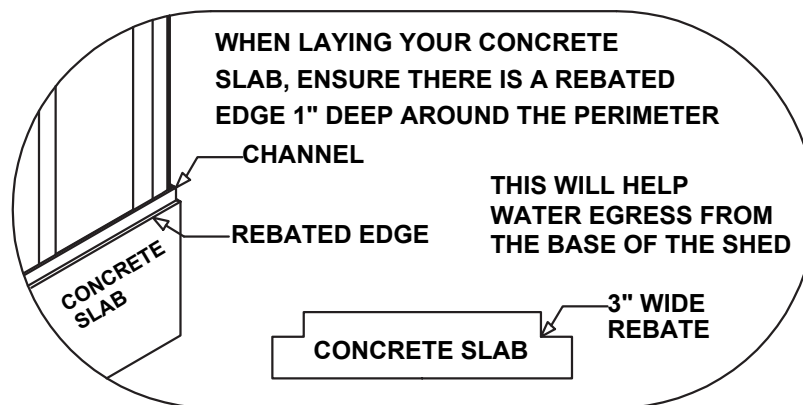
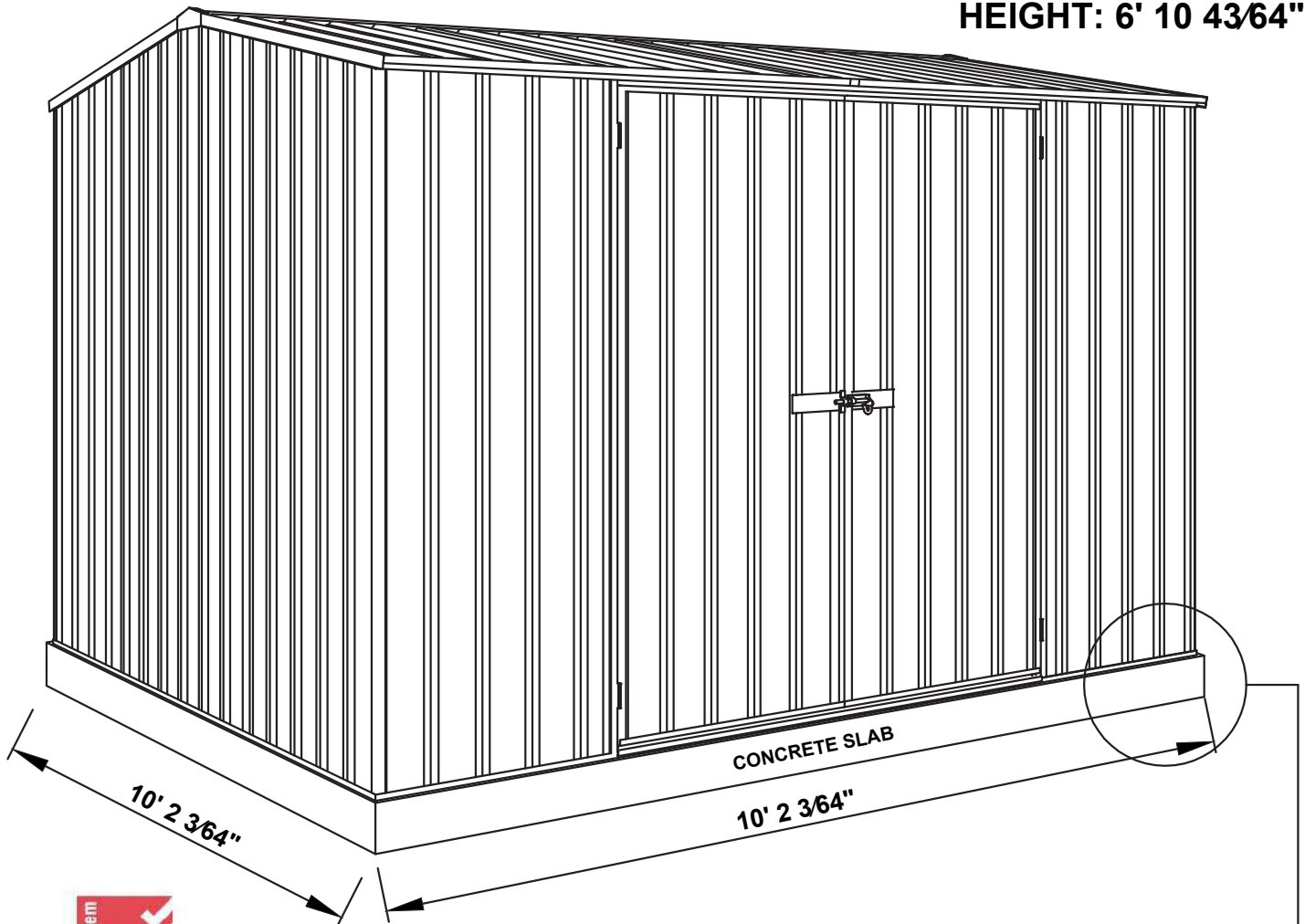


**FRONT: 9' 10 7/64"**  
**SIDE: 9' 10 7/64"**  
**HEIGHT: 6' 10 43/64"**



**We thank you for choosing an Australian Made Shed. For further assistance please visit our detailed instructional video library at**

[www.abscosheds.com.au/USA](http://www.abscosheds.com.au/USA)



**At ABSCO Industries we are always looking to be number ONE, so please let us know what you think of our instructions. Feedback makes us better.**  
**[feedback@absco.com.au](mailto:feedback@absco.com.au)**



## GENERAL INSTRUCTIONS

Before commencing any assembly, read through these instructions in detail to gain a thorough understanding of assembly methods and associated details.

Unpack the carton and carefully identify and check off all the parts against the parts described and illustrated on pages three and four.

## SITE PREPARATION

The site for the shed must be level.

It is recommended that the shed be set on a 4" concrete slab and anchored down appropriately (refer last page for details).

Anchor sets are not supplied as standard items with this product.

## TOOLS REQUIRED



Normal 1/8", 11/64"



### OPTIONAL



Normal 25/64"  
Masonry 25/64"

## A NOTE ON SAFETY

Some parts may have sharp edges. It is advisable to wear gloves when handling these items and safety glasses if drilling holes. Sensible shoes are highly recommended.






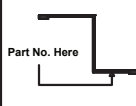





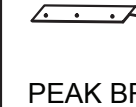







Do not erect your shed in windy conditions, ensure that the shed is securely anchored to a solid foundation immediately after construction is completed.

It is highly recommended to erect the shed with two or more people.




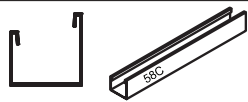
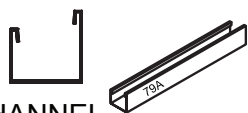

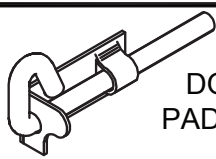

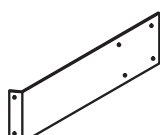
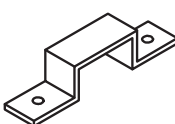









### COMPONENTS PACKING LIST - CHECK OFF ALL COMPONENTS

QTY	COMPONENT DESCRIPTION	PART No.	CHECK	QTY	COMPONENT DESCRIPTION	PART No.	CHECK
2	 STEEL SHEET 5' 10 9/32" Long 2' 6 7/16" Wide	30A		1	 Part No. Here JAMB L= 5' 1 47/64"	90A	
2	 STEEL SHEET 5' 10 9/32" Long 2' 6 7/16" Wide	31A		2	 Part No. Here JAMB L= 5' 10 9/32"	89A	
2	 STEEL SHEET 5' 10 9/32" Long 2' 3 63/64" Wide	34A		1	 Part No. Here JAMB L= 5' 7 29/32"	89C	
2	 STEEL SHEET 6' 3 25/64" Long 2' 6 7/16" Wide	36L		4	 Part No. Here JAMB L= 3' 8 3/32"	91A	
2	 STEEL SHEET 6' 3 25/64" Long 2' 6 7/16" Wide	36R		4	 LIP TRIM L= 5' 55/64"	87A	
2	 STEEL SHEET 6' 8 33/64" Long 2' 6 7/16" Wide	38R		2	 PEAK BRACE	15A	
2	 STEEL SHEET 6' 8 33/64" Long 2' 6 7/16" Wide	38L		2	 CHANNEL WITH HINGES L = 5' 7 29/32"	58A	
8	 STEEL SHEET 5' 55/64" Long 2' 6 7/16" Wide	45A		1	 CHANNEL L = 5' 7 29/32"	58B	
1	 STEEL SHEET 5' 7 29/32" Long 2' 6 7/16" Wide	A		2	 CHANNEL L = 4' 11 49/64"	84L	
1	 STEEL SHEET A 5' 7 29/32" Long 2' 6 7/16" Wide	B					



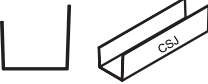

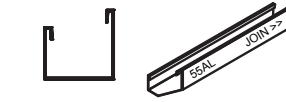
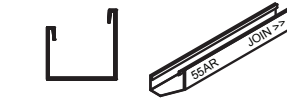










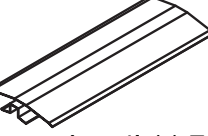
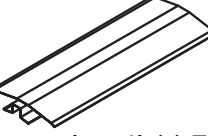
### COMPONENTS PACKING LIST - (CONT.) CHECK OFF ALL COMPONENTS

QTY	COMPONENT DESCRIPTION	PART No.	CHECK	QTY	COMPONENT DESCRIPTION	PART No.	CHECK
2	 CHANNEL L = 14' 11 49/64"	84R		4	 CHANNEL L = 2' 6 7/16"	58C	
				1	 CHANNEL L = 5' 1 47/64"	79A	
<b>CONTENTS OF FITTINGS PACKET</b>							
220	 SELF TAPPING SCREWS			3	 DOOR PADBOLT	22A	
8	 5/32" NUT & BOLT SET SECURE TWO PADBOLTS TO DOOR SHEET			2	 DOOR STRAP L: 6 1/2"	12A	
2	DOOR PADBOLT HASP 			2	 CAP GABLE L: 6 11/16"	14A	
12	 POP RIVETS SECURE HINGES TO DOOR			12	 11/64" CSK SCREW & NUT SECURE HINGES TO DOOR (ALTERNATE METHOD)		
1	 RIVET GUN			1	 HEX TEK SCREW DRIVER BIT		
8	 SELF DRILLING HEX HEAD TEK SCREWS (NO HOLE REQUIRED)			1	 1/8" DRILL BIT		





