

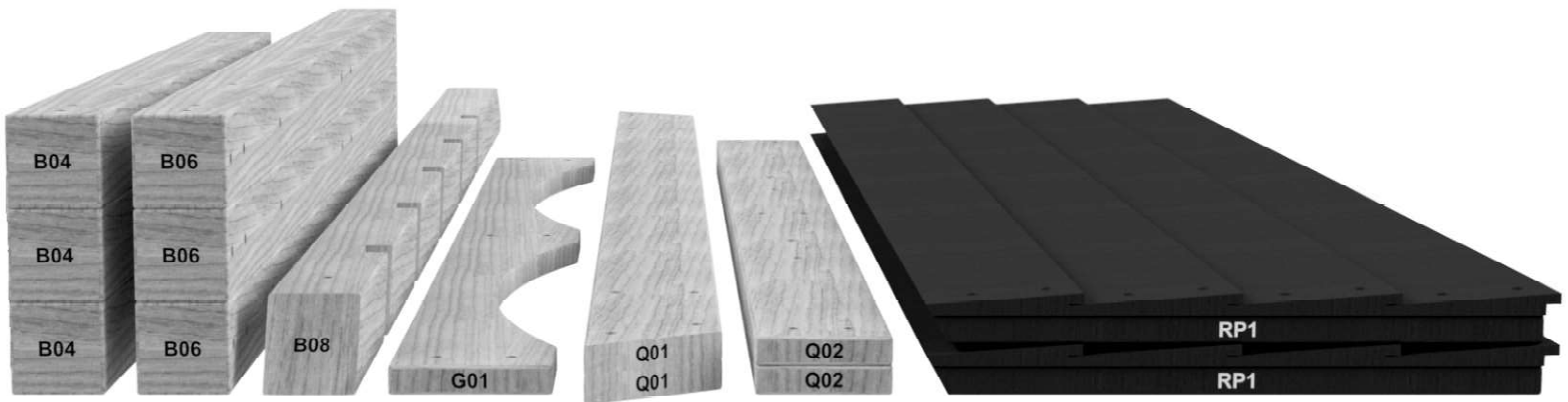
PRE-ASSEMBLY STEP 1 - SORTING PARTS

It is critical for ease of assembly that you take the time to sort and organize the wood and hardware.

WOOD PARTS:

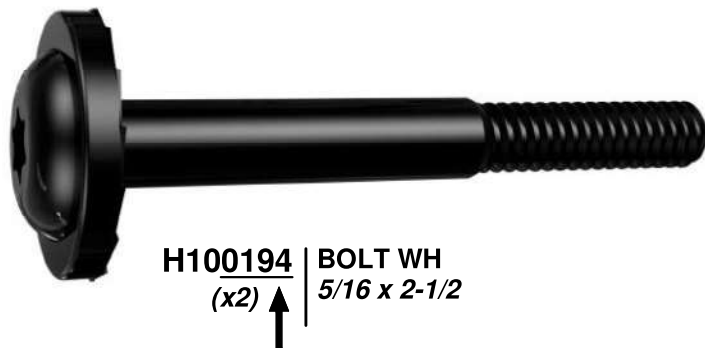
- Organize wood parts by the three-digit, alpha-numeric number stamped on each board (ex. P01).
- If there are multiple boards with the same stamped number, stack those pieces together.
- Stamps can be found on the flat surface of the boards or on the end of the boards.
- Allow yourself plenty of room - the wood pieces can take up a significant amount of space.

NOTE: CARTONS ARE NOT ORGANIZED BY BOARD NUMBER.



HARDWARE PARTS:

- We recommend that you have a separate table to organize the hardware.
- Hardware bags are printed with a seven-digit, alpha-numeric part number.
- You can organize your hardware by part number or group by hardware type (i.e. bolts, nuts, etc.).
- During assembly you only need to reference the last four digits of the number.



PRE-ASSEMBLY STEP 2 - TOOLS REQUIRED



Cordless Drill or
Electric Drill



Drill Attachments:
Phillips Head



1/8", 3/16", 3/8" & 7/16"
Drill Bits



Phillips Screw Driver



Open End Wrenches 1/2" & 9/16"



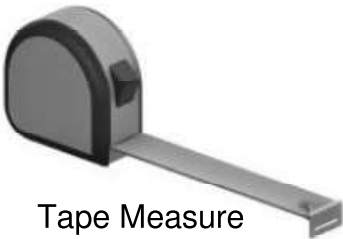
3/8" Drive Ratchet, 1/2" &
9/16" STD Sockets 1/2" & 9/16"
Deep Sockets



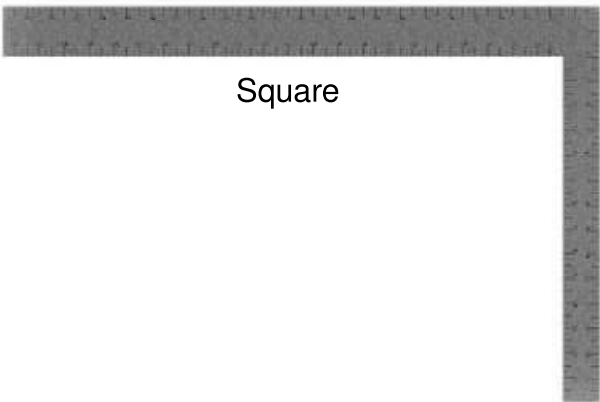
Claw Hammer



Rubber Mallet - Optional



Tape Measure



Square



Level 24"

PRE-ASSEMBLY STEP 3 - CHOOSE YOUR ASSEMBLY METHOD

There are several types of assembly instructions available to you.

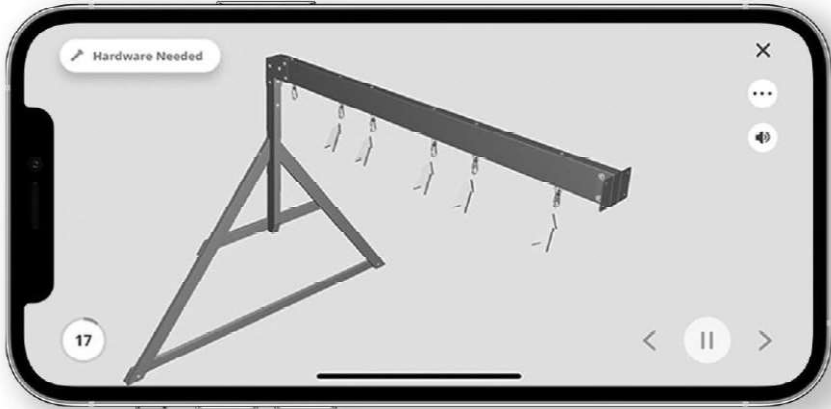
1. Printed Assembly Manual included with your set
2. BILT APP - 3D interactive instructions
3. Combination of the Printed Manual and BILT APP (Note: Step numbers can differ between the two methods)



Scan for easy 3D instructions

Download the BILT app before you begin

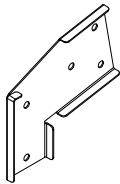




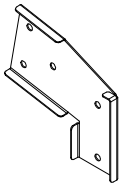
STEP 1 - SWING BEAM ASSEMBLY



A50 | SWING BEAM 2 POSITION - W4L15991
(x1) 3 3/8"x5 1/4"x68 1/2" (86x134x1740)



**A4M00617 | SWING BEAM
EXTENSION
BRACKET-LEFT**
(x1)

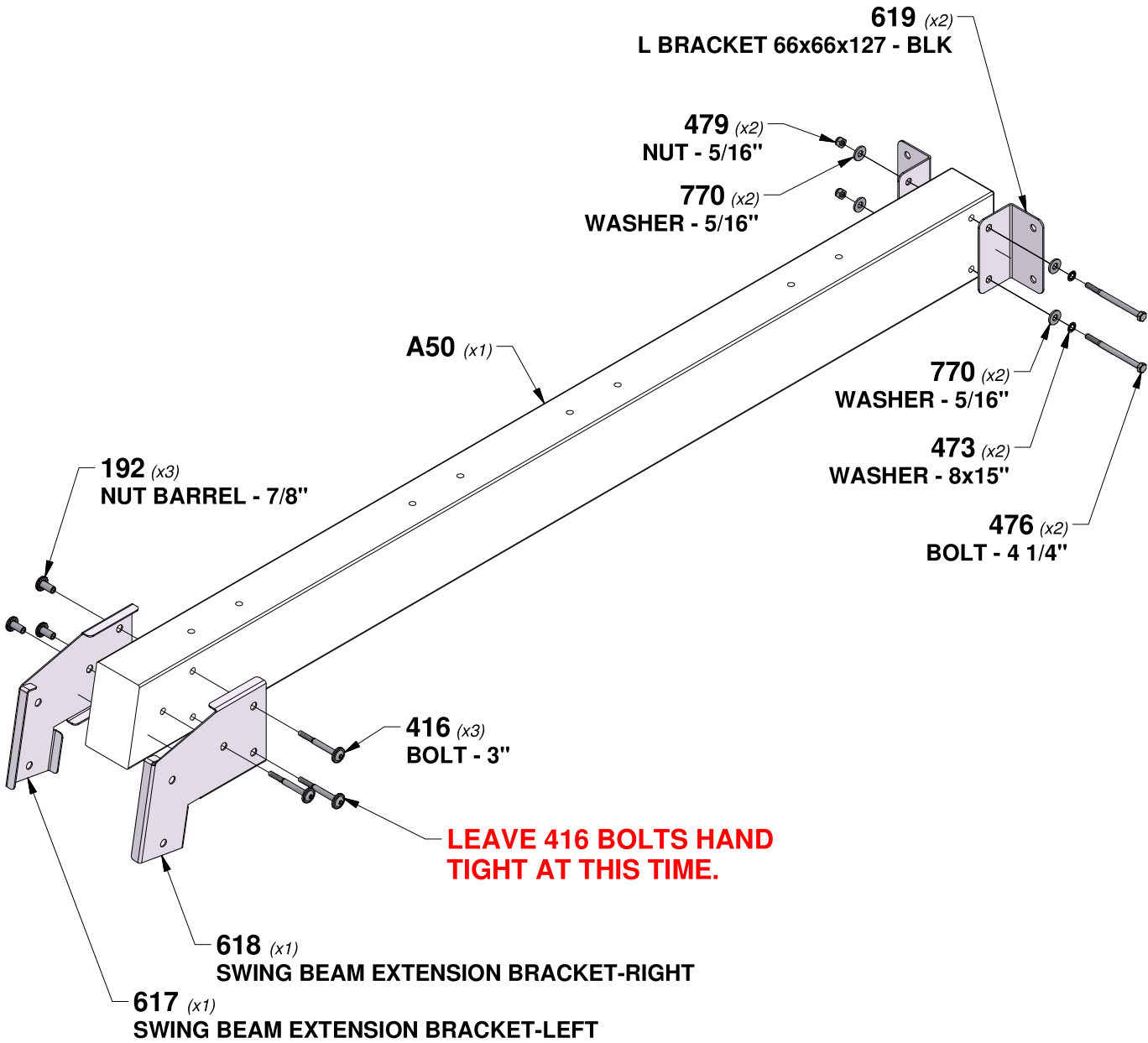


**A4M00618 | SWING BEAM
EXTENSION
BRACKET-RIGHT**
(x1)

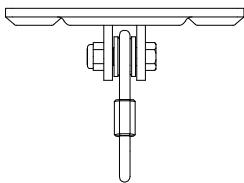


A4M00619 | L BRACKET
(x2) 66x66x127 - BLK

QTY	PART NUMBER	DESCRIPTION
3	H100192	NUT BARREL WH 5/16x7/8 BLK
3	H100416	BOLT WH 5/16x3 BLK
2	H100473	WASHER LOCK INT 8x15 BLK
2	H100476	BOLT HEX 5/16x4 1/4 BLK
2	H100479	NUT LOCK 5/16 BLK
4	H100770	WASHER FLAT 5/16 BLK

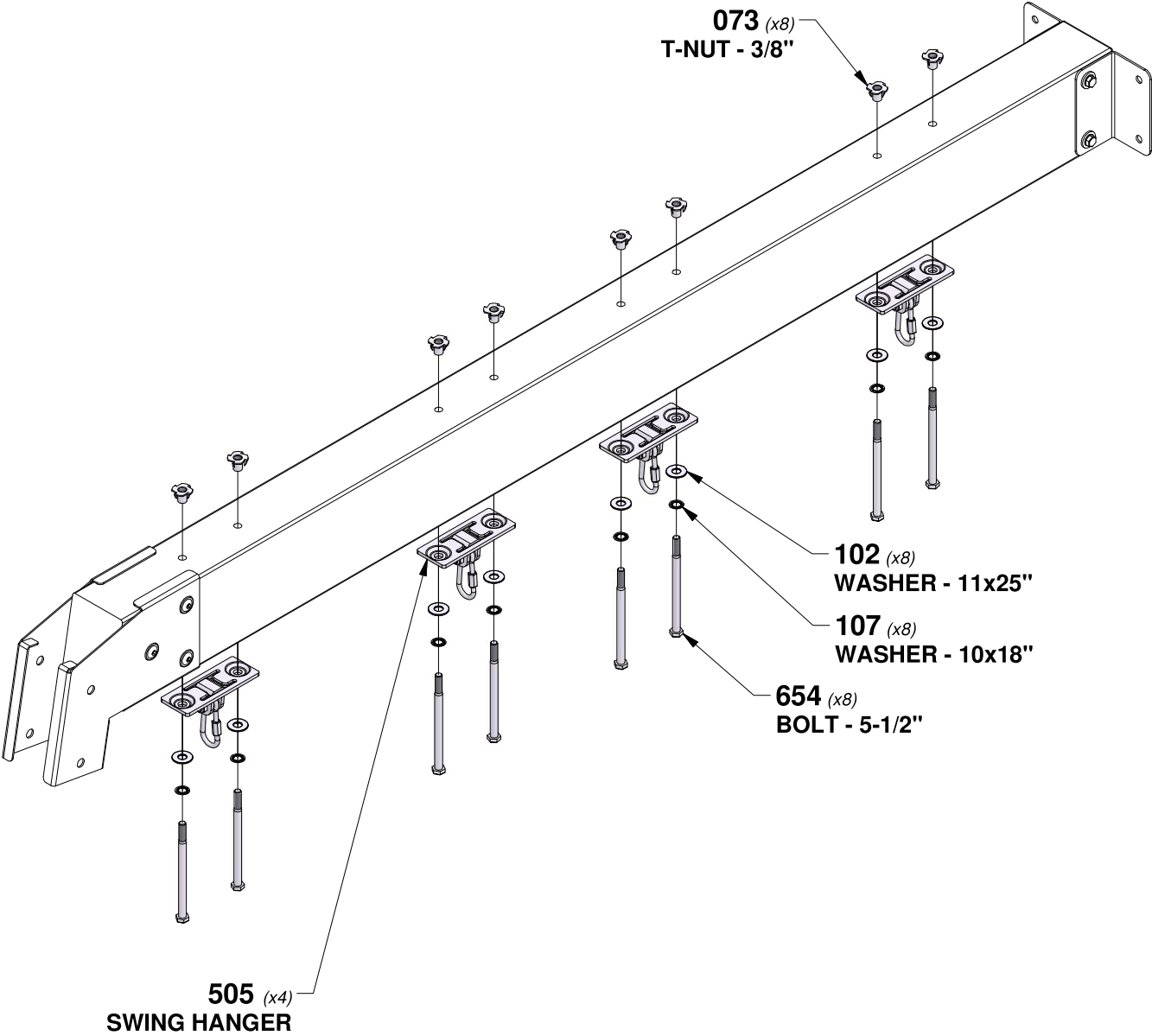


STEP 2 - SWING BEAM ASSEMBLY



A4M00505
(x4) | SWING HANGER

QTY	PART NUMBER	DESCRIPTION
8	H100073	T-NUT 3/8
8	H100102	WASHER FLAT 11x25
8	H100107	WASHER LOCK INT 10x18
8	H100654	BOLT HEX 3/8x5-1/2

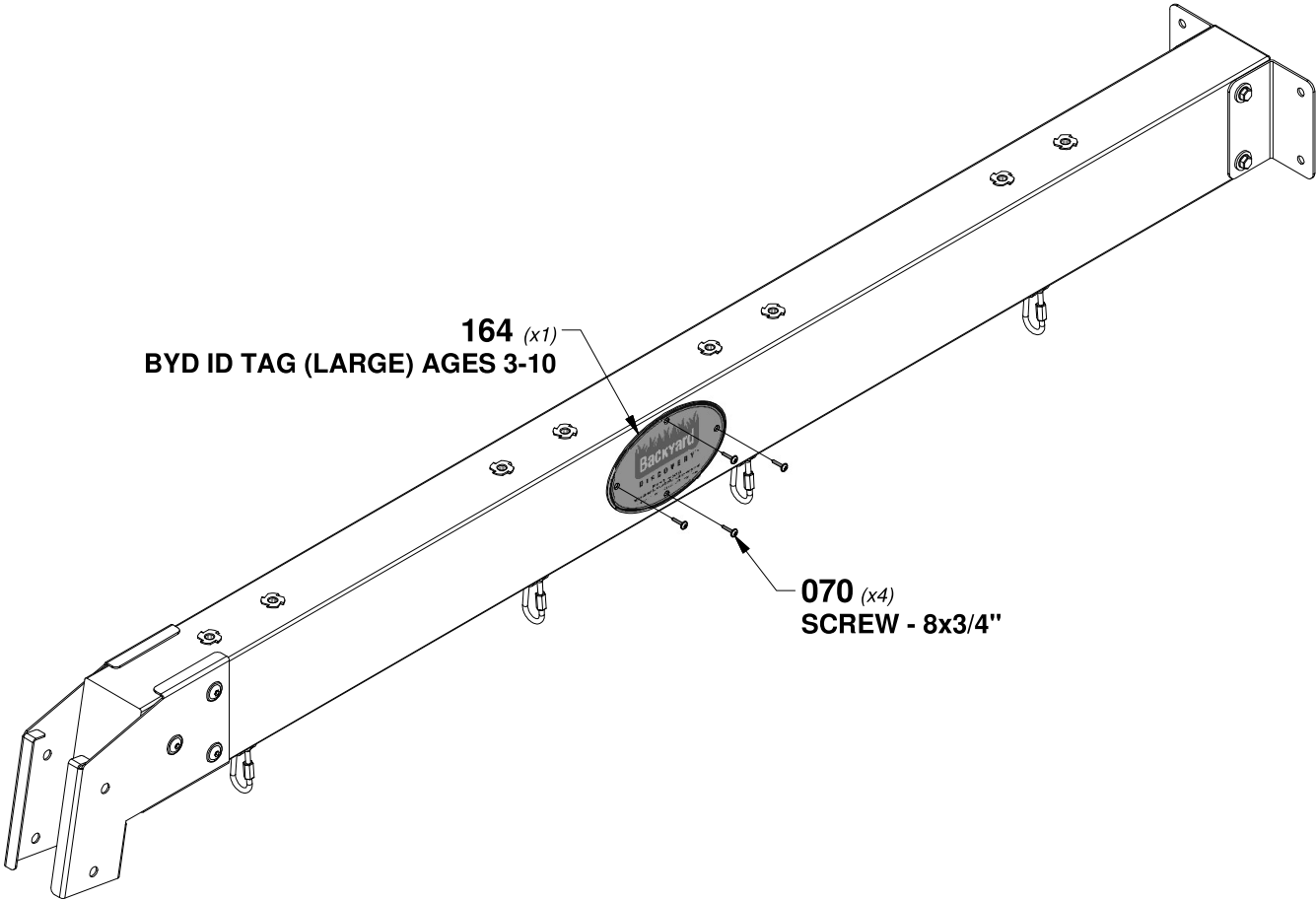


STEP 3 - SWING BEAM ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
4	H100070	SCREW PWH 8x3/4



A100164 (x1) | BYD ID TAG
(LARGE) AGES
3-10

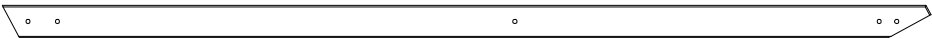


STEP 4 - SWING BEAM ASSEMBLY

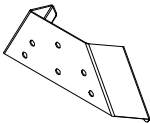
QTY	PART NUMBER	DESCRIPTION
6	H100379	T-NUT 5/16 BLK
4	H100416	BOLT WH 5/16x3 BLK
2	H100503	BOLT WH 5/16x3-1/2 BLK



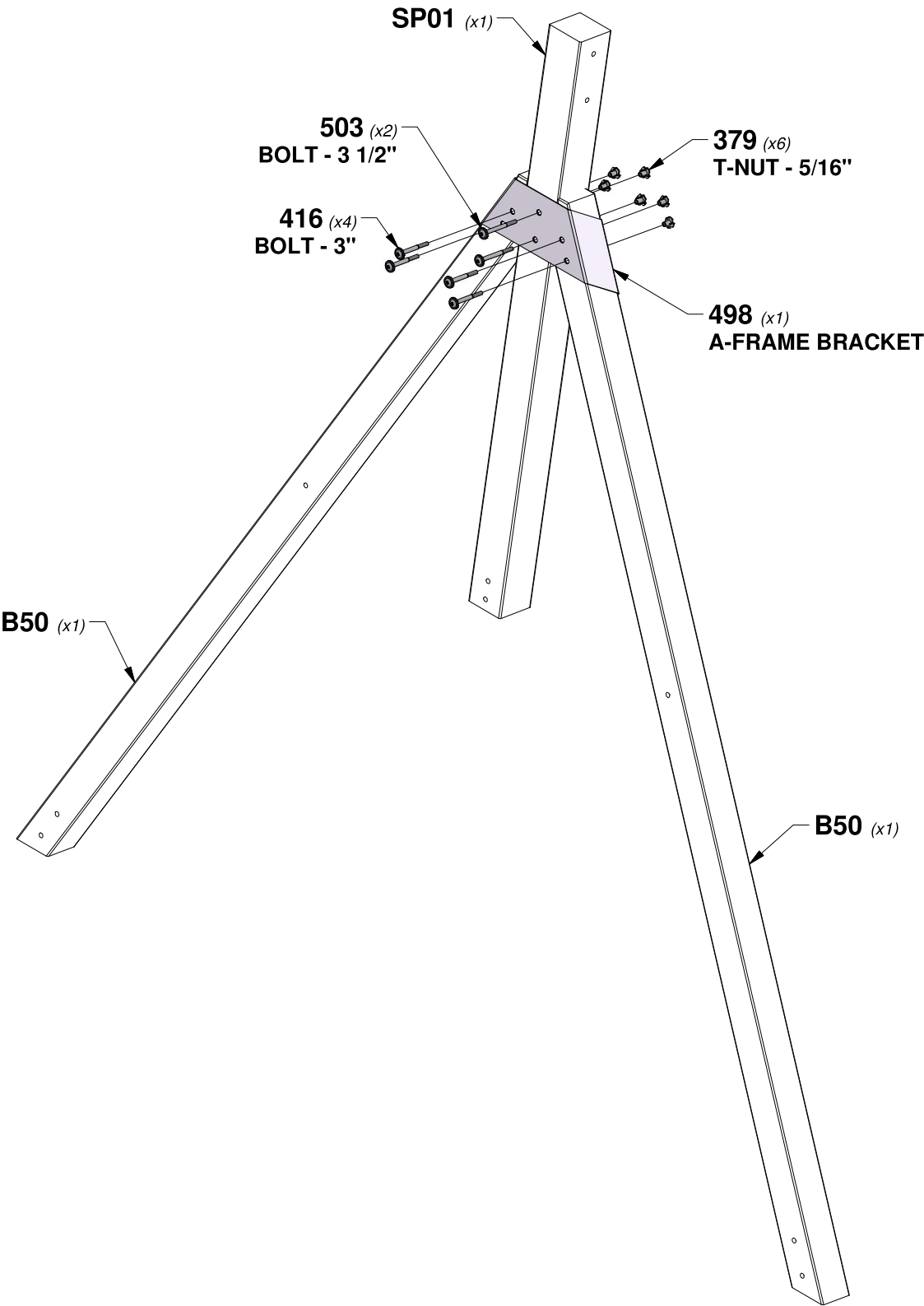
SP01 | SWING BEAM SUPPORT - W4L15992
(x1) | 3 3/8"x3 3/8"x50" (86x86x1269)



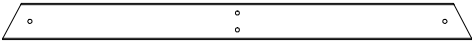
B50 | ANGLE BRACE - W4L15993
(x2) | 3"x3"x87 1/8" (76x76x2212)



A4M01498 | A-FRAME
(x1) | BRACKET



STEP 5 - SWING BEAM ASSEMBLY



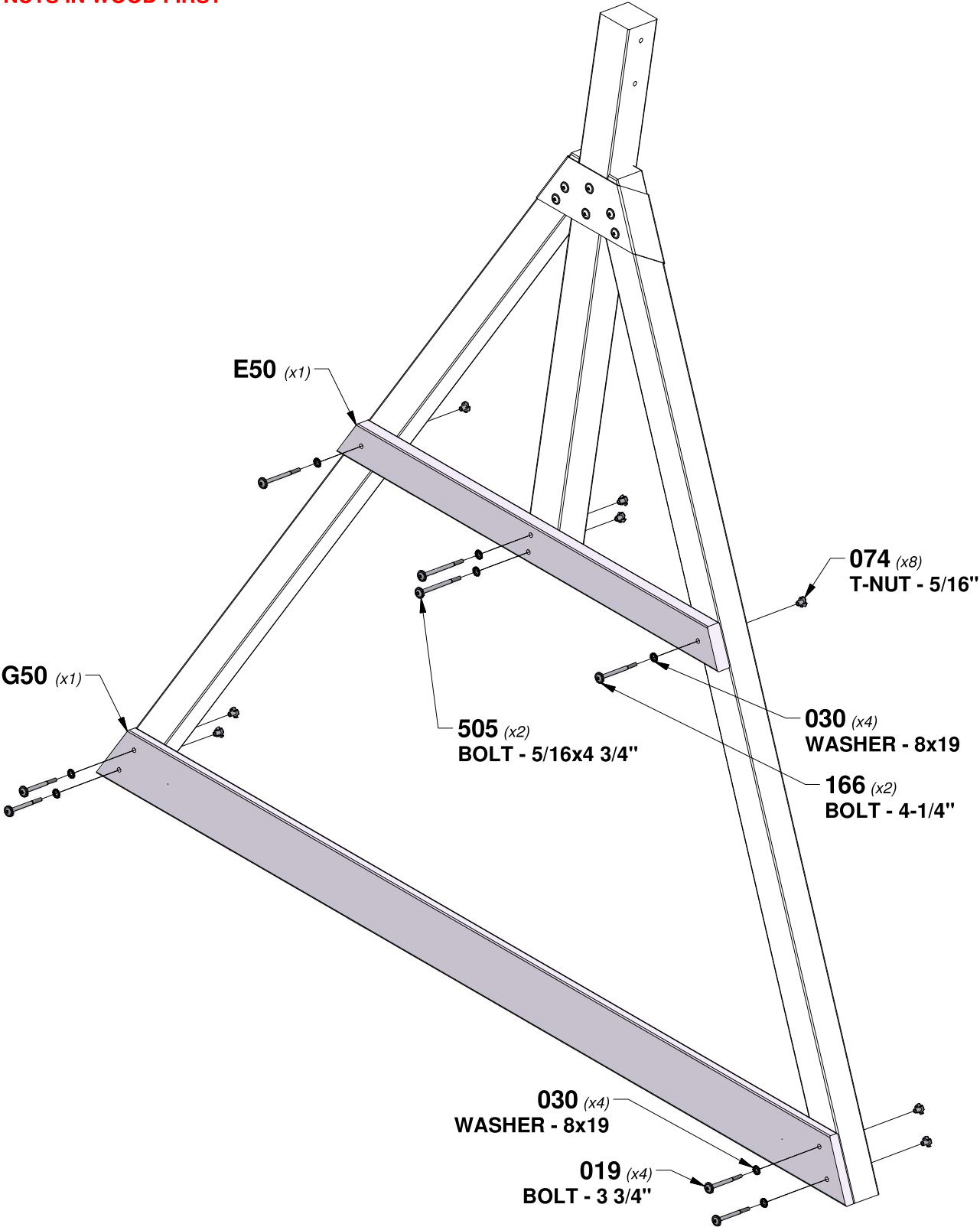
E50 | END SUPPORT - W4L15994
(x1) 1 3/8"x3 3/8"x44 1/8" (36x86x1120)



G50 | GROUND BOARD - W4L15995
(x1) 1"x5 1/4"x86 3/4" (24x134x2202)

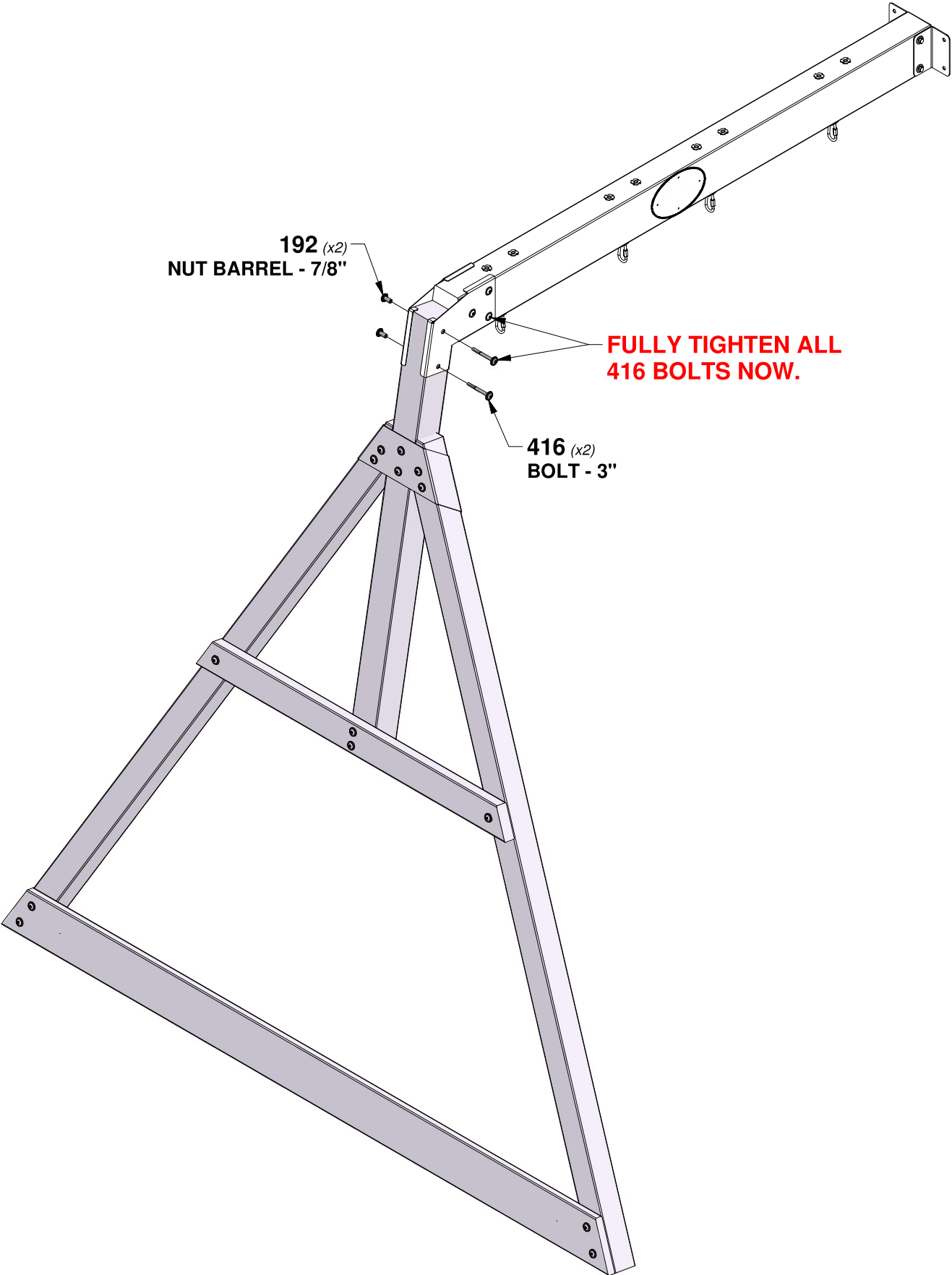
QTY	PART NUMBER	DESCRIPTION
4	H100019	BOLT WH 5/16x3 3/4
8	H100030	WASHER LOCK EXT 8x19
8	H100074	T-NUT 5/16
2	H100166	BOLT WH 5/16x4 1/4
2	H100505	BOLT WH 5/16x4 3/4

TIP:
INSTALL T-NUTS IN WOOD FIRST



STEP 6 - SWING BEAM ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
2	H100192	NUT BARREL WH 5/16x7/8 BLK
2	H100416	BOLT WH 5/16x3 BLK



STEP 1 - FORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
6	H100019	BOLT WH 5/16x3 3/4
10	H100030	WASHER LOCK EXT 8x19
16	H100074	T-NUT 5/16
4	H100166	BOLT WH 5/16x4-1/4
2	H100416	BOLT WH 5/16x3 BLK

B01 | UPRIGHT - W4L15718
(x1) | 3"x3"x55 1/2" (76x76x1410)

B06 | UPRIGHT - W4L15728
(x1) | 3"x3"x55 1/2" (76x76x1410)

H08 | WALL RAIL - W4L15984
(x1) | 1"x3 3/8"x59 1/8" (24x86x1501)

