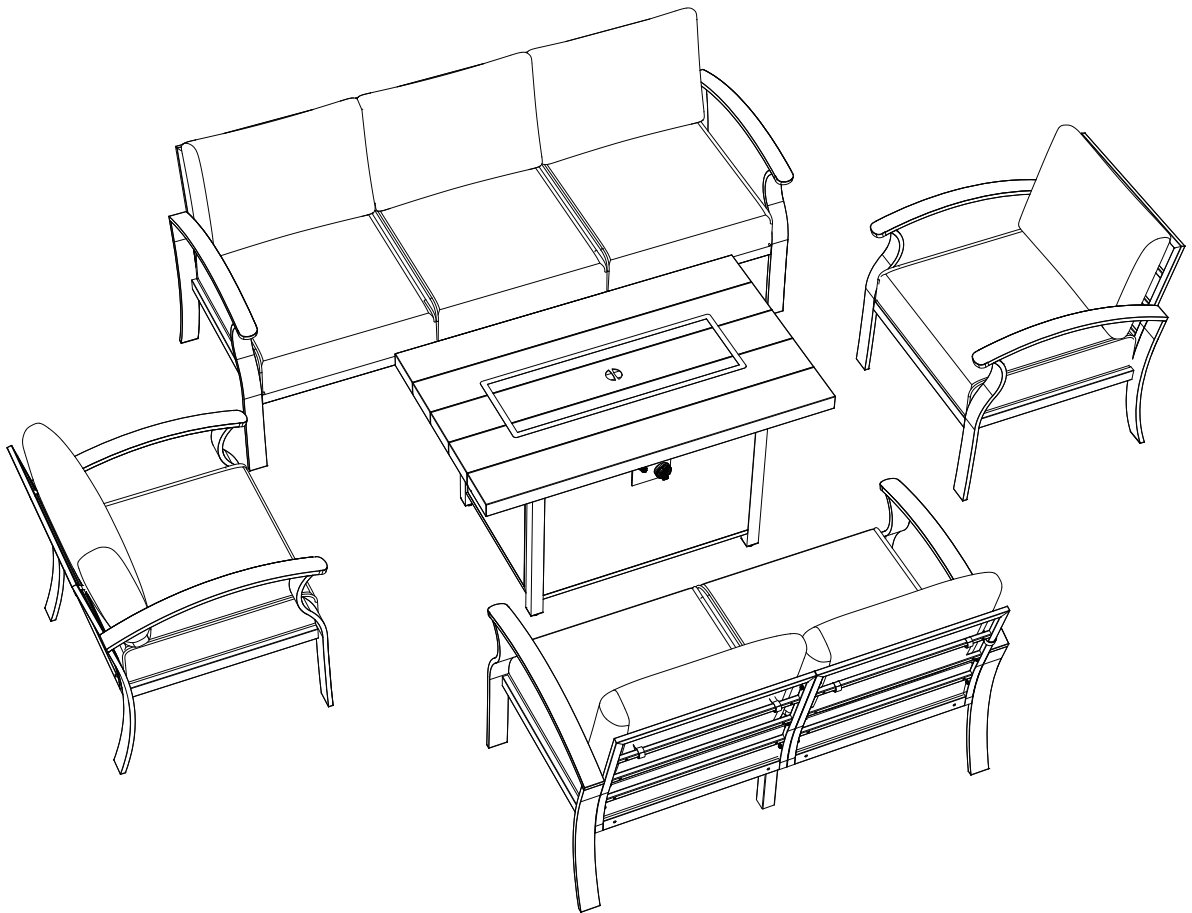


## Aluminum Outdoor Combination Sofa 4-piece Set

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If you have any questions about the outdoor combination sofa, please feel free to contact us.

Customer Service Email: [Service@alaulm.com](mailto:Service@alaulm.com)



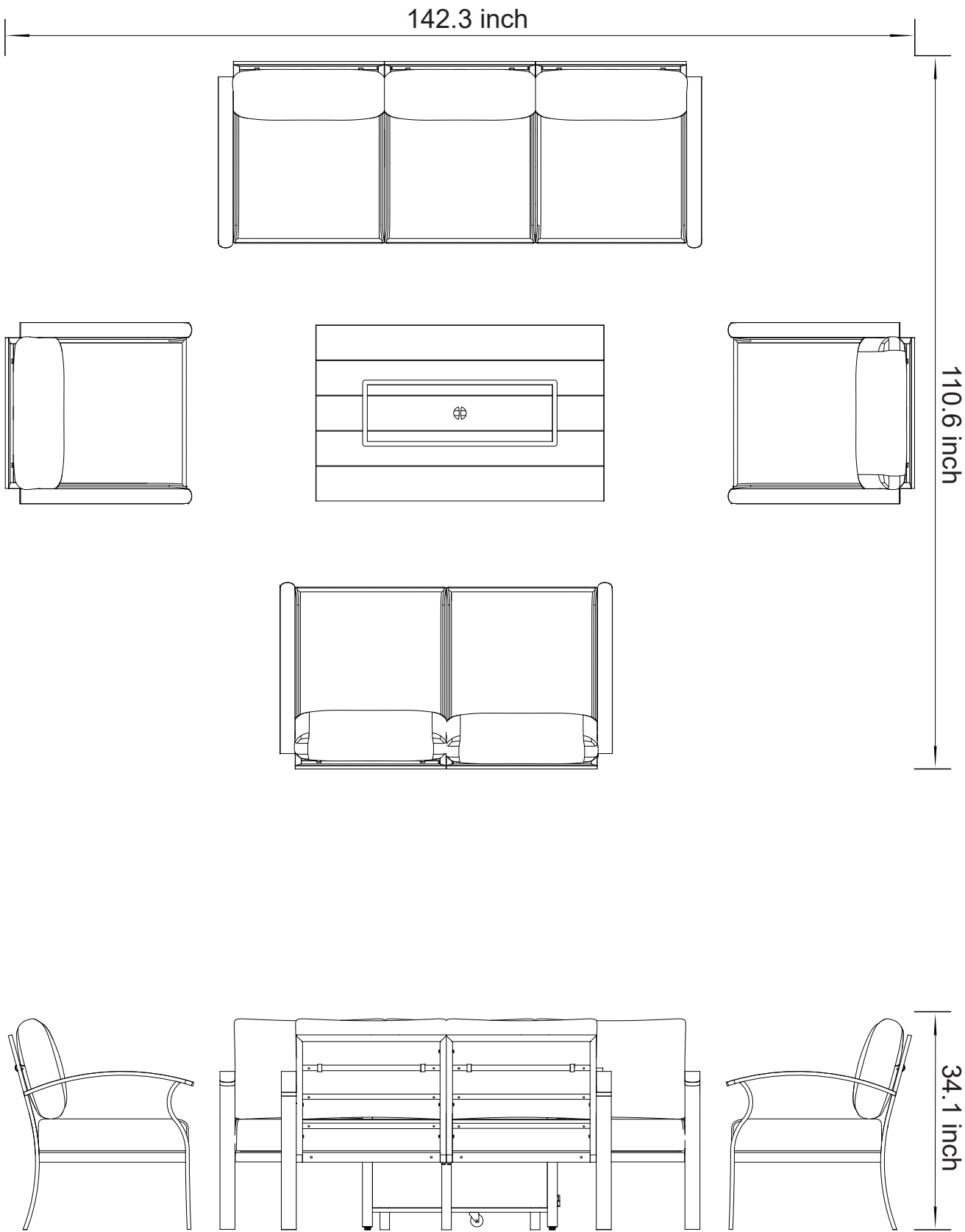
### AluDASF23

#### IMPORTANT

PLEASE READ BEFORE YOU COMMENCE ASSEMBLY

Follow the guidelines in this user guide to ensure correct  
assembly and care for this product.

# SPECIFICATIONS



Catalog

Specifications..... 01

Before you begin..... 03

Part List And Extra ..... 04

How to Assemble Single Sofa..... 08

How to Assemble Double Sofa ..... 11

How to Assemble The Three-person Sofa ..... 16

How to Use The Seat Cushions And Pillows..... 21

Cushion Manual ..... 22



# Before You Begin

**Assembly Instructions:**

Instructions are supplied in this manual and contain all appropriate information for your building model.

Review all instructions before you begin and during assembly, follow the step sequence carefully for correct results.

**Parts and Parts List:**

Check to be sure that you have all the necessary parts for building.

Separate contents of the carton by the part number while reviewing parts list.

Familiarize yourself with the hardware and fasteners for easier use during construction.

The first few steps show how to join related parts which is to obtain larger sub-assemblies be used later.

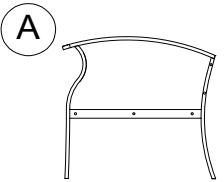
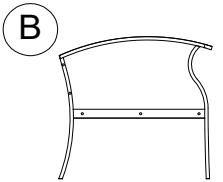
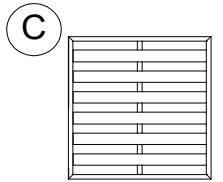
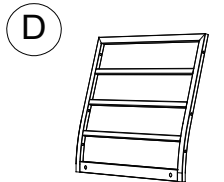
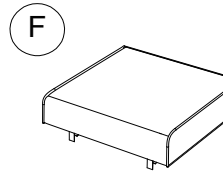
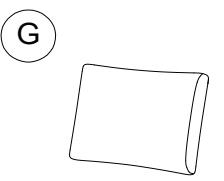
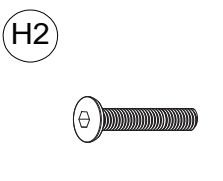
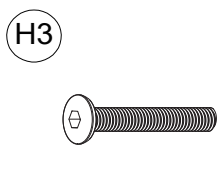
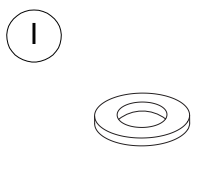
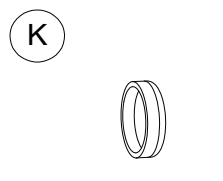
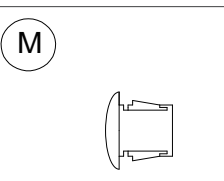
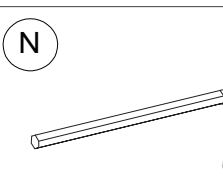
All parts are packaged within the carton.

