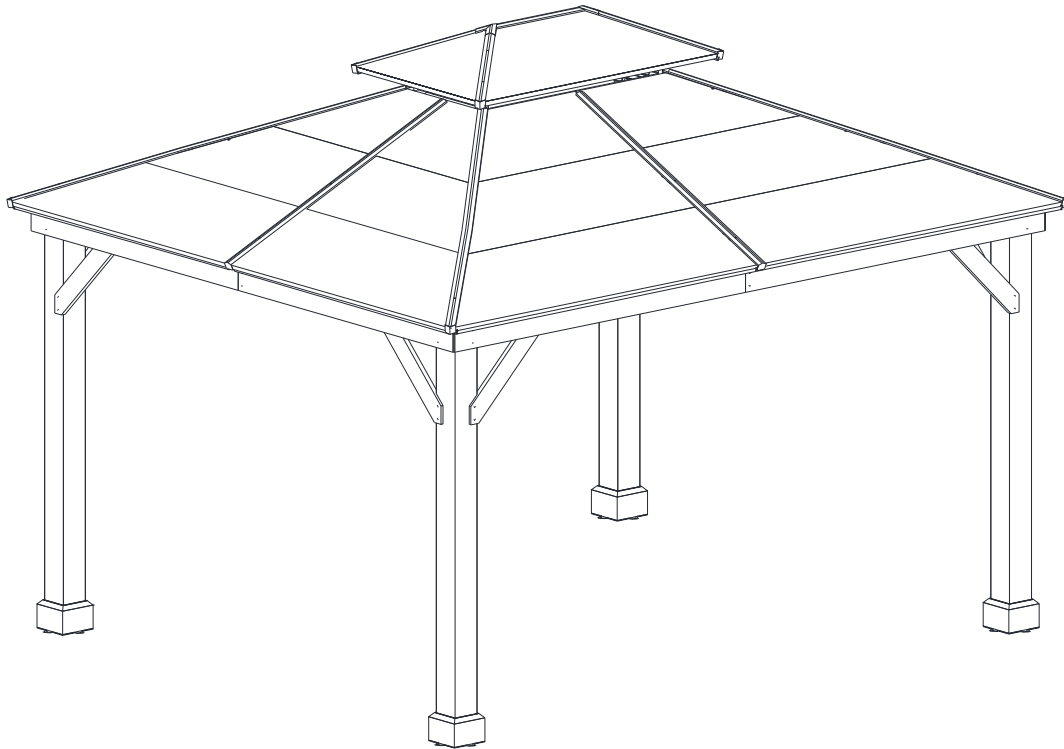


ASSEMBLY INSTRUCTION
ITEM#: A102008600



WE HAVE YOU IN MIND, LET US SERVE YOU!

Questions? Issues?

CONTACT US

24 hours / 7 days a week



www.sunjoyonline.com



customer.care@sunjoygroup.com



1-(866)-578-6569

Important Safety Instructions



Warning! To reduce the risk of serious injury, read the following safety instructions before assembling and using the gazebo.

Please check with your local governing authority/local municipal codes regarding installation of structures before assembly.

Caution! Proper placement of your gazebo is essential.

Do not place the product underneath electrical lines.

Keep children away during assembly.

This product contains small parts which can be swallowed by children.

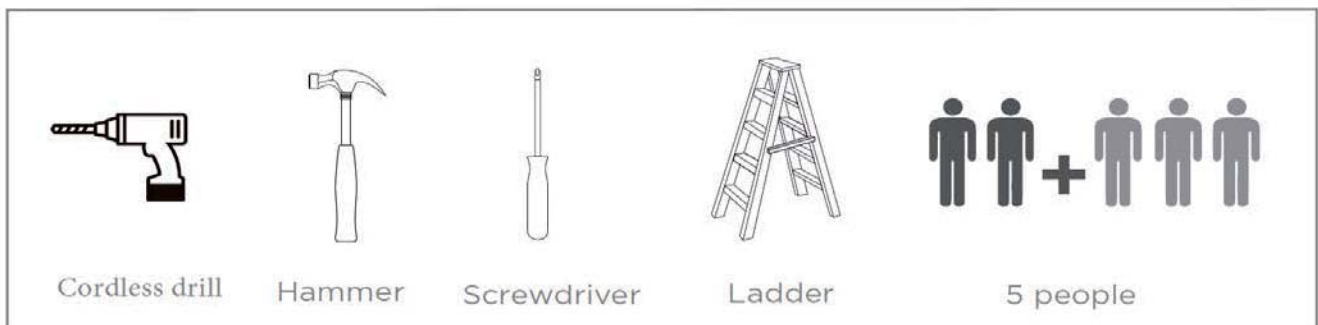
Keep fingers away from the places where they can be pinched or trapped.

Do not attempt to assemble the gazebo if any parts are missing.

- This product is intended for domestic outdoor use only.
- The product should be placed on flat, horizontal ground.
- Ensure enough clearance around the product. Before assembling the product, find level ground not less than 6' (1.8 m) away from any structures or obstructions, such as fences, garages, houses, overhanging branches, laundry lines, or electrical wires.
- This gazebo is not to be regarded as part of a building/house structure. The gazebo is to be anchored onto the ground for added safety. Do not assemble the gazebo onto soil/earth ground. It is best advisable to have the gazebo built onto a wooden deck or concrete ground for stability. If it is to be build onto a wooden deck/ground, do ensure that the wooden deck/ground has a strong foundation. It is advisable to use appropriate floor plugs (not provided) to anchor the gazebo onto the wooden/concrete ground.
- Some structures may require two or more people to install safely. Check for underground utilities before digging or driving stakes into the ground.
- During installation, follow all safety warnings provided with your tools, and use safety glasses.
- In case you set up more than one gazebo, keep a minimum distance of 10' (3 m) between the gazebos.
- Any assembly or maintenance of the product must be carried out by adults only.
- Arrange necessary manpower when assembling or moving the product.
- Some parts may contain sharp edges. Wear protective gloves if necessary.
- Keep children and pets away while setting up the gazebo.
- Check all nuts and bolts periodically to ensure bolts/nuts are tightened.
- Repairing and replacing parts should be done by a qualified technician.
- This gazebo is intended for decorative and sunshade purposes only, and it is not designed to withstand harsh weather, including high winds, rain, and snow.
- Do not light any fires inside or near the product!
- Stay calm if fire breaks out. Search for the nearest exit. Do not return to the gazebo before firemen allow you to do so.
- Do not hang heavy weights on the roof frame.
- Do not climb onto the roof of the gazebo. Falling off the gazebo can result in serious injury.
- Retain the original packaging to store the gazebo.

IMPORTANT:

- Please read and understand this manual before any assembly. Before beginning assembly of product, make sure all parts are present. Compare parts with packaging contents list.
- If any part is missing, or if you have any questions, contact the service centre at 1-(866)-578-6569 (toll free).
- **When assembling wooden parts, do not overtorque the bolts to avoid splitting the wood. See image illustration.**
- Place all parts from the box in a cleared area and position them on the floor in front of you.
- Remove all packing materials and place them back into the box. Do not dispose of the packing materials until assembly is complete.
- Read each step carefully before beginning any assembly and make sure you understand each step. If you are missing a part, please call our toll-free number for assistance 1-(866)-578-6569.
- Needed for assembly: (The following tools are not included)

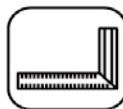


This identifies information that requires special attention. Improper assembly could lead to an unsafe or dangerous condition.



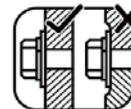
Use Level

Check that set or assembly is properly level before proceeding.



Square Assembly

Check that assembly is square before tightening bolts.



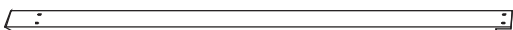
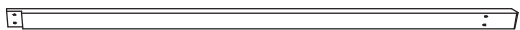
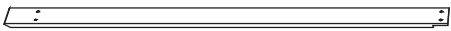
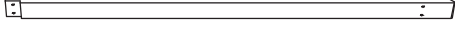
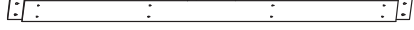
Tighten Bolts

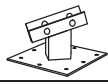
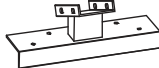
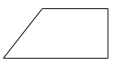
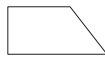
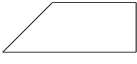
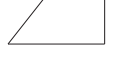
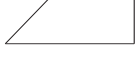
Do not overtorque mounting bolts. Over-tightening may cause the wood to crack creating splinters and other structural damage.



Measure Distance

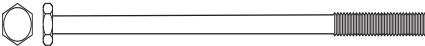
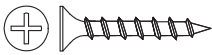
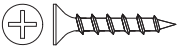
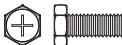
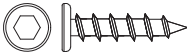
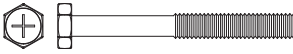
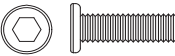
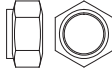
Part List

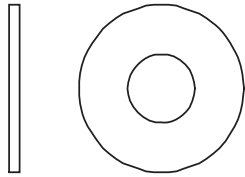
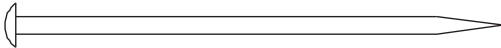
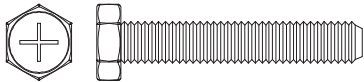
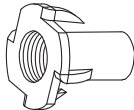
Description	Label	Part Number	Qty	Part Image
Long left beam	01	P000400506	2	
Long right beam	02	P000400507	2	
Short left beam	03	P000400508	2	
Short right beam	04	P000400509	2	
Long beam	05	P000400510	4	
Short beam 1	07	P000400511	4	
Short beam 2	06	P000400512	4	
Post	08	P000200227	4	
Arc support 1	10	P005000200	4	
Arc support 2	11	P005000201	4	
Big top frame	A1	P000501280	2	
Big top bar	B1	P000501281	2	
Small top support	C1	P000601519	4	
beam Small top connector	D1	P000501279	1	
Hook	P	P005800001	1	
Top roof small panel 1	F1	P000700661	2	
Top roof small panel 2	G1	P000700662	2	
Small top cover	H1	P000800267	4	
Small top roof cover	I1	P000900106	1	
Base	C	P000100338	4	

Slanting bar connector	H2	P000501226	4	
Middle beam connector	I2	P000601410	4	
Long pipe 1	R2a	P005700705	2	
Long pipe 2	R2b	P005700706	2	
Short pipe 1	S2a	P005700707	2	
Short pipe 2	S2b	P005700708	2	
Top slanting bar	P3	P000601521	4	
Big top middle beam	B3	P000601520	4	
Long side left roof panel 1	C3	P000700668	2	
Long side right roof panel 1	D3	P000700669	2	
Long side left roof panel 2	E3	P000700670	2	
Long side right roof panel 2	F3	P000700671	2	
Long side left roof panel 3	G3	P000700672	2	
Long side right roof panel 3	H3	P000700673	2	
Short side roof panel	I3	P000700663	2	
Short side left roof panel 1	J3	P000700664	2	
Short side right roof panel 2	K3	P000700665	2	
Short side left roof panel 2	L3	P000700666	2	
Short side right roof panel 3	M3	P000700667	2	
Big roof panel cover	N3	P000800268	4	
Top slanting bar	O3	P000800269	4	