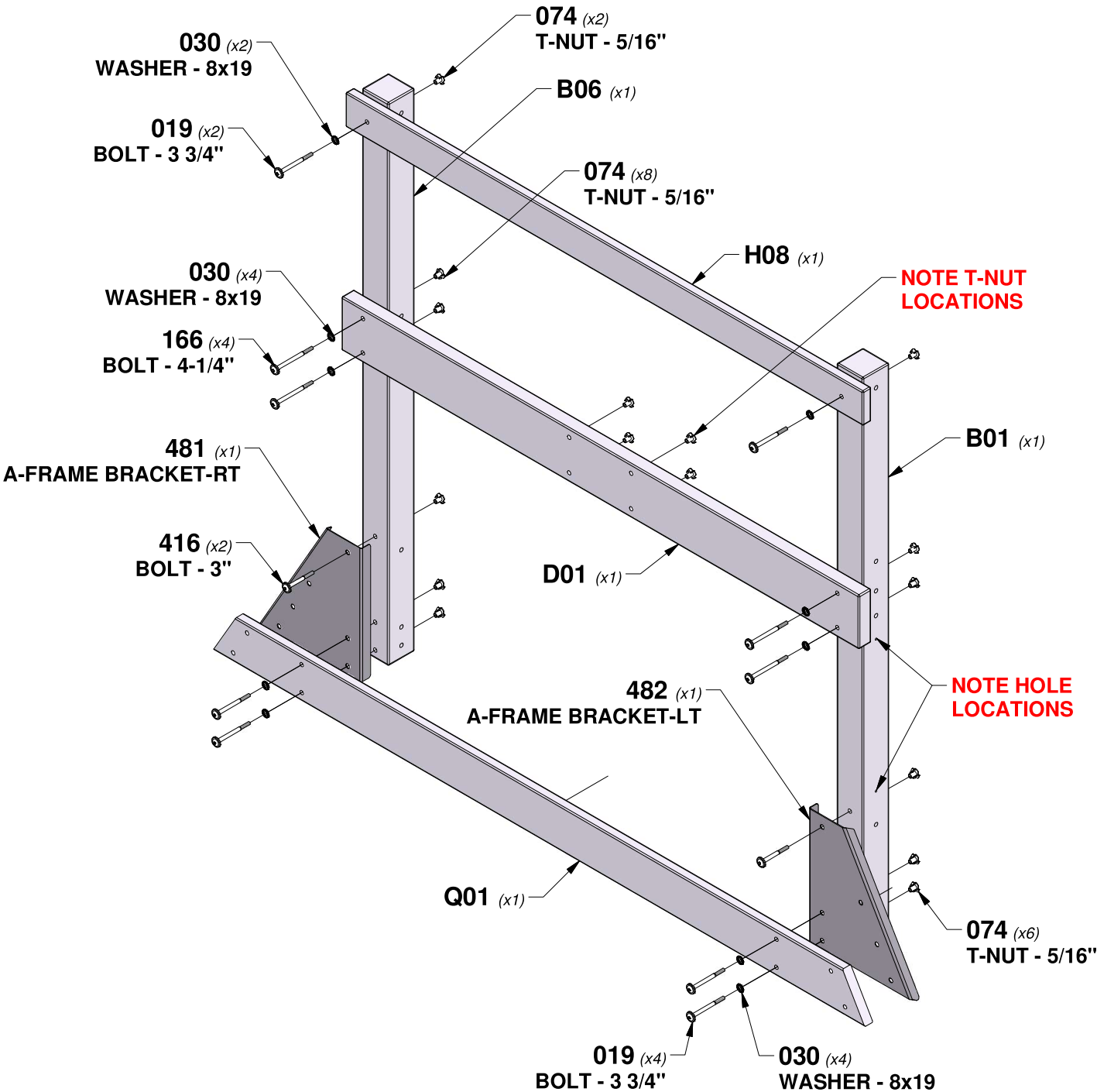
D01 | WALL RAIL - W4L15729
(x1) | 1 3/8"x5 1/4"x59 1/8" (36x134x1501)

Q01 | FLOOR RAIL - W4L15717
(x1) | 1"x4 3/8"x74 3/8" (24x112x1890)

A4M01481 | A-FRAME
BRACKET-RT
(x1)

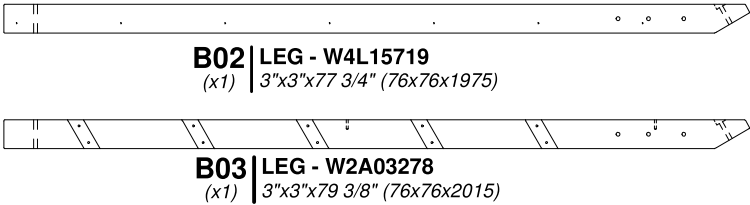
A4M01482 | A-FRAME
BRACKET-LT
(x1)

TIP:
INSTALL T-NUTS IN WOOD FIRST

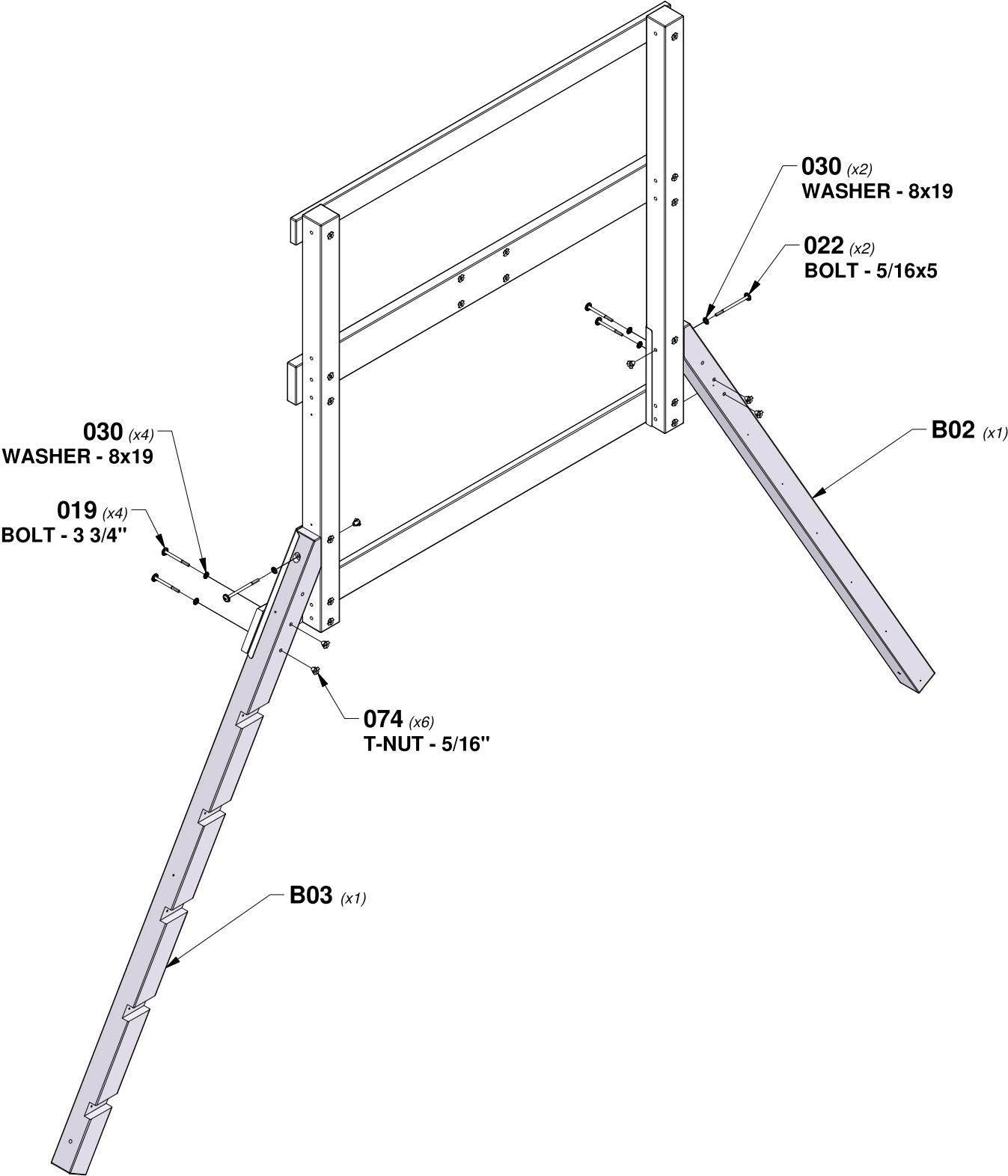


STEP 2 - FORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
4	H100019	BOLT WH 5/16x3 3/4
2	H100022	BOLT WH 5/16x5
6	H100030	WASHER LOCK EXT 8x19
6	H100074	T-NUT 5/16



TIP:
INSTALL T-NUTS IN WOOD FIRST



STEP 3 - FORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
10	H100019	BOLT WH 5/16x3 3/4
10	H100030	WASHER LOCK EXT 8x19
12	H100074	T-NUT 5/16
2	H100416	BOLT WH 5/16x3 BLK

B01 | UPRIGHT - W4L15718
(x1) | 3"x3"x55 1/2" (76x76x1410)

B06 | UPRIGHT - W4L15728
(x1) | 3"x3"x55 1/2" (76x76x1410)

H08 | WALL RAIL - W4L15984
(x1) | 1"x3 3/8"x59 1/8" (24x86x1501)

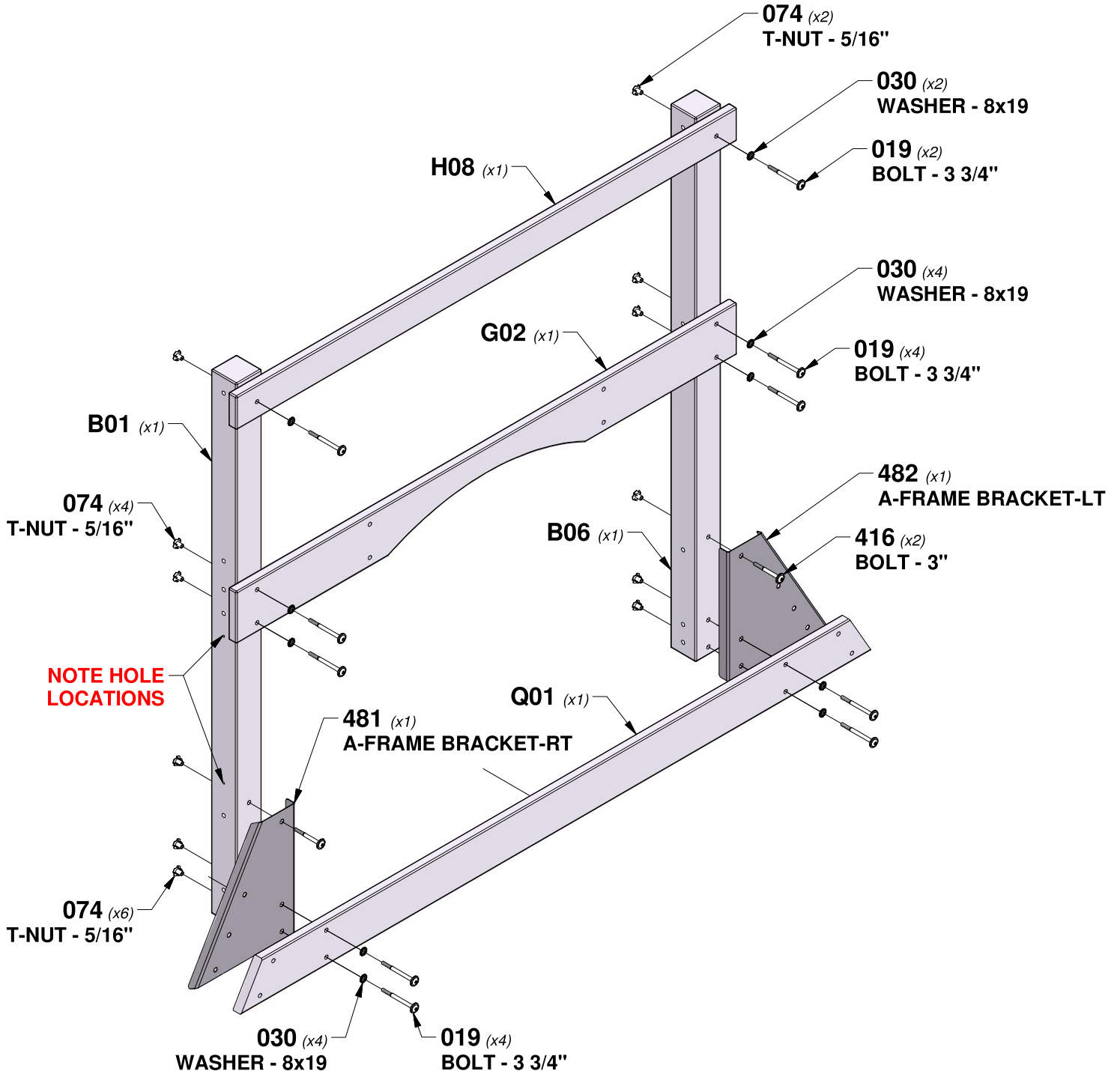
G02 | WALL RAIL - W4L15726
(x1) | 1"x5 1/4"x59 1/8" (24x134x1501)

Q01 | FLOOR RAIL - W4L15717
(x1) | 1"x4 3/8"x74 3/8" (24x112x1890)

A4M01481 | A-FRAME
(x1) | BRACKET-RT

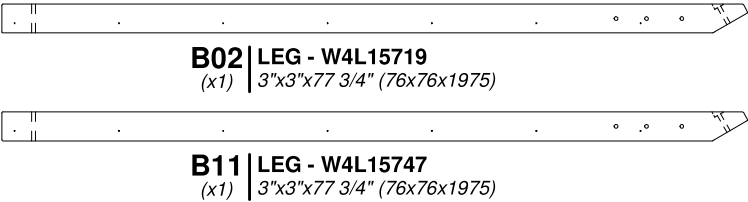
A4M01482 | A-FRAME
(x1) | BRACKET-LT

TIP:
INSTALL T-NUTS IN WOOD FIRST

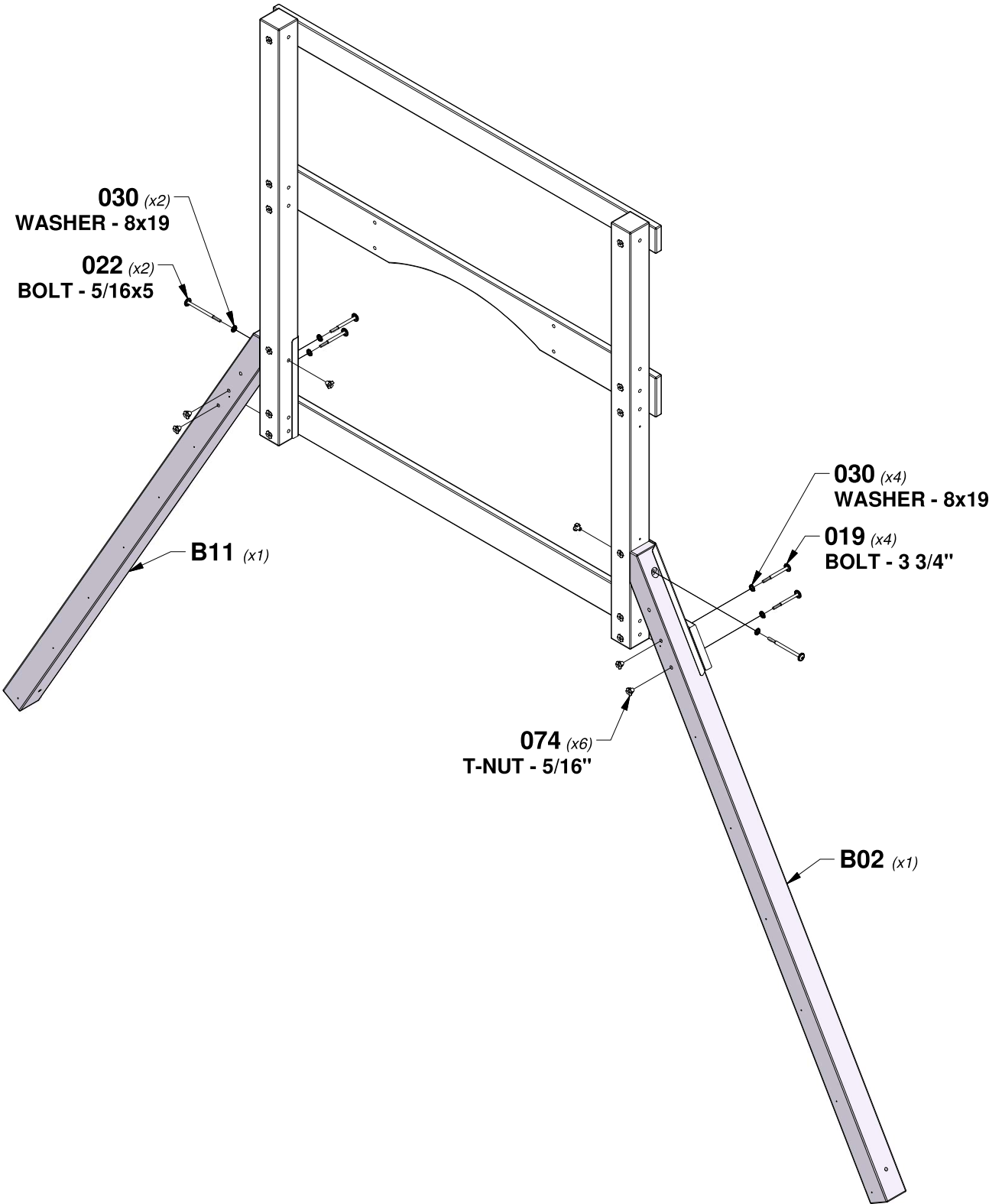


STEP 4 - FORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
4	H100019	BOLT WH 5/16x3 3/4
2	H100022	BOLT WH 5/16x5
6	H100030	WASHER LOCK EXT 8x19
6	H100074	T-NUT 5/16



TIP:
INSTALL T-NUTS IN WOOD FIRST



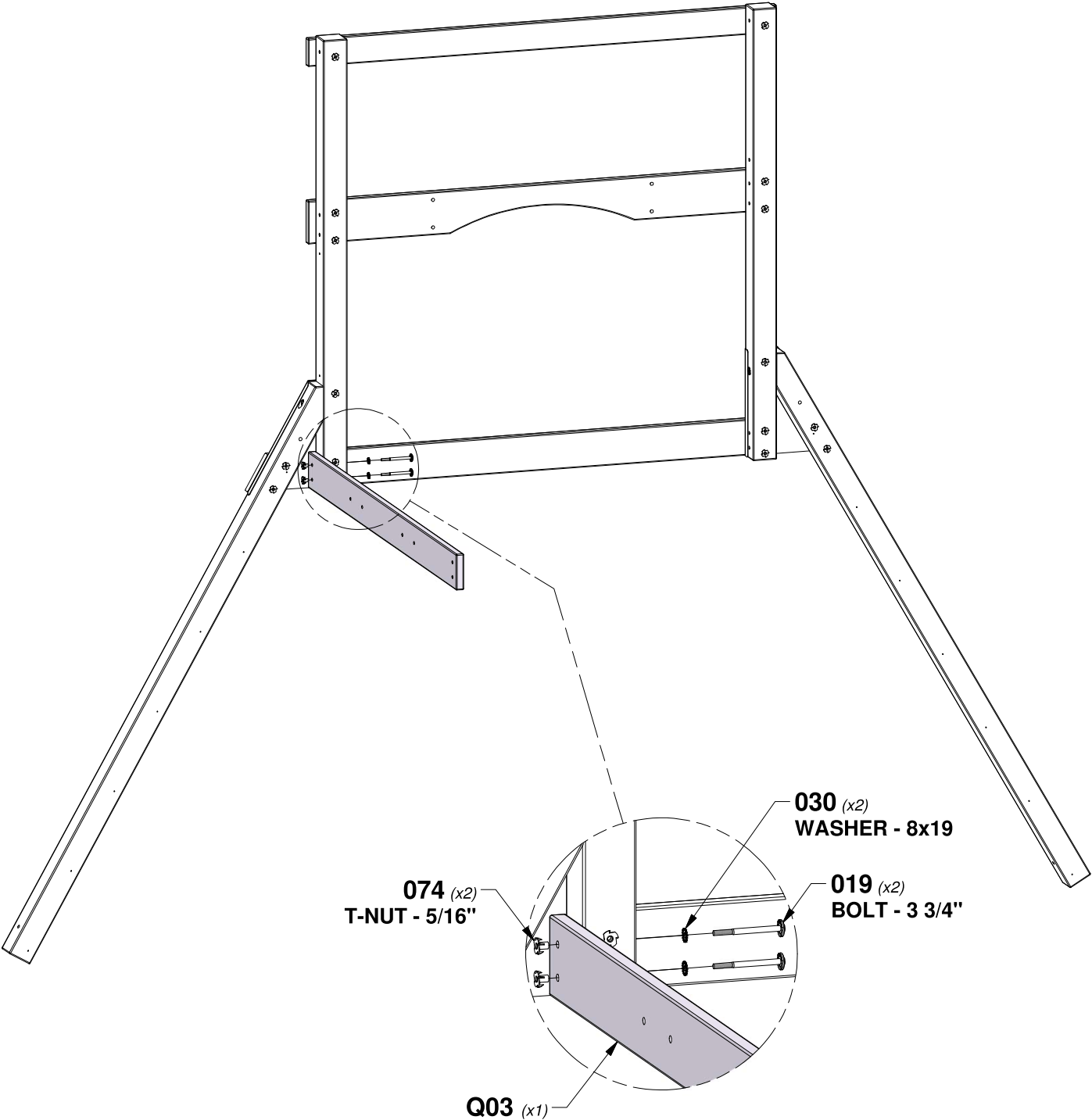
STEP 5 - FORT ASSEMBLY



Q03 | FLOOR RAIL - W4L15724
(x1) | 1"x4 3/8"x57 1/2" (24x112x1460)

QTY	PART NUMBER	DESCRIPTION
2	H100019	BOLT WH 5/16x3 3/4
2	H100030	WASHER LOCK EXT 8x19
2	H100074	T-NUT 5/16

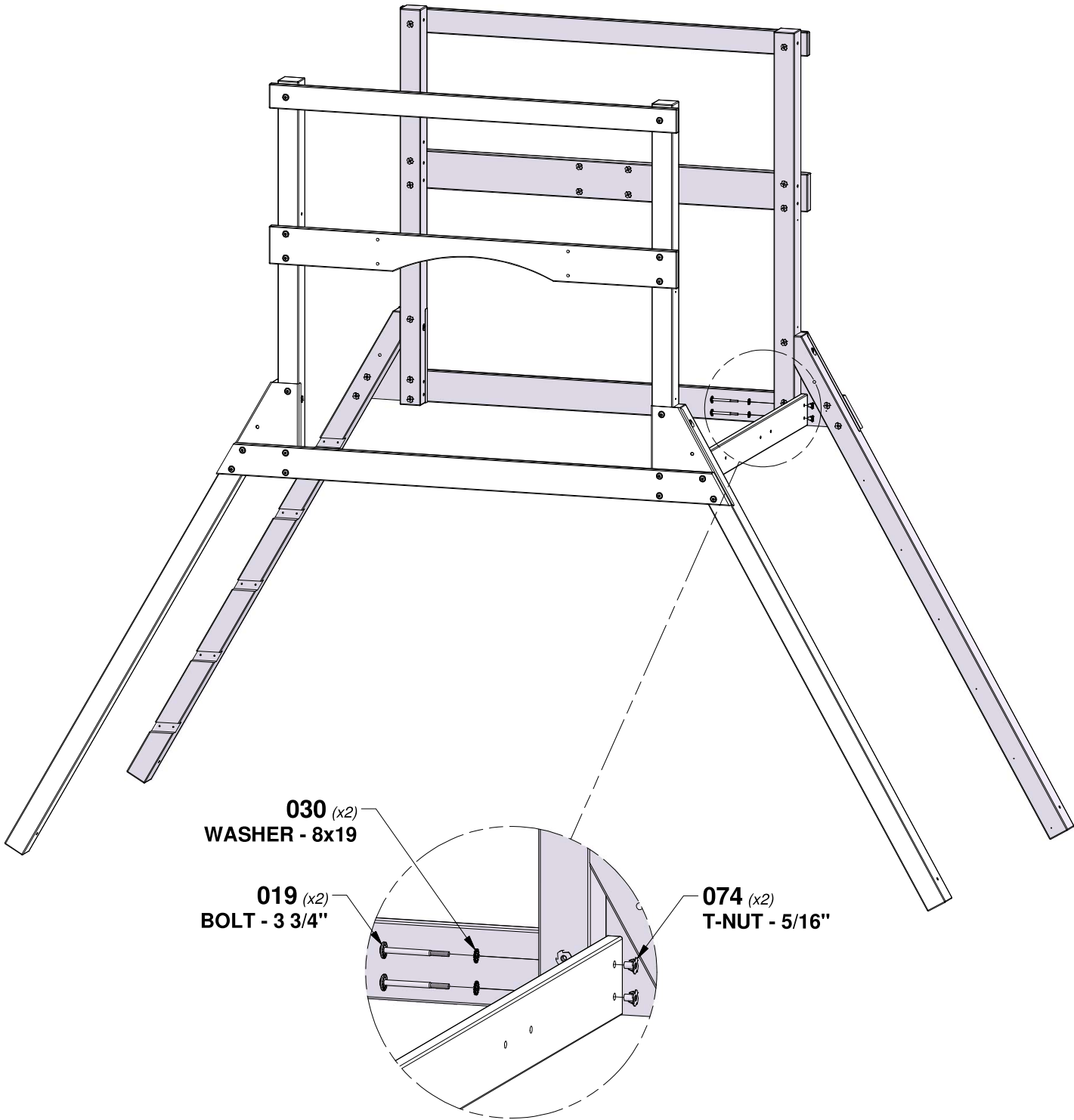
TIP:
INSTALL T-NUTS IN WOOD FIRST



STEP 6 - FORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
2	H100019	BOLT WH 5/16x3 3/4
2	H100030	WASHER LOCK EXT 8x19
2	H100074	T-NUT 5/16

TIP:
INSTALL T-NUTS IN WOOD FIRST



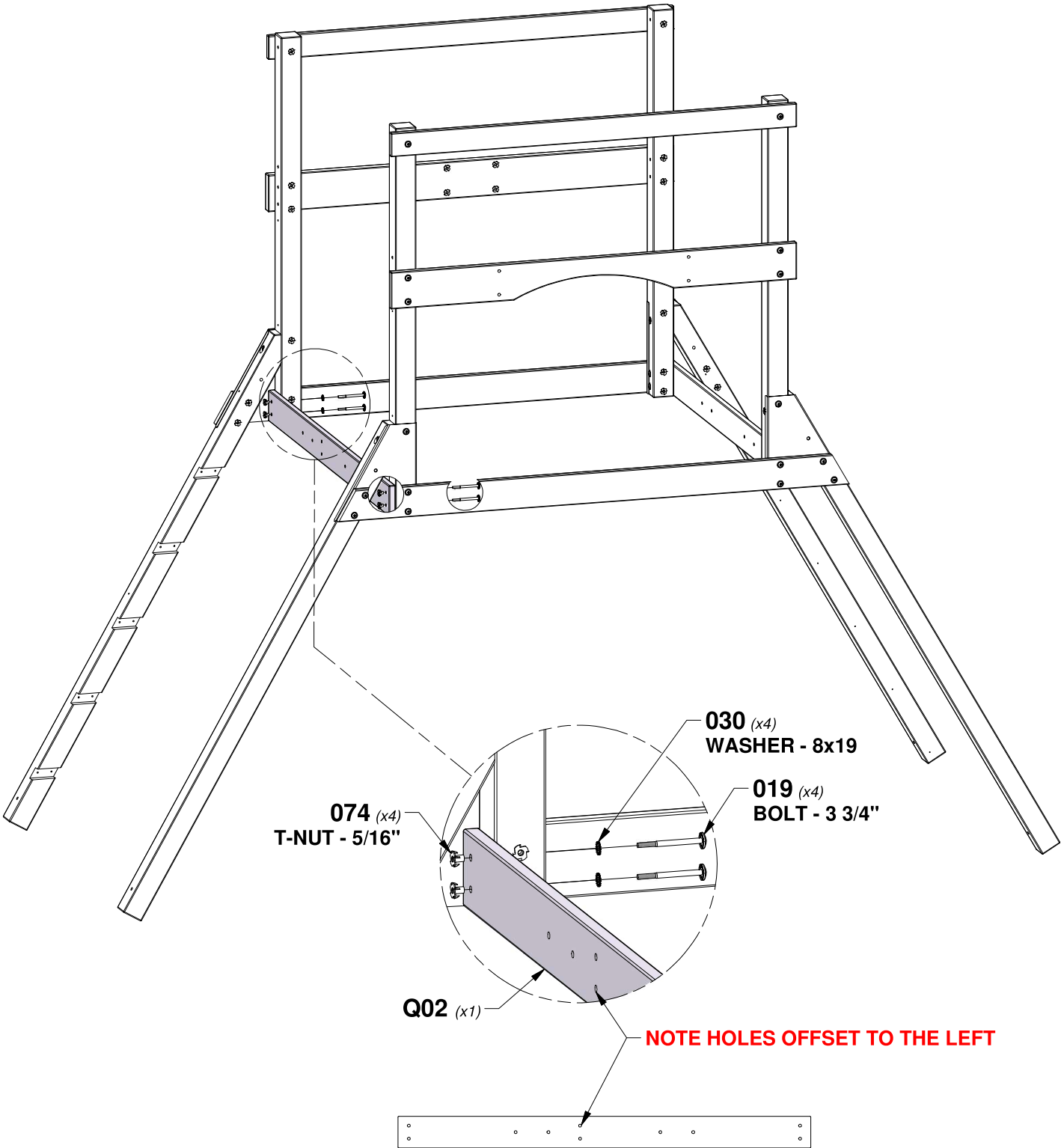
STEP 7 - FORT ASSEMBLY



Q02 | FLOOR RAIL - W4L15721
(x1) 1"x4 3/8"x57 1/2" (24x112x1460)

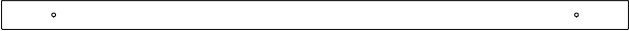
QTY	PART NUMBER	DESCRIPTION
4	H100019	BOLT WH 5/16x3 3/4
4	H100030	WASHER LOCK EXT 8x19
4	H100074	T-NUT 5/16

TIP:
INSTALL T-NUTS IN WOOD FIRST



STEP 8 - FORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
4	H100074	T-NUT 5/16
4	H100030	WASHER LOCK EXT 8x19
4	H100023	BOLT WH 5/16X6

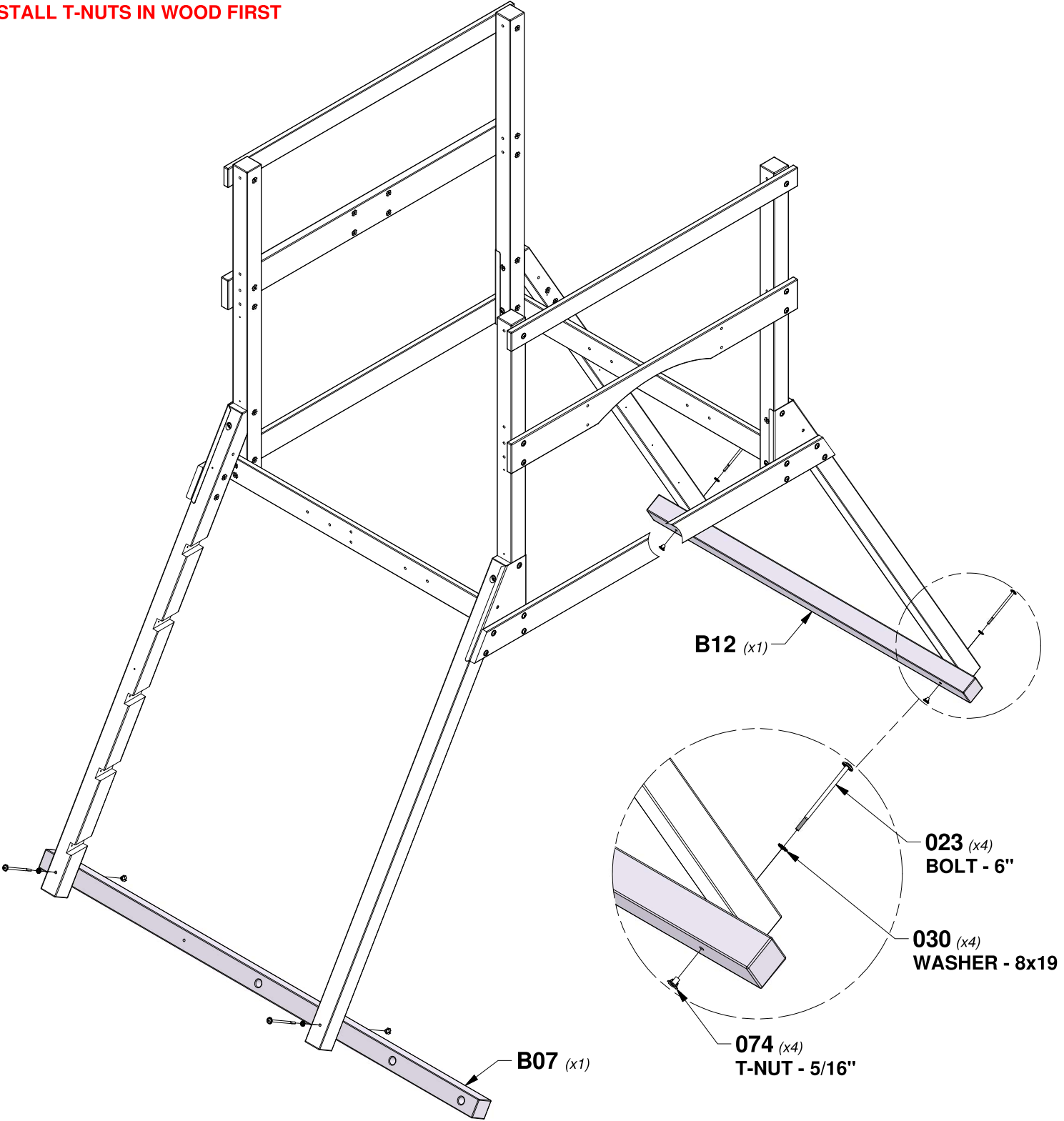


B12 | GROUND BOARD - W4L15976
(x1) | 3"x3"x65 3/8" (76x76x1660)