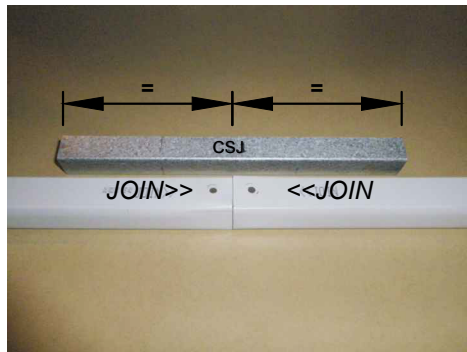
### COMPONENTS PACKING LIST - (CONT.) CHECK OFF ALL COMPONENTS

QTY	COMPONENT DESCRIPTION	PART No.	CHECK	QTY	COMPONENT DESCRIPTION	PART No.	CHECK
10	 CHANNEL JOINER L = 7 7/8"	CSJ		1	 RIDGE BEAM JOINER L: 1' 5 23/32"	ZARSP	
<div> <div>↓ THESE COMPONENTS ↓</div> <div>ARE TO BE JOINED</div> <div>↓ TO THESE COMPONENTS ↓</div> </div>							
1	 CHANNEL L = 4' 10 59/64"	55AL		1	 CHANNEL L = 4' 10 59/64"	55AR	
1	 CHANNEL L = 4' 10 59/64"	55CL		1	 CHANNEL L = 4' 10 59/64"	55CR	
1	 CHANNEL L = 4' 10 59/64"	55BL		1	 CHANNEL L = 4' 10 59/64"	55BR	
1	 CHANNEL L = 4' 10 59/64"	81BL		1	 CHANNEL L = 4' 10 59/64"	81BR	
4	 CHANNEL L = 4' 10 59/64"	81AL		4	 CHANNEL L = 4' 10 59/64"	81AR	
2	 CHANNEL L = 4' 10 59/64"	60AL		2	 CHANNEL L = 4' 10 59/64"	60AR	
1	 RIDGE BEAM L = 4' 11 7/8"	97AL		1	 RIDGE BEAM L = 4' 11 7/8"	97AR	



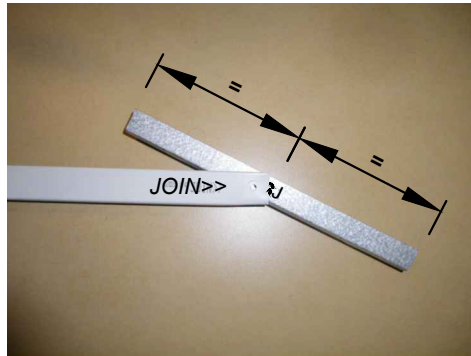
### INSTRUCTIONS FOR JOINING SPLICED CHANNELS

NOTE: THE TEXT MARKED ON ALL PARTS MUST BE SHOWN ON THE SAME SIDE AS EACH OTHER.



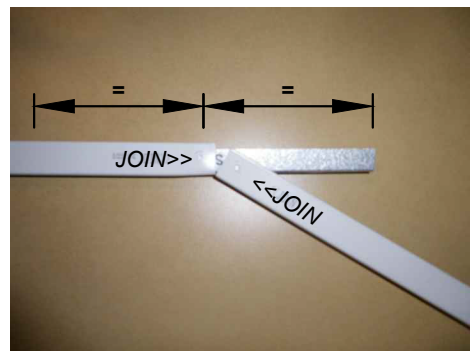
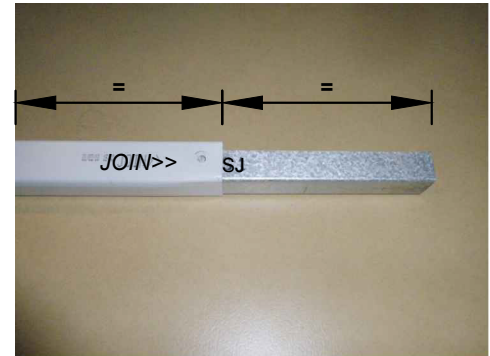
#### STEP 1.

Position the channels and the CSJ so the center of the CSJ is in line with the end of each channel to be joined together.



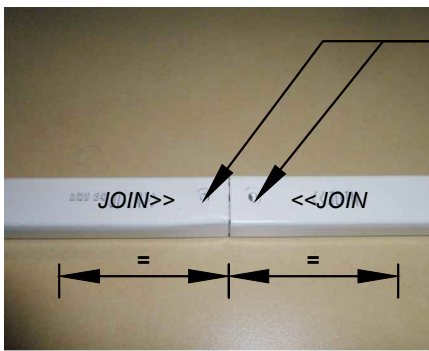
#### STEP 2.

Join the first channel to the CSJ by inserting the center of the CSJ (on an angle) to the end of the channel where the JOIN>> text is marked. Push down one side of the CSJ until you hear a 'click'.



#### STEP 3.

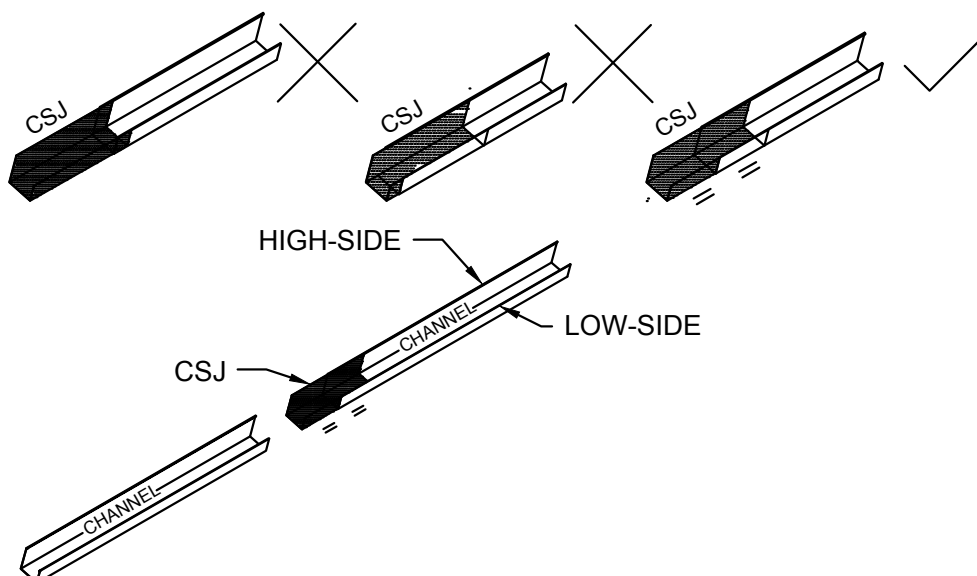
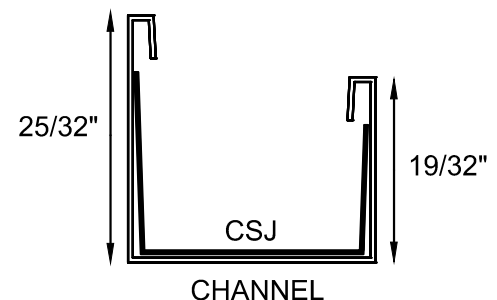
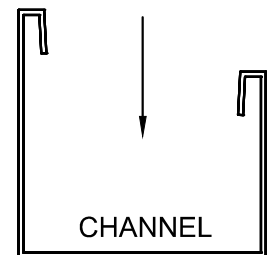
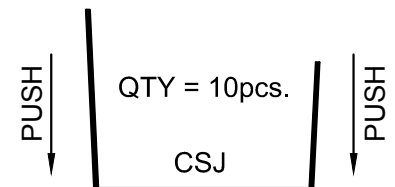
Join the second channel to the CSJ by positioning the <<JOIN end of the channel at the center of the CSJ (on an angle). Push the CSJ into the channel until you here a 'click'.



#### FINISHED CHANNEL

The joined channels should now look like the picture above with the CSJ positioned equally inside of the joined channels.

DRILL 4 x 1/8" (2 PER SIDE) HOLES TO SECURE SECTIONS TOGETHER. (THESE SCREWS MAY HAVE TO BE TEMPORARILY REMOVED AND REPLACED DURING LATER ASSEMBLY)

