

Hutch

IMPORTANT

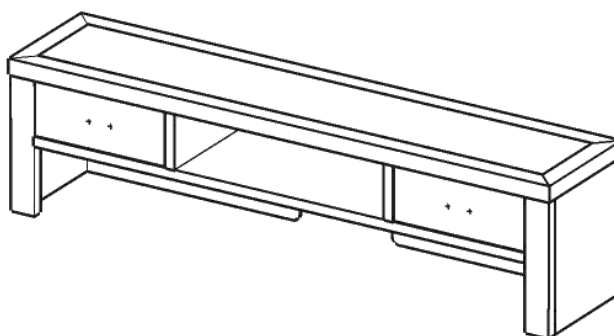
Carefully remove all the parts from the carton and place them individually on a soft cloth to prevent scratches or other damage.

Carefully and strictly follow these assembly instructions to ensure a completed product as designed.

Do not use power tools above 8 volts to assemble.



Part List



Assembly Instructions

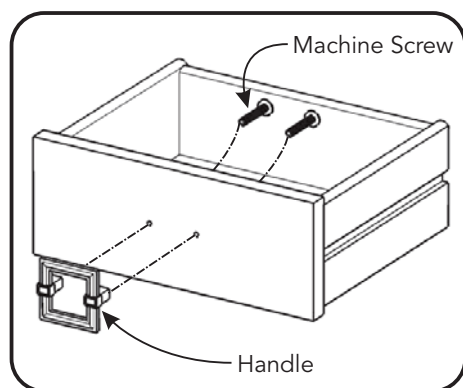
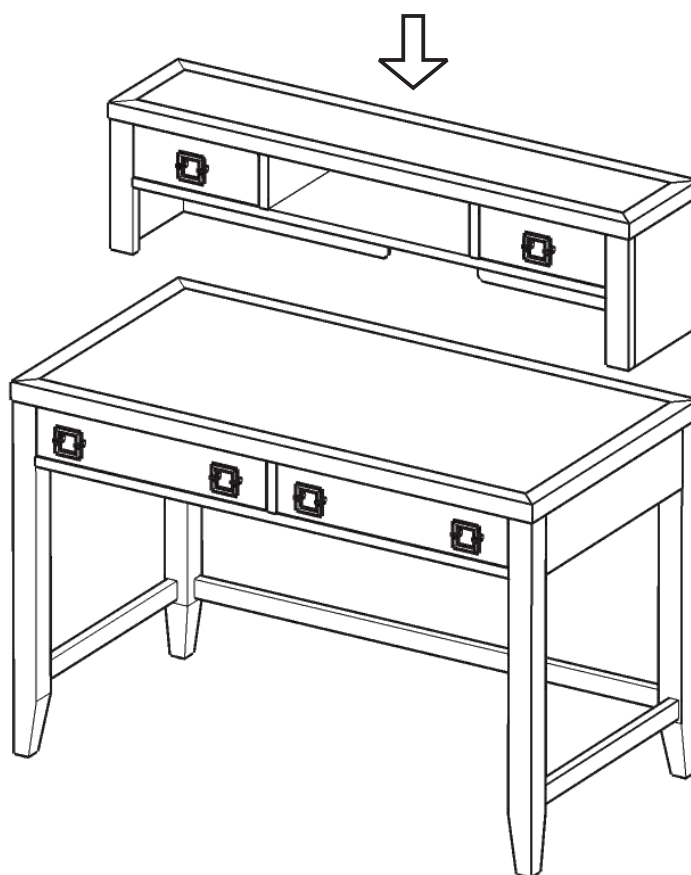


Figure 1

Remove handles on inside of drawers and attach to outside of drawers with machine screws. (See Figure 1)

Place Hutch on Student Desk.



Tool(s) required for assembly: Phillips screwdriver

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CARE INSTRUCTIONS

NEVER

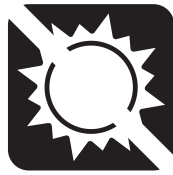
allow liquids to remain on furniture.
Absorption causes parts to warp
and split and finishes to delaminate.

NEVER

use glass cleaners on
finished furniture. Ammonia
chemically attacks the finish.



