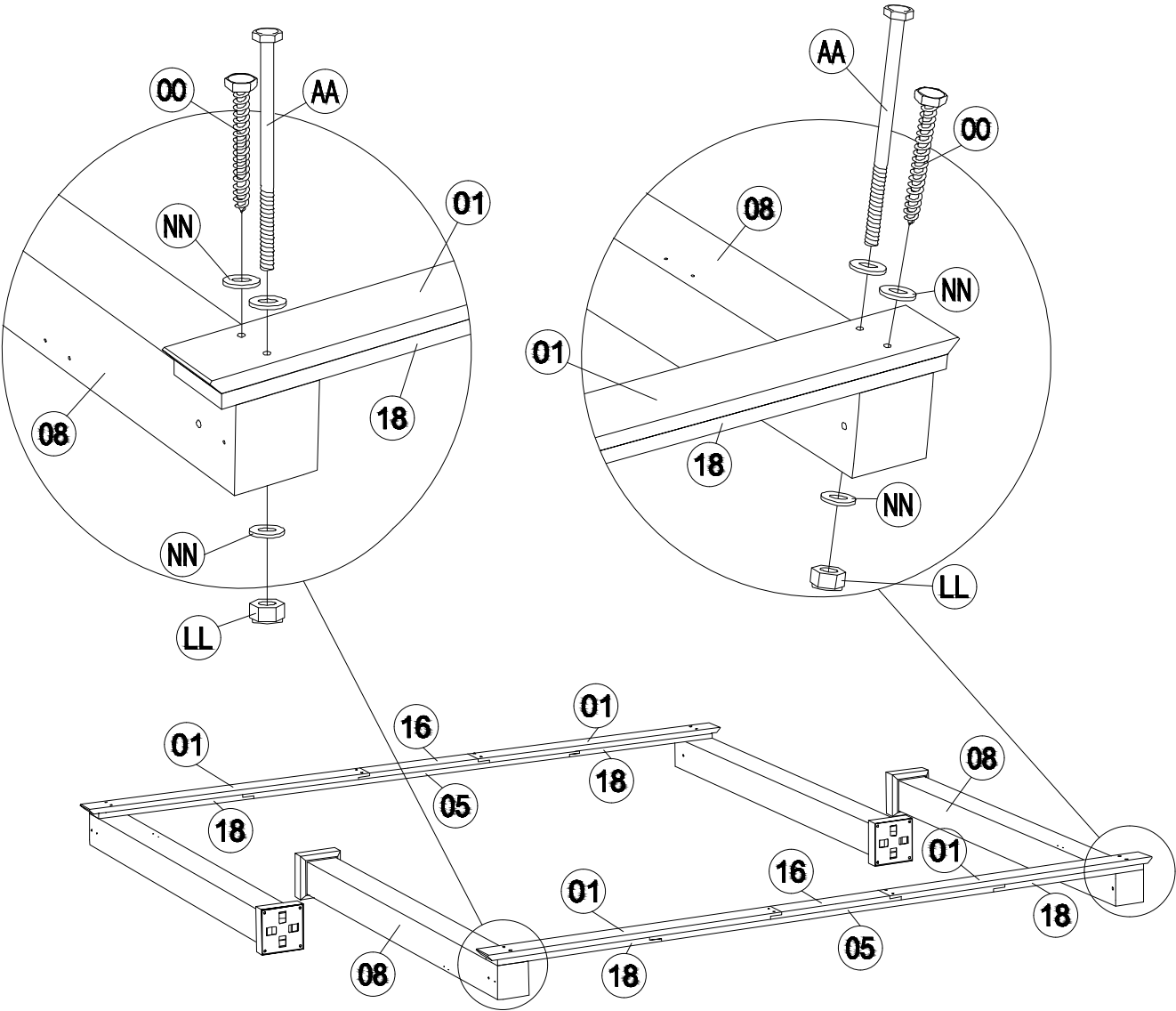
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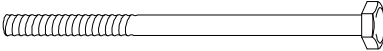


CC x 72pcs



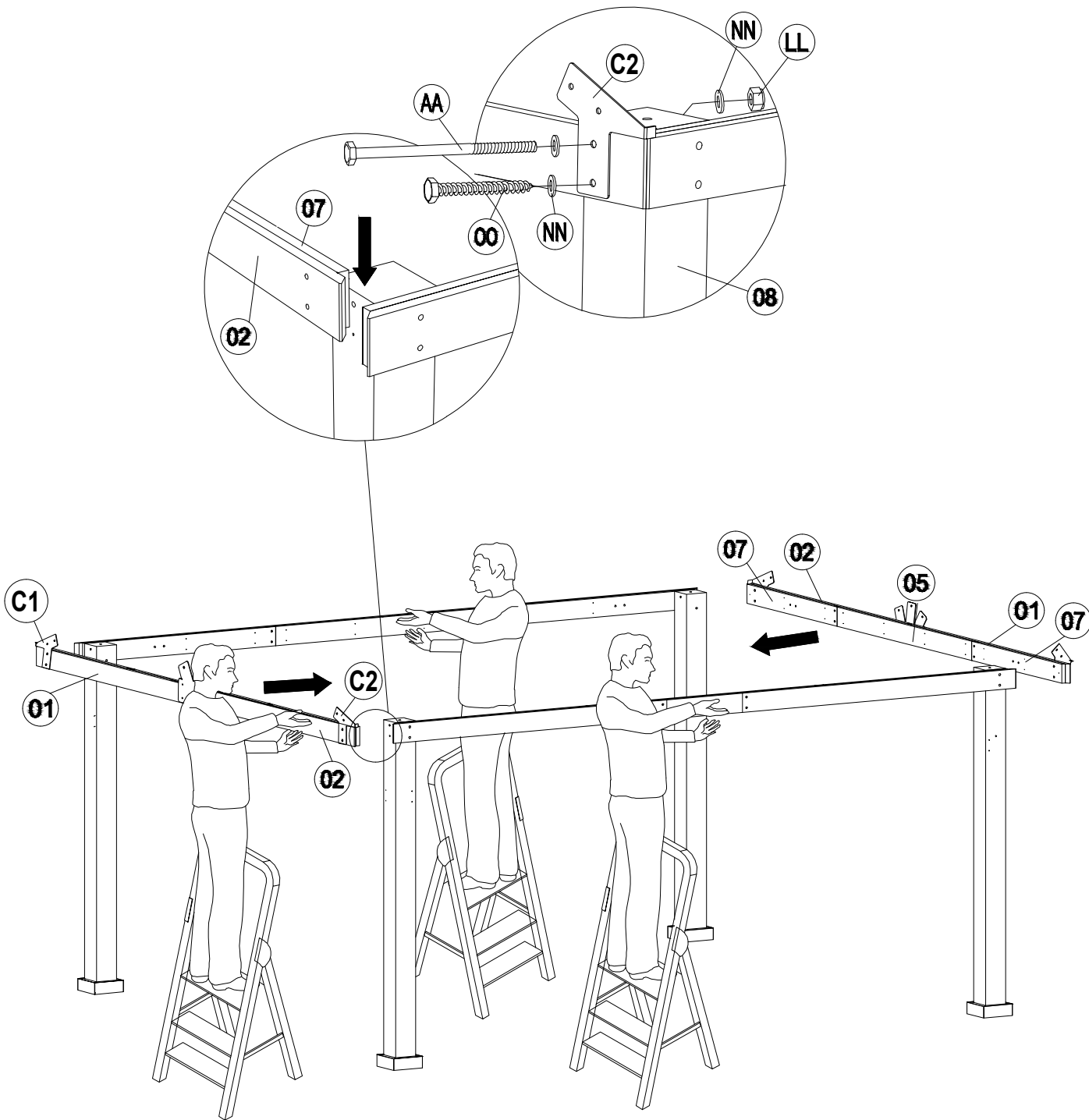
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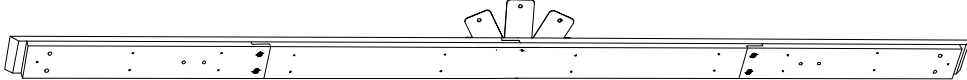
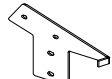




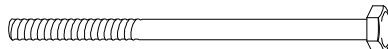


		2pcs
	NN x 12pcs	 OO x 4pcs
	LL x 4pcs	 AA x 4pcs



## Step 7

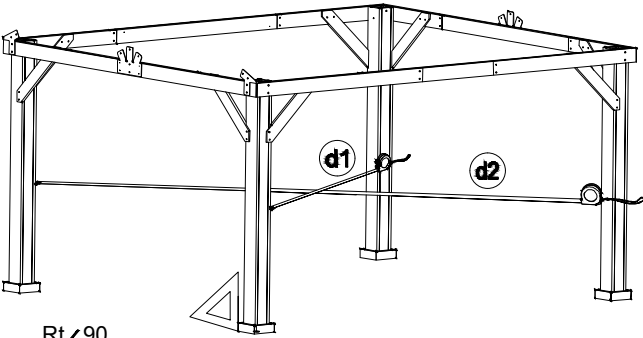


		2pcs	
	C1 x 2pcs		C2 x 2pcs
	NN x 12pcs		OO x 4pcs
	LL x 4pcs		AA x 4pcs



# Step 8

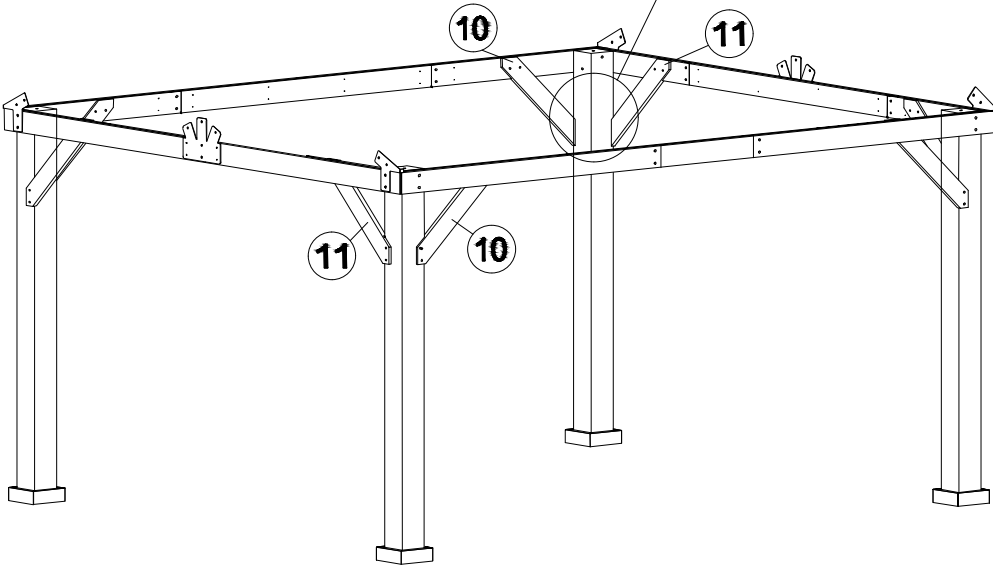
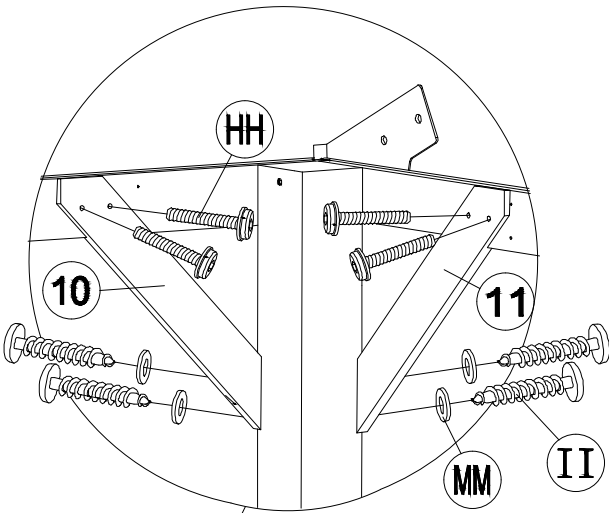
i d1=d2