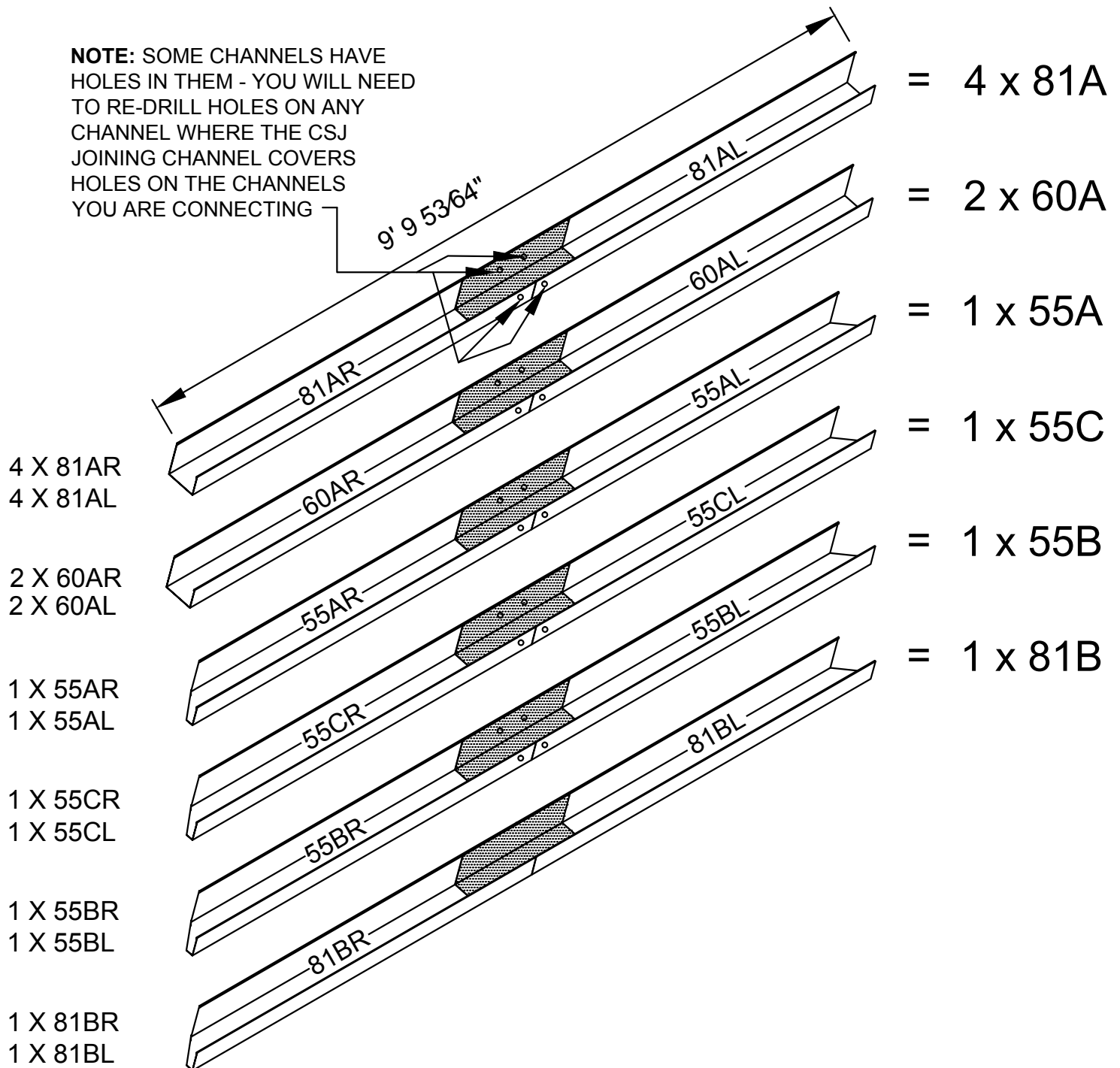




### STEP 1. PRE-ASSEMBLY OF SPLICED CHANNELS

**NOTE:** JOIN TOGETHER 20 X CHANNEL SECTIONS USING 10 X CHANNEL JOINERS (PART CSJ)

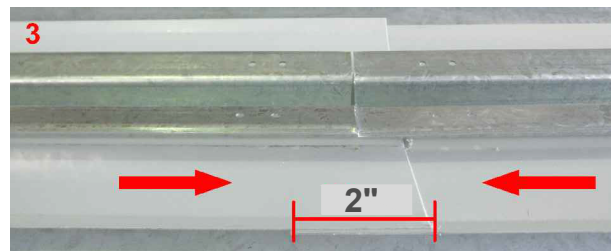
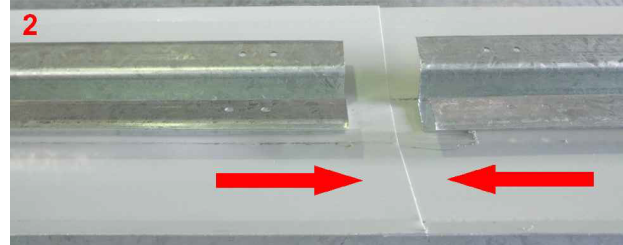
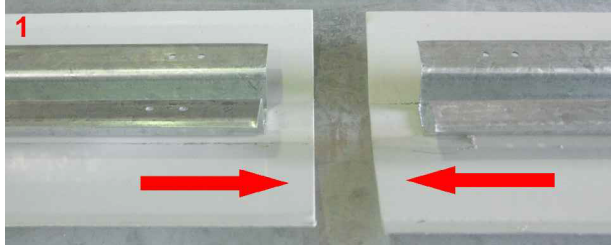
**NOTE:** SOME CHANNELS HAVE HOLES IN THEM - YOU WILL NEED TO RE-DRILL HOLES ON ANY CHANNEL WHERE THE CSJ JOINING CHANNEL COVERS HOLES ON THE CHANNELS YOU ARE CONNECTING





### INSTRUCTIONS FOR JOINING SPLICED RIDGE BEAM

**STAGE 1: PUSH RIDGE BEAMS TOGETHER, MAKE SURE THERE IS A 2" OVERLAP OF THE RIDGE CAP**



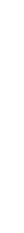
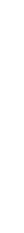
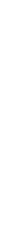
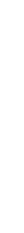
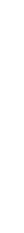
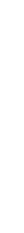
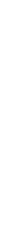
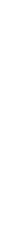
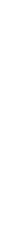
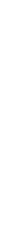
INSTRUCTIONAL  
VIDEOS



**STAGE 2: INSERT RIDGE CAP JOINER INTO CONNECTED RIDGE CAPS.  
MAKE SURE JOINER HAS 8 55/64" IN EACH RIDGE CAP.**



**ENSURE RIDGE BEAM JOINER IS FLUSH**







**STEP 2. PRE-ASSEMBLY OF SPLICED RIDGE BEAM**

QTY. = 1



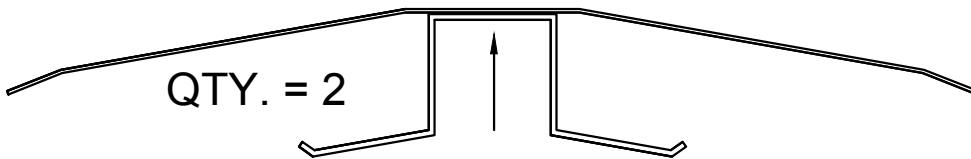
TEK SCREW DRIVER BIT

QTY. = 8



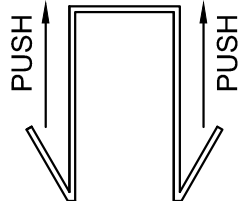
SELF DRILLING TEK SCREW

QTY. = 2

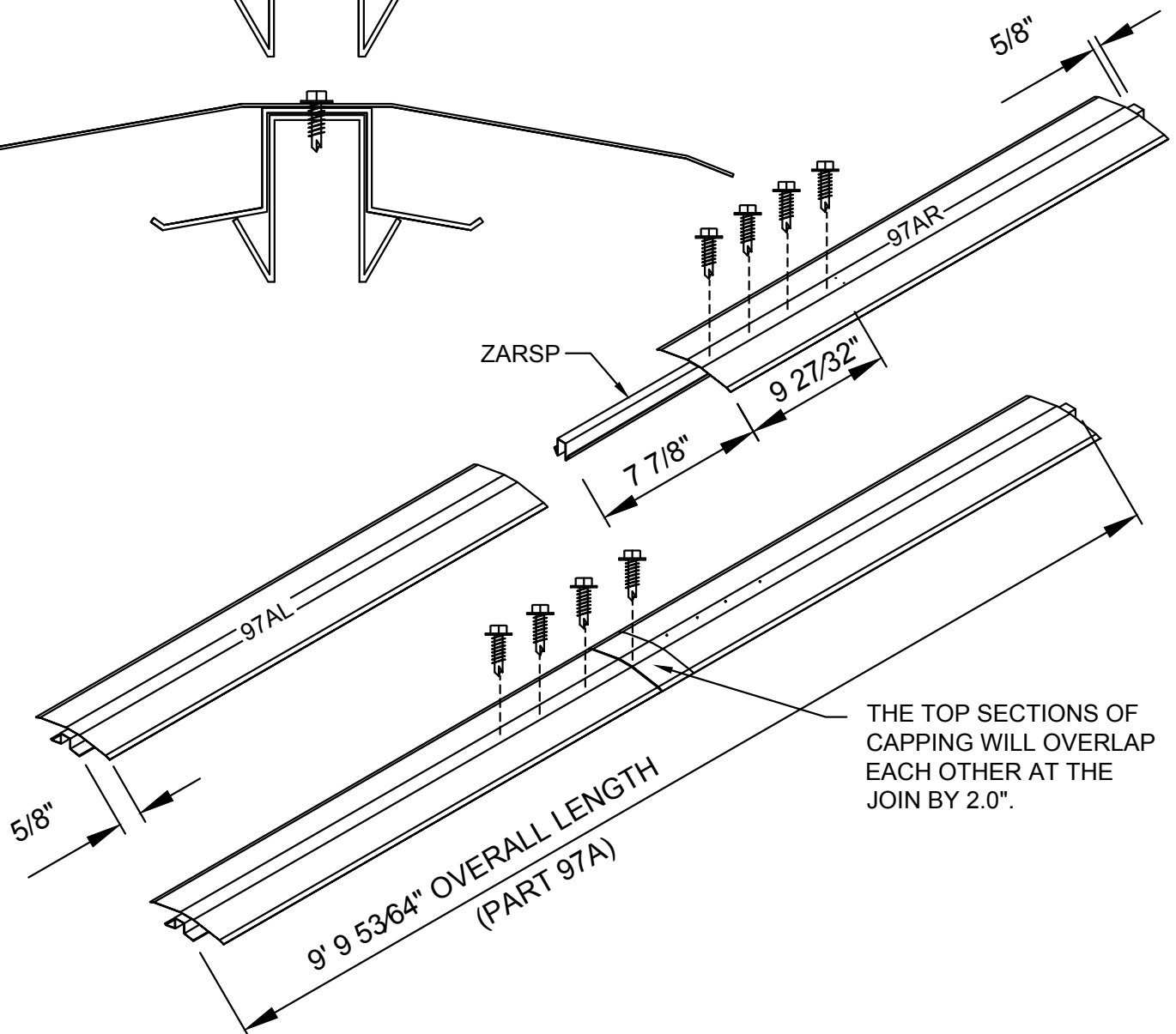


RIDGE BEAM 4' 11 7/8"  
PARTS 97AL & 97AR

QTY. = 1

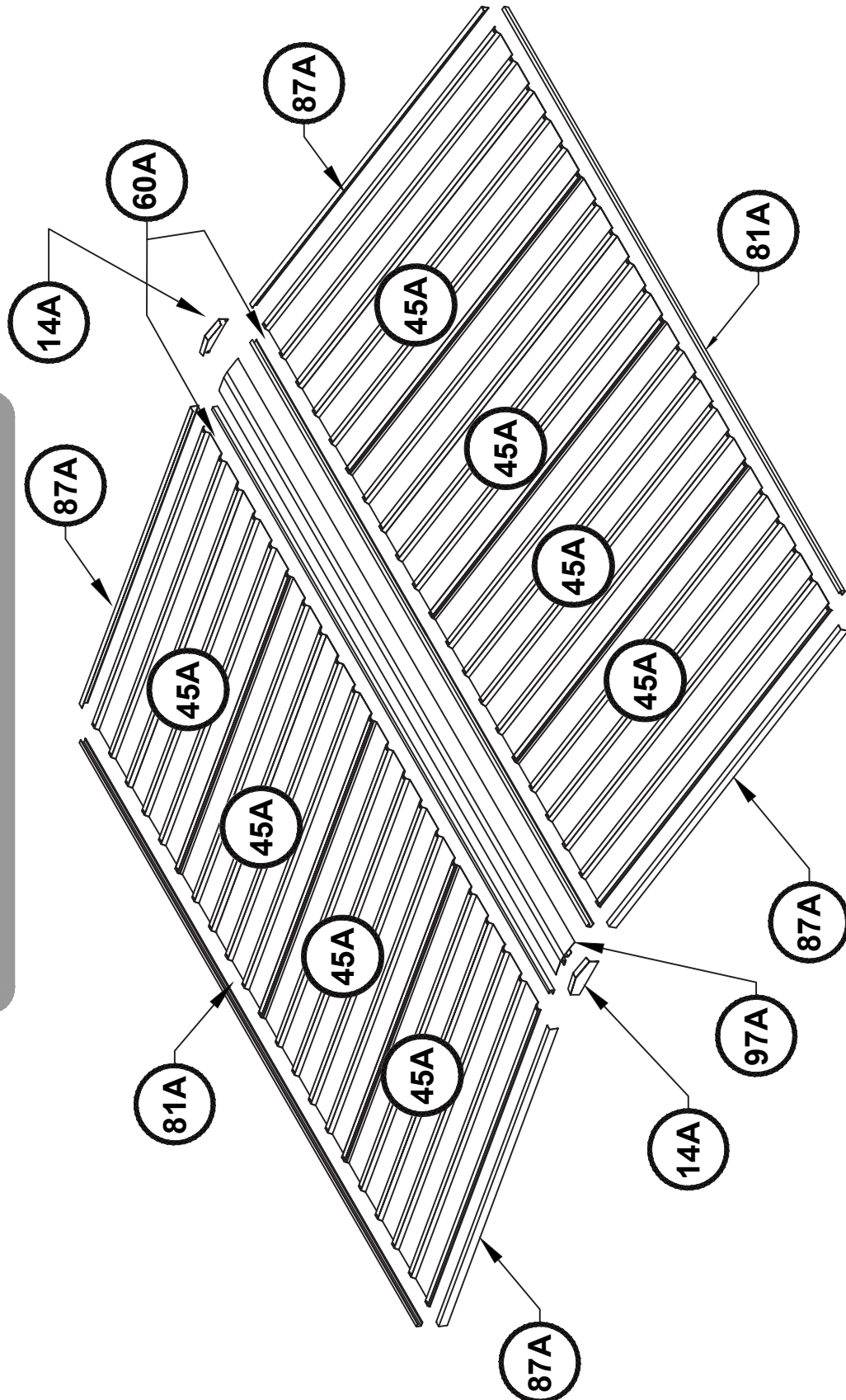


PART ZARSP - 1' 5 23/32"