Do not use power tools
above 8 volts to assemble.
**PREVENT
CRACKING**



Do not place
in direct sunlight.
**PREVENT
FADING**



Do not write
directly on surface.
**PREVENT
MARKING**



Do not place hot
objects on surface.
**PREVENT
FINISH DAMAGE**



Do not use rubber
based placemats.
**PREVENT
DISCOLORING**



Do not use commercial
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**PREVENT
YELLOWING**

CLEAN

with a soft cloth moistened
in lukewarm soap and water.
Buff with a dry clean cloth.

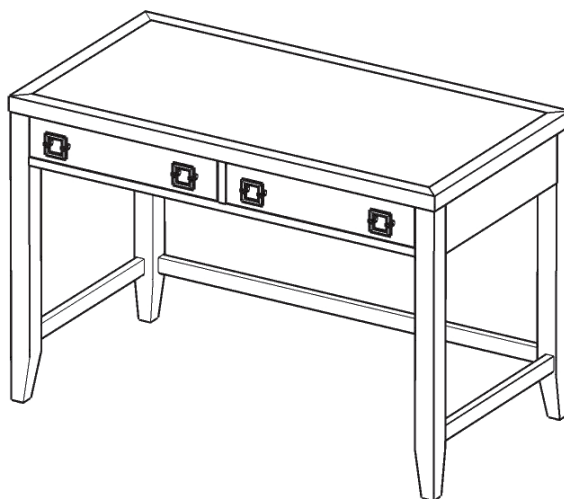


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Student Desk



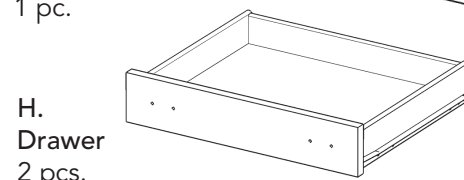
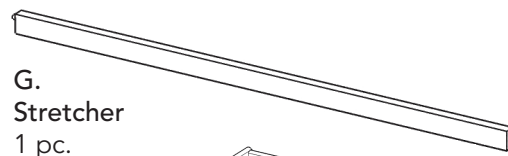
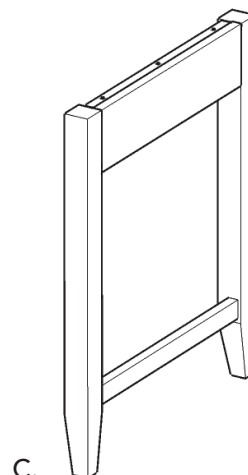
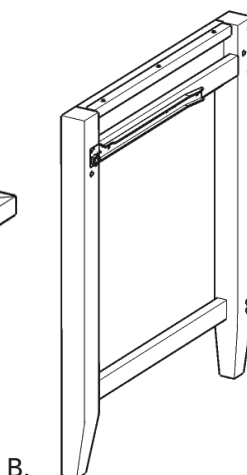
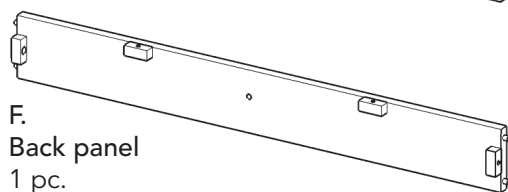
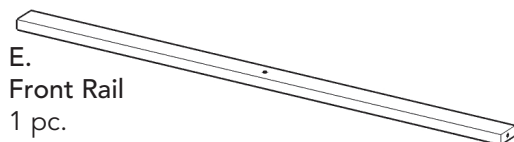
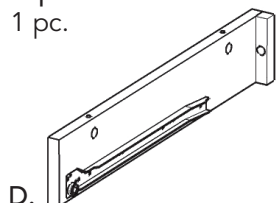
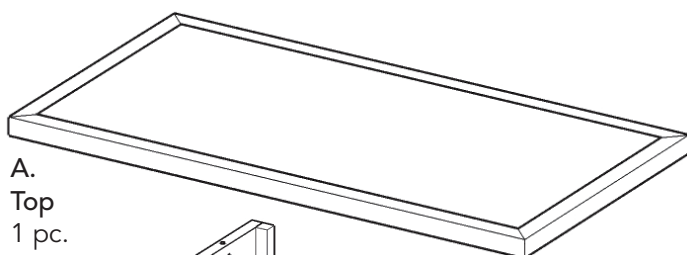
IMPORTANT

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Carefully and strictly follow these assembly instructions to ensure a completed product as designed.