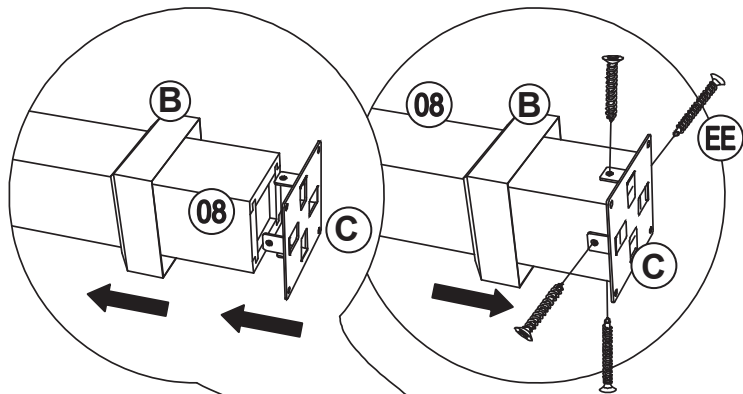
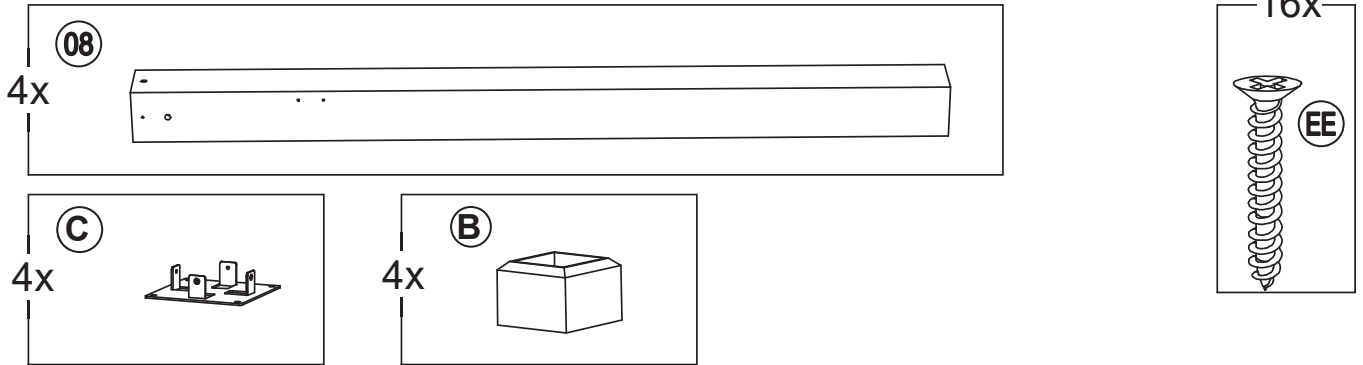
Big roof top beam (short side) 1	W1	P000601522	4	
Big roof top beam (short side) 2	W3	P000601523	4	
Big roof top beam (short side) 3	W5	P000601524	4	
Big roof top beam (long side) 1	X1	P000601525	4	
Big roof top beam (long side) 2	X3	P000601526	4	
Big roof top beam (long side) 3	X5	P000601527	4	
Base cover	B	P006100177	4	

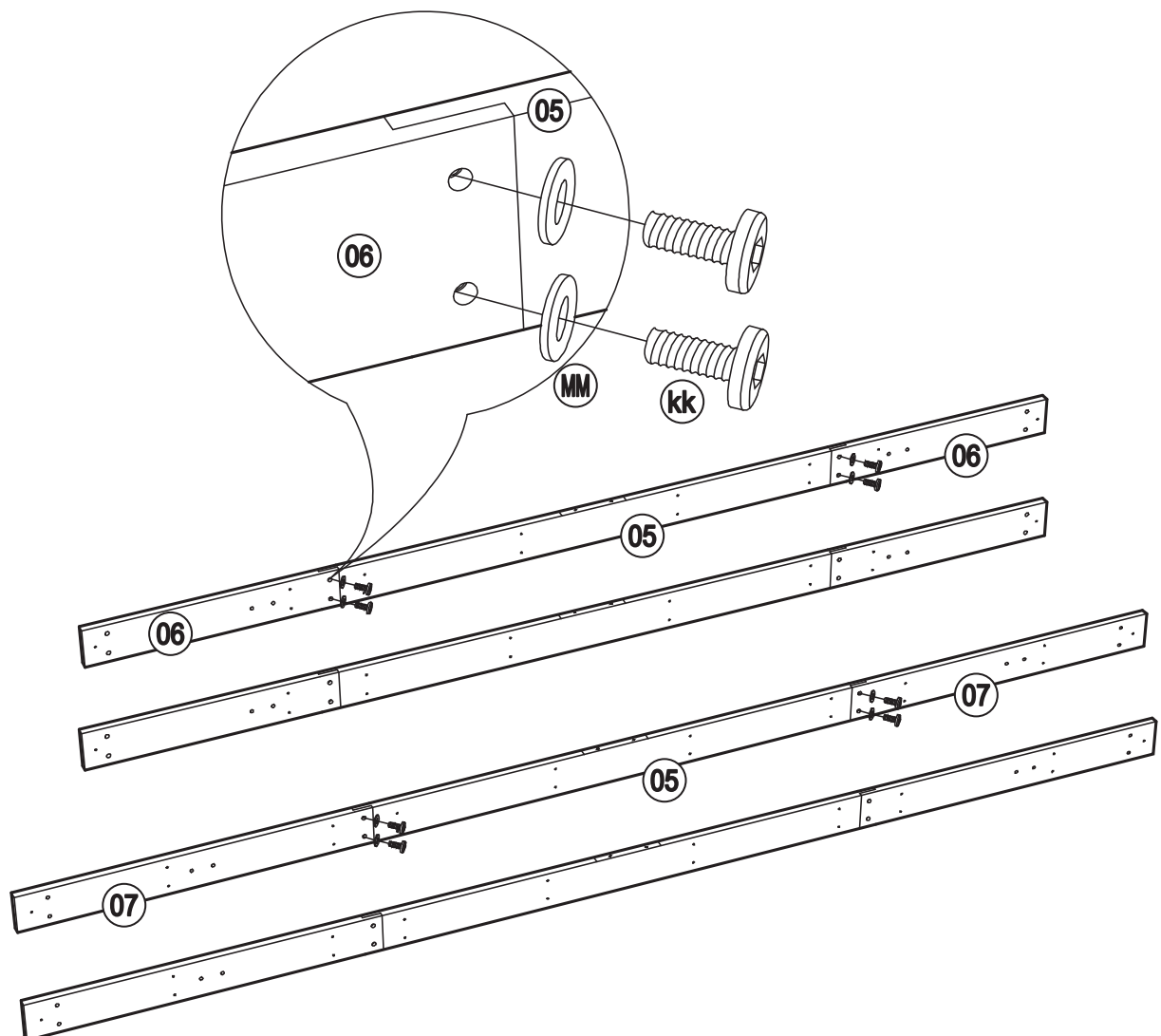
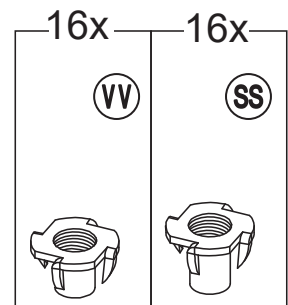
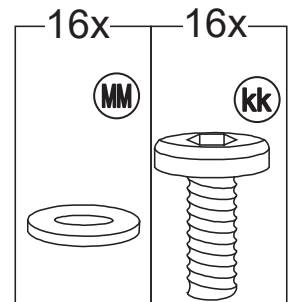
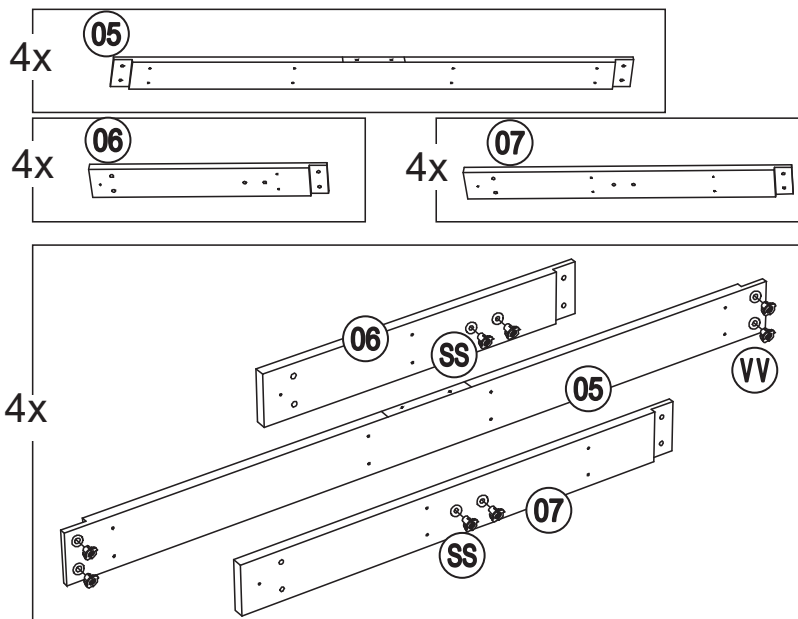
Hardware Pack

Label	Description	Part Number	Qty	Add	Part Image
AA	Bolt M10*205	H010010276	8	1	
BB	Flat Washer M6	H050010020	206	11	
CC	Screw M5*35	H030050037	64	4	
DD	Nut M6	H040010004	12	1	
EE	Screw M5*25	H030050036	64	4	
FF	Bolt M6*15	H010020011	156	8	
GG	Bolt M6*45	H010020016	16	1	
HH	Bolt M8*35	H010030083	16	1	
II	Screw M8*35	H030030010	16	1	
JJ	Bolt M6*55	H010020009	14	1	
KK	Bolt M8*25	H010030084	24	2	
LL	Non-slip nuts M10	H040050020	8	1	
MM	Flat washer M8	H050010060	56	3	