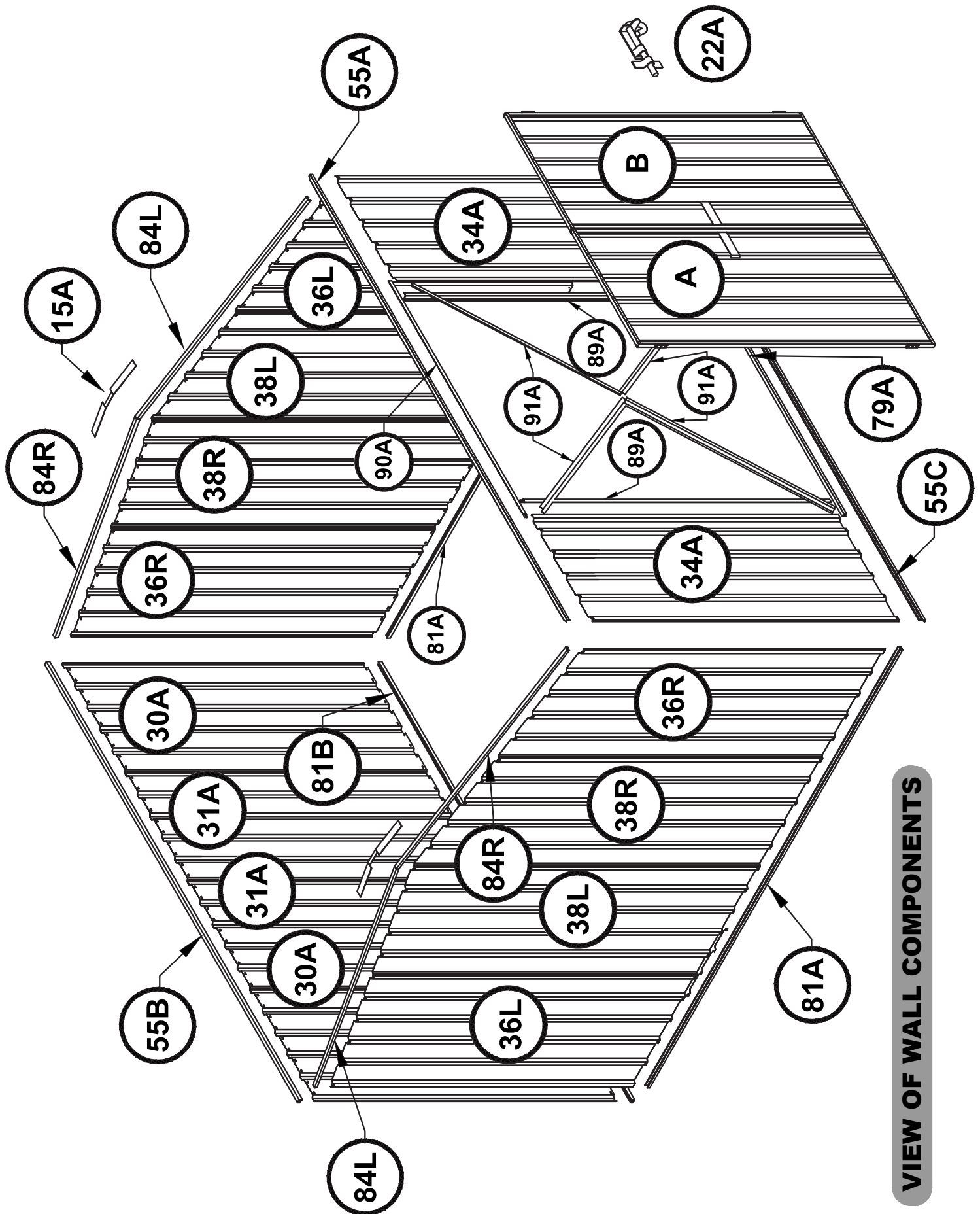




**VIEW OF ROOF COMPONENTS**





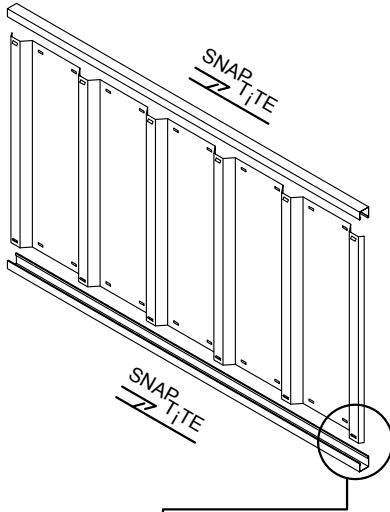


**VIEW OF WALL COMPONENTS**

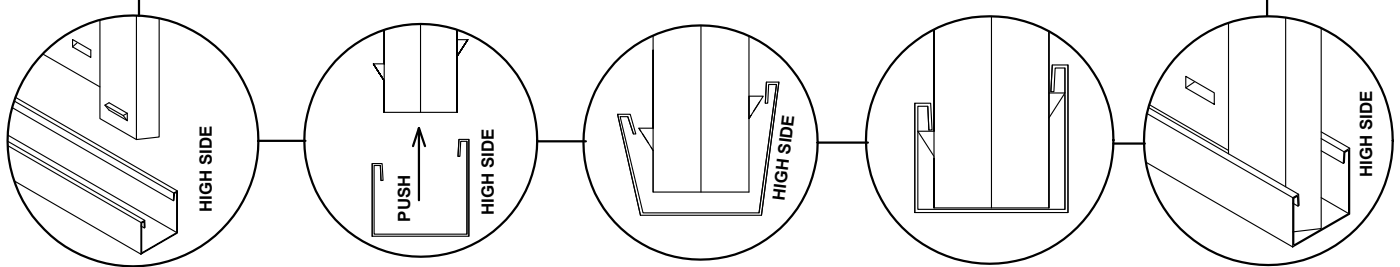
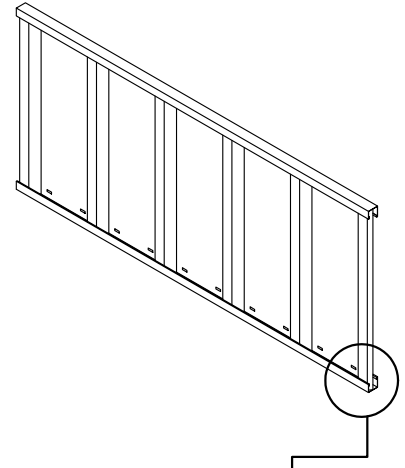


### ABSCO ASSEMBLY INTRODUCTION

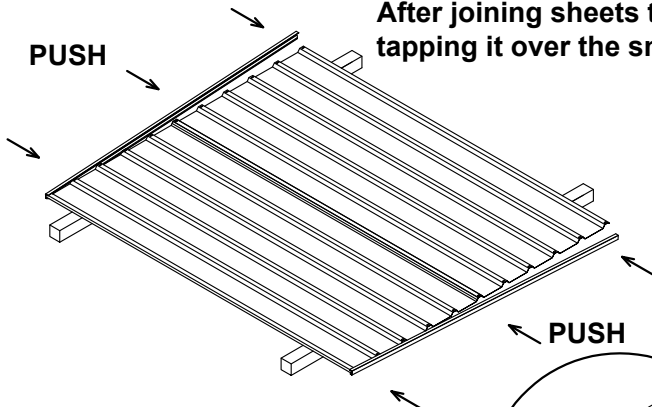
The snaptite assembly system locks most perimeter channels to all roof and wall sheets without the need for tools and fasteners.



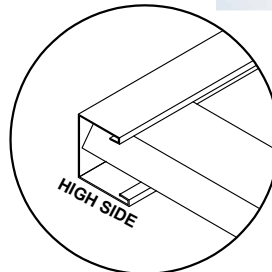
To pre-assemble the four wall panels and two roof panels, the perimeter channels are secured to the top and bottom of each panel using the snaptite system, as detailed on the following pages wherever you see the symbol.



After joining sheets together, position channel over one end of the sheets, gently tapping it over the snaptite lugs, working along the sheets to the other end.



Position sheets on timbers, trestles or partly over edge of concrete slab.



Each perimeter channel must finish flush with the edges of the sheets. The snaptite system allows adjustment for this process by simply tapping the channel along the sheets until each end is neatly flush. If you need to remove channels from the panels, pull the channel along the panel from opposing ends. You may need someone to help with this.

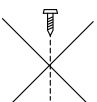
### FASTENING SYMBOLS



Join components together by pre-drilling the holes first. Use one component as a template to mark where the holes are. Drill with 3mm drill bit.



Join components together with one screw at this location only, as some channel sections have extra holes that are not required for this model of garden shed



Do not join components together at this location yet, as the screw may obstruct further assembly of other components



