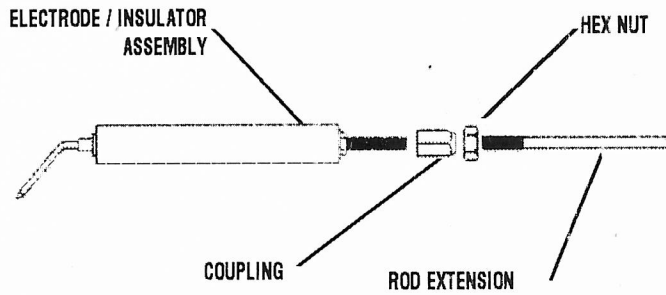


This kit replaces all model AF, AFG, AR, SF and SR electrode assemblies through 9" air tube combinations.

**PARTS LIST**

2 - Part No. EA12702J	Electrode / Insulator Assy
2 - Part No. 413	Hex Nut 10-32NF
2 - Part No. 3242P	Coupling
2 - Part No. 3607	Rod Extension
1 - Part No. 61471	Lit. T-Gage
1 - Part No. T501	T-Gage



Sk9548B

**ASSEMBLY INSTRUCTIONS**

1. Remove Damaged Electrode Insulator Assembly.
2. If longer rod is required, install coupling onto the end of the assembly, measure and cut extension rod, and install it into the coupling.
3. Reinstall electrode assembly onto nozzle line.
4. Adjust tip setting using the T501 gauge per T-Gage instruction.

RWB# 610503