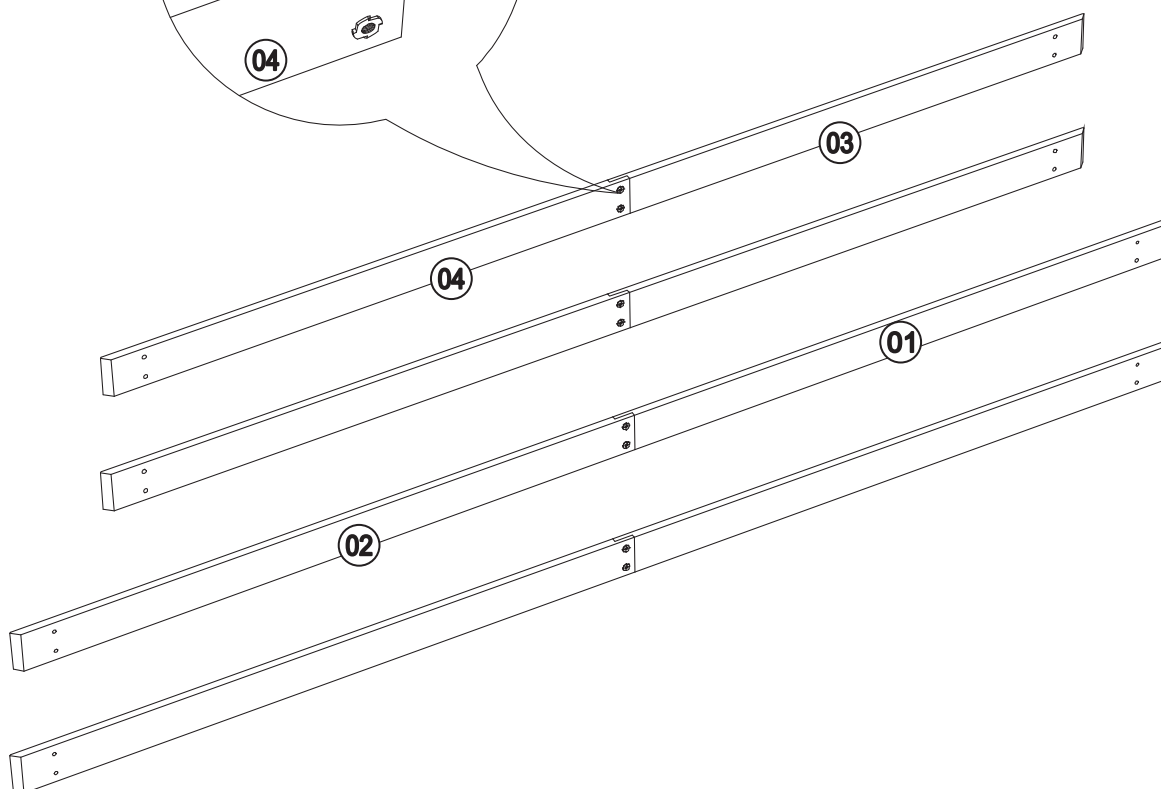
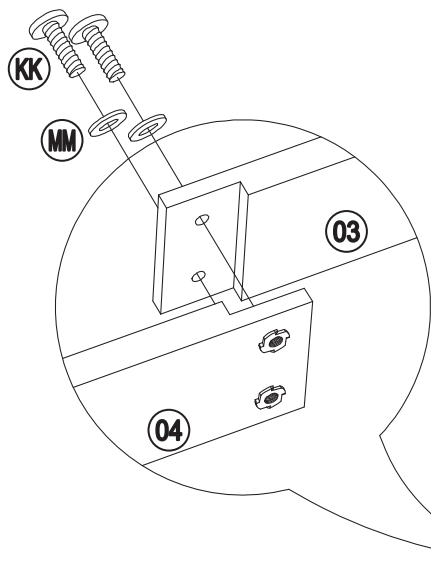
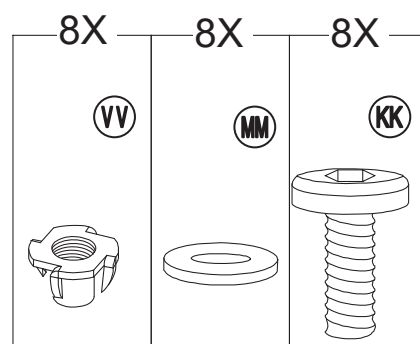
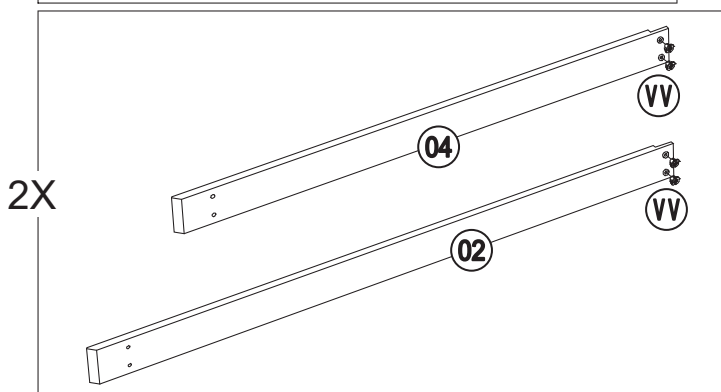
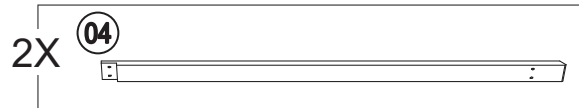
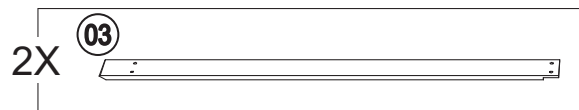
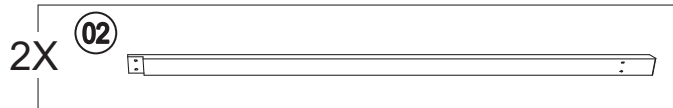
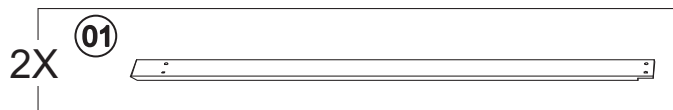
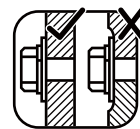
NN	Flat Washer M10	H050010059	24	2	
OO	Screw M10*80	H030010031	8	1	
PP	Stake $\Phi 8 \times 180$	H070010003	8	0	
QQ	Bolt M6*35	H010020013	8	1	
RR	M3 Drill	H090990002	2	0	
SS	T-Nut M8*20	H040050024	16	1	
VV	T-Nut M8*8	H040050025	24	2	
Z1	Wrench M6	H090010017	2	0	
Z2	Allen Key M8	H090030003	1	0	
Z4	Wrench M10	H090010015	2	0	

1

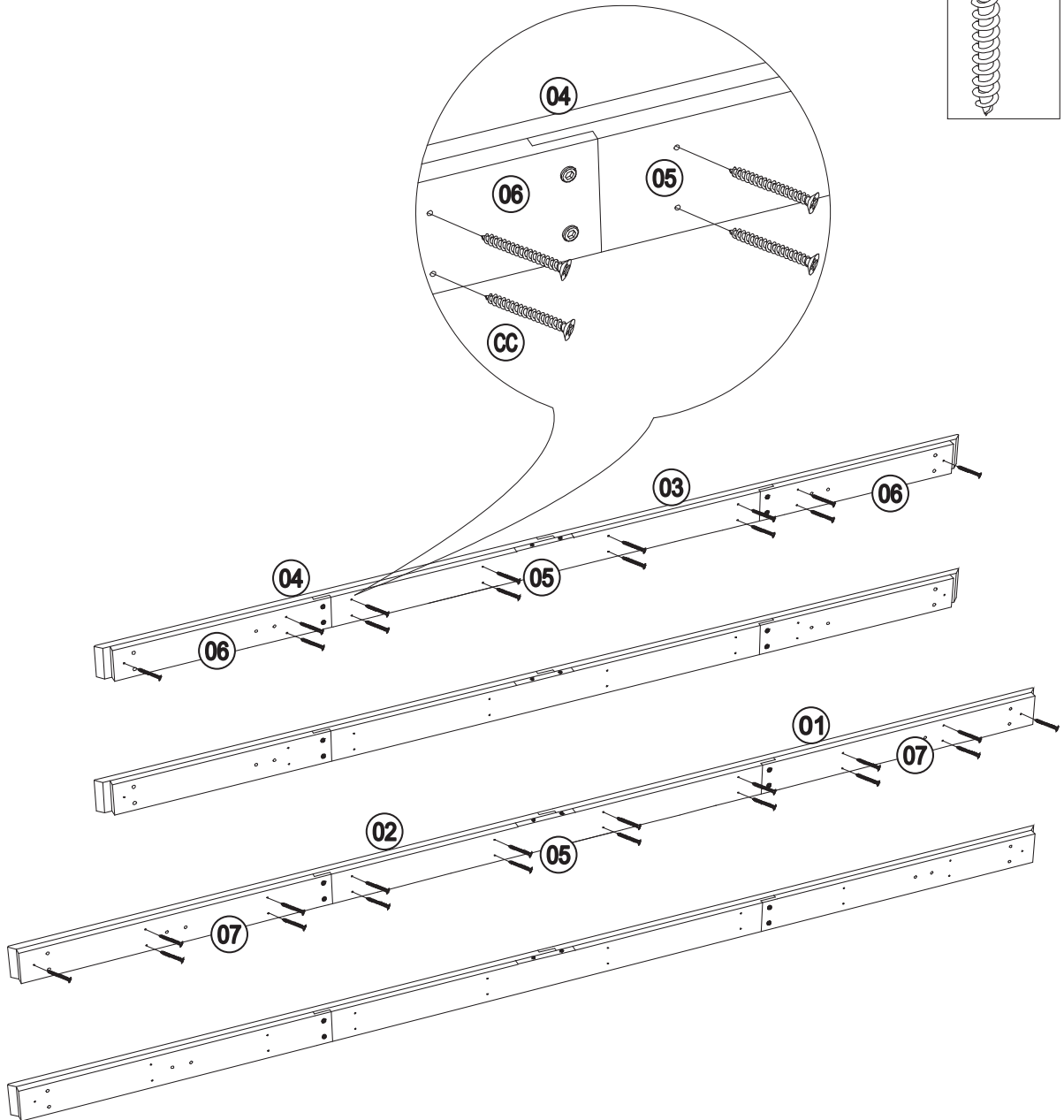
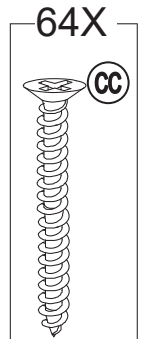
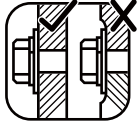