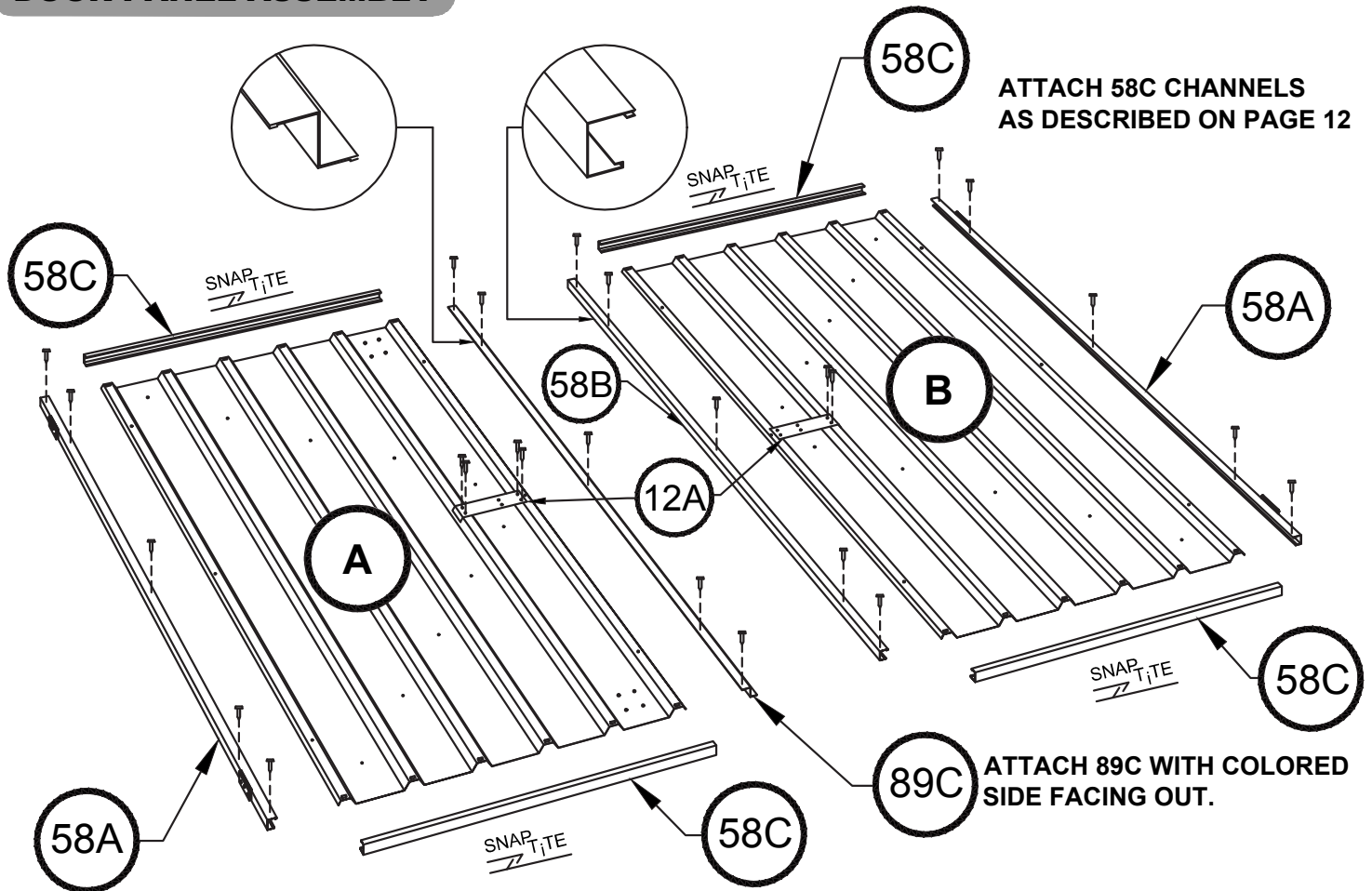
POP RIVETS



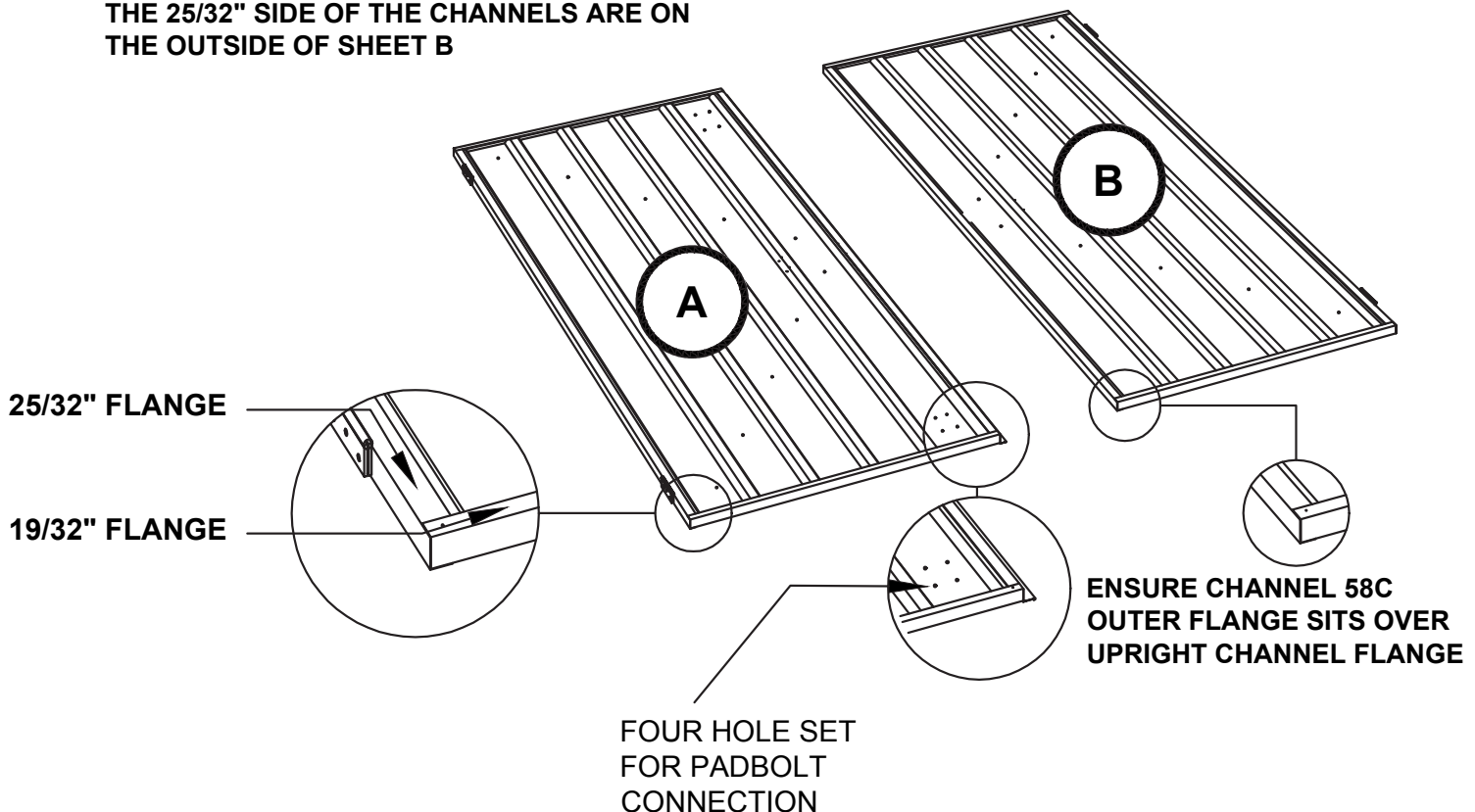
NUT & BOLT SET



### DOOR PANEL ASSEMBLY



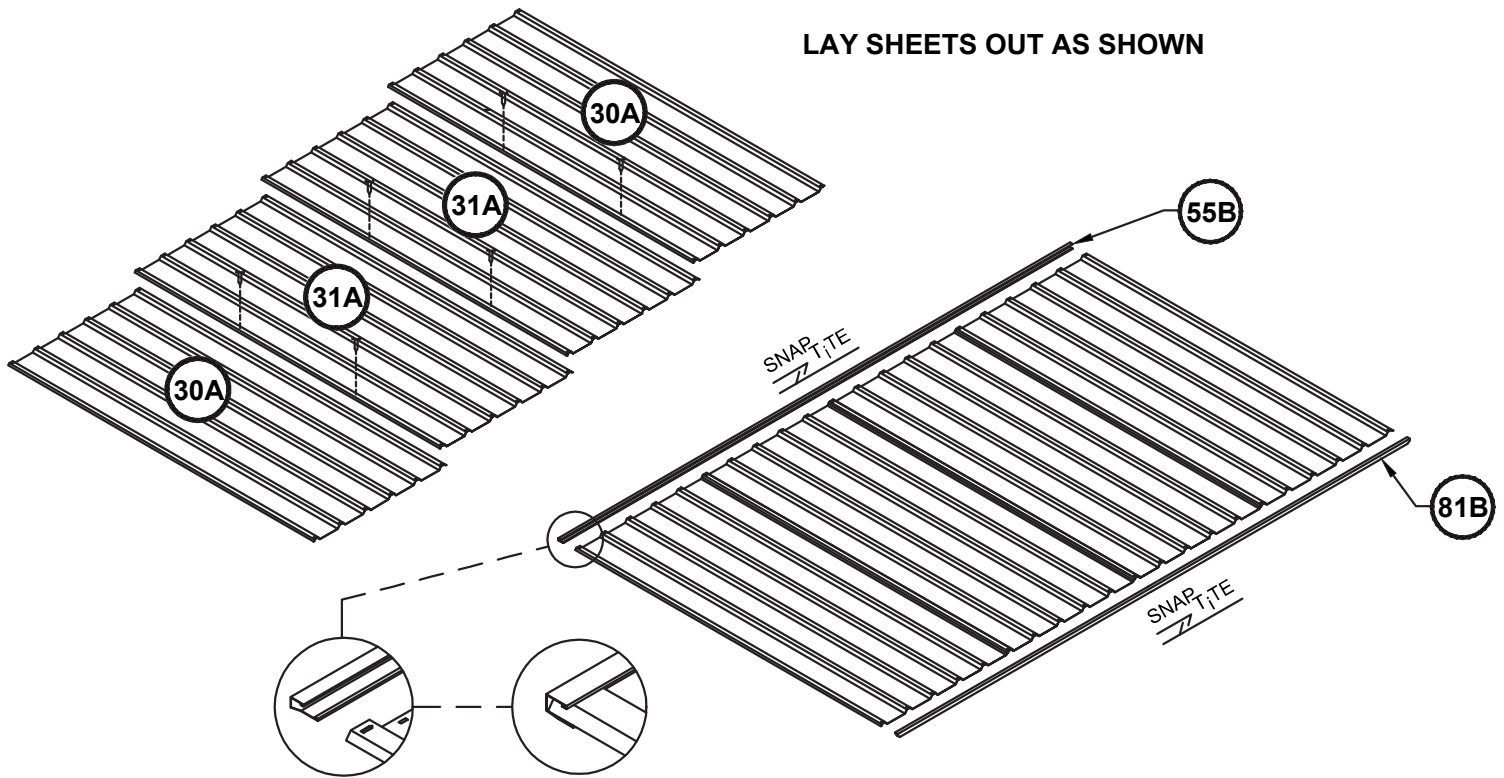
ATTACH 58A AND 58B TO SHEET B SO THAT THE 25/32" SIDE OF THE CHANNELS ARE ON THE OUTSIDE OF SHEET B





