SAFETY DATA SHEET

DDP Specialty Electronic Materials US, LLC

Product name: Froth-Pak™ ISO 630BF cylinder

Issue Date: 03/14/2024
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DDP Specialty Electronic Materials US, LLC encourages and expects you to read and understand the entire (M)SDS, as there is important information throughout the document. We expect you to follow the precautions identified in this document unless your use conditions would necessitate other appropriate methods or actions.

1. IDENTIFICATION

Product name: Froth-Pak™ ISO 630BF cylinder

Recommended use of the chemical and restrictions on use
Identified uses: For industrial use. We recommend that you use this product in a manner consistent with the listed use. If your intended use is not consistent with the stated use, please contact your sales or technical service representative.

COMPANY IDENTIFICATION
DDP Specialty Electronic Materials US,
LLC
974 Centre Road, Building 730,
Wilmington DE 19805
UNITED STATES

Customer Information Number: 833-338-7668
SDSQuestion-NA@dupont.com

EMERGENCY TELEPHONE NUMBER
24-Hour Emergency Contact: 1-800-424-9300
Local Emergency Contact: 800-424-9300

2. HAZARDS IDENTIFICATION

Hazard classification
GHS classification in accordance with 29 CFR 1910.1200
Gases under pressure - Liquefied gas
Acute toxicity - Category 4 - Inhalation
Skin irritation - Category 2
Eye irritation - Category 2B
Respiratory sensitisation - Category 1
Skin sensitisation - Category 1
Specific target organ toxicity - single exposure - Category 3
Specific target organ toxicity - repeated exposure - Category 2 - Inhalation
Simple Asphyxiant

Label elements
Hazard pictograms



Signal word: **DANGER!**

Hazards
Contains gas under pressure; may explode if heated.
Causes skin and eye irritation.
May cause an allergic skin reaction.
Harmful if inhaled.
May cause allergy or asthma symptoms or breathing difficulties if inhaled.
May cause respiratory irritation.
May cause damage to organs (Respiratory Tract) through prolonged or repeated exposure if inhaled.
May displace oxygen and cause rapid suffocation.

Precautionary statements

Prevention
Do not breathe mist or vapours.
Wash skin thoroughly after handling.
Use only outdoors or in a well-ventilated area.
Contaminated work clothing must not be allowed out of the workplace.
Wear protective gloves.
In case of inadequate ventilation wear respiratory protection.

Response
IF ON SKIN: Wash with plenty of soap and water.
IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/ doctor if you feel unwell.
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
If skin irritation or rash occurs: Get medical advice/ attention.
If eye irritation persists: Get medical advice/ attention.
If experiencing respiratory symptoms: Call a POISON CENTER/ doctor.
Take off contaminated clothing and wash before reuse.

Storage
Store in a well-ventilated place. Keep container tightly closed.
Store locked up.
Protect from sunlight. Store in a well-ventilated place.

Disposal
Dispose of contents/ container to an approved waste disposal plant.

Other hazards
No data available

3. COMPOSITION/INFORMATION ON INGREDIENTS

This product is a mixture.

Component	CASRN	Concentration
Diphenylmethane Diisocyanate, isomers and homologues	9016-87-9	50.0 - <= 60.0 %
4,4' -Methylenediphenyl diisocyanate	101-68-8	30.0 - <= 40.0 %
trans-1-Chloro-3,3,3-trifluoropropene	102687-65-0	> 1.0 - < 5.0 %
Carbon dioxide	124-38-9	>= 1.0 - < 5.0 %
Nitrogen	7727-37-9	>= 0.1 - < 0.5 %

Note
Note: CAS 101-68-8 is an MDI isomer that is part of CAS 9016-87-9.
The specific chemical identity and/or exact percentage (concentration) of composition has been withheld as a trade secret.

4. FIRST AID MEASURES

Description of first aid measures
General advice:
First Aid responders should pay attention to self-protection and use the recommended protective clothing (chemical resistant gloves, splash protection). If potential for exposure exists refer to Section 8 for specific personal protective equipment.

Inhalation: Move person to fresh air. If not breathing, give artificial respiration; if by mouth to mouth use rescuer protection (pocket mask, etc). If breathing is difficult, oxygen should be administered by qualified personnel. Call a physician or transport to a medical facility. If breathing has stopped, apply artifical respiration.

Skin contact: Remove material from skin immediately by washing with soap and plenty of water. Remove contaminated clothing and shoes while washing. Seek medical attention if irritation persists. Wash clothing before reuse. An MDI skin decontamination study demonstrated that cleaning very soon after exposure is important, and that a polyglycol-based skin cleanser or corn oil may be more effective than soap and water. Discard items which cannot be decontaminated, including leather articles such as shoes, belts and watchbands. Suitable emergency safety shower facility should be available in work area.