Note that extra fasteners have been supplied for your convenience.

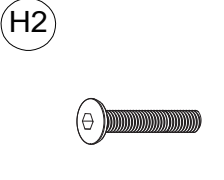
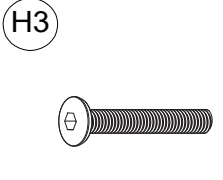
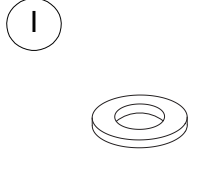
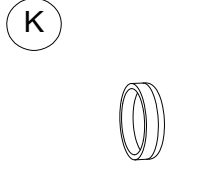
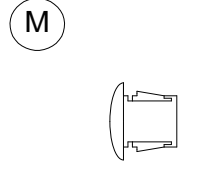


# PART LIST

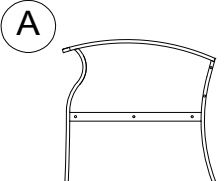
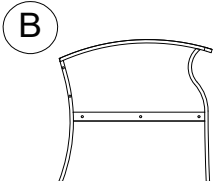
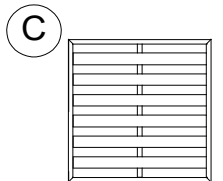
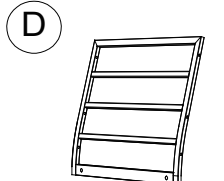
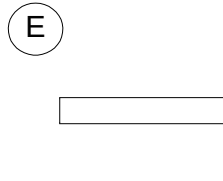
## Parts List (Box A)

				
Left Sofa Armrest	Right Sofa Armrest	Base Plate	Sofa Backrest	Cushions
2 PCS	2 PCS	2 PCS	2 PCS	2 PCS
				
Pillows	M6x30	M6x40	Metal Gasket	Screw Caps
2 PCS	4 PCS	20 PCS	24 PCS	24 PCS
				
Hole Cover	Universal wrench			
8 PCS	1 PC			

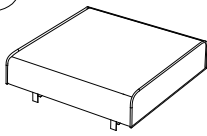
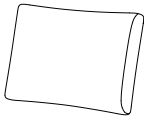
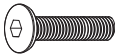










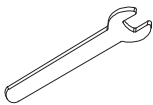
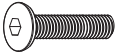

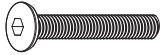







## Extra (Box A)

				
M6x30	M6x40	Metal Gasket	Screw Caps	Hole Cover
1 PC	2 PCS	2 PCS	2 PCS	1 PC

## Parts List (Box B)

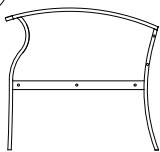
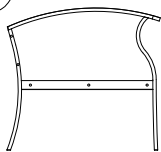
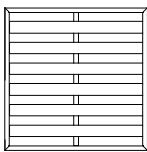

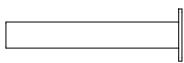
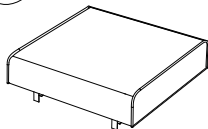

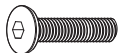










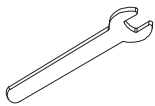
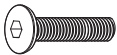




				
Left Sofa Armrest	Right Sofa Armrest	Base Plate	Sofa Backrest	Sofa Legs
1 PC	1 PC	2 PCS	2 PCS	2 PCS

# PART LIST

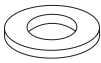




Parts List (Box B)				
<b>F</b>  Cushions 2 PCS	<b>G</b>  Pillows 2 PCS	<b>H1</b>  M6x20 8 PCS	<b>H2</b>  M6x30 4 PCS	<b>H3</b>  M6x40 10 PCS
<b>H4</b>  M6x50 3 PCS	<b>H5</b>  M6x60 3 PCS	<b>I</b>  Metal Gasket 28 PCS	<b>J</b>  M6 6 PCS	<b>K</b>  Screw Caps 28 PCS
<b>L</b>  Nut Caps 6 PCS	<b>M</b>  Hole Cover 4 PCS	<b>N</b>  Universal wrench 1 PC	<b>O</b>  Open-end wrench 1 PC	
Extra (Box B)				
<b>H1</b>  M6x20 2 PCS	<b>H2</b>  M6x30 1 PC	<b>H3</b>  M6x40 2 PCS	<b>H4</b>  M6x50 1 PC	<b>H5</b>  M6x60 1 PC
<b>I</b>  Metal Gasket 2 PCS	<b>J</b>  M6 2 PCS	<b>K</b>  Screw Caps 2 PCS	<b>L</b>  Nut Caps 1 PC	<b>M</b>  Hole Cover 1 PC

# PART LIST

## Parts List (Box C)

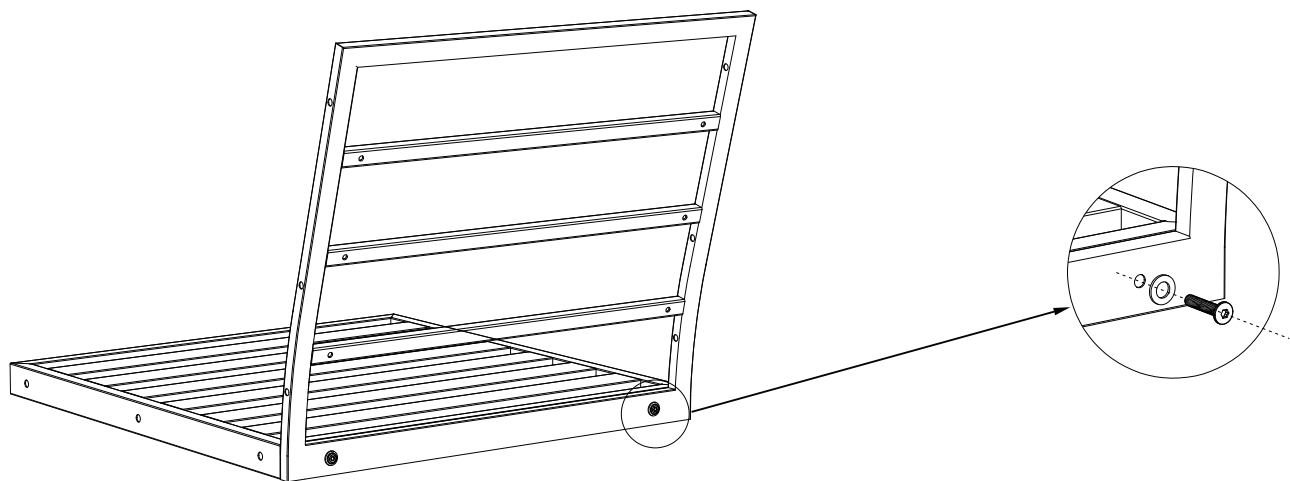
<b>A</b>  Left Sofa Armrest 1 PC	<b>B</b>  Right Sofa Armrest 1 PC	<b>C</b>  Base Plate 3 PCS	<b>D</b>  Sofa Backrest 3 PCS	<b>E</b>  Sofa Legs 4 PCS
<b>F</b>  Cushions 3 PCS	<b>G</b>  Pillows 3 PCS	<b>H1</b>  M6x20 16 PCS	<b>H2</b>  M6x30 6 PCS	<b>H3</b>  M6x40 10 PCS
<b>H4</b>  M6x50 6 PCS	<b>H5</b>  M6x60 6 PCS	<b>I</b>  Metal Gasket 44 PCS	<b>J</b>  M6 12 PCS	<b>K</b>  Screw Caps 44 PCS
<b>L</b>  Nut Caps 12 PCS	<b>M</b>  Hole Cover 4 PCS	<b>N</b>  Universal wrench 1 PC	<b>O</b>  Open-end wrench 1 PC	
<b>Extra (Box C)</b>				
<b>H1</b>  M6x20 2 PCS	<b>H2</b>  M6x30 1 PC	<b>H3</b>  M6x40 2 PCS	<b>H4</b>  M6x50 1 PC	<b>H5</b>  M6x60 1 PC

# PART LIST

Extra (Box C)				
<div>I</div> <div></div> <div>Metal Gasket</div> <div>4 PCS</div>	<div>J</div> <div></div> <div>M6</div> <div>2 PCS</div>	<div>K</div> <div></div> <div>Screw Caps</div> <div>4 PCS</div>	<div>L</div> <div></div> <div>Nut Caps</div> <div>2 PCS</div>	<div>M</div> <div></div> <div>Hole Cover</div> <div>1 PC</div>

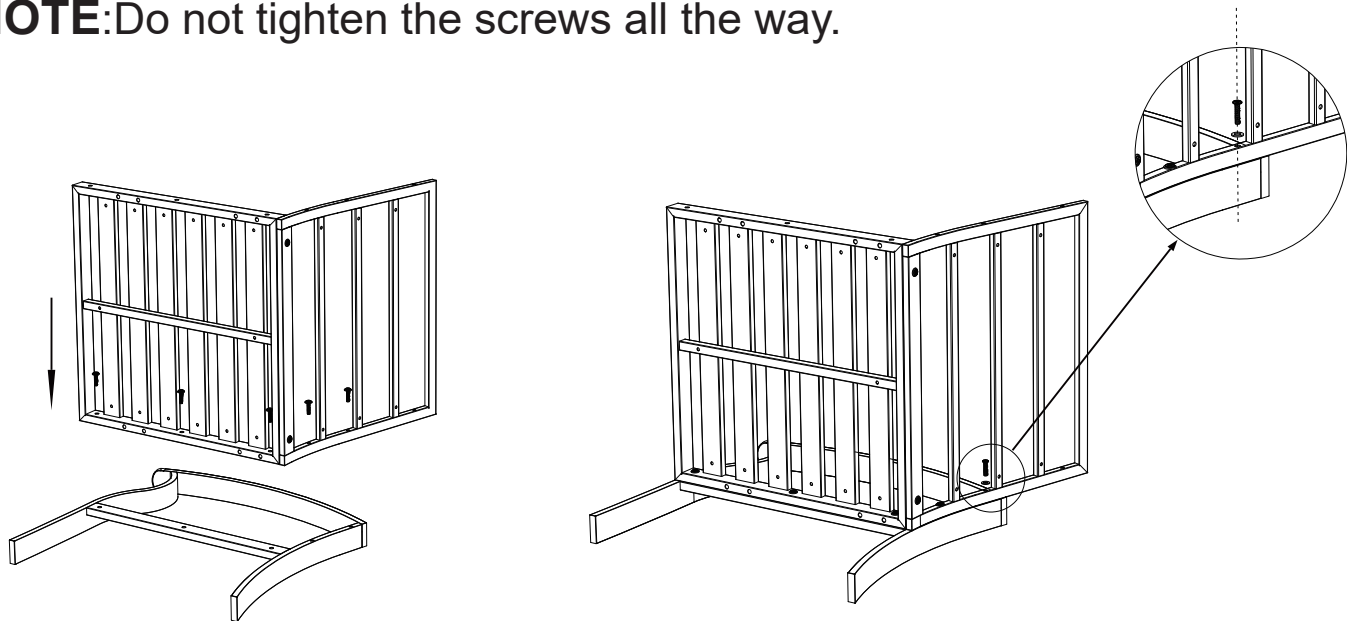
## How To Assemble Single Sofa

**Step 1:** Attach the base plate(C) to the sofa backrest(D) with screws(H2).  
**NOTE:** Do not tighten the screws all the way.