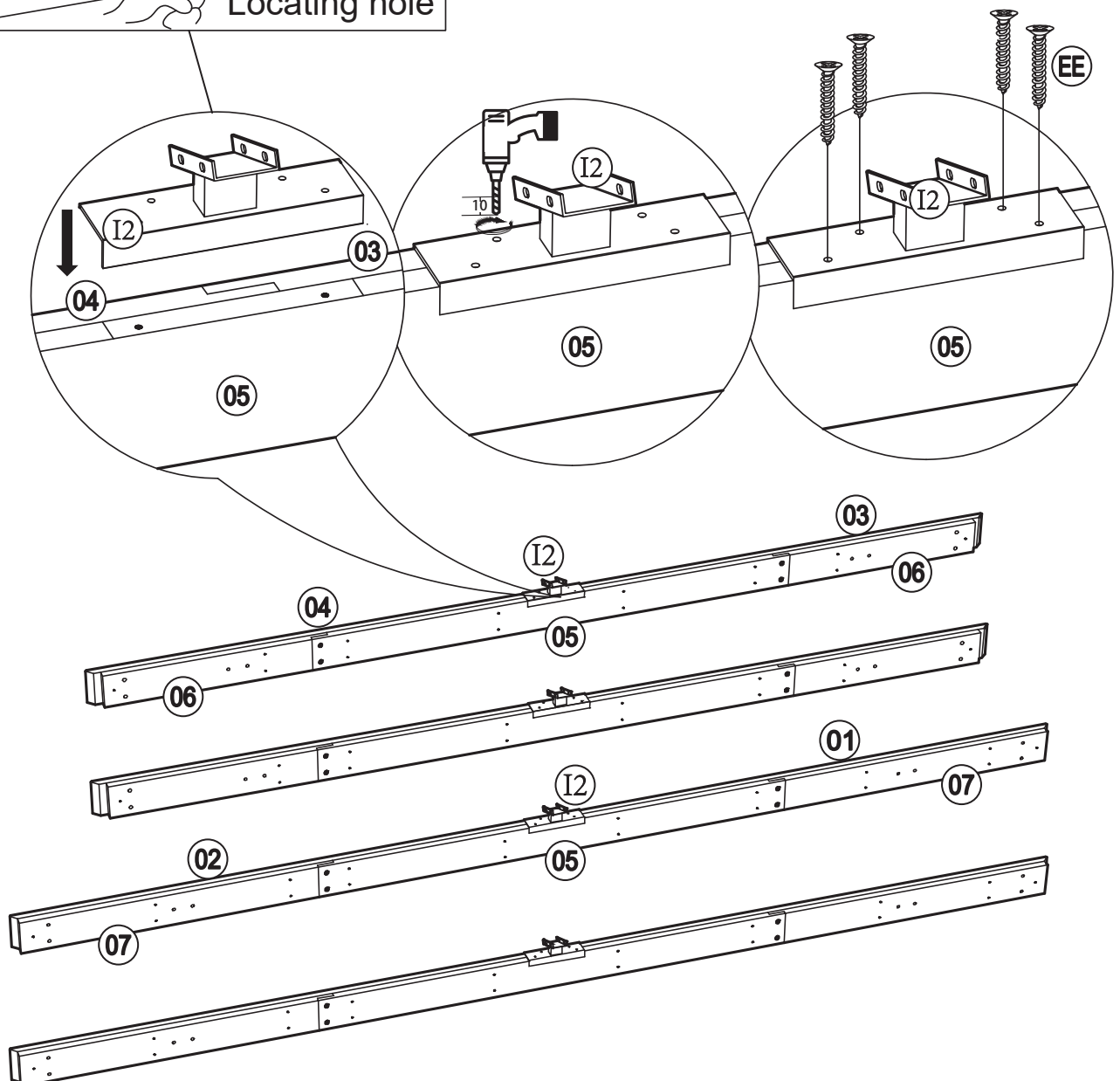
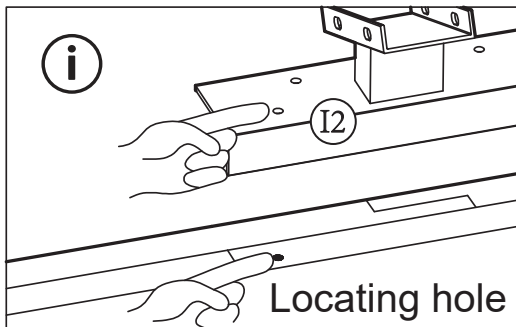
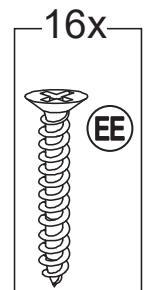
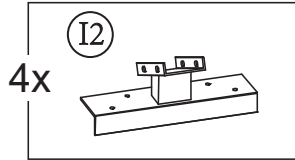
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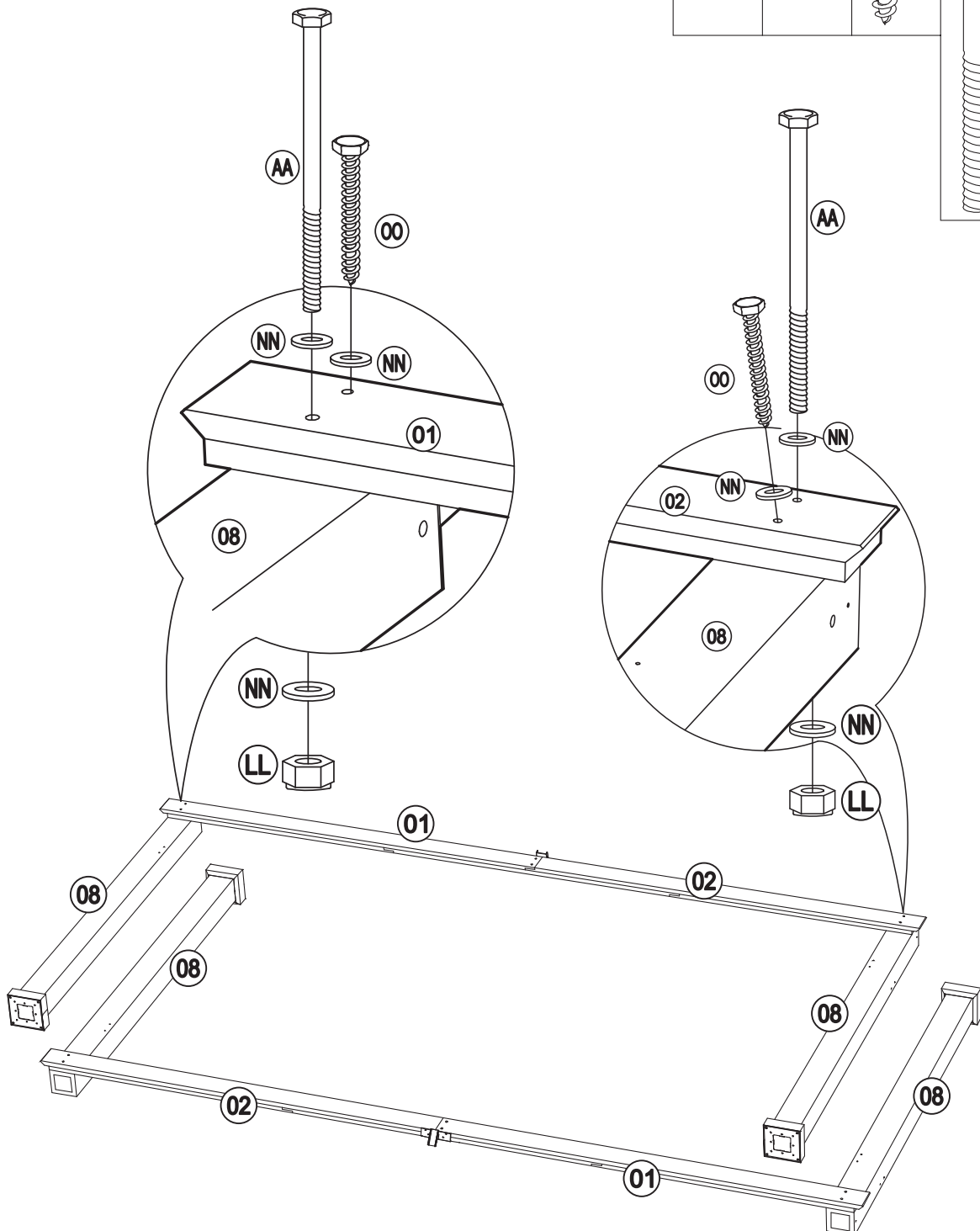
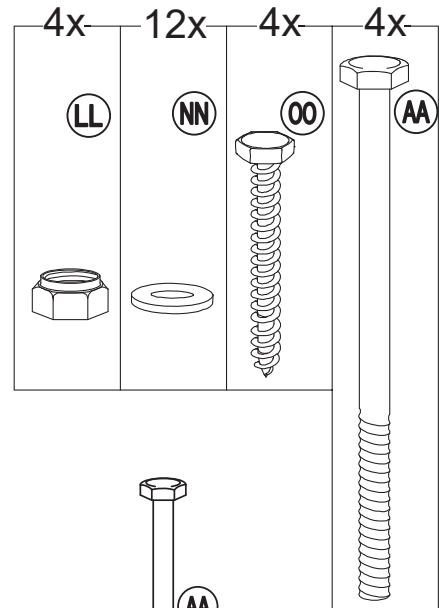
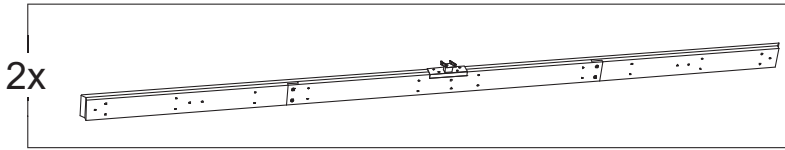
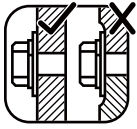
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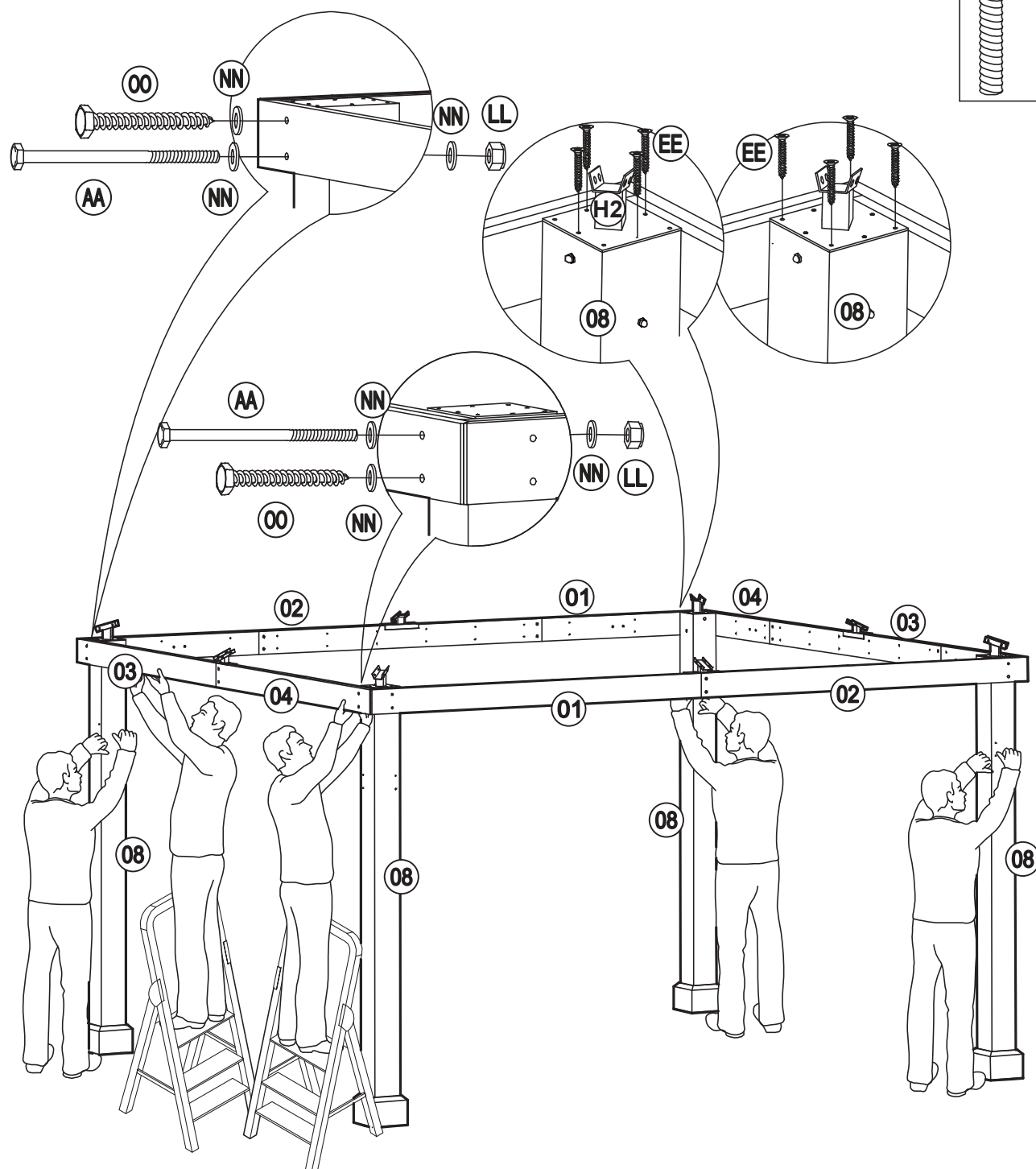
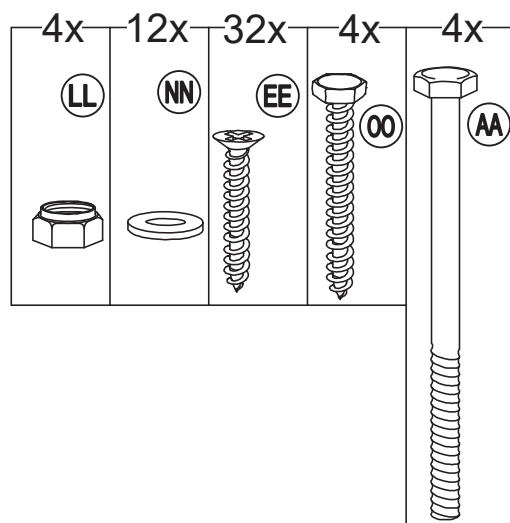
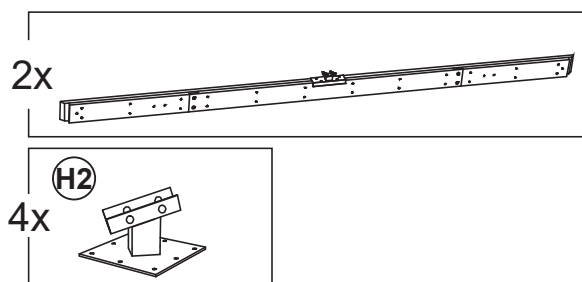
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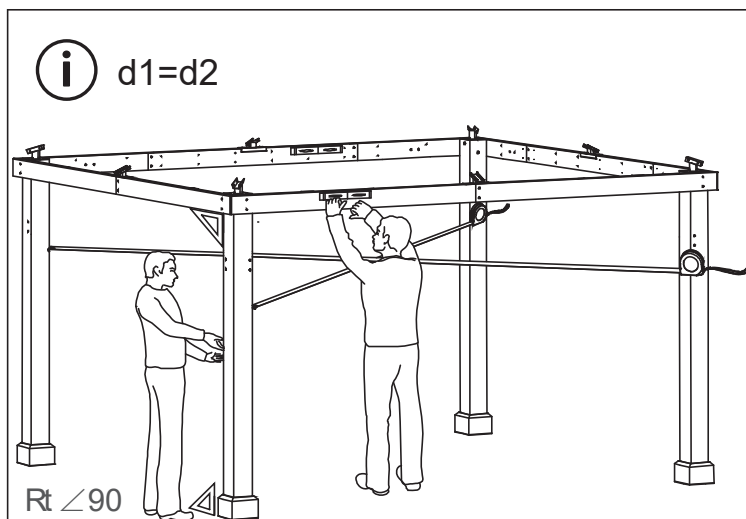
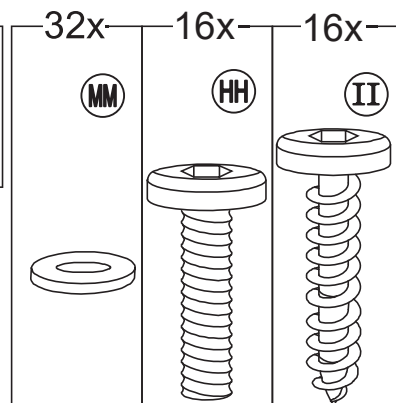
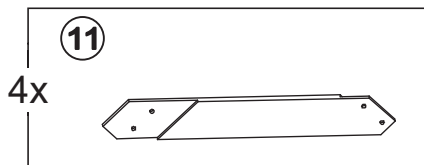
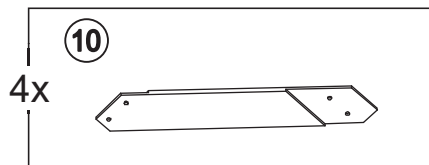
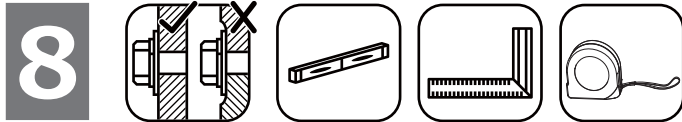