Eye contact: Immediately flush eyes with water; remove contact lenses, if present, after the first 5 minutes, then continue flushing eyes for at least 15 minutes. Obtain medical attention without delay, preferably from an ophthalmologist. Suitable emergency eye wash facility should be immediately available.

Ingestion: If swallowed, seek medical attention. Do not induce vomiting unless directed to do so by medical personnel.

Most important symptoms and effects, both acute and delayed:
Aside from the information found under Description of first aid measures (above) and Indication of immediate medical attention and special treatment needed (below), any additional important symptoms and effects are described in Section 11: Toxicology Information.

Indication of any immediate medical attention and special treatment needed
Notes to physician: Maintain adequate ventilation and oxygenation of the patient. May cause respiratory sensitization or asthma-like symptoms. Bronchodilators, expectorants and antitussives may be of help. Treat bronchospasm with inhaled beta2 agonist and oral or parenteral corticosteroids. Respiratory symptoms, including pulmonary edema, may be delayed. Persons receiving significant exposure should be observed 24-48 hours for signs of respiratory distress. If you are sensitized to diisocyanates, consult your physician regarding working with other respiratory irritants or sensitizers. Exposure may increase "myocardial irritability". Do not administer sympathomimetic drugs such as epinephrine unless absolutely necessary. Treatment of exposure should be directed at the control of symptoms and the clinical condition of the patient. Excessive exposure may aggravate preexisting asthma and other respiratory disorders (e.g. emphysema, bronchitis, reactive airways dysfunction syndrome).

5. FIREFIGHTING MEASURES

Suitable extinguishing media: Water fog or fine spray. Dry chemical fire extinguishers. Carbon dioxide fire extinguishers. Foam. Alcohol resistant foams (ATC type) are preferred. General purpose synthetic foams (including AFFF) or protein foams may function, but will be less effective.

Unsuitable extinguishing media: Do not use direct water stream. May spread fire.

Special hazards arising from the substance or mixture
Hazardous combustion products: During a fire, smoke may contain the original material in addition to combustion products of varying composition which may be toxic and/or irritating. Combustion products may include and are not limited to: Nitrogen oxides. Isocyanates. Hydrogen cyanide. Carbon monoxide. Carbon dioxide. Hydrogen halides. Halogenated hydrocarbons.

Unusual Fire and Explosion Hazards: Some components of this product will burn in a fire situation. Product reacts with water. Reaction may produce heat and/or gases. This reaction may be violent. Container may rupture from gas generation in a fire situation. Blowing agent vaporizes quickly at room temperature. Violent steam generation or eruption may occur upon application of direct water stream to hot liquids. Dense smoke is produced when product burns.

Advice for firefighters
Fire Fighting Procedures: Keep people away. Isolate fire and deny unnecessary entry. Stay upwind. Keep out of low areas where gases (fumes) can accumulate. Water is not recommended, but may be applied in large quantities as a fine spray when other extinguishing agents are not available. Do not use direct water stream. May spread fire. Fight fire from protected location or safe distance. Consider the use of unmanned hose holders or monitor nozzles. Immediately withdraw all personnel from the area in case of rising sound from venting safety device or discoloration of the container. Move container from fire area if this is possible without hazard. Use water spray to cool fire-exposed containers and fire-affected zone until fire is out. Contain fire water run-off if possible. Fire water run-off, if not contained, may cause environmental damage. Review the "Accidental Release Measures" and the "Ecological Information" sections of this (M)SDS.

Special protective equipment for firefighters: Wear positive-pressure self-contained breathing apparatus (SCBA) and protective fire fighting clothing (includes fire fighting helmet, coat, trousers, boots, and gloves). Avoid contact with this material during fire fighting operations. If contact is likely,

change to full chemical resistant fire fighting clothing with self-contained breathing apparatus. If this is not available, wear full chemical resistant clothing with self-contained breathing apparatus and fight fire from a remote location. For protective equipment in post-fire or non-fire clean-up situations, refer to the relevant sections.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures: Isolate area. Keep unnecessary and unprotected personnel from entering the area. Refer to section 7, Handling, for additional precautionary measures. Keep personnel out of low areas. Keep personnel out of confined or poorly ventilated areas. Keep upwind of spill. Ventilate area of leak or spill. Confined space entry procedures must be followed before entering the area. See Section 10 for more specific information. Spilled material may cause a slipping hazard. Use appropriate safety equipment. For additional information, refer to Section 8, Exposure Controls and Personal Protection.

Environmental precautions: Prevent from entering into soil, ditches, sewers, waterways and/or groundwater. See Section 12, Ecological Information.