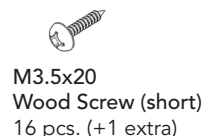
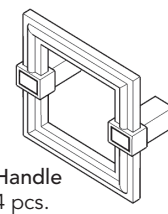
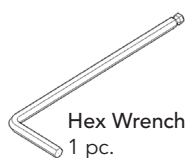
Do not use power tools above 8 volts to assemble.

Part List



Refer to later page(s) of these instructions for drawer assembly.

Hardware List



Tool(s) required for assembly: Phillips screwdriver, Level

Assembly Instructions 2/5

IMPORTANT

- Use a soft cloth between these parts and the floor.
- Do not use power tools above 8 volts to assemble.
- Do not tighten all the bolts until each part is properly assembled.
- The unit must be level to work properly. Use the included adjustable levelers to level.
- Keep Hex Wrench as the bolts may need to be tightened in the future.

STEP 1

Place Top (A) and Side Frames (B), (C) on a soft cloth.

Insert Cam Lock Screws into pre-drilled holes in Top (A) and Side Frames (B), (C), then tighten. (See Figure 1)

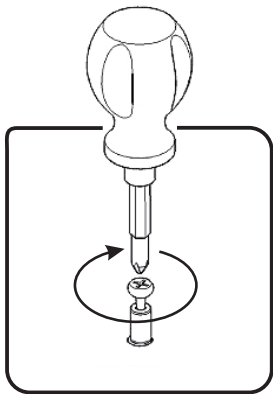
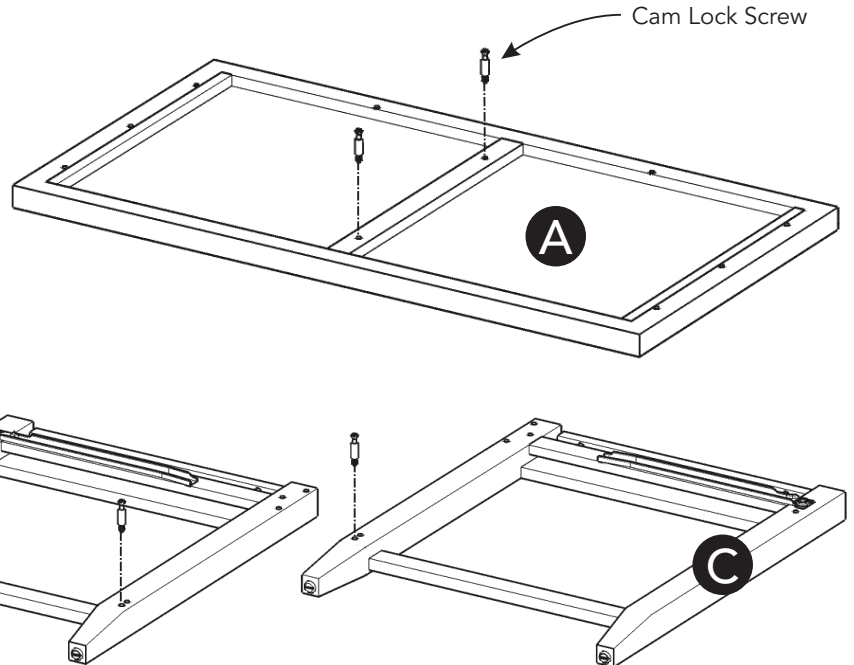


Figure 1



STEP 2

Attach Side Frame (C) to Top (A) with Flat Washers, Spring Washers and Head Cap Bolts, tightening bolts only halfway. (See Figure 2)

Attach Back Panel (F) to unit with Flat Washers, Spring Washers and Head Cap Bolts, tightening bolts only halfway.