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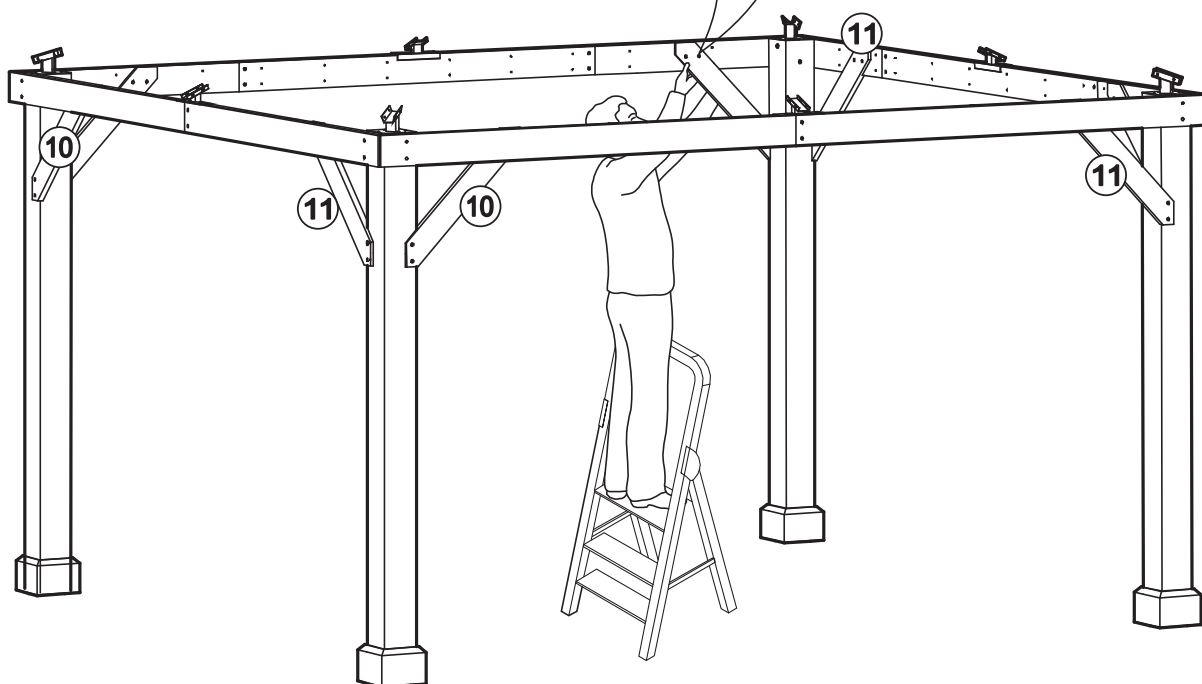
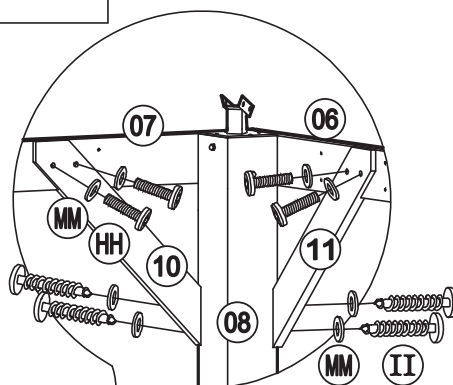