Methods and materials for containment and cleaning up: Do NOT use absorbent materials such as: Cement powder (Note: may generate heat). Contain spilled material if possible. Absorb with materials such as: Dirt. Vermiculite. Sand. Clay. Collect in suitable and properly labeled open containers. Isolate area until gas has dispersed. Apply vapor suppression foams until spill can be cleaned up. Knock down and dilute vapors with water fog or spray. See Section 13, Disposal Considerations, for additional information.

7. HANDLING AND STORAGE

Precautions for safe handling: Avoid contact with eyes. Avoid breathing vapor. Do not enter confined spaces unless adequately ventilated. Wash thoroughly after handling. Keep container closed. Use with adequate ventilation. This material is hygroscopic in nature. See Section 8, EXPOSURE CONTROLS AND PERSONAL PROTECTION.
Spills of these organic materials on hot fibrous insulations may lead to lowering of the autoignition temperatures possibly resulting in spontaneous combustion.

Conditions for safe storage: Minimize sources of ignition, such as static build-up, heat, spark or flame. Flammable vapors may accumulate in some storage situations. Protect from atmospheric moisture. Store in a dry place. Avoid prolonged exposure to heat and air. Avoid temperatures above 50°C (122°F) See Section 10 for more specific information.

Storage stability
Storage Period: 24 Month

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters
If exposure limits exist, they are listed below. If no exposure limits are displayed, then no values are applicable.

Component	Regulation	Type of listing	Value

4,4' -Methylenediphenyl diisocyanate	DUPONT AEL	AEL * Vapour	2.5 Parts per billion
	DUPONT AEL	AEL * Vapour	20 Parts per billion
	DUPONT AEL	AEL * particulate	0.025 mg/m3
	OSHA Z-1	C	0.2 mg/m3 0.02 ppm
	OSHA P0	C	0.2 mg/m3 0.02 ppm
	NIOSH REL	TWA	0.05 mg/m3 0.005 ppm
	NIOSH REL	C	0.2 mg/m3 0.02 ppm
trans-1-Chloro-3,3,3-trifluoropropene	US WEEL	TWA	800 ppm
Carbon dioxide	Dow IHG	TWA	5,000 ppm
	Dow IHG	STEL	30,000 ppm
	ACGIH	TWA	5,000 ppm
	ACGIH	STEL	30,000 ppm
	OSHA Z-1	TWA	9,000 mg/m3 5,000 ppm
	CAL PEL	PEL	9,000 mg/m3 5,000 ppm
	CAL PEL	STEL	54,000 mg/m3 30,000 ppm
	NIOSH REL	TWA	9,000 mg/m3 5,000 ppm
	NIOSH REL	ST	54,000 mg/m3 30,000 ppm
Nitrogen	ACGIH		See Further information
	Further information: Asphyxia; (): Adopted values or notations enclosed are those for which changes are proposed in the NIC; See Notice of Intended Changes (NIC); D: Simple asphyxiant; see discussion covering Minimal Oxygen Content found in the 'Definitions and Notations' section following the NIC tables		
	CAL PEL		See Further information
	Further information: (h): A number of gases and vapors, when present in high concentrations, act primarily as asphyxiants without other adverse effects. A concentration limit is not included for each material because the limiting factor is the available oxygen. (Several of these materials present fire or explosion hazards.)		

Exposure controls

Engineering measures: Use only with adequate ventilation. Local exhaust ventilation may be necessary for some operations. Provide general and/or local exhaust ventilation to control airborne levels below the exposure guidelines. Exhaust systems should be designed to move the air away from the source of vapor/aerosol generation and people working at this point. The odor and irritancy of this material are inadequate to warn of excessive exposure. Lethal concentrations may exist in areas with poor ventilation.

Individual protection measures

Eye/face protection: Use chemical goggles.

Skin protection

Hand protection: Use gloves chemically resistant to this material. Examples of preferred glove barrier materials include: Butyl rubber. Chlorinated polyethylene. Polyethylene. Ethyl vinyl alcohol laminate ("EVAL"). Examples of acceptable glove barrier materials include: Neoprene. Nitrile/butadiene rubber ("nitrile" or "NBR"). Polyvinyl chloride ("PVC" or "vinyl"). Viton. NOTICE: The selection of a specific glove for a particular application and duration of use in a workplace should also take into account all relevant workplace factors such as, but not limited to: Other chemicals which may be handled, physical requirements (cut/puncture protection, dexterity, thermal protection), potential