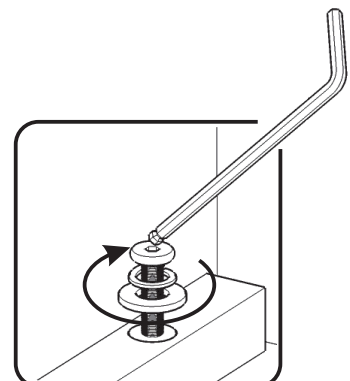
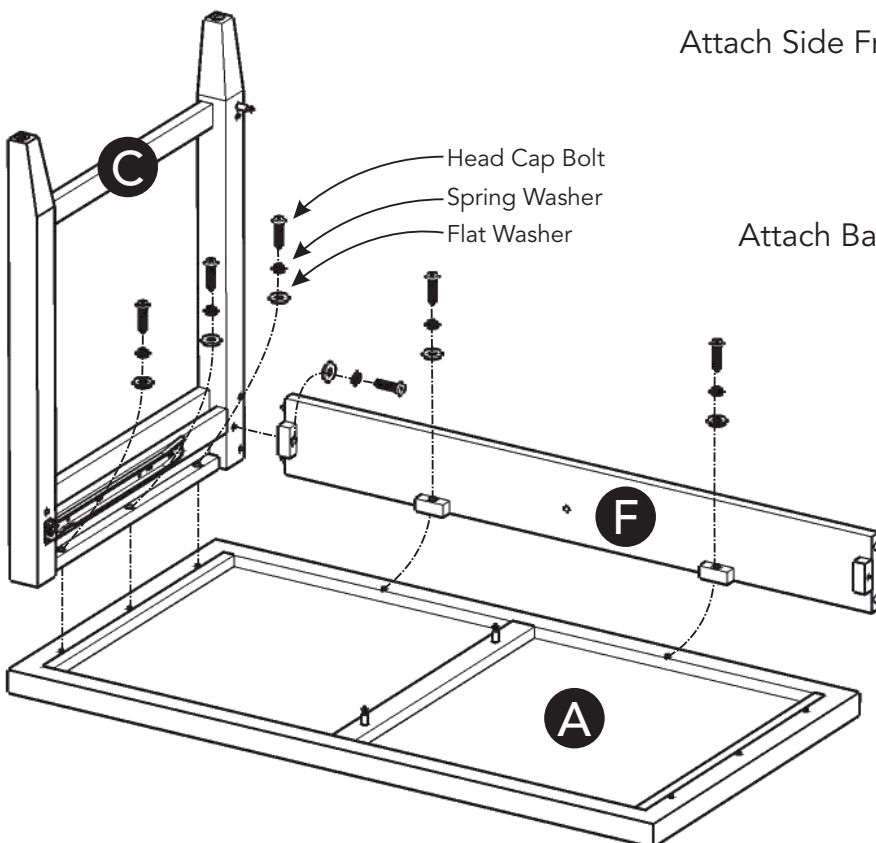


Figure 2

STEP 3

Attach Divider (D) to unit with Cam Locks, Flat Washer, Spring Washer and Head Cap Bolt, tightening bolt only halfway.

Attach Front Rail (E) to unit with Head Cap Bolt, Shaped Washer and Head Cap Bolt (long), tightening bolts only halfway. (See Figure 3)

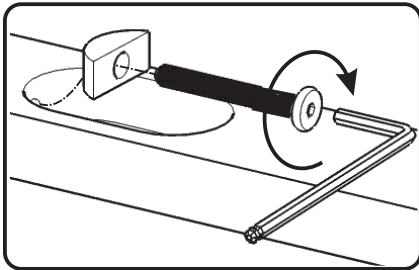
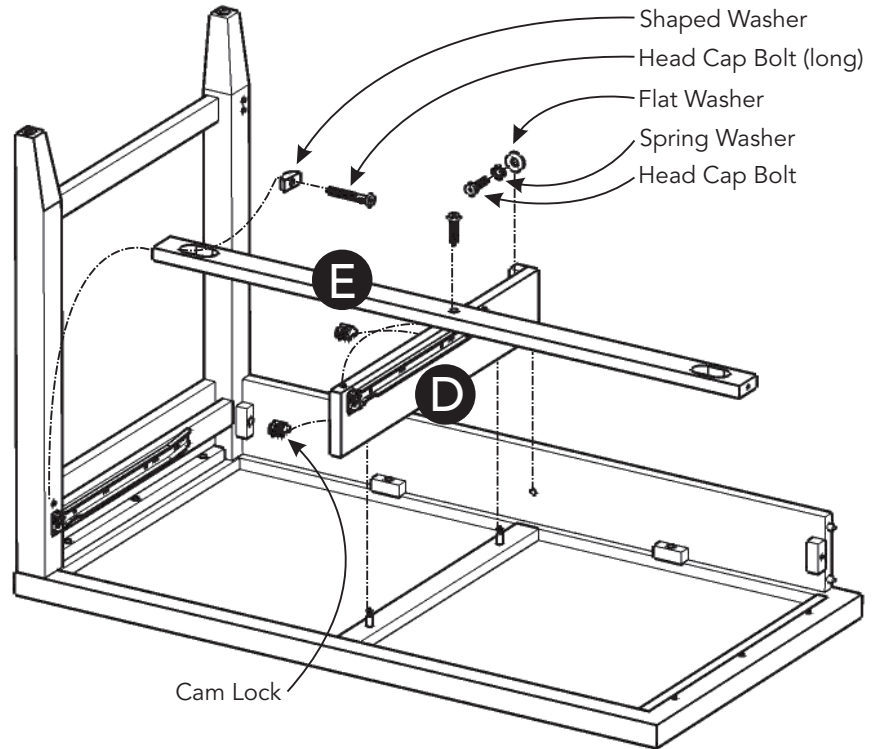