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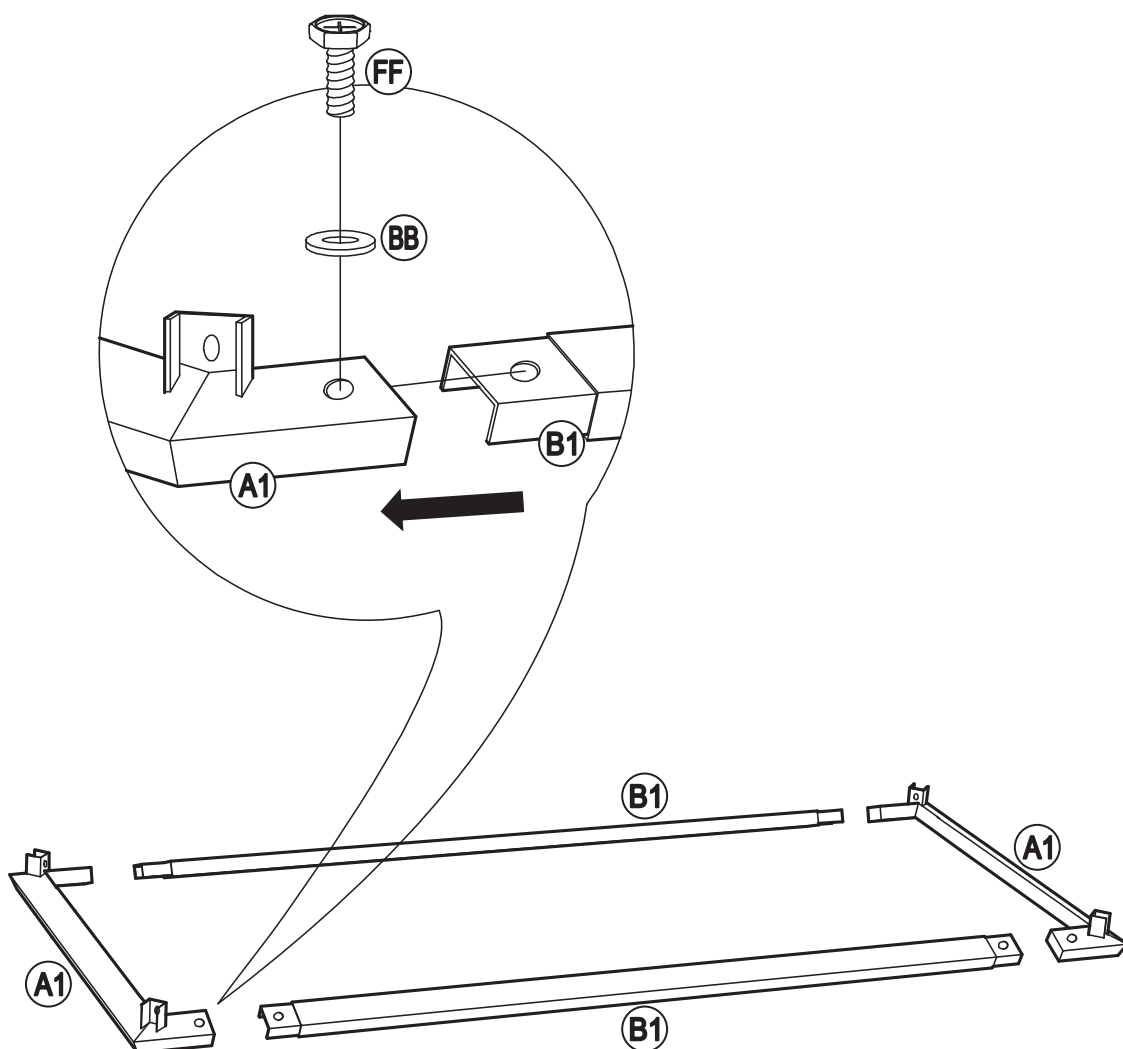
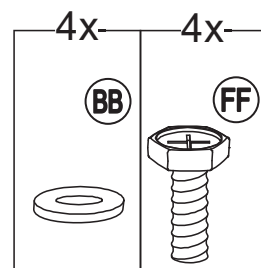
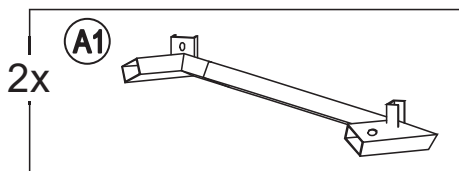
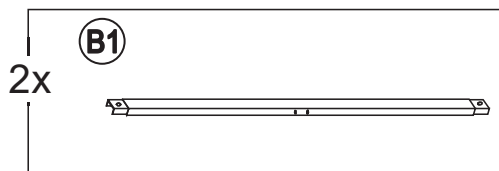




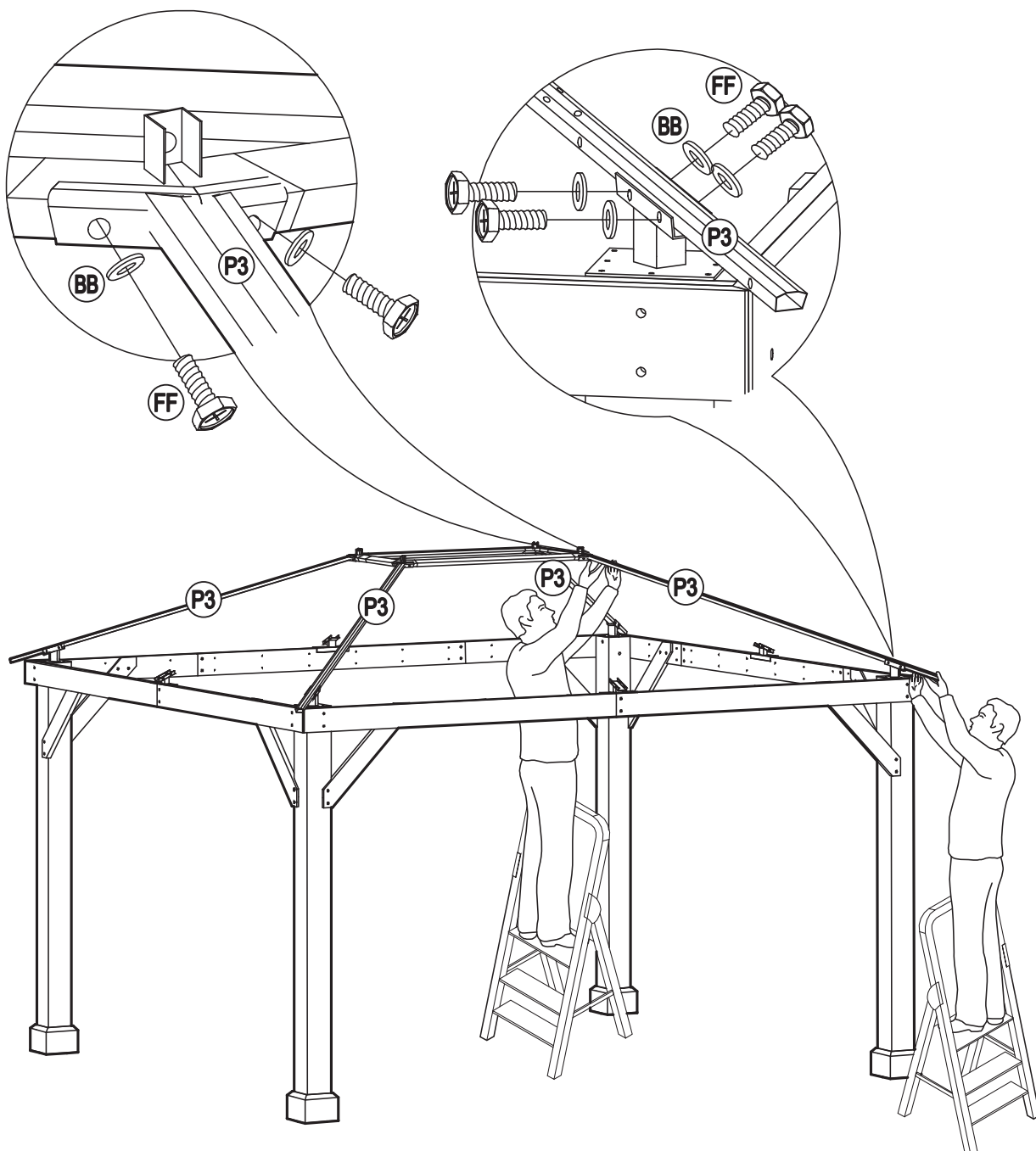
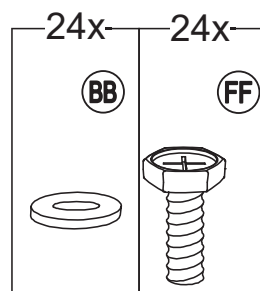
Assembly Tip:
 We advise to measure the distance between d1 & d2 to ensure that they are equal in distance. In addition, best to use a Bubble Level Gauge" to ensure all the posts are upright.