body reactions to glove materials, as well as the instructions/specifications provided by the glove supplier.
Other protection: Use protective clothing chemically resistant to this material. Selection of specific items such as face shield, boots, apron, or full body suit will depend on the task.
Respiratory protection: Atmospheric levels should be maintained below the exposure guideline. When atmospheric levels may exceed the exposure guideline, use an approved air-purifying respirator equipped with an organic vapor sorbent and a particle filter. For situations where the atmospheric levels may exceed the level for which an air-purifying respirator is effective, use a positive-pressure air-supplying respirator (air line or self-contained breathing apparatus). For emergency response or for situations where the atmospheric level is unknown, use an approved positive-pressure self-contained breathing apparatus or positive-pressure air line with auxiliary self-contained air supply. In confined or poorly ventilated areas, use an approved self-contained breathing apparatus or positive pressure air line with auxiliary self-contained air supply. For escape purposes, carry an approved air-purifying respirator on person at all times.
The following should be effective types of air-purifying respirators: Organic vapor cartridge with a particulate pre-filter.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	
Physical state	Liquefied gas
Color	brown
Odor	musty
Odor Threshold	Odor is inadequate warning of excessive exposure.
pH	No data available
Melting point/range	No data available.
Freezing point	No data available.
Boiling point (760 mmHg)	No data available
Flash point	> 200 °C (> 392 °F)
Evaporation Rate (Butyl Acetate = 1)	Not available
Flammability (solid, gas)	Not expected to form explosive dust-air mixtures. *No information available.*
Lower explosion limit	Liquid.
Upper explosion limit	Liquid.
Vapor Pressure	Not available
Relative Vapor Density (air = 1)	No data available
Relative Density (water = 1)	1.24 at 25 °C (77 °F) *Estimated.*
Water solubility	insoluble
Partition coefficient: n-octanol/water	No data available
Auto-ignition temperature	No data available
Decomposition temperature	No data available
Kinematic Viscosity	No data available

Explosive properties	No data available
Oxidizing properties	no oxidising properties
Molecular weight	No data available

NOTE: The physical data presented above are typical values and should not be construed as a specification.

10. STABILITY AND REACTIVITY

Reactivity: No data available

Chemical stability: Stable under recommended storage conditions. See Storage, Section 7.

Possibility of hazardous reactions: Can occur. Elevated temperatures can cause hazardous polymerization. Polymerization can be catalyzed by: Strong bases. Water.

Conditions to avoid: Exposure to elevated temperatures can cause product to decompose. Elevated temperatures can cause pressure buildup in closed containers due to the release of blowing agents. Generation of gas during decomposition can cause pressure in closed systems. Pressure build-up can be rapid. Avoid moisture. Material reacts slowly with water, releasing carbon dioxide which can cause pressure buildup and rupture of closed containers. Elevated temperatures accelerate this reaction.

Incompatible materials: Avoid contact with: Acids. Alcohols. Amines. Water. Ammonia. Bases. Metal compounds. Moist air. Strong oxidizers. Diisocyanates react with many materials and the rate of reaction increases with temperature as well as increased contact; these reactions can become violent. Contact is increased by stirring or if the other material mixes with the diisocyanate. Diisocyanates are not soluble in water and sink to the bottom, but react slowly at the interface. The reaction forms carbon dioxide gas and a layer of solid polyurea. Reaction with water will generate carbon dioxide and heat. Avoid contact with metals such as: Aluminum. Zinc. Brass. Tin. Copper. Galvanized metals. Avoid contact with absorbent materials such as: Moist organic absorbents. Avoid unintended contact with polyols. The reaction of polyols and isocyanates generate heat.

Hazardous decomposition products: Decomposition products depend upon temperature, air supply and the presence of other materials. Gases are released during decomposition.

11. TOXICOLOGICAL INFORMATION

Toxicological information appears in this section when such data is available.

Acute toxicity

Acute oral toxicity
Product test data not available. Refer to component data.

Acute dermal toxicity
Product test data not available. Refer to component data.

Acute inhalation toxicity
Product test data not available. Refer to component data.

Skin corrosion/irritation
Product test data not available. Refer to component data.

Serious eye damage/eye irritation
Product test data not available. Refer to component data.

Sensitization
Product test data not available. Refer to component data.

Specific Target Organ Systemic Toxicity (Single Exposure)
Product test data not available. Refer to component data.

Specific Target Organ Systemic Toxicity (Repeated Exposure)
Tissue injury in the upper respiratory tract and lungs has been observed in laboratory animals after repeated excessive exposures to MDI/polymeric MDI aerosols.

Carcinogenicity
Lung tumors have been observed in laboratory animals exposed to respirable aerosol droplets of MDI/Polymeric MDI (6 mg/m3) for their lifetime. Tumors occurred concurrently with respiratory irritation and lung injury. Current exposure guidelines are expected to protect against these effects reported for MDI.

Teratogenicity
In laboratory animals, MDI/polymeric MDI did not cause birth defects; other fetal effects occurred only at high doses which were toxic to the mother. Contains component(s) which did not cause birth defects in animals; other fetal effects occurred only at doses toxic to the mother.

Reproductive toxicity
Product test data not available. Refer to component data.

Mutagenicity
Genetic toxicity data on MDI are inconclusive. MDI was weakly positive in some in vitro studies; other in vitro studies were negative. Animal mutagenicity studies were predominantly negative.