Figure 3



STEP 4

Attach Stretcher (G) to unit with Cam Lock.

Attach Side Frame (B) to unit with Cam Lock, Flat Washers, Spring Washers, Head Cap Bolts, Shaped Washer and Head Cap Bolt (long), tightening bolts only halfway.

Cover Cam Locks with Covers. (See Figure 4)

Tighten all bolts used in Step 2, 3 and 4.

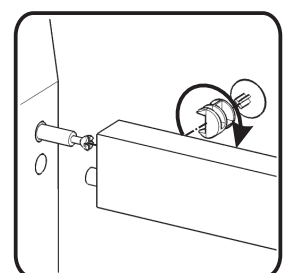
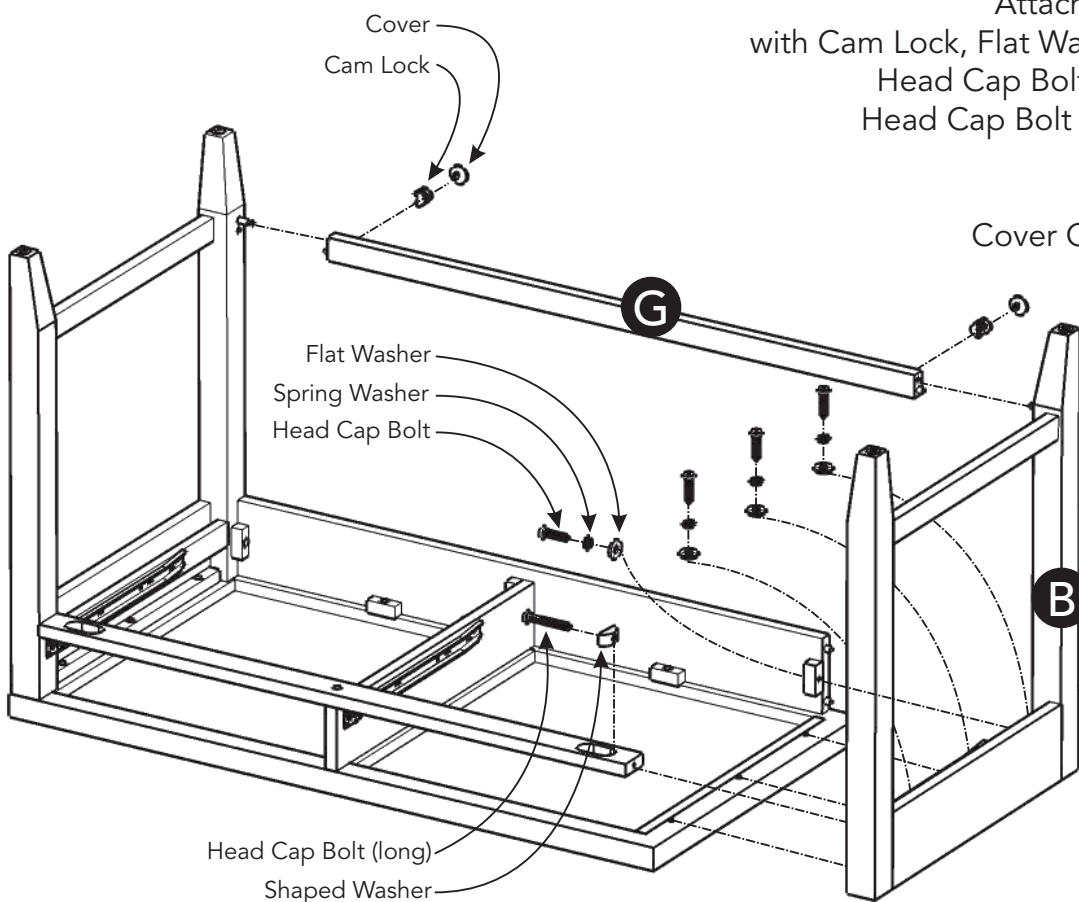
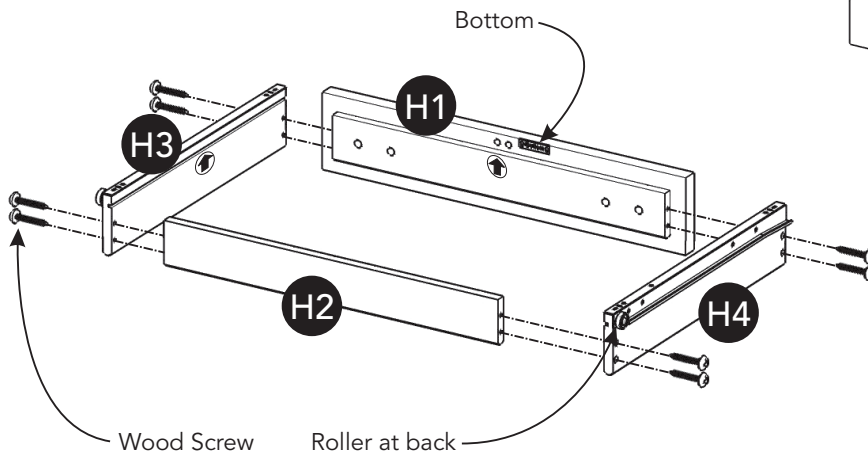
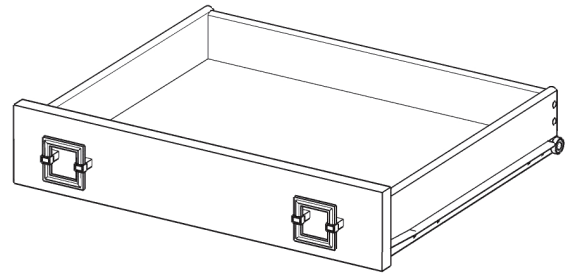