B07 | GROUND BOARD - W4L15733
(x1) | 3"x3"x89 3/8" (76x76x2270)

TIP:
INSTALL T-NUTS IN WOOD FIRST



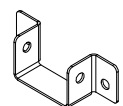
STEP 9 - FORT ASSEMBLY

B05 | FLOOR JOIST - W4L15723
(x1) | 3"x3"x57 1/4" (76x76x1453)

B10 | FLOOR JOIST - W4L15741
(x1) | 3"x3"x57 1/4" (76x76x1453)

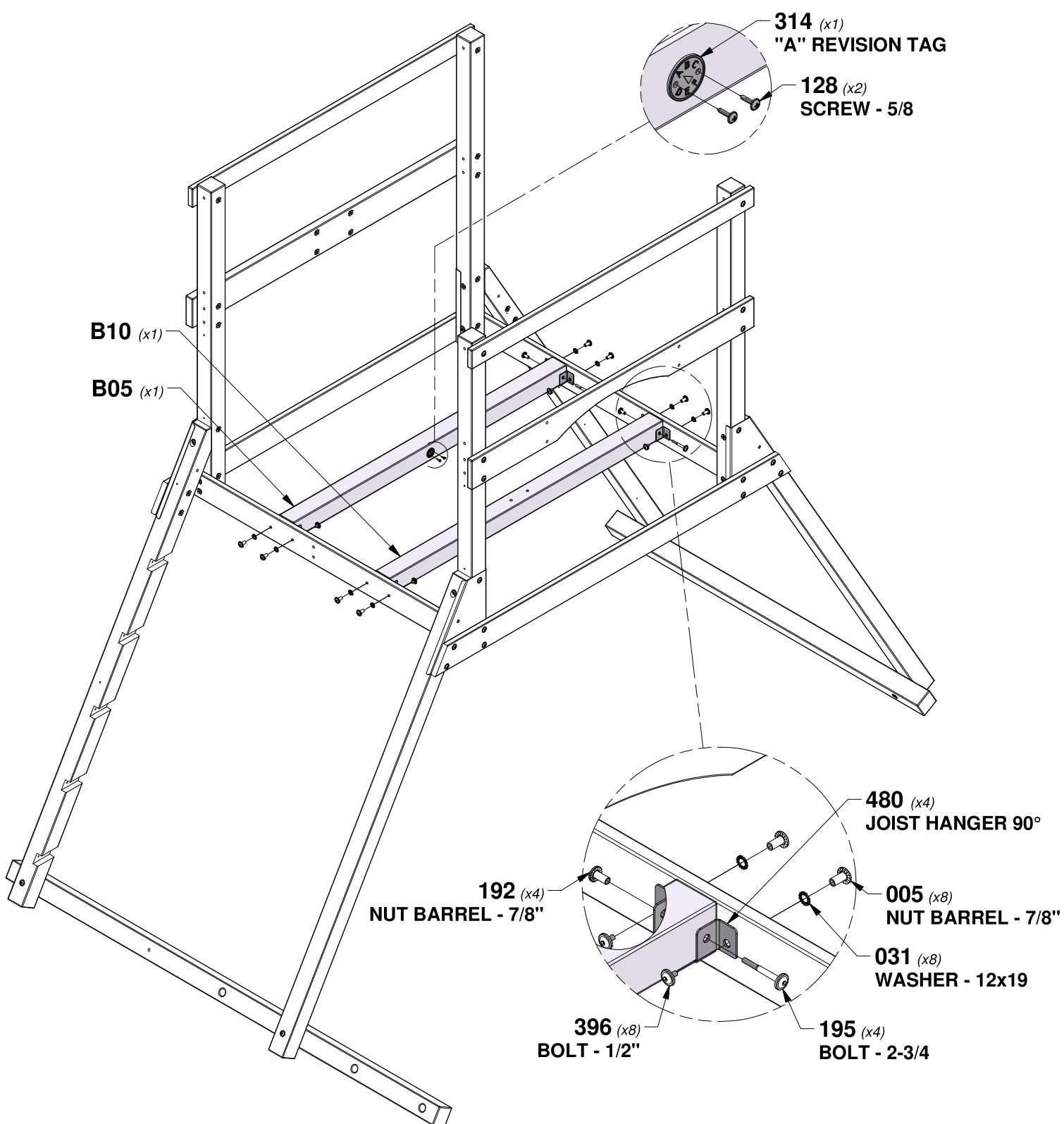


A100314 | "A" REVISION TAG
(x1)



A4M01480 | JOIST HANGER
(x4) | 90°

QTY	PART NUMBER	DESCRIPTION
8	H100005	NUT BARREL WH 5/16x7/8
8	H100031	WASHER LOCK EXT 12x19
2	H100128	SCREW PWH 8x5/8
4	H100192	NUT BARREL WH 5/16x7/8 BLK
4	H100195	BOLT WH 5/16x2-3/4 BLK
8	H100396	BOLT WH 5/16x1/2 BLK



STEP 10 - FORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
2	H100019	BOLT WH 5/16x3 3/4
2	H100030	WASHER LOCK EXT 8x19
2	H100074	T-NUT 5/16
4	H100091	SCREW PFH 8x2 1/4

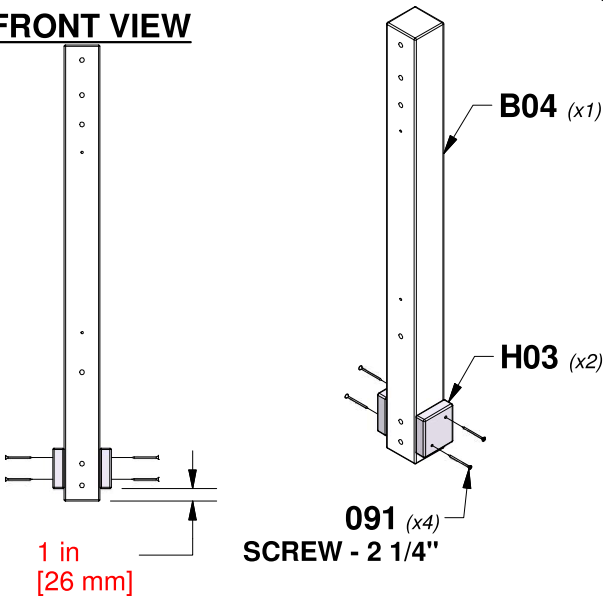


B04 | UPRIGHT - W4L15722
(x1) | 3"x3"x38" (76x76x964)



H03 | FLOOR RAIL - W4L15736
(x2) | 1"x3"x3 3/8" (24x76x86)

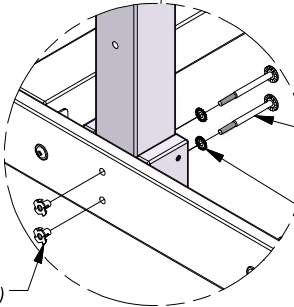
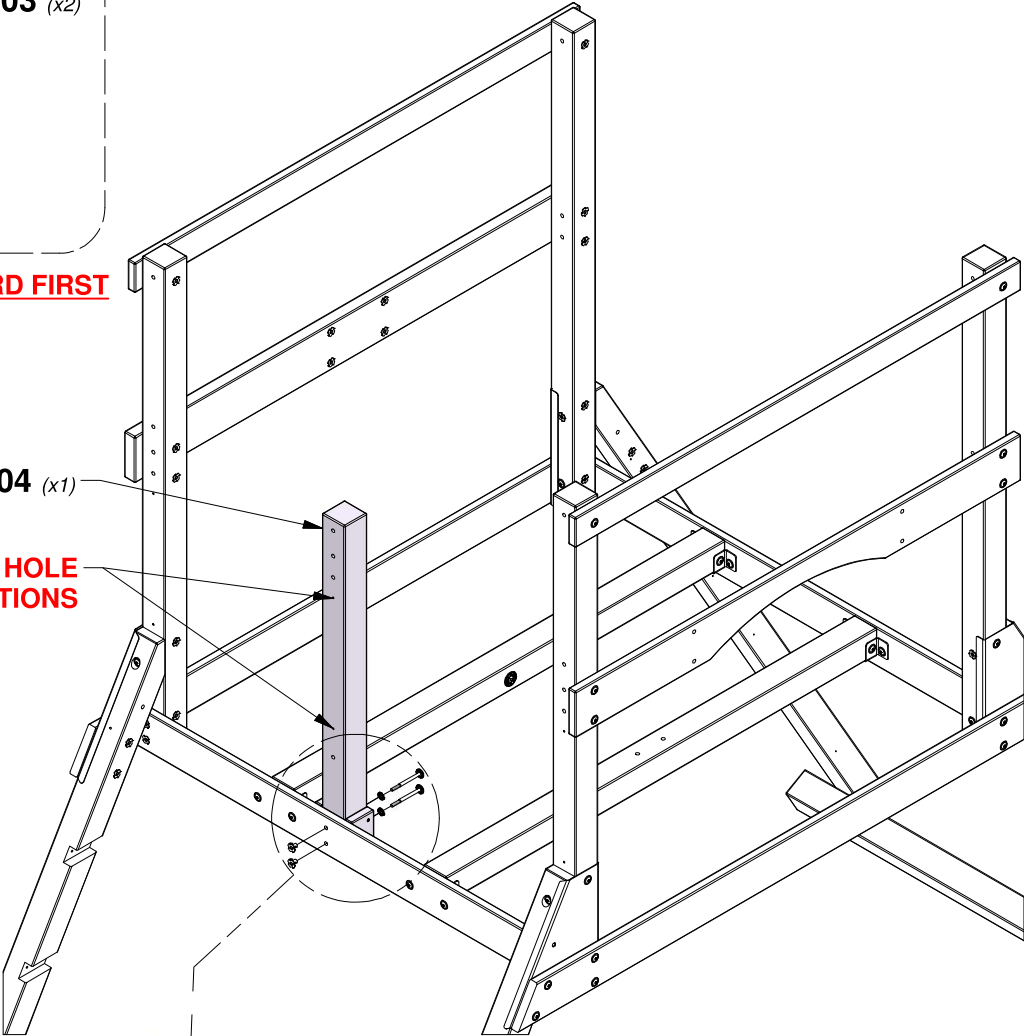
FRONT VIEW



INSTALL BOTH H03 BOARDS TO B04 BOARD FIRST

NOTE HOLE LOCATIONS

B04 (x1)



019 (x2)
BOLT - 3 3/4"

030 (x2)
WASHER - 8x19

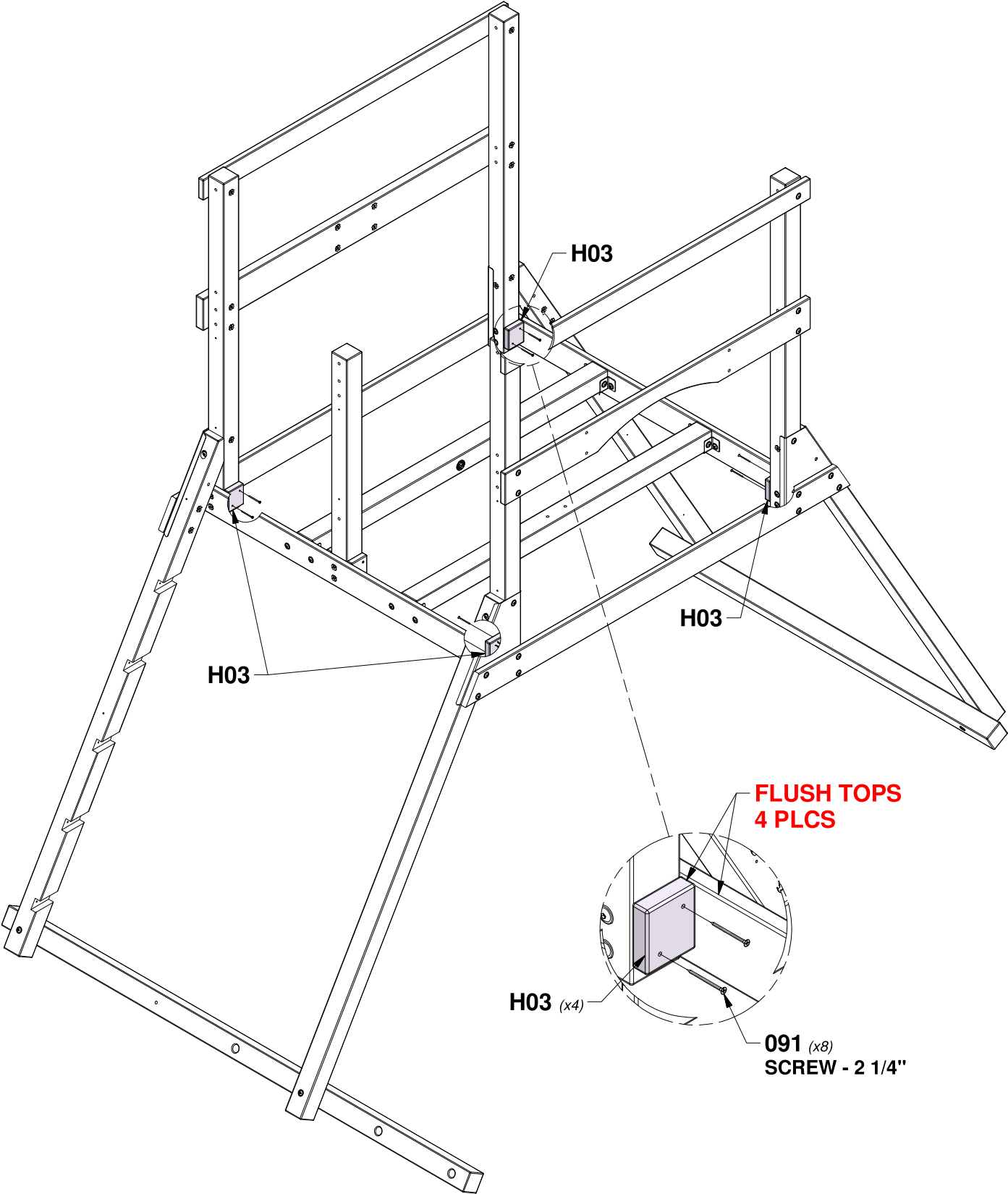
074 (x2)
T-NUT - 5/16"

STEP 11 - FORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
8	H100091	SCREW PFH 8x2 1/4



H03 FLOOR RAIL - W4L15736
(x4) 1"x3"x3 3/8" (24x76x86)



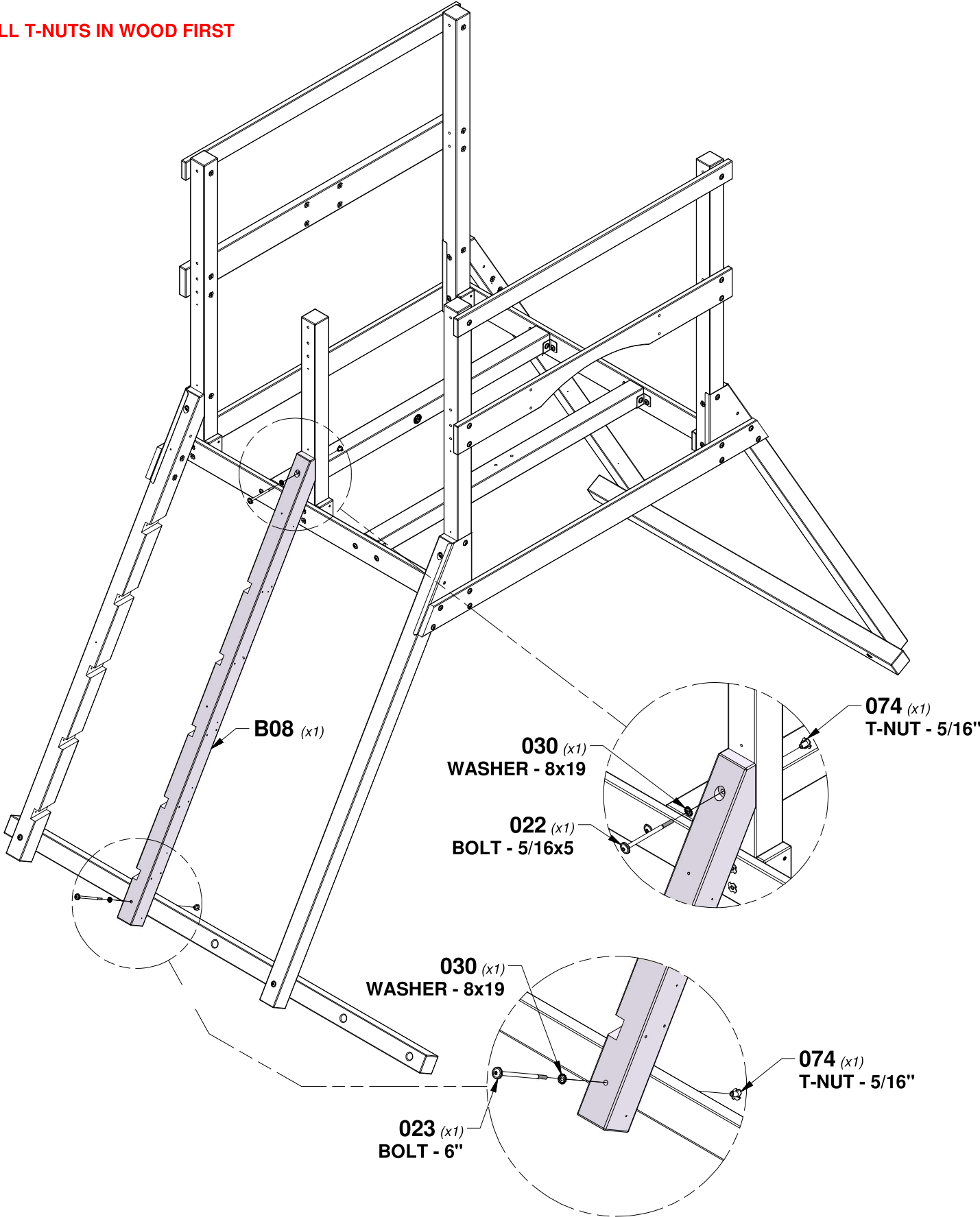
STEP 12 - FORT ASSEMBLY



B08 | LEG - W4L15739
(x1) | 3"x3"x77 3/4" (76x76x1975)

QTY	PART NUMBER	DESCRIPTION
1	H100022	BOLT WH 5/16x5
1	H100023	BOLT WH 5/16X6
2	H100030	WASHER LOCK EXT 8x19
2	H100074	T-NUT 5/16

TIP:
INSTALL T-NUTS IN WOOD FIRST



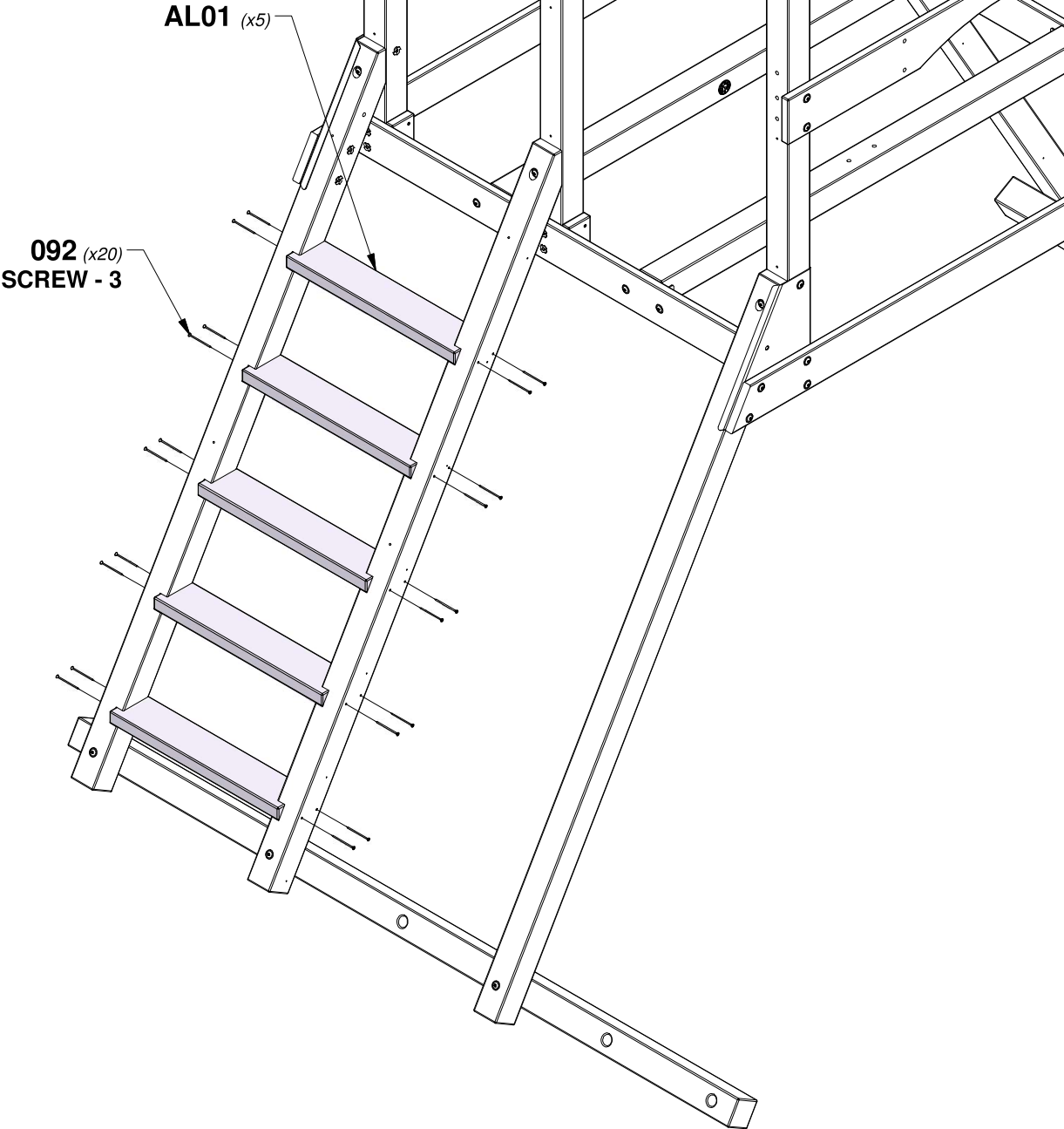
STEP 13 - FORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
20	H100092	SCREW PFH 8x3



AL01 | **STEP - W4L15737**
(x5) | 1 3/8"x4 3/8"x22 3/4" (36x112x579)

**ALIGN STEPS USING
PILOT HOLES**

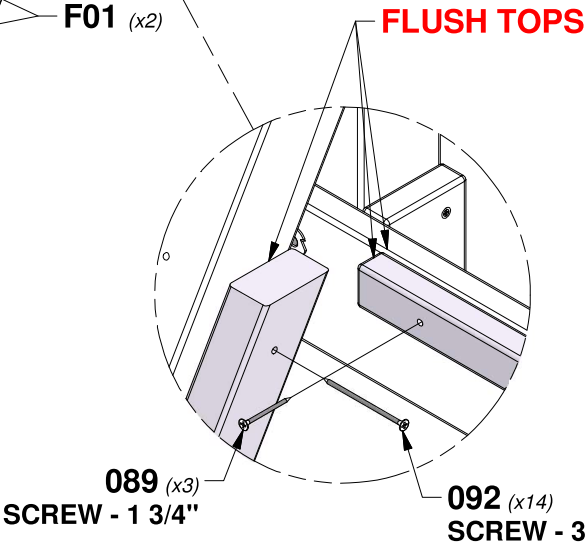
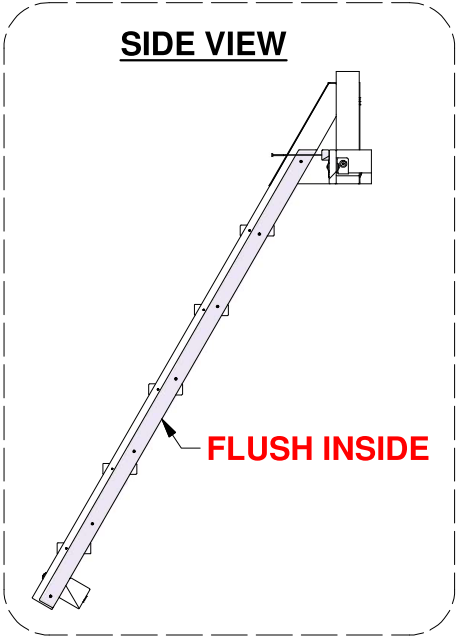
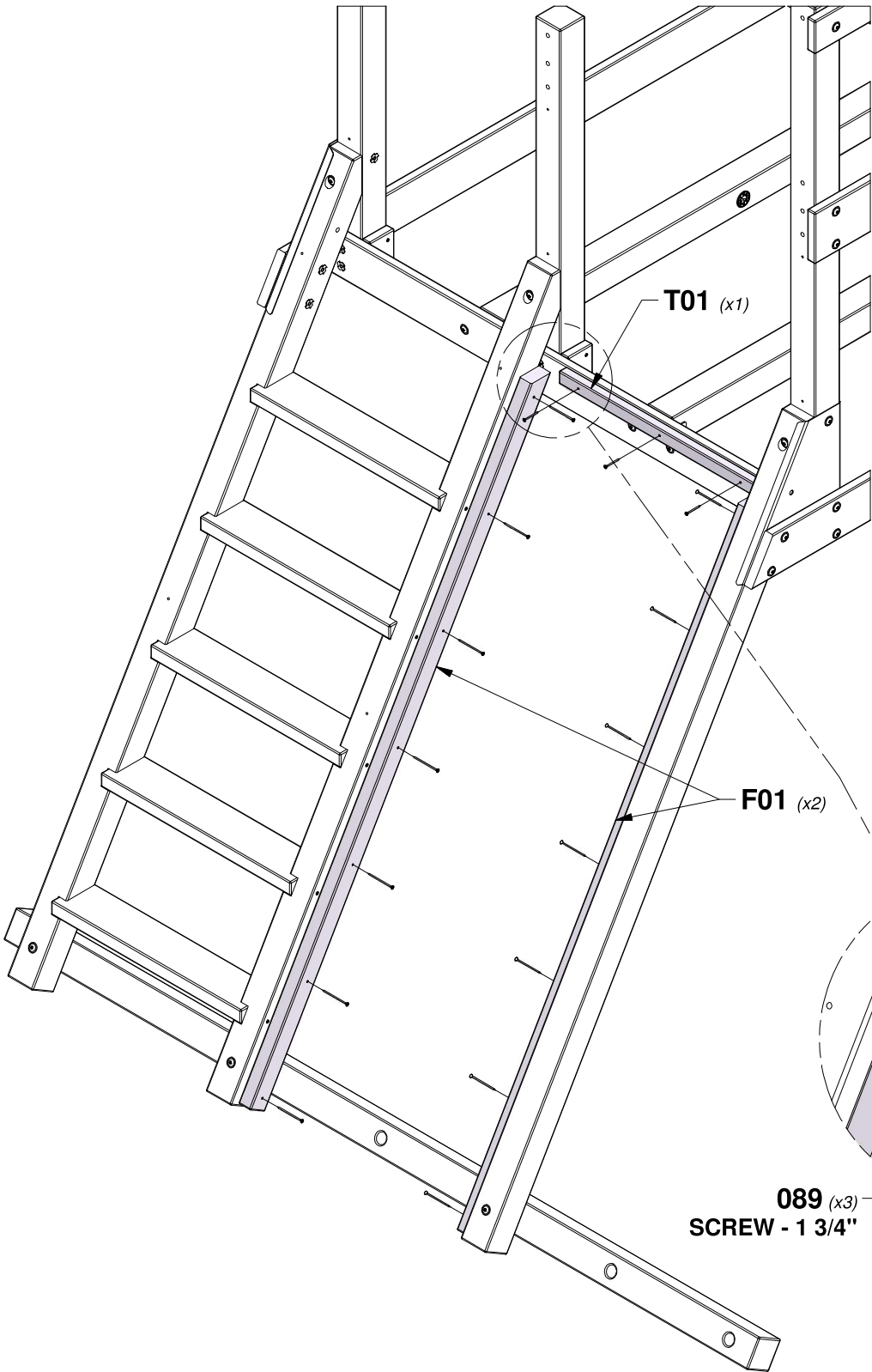


STEP 14 - FORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
3	H100089	SCREW PFH 8x1-3/4"
14	H100092	SCREW PFH 8x3

T01 | CLEAT - W4L15748
(x1) 1"x1 3/8"x24 1/4" (24x34x615)

F01 | CLEAT - W4L15746
(x2) 1 3/8"x2"x68 3/4" (36x52x1747)



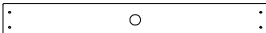
STEP 15A - FORT ASSEMBLY

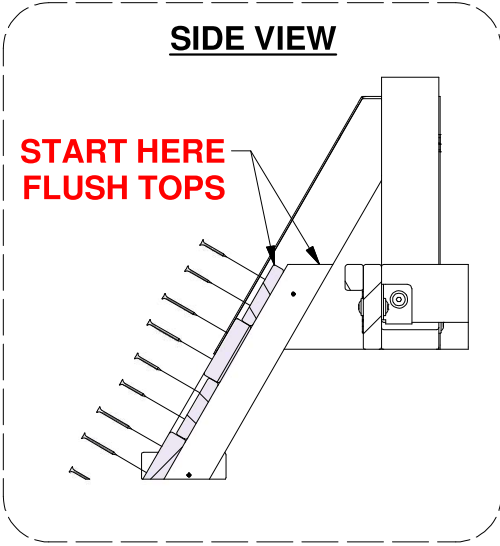
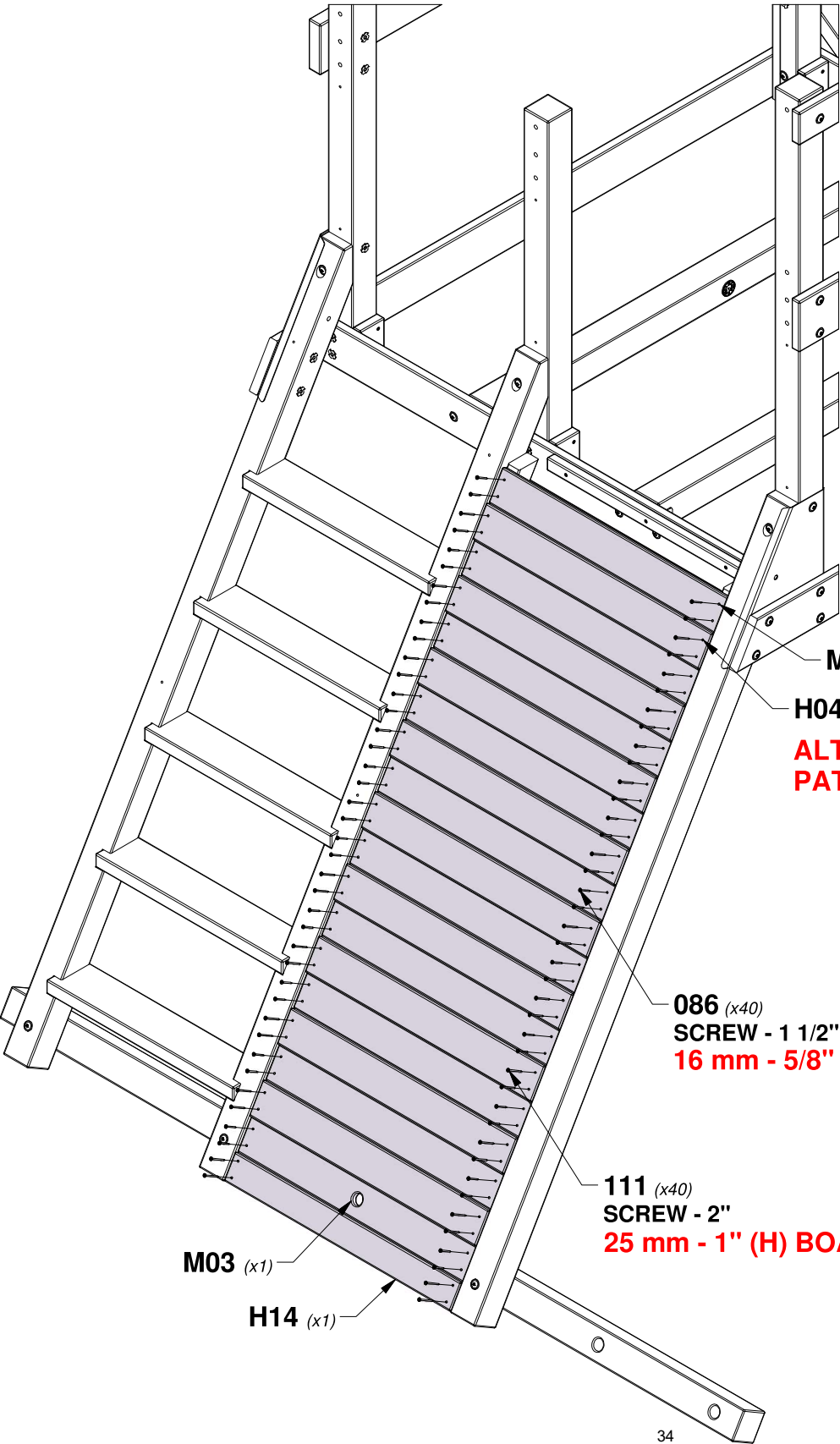
QTY	PART NUMBER	DESCRIPTION
40	H100086	SCREW PFH 8x1-1/2"
40	H100111	SCREW PFH 8x2