Aspiration Hazard
Product test data not available. Refer to component data.

COMPONENTS INFLUENCING TOXICOLOGY:

Diphenylmethane Diisocyanate, isomers and homologues

Acute oral toxicity
Typical for this family of materials. LD50, Rat, > 10,000 mg/kg

Acute dermal toxicity
Typical for this family of materials. LD50, Rabbit, > 9,400 mg/kg

Acute inhalation toxicity
LC50, Rat, 4 Hour, dust/mist, 0.49 mg/l

For similar material(s): 4,4'-Methylenediphenyl diisocyanate (CAS 101-68-8). LC50, Rat, 1 Hour, Aerosol, 2.24 mg/l

For similar material(s): 2,4'-Diphenylmethane diisocyanate (CAS 5873-54-1). LC50, Rat, 4 Hour, Aerosol, 0.387 mg/l

Skin corrosion/irritation
Prolonged contact may cause slight skin irritation with local redness.
May stain skin.

Serious eye damage/eye irritation
May cause moderate eye irritation.
May cause slight temporary corneal injury.

Sensitization
Skin contact may cause an allergic skin reaction.
Animal studies have shown that skin contact with isocyanates may play a role in respiratory sensitization.

May cause allergic respiratory reaction.
MDI concentrations below the exposure guidelines may cause allergic respiratory reactions in individuals already sensitized.
Asthma-like symptoms may include coughing, difficult breathing and a feeling of tightness in the chest. Occasionally, breathing difficulties may be life threatening.

Specific Target Organ Systemic Toxicity (Single Exposure)
May cause respiratory irritation.
Route of Exposure: Inhalation
Target Organs: Respiratory Tract

Reproductive toxicity
No relevant data found.

Aspiration Hazard
Based on physical properties, not likely to be an aspiration hazard.

4,4' -Methylenediphenyl diisocyanate

Acute oral toxicity
LD50, Rat, > 2,000 mg/kg No deaths occurred at this concentration.

Acute dermal toxicity
LD50, Rabbit, > 9,400 mg/kg

Acute inhalation toxicity
LC50, Rat, 1 Hour, dust/mist, 2.24 mg/l

Skin corrosion/irritation
Prolonged contact may cause moderate skin irritation with local redness.
Repeated contact may cause moderate skin irritation with local redness.
May stain skin.

Serious eye damage/eye irritation
May cause moderate eye irritation.
May cause slight temporary corneal injury.

Sensitization
Skin contact may cause an allergic skin reaction.

Animal studies have shown that skin contact with isocyanates may play a role in respiratory sensitization.

May cause allergic respiratory reaction.
MDI concentrations below the exposure guidelines may cause allergic respiratory reactions in individuals already sensitized.
Asthma-like symptoms may include coughing, difficult breathing and a feeling of tightness in the chest. Occasionally, breathing difficulties may be life threatening.

Specific Target Organ Systemic Toxicity (Single Exposure)
May cause respiratory irritation.
Route of Exposure: Inhalation
Target Organs: Respiratory Tract

Reproductive toxicity
No relevant data found.

Aspiration Hazard
Based on physical properties, not likely to be an aspiration hazard.

trans-1-Chloro-3,3,3-trifluoropropene

Acute oral toxicity
Single dose oral LD50 has not been determined.

Acute dermal toxicity
The dermal LD50 has not been determined.

Acute inhalation toxicity
LC50, Rat, 4 Hour, gas, 120000 ppm

Skin corrosion/irritation
Brief contact is essentially nonirritating to skin.

Serious eye damage/eye irritation
No relevant data found.

Sensitization
Did not cause allergic skin reactions when tested in humans.

For respiratory sensitization:
No relevant data found.

Specific Target Organ Systemic Toxicity (Single Exposure)
Evaluation of available data suggests that this material is not an STOT-SE toxicant.

Reproductive toxicity
No relevant data found.

Aspiration Hazard
Based on available information, aspiration hazard could not be determined.

Carbon dioxide

Acute oral toxicity
Single dose oral LD50 has not been determined.

Acute dermal toxicity
The dermal LD50 has not been determined.

Acute inhalation toxicity
LC50, Rat, 4 hrs, gas, 58750 ppm

Skin corrosion/irritation
No hazard from gas.
Skin contact with the solid ("dry ice") may cause frostbite.
Liquid may cause frostbite upon skin contact.

Serious eye damage/eye irritation
No hazard from gas.
Eye contact with the solid ("dry ice") may cause freeze burns.
Liquid may cause frostbite.

Sensitization
No relevant data found.

For respiratory sensitization:
No relevant data found.

Specific Target Organ Systemic Toxicity (Single Exposure)
Available data are inadequate to determine single exposure specific target organ toxicity.

Reproductive toxicity
Available data are inadequate to determine effects on reproduction.