Figure 4

Assembly Instructions 4/5

Drawer (H)



STEP 5

Attach Drawer Front (H1) and Drawer Back (H2) to Drawer Side (H3) with Wood Screws.

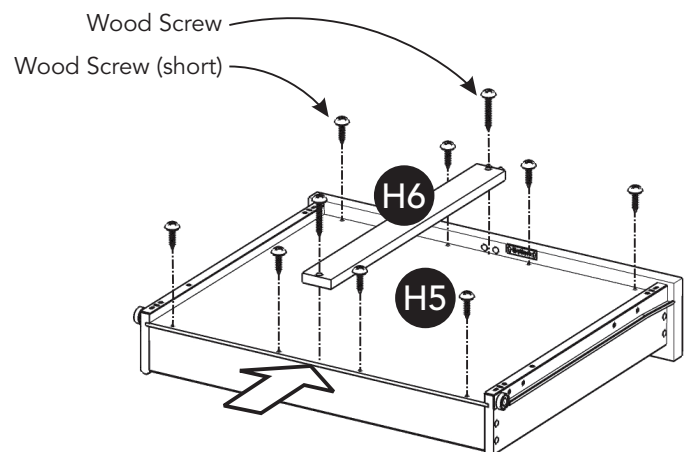
Attach Drawer Side (H4) to unit with Wood Screws.

STEP 6

Slide Drawer Bottom (H5) into groove.

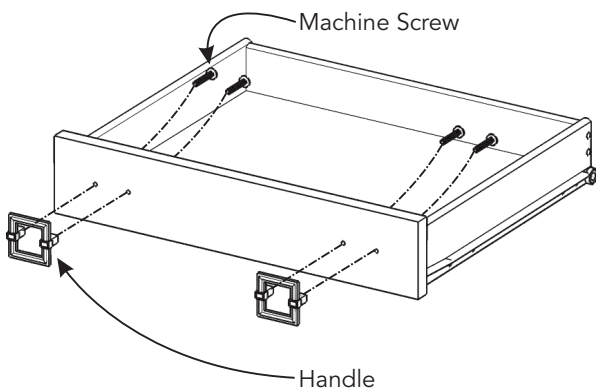
Attach Support (H6) to unit with Wood Screws.