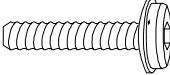




Rt ∠90

## Assembly Tip on Step 8:

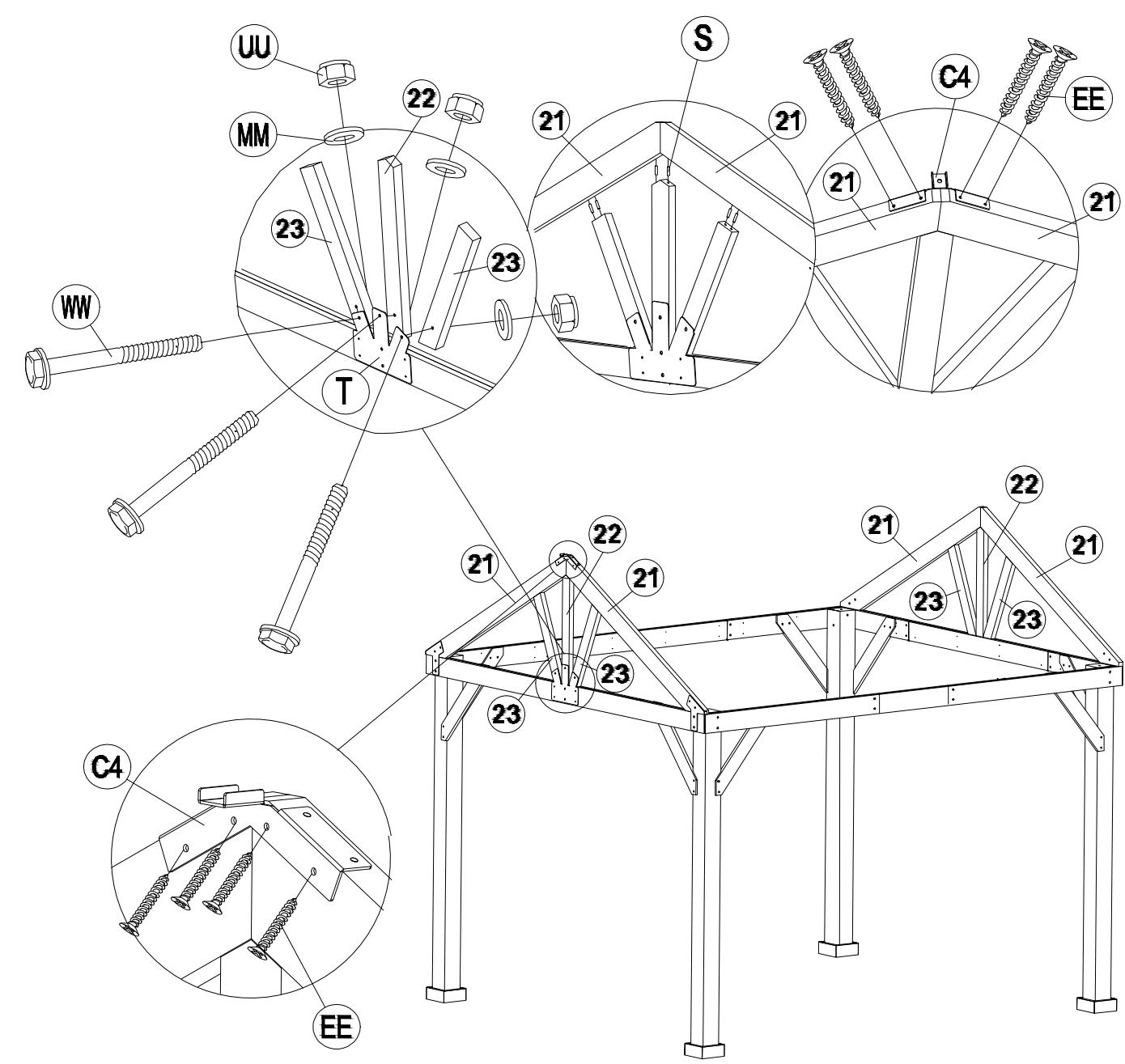
Please measure to make sure the length of d1 is equal to d2 before moving to next step to ensure a square frame and best results. Keep the beam at right angles to the post, the post at right angles to the ground, and keep the beam horizontal.



			MM x 16pcs
	10 x 4pcs		HH x 16pcs
	11 x 4pcs		II x 16pcs



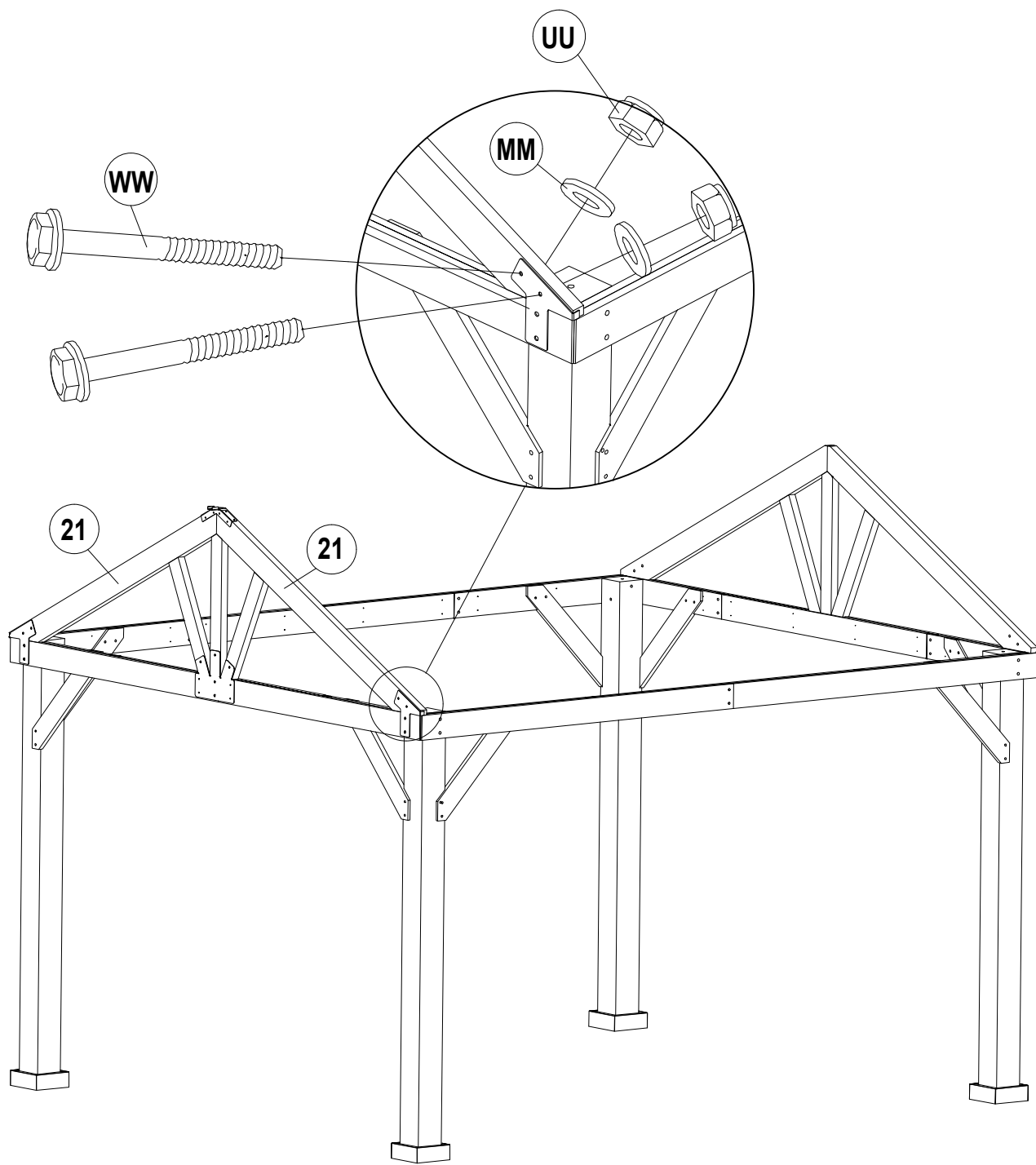
Step 9

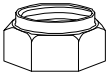

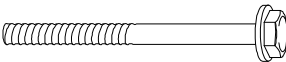


	21 x 4pcs		UU x 6pcs
	22 x 2pcs		MM x 6pcs
	23 x 4pcs		EE x 16pcs
	S x 12pcs		WW x 6pcs
	C4 x 2pcs		



