

**El Rey<sup>®</sup>**  
**Stucco**

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**PREMIUM  
STUCCO  
FINISH**

**NET WEIGHT 80 LBS | 36.3 KGS**

**PAREXUSA**

## Premium Stucco Finish

### DESCRIPTION:

El Rey Premium Stucco Finish is an integrally colored portland cement based stucco finish, commonly called traditional stucco.

### BENEFITS:

- 30 Standard colors to choose from
- Can be purchased as a pre-blended or base and color pack product
- Durable
- Economical to apply
- Never needs to be painted
- Look fits different architectural styles
- Better fire protection than wood based siding
- Impervious to termites, rot and fungus

### Can be applied over:

- A. Fiber-47™ scratch and brown coat system.
- B. FastWall thin-coat system.
- C. Jobsite mixed scratch and brown coats.
- D. Properly prepared concrete, masonry and old stucco.

### COMPOSITION:

El Rey Premium Stucco is a mechanically blended compound of portland cement, hydrated lime, aggregates and proprietary ingredients.

### STORAGE:

Store off the ground and protect from the weather. One-year shelf life.

### COVERAGE:

Approximately one (1) square foot (929cm<sup>2</sup>) per pound (.45 kg) of Premium Stucco Finish at 1/8 inch (3mm) thickness (80 square feet [7.4m<sup>2</sup>] per 80lb. bag [36.3kg] at 1/8 inch [3mm] thickness). Coverage will vary depending on thickness and texture of application.

### PACKAGING:

Product is available in 80lb. (36.3kg)

## JOB PROCEDURE

### A. Preparation:

1. Before applying, ensure substrate is cured and free of dust, loose particles, oil, efflorescence or other deleterious materials. Uniformly moisten surface to be plastered.
2. Apply Premium Stucco Finish only when ambient and surface temperatures are above 40°F/5°C for 48 hours during and following application.
3. It may be necessary to use El Rey Superior Bond 100 when applying Premium Stucco over existing stucco or solid masonry bases. Contact El Rey for further information.

### B. Mixing:

1. Add to plaster mixer approximately 2-1/2 gallons (9.4 liters) of mixing water for every 80-lb (36.3kg) bag of Premium Stucco Finish to be mixed at one time. Mixing water shall be clean, cool, potable and at a uniform temperature above 40°F/5°C. Maintain water parameters for all batches.
2. Acrylic modification is possible by using El Rey Stucco Enhancer. Contact EL REY for further information.
3. Next, add to the mixer Premium Stucco Finish having identical batch codes and mix until smooth and lump free. Let stand eight (8) minutes, then re-mix for two (2) minutes and apply. Do not mix more bags than can be applied in a 45 -minute time period. If identically coded bags are not available, mix available bags on a proportional basis per mixer load until project is completed.

### C. Application:

1. Apply stucco in a tight, thin coat then double back to obtain a minimum of 1/16 inch (1.5mm) or a maximum of 1/8 inch (3mm) thickness. Do not apply more than 1/8 inch (3mm) thickness, excluding texture, in a 24-hour period. After the coat has set firmly, a texture may be applied. Interrupt or delay stucco application only at Junctions of stucco planes, openings or joints.

2. Protect the stucco finish from excessive wind and heat (temperatures over 100°F/38°C). Protect stucco finish from uneven and excessive evaporation.
3. Moist cure by uniformly applying a light spray of clean water 4 or 5 times a day for a minimum of 48 hours after stucco application.

**NOTE:** After the first 24 hours, sufficient amounts of water should be applied to the surface of the wall to ensure that the entire thickness of the Premium Stucco Finish is uniformly saturated for 48 hours.

For further information and product limitations please see the instructions on the packaging and data sheet.

### Cautions and limitations:

1. Painted surfaces need special preparation which may include sandblasting prior the application of Premium Stucco Finish. Please contact El Rey for further information.
2. Water content per bag and mixing time per batch will vary depending on the weather, substrate condition, adjustment for false set, and texture desired. Once water quality, quantity and mixing time are established, they are to be maintained batch to batch to assure consistency and color uniformity.
3. Do not allow finish to be unevenly saturated or dampened, particularly by rain or snow, for at least 7 days or streaking, discoloration and/or efflorescence will occur. The stucco application shall be in compliance with requirements of applicable codes regulations and agencies having jurisdiction.

4. If the Premium Stucco Finish color is mottled caused by dissimilar absorption by the base coat or discolored due to failure to follow written instructions, the color may be corrected with El Rey Fog Kote. Fog Kote is a portland cement based color equalizer for Premium Stucco Finish.

Follow the printed instructions on the container.

**NOTE:** Fog Kote will not correct color variations created a by non-uniform texture.

5. As an option, apply El Rey Crown Seal Stucco Protector after Premium Stucco Finish has fully cured (minimum 28 days with active wet curing). Crown Seal is a clear, penetrating water-repellent for above grade portland cement products and will help protect Premium Stucco Finish from staining and weathering. Follow directions on the package.
6. Keep this product out of the reach of children.

**Job Name:** \_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_

**Contractor:** \_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_

**Date:** \_\_\_\_\_

**Submittal Approvals:** \_\_\_\_\_

**Stamps or Signatures:** \_\_\_\_\_

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**Stucco**

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