Attach Drawer Bottom (H5) to unit with Wood Screws (short).

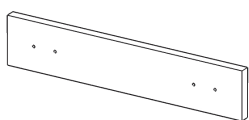


STEP 7

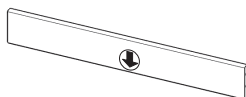
Attach Handles with Machine Screws.



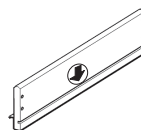
Part List



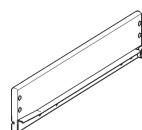
H1.
Drawer Front
2 pcs.



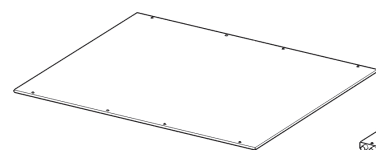
H2.
Drawer Back
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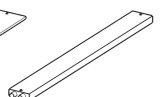
H3.
Drawer Side
2 pcs.



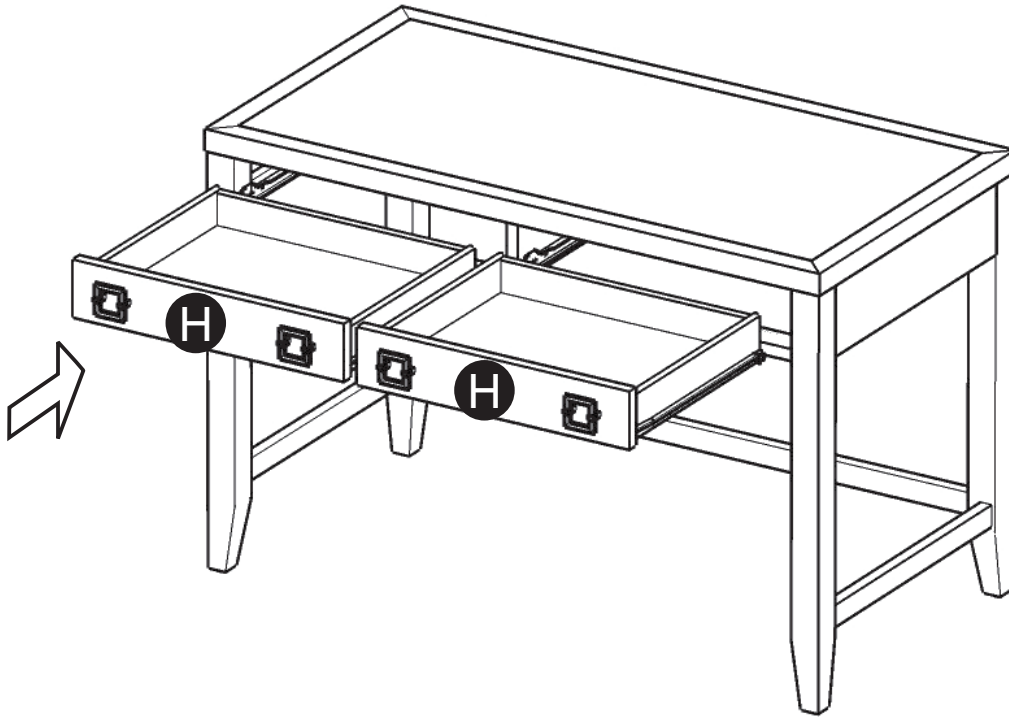
H4.
Drawer Side
2 pcs.



H5.
Drawer Bottom
2 pcs.



H6.
Support
2 pcs.



STEP 8

Turn unit over to its' upright position.

Slide Drawers (H) into position.

Level unit by adjusting the adjustable levelers on bottom of unit.
(See Figure 5)

Note: Unit must be level to work properly.

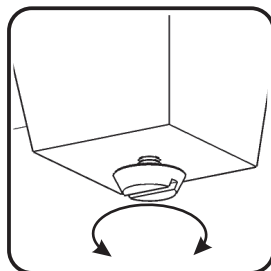


Figure 5

CARE INSTRUCTIONS

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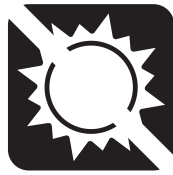
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