H04 ROPE WALL BOARD - W4L15744
(x9) 1"x3 3/8"x27 5/8" (24x86x701)


H14 ROPE WALL BOARD - W4L16119
(x1) 1"x2 3/4"x27 5/8" (24x69x701)


M02 ROPE WALL BOARD - W4L15742
(x9) 5/8"x3 3/8"x27 5/8" (16x86x701)


M03 ROPE WALL BOARD - W4L15981
(x1) 5/8"x3 3/8"x27 5/8" (16x86x701)



M02 (x9)
H04 (x9)
**ALTERNATE (M02) & (H04)
PATTERN AS YOU GO DOWN**

086 (x40)
SCREW - 1 1/2"
16 mm - 5/8" (M) BOARDS

111 (x40)
SCREW - 2"
25 mm - 1" (H) BOARDS

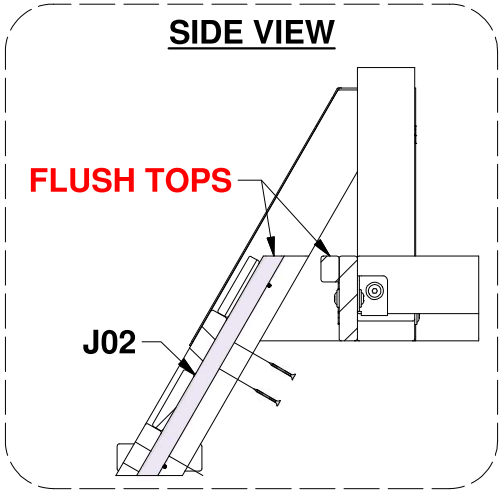
M03 (x1)

H14 (x1)

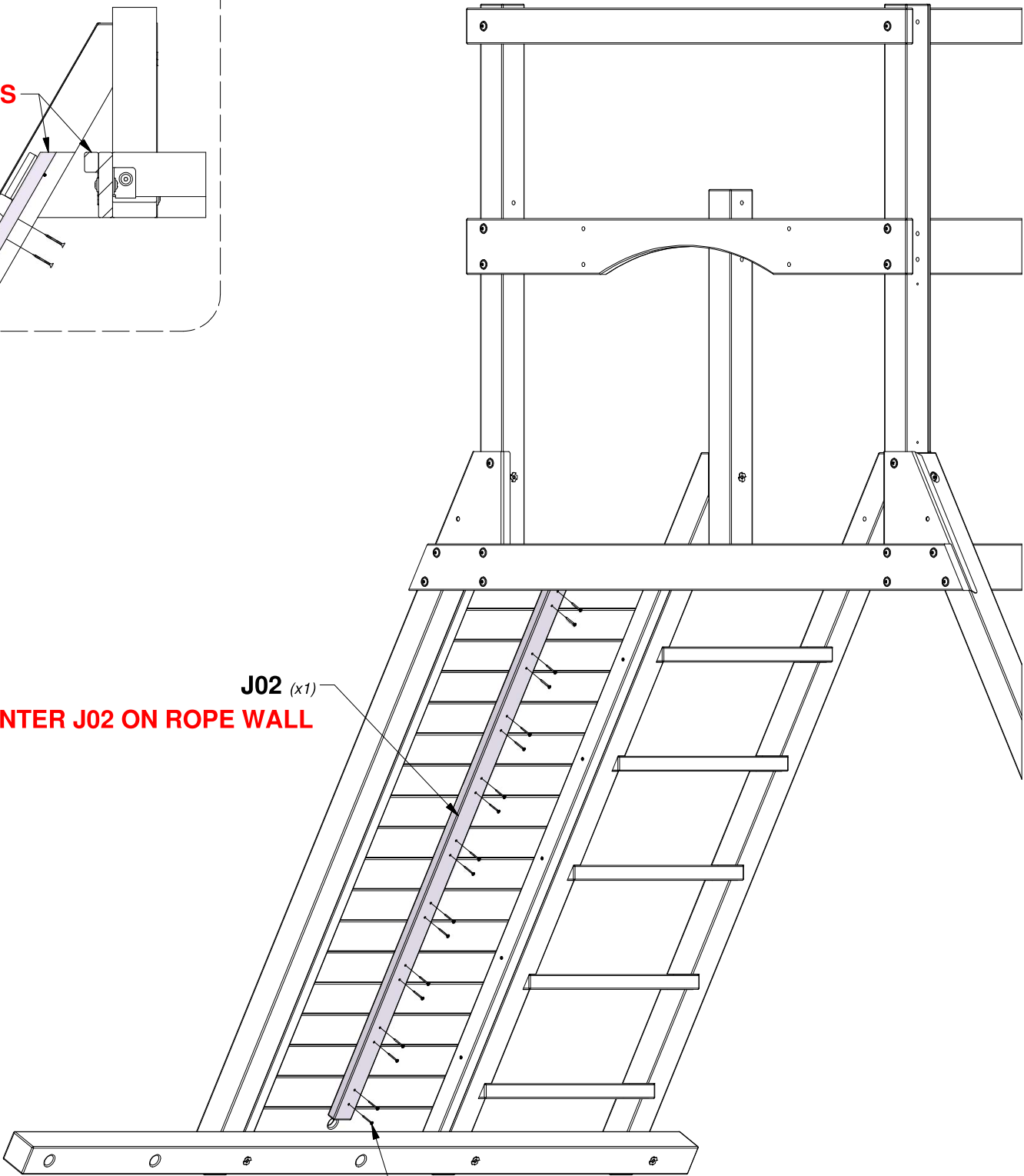
STEP 15B - FORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
18	H100086	SCREW PFH 8x1-1/2"

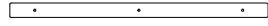
J02 | ROPE WALL CLEAT - W4L16469
(x1) | 1"x2 3/8"x63" (24x60x1600)



J02 (x1)
CENTER J02 ON ROPE WALL



STEP 16 - FORT ASSEMBLY

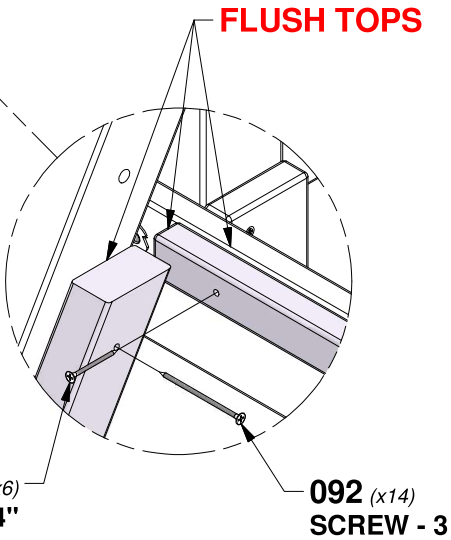
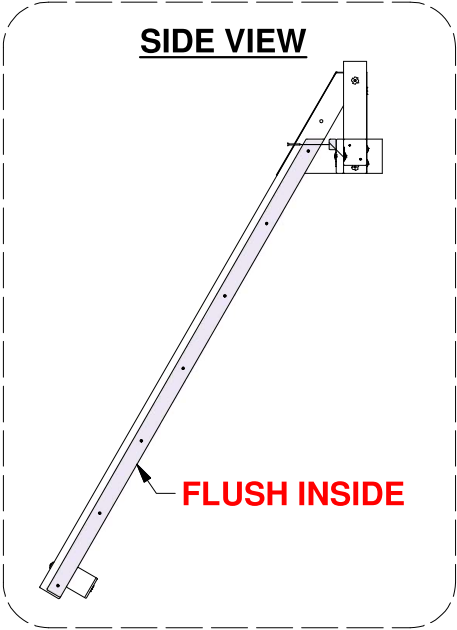
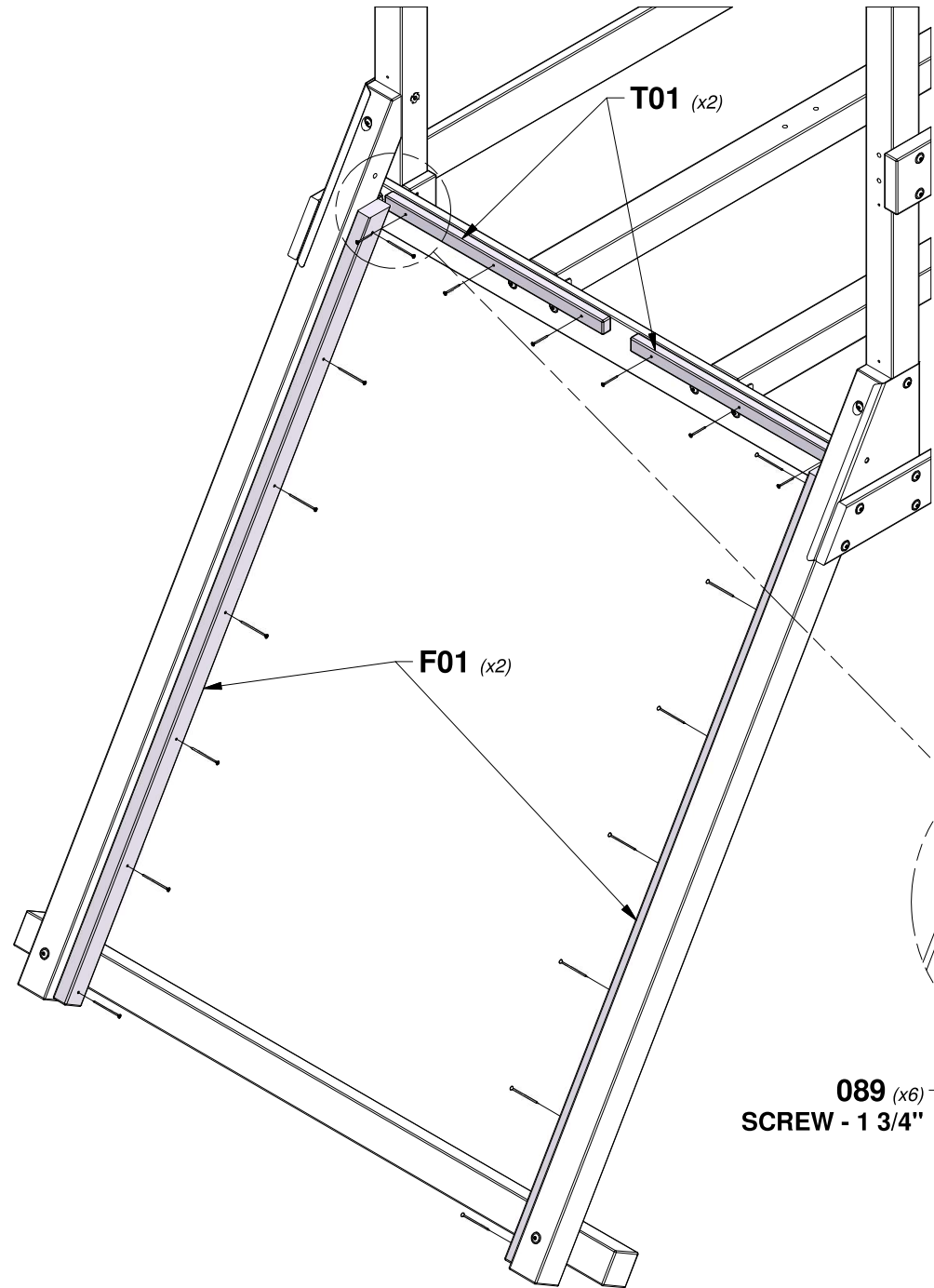


T01 | CLEAT - W4L15748
(x2) 1"x1 3/8"x24 1/4" (24x34x615)



F01 | CLEAT - W4L15746
(x2) 1 3/8"x2"x68 3/4" (36x52x1747)

QTY	PART NUMBER	DESCRIPTION
6	H100089	SCREW PFH 8x1-3/4"
14	H100092	SCREW PFH 8x3



STEP 17A - FORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
34	H100072	T-NUT 1/4
34	H100108	WASHER LOCK INT 8x15
34	H100137	BOLT WH 1/4x1



G05 | ROCK WALL BOARD - W4L15974
(x5) | 1"x5 1/4"x51 1/2" (24x134x1307)



G06 | ROCK WALL BOARD - W4L15975
(x6) | 1"x5 1/4"x51 1/2" (24x134x1307)

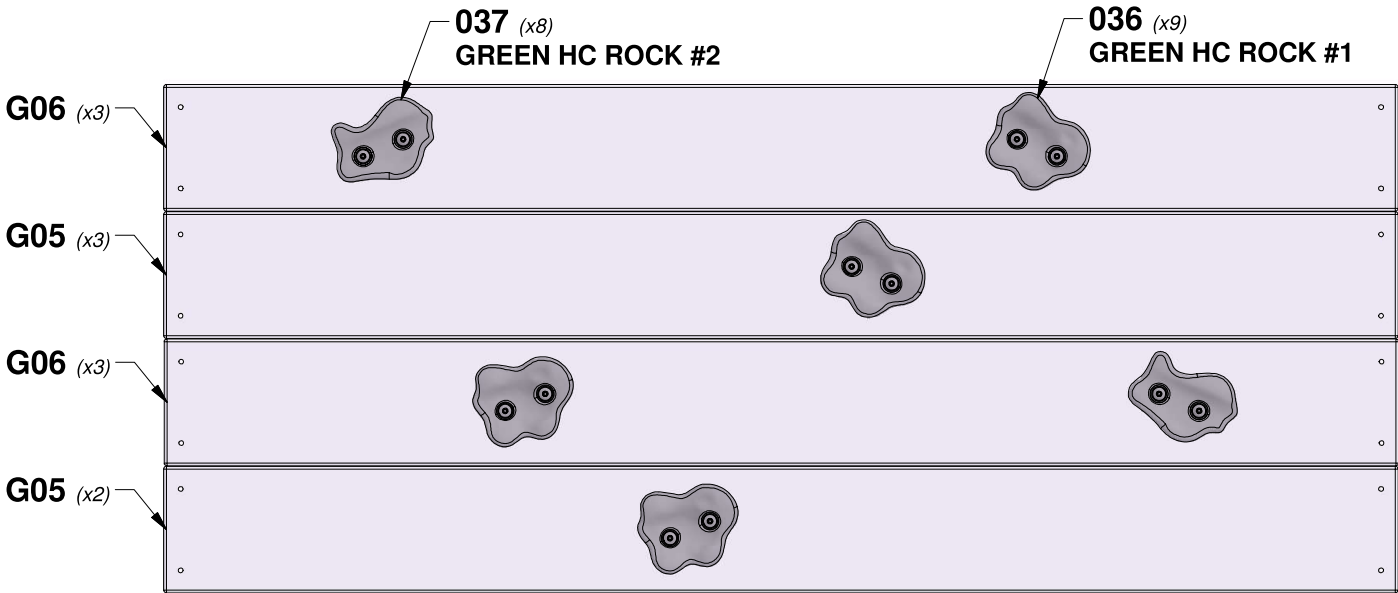
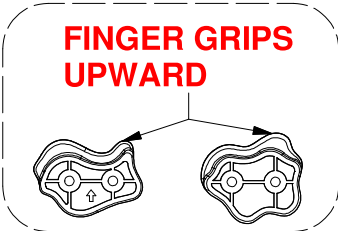
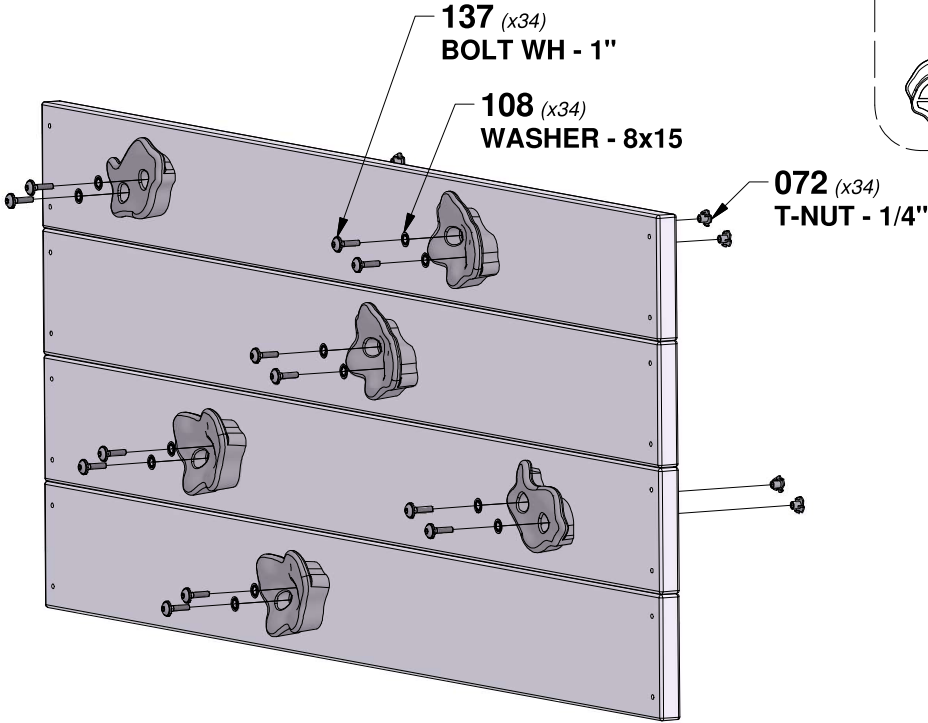


A6P00037 | GREEN HC ROCK
(x8) | #2



A6P00036 | GREEN HC ROCK
(x9) | #1

TIP:
INSTALL T-NUTS IN WOOD FIRST



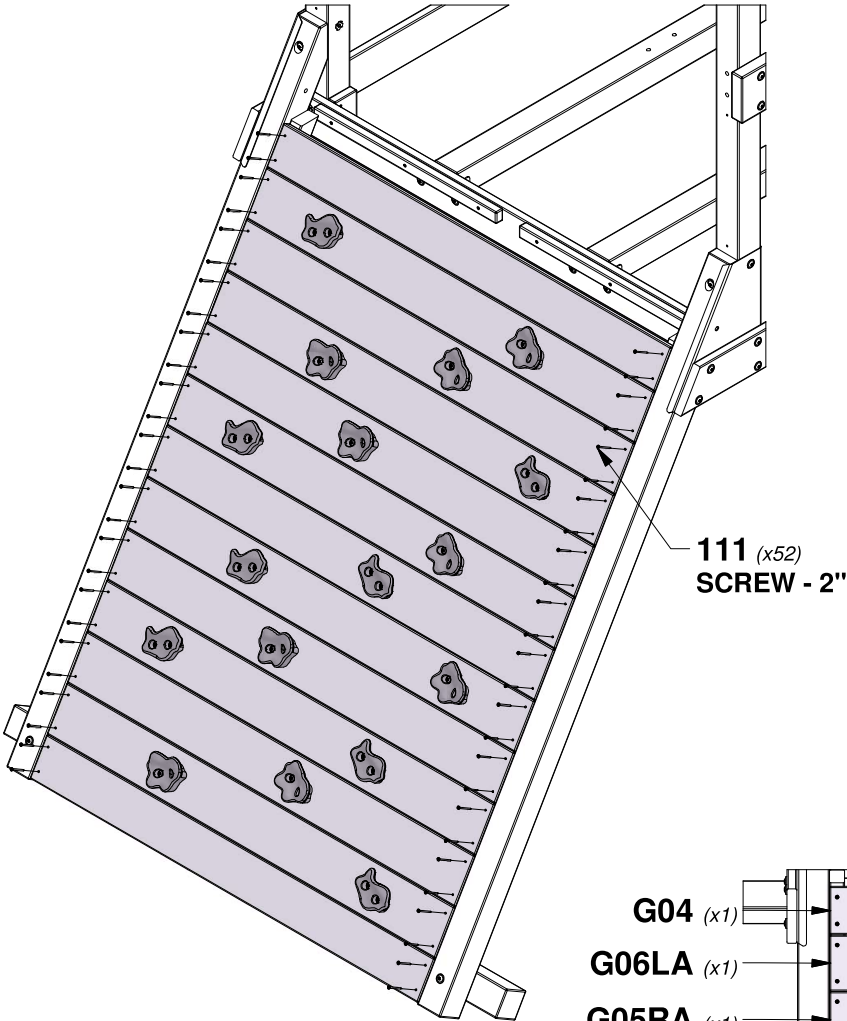
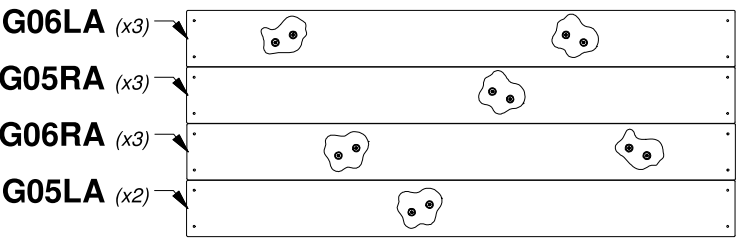
PLACE ROCKS RANDOMLY

STEP 17B - FORT ASSEMBLY

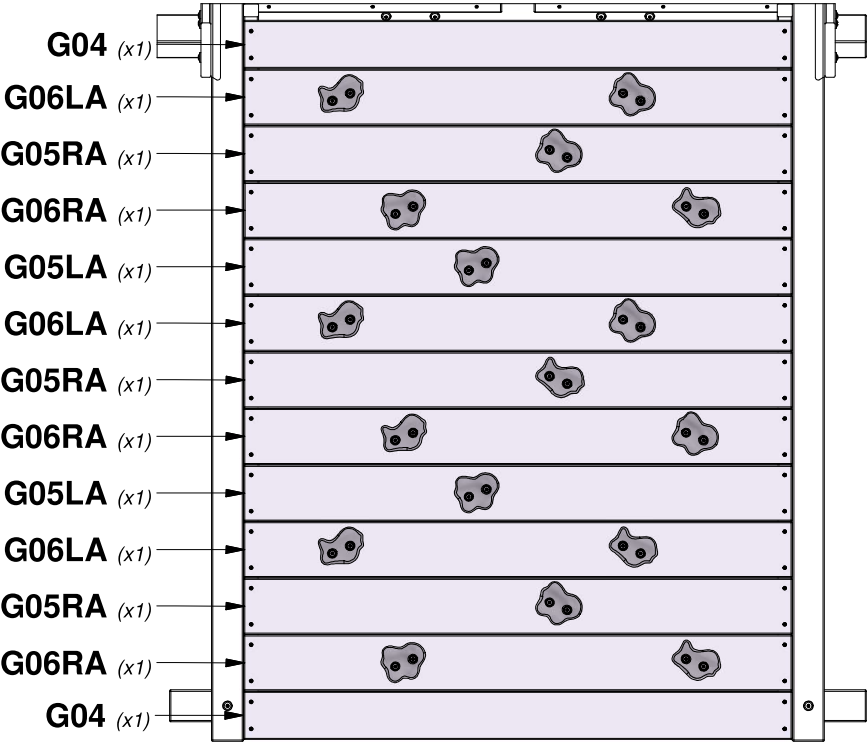
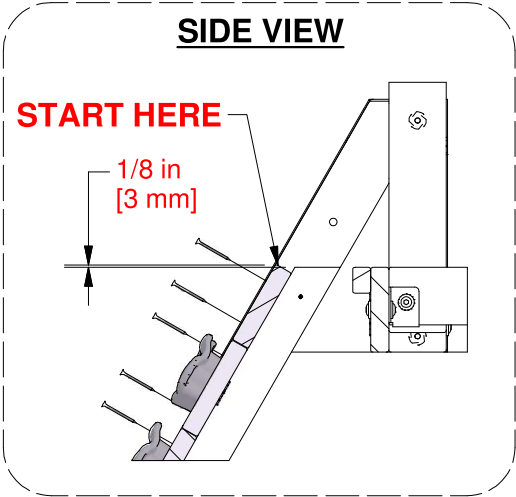
QTY	PART NUMBER	DESCRIPTION
52	H100111	SCREW PFH 8x2"



G04 | ROCK WALL BOARD - W4L15749
(x2) | 1"x4 1/2"x51 1/2" (24x115x1307)



111 (x52)
SCREW - 2"

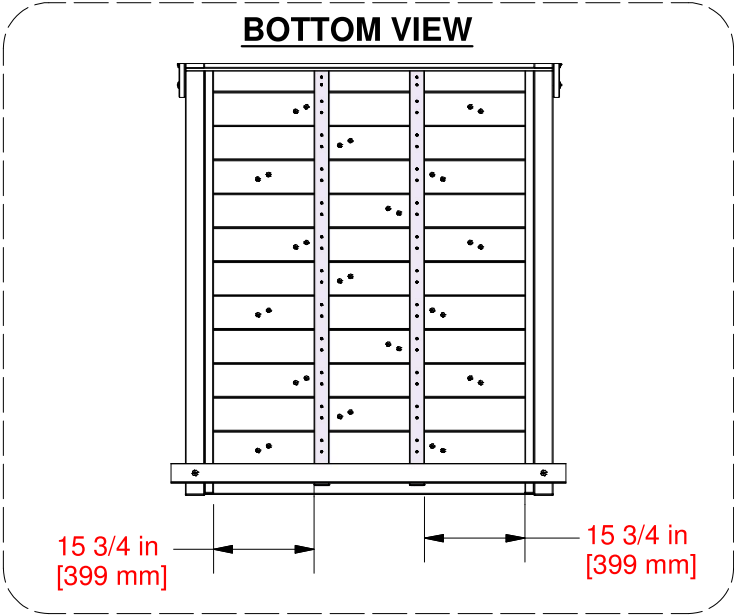
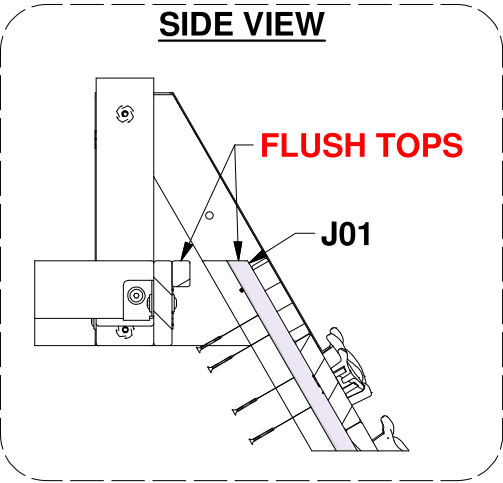
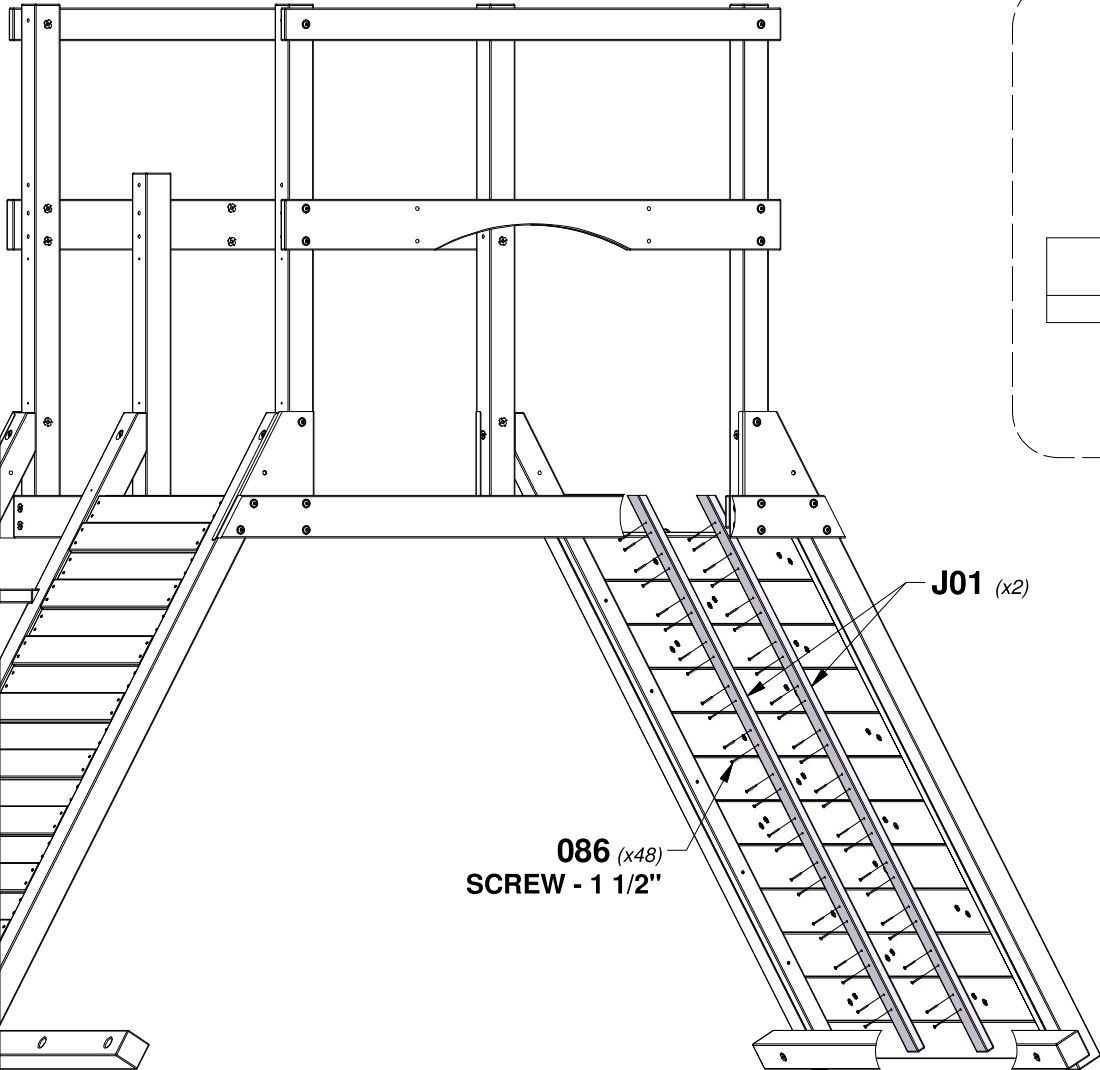


STEP 18 - FORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
48	H100086	SCREW PFH 8x1-1/2"



J01 | ROCK WALL CLEAT - W4L15977
(x2) 1"x2 3/8"x66 7/8" (24x60x1698)



STEP 19A - FORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
2	H100074	T-NUT 5/16



M01 | FLOOR BOARD - W4L15743
(x12) | 5/8"x3 3/8"x59 1/2" (16x86x1511)



Y02 | FLOOR BOARD - W4L15745
(x1) | 5/8"x4"x51 1/2" (16x102x1307)

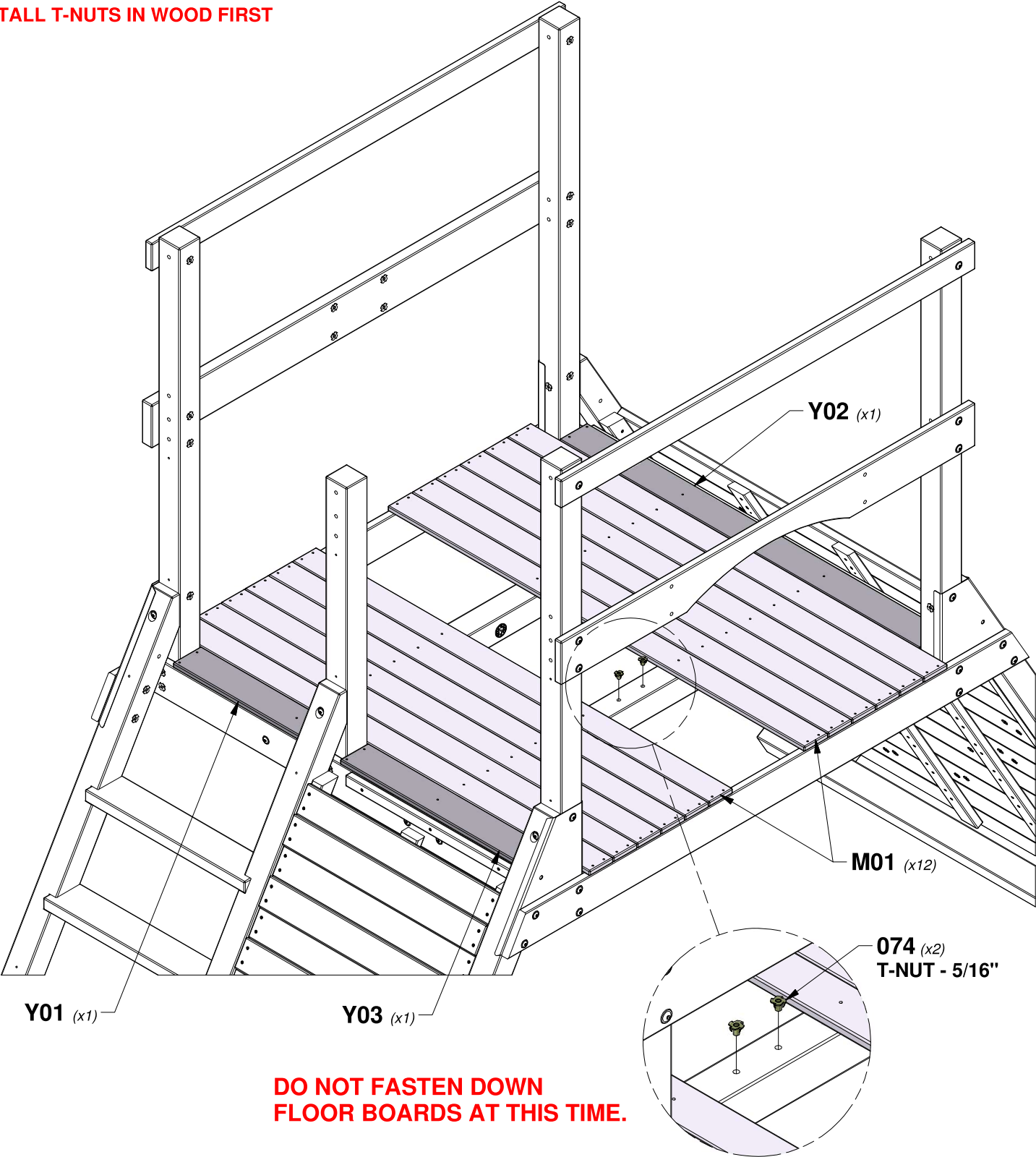


Y01 | FLOOR BOARD - W4L15738
(x1) | 5/8"x4"x20 7/8" (16x102x529)