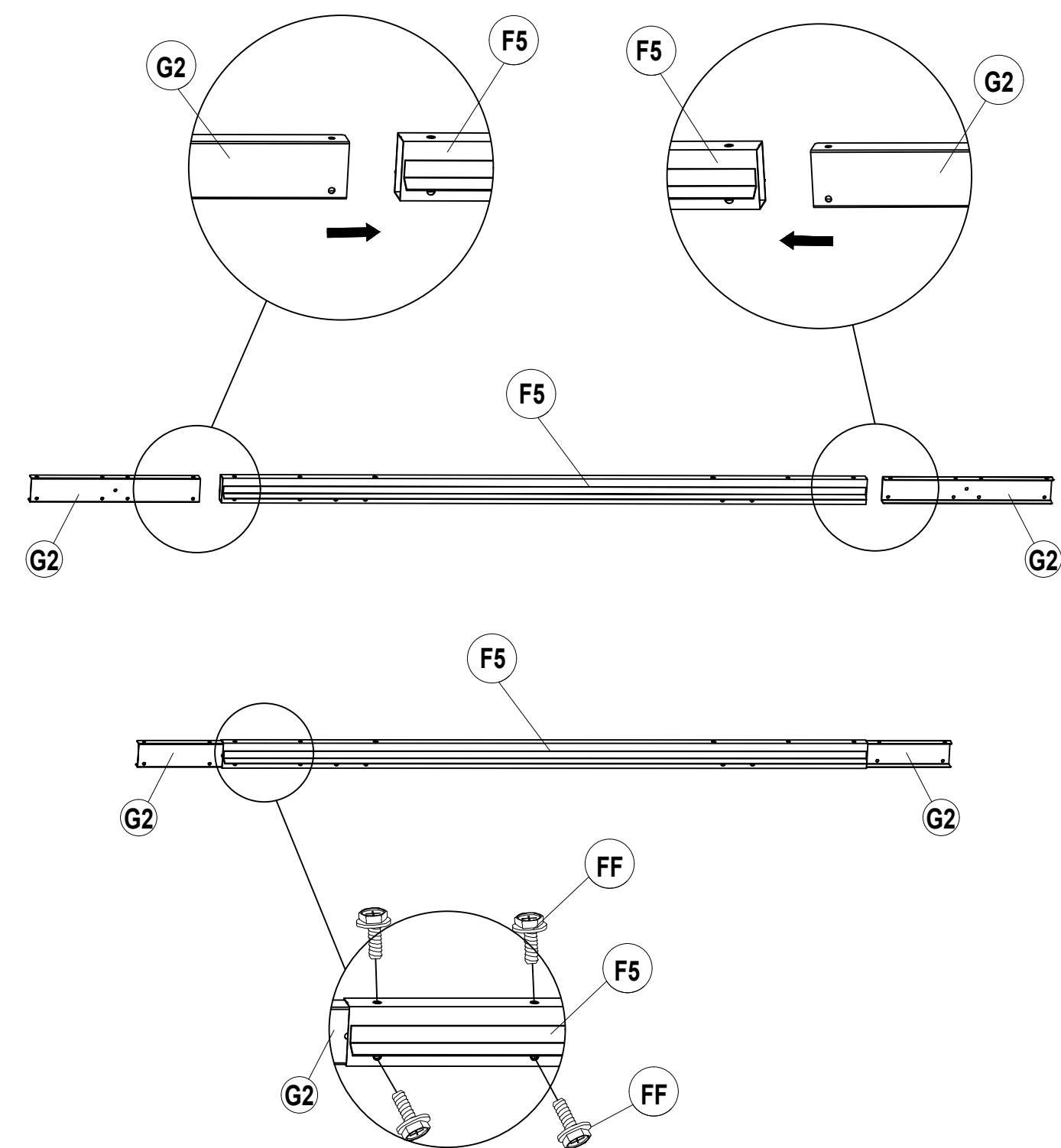
Step 10


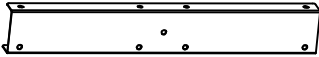



	UU x 8pcs	
	MM x 8pcs	 WW x 8pcs



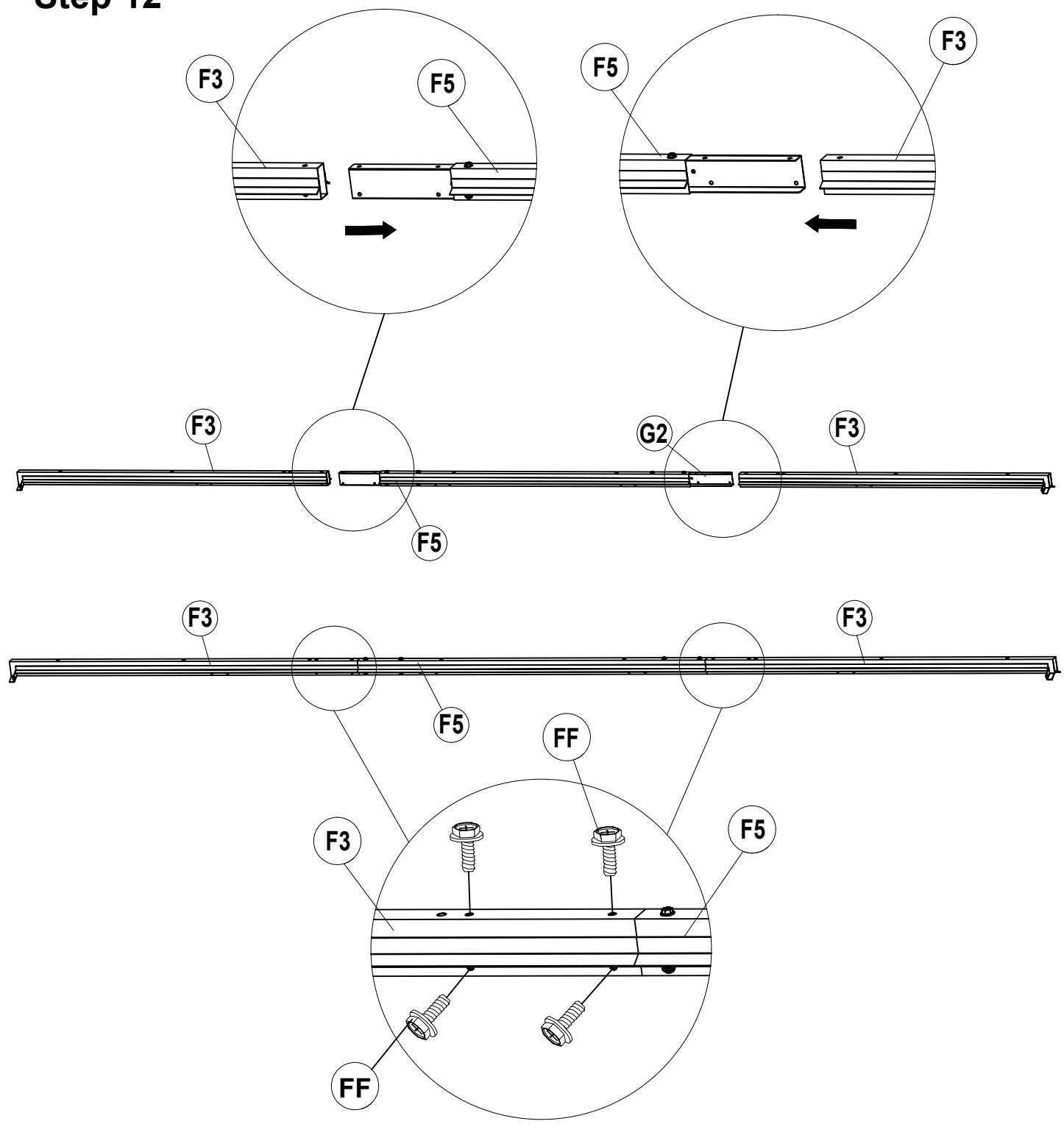
Step 11

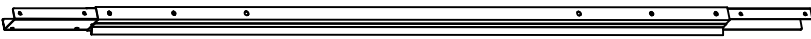




	F5x 1pc		
	G2 x 2pcs		FF x 8pcs



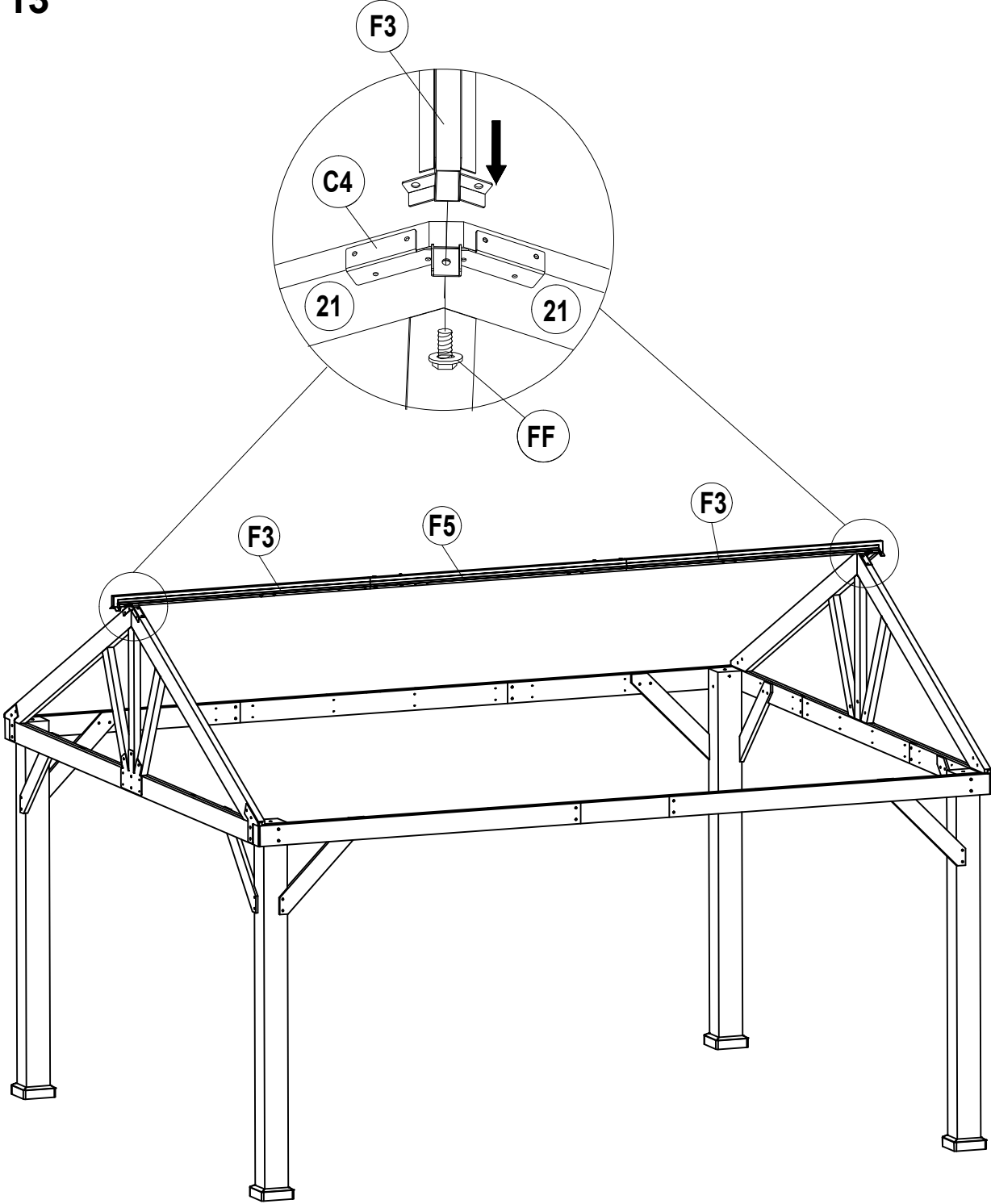
Step 12



		1pc
 F3x 2pcs		FF x 8pcs



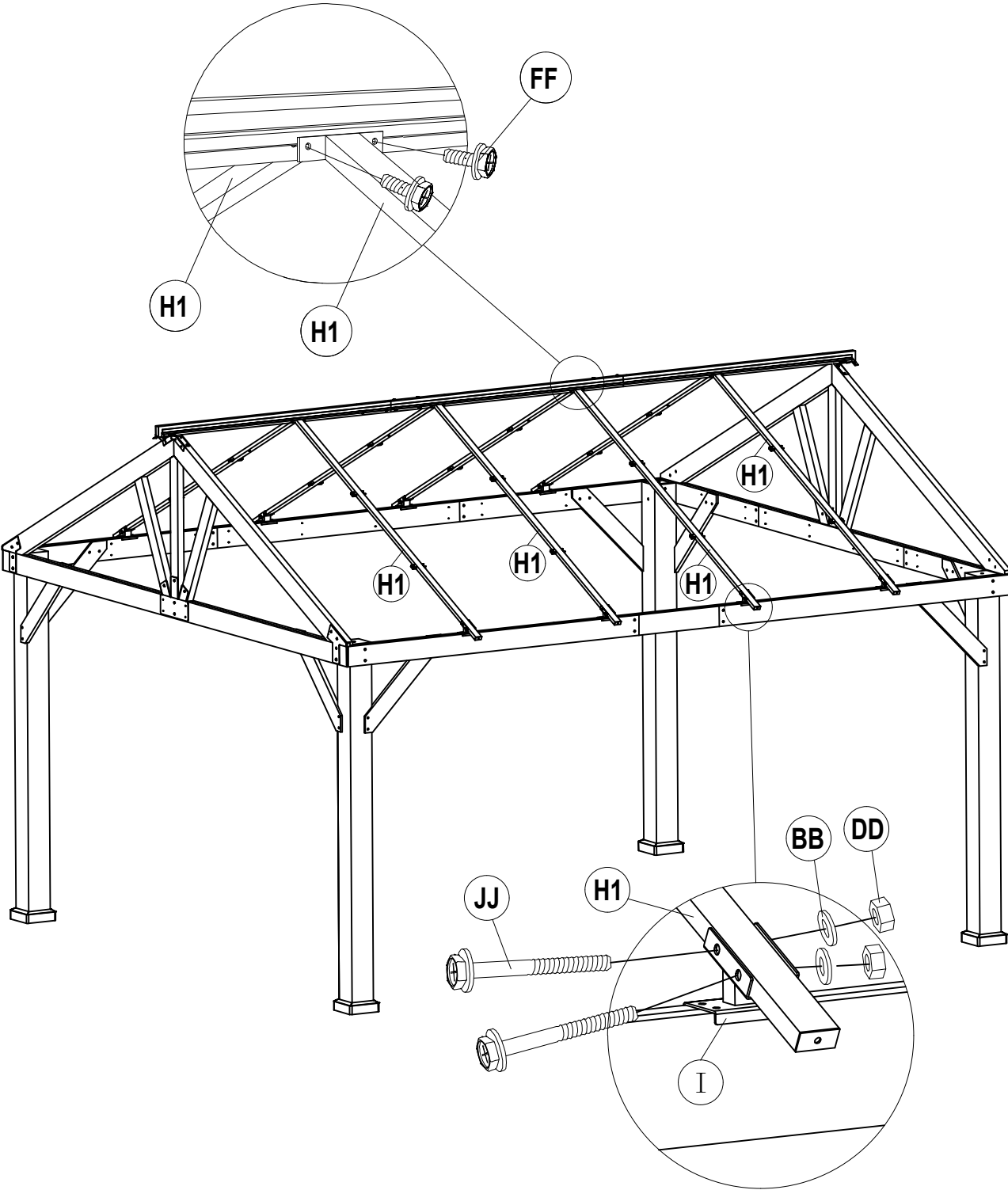
Step 13