C		x2	D		x2	H2		M6*30	x4
						I			x4

**Step 2:** Connect the left sofa armrest(A) of the sofa to the base plate(C) and backrest(D) with screws(H3).  
**NOTE:** Do not tighten the screws all the way.

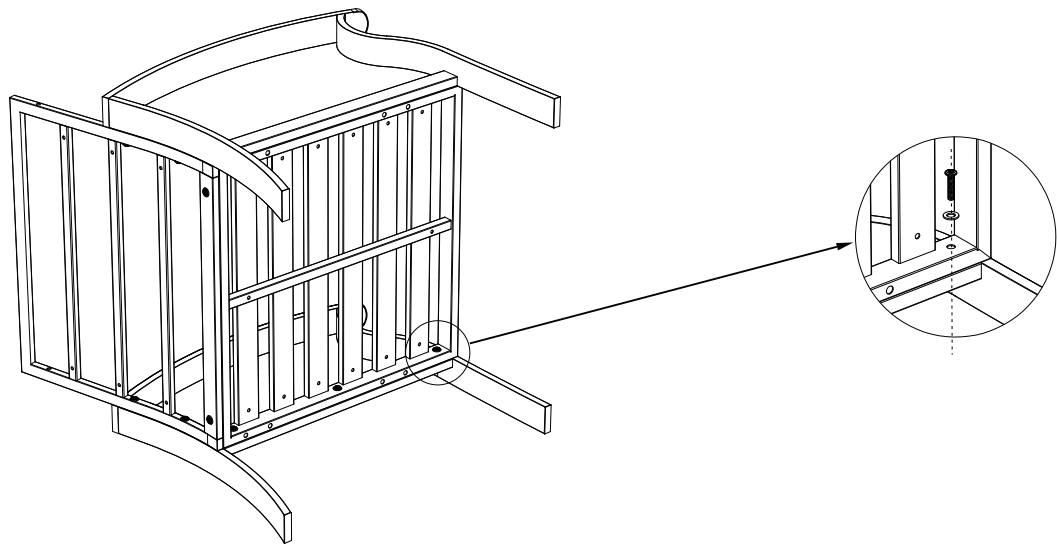


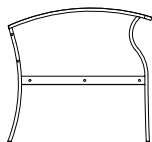


A		x2	H3		M6*40	x10
			I			x10

# Installation steps

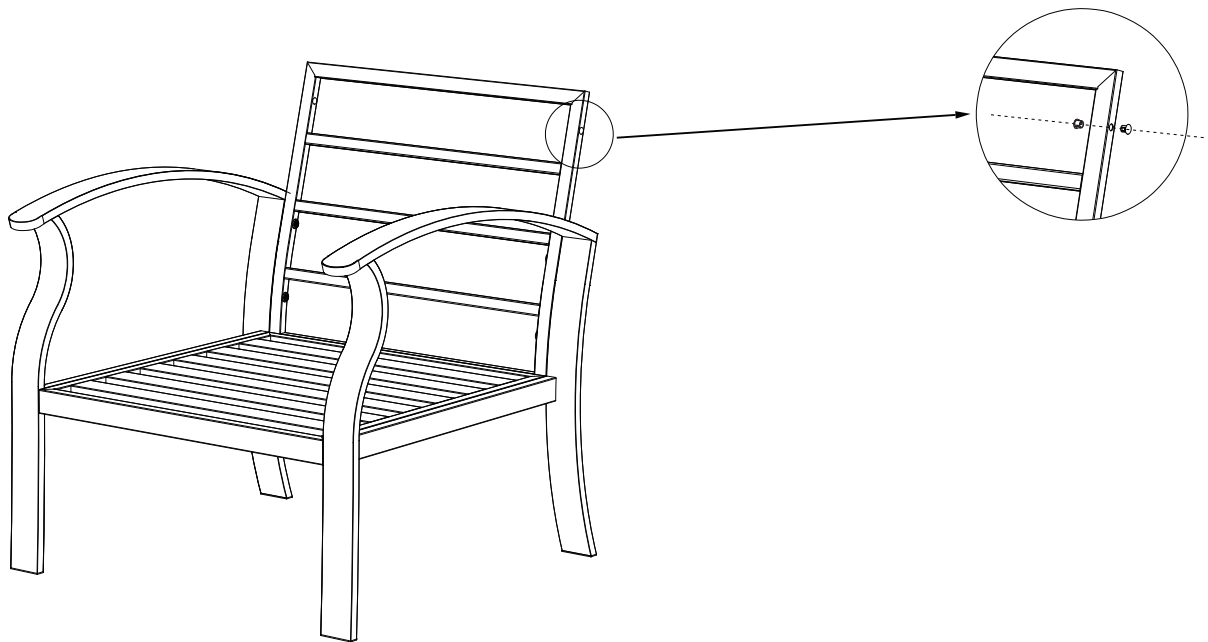
**Step 3:**Connect the right sofa armrest(B) of the sofa to the base plate (C) and backrest(D) with screws(H3).


**NOTE:**Please tighten all screws.



B		x2	H3		M6*40	x10
			I			x10

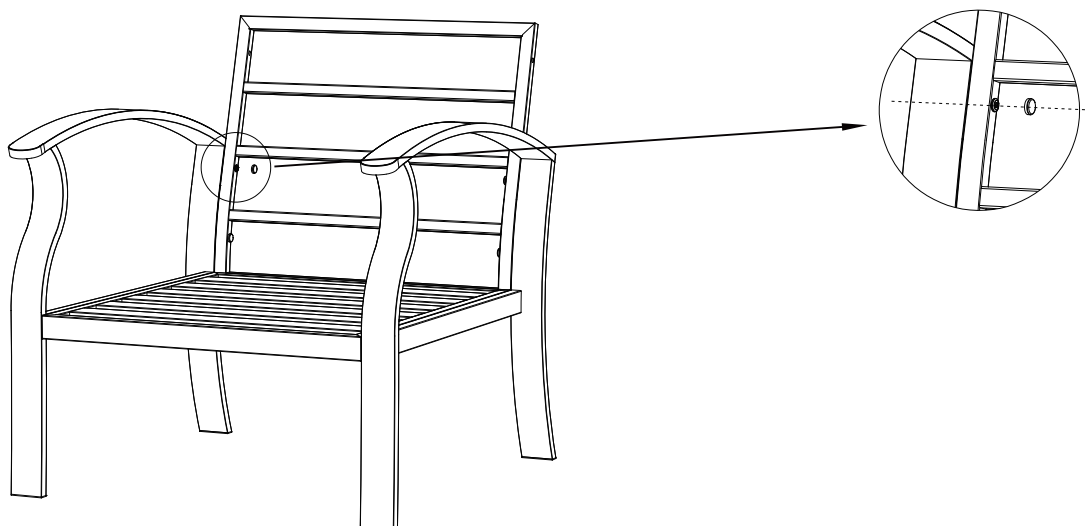
**Step 4:**Insert the hole cover(M) into the free screw hole above the backrest.