Y03 | FLOOR BOARD - W4L16468
(x1) | 5/8"x4"x27 5/8" (16x102x701)

TIP:
INSTALL T-NUTS IN WOOD FIRST

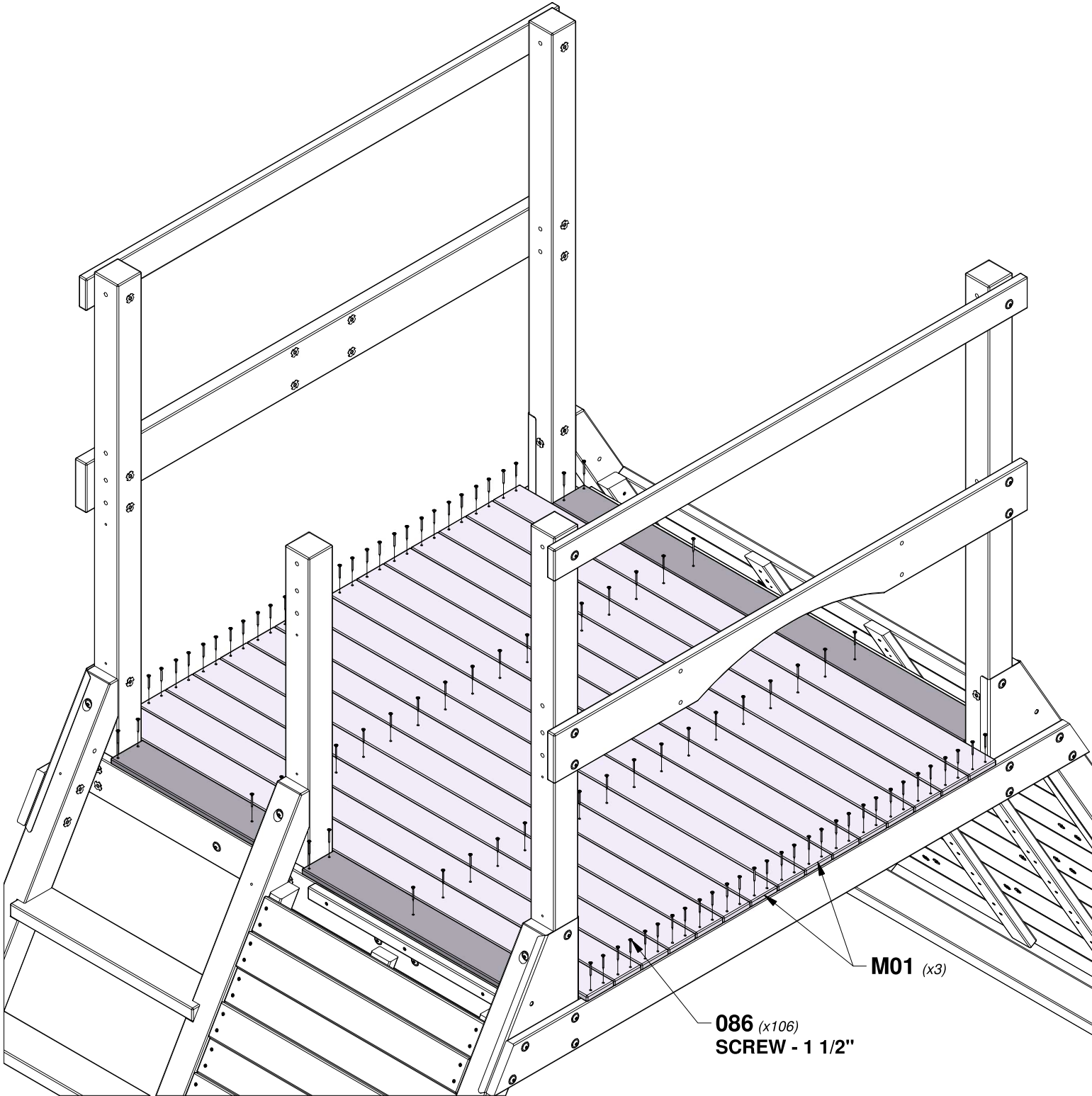


STEP 19B - FORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
106	H100086	SCREW PFH 8x1-1/2"



M01 | FLOOR BOARD - W4L15743
(x3) | 5/8"x3 3/8"x59 1/2" (16x86x1511)



STEP 20 - FORT ASSEMBLY

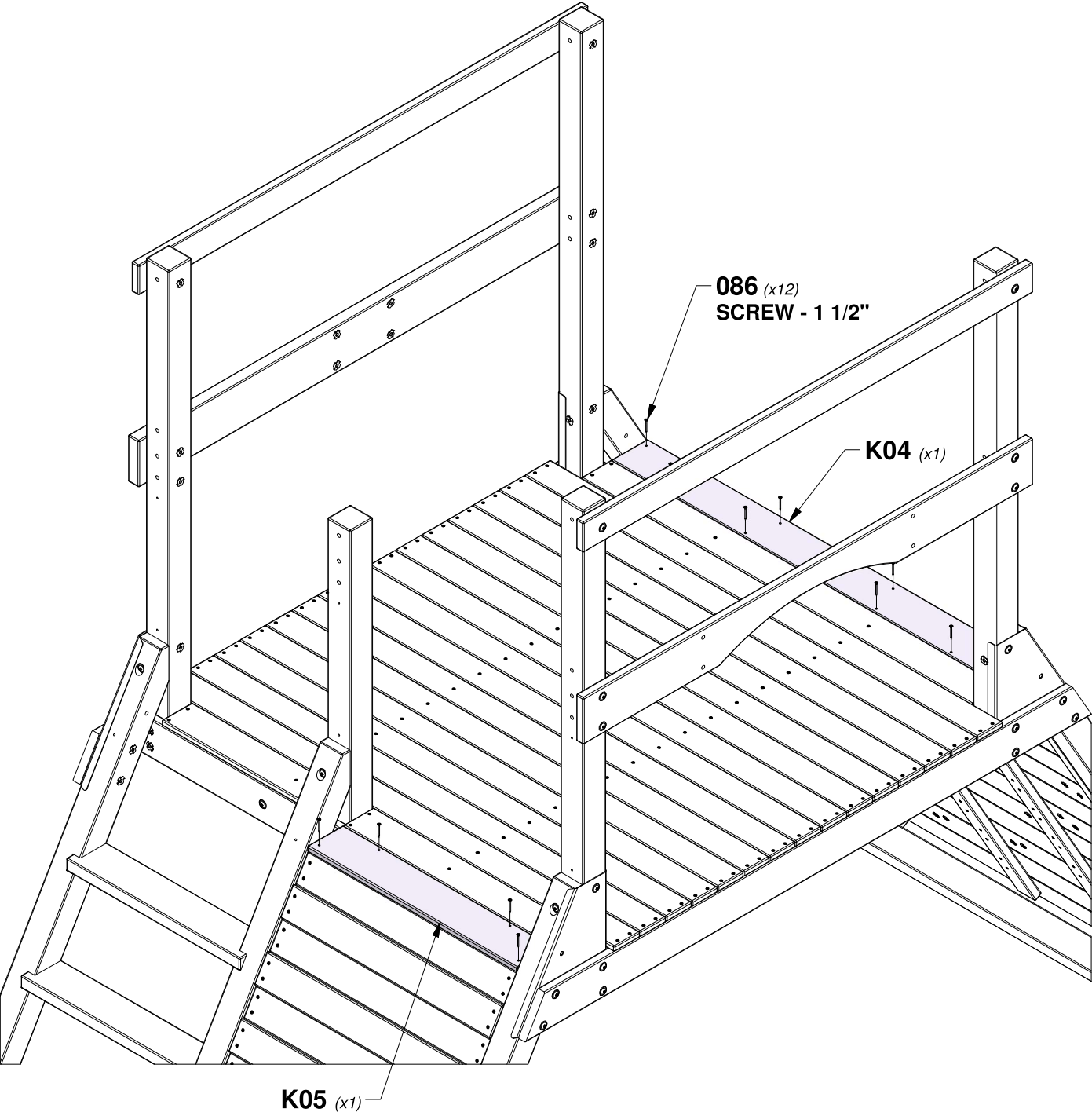
QTY	PART NUMBER	DESCRIPTION
12	H100086	SCREW PFH 8x1-1/2"



K04 | FLOOR BOARD - W4L15978
(x1) | 5/8"x4 3/4"x51 1/2" (16x120x1307)



K05 | FLOOR BOARD - W4L15979
(x1) | 5/8"x4 3/4"x27 5/8" (16x120x701)



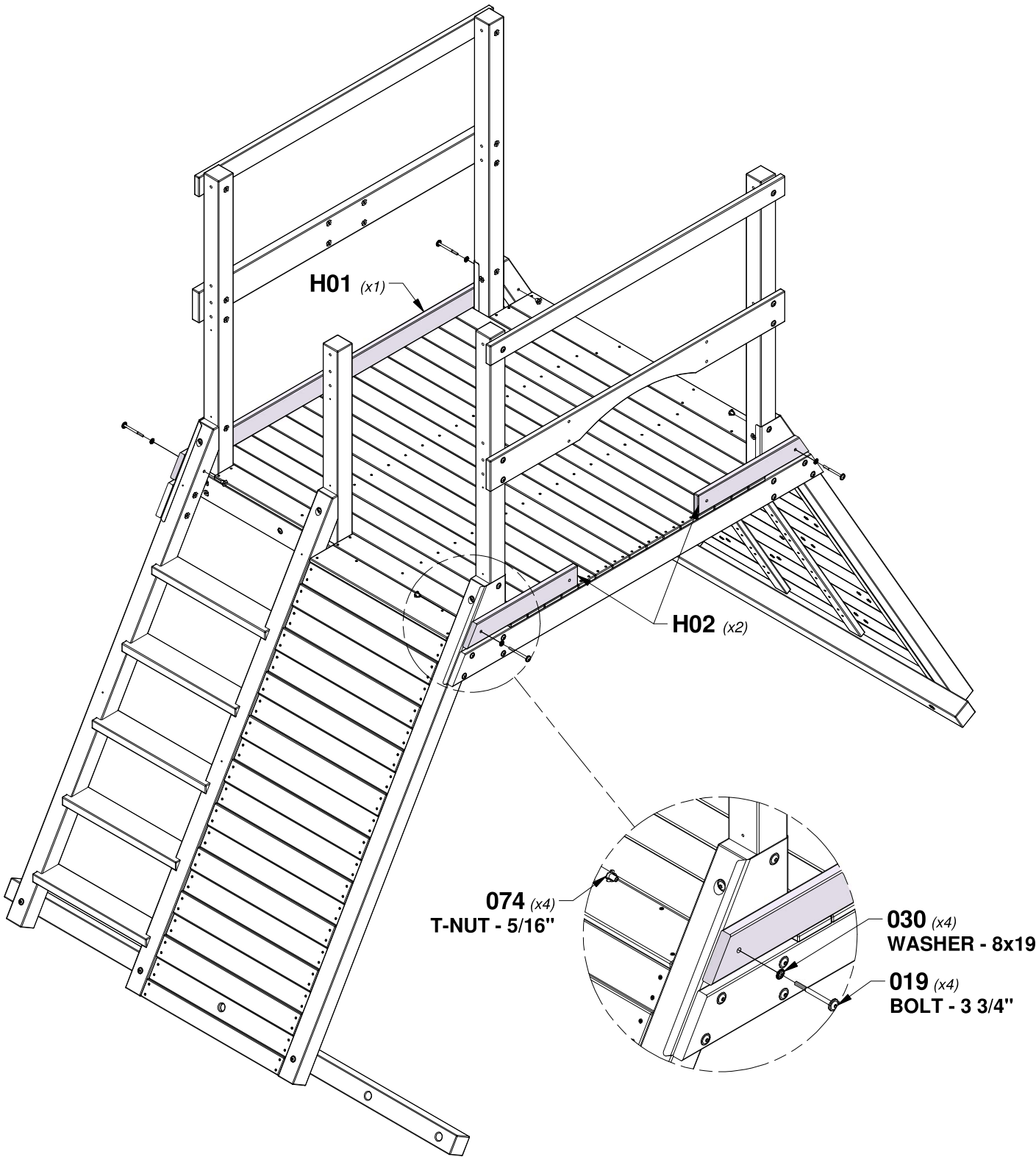
STEP 21 - FORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
4	H100019	BOLT WH 5/16x3 3/4
4	H100030	WASHER LOCK EXT 8x19
4	H100074	T-NUT 5/16

H01 | FLOOR RAIL - W4L15734
(x1) | 1"x3 3/8"x68 1/2" (24x86x1741)

H02 | FLOOR RAIL - W4L15735
(x2) | 1"x3 3/8"x22 1/8" (24x86x564)

TIP:
INSTALL T-NUTS IN WOOD FIRST



STEP 22 - FORT ASSEMBLY



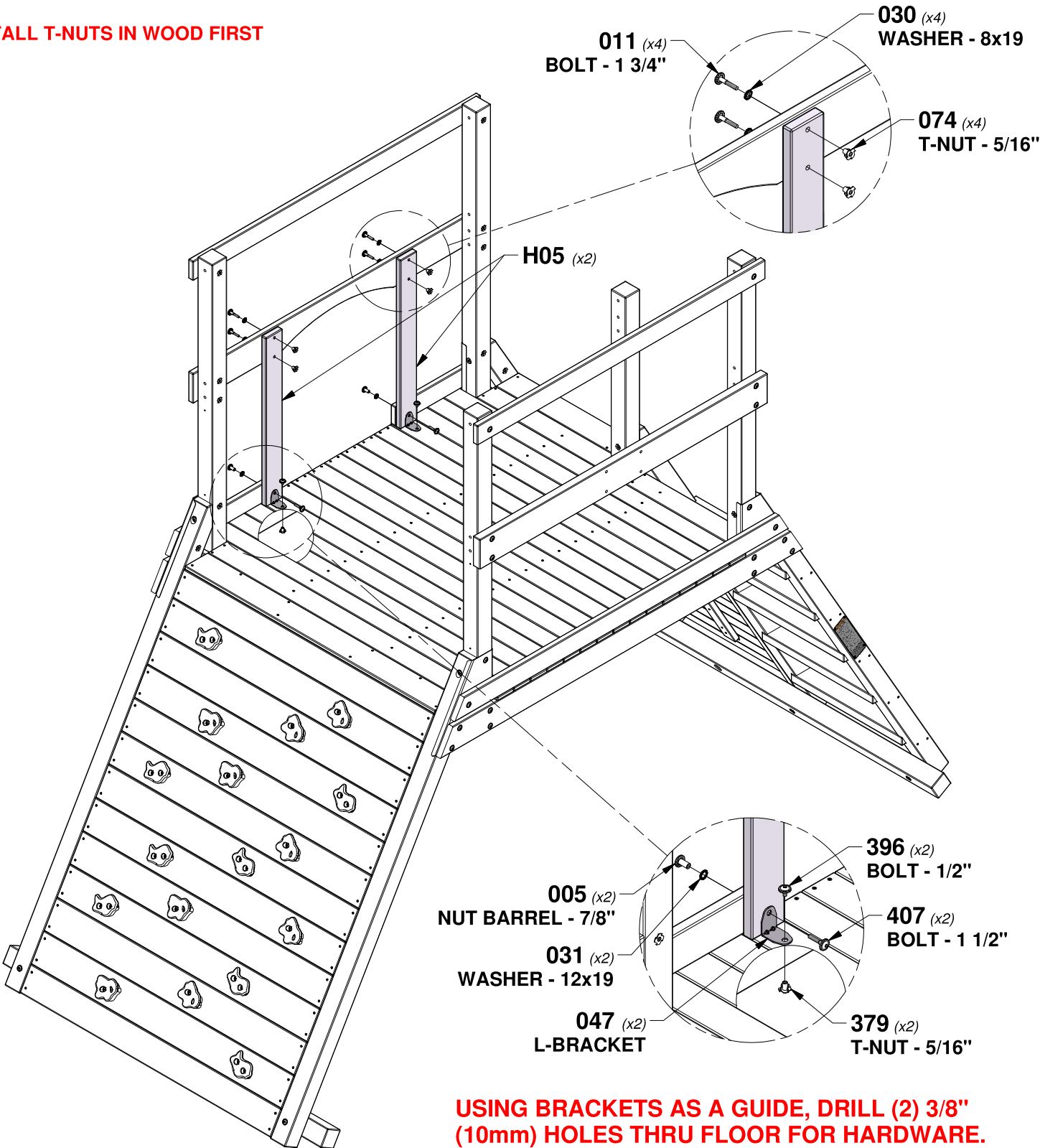
H05 | WALL RAIL - W4L15980
(x2) | 1"x3 3/8"x29 7/8" (24x86x760)



A4M01047 | L BRACKET
(x2) | 2.5x38x55x55

QTY	PART NUMBER	DESCRIPTION
2	H100005	NUT BARREL WH 5/16x7/8
4	H100011	BOLT WH 5/16x1 3/4
4	H100030	WASHER LOCK EXT 8x19
2	H100031	WASHER LOCK EXT 12x19
4	H100074	T-NUT 5/16
2	H100379	T-NUT 5/16 BLK
2	H100396	BOLT WH 5/16x1/2 BLK
2	H100407	BOLT WH 5/16x1 1/2 BLK

TIP:
INSTALL T-NUTS IN WOOD FIRST



USING BRACKETS AS A GUIDE, DRILL (2) 3/8" (10mm) HOLES THRU FLOOR FOR HARDWARE.

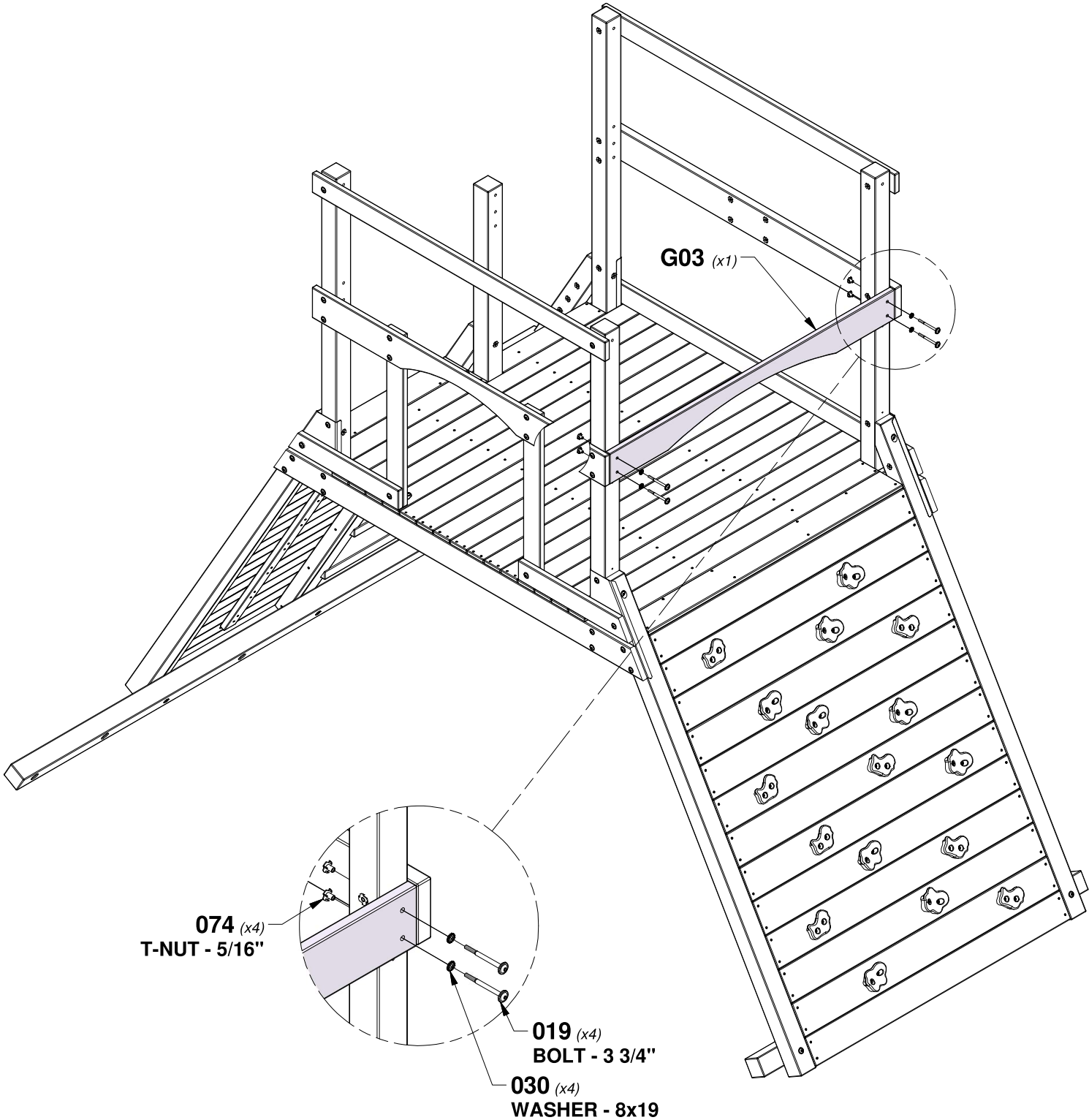
STEP 23 - FORT ASSEMBLY



G03 | WALL RAIL - W4L15727
(x1) 1"x5 1/4"x57 1/2" (24x134x1460)

QTY	PART NUMBER	DESCRIPTION
4	H100019	BOLT WH 5/16x3 3/4
4	H100030	WASHER LOCK EXT 8x19
4	H100074	T-NUT 5/16

TIP:
INSTALL T-NUTS IN WOOD FIRST



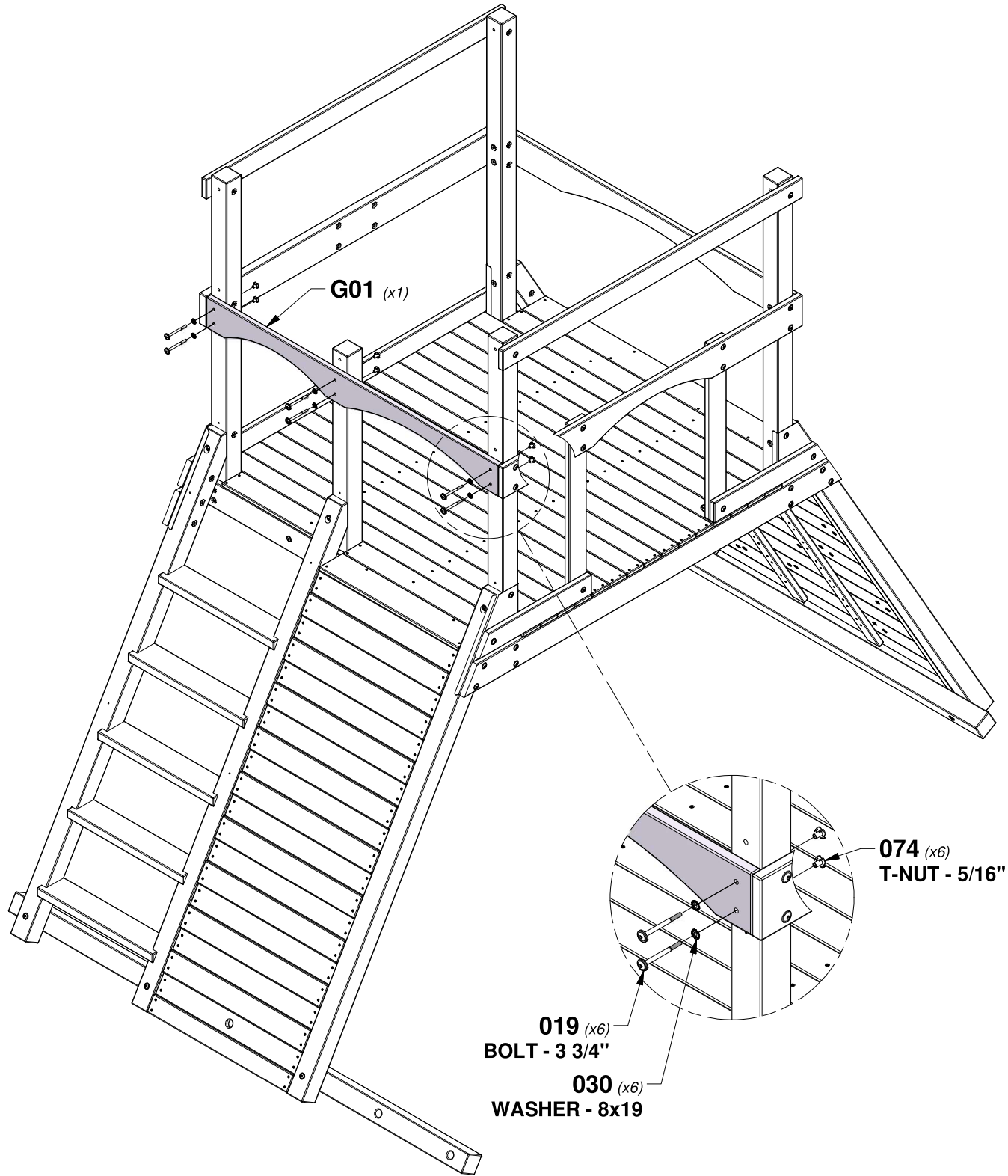
STEP 24 - FORT ASSEMBLY



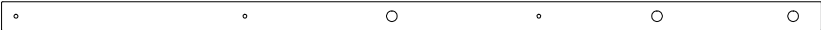
G01 | WALL RAIL - W4L15725
(x1) | 1"x5 1/4"x57 1/2" (24x134x1460)

QTY	PART NUMBER	DESCRIPTION
6	H100019	BOLT WH 5/16x3 3/4
6	H100030	WASHER LOCK EXT 8x19
6	H100074	T-NUT 5/16

TIP:
INSTALL T-NUTS IN WOOD FIRST



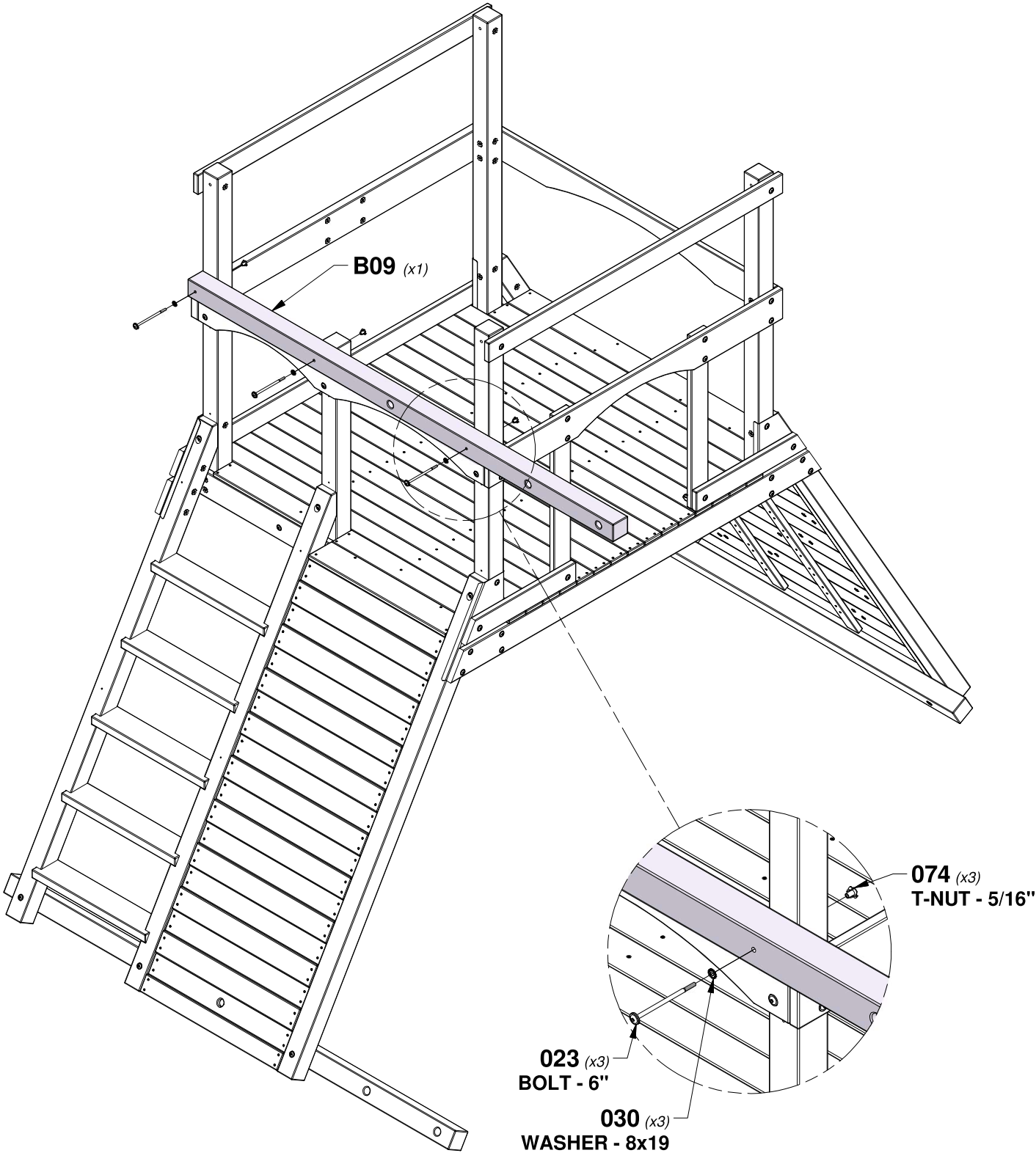
STEP 25 - FORT ASSEMBLY



B09 | ROPE BOARD - W4L15740
(x1) | 3"x3"x85 3/8" (76x76x2170)

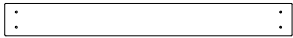
QTY	PART NUMBER	DESCRIPTION
3	H100023	BOLT WH 5/16X6
3	H100030	WASHER LOCK EXT 8x19
3	H100074	T-NUT 5/16

TIP:
INSTALL T-NUTS IN WOOD FIRST

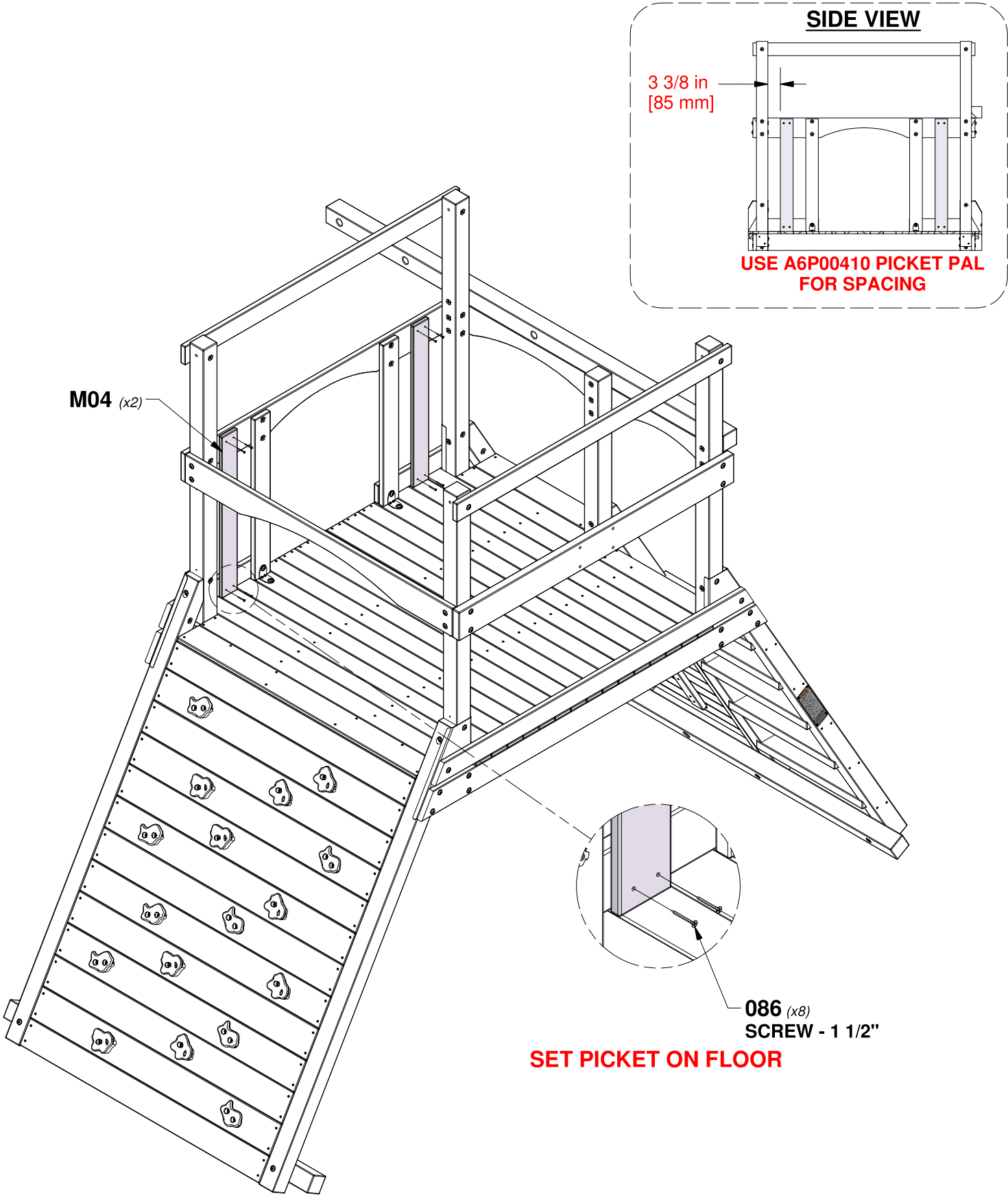


STEP 26 - FORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
8	H100086	SCREW PFH 8x1-1/2"