Aspiration Hazard
Based on physical properties, not likely to be an aspiration hazard.

Nitrogen

Acute oral toxicity
Single dose oral LD50 has not been determined.

Acute dermal toxicity
The dermal LD50 has not been determined.

Acute inhalation toxicity
No adverse effects are anticipated from inhalation. In confined or poorly ventilated areas, vapor can easily accumulate and can cause unconsciousness and death due to displacement of oxygen.

As product: The LC50 has not been determined.

Skin corrosion/irritation
Essentially nonirritating to skin.
Liquid may cause frostbite upon skin contact.

Serious eye damage/eye irritation
Essentially nonirritating to eyes.
Liquid may cause frostbite.
Liquid may cause severe eye irritation with corneal injury. Corneal burns may occur.

Sensitization
For skin sensitization:
No relevant data found.

For respiratory sensitization:
No relevant data found.

Reproductive toxicity
No relevant data found.

Aspiration Hazard
Based on physical properties, not likely to be an aspiration hazard.

12. ECOLOGICAL INFORMATION

Ecotoxicological information appears in this section when such data is available.

Toxicity

Diphenylmethane Diisocyanate, isomers and homologues

Acute toxicity to fish
The measured ecotoxicity is that of the hydrolyzed product, generally under conditions maximizing production of soluble species.
Material is practically non-toxic to aquatic organisms on an acute basis (LC50/EC50/EL50/LL50 >100 mg/L in the most sensitive species tested).
Based on information for a similar material:
LC50, Danio rerio (zebra fish), static test, 96 Hour, > 1,000 mg/l, OECD Test Guideline 203 or Equivalent

Acute toxicity to aquatic invertebrates
Based on information for a similar material:
EC50, Daphnia magna (Water flea), static test, 24 Hour, > 1,000 mg/l, OECD Test Guideline 202 or Equivalent

Acute toxicity to algae/aquatic plants
Based on information for a similar material:
NOEC, Desmodesmus subspicatus (green algae), static test, 72 Hour, Growth rate inhibition, 1,640 mg/l, OECD Test Guideline 201 or Equivalent

Toxicity to bacteria
Based on information for a similar material:
EC50, activated sludge, static test, 3 Hour, Respiration rates., > 100 mg/l

Toxicity to soil-dwelling organisms
EC50, Eisenia fetida (earthworms), Based on information for a similar material:, 14 d, > 1,000 mg/kg

Toxicity to terrestrial plants
EC50, Avena sativa (oats), Growth inhibition, 1,000 mg/l
EC50, Lactuca sativa (lettuce), Growth inhibition, 1,000 mg/l

4,4' -Methylenediphenyl diisocyanate

Acute toxicity to fish

The measured ecotoxicity is that of the hydrolyzed product, generally under conditions maximizing production of soluble species.
Material is practically non-toxic to aquatic organisms on an acute basis (LC50/EC50/EL50/LL50 >100 mg/L in the most sensitive species tested).
Based on information for a similar material:
LC50, Danio rerio (zebra fish), static test, 96 Hour, > 1,000 mg/l, OECD Test Guideline 203 or Equivalent

Acute toxicity to aquatic invertebrates

Based on information for a similar material:
EC50, Daphnia magna (Water flea), static test, 24 Hour, > 1,000 mg/l, OECD Test Guideline 202 or Equivalent

Acute toxicity to algae/aquatic plants

Based on information for a similar material:
NOEC, Desmodesmus subspicatus (green algae), static test, 72 Hour, Growth rate inhibition, 1,640 mg/l, OECD Test Guideline 201 or Equivalent

Toxicity to bacteria

Based on information for a similar material:
EC50, activated sludge, static test, 3 Hour, Respiration rates., > 100 mg/l

Toxicity to soil-dwelling organisms

EC50, Eisenia fetida (earthworms), Based on information for a similar material:, 14 d, > 1,000 mg/kg

Toxicity to terrestrial plants

EC50, Avena sativa (oats), Growth inhibition, 1,000 mg/l
EC50, Lactuca sativa (lettuce), Growth inhibition, 1,000 mg/l

trans-1-Chloro-3,3,3-trifluoropropene

Acute toxicity to fish

Material is slightly toxic to aquatic organisms on an acute basis (LC50/EC50 between 10 and 100 mg/L in the most sensitive species tested).
LC50, Oncorhynchus mykiss (rainbow trout), Static, 96 Hour, 38 mg/l, OECD Test Guideline 203

Acute toxicity to aquatic invertebrates

EC50, Daphnia magna, 48 Hour, 82 mg/l, OECD Test Guideline 202

Acute toxicity to algae/aquatic plants

EC50, Pseudokirchneriella subcapitata (green algae), 72 Hour, Growth inhibition, 106.7 mg/l
NOEC, Pseudokirchneriella subcapitata (green algae), 72 Hour, Growth rate, 115 mg/l

Carbon dioxide

Acute toxicity to fish

May decrease pH of aquatic systems to < pH 5 which may be toxic to aquatic organisms.
LC0, Oncorhynchus mykiss (rainbow trout), 1 Hour, 240 mg/l, Method Not Specified.