M		x8
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## Installation steps

**Step 5:** Put the screw cap(K) on the screw.



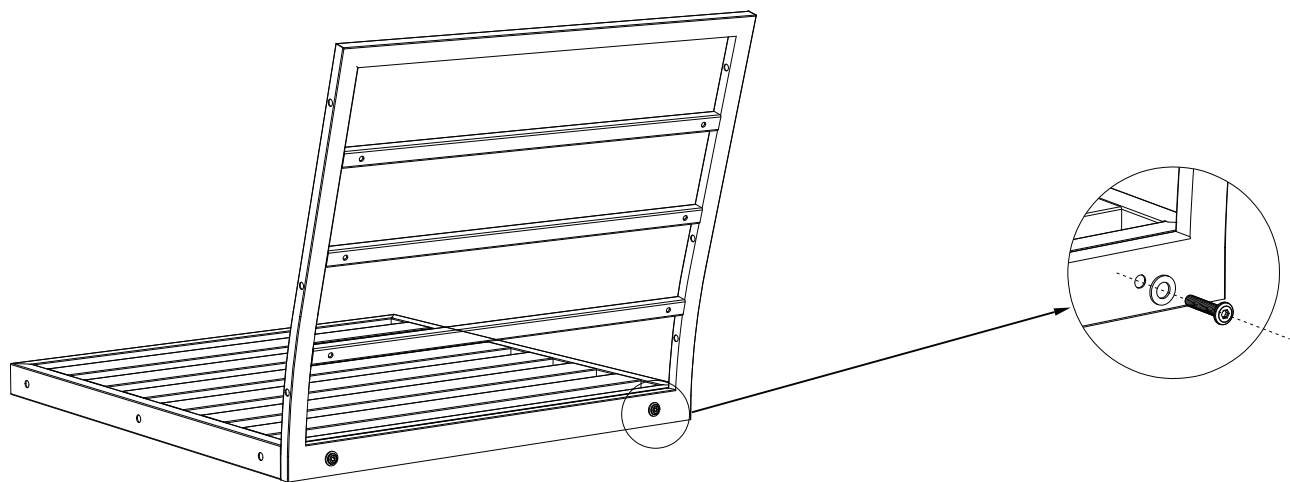
K



x24

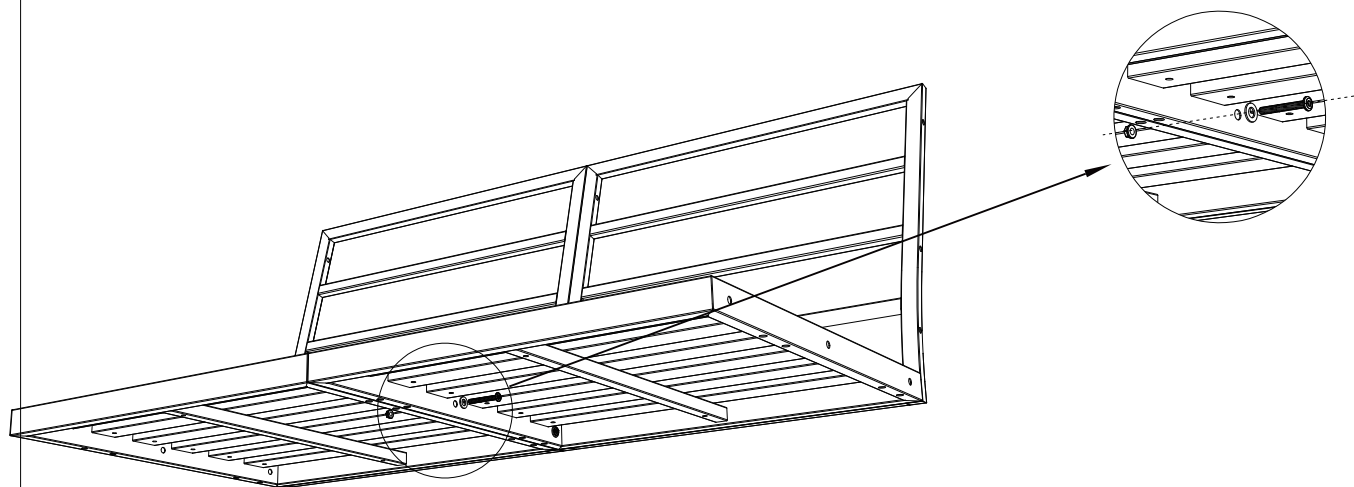
## How To Assemble Double Sofa

**Step 1:** Attach the base plate(C) to the sofa backrest(D) with screws(H2).  
**NOTE:** Do not tighten the screws all the way.



C		x2	D		x2	H2		M6*30	x4
						I			x4

**Step 2:** Connect the left and right sofa seat plates with screws(H4).  
**NOTE:** Do not tighten the screws all the way.

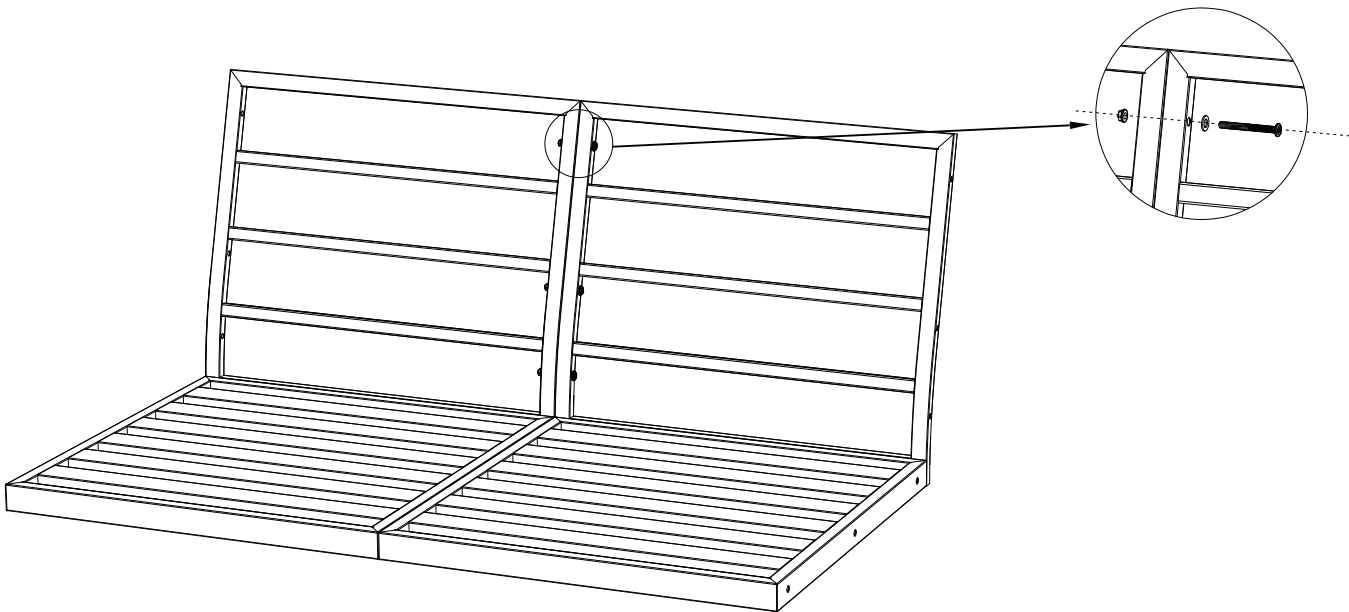





H4		M6*50	x3	I		x3	J		M6	x3
----	--	-------	----	---	--	----	---	--	----	----



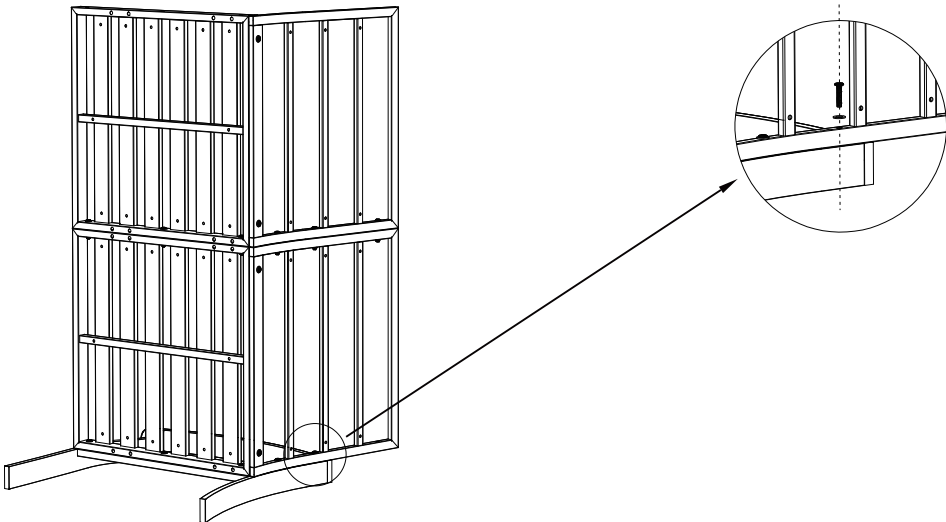
# Installation steps

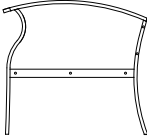


**Step 3:**Connect the left and right sofa backrests with screws(H5).  
**NOTE:**Please tighten all screws.



H5	 M6*60	x3	I		x3	J	 M6	x3
----	---	----	---	---	----	---	--	----

**Step 4:**Connect the left sofa armrest(A) of the sofa to the base plate(C) and backrest(D) with screws(H3).  
**NOTE:**Do not tighten the screws all the way.