### REAR PANEL ASSEMBLY

LAY SHEETS OUT AS SHOWN

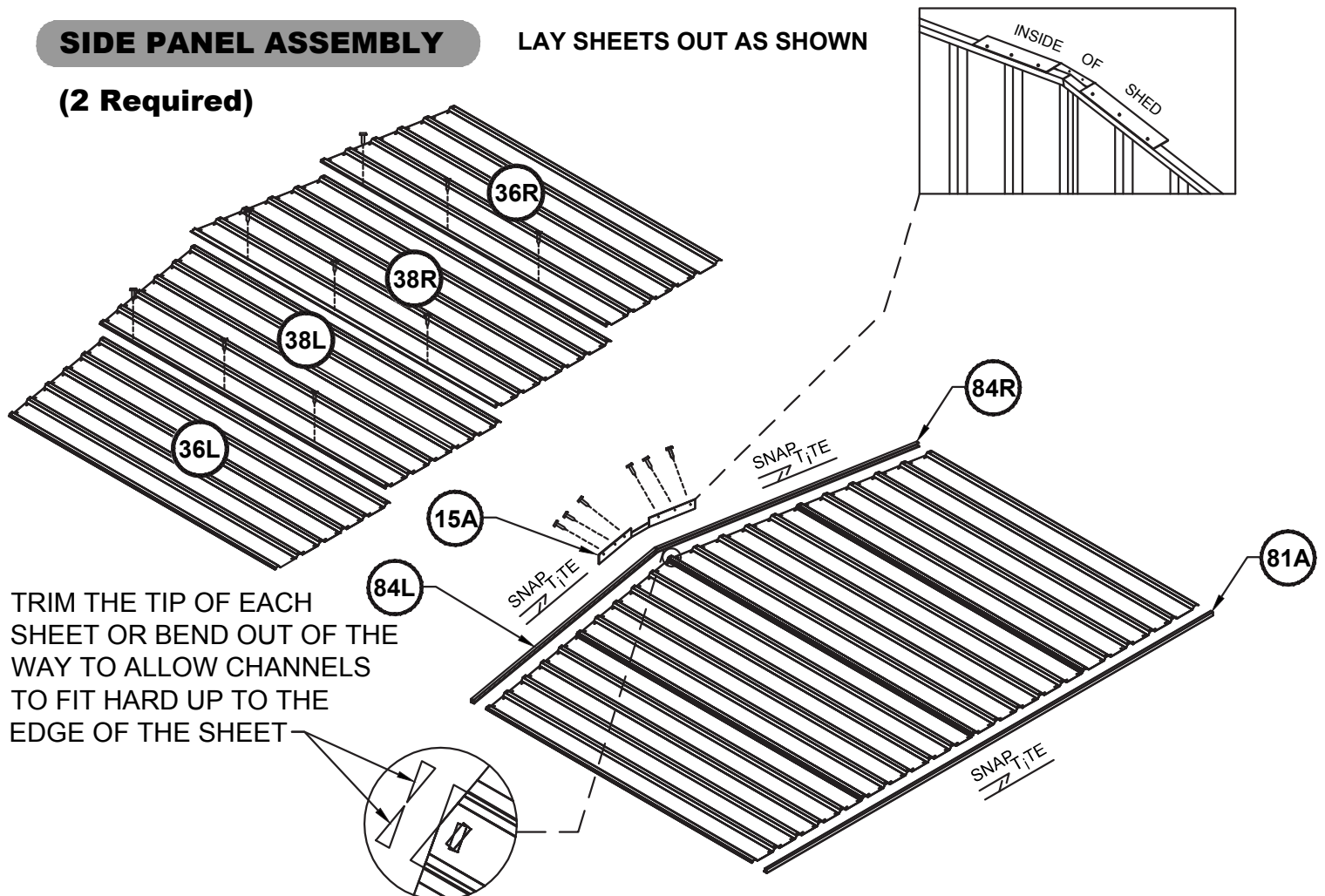


INSTALL PEAK BRACE WITH OVERHANG FITTING INSIDE SHED

### SIDE PANEL ASSEMBLY

(2 Required)