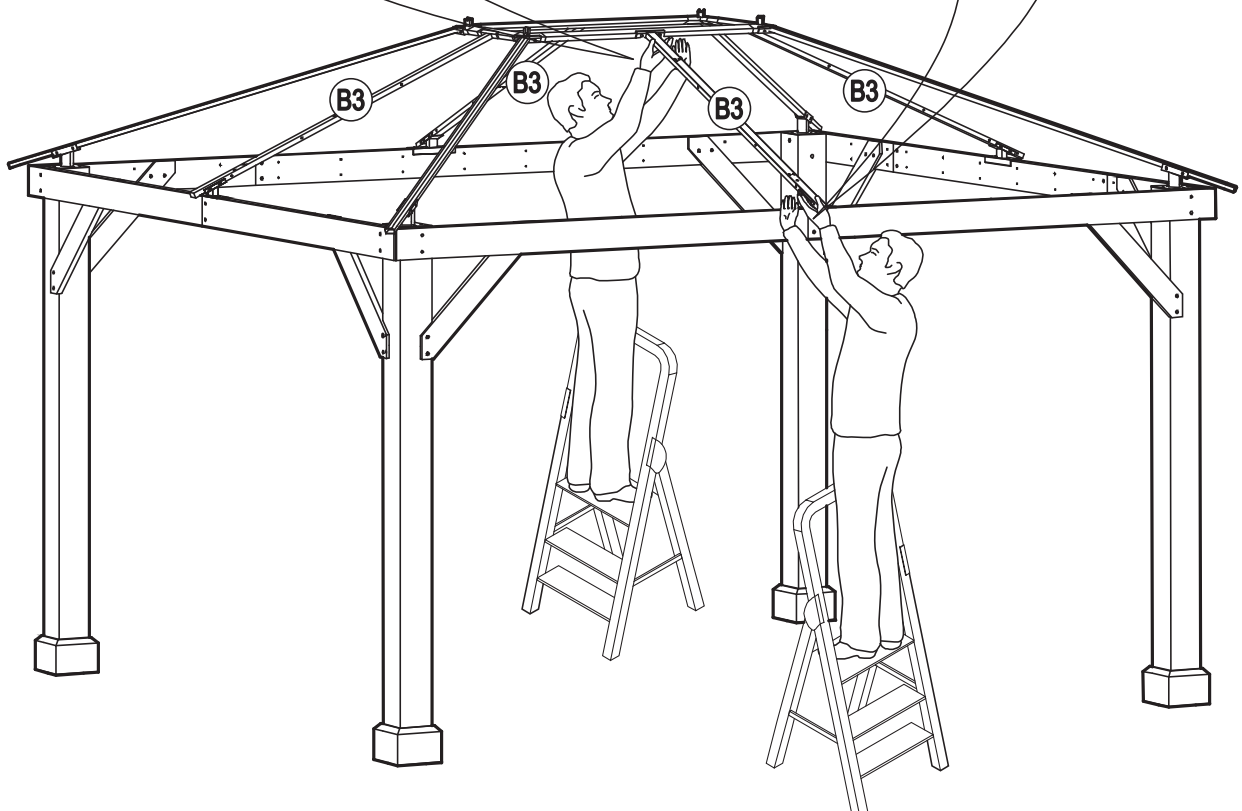
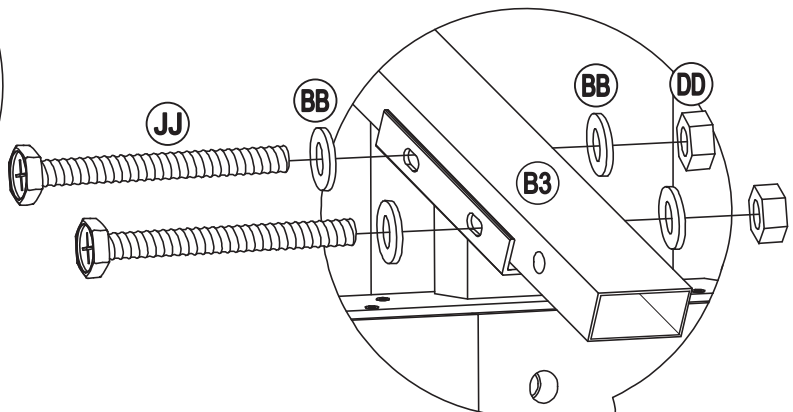
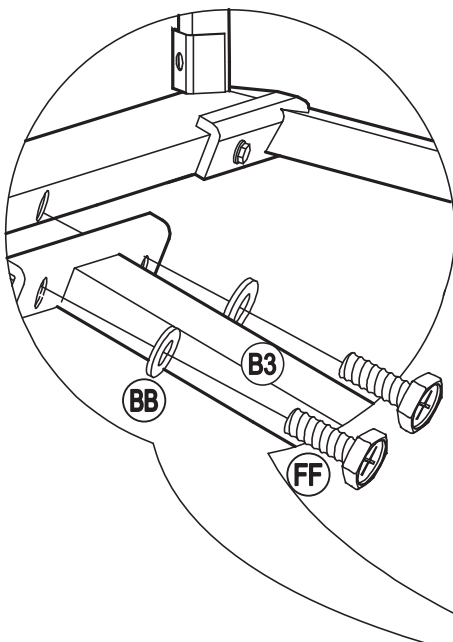
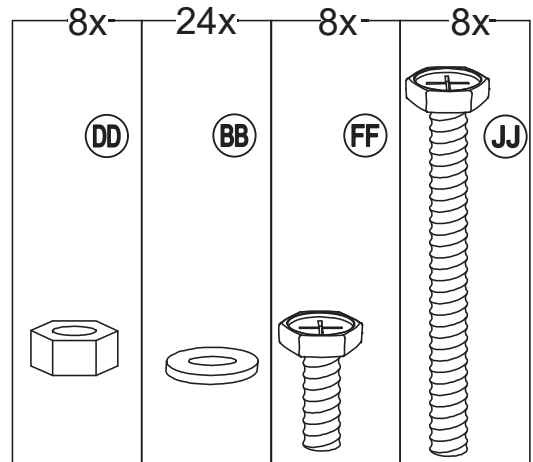
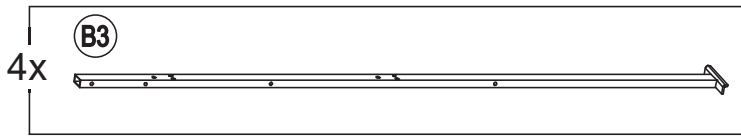
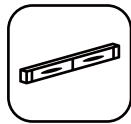
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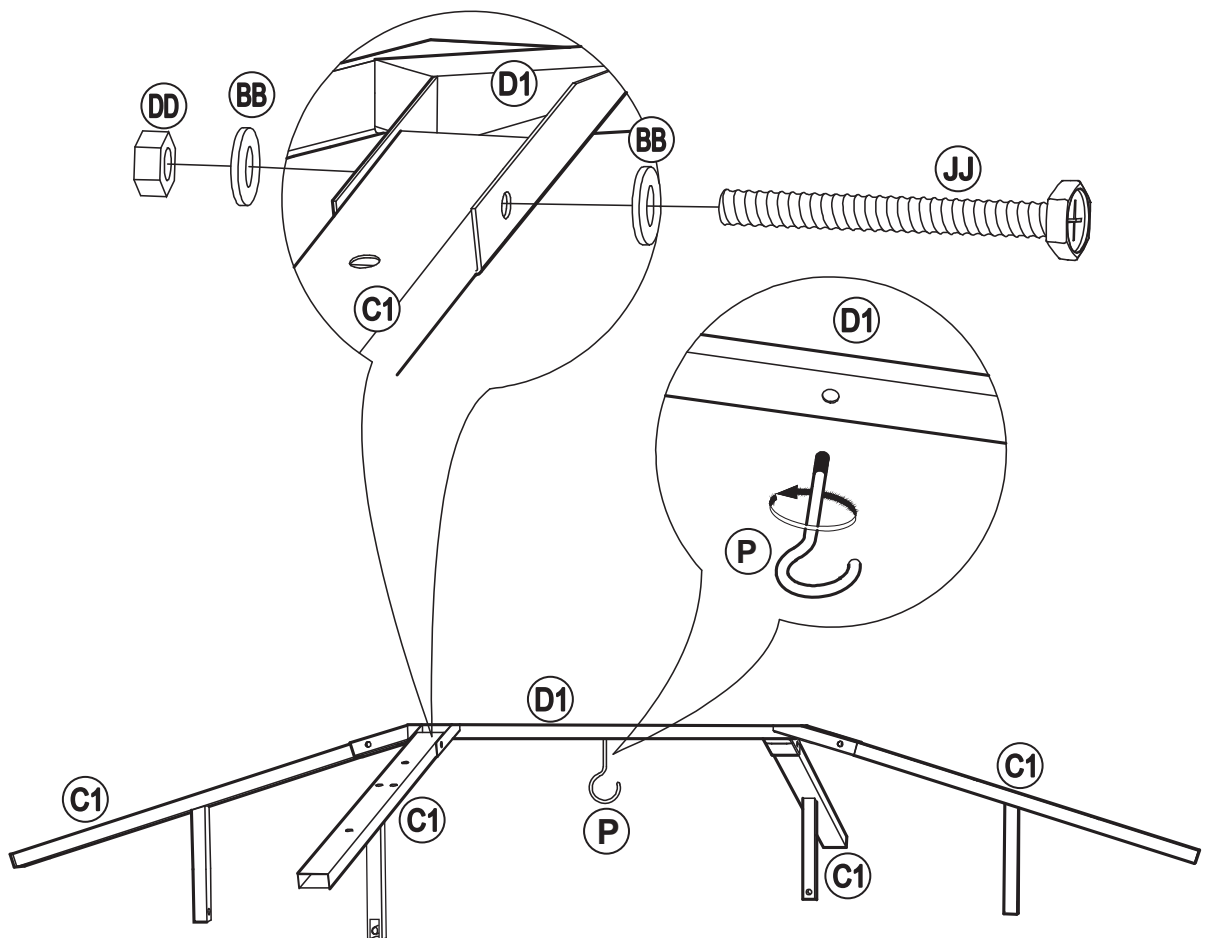
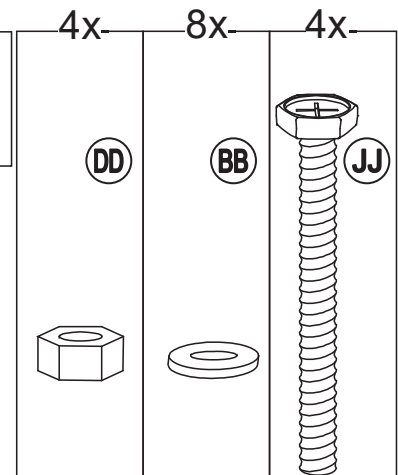
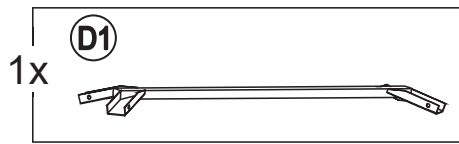
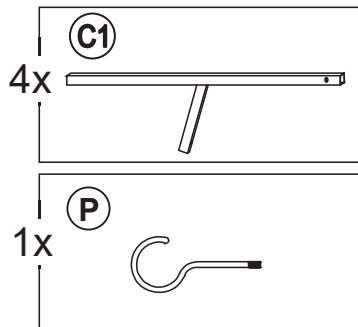