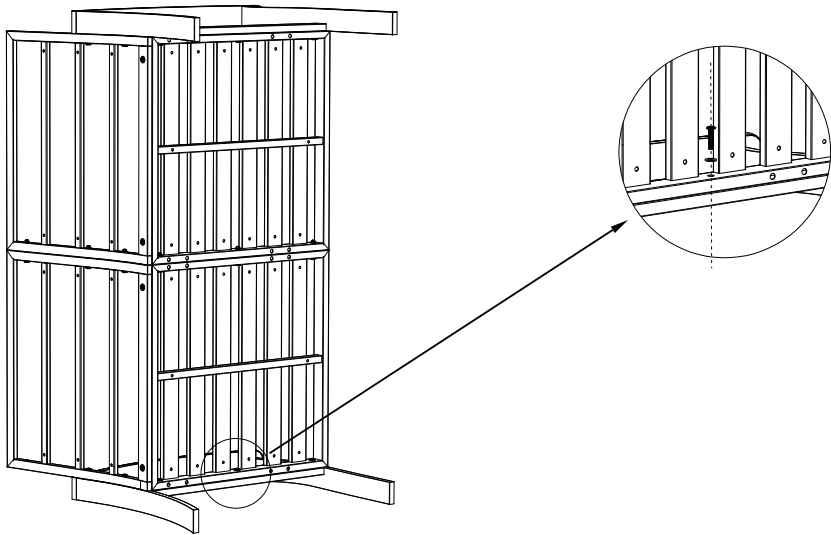


A		x1	H3	 M6*40	x5
			I		x5

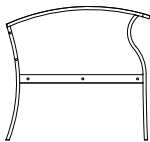
Installation steps

**Step 5:**Connect the right sofa armrest(B) of the sofa to the base plate (C) and backrest(D) with screws(H3).

**NOTE:**Please tighten all screws.




B



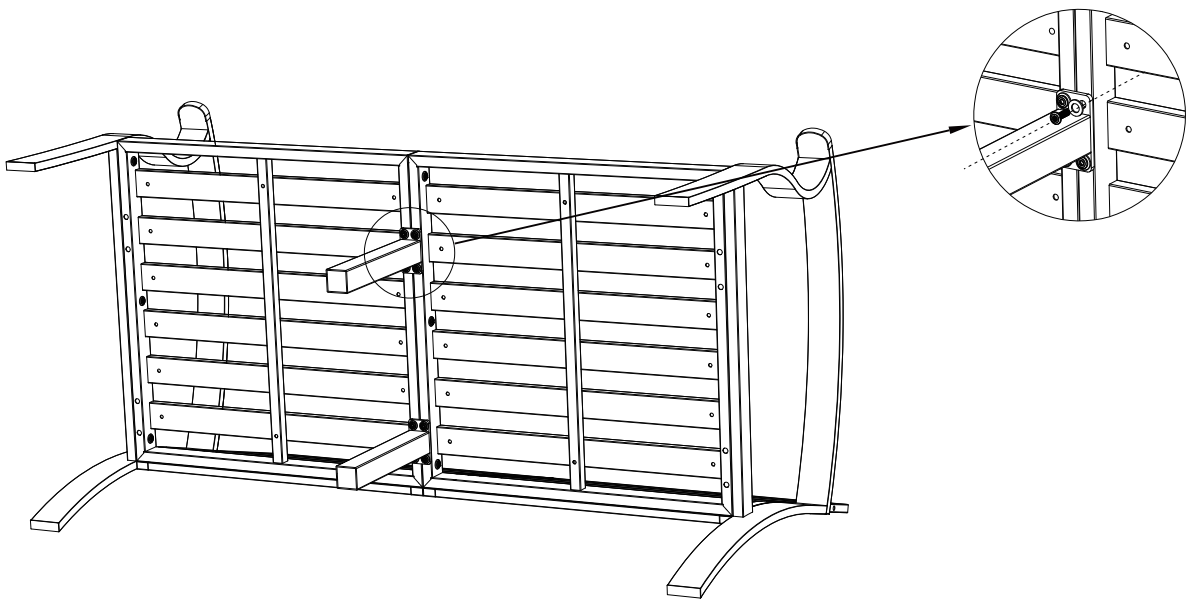
x1

H3  M6\*40 x5

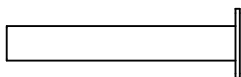
I  x5

**Step 6:**Attach the sofa legs(E) to the sofa base with screws(H1).

**NOTE:**Please tighten all screws.




E



x2

H1

 M6\*20 x8

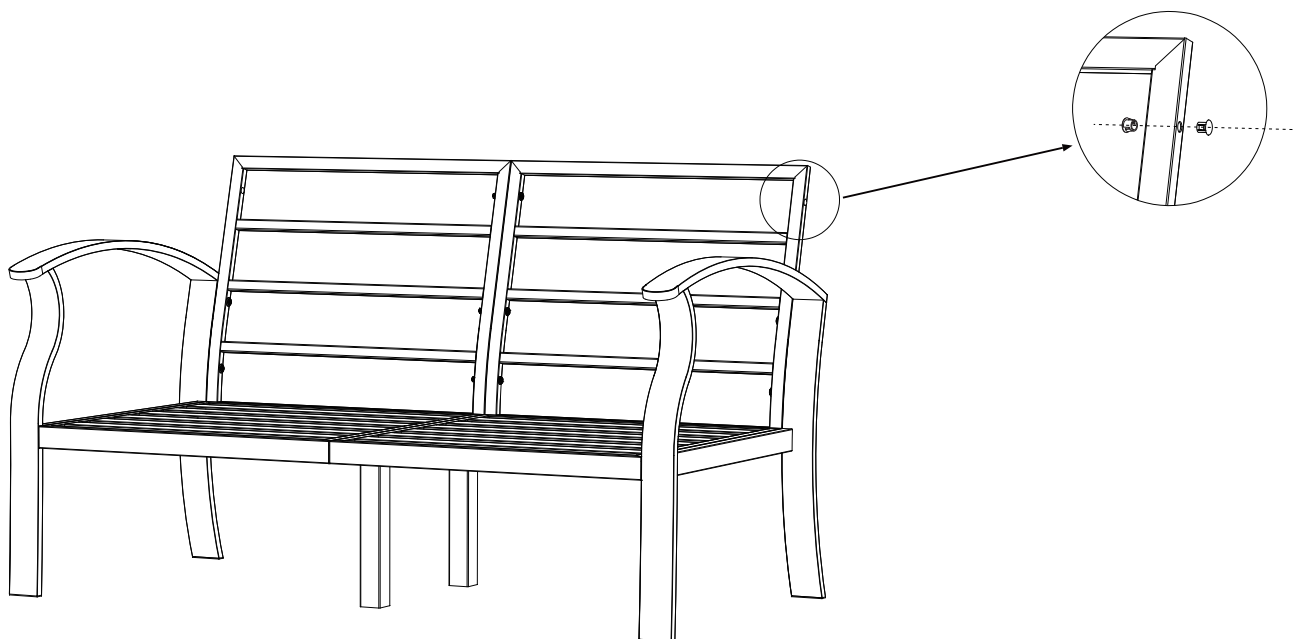
I



x8

## Installation steps

**Step 7:** Insert the hole cover(M) into the free screw hole above the backrest.

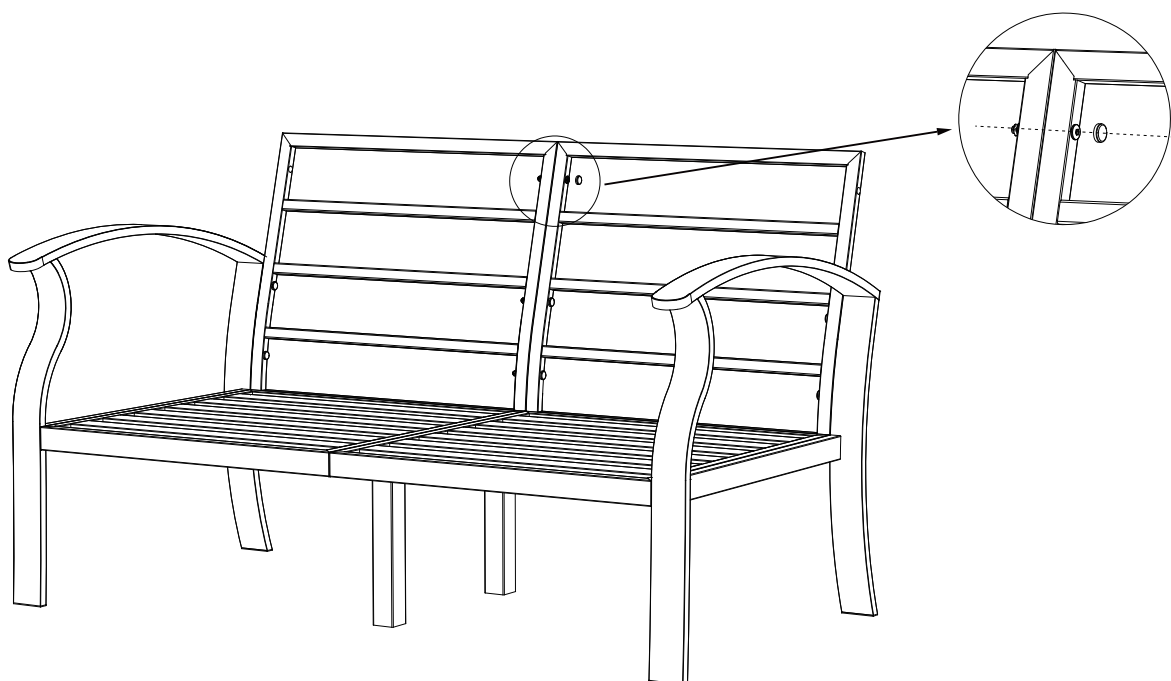


M



x4

**Step 8:** Put the screw cap(K) on the screw.



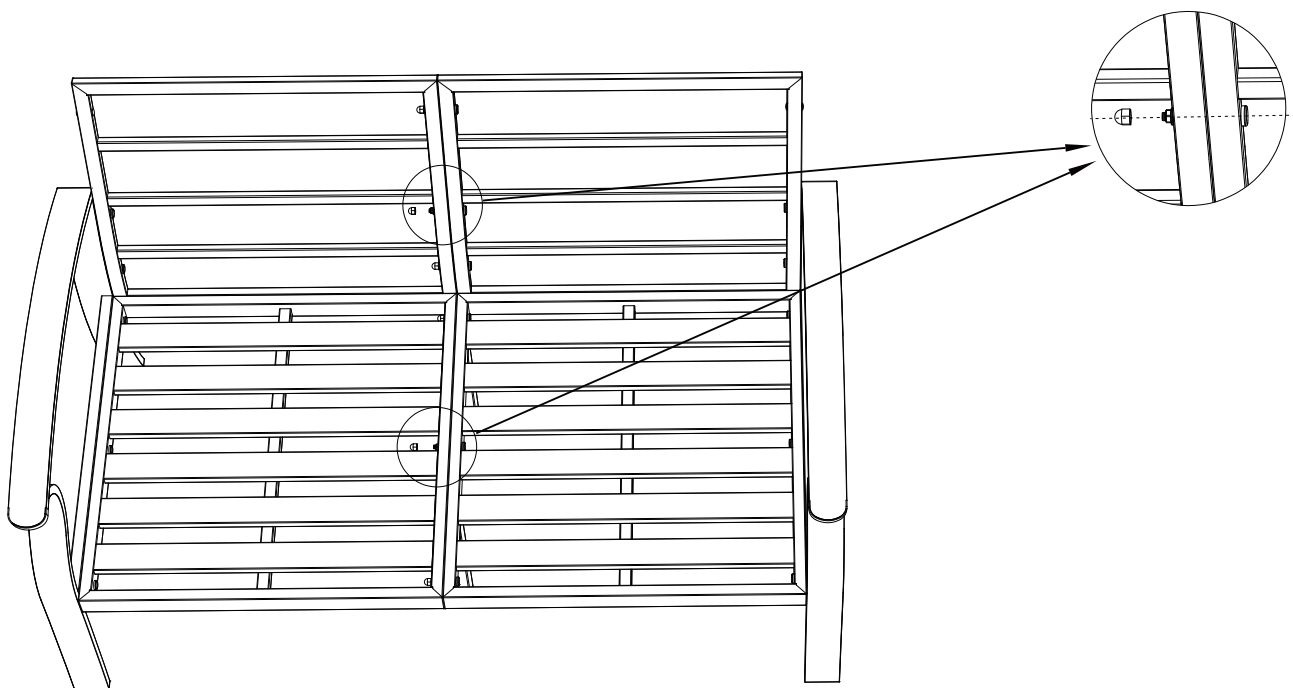
K



x28

# Installation steps

**Step 9:**Put the nut cap(L) on the nut.



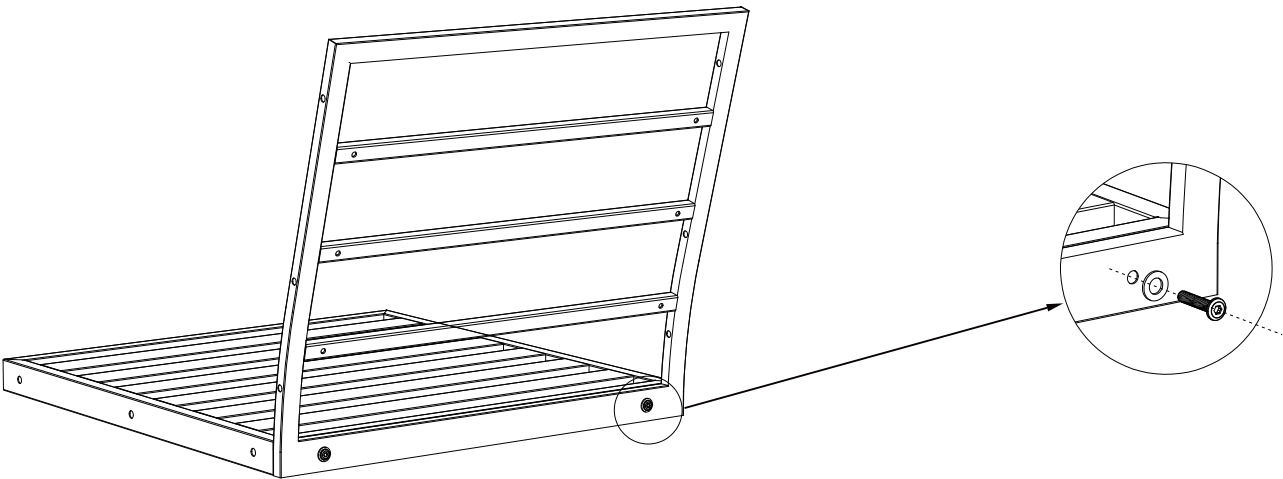
L



x6