LAY SHEETS OUT AS SHOWN



TRIM THE TIP OF EACH SHEET OR BEND OUT OF THE WAY TO ALLOW CHANNELS TO FIT HARD UP TO THE EDGE OF THE SHEET

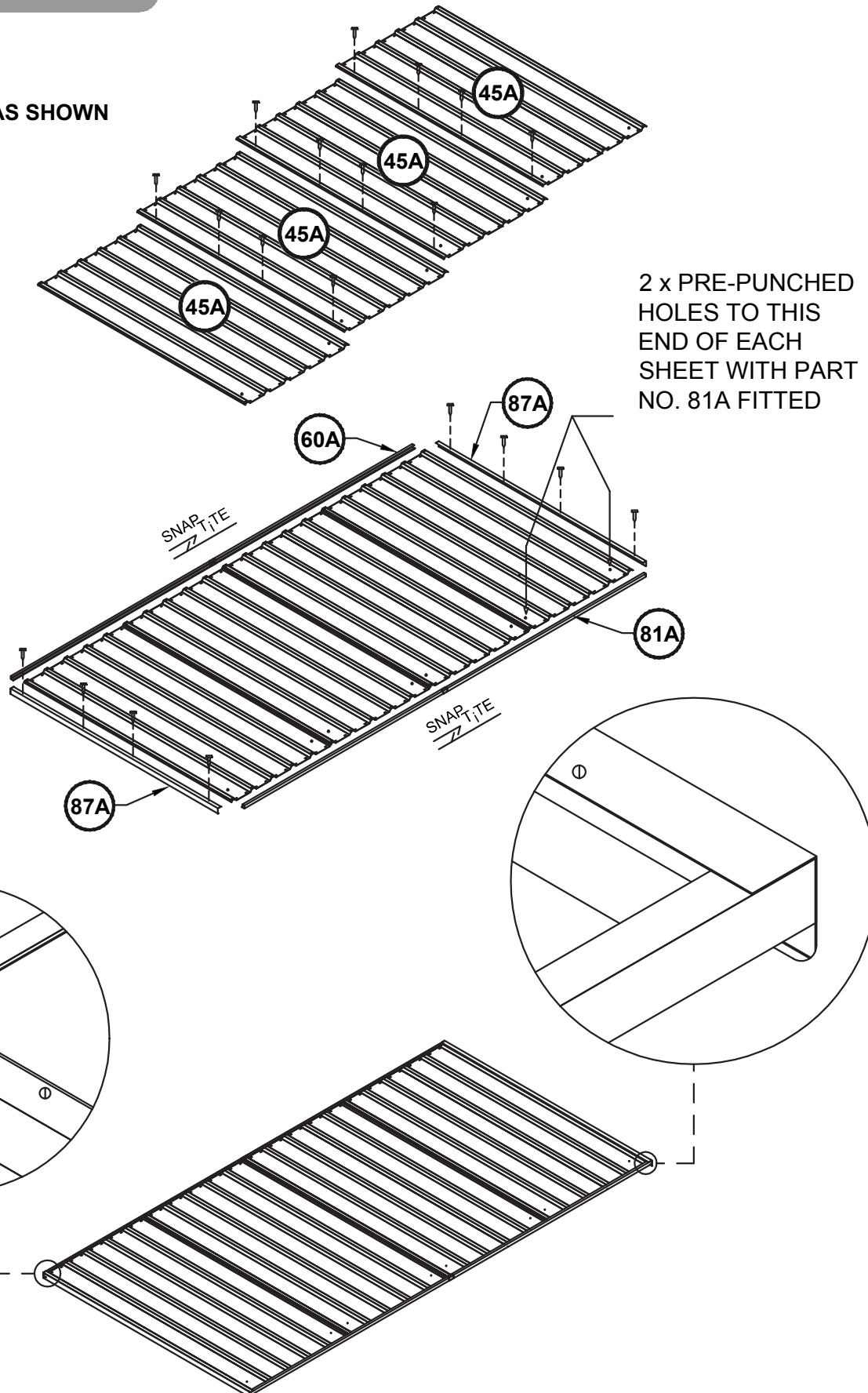




### ROOF PANEL ASSEMBLY

**(2 Required)**

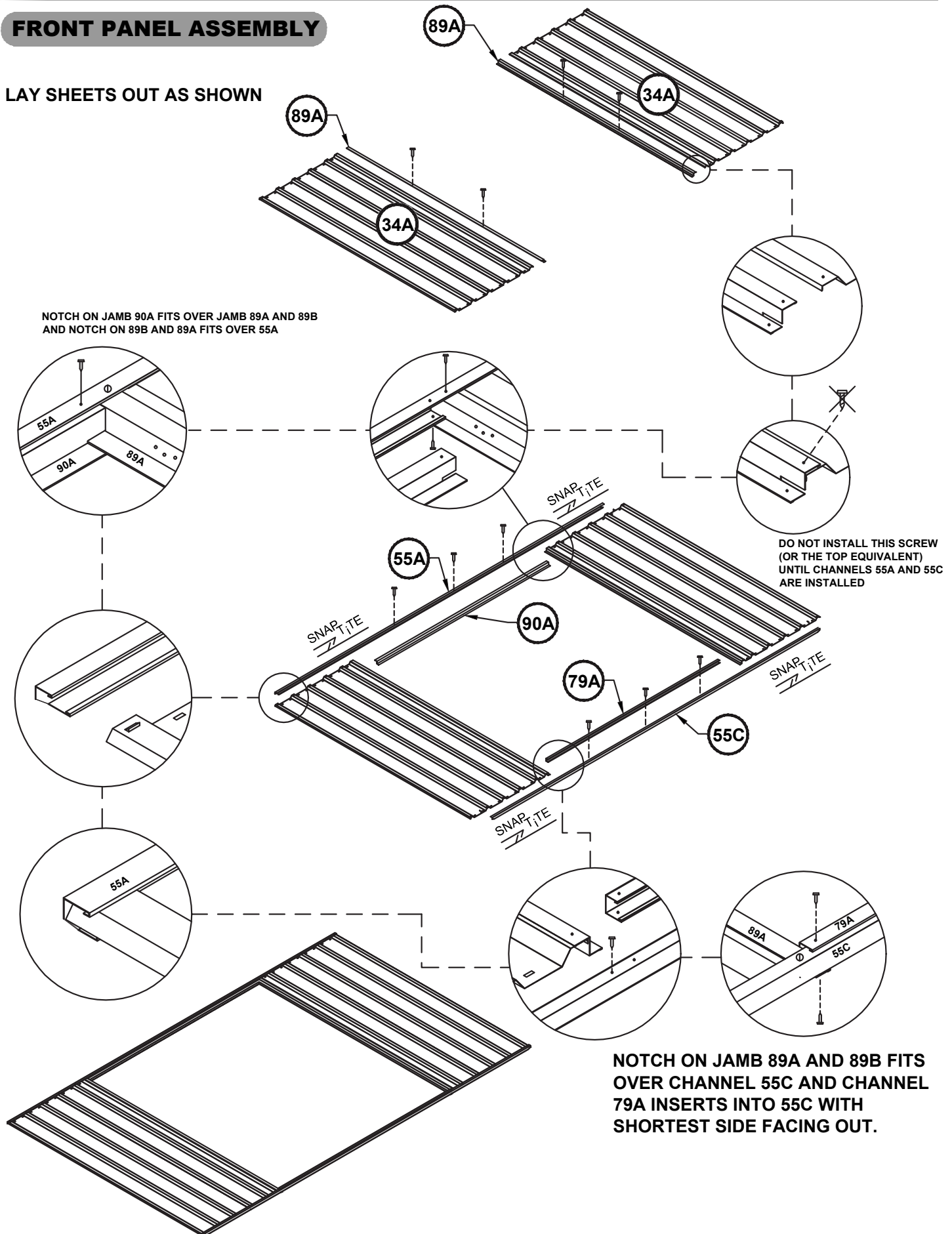
LAY SHEETS OUT AS SHOWN





### FRONT PANEL ASSEMBLY

LAY SHEETS OUT AS SHOWN



NOTCH ON JAMB 90A FITS OVER JAMB 89A AND 89B  
AND NOTCH ON 89B AND 89A FITS OVER 55A

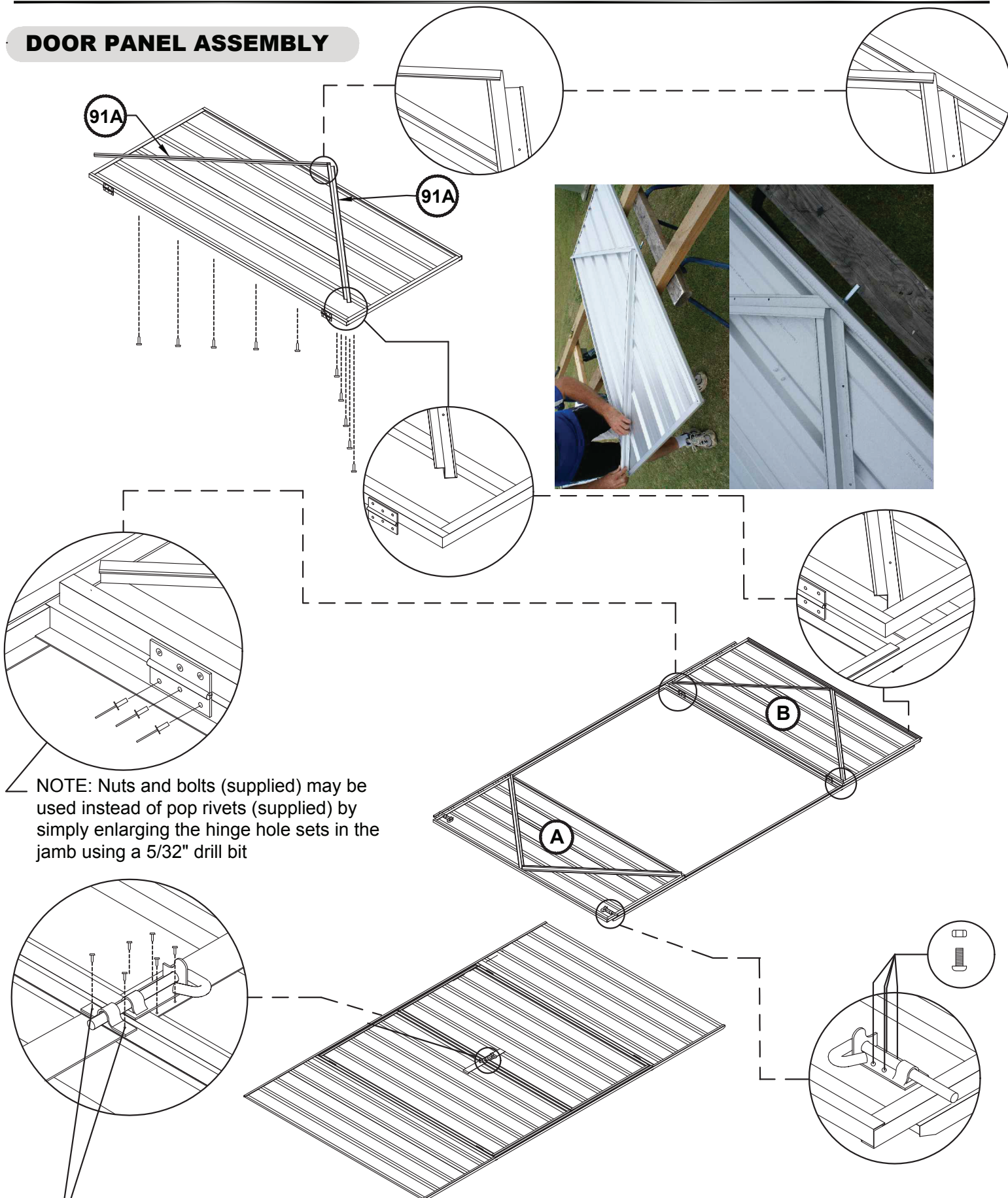
DO NOT INSTALL THIS SCREW  
(OR THE TOP EQUIVALENT)  
UNTIL CHANNELS 55A AND 55C  
ARE INSTALLED

NOTCH ON JAMB 89A AND 89B FITS  
OVER CHANNEL 55C AND CHANNEL  
79A INSERTS INTO 55C WITH  
SHORTEST SIDE FACING OUT.





### DOOR PANEL ASSEMBLY



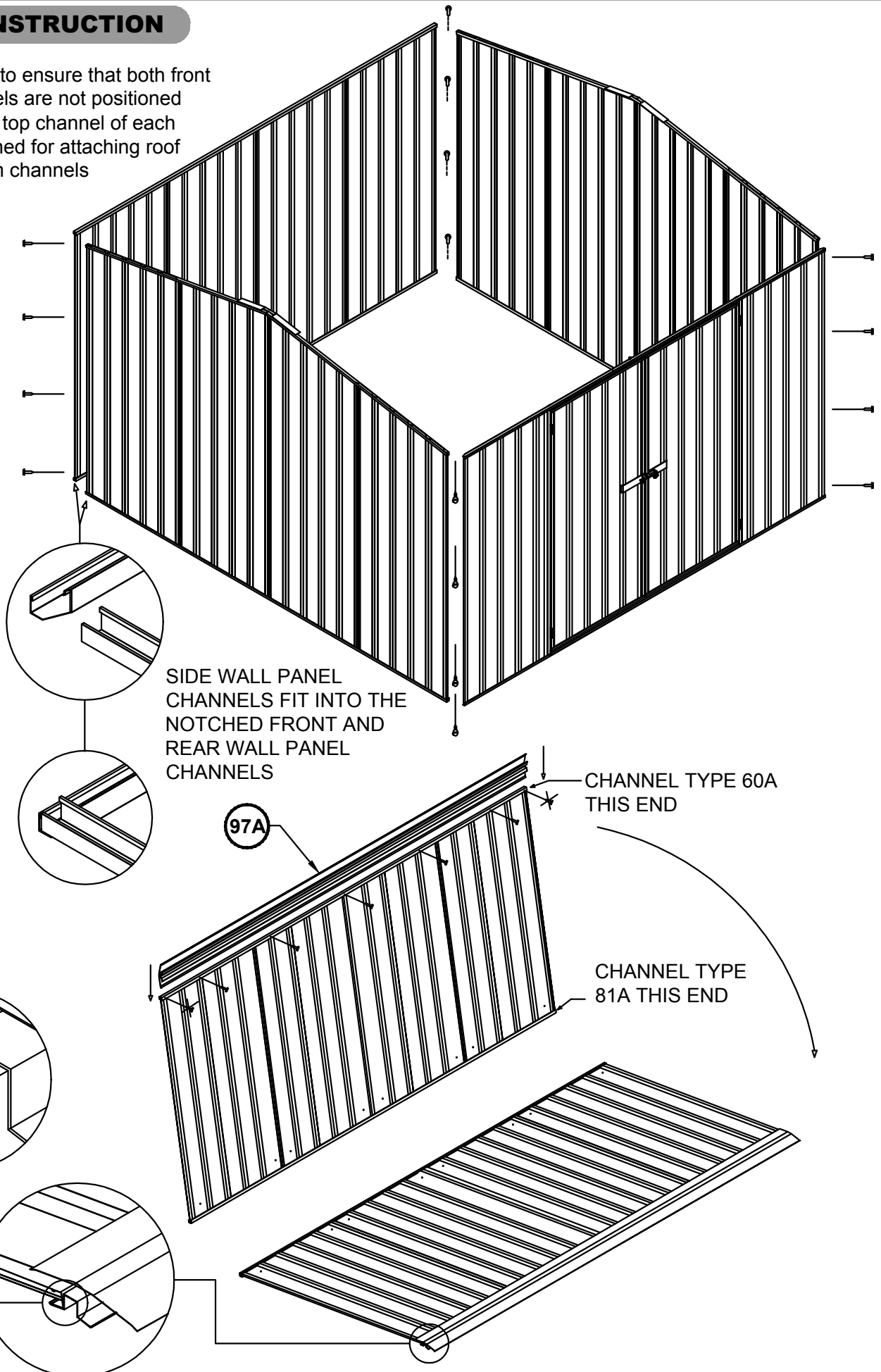
NOTE: Nuts and bolts (supplied) may be used instead of pop rivets (supplied) by simply enlarging the hinge hole sets in the jamb using a 5/32" drill bit

NOTE: The two holes required to connect the padbolt hasp for each door have not been pre-punched, to allow for proper alignment. position each hasp centrally over the padbolt shaft, and secure with screws. The sheet metal screws supplied have the ability to self drill through the channel, use a continuous firm pressure and high drill speed and the screws will penetrate the sheet metal. If necessary a 3mm drill bit can be used.(1/8")



### PANEL CONSTRUCTION

NOTE: Take care to ensure that both front and rear wall panels are not positioned upside down. The top channel of each panel is pre-punched for attaching roof sheets, the bottom channels are not.

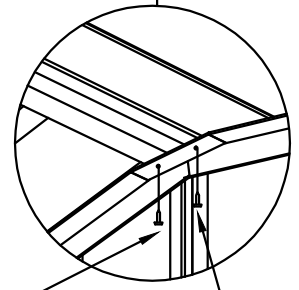
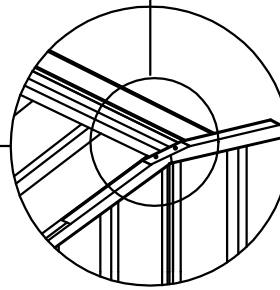




## ROOF CONSTRUCTION

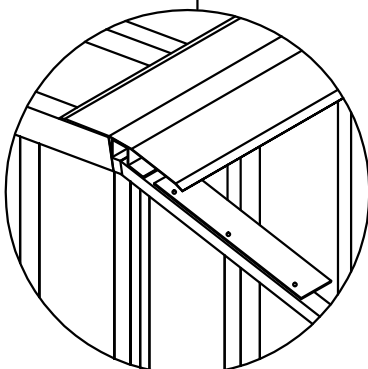
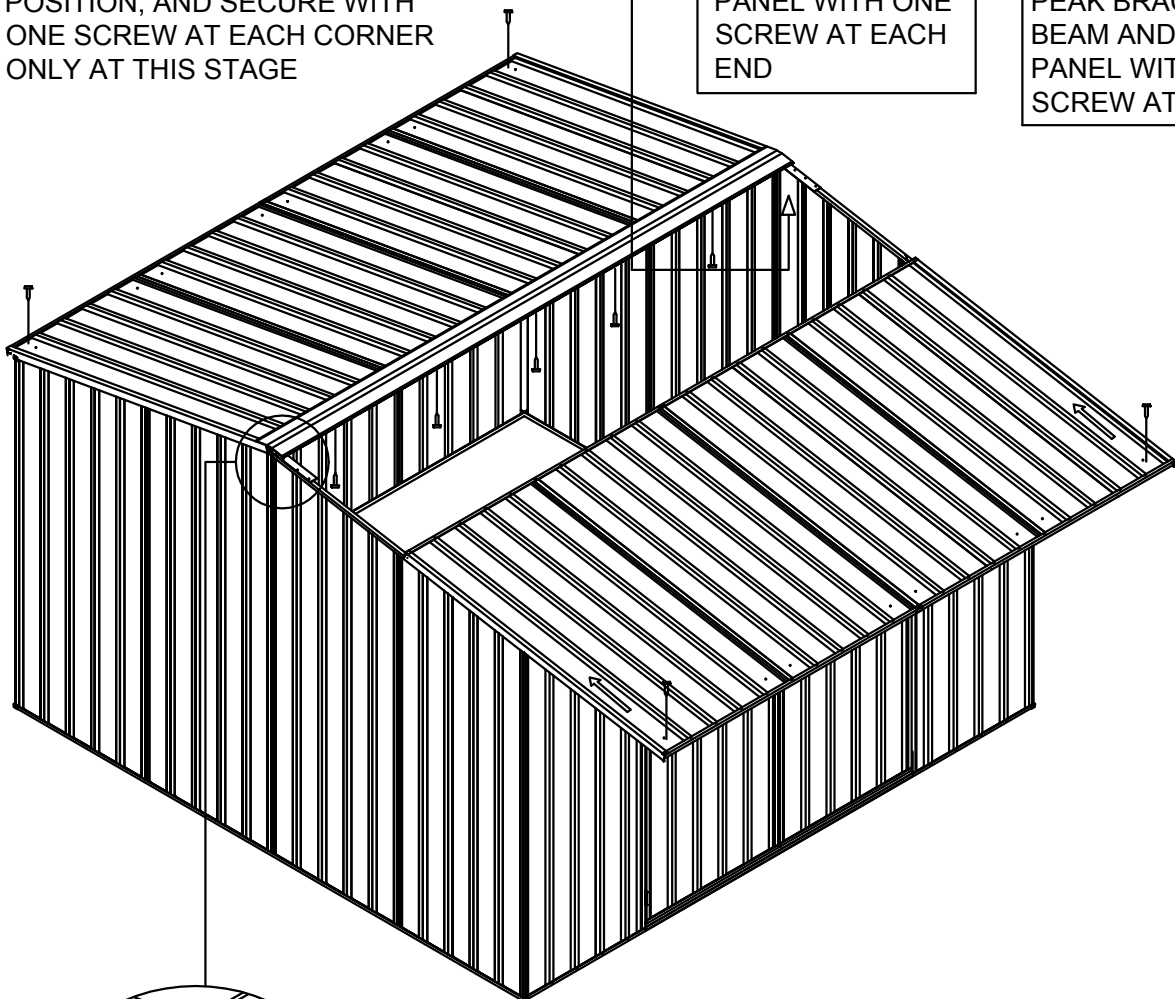
SLIDE THE ROOF PANEL INTO POSITION, AND SECURE WITH ONE SCREW AT EACH CORNER ONLY AT THIS STAGE