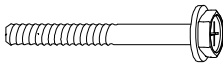


FF x 2pcs



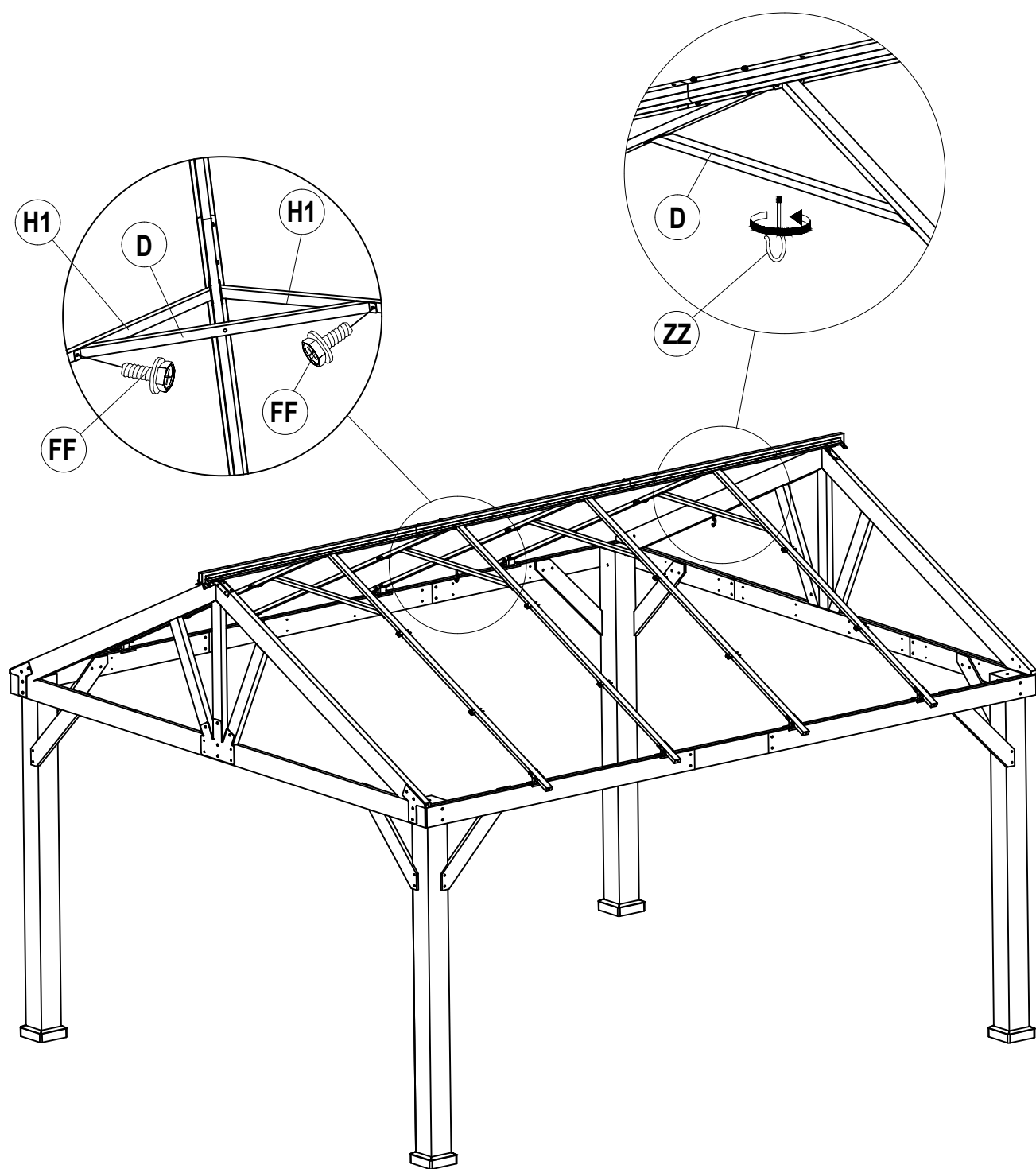
Step 14


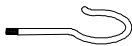



 H1 x 8pcs	 DD x 16pcs
 I x 8pcs	 BB x 16pcs
 FF x 16pcs	 JJ x 16pcs



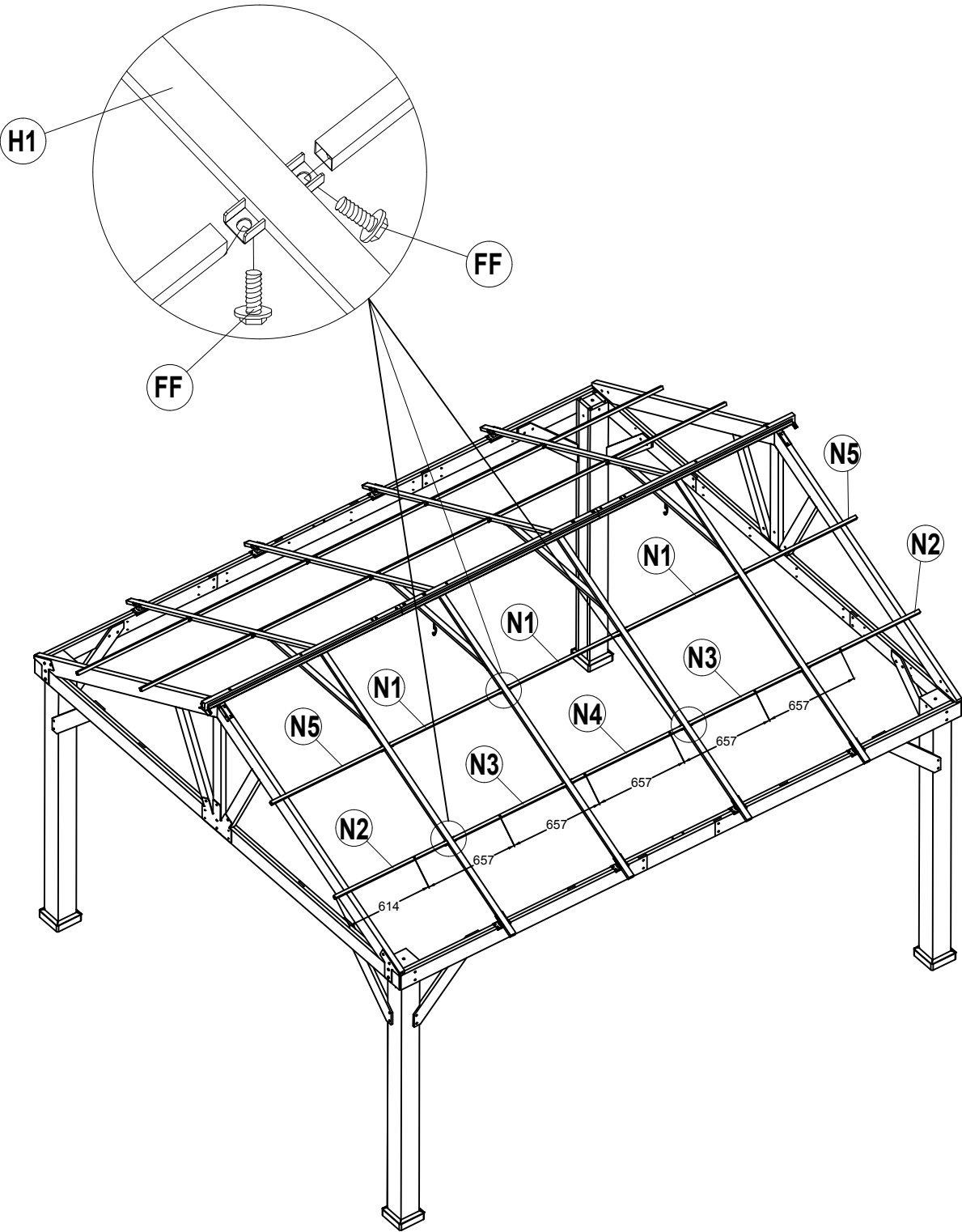
Step 15

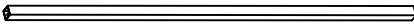
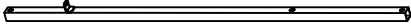
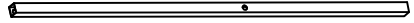
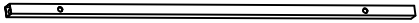