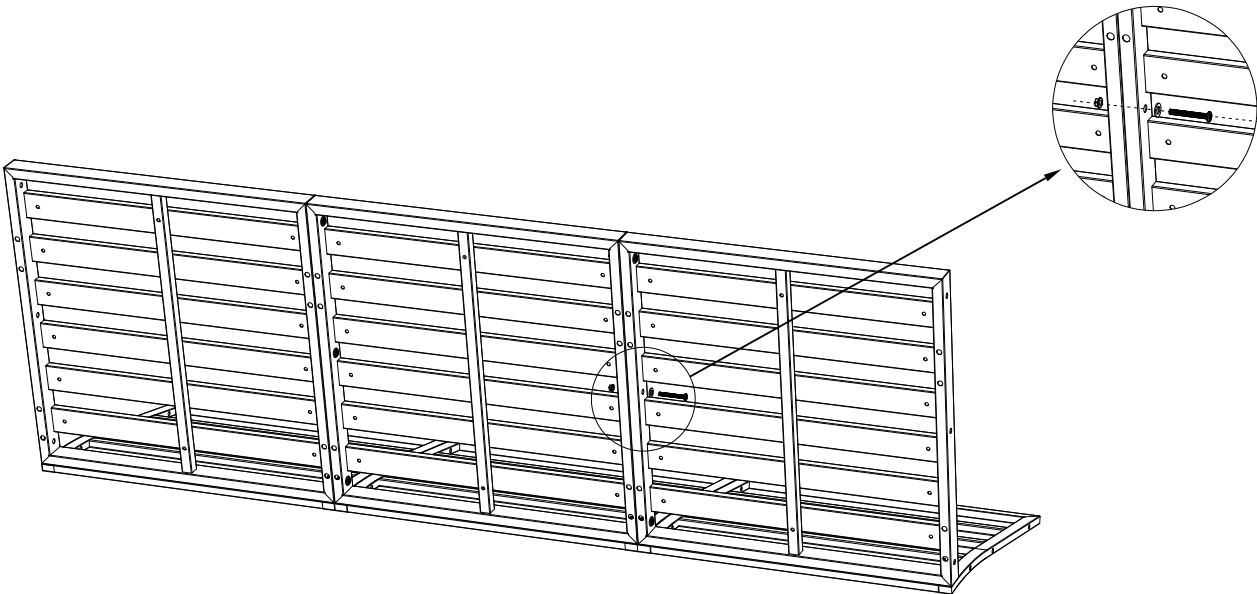
# How To Assemble The Three-person Sofa

**Step 1:**Attach the base plate(C) to the sofa backrest(D) with screws(H2).  
**NOTE:**Do not tighten the screws all the way.



C		x3	D		x3	H2		M6*30	x6
						I			x6

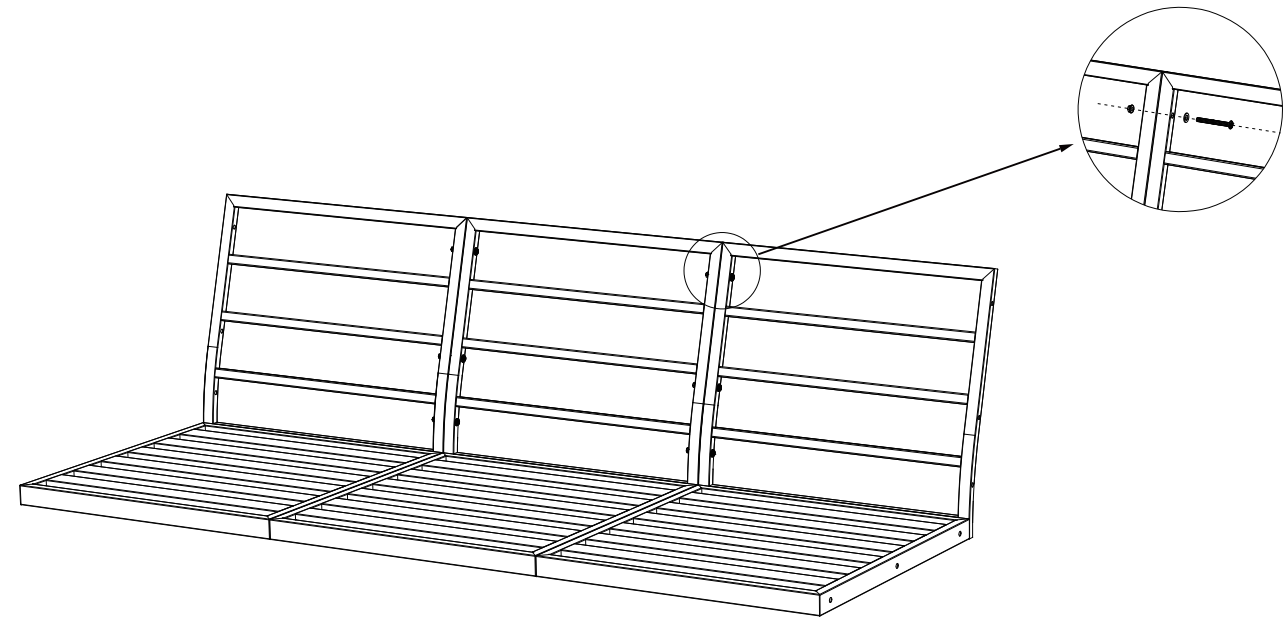
**Step 2:**Connect the sofa seat plates with screws(H4).  
**NOTE:**Do not tighten the screws all the way.






H4		M6*50	x6	I		x6	J		M6	x6
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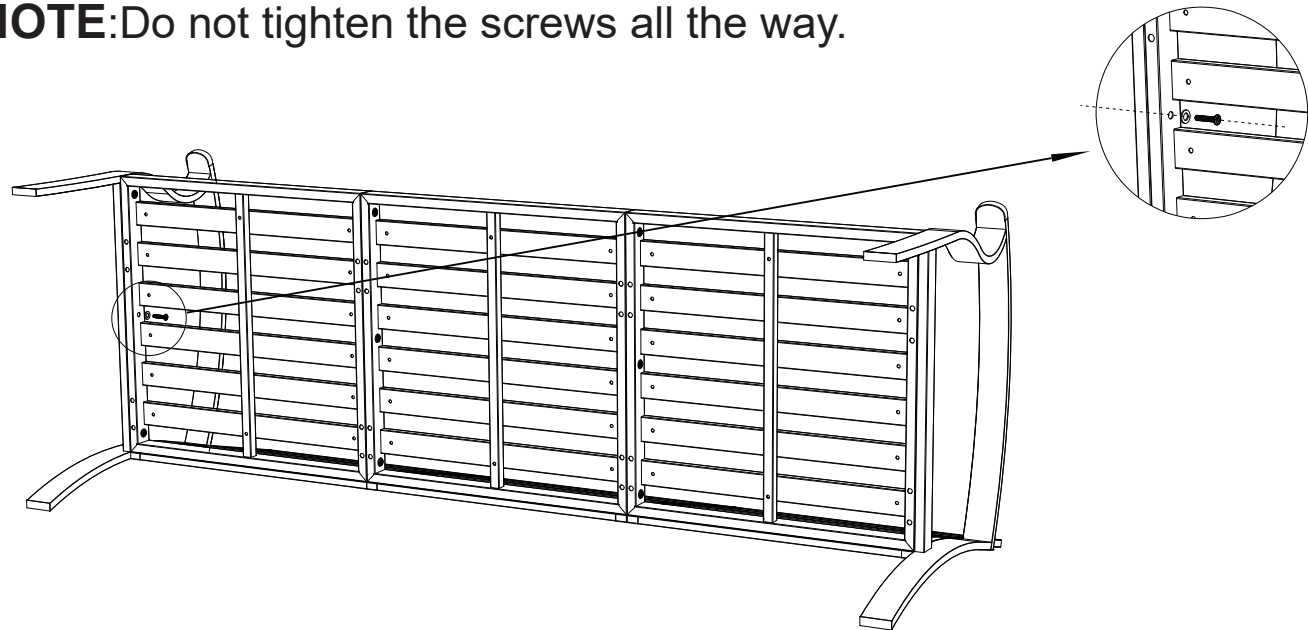
Installation steps

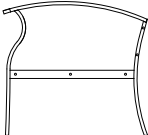
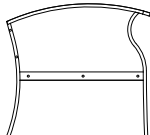


**Step 3:**Connect the sofa backrest with screws(H5).  
**NOTE:**Do not tighten the screws all the way.



H5	 M6*60	x6	I		x6	J	 M6	x6
----	---	----	---	---	----	---	--	----

**Step 4:**Connect the sofa armrest(A and B) of the sofa to the base plate (C)and backrest(D) with screws(H3).  
**NOTE:**Do not tighten the screws all the way.