Acute toxicity to aquatic invertebrates

Based on data from similar materials
NOEC, Daphnia magna (Water flea), 48 Hour, > 100 mg/l

Nitrogen

Acute toxicity to fish

Not expected to be acutely toxic to aquatic organisms.

Persistence and degradability

Diphenylmethane Diisocyanate, isomers and homologues

Biodegradability: In the aquatic and terrestrial environment, material reacts with water forming predominantly insoluble polyureas which appear to be stable. In the atmospheric environment, material is expected to have a short tropospheric half-life, based on calculations and by analogy with related diisocyanates.
10-day Window: Not applicable
Biodegradation: 0 %
Exposure time: 28 d
Method: OECD Test Guideline 302C or Equivalent

4,4' -Methylenediphenyl diisocyanate

Biodegradability: In the aquatic and terrestrial environment, material reacts with water forming predominantly insoluble polyureas which appear to be stable. In the atmospheric environment, material is expected to have a short tropospheric half-life, based on calculations and by analogy with related diisocyanates.
10-day Window: Not applicable
Biodegradation: 0 %
Exposure time: 28 d
Method: OECD Test Guideline 302C or Equivalent

trans-1-Chloro-3,3,3-trifluoropropene

Biodegradability: Material is not readily biodegradable according to OECD/EEC guidelines.

Biodegradation: 0 %
Exposure time: 28 d
Method: OECD Test Guideline 301D

Carbon dioxide

Biodegradability: Biodegradation is not applicable.

Nitrogen

Biodegradability: Biodegradation is not applicable. May decrease the dissolved oxygen (DO) content of natural waters.

Bioaccumulative potential

Diphenylmethane Diisocyanate, isomers and homologues

Bioaccumulation: Bioconcentration potential is low (BCF < 100 or Log Pow < 3). Reacts with water. In the aquatic and terrestrial environment, movement is expected to be limited by its reaction with water forming predominantly insoluble polyureas.
Bioconcentration factor (BCF): 92 Cyprinus carpio (Carp) 28 d

4,4' -Methylenediphenyl diisocyanate

Bioaccumulation: Bioconcentration potential is low (BCF < 100 or Log Pow < 3).
Partition coefficient: n-octanol/water(log Pow): 4.51 at 22 °C
Bioconcentration factor (BCF): 92 Cyprinus carpio (Carp) 28 d

trans-1-Chloro-3,3,3-trifluoropropene

Bioaccumulation: No relevant data found.

Carbon dioxide

Bioaccumulation: Bioconcentration potential is low (BCF < 100 or Log Pow < 3).
Partition coefficient: n-octanol/water(log Pow): 0.83 Measured

Nitrogen

Bioaccumulation: Partitioning from water to n-octanol is not applicable.

Mobility in soil

Diphenylmethane Diisocyanate, isomers and homologues

In the aquatic and terrestrial environment, movement is expected to be limited by its reaction with water forming predominantly insoluble polyureas.

trans-1-Chloro-3,3,3-trifluoropropene

No relevant data found.

Carbon dioxide

No relevant data found.

Nitrogen

No data available.

13. DISPOSAL CONSIDERATIONS

Disposal methods: DO NOT DUMP INTO ANY SEWERS, ON THE GROUND, OR INTO ANY BODY OF WATER. All disposal practices must be in compliance with all Federal, State/Provincial and local laws and regulations. Regulations may vary in different locations. Waste characterizations and compliance with applicable laws are the responsibility solely of the waste generator. AS YOUR SUPPLIER, WE HAVE NO CONTROL OVER THE MANAGEMENT PRACTICES OR MANUFACTURING PROCESSES OF PARTIES HANDLING OR USING THIS MATERIAL. THE INFORMATION PRESENTED HERE PERTAINS ONLY TO THE PRODUCT AS SHIPPED IN ITS INTENDED CONDITION AS DESCRIBED IN MSDS SECTION: Composition Information. FOR UNUSED & UNCONTAMINATED PRODUCT, the preferred options include sending to a licensed, permitted: Recycler. Reclaimer. Incinerator or other thermal destruction device. For additional information, refer to: Handling & Storage Information, MSDS Section 7 Stability & Reactivity Information, MSDS Section 10 Regulatory Information, MSDS Section 15

14. TRANSPORT INFORMATION

DOT

Proper shipping name	Chemical under pressure, n.o.s.(Carbon dioxide, Nitrogen)
UN number	UN 3500
Class	2.2
Packing group	
Reportable Quantity	MDI