	D x 4pcs	
	ZZ x 2pcs	 FF x 8pcs



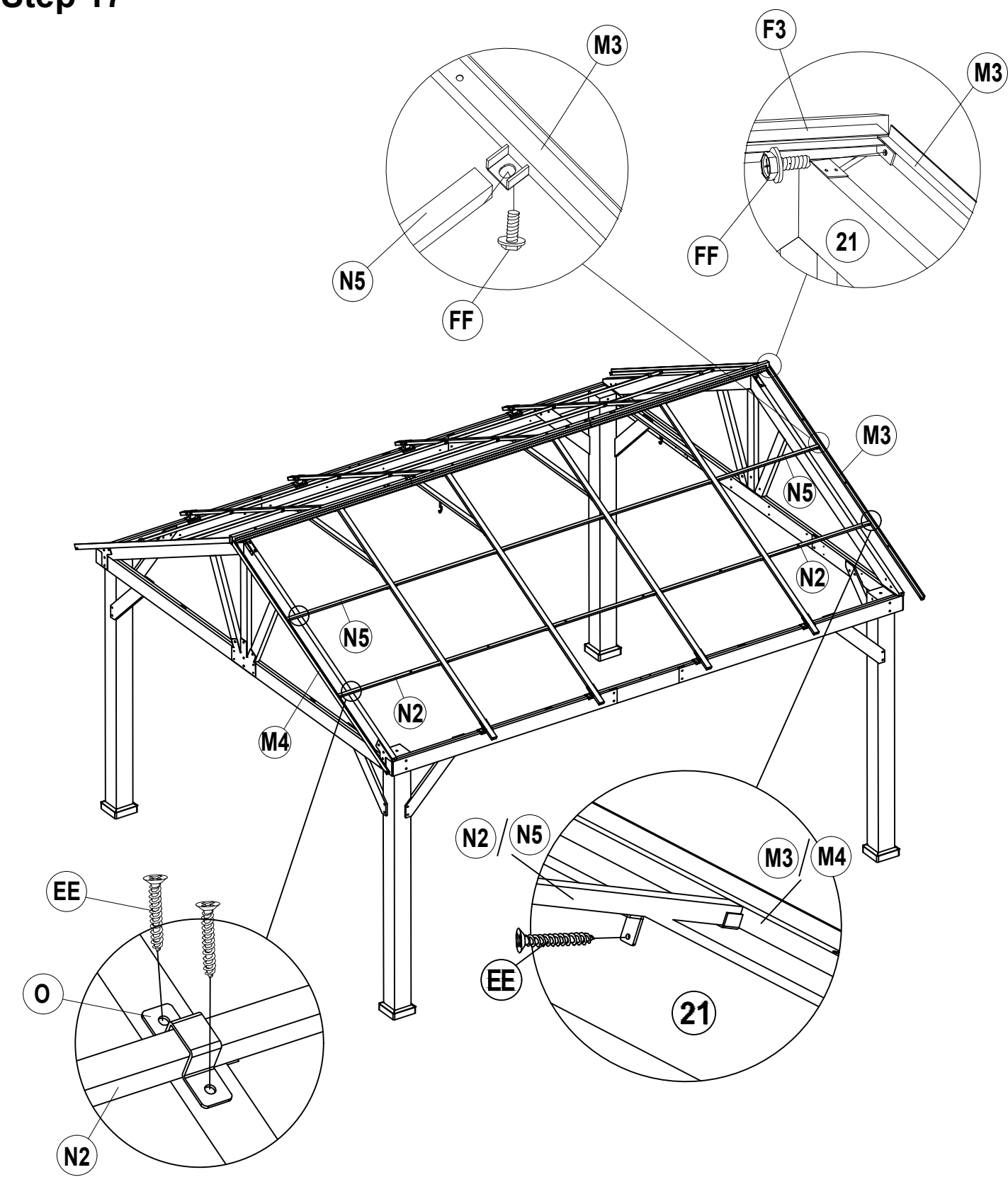
Step 16








 N1 x 6pcs	 N2 x 4pcs
 N3 x 4pcs	 N4 x 2pcs
 N5 x 4pcs	 FF x 32pcs



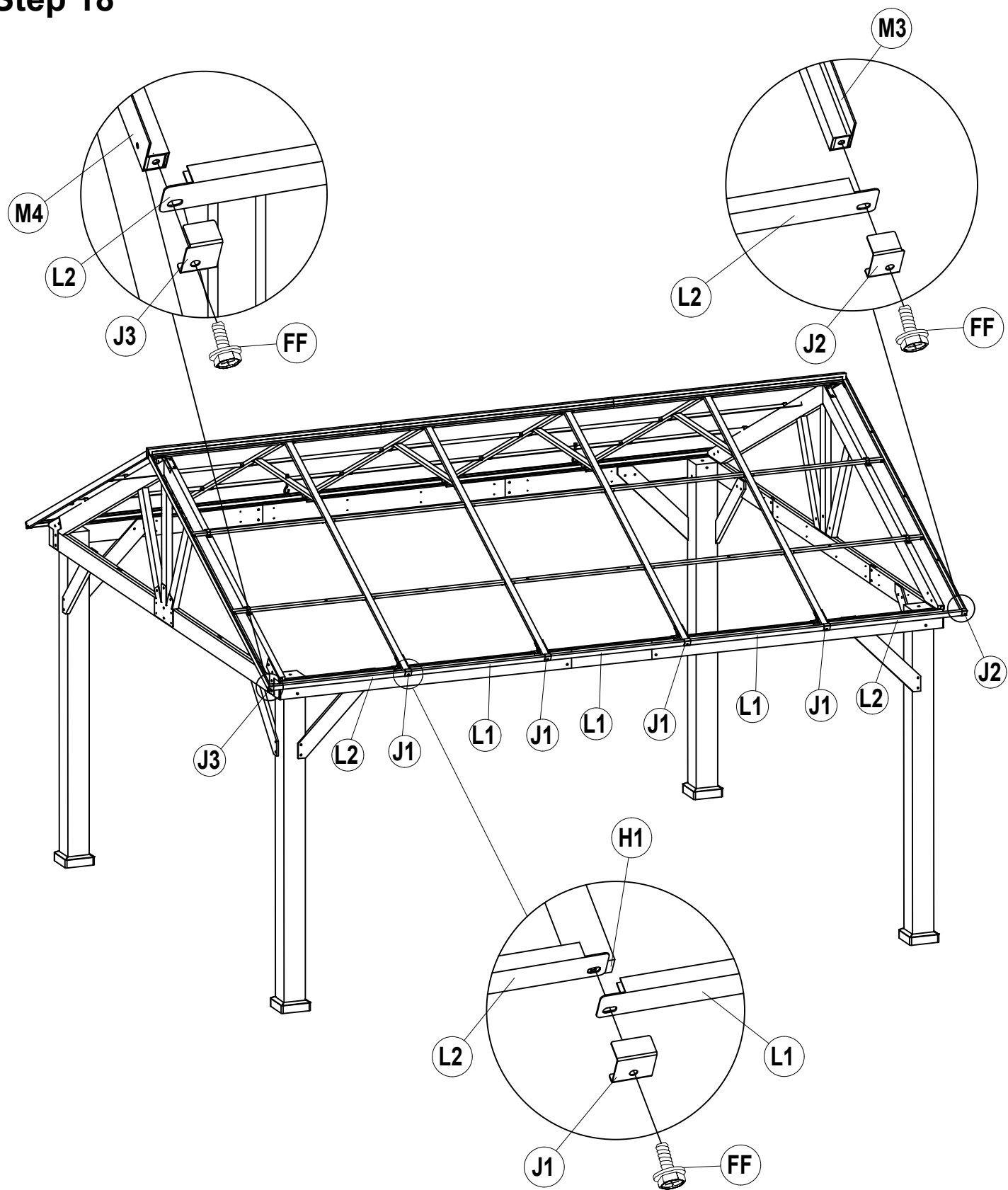
Step 17



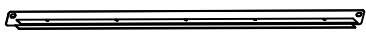





	M3 x 2pcs		
	M4 x 2pcs		EE x 16pcs
	O x 4pcs		FF x 12pcs



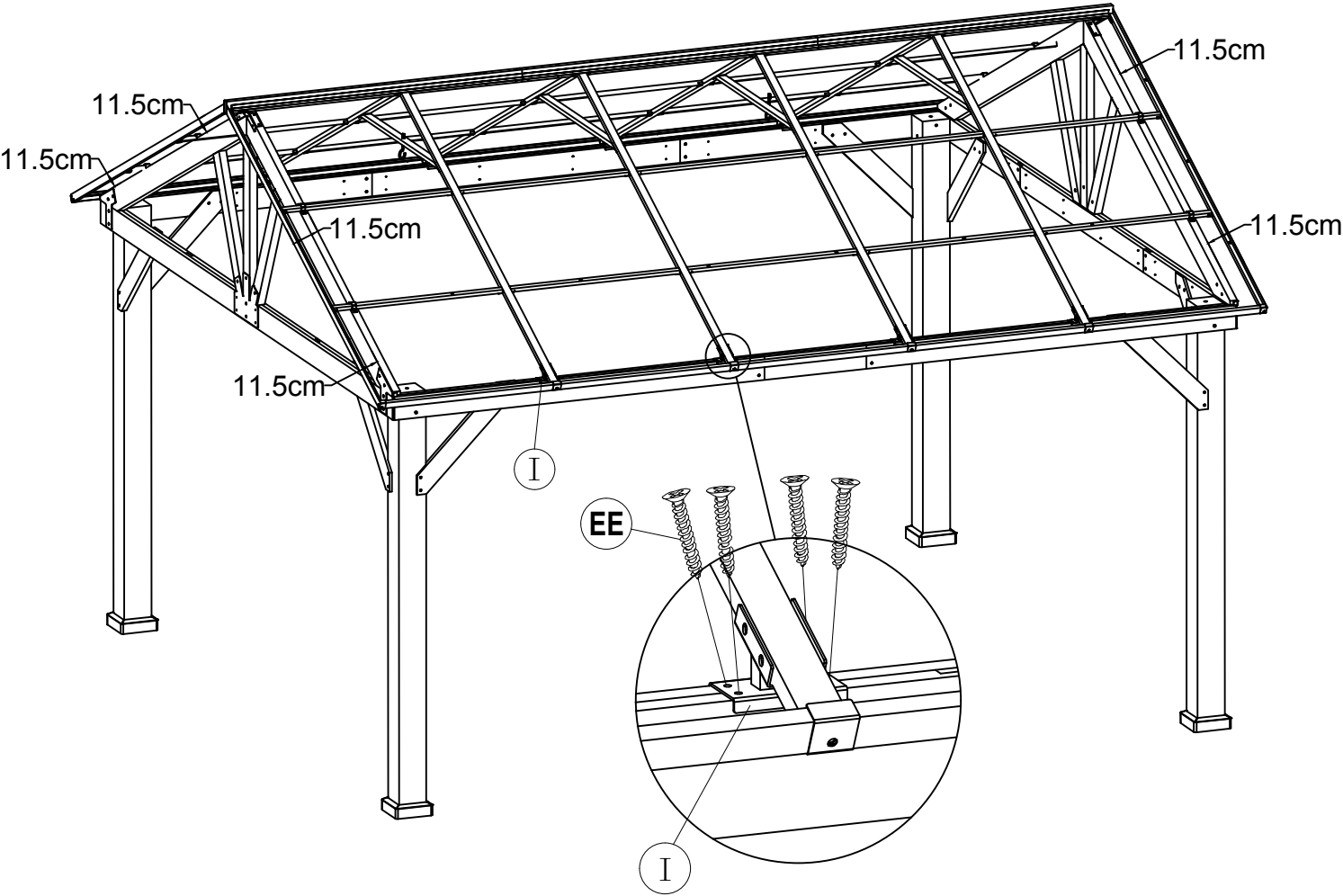
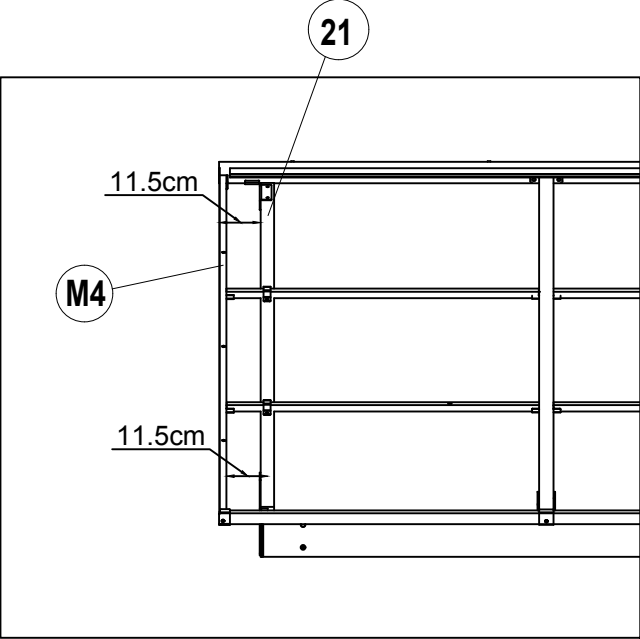
Step 18