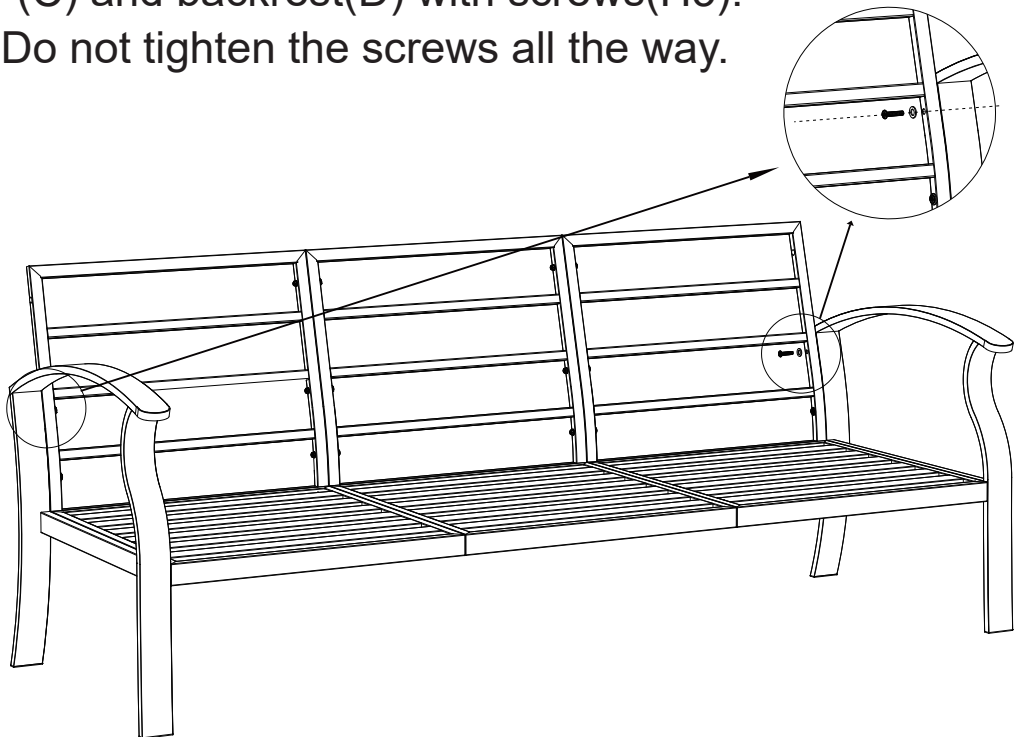




A		x1	B		x1	H3	 M6*40	x6
						I		x6

# Installation steps

**Step 5:**Connect the sofa armrest(A and B) of the sofa to the base plate (C) and backrest(D) with screws(H3).

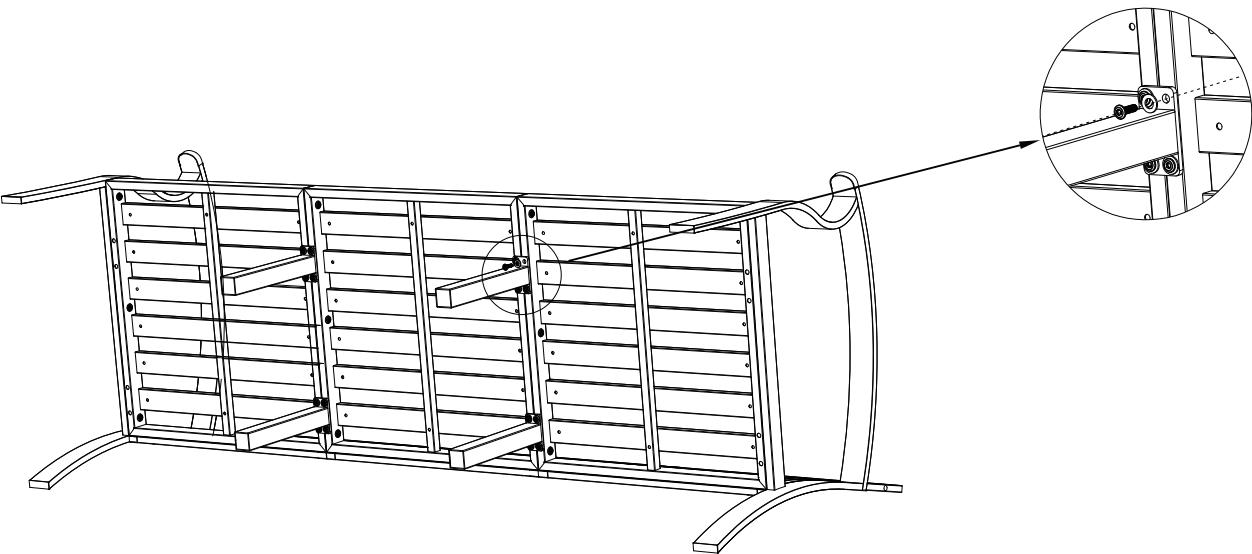
**NOTE:**Do not tighten the screws all the way.

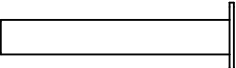




H3	 M6*40	x4	I		x4
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**Step 6:**Attach the sofa legs(E) to the sofa base with screws(H1).

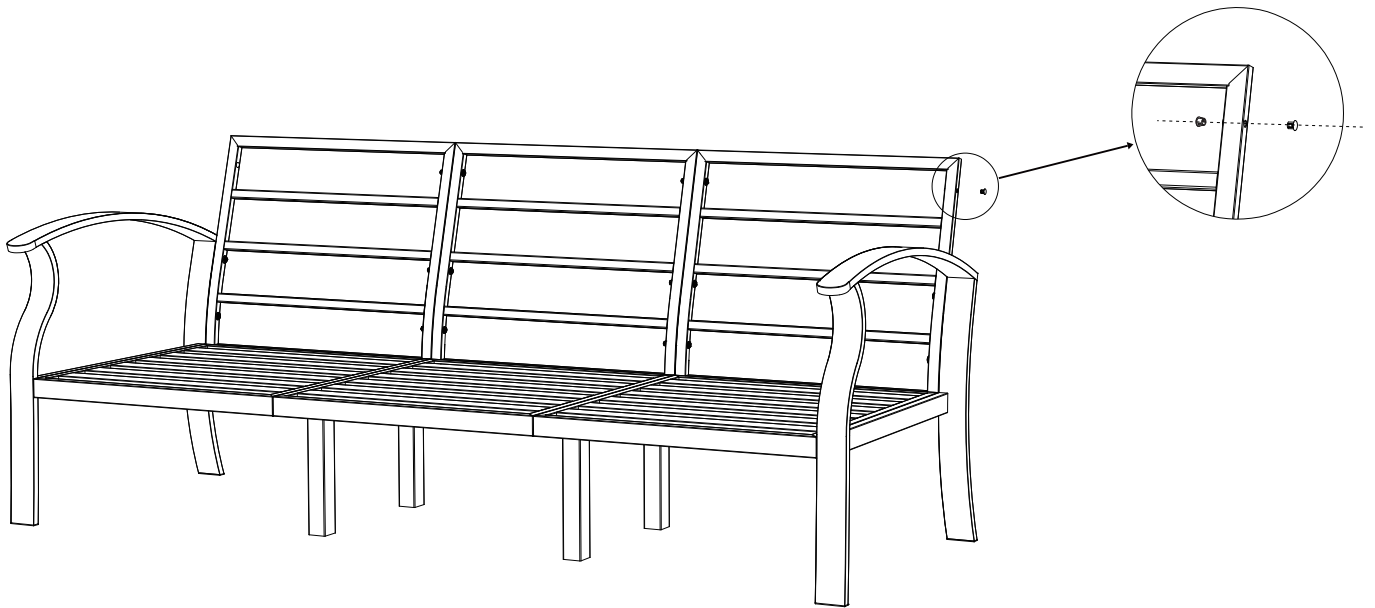
**NOTE:**Please tighten all screws.



