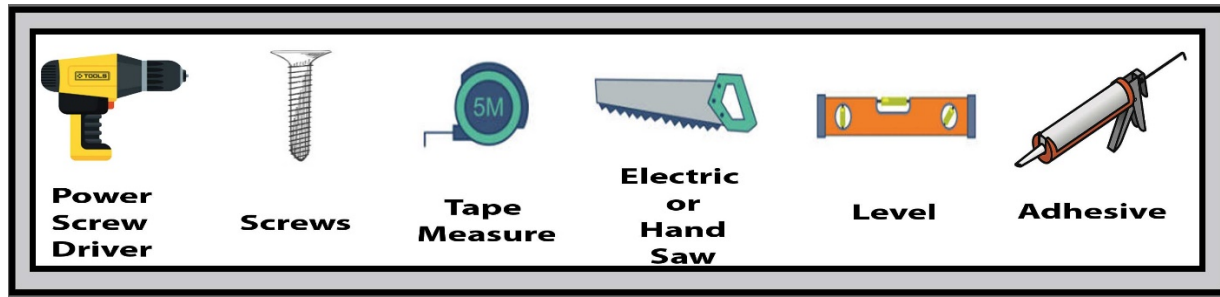




## Installation Instructions:



### Storage Panels:

- ✓ Tritan BP Siding should be climatized for 24 hours prior to installation. If the siding panels have been stored in a cool climate or at room temperature, they can be installed immediately.
- ✓ Siding panels should be stored flat to prevent bowing. If in the unlikely event bowing occurs, place the panels flat and they will self-correct.

### Installing Panels:

- ✓ The top of the panel has a protruding lip that will fit behind the panel that is being stacked on top of it.
- ✓ Due to the panels being highly textured, it is recommended that all measurements be marked and cut on the flat backside of the panel.
- ✓ Tritan BP siding panels interlock at each end and along the top / bottom. This helps to provide a seamless look. In many cases, the first panel must have one side of the "fingers" trimmed off to create a straight edge.
- ✓ Panels should be installed onto a clean flat dry surface.
- ✓ The panels should be installed from the bottom corner in a straight line. Each panel should be pressed firmly and tightly against one another for best results. It is very important that the first row of panels is level and straight for best outcomes. **Always install the panels in full rows working your way up.** The horizontal row must be installed before going vertically up. If the floor is not perfectly straight, the bottom of the panel may need to be slightly trimmed to ensure a straight and level installation.

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- When installing the siding, we recommend staggering the first panel. Please see the following.

## Staggered Joint Installation

**\*Important\***

The siding panels must be installed in complete horizontal rows starting at the bottom and working your way up.

Only start the next horizontal row when the row below it is complete.



**Hint:**

Take your time making the bottom row straight, this will make the rest of the installation go very smoothly.

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- ✓ Apply a generous amount of construction adhesive to each panel. We recommend PL Premium or Enerfoam as the adhesive of choice. Press the panel firmly onto the mounting service and screw or nail the panel into place.
  - We recommend using TapCon screws if install into concrete block.
- ✓ Screws / nails should be installed along the tongue among other unnoticeable places. If you need to further conceal a whole, simply apply a little wool filler to the screw whole and once dry apply a little touch up.
- ✓ Once the first panel is in place, repeat the processes above ensuring that each panel fits tightly and straight against one another.
- ✓ Panels can be mitered on a table saw, we recommend using a blade with 80 teeth or greater when using a circular saw to cut the panels.
  - Universal trim (Inside and outside corners, trim seals, electrical outlet covers) pieces are also available for purchase.
  - The panels must be installed in complete horizontal rows starting at the bottom and working your way up.
- ✓ Approximate Adhesive Needed:
  - 4 Panels = 1 tube of PL Premium
  - 100 Panels = 1 Tube of Enerfoam
  
  - 8 Accessory Items = 1 tube of PL Premium
  - 250 Accessory Items = 1 tube PL Premium

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## Touch Up Paint Instructions:



### Paint Storage:

- ✓ Keep Away from children and animals
- ✓ Ensure the lids are tightly closed to prevent spillage.
- ✓ Do not allow paints/stains to freeze.

### Application instructions:

- ✓ As needed, fill any screw/nail wholes, miter joints or other openings with wood filler or bondo. Allow for the filler to completely dry before moving to the next step.
- ✓ Ensure the paint/stain lids are sealed completely. Shake containers well to ensure a good color mix.
- ✓ Each color panel has it's on unique set up paints/stains. Some more than others. At a minimum you will receive two bottles. The first bottle is the base color, which will be labeled as such. The secondary bottle(s) will the be actual color tint/stain. Each bottle with be marked with the color.
- ✓ Apply the base using a standard paint brush. Paint only the area that is needing touchup. Allow for the paint to completely dry before moving to the next step.
- ✓ Once the base is completely dry, identify which color tint is needed to match the surrounding area of the panel. Normally just one color will be needed per area. Using a small brush, apply the stain over the newly painted base. Once applied, lightly wipe the stain with a rag until you achieve the desired effect. Allow the stain to completely dry.

### Helpful Hints:

- ✓ Always use a clean dry brush when applying stains.
- ✓ Avoid applying stain over existing stain, this can cause the area to darken.

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