INSIDE VIEW OF FIXING



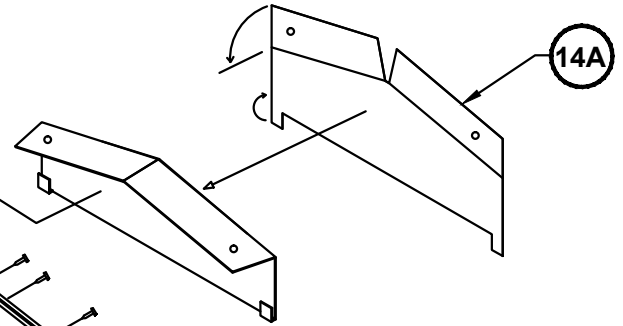
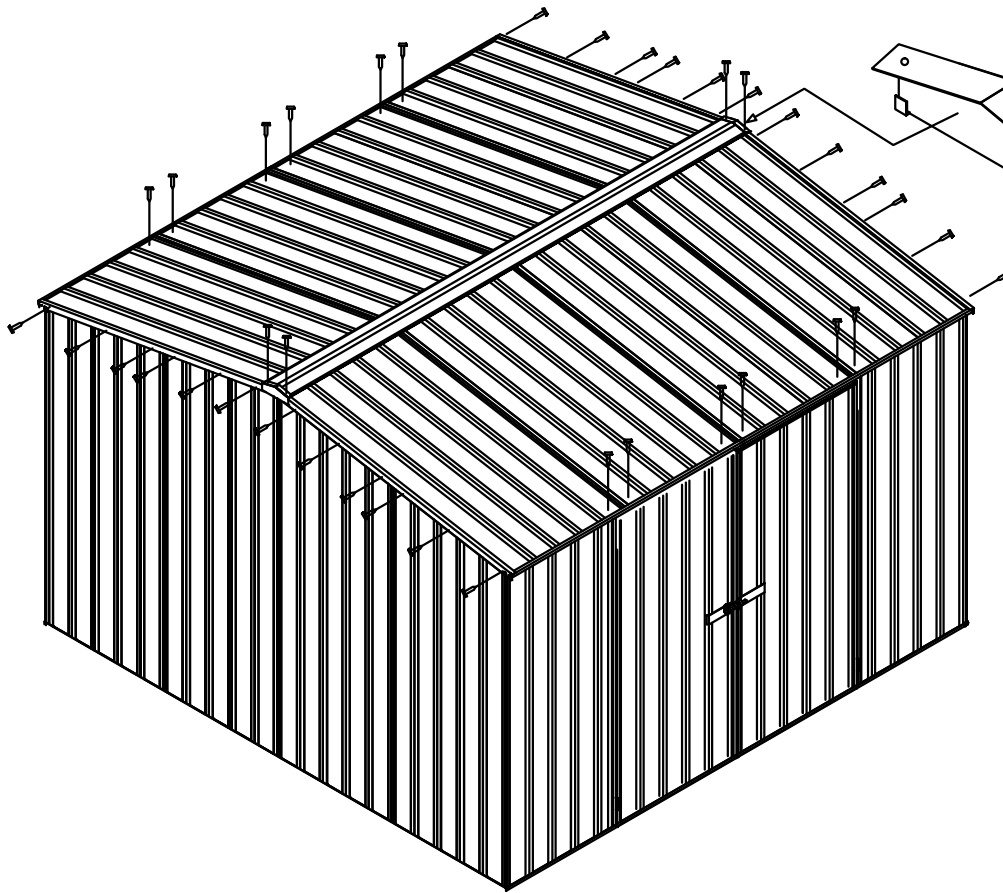
SECURE PEAK BRACE TO RIDGE BEAM AND ROOF PANEL WITH ONE SCREW AT EACH END

MOVE THE OTHER ROOF PANEL INTO POSITION AND SECURE PEAK BRACE TO RIDGE BEAM AND ROOF PANEL WITH ONE SCREW AT EACH END

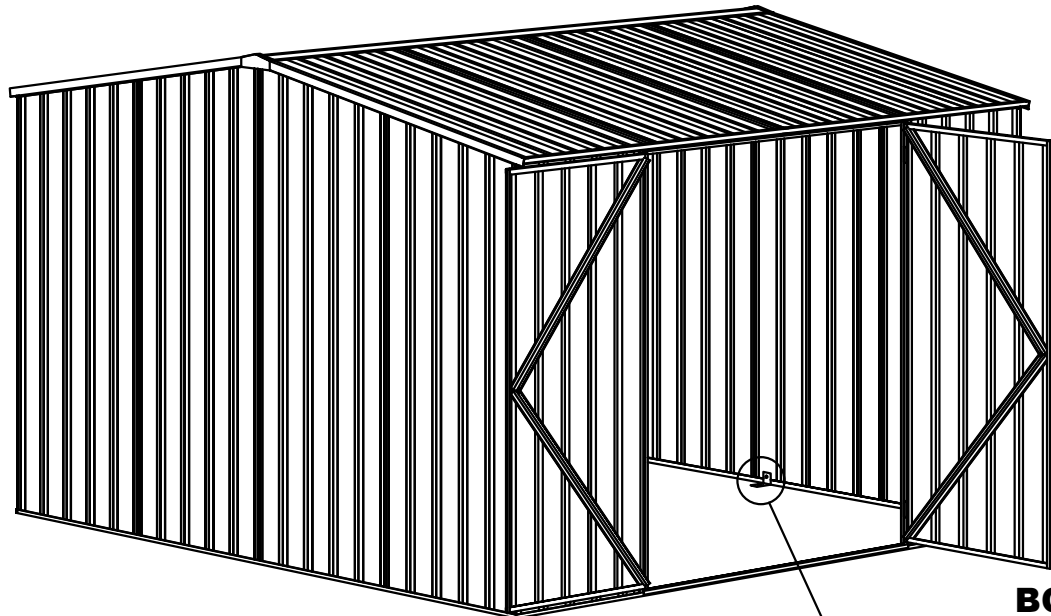




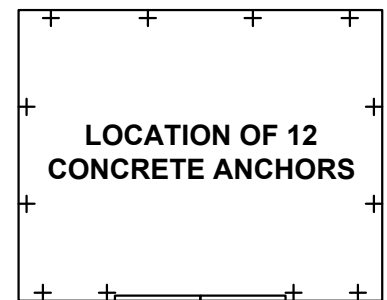
### FINAL CONSTRUCTION



BEND THE TOP AND BOTTOM FLANGES AS SHOWN, THEN HOOK THE BOTTOM FLANGES UNDER THE TOP CHANNEL AND SCREW THE TOP FLANGES FOR BOTH AS SHOWN GABLE CAPS

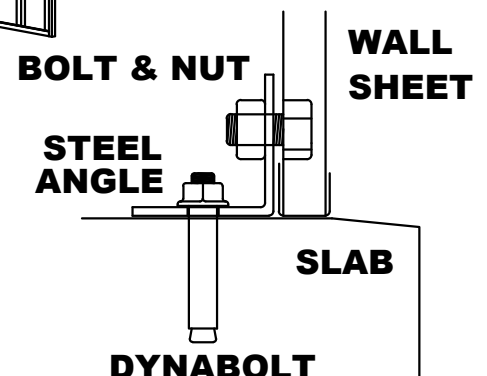


### ANCHORING OF SHED



- EACH ANCHOR CONSISTS OF ONE NUT, BOLT, DYNABOLT AND STEEL ANGLE
- DRILL A 25/64" HOLE INTO THE WALL SHEET
- DRILL A 25/64" HOLE INTO THE CONCRETE

INSTRUCTIONAL  
VIDEOS





## EXPORT PRODUCT WARRANTY AGAINST DEFECTS

Congratulations on your purchase of an ABSCO SHED

ABSCO SHEDS, including garden sheds, garden beds, aviaries, storage units, garages, awnings and carports are made using high quality Australian made steel.

We are pleased to advise we warrant that the steel coating will not rust, crack, flake peel or blister for 12 years from date of purchase.

This warranty does not apply to surface deterioration of panels caused by 'Swarf' (Tiny particles of steel debris left from cutting, grinding or drilling operations) that has not been removed after building construction, or as a result of contact with damp soil, chemicals, fertilisers or other corrosive substances.

This warranty covers any Absco product used for normal domestic use and installed in accordance with the installation instructions.

This warranty does NOT cover Damage caused by storms, wind, rain, snow or poor foundations.

This warranty does NOT cover ABSCO products installed in severe coastal, industrial or other highly corrosive environments. The warranty does not cover fasteners (screws, nuts, bolts, rivets, hasps or sliding padbolts).

The warranty is limited to replacement and delivery of components and does not include any labour or installation costs. The benefits given by the warranty are in addition to your other rights and remedies under a law in relation to the goods or services to which the warranty relates.

In the unlikely event a warranty claim is made, it must be supported by photographic evidence and details of the defect, including component part numbers, together with proof of purchase documentation (or on-line registration of purchase) and forwarded to the address below. Upon receipt of the warranty claim, the Customer Service Manager will contact you within three business days to advise you of the assessment outcome of the claim, which may include your expenses incurred in making the claim.

THE CUSTOMER SERVICE MANAGER, ABSCO SHEDS, PO BOX 119 ACACIA RIDGE QLD AUSTRALIA 4110

PHONE: +61 1800 029701 EMAIL: [warranty@absco.com.au](mailto:warranty@absco.com.au)

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