E		x4	H1	 M6*20	x16	I		x16
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## Installation steps

**Step 7:** Insert the hole cover(M) into the free screw hole above the backrest.

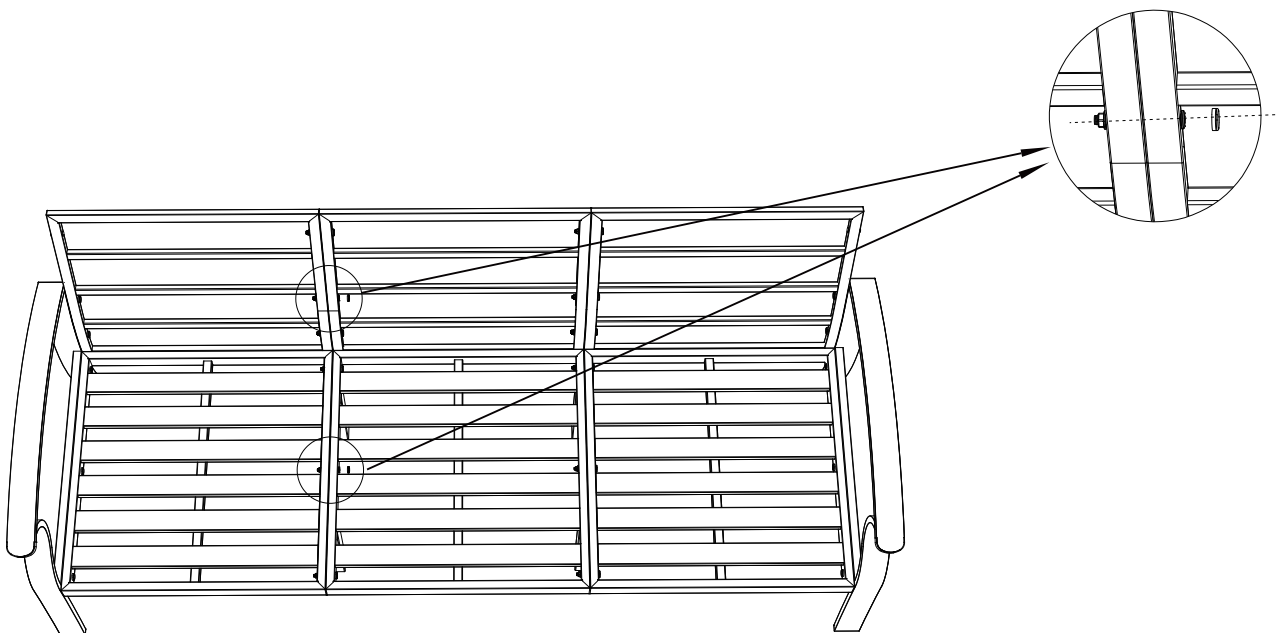


M



x4

**Step 8:** Put the screw cap(K) on the screw.



K

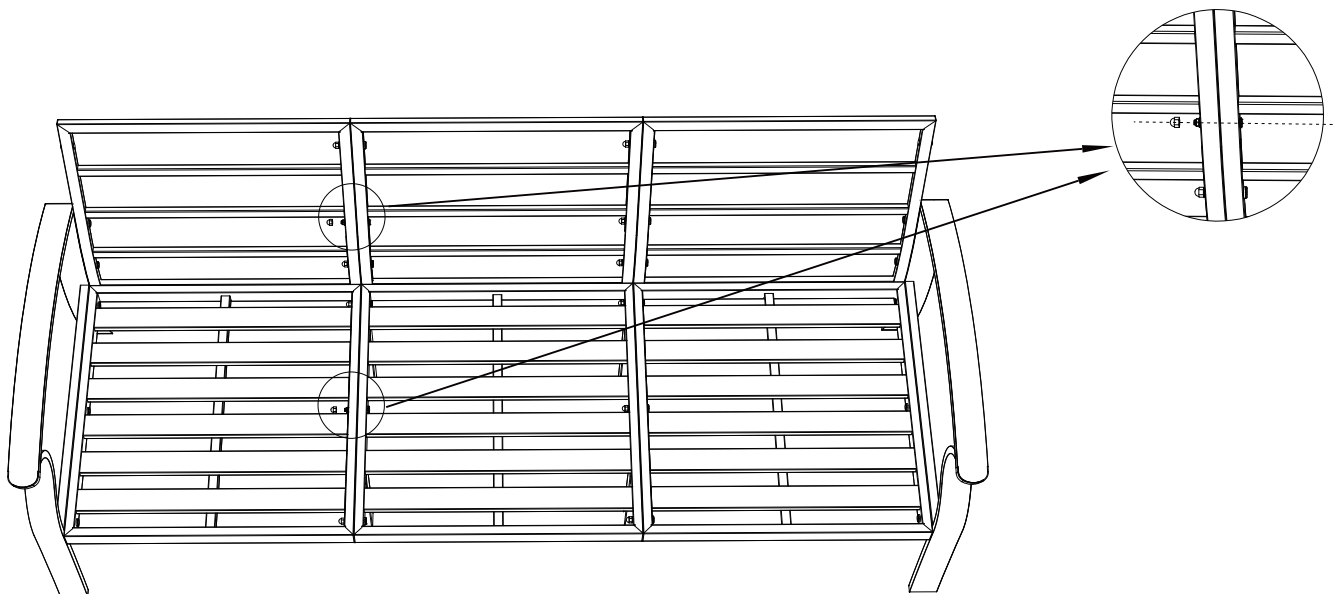


x44



## Installation steps

**Step 9:** Put the nut cap(L) on the nuts.



L

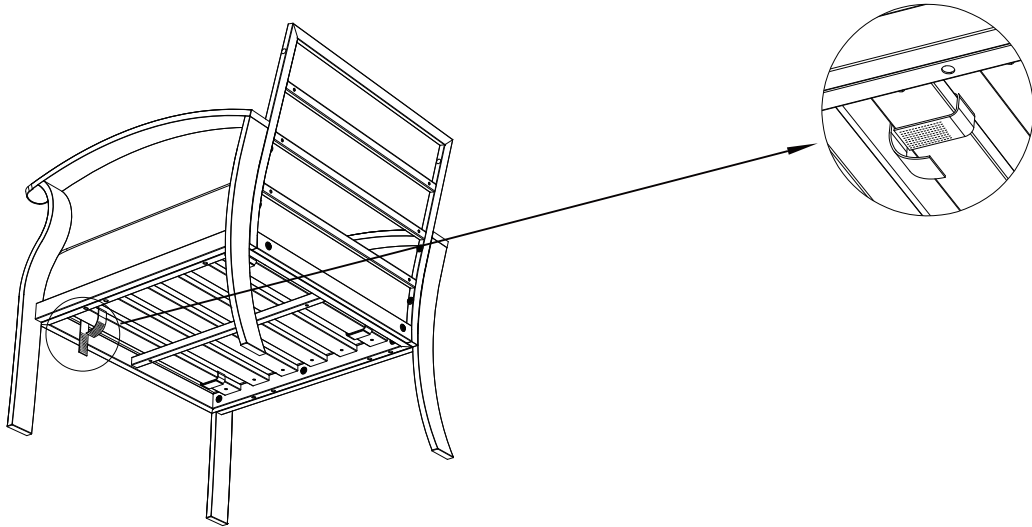


x12

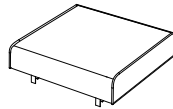
### How To Use The Seat Cushions And Pillows

**Step 1:** Put the seat cushions(F) on the seat plate, stick the velcro under the seat cushions.

**NOTE:** Pay attention to the front and rear placement of the seat cushions.

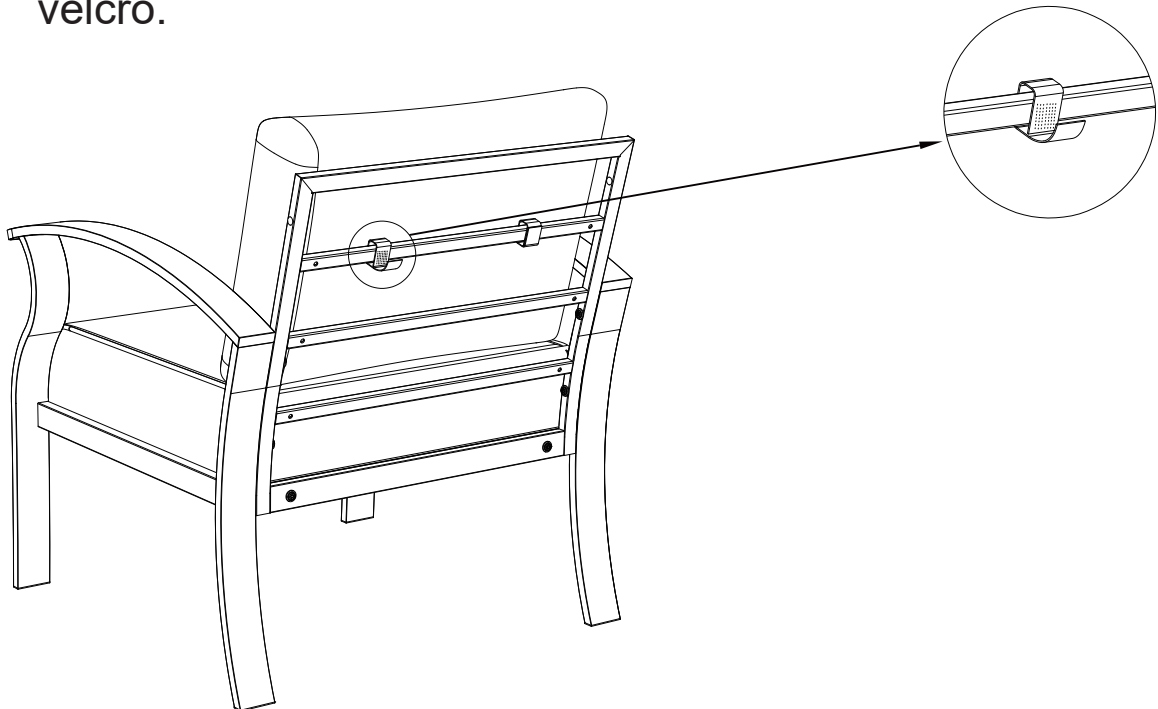


F



x7

**Step 2:** Put the pillows(G) on the backrest of the sofa and stick the velcro.



G



x7

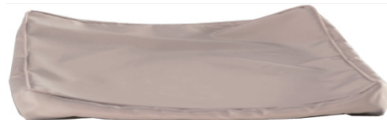
# Cushion Manual



7pcs white foam for seat cushion  
7pcs PP cotton filler for back cushion



7pcs back cushion covers



7pcs seat cushion covers



Open cushion filler packing



Put the cushion filler inside the cover



Back Cushion



Open seat cushion  
white foam packing



Put the white foam  
inside the cover



Seat Cushion



→ 7pcs back cushions  
→ 7pcs seat cushions

**Please Note:**  
Because the cushion and pillow infilling is vacuum packed,So after you open the bag and put them into the covers,The springback of the PP cotton of pillow need some more time than the white foam cushion,usually need 3-4days.It can make the time shorter if slapping the pillows with the palm or other flat object.