Classification for SEA transport (IMO-IMDG):

Proper shipping name	CHEMICAL UNDER PRESSURE, N.O.S.(Carbon dioxide, Nitrogen)
UN number	UN 3500
Class	2.2
Packing group	
Marine pollutant	No
Transport in bulk according to Annex I or II of MARPOL 73/78 and the IBC or IGC Code	Consult IMO regulations before transporting ocean bulk

Classification for AIR transport (IATA/ICAO):

Proper shipping name	Chemical under pressure, n.o.s.(Carbon dioxide, Nitrogen)
UN number	UN 3500
Class	2.2
Packing group	

This information is not intended to convey all specific regulatory or operational requirements/information relating to this product. Transportation classifications may vary by container volume and may be influenced by regional or country variations in regulations. Additional transportation system information can be obtained through an authorized sales or customer service representative. It is the responsibility of the transporting organization to follow all applicable laws, regulations and rules relating to the transportation of the material.

15. REGULATORY INFORMATION

Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Sections 311 and 312
Gases under pressure
Simple Asphyxiant
Acute toxicity (any route of exposure)
Skin corrosion or irritation
Serious eye damage or eye irritation
Respiratory or skin sensitisation
Specific target organ toxicity (single or repeated exposure)

Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Section 313
This product contains the following substances which are subject to the reporting requirements of Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and which are listed in 40 CFR 372.

Components	**CASRN**
Diphenylmethane Diisocyanate, isomers and homologues	9016-87-9
4,4' -Methylenediphenyl diisocyanate	101-68-8

Comprehensive Environmental Response, Compensation, and Liability Act of 1980 (CERCLA) Section 103
Calculated RQ exceeds reasonably attainable upper limit.

Components	CASRN	RQ (RCRA Code)
4,4' -Methylenediphenyl diisocyanate	101-68-8	5000 lbs RQ

Does not contain HFC.

Compliant with Title 42 Chapter 85 Clean Air Act: Subchapter VII American Innovation and Manufacturing Act of 2020, and Section 612 US EPA Significant New Alternatives Policy.

This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

Pennsylvania Worker and Community Right-To-Know Act:
The following chemicals are listed because of the additional requirements of Pennsylvania law:

Components	CASRN
Carbon dioxide	124-38-9

California Prop. 65
This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.

United States TSCA Inventory (TSCA)
All components of this product are in compliance with the Active inventory listing requirements of the U.S. Toxic Substances Control Act (TSCA) Chemical Substance Inventory.

16. OTHER INFORMATION

Hazard Rating System
HMIS

Health	Flammability	Physical Hazard
2*	1	3

* = Chronic Effects (See Hazards Identification)

Revision
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Most recent revision(s) are noted by the bold, double bars in left-hand margin throughout this document.

Legend

ACGIH	USA. ACGIH Threshold Limit Values (TLV)
AEL *	15 minute TWA
C	Ceiling value not be exceeded at any time.
CAL PEL	California permissible exposure limits for chemical contaminants (Title 8, Article 107)
Dow IHG	Dow Industrial Hygiene Guideline

DUPONT AEL	DuPont AEL (Acceptable Exposure Limit)
NIOSH REL	USA. NIOSH Recommended Exposure Limits
OSHA P0	USA. Table Z-1-A Limits for Air Contaminants (1989 vacated values)
OSHA Z-1	USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants
PEL	Permissible exposure limit
ST	STEL - 15-minute TWA exposure that should not be exceeded at any time during a workday
STEL	Short term exposure limit
TWA	8-hr TWA
US WEEL	USA. Workplace Environmental Exposure Levels (WEEL)

Full text of other abbreviations
AIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TECI - Thailand Existing Chemicals Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

Information Source and References
This SDS is prepared by Product Regulatory Services and Hazard Communications Groups from information supplied by internal references within our company.

DDP Specialty Electronic Materials US, LLC urges each customer or recipient of this (M)SDS to study it carefully and consult appropriate expertise, as necessary or appropriate, to become aware of and understand the data contained in this (M)SDS and any hazards associated with the product. The information herein is provided in good faith and believed to be accurate as of the effective date shown

above. However, no warranty, express or implied, is given. Regulatory requirements are subject to change and may differ between various locations. It is the buyer's/user's responsibility to ensure that his activities comply with all federal, state, provincial or local laws. The information presented here pertains only to the product as shipped. Since conditions for use of the product are not under the control of the manufacturer, it is the buyer's/user's duty to determine the conditions necessary for the safe use of this product. Due to the proliferation of sources for information such as manufacturer-specific (M)SDSs, we are not and cannot be responsible for (M)SDSs obtained from any source other than ourselves. If you have obtained an (M)SDS from another source or if you are not sure that the (M)SDS you have is current, please contact us for the most current version.
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