M04 PICKET - W4L15997
(x2) 5/8"x3 3/8"x29 7/8" (16x86x760)

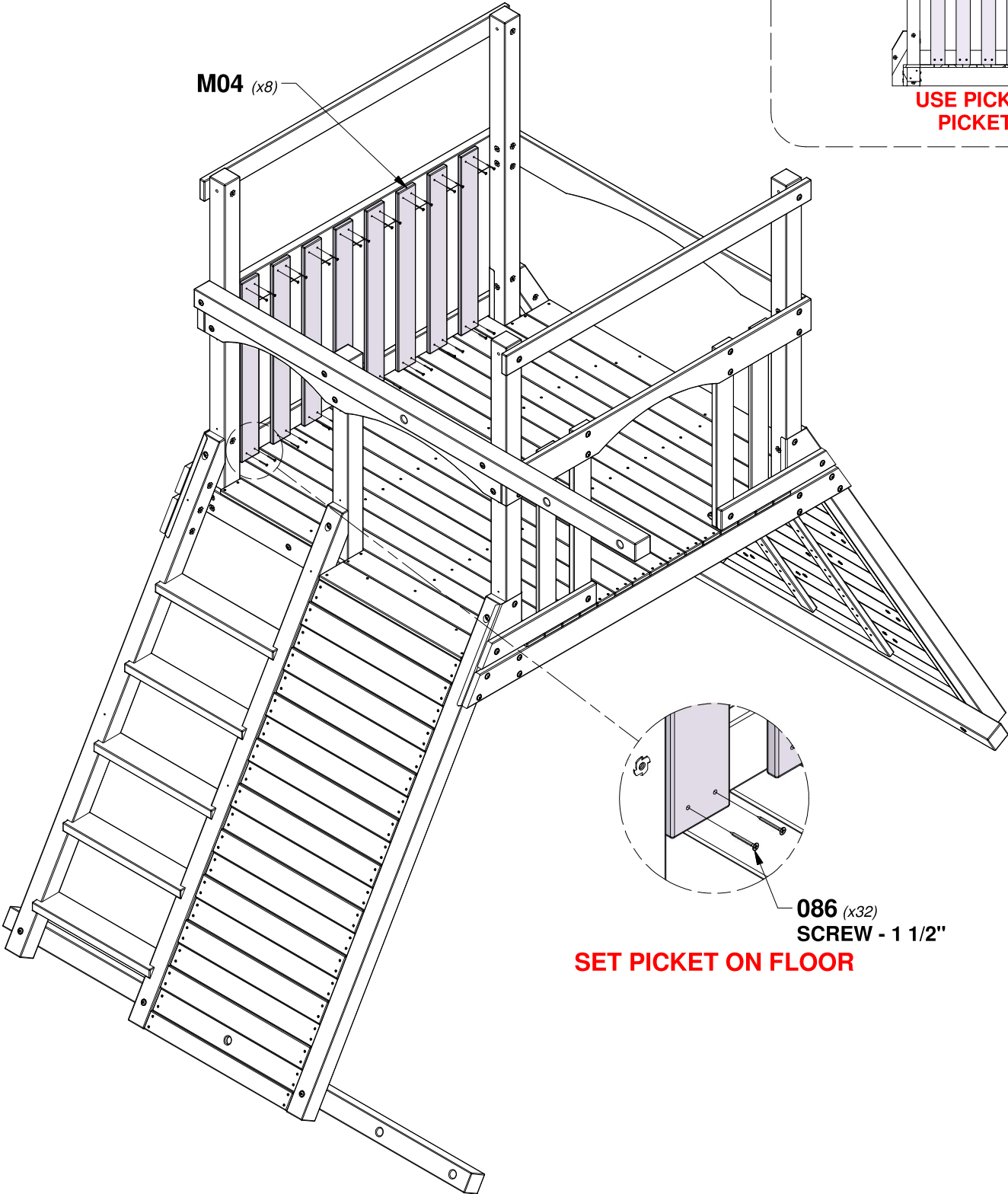
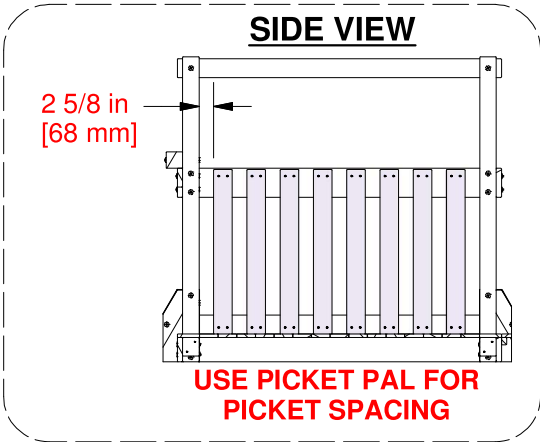


STEP 27 - FORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
32	H100086	SCREW PFH 8x1-1/2"



M04 | PICKET - W4L15997
(x8) | 5/8"x3 3/8"x29 7/8" (16x86x760)



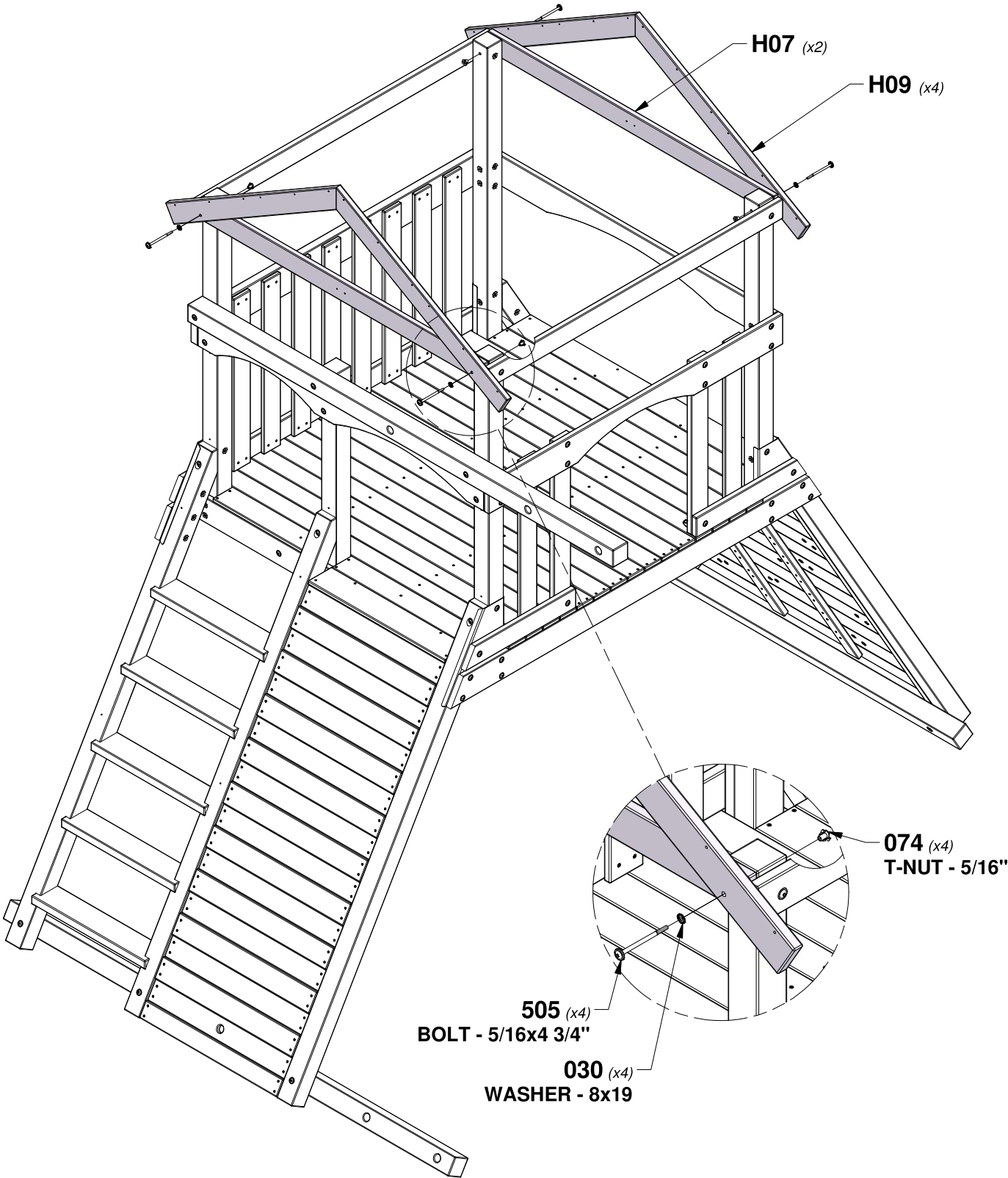
STEP 28 - FORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
4	H100030	WASHER LOCK EXT 8x19
4	H100074	T-NUT 5/16
4	H100505	BOLT WH 5/16x4 3/4

H07 | WALL RAIL - W4L15983
(x2) | 1"x3 3/8"x57 1/2" (24x86x1460)

H09 | ROOF RAIL - W4L15985
(x4) | 1"x3 3/8"x39 5/8" (24x86x1007)

TIP:
INSTALL T-NUTS IN WOOD FIRST



STEP 29 - FORT ASSEMBLY

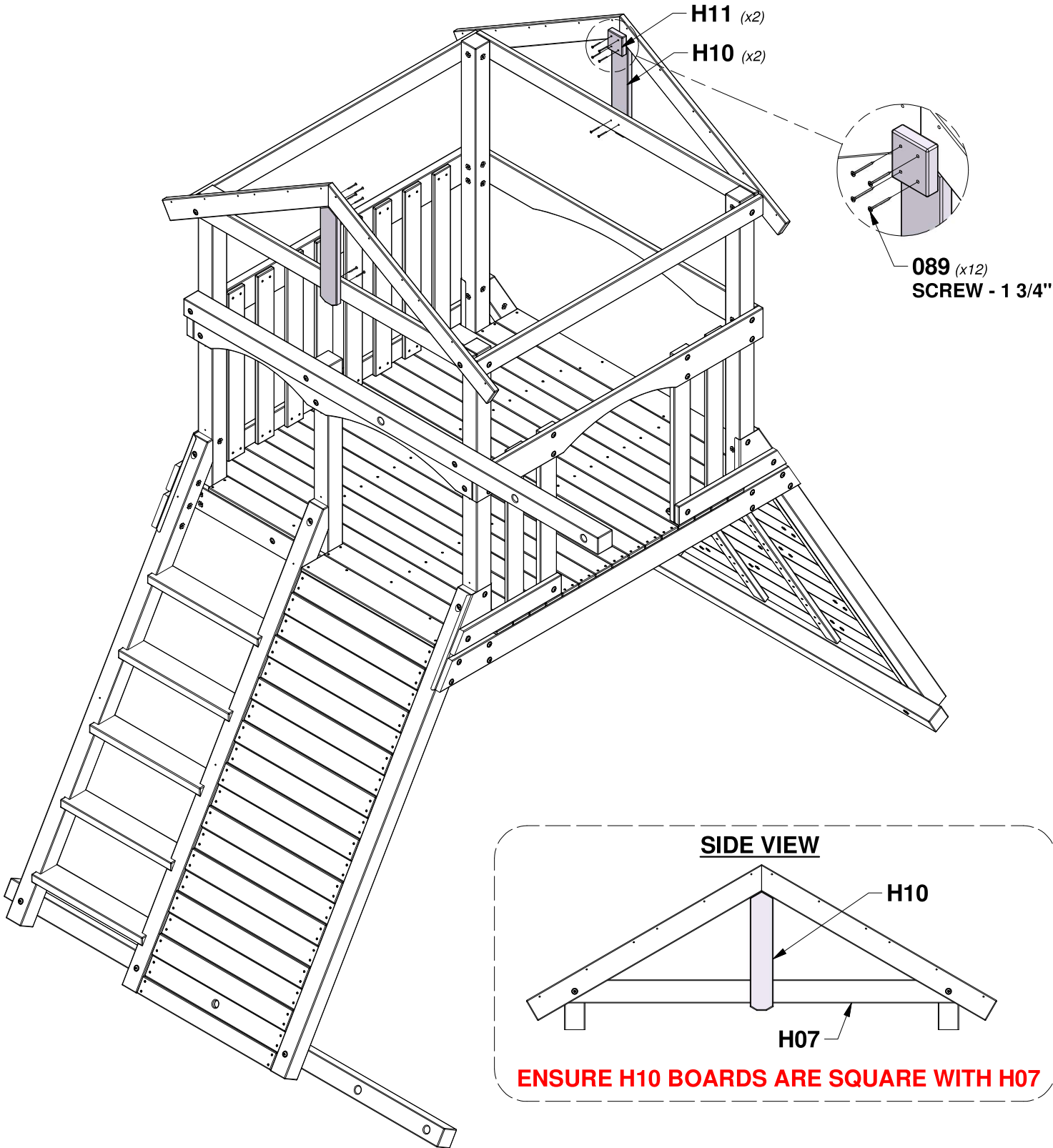
QTY	PART NUMBER	DESCRIPTION
12	H100089	SCREW PFH 8x1-3/4"



H10 | GABLE BOARD - W4L15986
(x2) | 1"x3 3/8"x17 3/8" (24x86x440)

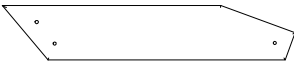


H11 | GABLE CLEAT - W4L15987
(x2) | 1"x3"x3 3/8" (24x76x86)

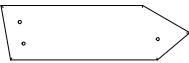


STEP 30 - FORT ASSEMBLY

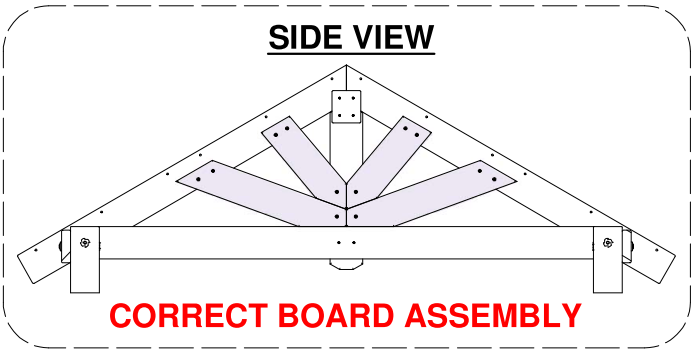
QTY	PART NUMBER	DESCRIPTION
24	H100089	SCREW PFH 8x1-3/4"



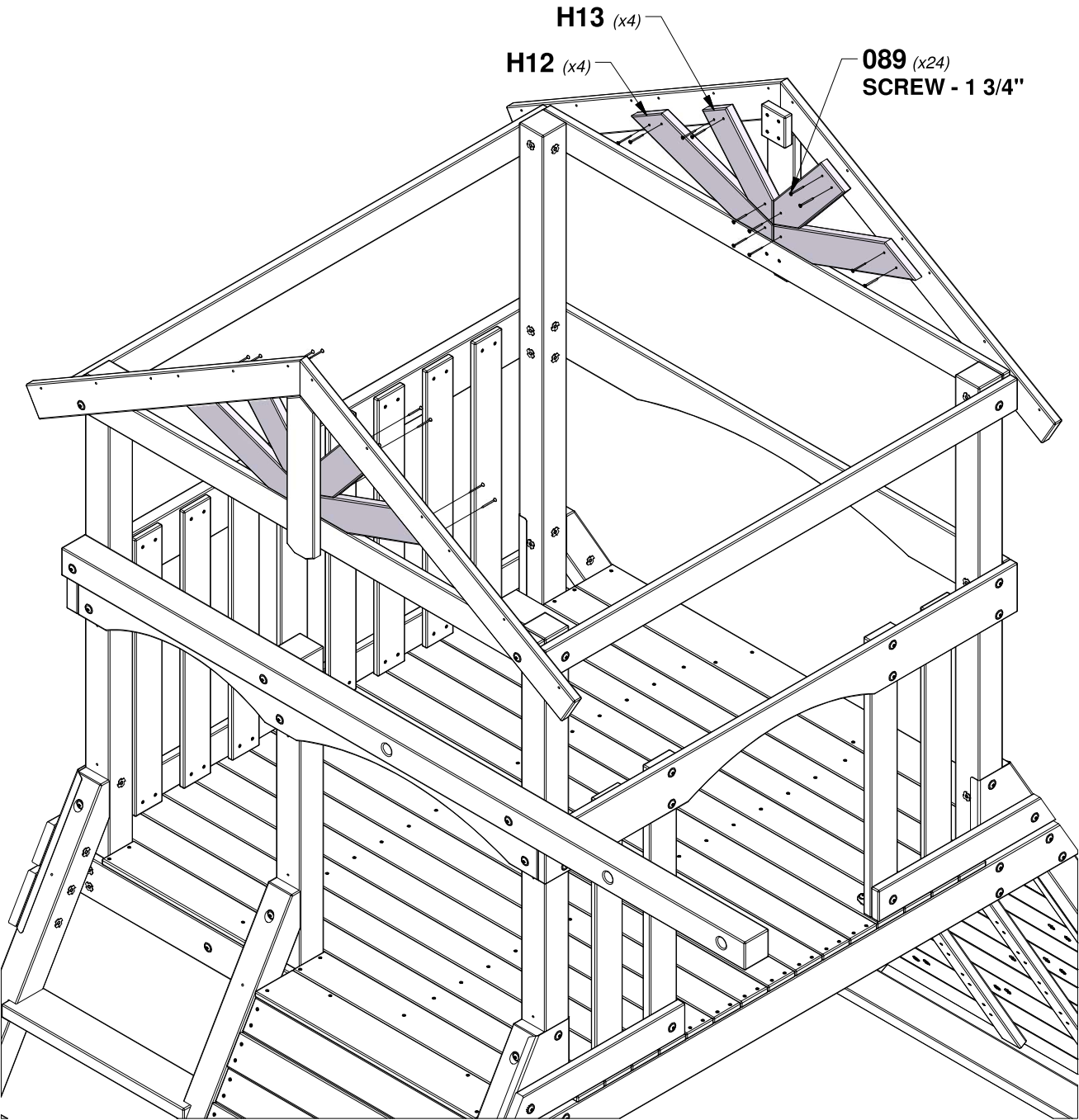
H12 | GABLE BOARD - W4L15988
(x4) | 1"x3 3/8"x18 1/4" (24x86x465)



H13 | GABLE BOARD - W4L15989
(x4) | 1"x3 3/8"x11 3/4" (24x86x300)



CORRECT BOARD ASSEMBLY

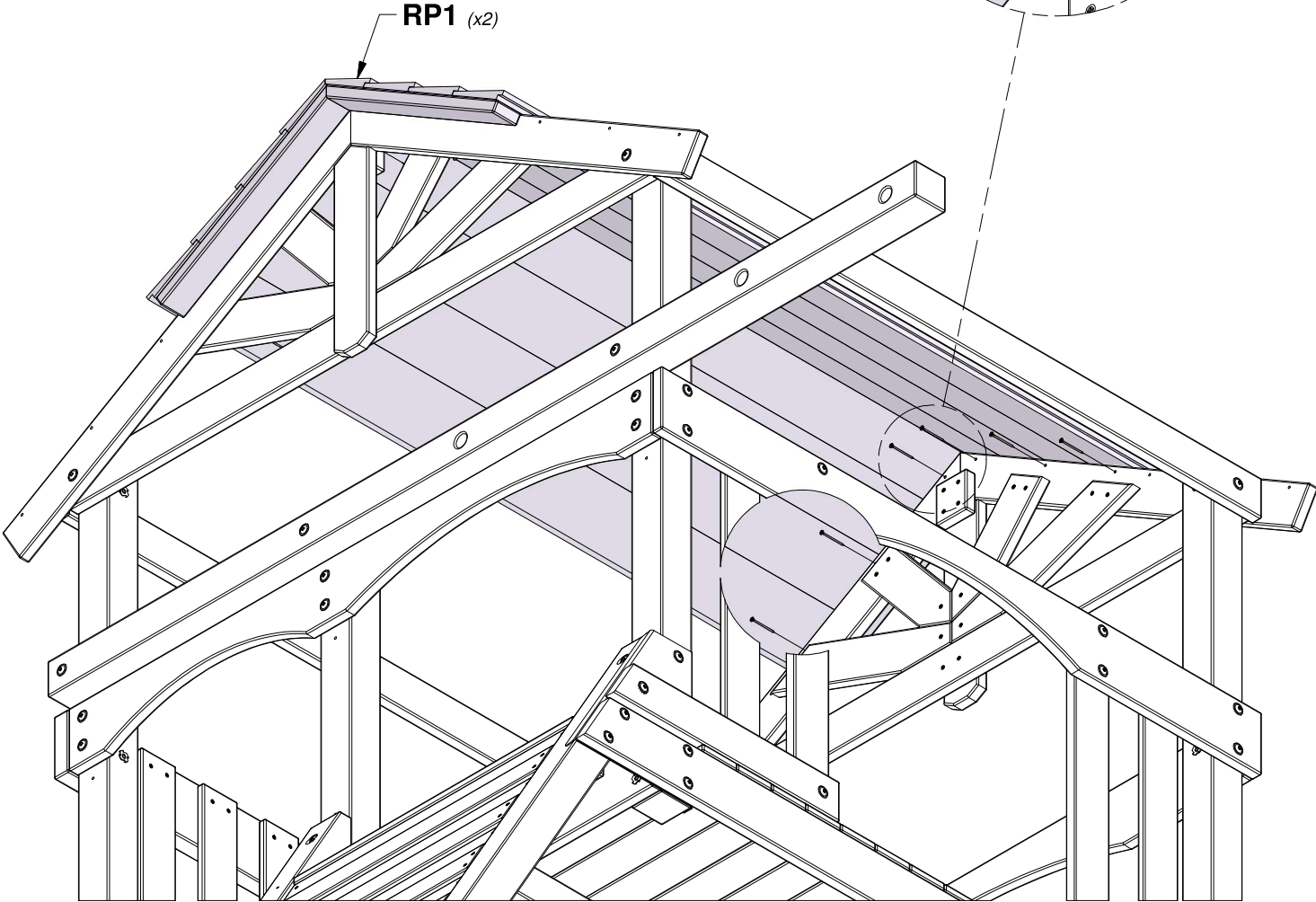
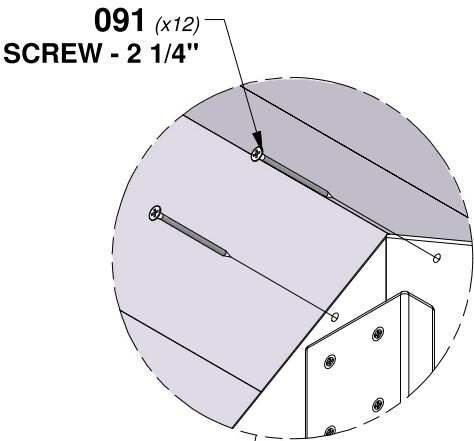
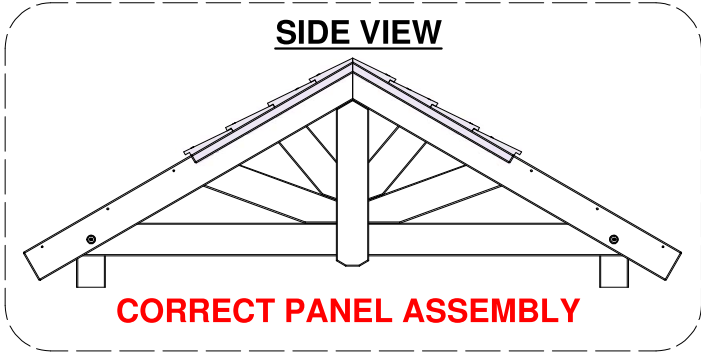


STEP 31 - FORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
12	H100091	SCREW PFH 8x2-1/4"

•	•
•	•
•	•
•	•
•	•
•	•
•	•

RP1 | PEAK ROOF PANEL - W2A03276
(x2) | 1 5/8"x20 5/8"x59" (42x511x1676)



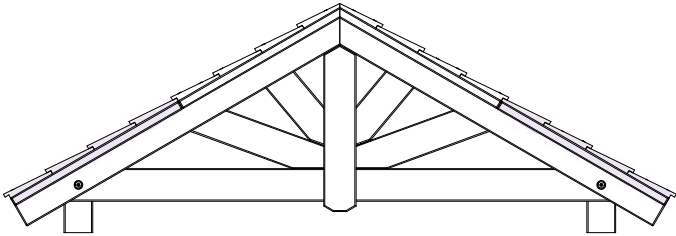
STEP 32 - FORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
12	H100091	SCREW PFH 8x2-1/4"

.	.
.	.
.	.
.	.
.	.
.	.

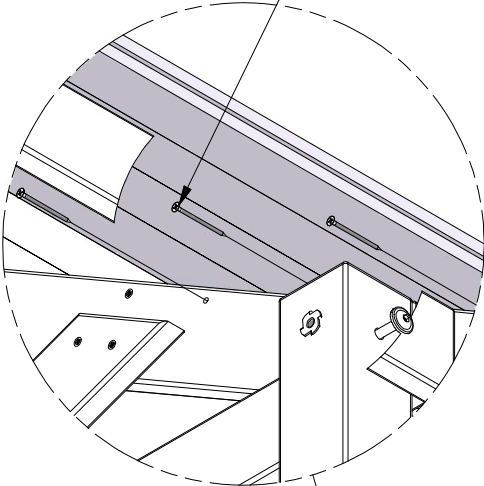
RP2 | **ROOF PANEL - W2A03277**
(x2) | 1 5/8"x20 5/8"x66" (42x524x1676)

SIDE VIEW

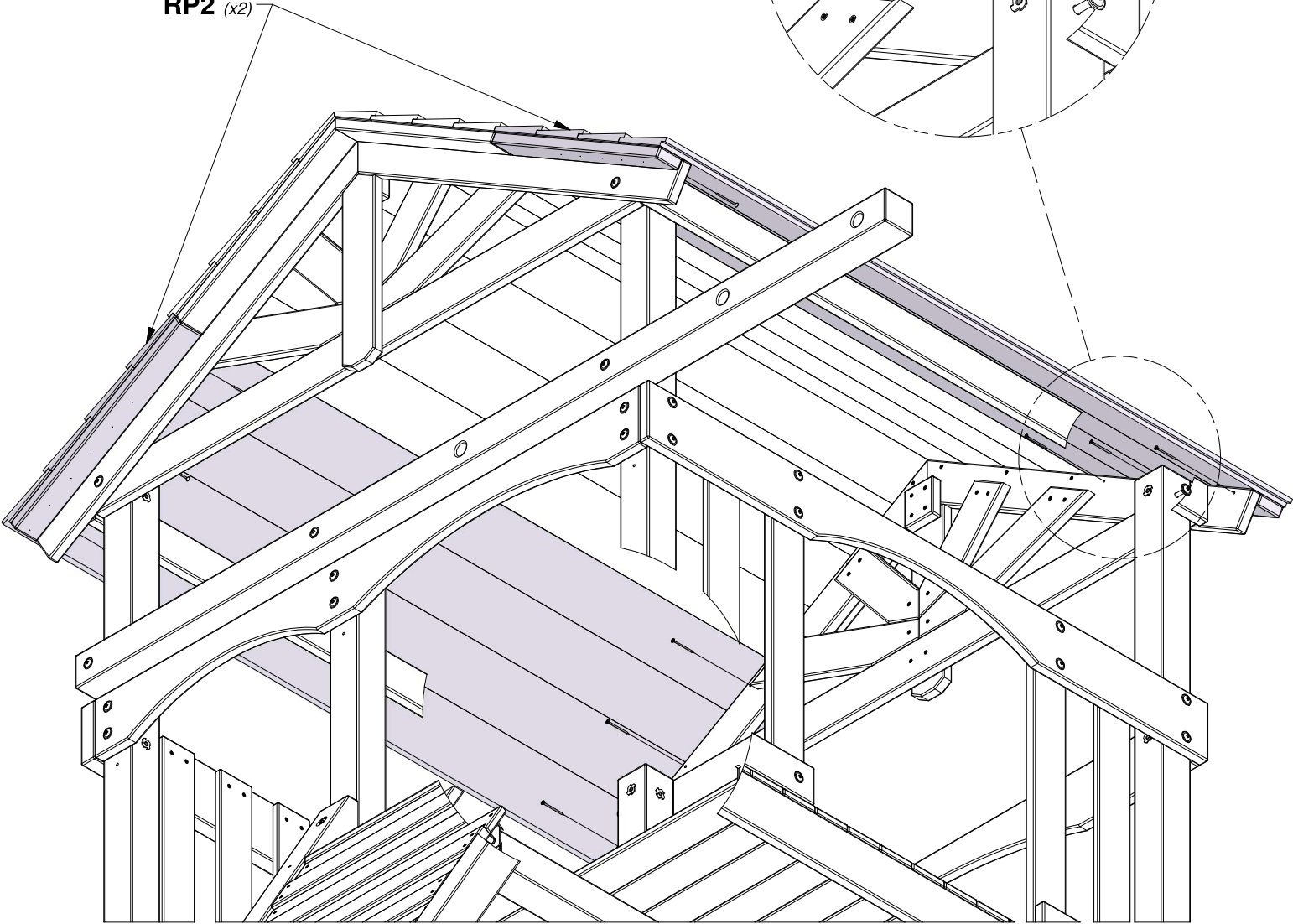


CORRECT PANEL ASSEMBLY

091 (x12)
SCREW - 2 1/4"



RP2 (x2)

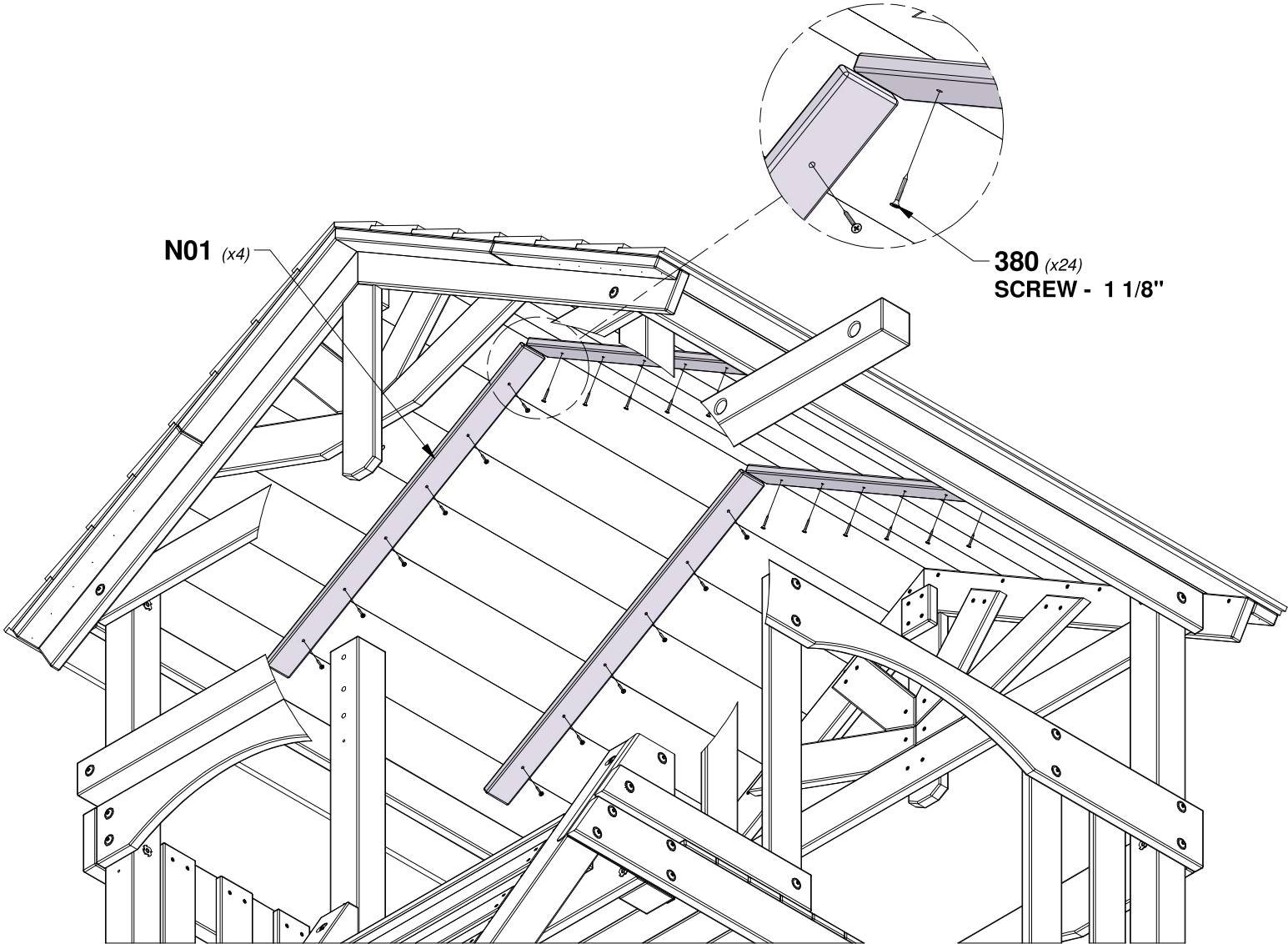
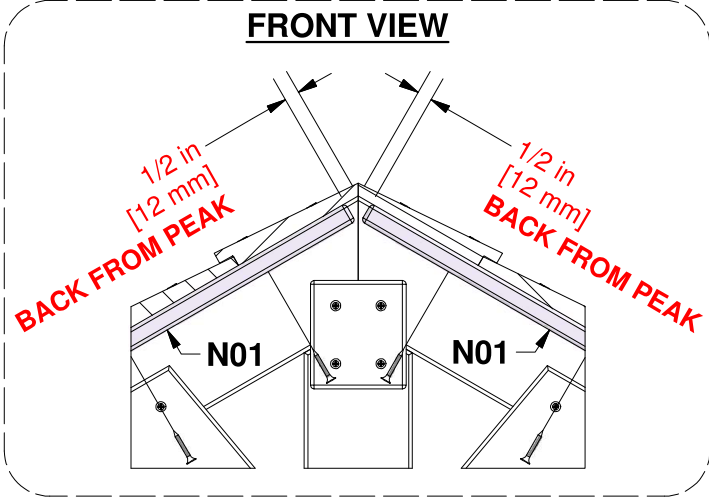
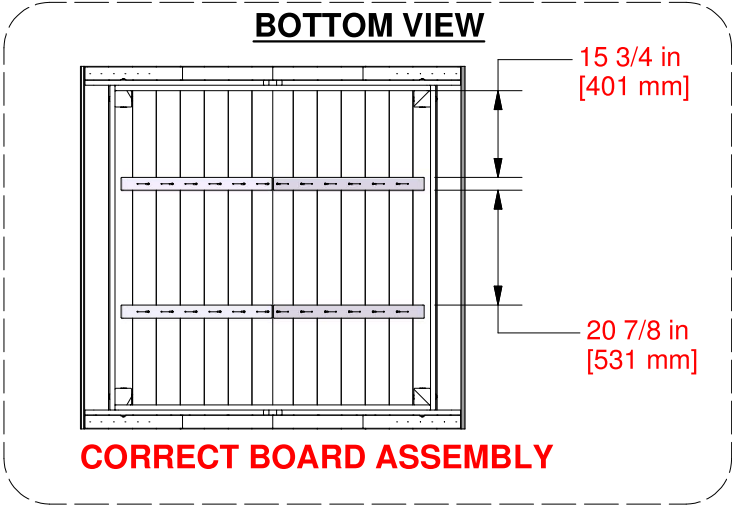