	L1 x 6pcs		J2 x 2pcs
	L2 x 4pcs		J3x 2pcs
	J1 x 8pcs		FF x 12pcs



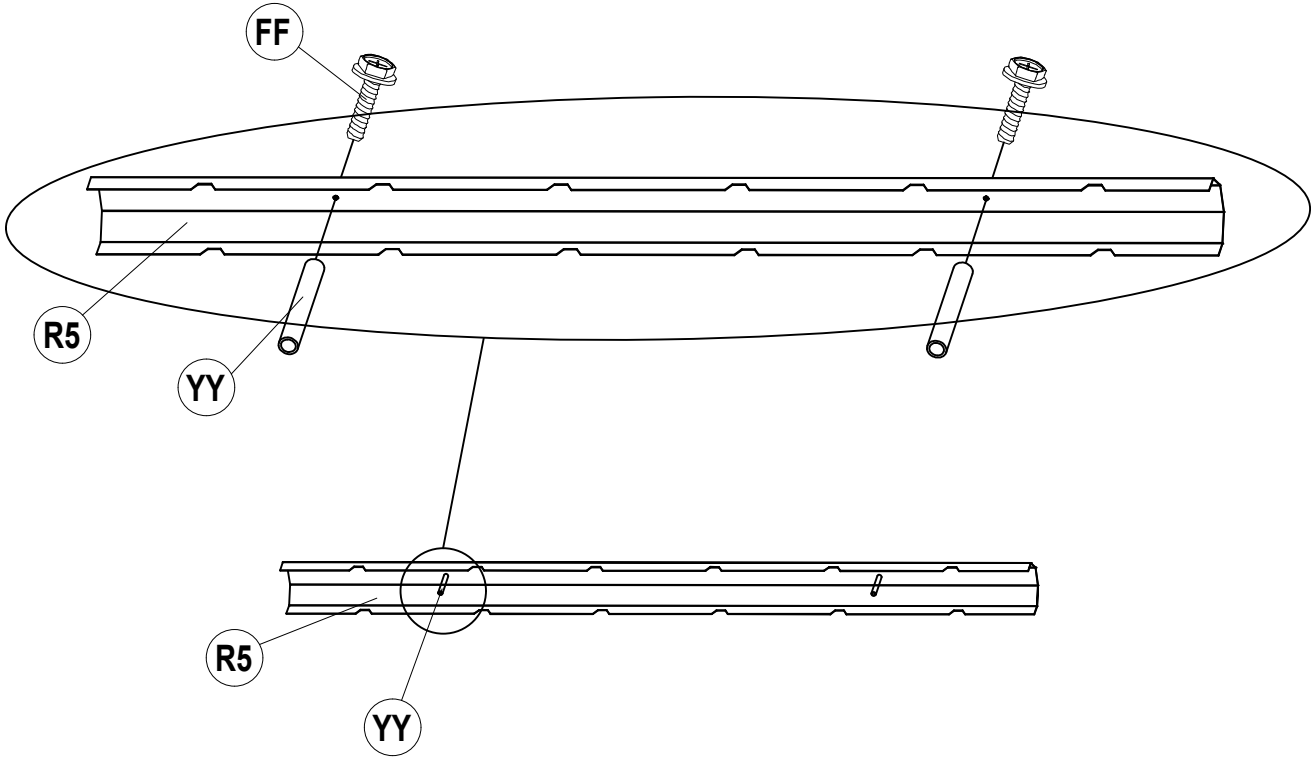
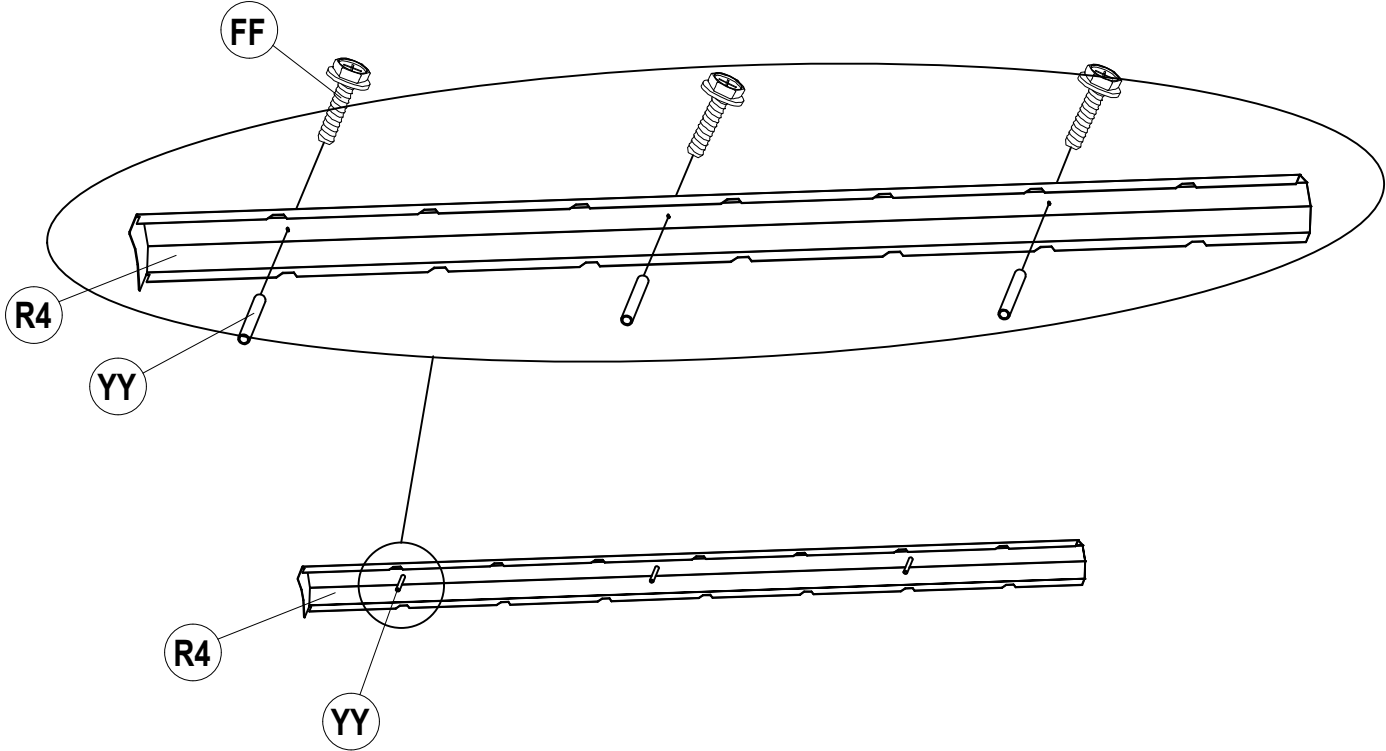
Step 19



