

Maximum Band Width 155mm

Maximum Text & Graphics Width 146mm

ASTM
C920
CLASS 25



CLEAR
SILICONE 1®

WINDOW & DOOR PROJECTS

ALL PURPOSE
SILICONE

100% WATERPROOF

EXCELLENT
FLEXIBILITY



FREEZE &
SUN-PROOF

STRONG
ADHESION

7-YEAR Mold-Free Sealant

Same-Day Rain-Ready

Lifetime Guarantee



100% SILICONE



Non
Paintable



Outdoor
& Indoor

10.1 FL OZ
(299 mL)

See limitations on back:
WARNING!
UNCURED PRODUCT
CAUSES IRRITATION.
Read back panel before using.

WINDOWS SIDEWALKS DOORS SIDING BASEMENTS TUCK POINTING ROOFS ATTICS

GE All Purpose, Silicone 1® sealant is 100% waterproof and ideal for a wide range of projects exposed to harsh weather from the attic to the basement. Permanently flexible, it can stretch and move with the house and will never break down due to ultraviolet rays or freezing temperatures. This high-quality sealant is resistant to unsightly stain causing mildew growth. Backed by a lifetime guarantee.

SPECIFICATION

Meets ASTM C-920, Type-S, NS, Class 25, use NT, G, A & O test requirements; Fed Spec TT-S-00230C; TT-S-001543A.
GE All Purpose Silicone 1 is compliant for incidental food contact under FDA 21 CFR177.2600 "Rubber articles intended for repeated use."

TYPICAL PRODUCT INFORMATION

Application Temp:32°F to 120°F
Service Temp:-60°F to 400°F
Coverage (3/16" bead):51 Lin. Ft.
Full Cure:24 hours
Water Exposure:12 hours
Paint Over Time: N/A (Non-paintable)
Odor: Ammonia
Clean-Up: Mineral Spirits
Shelf Life (from manufacturing date): 24 months
Weathering & UV Resistance (30-Yr. Study): Excellent
ASTM C679 Tack-Free:30 minutes
ASTM C719 Joint Movement Capability: +/- 25%
ASTM D412 Tensile Elongation:328%
ASTM D412 Tensile Strength: 213 psi
ASTM D2240 Shore A Hardness, Durometer:25
VOC (excluding water & exempt compounds): <36 g/L
CARB Chem Curing (n-a) VOC: <3.0 wt%

WARNING: UNCURED PRODUCT MAY CAUSE SKIN, EYE & RESPIRATORY TRACT IRRITATION. May cause headache, dizziness, nausea. Acetic acid released during cure. Avoid breathing vapors. Use in well-ventilated area. Wear gloves and eye protection and remove contact lenses before using; thoroughly clean hands after use. Eye contact: Flush eyes with water; get medical attention if irritation persists. Contains methyltriacetoxysilane, acetic acid and petroleum distillates. Harmful if swallowed. Consult Safety Data Sheet for further information. For consumer and professional contractor use. KEEP OUT OF REACH OF CHILDREN.

LIMITED LIFETIME GUARANTEE: Manufacturer warrants that this product, when handled and used as directed, will meet the above specifications for as long as you own your home. If not satisfied, return proof of purchase for refund. This is the sole and exclusive remedy and Manufacturer shall not be liable for any damages in excess of the purchase price. **THIS WARRANTY IS IN LIEU OF ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING ANY WARRANTY OF MERCHANTABILITY OR FITNESS.**

GE is a registered trademark of General Electric Company and is used under trademark license by Henkel.
Silicone 1 is a registered trademark of Henkel and its affiliates in the US and elsewhere.

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For questions or information: Call 1-877-607-7407 or visit www.gesealants.com.

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†Estimates of comparative U.S. sales based on analysis of available 2020 industry reports and retail sales data.

Rev. 0321
Stock No. GESIL1WD CLR
Model No. GE012A
159509

Made in USA of foreign and domestic components.

ADHERES TO

Common building materials including most metals and woods, aluminum, composites, brick, stone, stucco, masonry, cement board, glass, porcelain, ceramic tile, drywall, plaster, vinyl siding, PVC, fiberglass, and painted surfaces. Not recommended for porous materials such as cement. Test on inconspicuous area of high-end metal finishes, as some blemishing may occur during curing. Not recommended for direct contact on the reflective coatings on mirrors.

INSTRUCTIONS

1. Remove dirt, grease, moisture, soap residue & old caulk from area to be sealed. Use backer rod for gaps larger than 3/8" x 3/8" (9.5 mm x 9.5 mm). 2. Remove cap & cut nozzle to obtain desired bead size. 3. PIERCE INNER FOIL SEAL. 4. Using caulk gun, apply sealant into gap. Sealant beads should not be thicker than 1/2" (12.7 mm) or thinner than 1/8" (3.2 mm) using a width-to-depth ratio of 2:1. Sealant should be tooled within 5 to 10 minutes after application. Do not use soapy water or oil as a tooling aid. 5. Wipe hands & tools thoroughly before washing. Clean tools and uncured sealant residue immediately with mineral spirits or paint thinner. 6. Allow at least 24 hours before exposing sealant to water.

NOT RECOMMENDED FOR UNDERWATER / AQUARIUM USE.

FREEZE & SUN-PROOF: 100% weatherproof sealant applies to wet or dry surfaces, is permanently flexible and will not shrink or crack when subjected to ultraviolet rays or freezing temperatures.

7-YEAR MOLD-FREE SEALANT: Fully cured sealant is resistant to stain-causing mold and mildew growth. Regular cleaning of sealant is required, however, as soap and other residue may cause secondary mold and mildew growth.

SAME-DAY RAIN-READY: Exposure to water possible in as little as 12 hours with bead size max 1/4", temperature min 65°F and humidity min 50%. Do not touch or clean sealant for 24 hours.



Maximum Graphics Height 185mm