STEP 33 - FORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
24	H100380	SCREW PFH 8x1 1/8 BLK

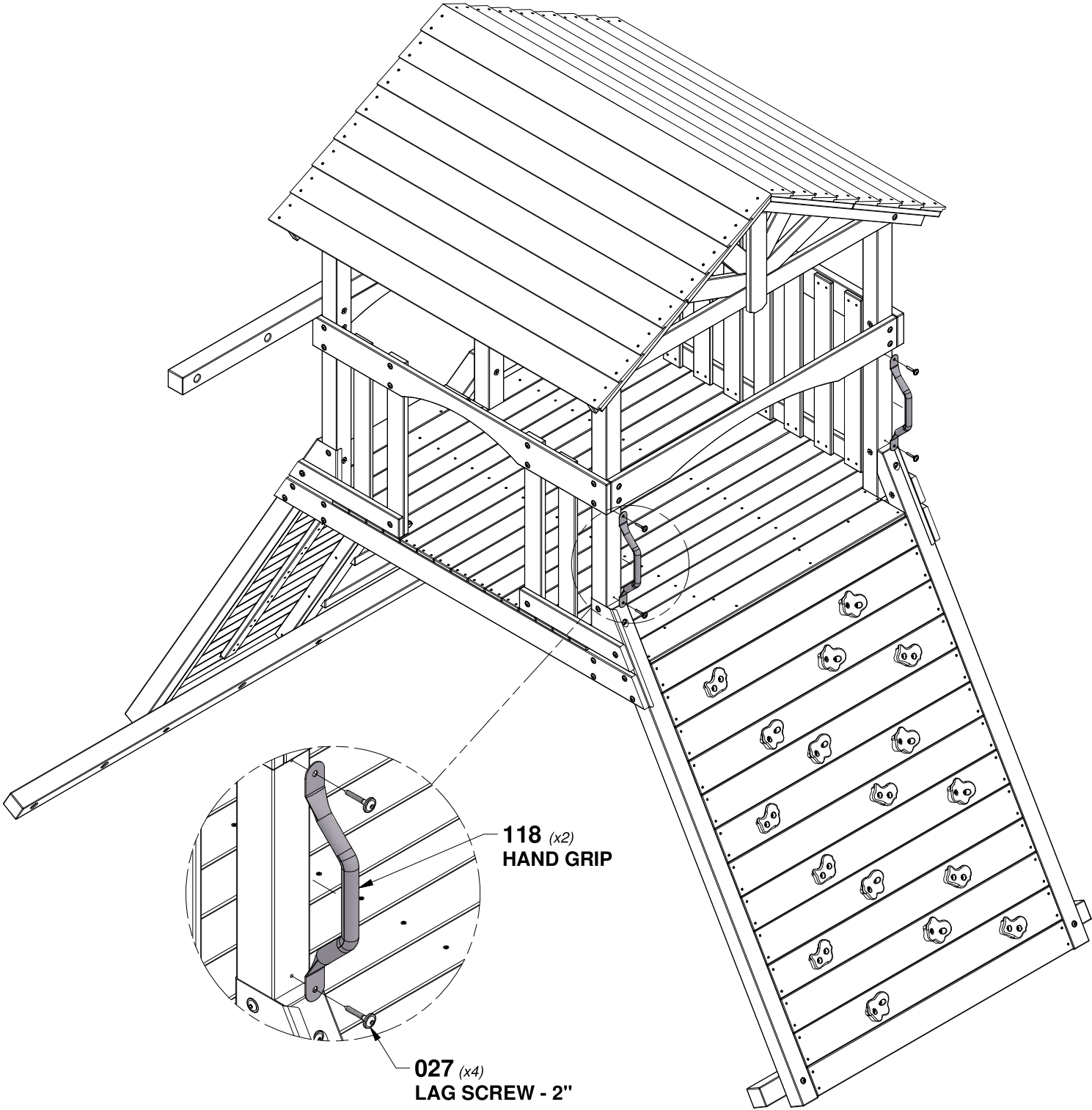
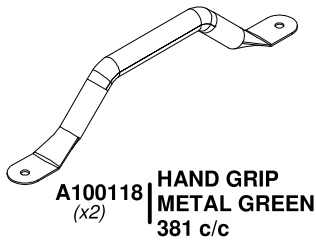


N01 | ROOF CLEAT - W4L15990
(x4) 5/8"x2 3/8"x31 1/2" (16x60x800)



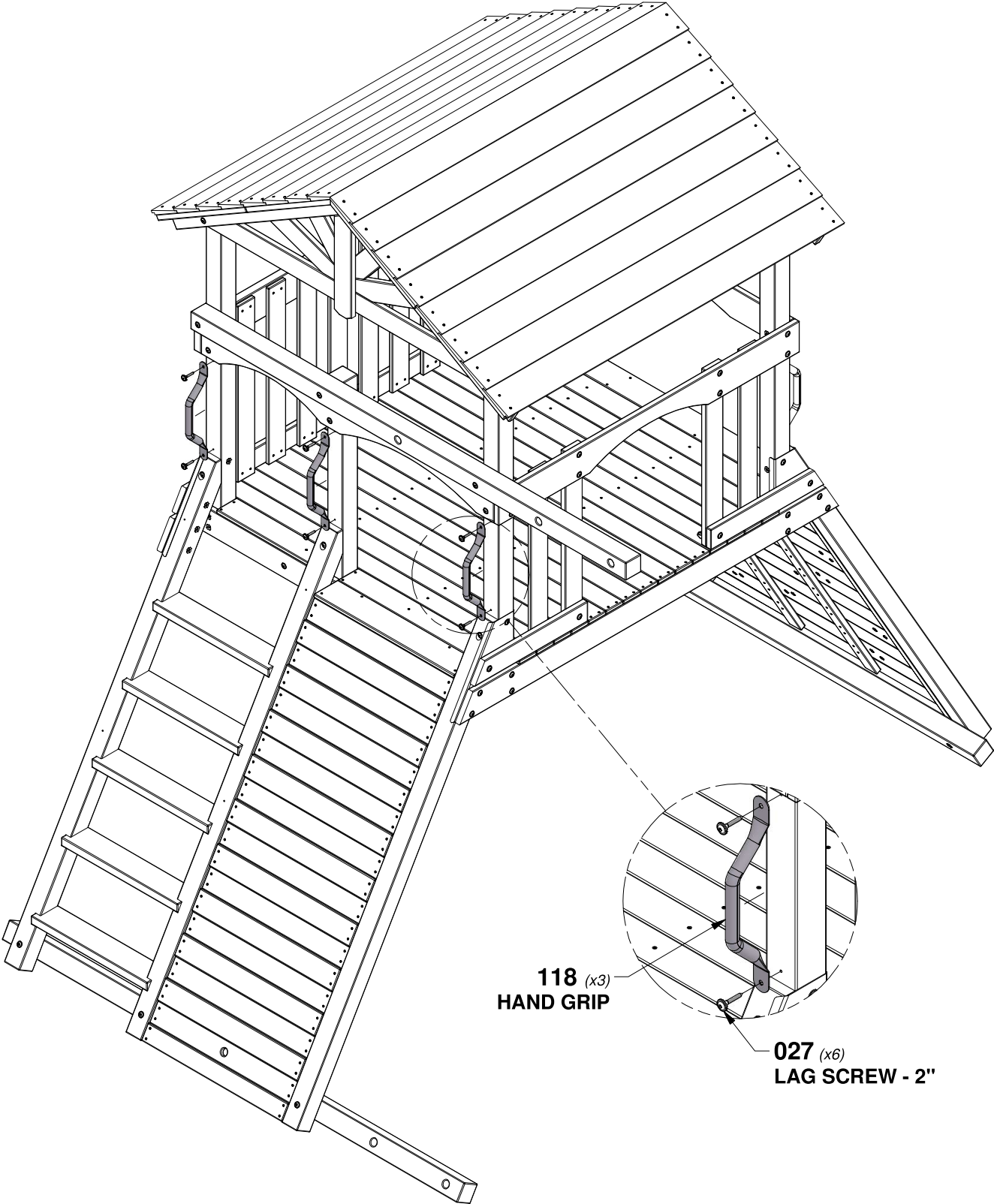
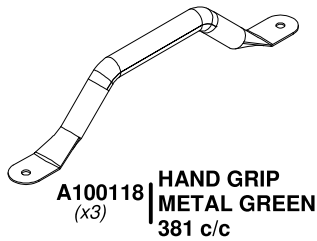
STEP 34 - FORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
4	H100027	LAG SCREW WH 5/16x2



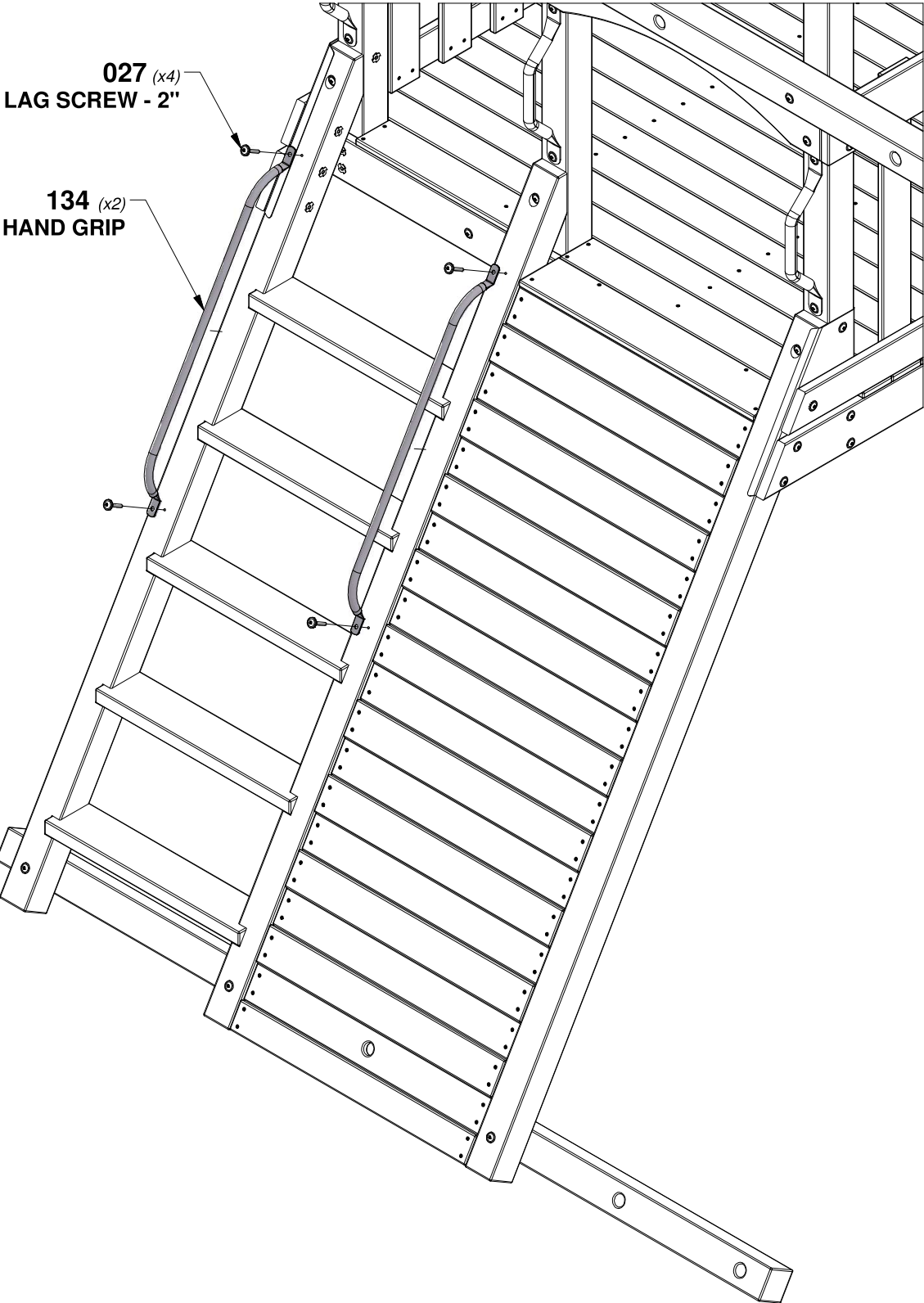
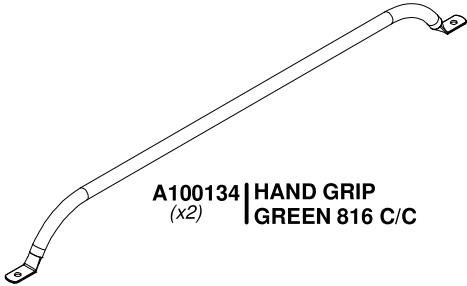
STEP 35 - FORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
6	H100027	LAG SCREW WH 5/16x2



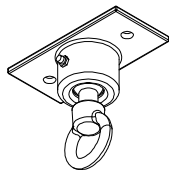
STEP 36 - FORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
4	H100027	LAG SCREW WH 5/16x2

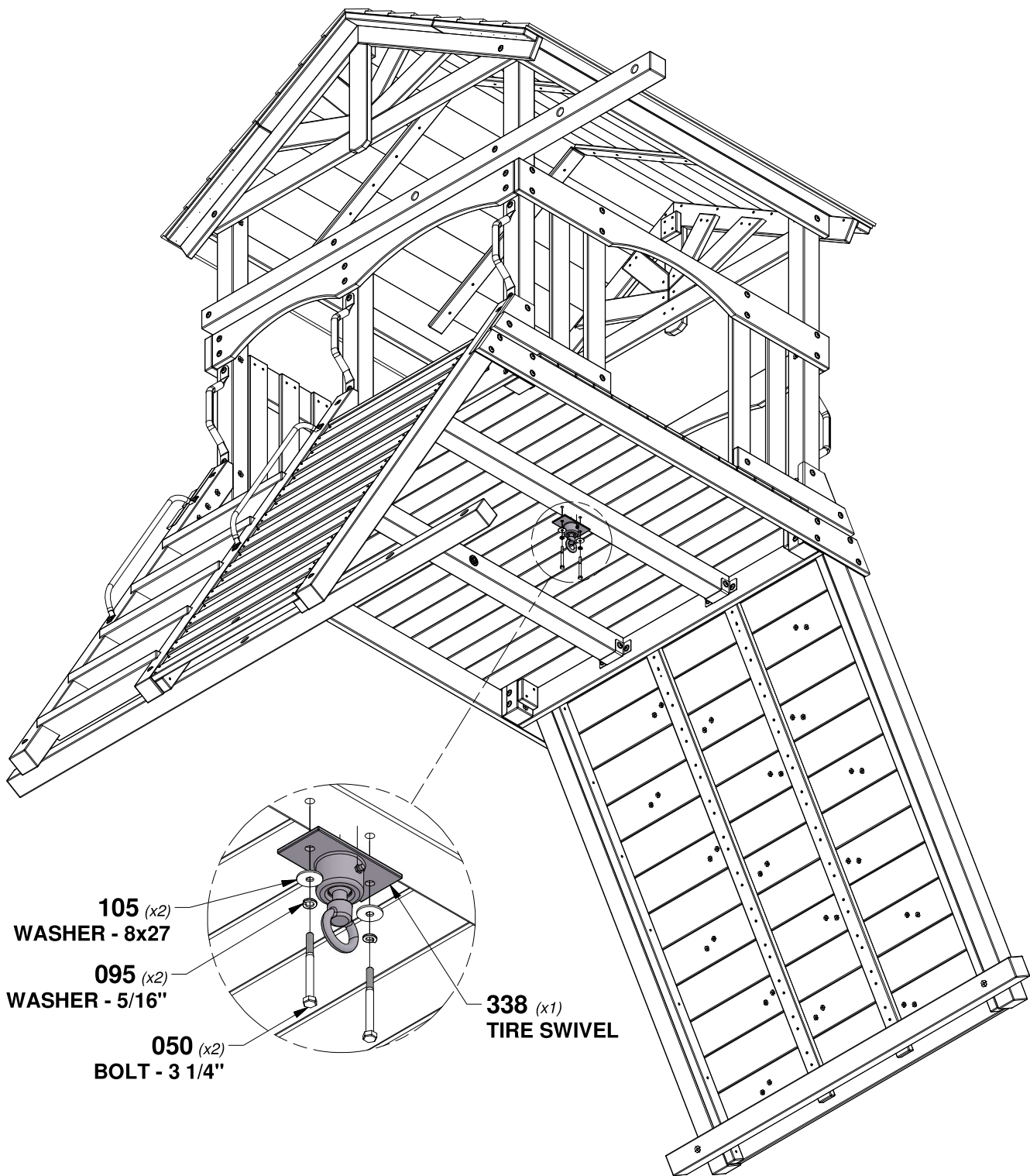


STEP 37 - FORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
2	H100050	BOLT HEX 5/16x3 1/4
2	H100095	WASHER SPLIT 5/16
2	H100105	WASHER FLAT 8x27



H100338
(x1) | **TIRE SWIVEL**



105 (x2)
WASHER - 8x27

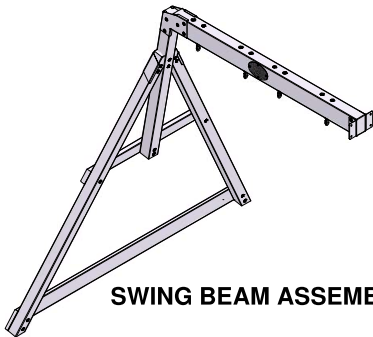
095 (x2)
WASHER - 5/16"

050 (x2)
BOLT - 3 1/4"

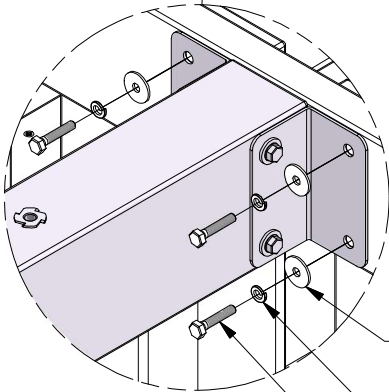
338 (x1)
TIRE SWIVEL

STEP 38 - FORT ASSEMBLY

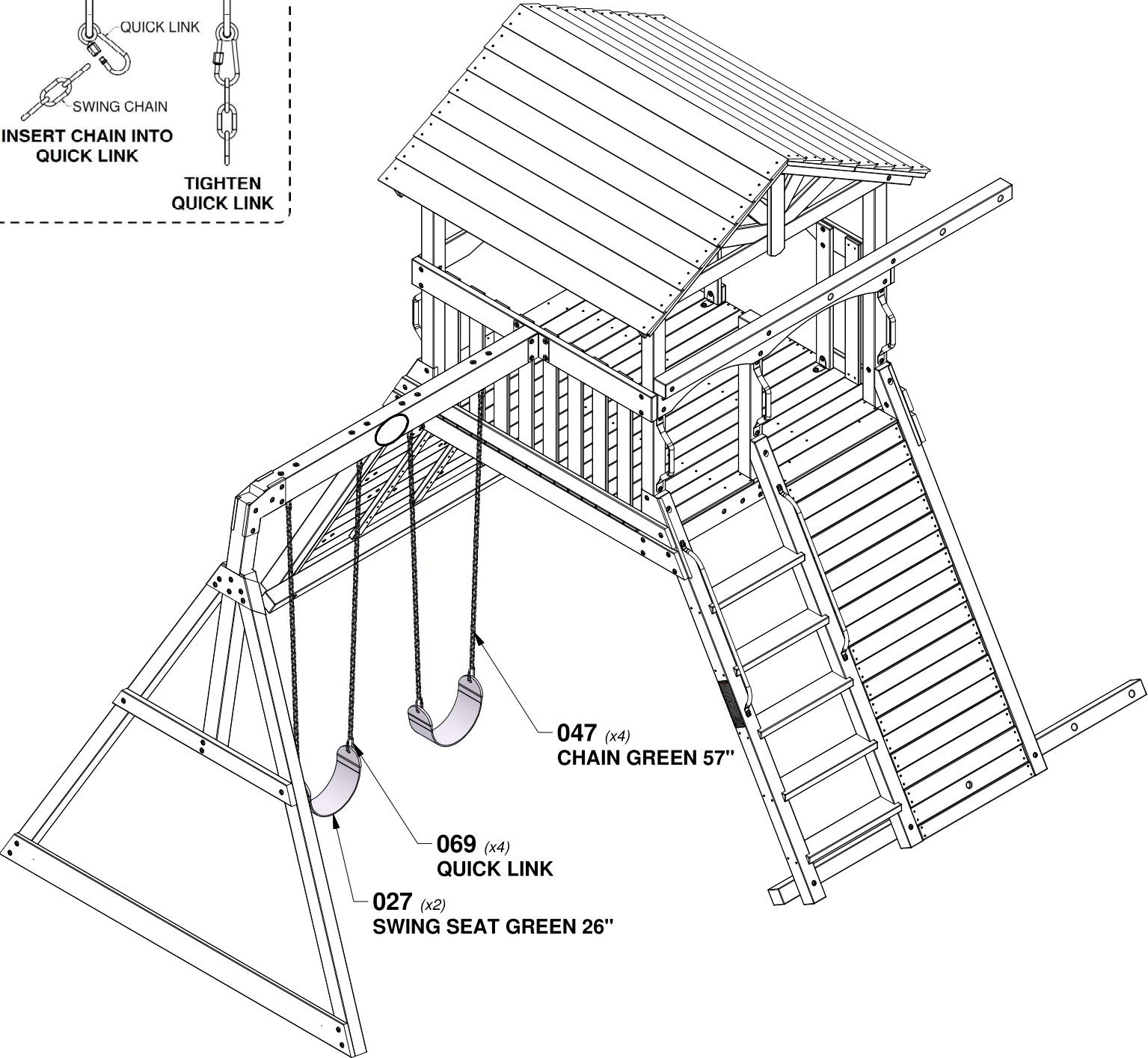
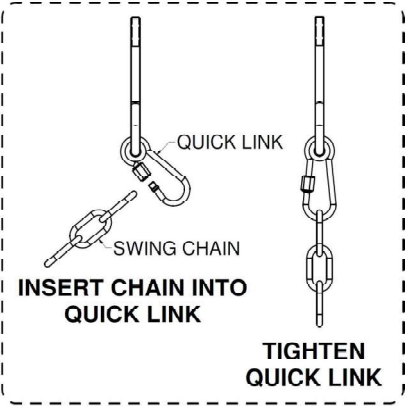
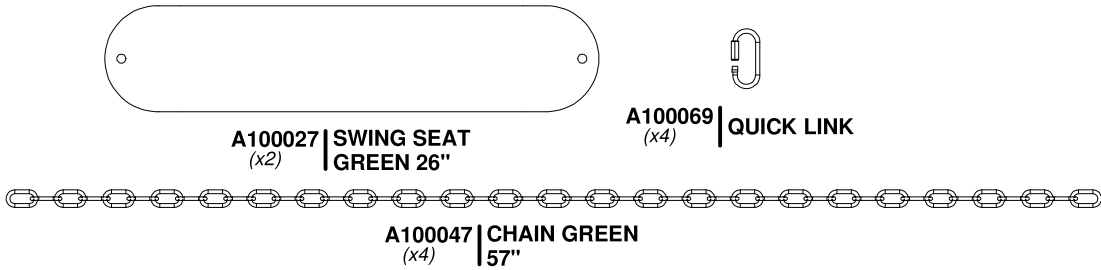
QTY	PART NUMBER	DESCRIPTION
4	H100477	WASHER SPLIT 5/16 BLK
4	H100478	WASHER FLAT 8x27 BLK
4	H100498	BOLT HEX 5/16x1-1/2 - BLK



SWING BEAM ASSEMBLY



STEP 39 - FORT ASSEMBLY



STEP 1 - WEB SWING ASSEMBLY

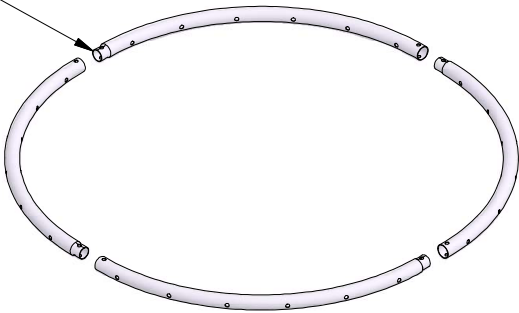
QTY	PART NUMBER	DESCRIPTION
4	H101121	BOLT PTH 1/4x1 BLK with LOCTITE
4	H100831	NUT BARREL PTH 1/4x3/4 BLK

WEB SWING SETUP INSTRUCTIONS

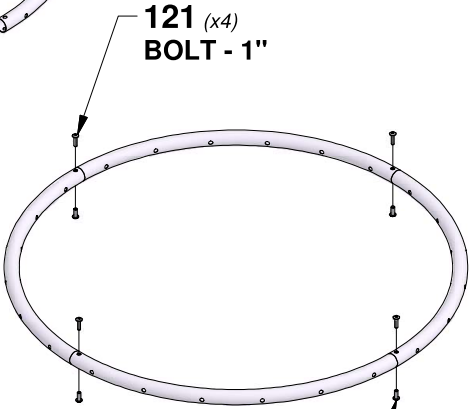
FOLLOW INSTRUCTIONS BELOW BEFORE USING THE WEB SWING.

IMPORTANT:
SLIDE ROPE LOOPS OVER TUBE ENDS FIRST!
(SEE VIEW BELOW)

SLIDE NARROW END OF TUBES
INTO LARGER OPENING **AFTER**
SLIDING ROPE LOOPS ONTO
TUBES.



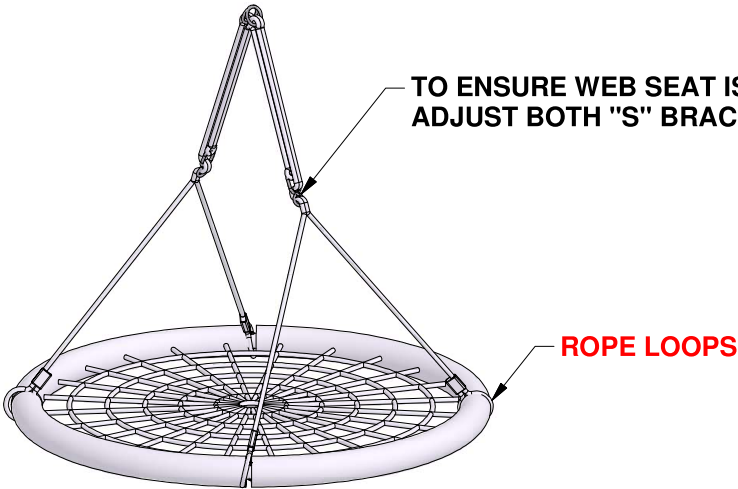
**NOTE: ROPE WEBBING NOT SHOWN
IN ILLUSTRATION FOR CLARITY.**



**121 (x4)
BOLT - 1"**

**831 (x4)
NUT BARREL - 3/4"**

NOTE: IT IS IMPORTANT THAT THE WEB SWING HANG LEVEL.

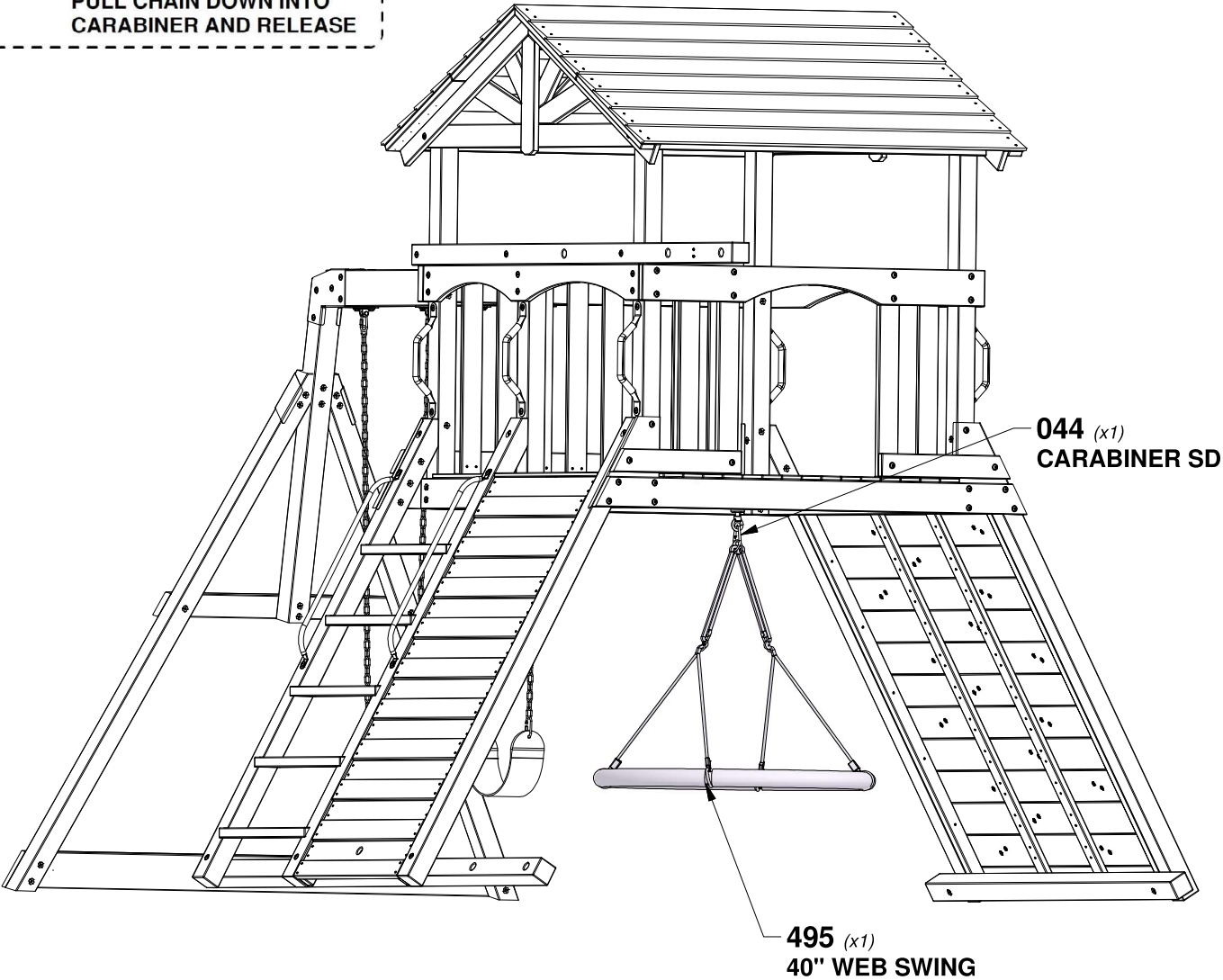
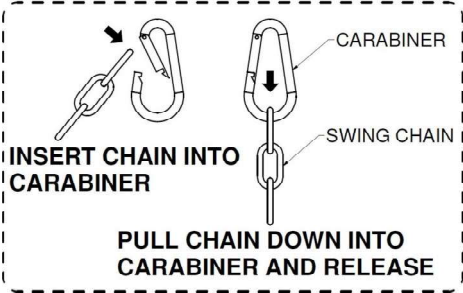
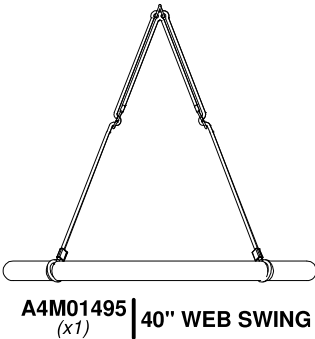
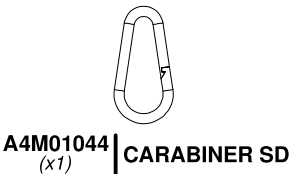


TO ENSURE WEB SEAT IS LEVEL,
ADJUST BOTH "S" BRACKETS UNTIL LEVEL.