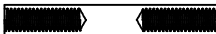

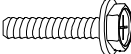


EE x 32pcs



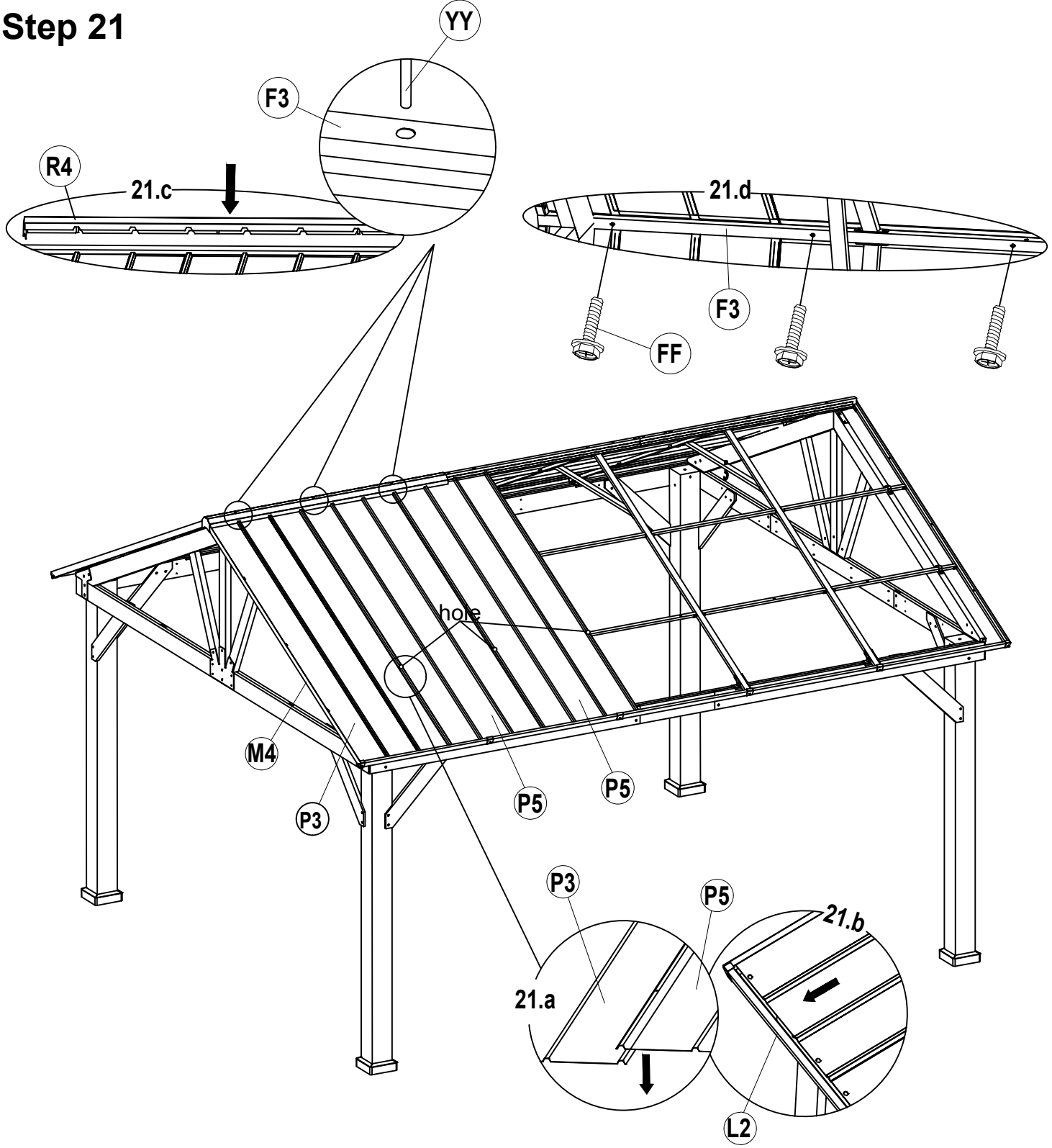
Step 20

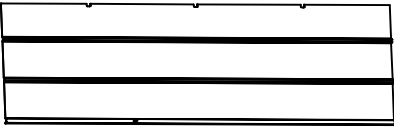
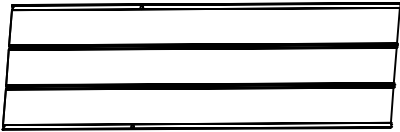
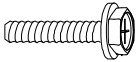


	R4 x 2pcs	 	YY x 8pcs
	R5 x 1pc		FF x 8pcs



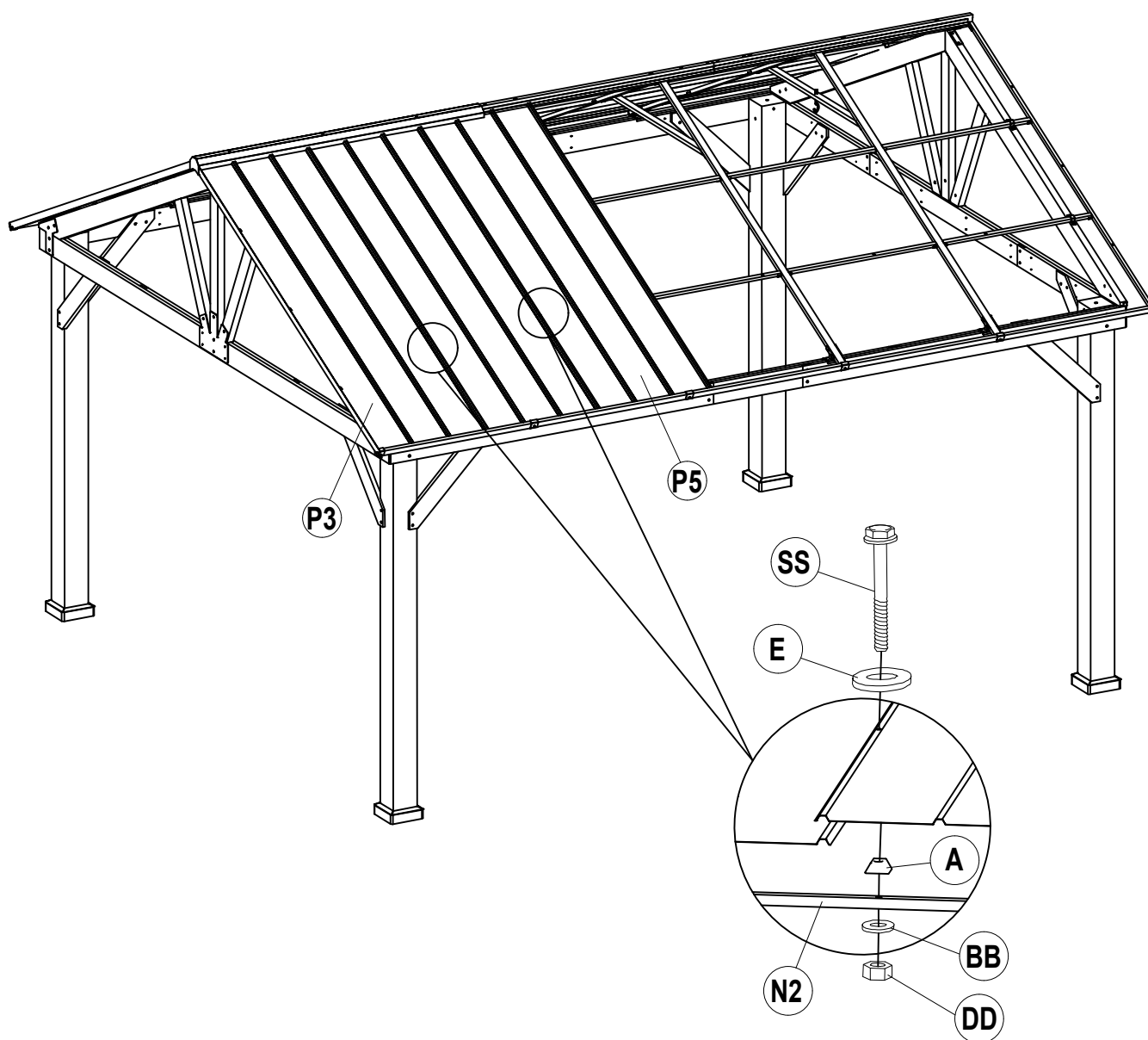
Step 21








	P3 x 2pcs		P5 x 4pcs
			FF x 3pcs



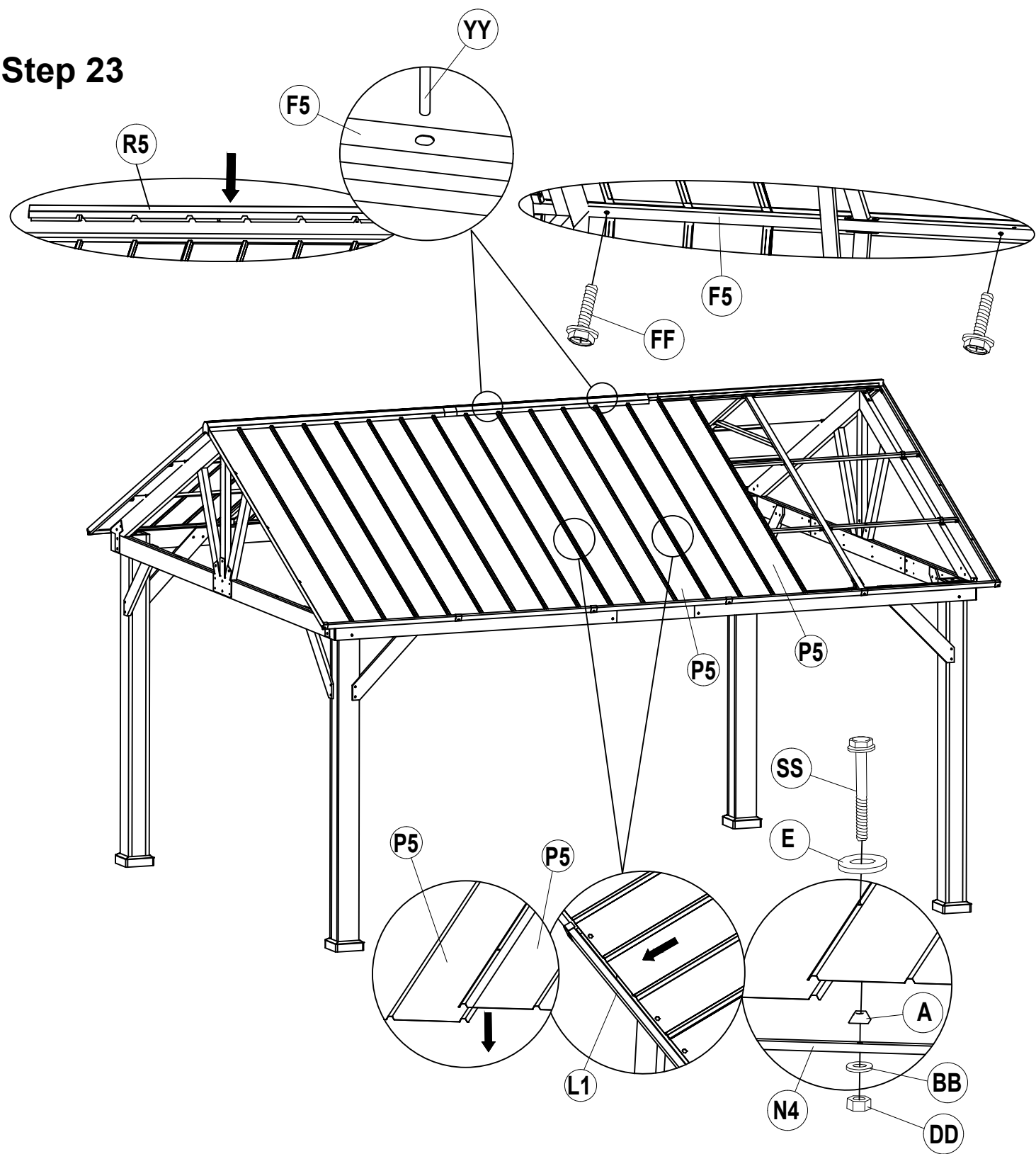
## Step 22



	A x 4pcs		
	SS x 4pcs		E x 4pcs
	DD x 4pcs		BB x 4pcs



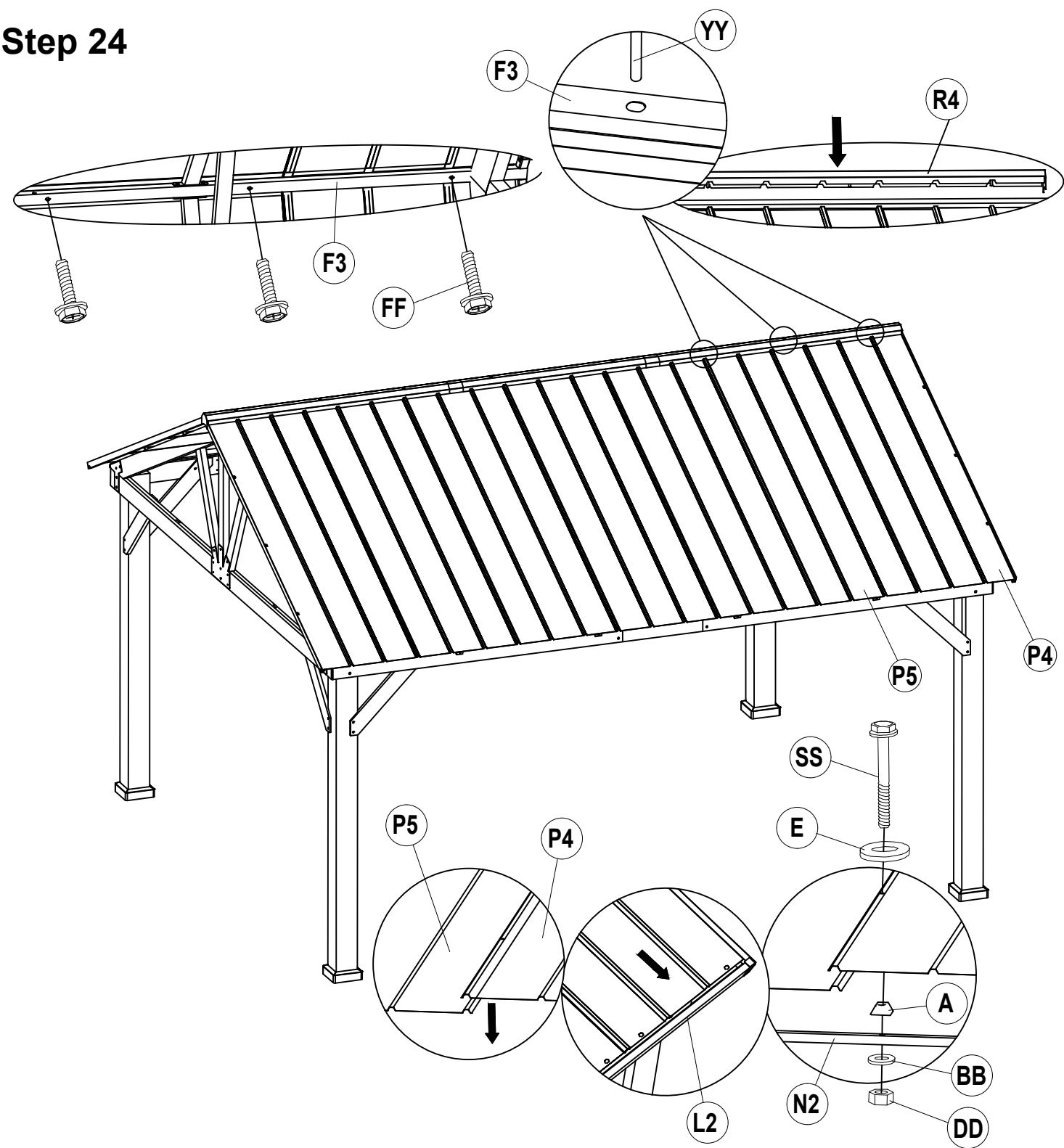
Step 23

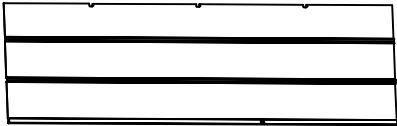
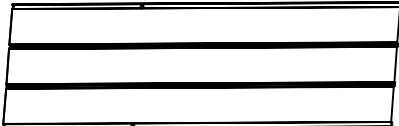
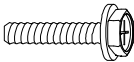

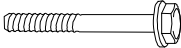





	P5 x 4pcs		FF x 2pcs
			A x 4pcs
	SS x 4pcs		E x 4pcs
	DD x 4pcs		BB x 4pcs



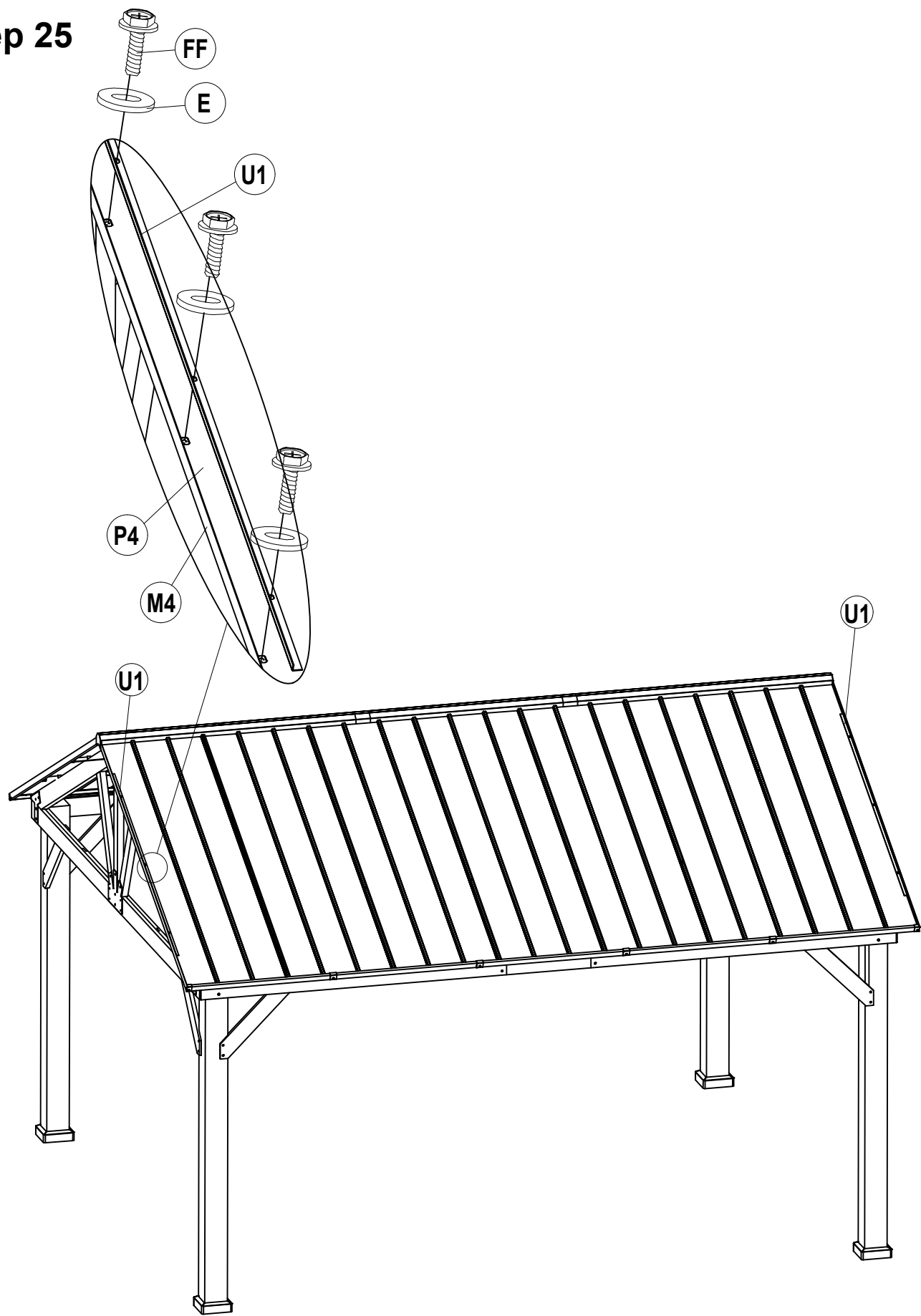
Step 24



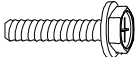


	P4 x 2pcs		P5 x 2pcs
	FF x 3pcs		A x 4pcs
	SS x 4pcs		E x 4pcs
	DD x 4pcs		BB x 4pcs



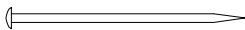
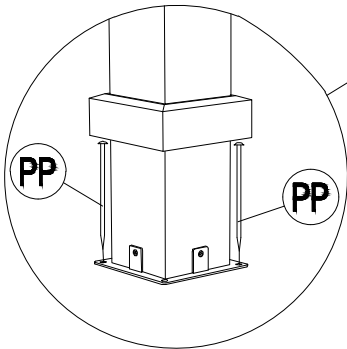
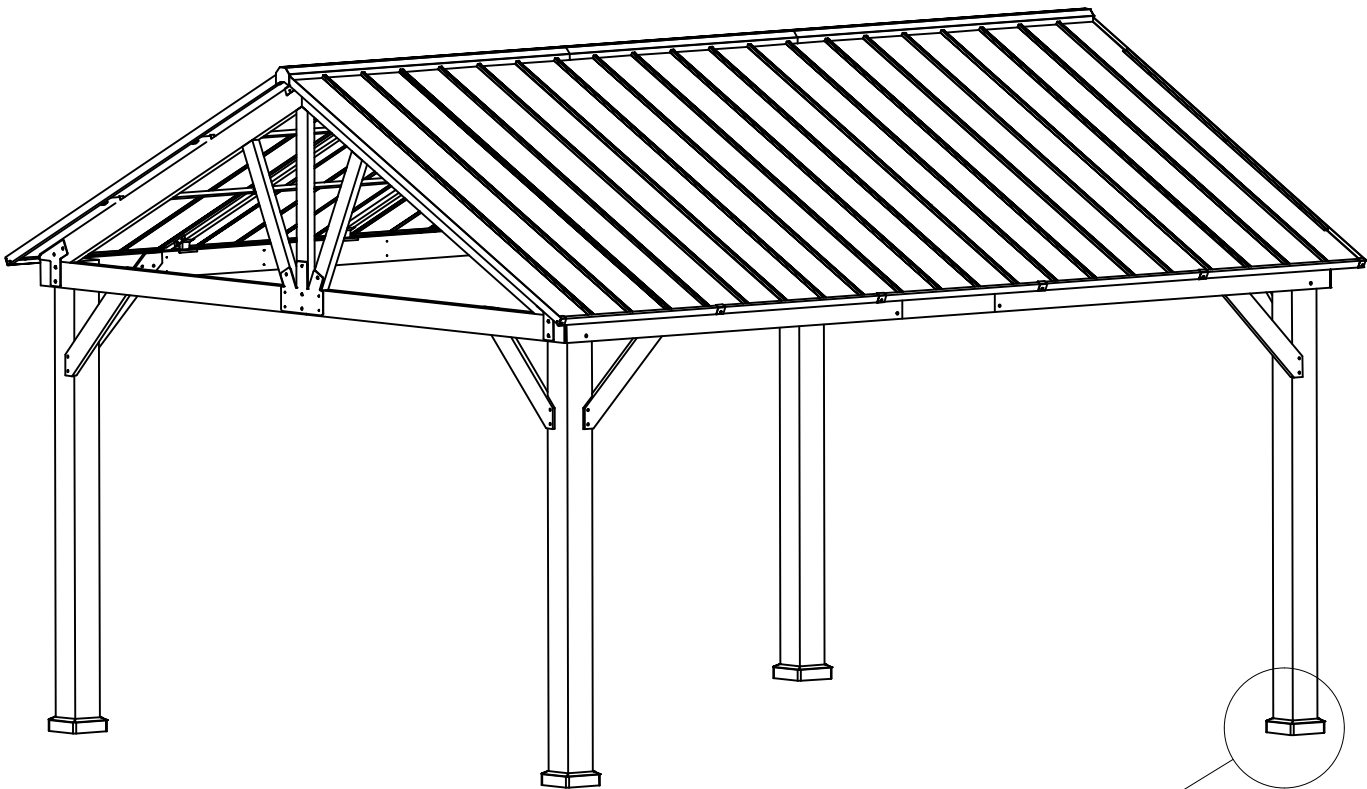
Step 25



 U1 x 4pcs	 E x 12pcs
	 FF x 12pcs



Step 26



PP x 8pcs