ROPE LOOPS

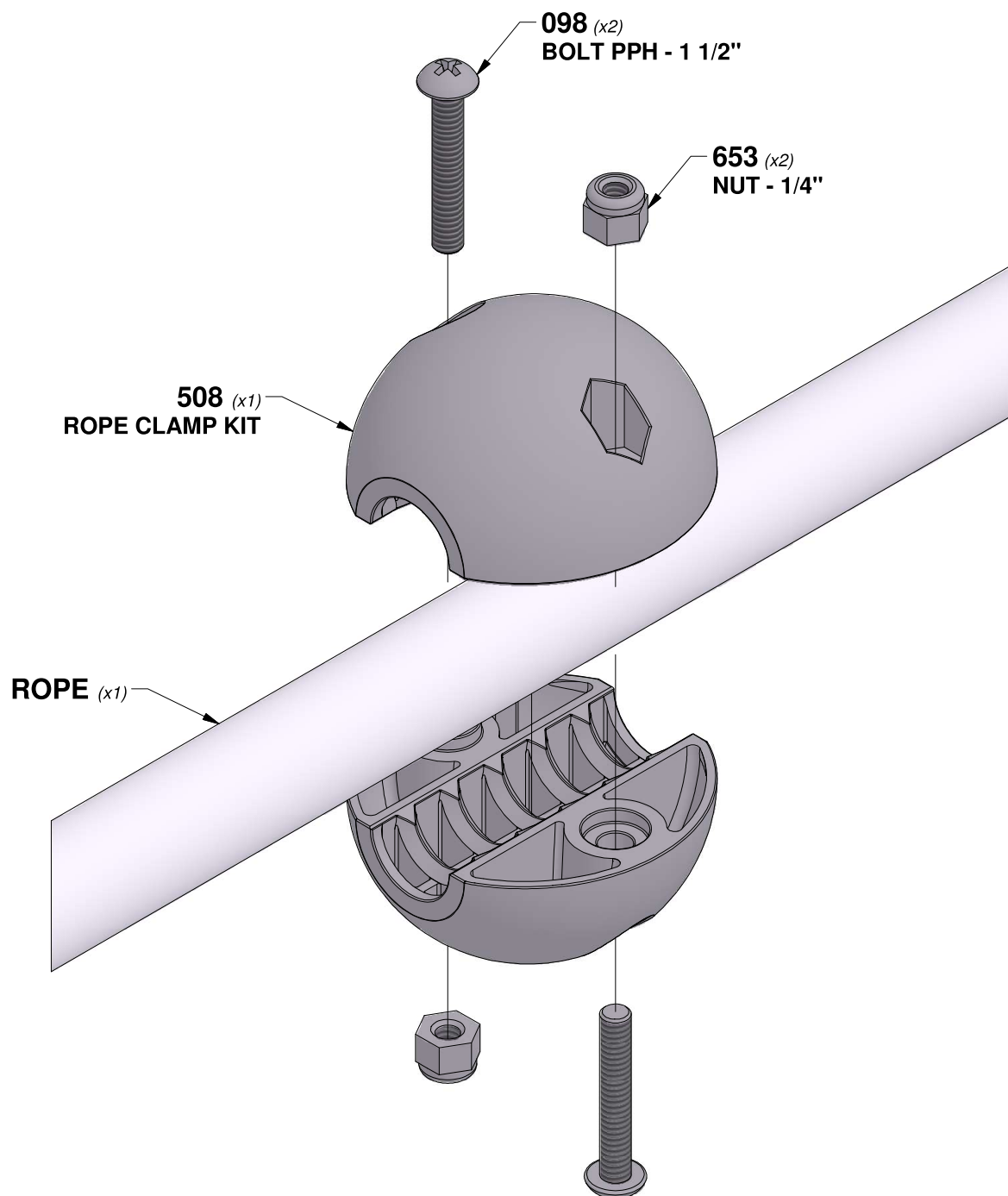
SWING MUST BE SET AT A MINIMUM OF 8 INCHES OFF THE GROUND WHEN INSTALLED.

STEP 40 - FORT ASSEMBLY



STEP 1 - ROPE CLAMP ASSEMBLY

ROPE CLAMP ATTACHED IN NEXT STEP.

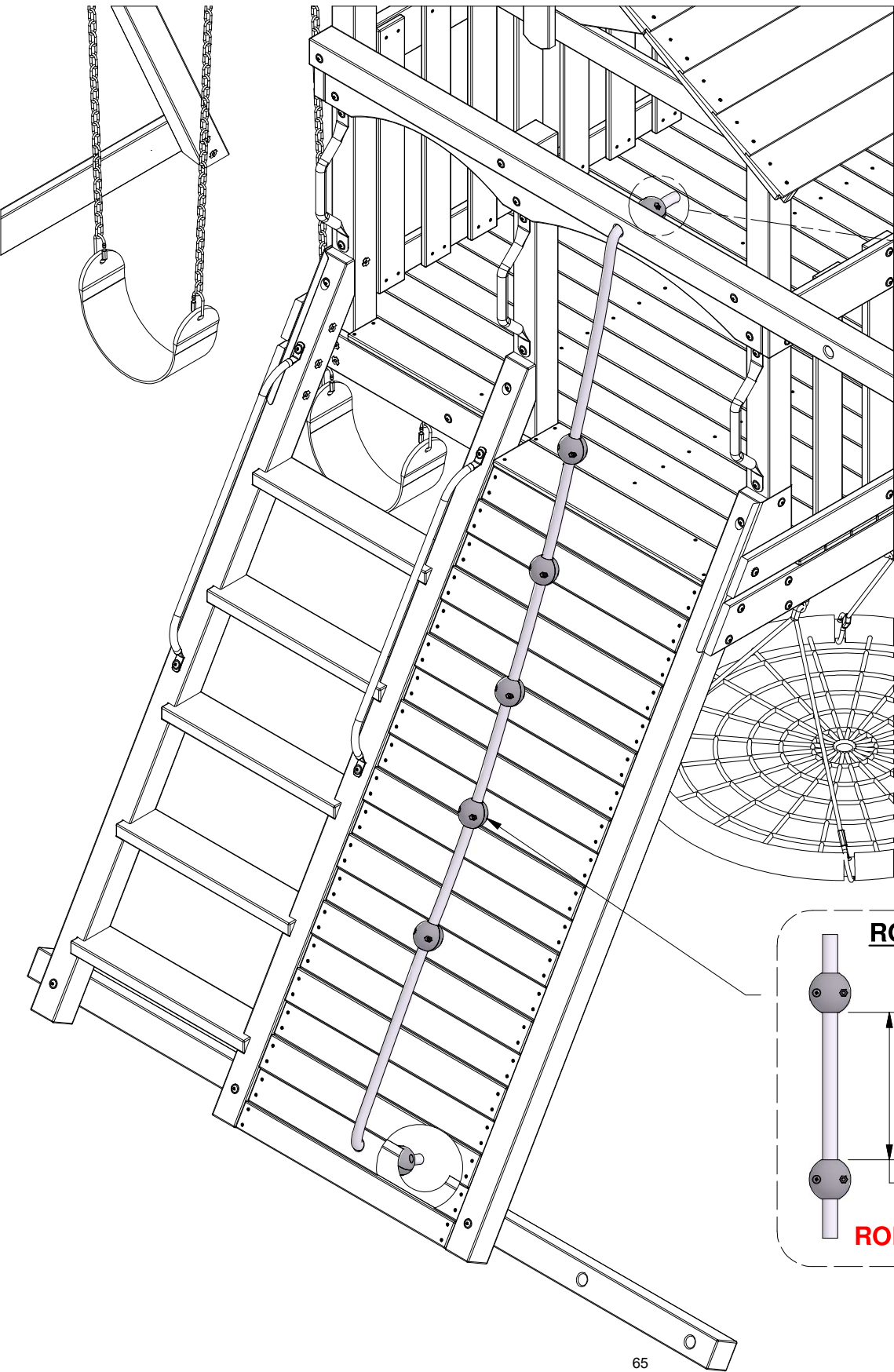


STEP 41 - FORT ASSEMBLY



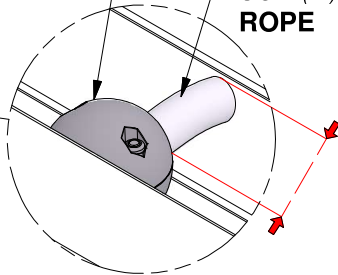
A6P00508
(x7) ROPE CLAMP KIT

A6P00507
(x1) ROPE



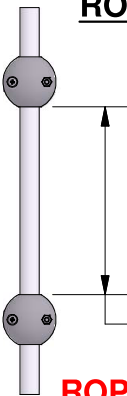
508 (x7)
ROPE CLAMP KIT

507 (x1)
ROPE



**MINIMUM 2 INCHES
[50mm] OF ROPE OUT
OF ROPE CLAMP**

ROPE SECTION



9 3/4 in
[248 mm]

ROPE CLAMP SPACING

STEP 42 - FORT ASSEMBLY

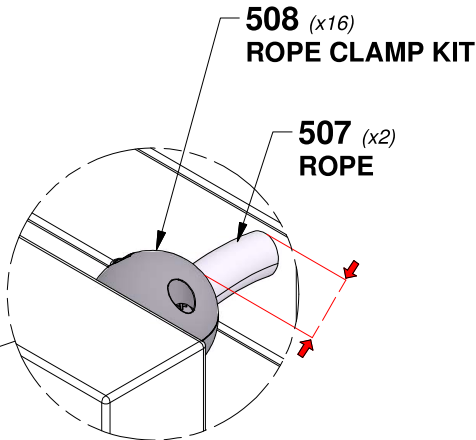
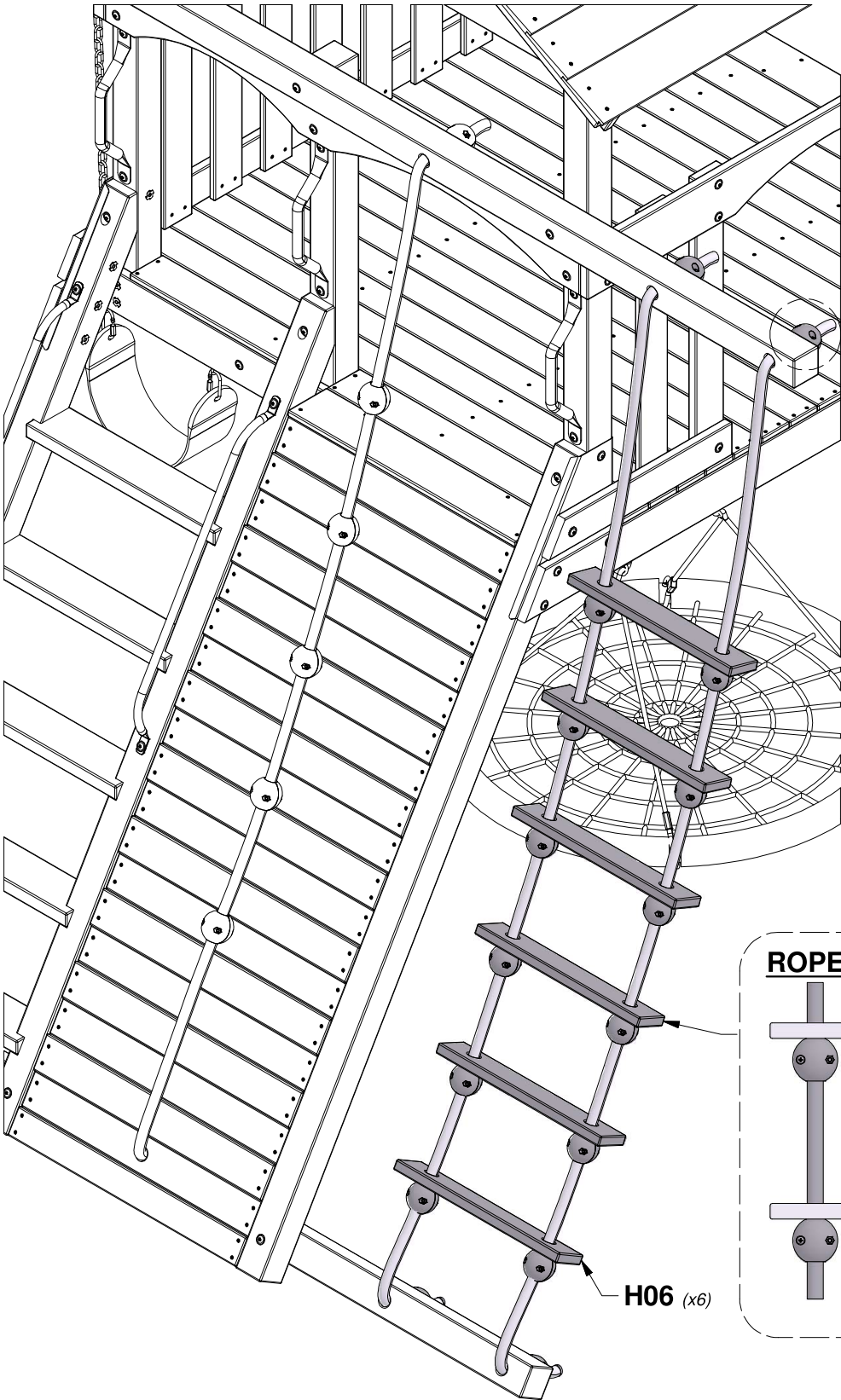


H06 | ROPE LADDER RUNG - W4L15982
(x6) | 1"x3 3/8"x19 5/8" (24x86x500)

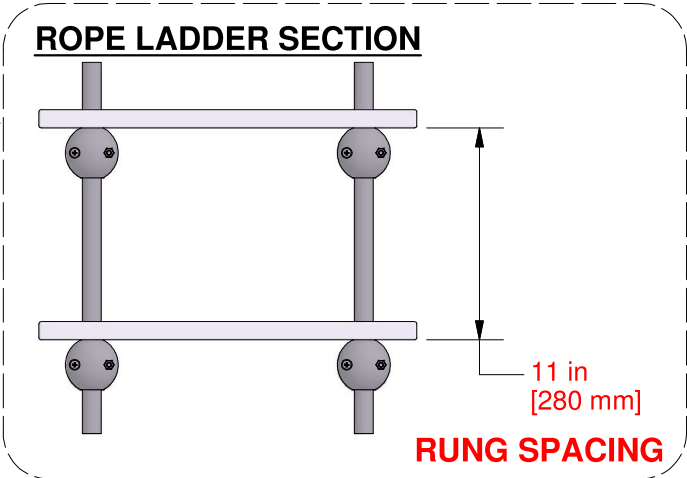


A6P00508 | ROPE CLAMP KIT
(x16)

A6P00507 | ROPE
(x2)

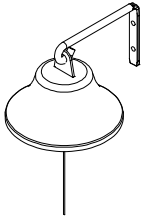


**MINIMUM 2 INCHES
[50mm] OF ROPE OUT
OF ROPE CLAMP**

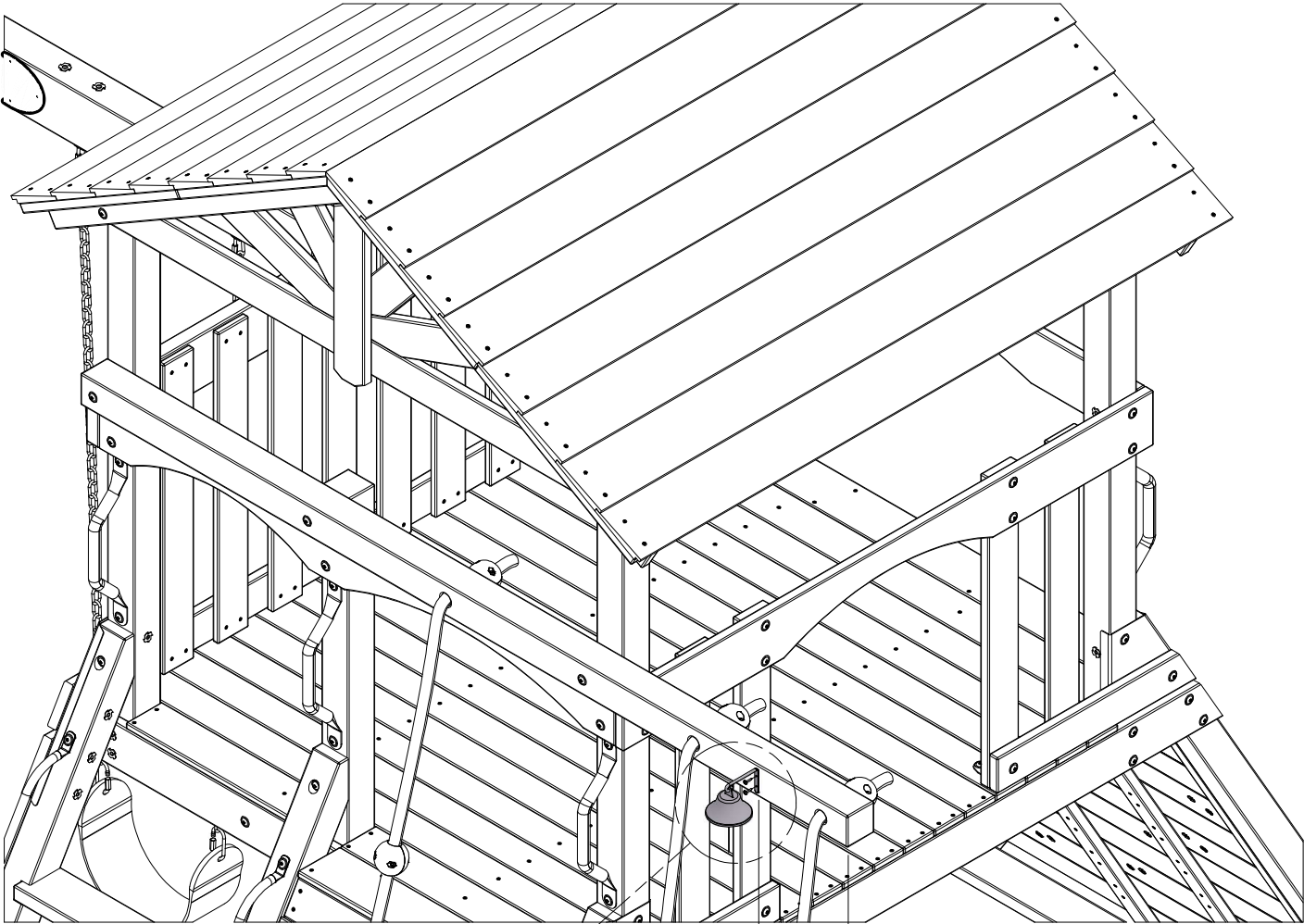


STEP 43 - FORT ASSEMBLY

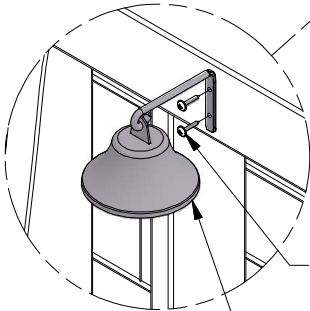
QTY	PART NUMBER	DESCRIPTION
2	H100392	SCREW PWH 8x3/4 BLK



A4M00554 (x1) BELL ASSEMBLY



9 7/8 in
[250 mm]

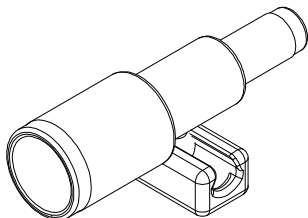


392 (x2)
SCREW - 3/4"

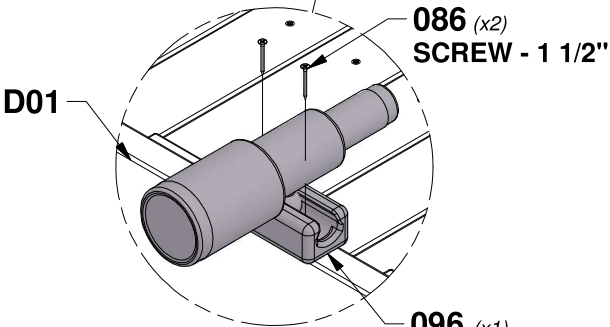
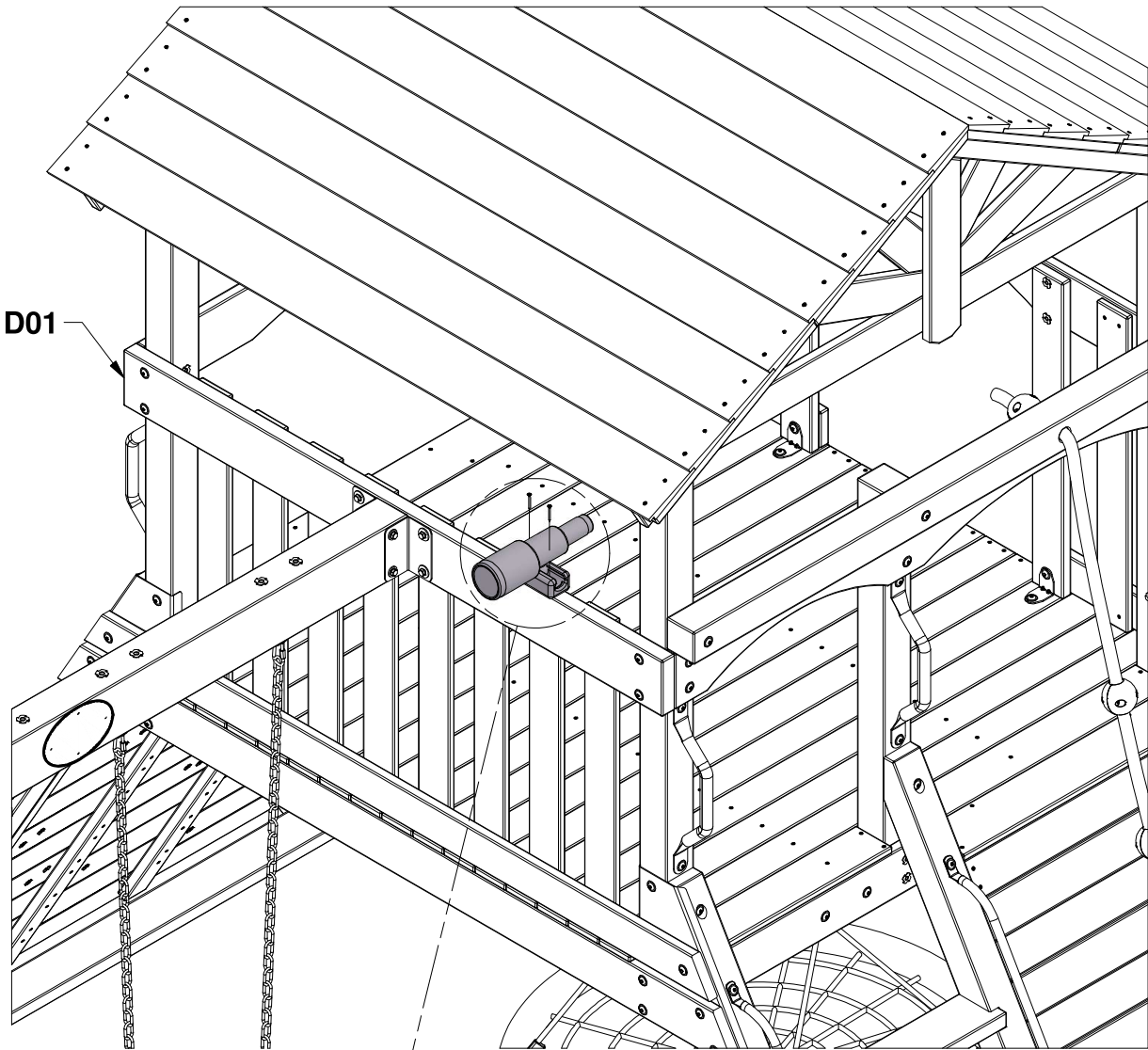
554 (x1)
BELL ASSEMBLY

STEP 44 - FORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
2	H100086	SCREW PFH 8x1-1/2"



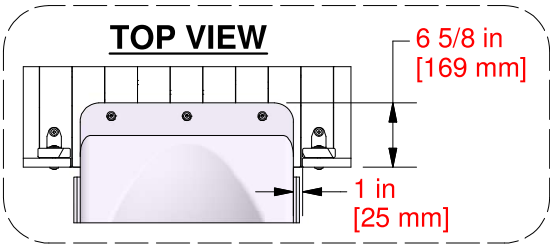
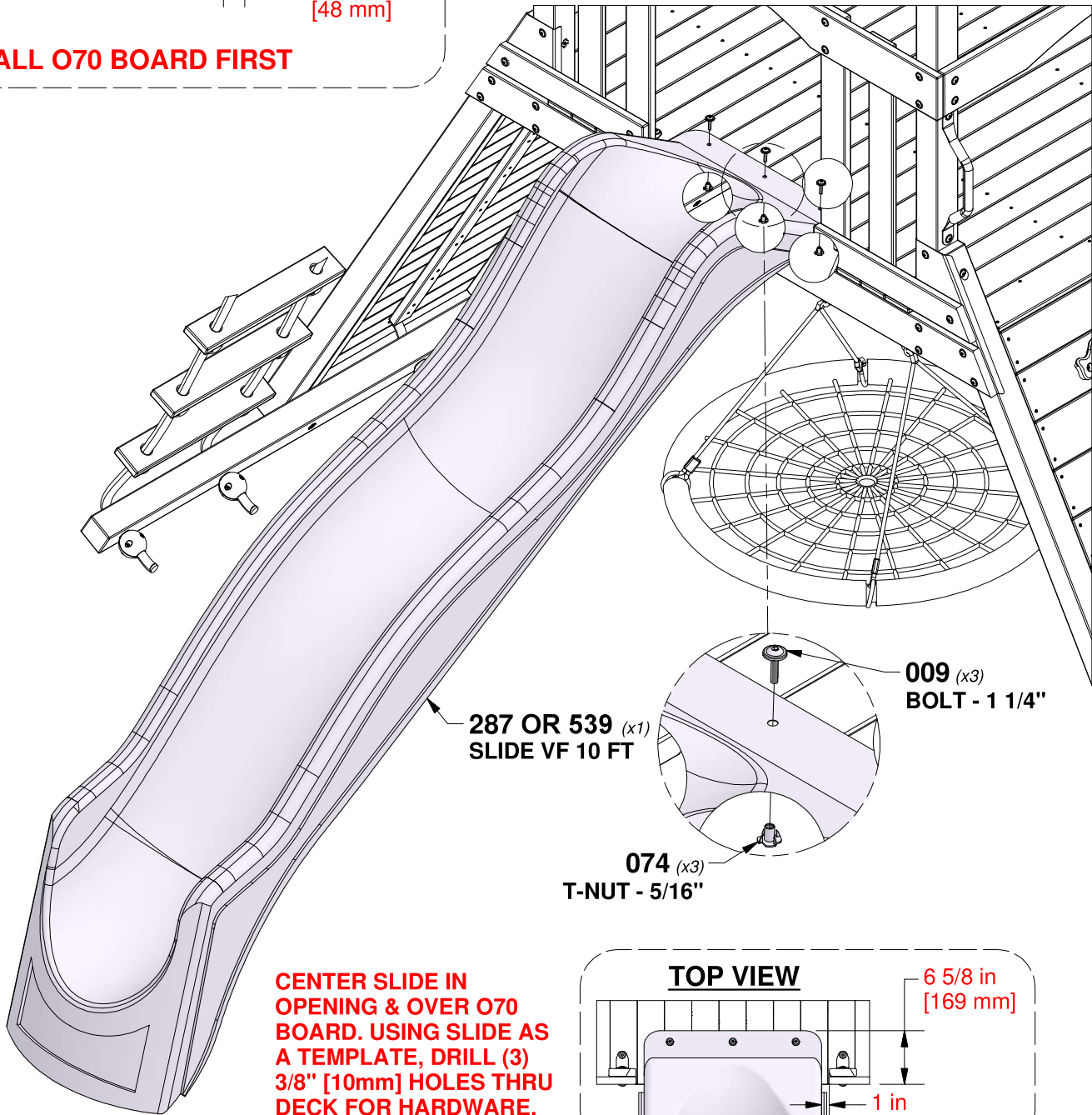
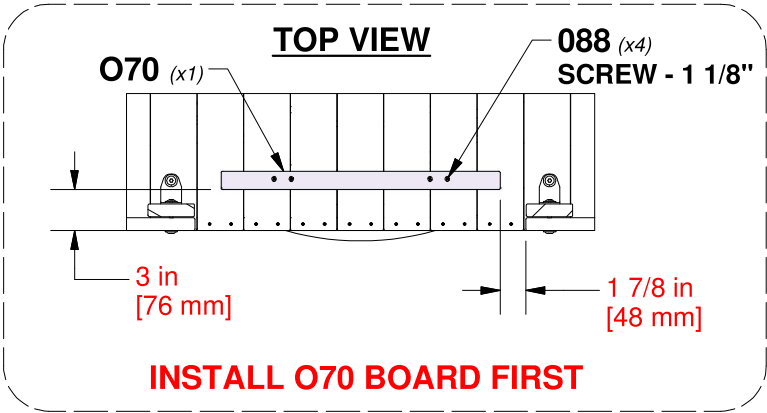
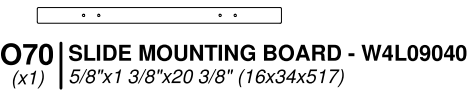
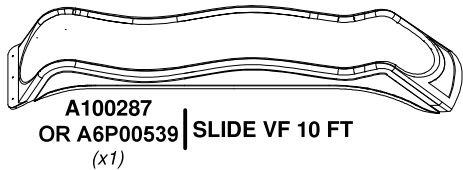
A6P00096
(x1) TELESCOPE



CENTER IN D01 BOARD

STEP 45 - FORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
3	H100009	BOLT WH 5/16x1-1/4"
3	H100074	T-NUT 5/16"
4	H100088	SCREW PFH 8x1-1/8"

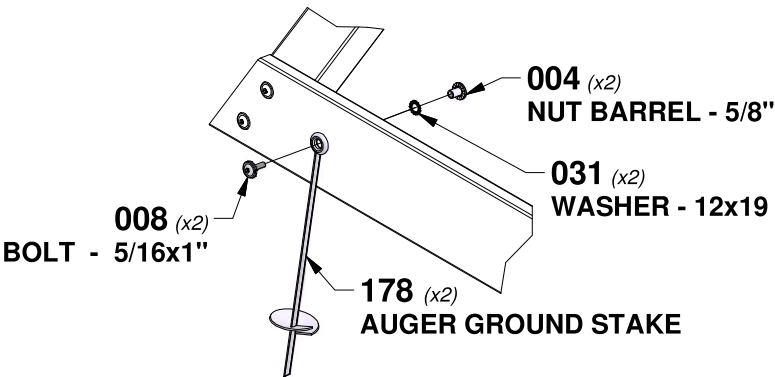


STEP 46 - FORT ASSEMBLY

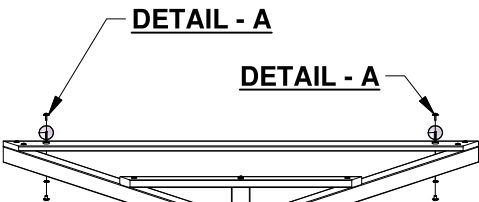
QTY	PART NUMBER	DESCRIPTION
2	H100004	NUT BARREL WH 5/16x5/8
2	H100008	BOLT WH 5/16x1
4	H100028	LAG SCREW WH 5/16x2 1/2
2	H100031	WASHER LOCK EXT 12x19



DETAIL - A



TWIST GROUND STAKE INTO GROUND AT LOCATIONS SHOWN. USING GROUND STAKE AS A GUIDE, DRILL A 7/16" [10mm] HOLE FOR HARDWARE.



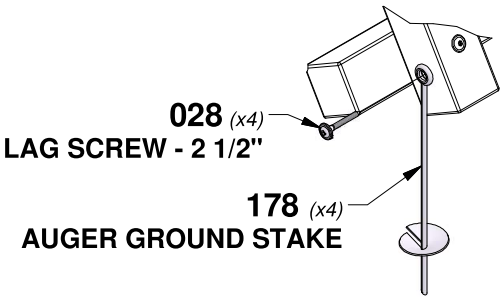
DETAIL - B

DETAIL - B

DETAIL - B

DETAIL - B

DETAIL - B



TWIST GROUND STAKE INTO GROUND AT LOCATIONS SHOWN. USING GROUND STAKE AS A GUIDE, DRILL A 3/16" [5mm] PILOT HOLE FOR LAG BOLT.