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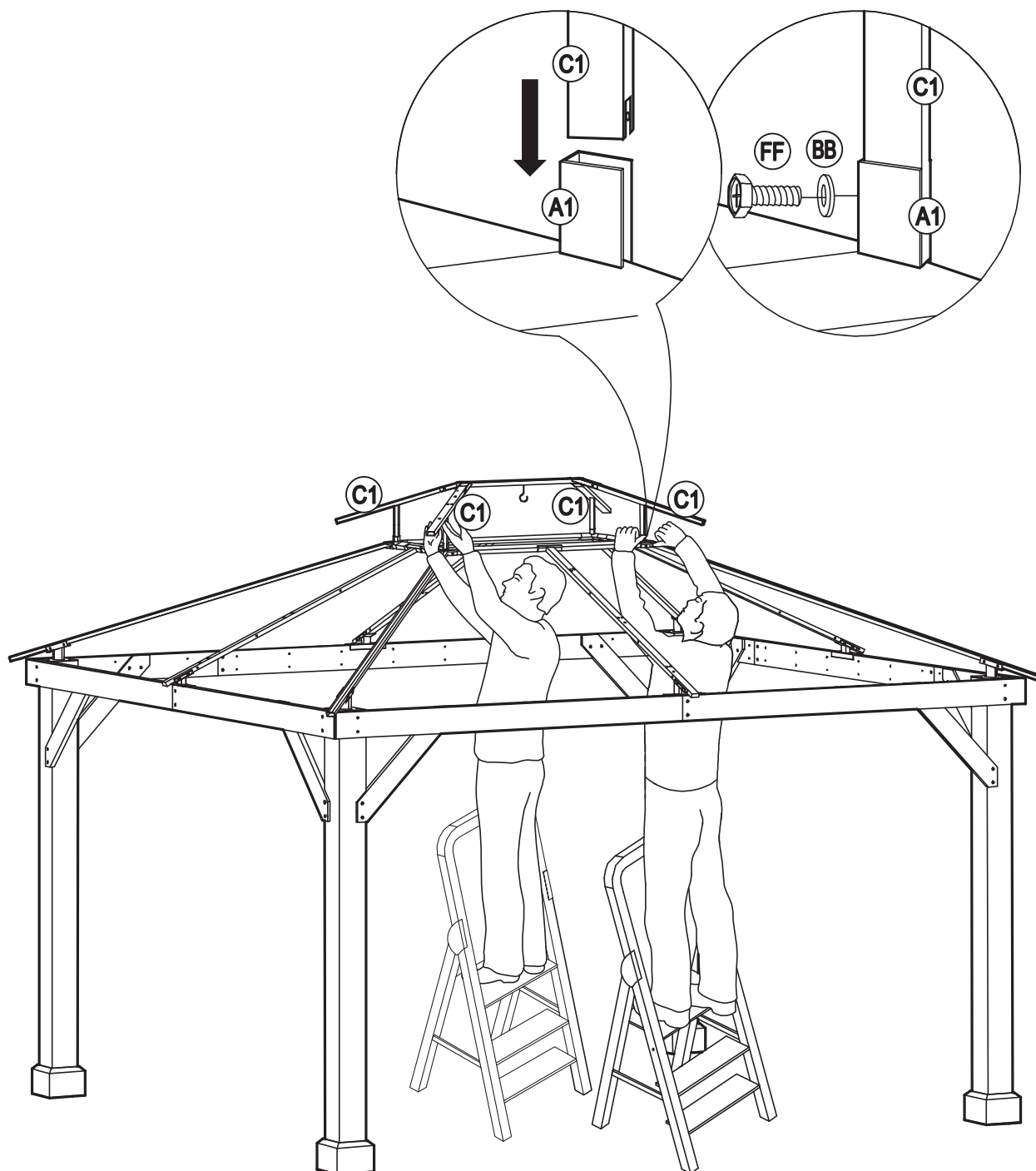
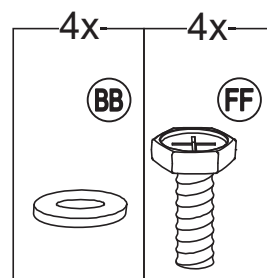
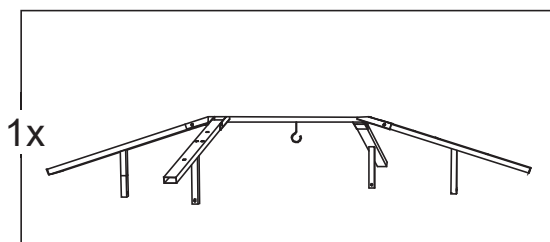
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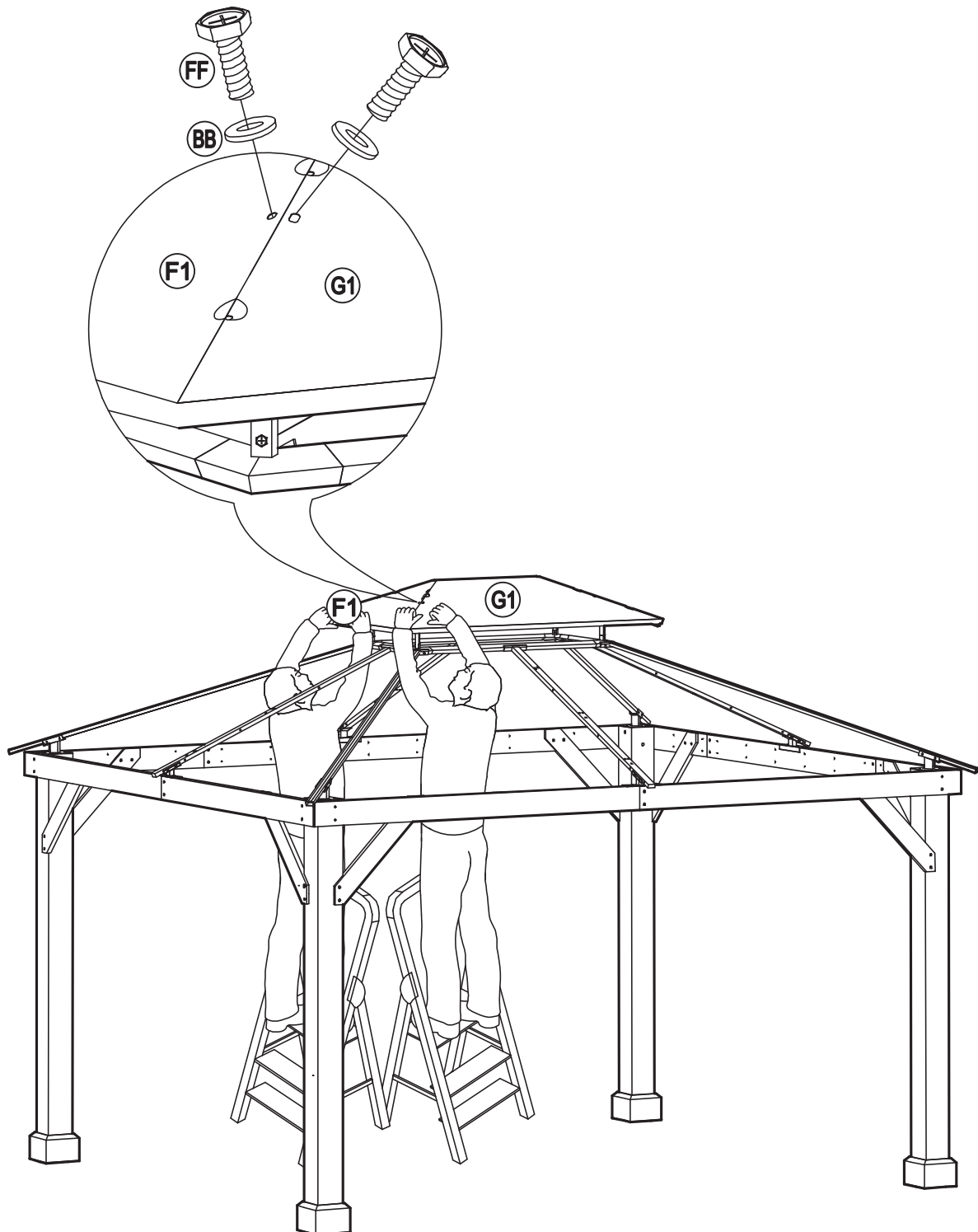
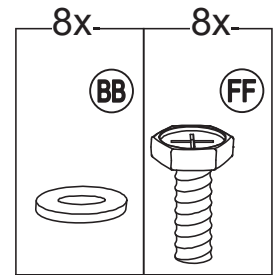
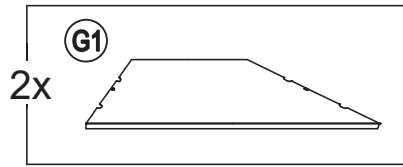
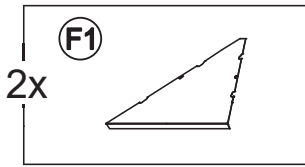
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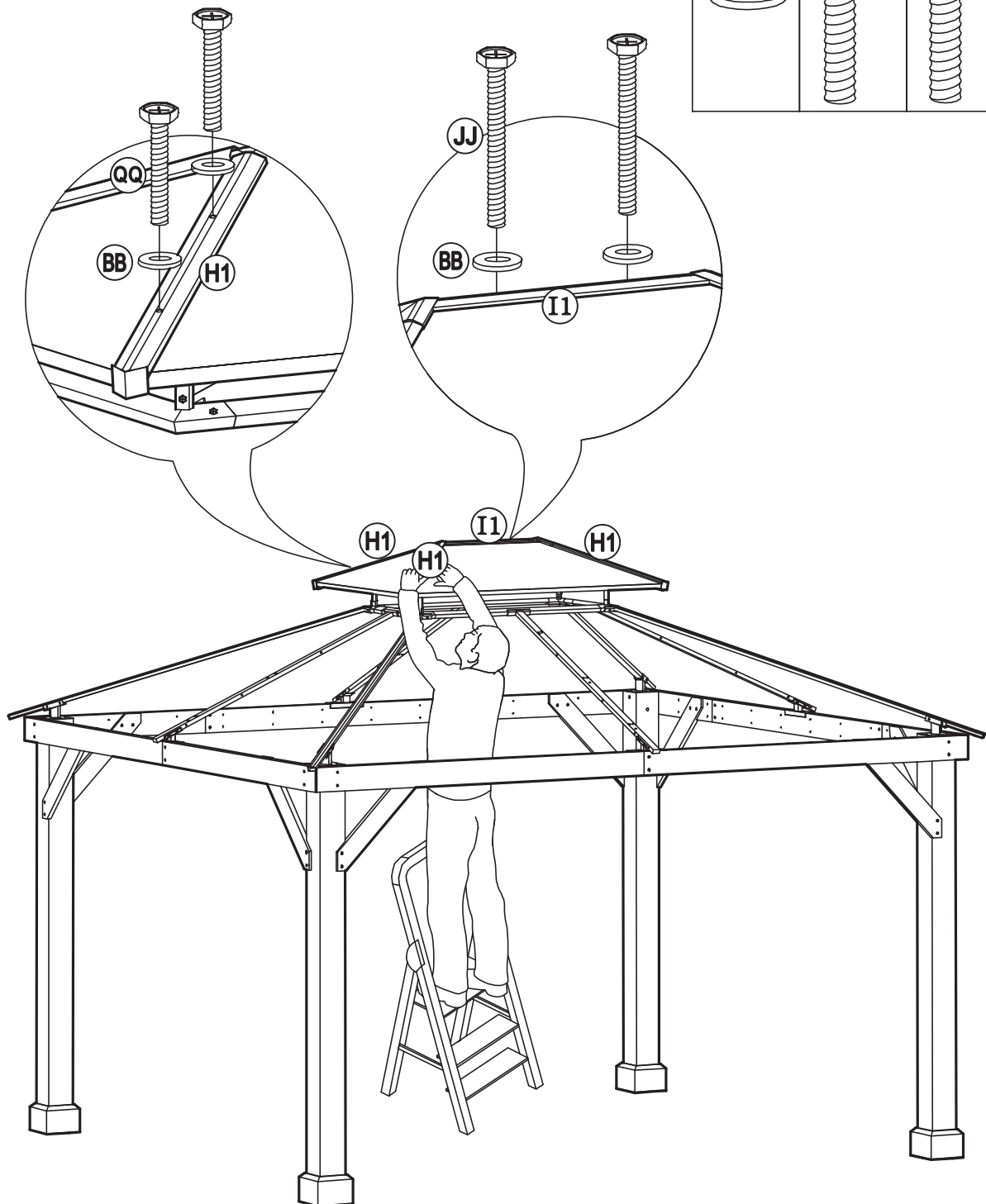
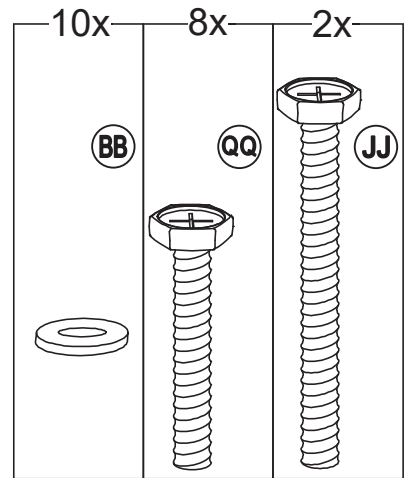
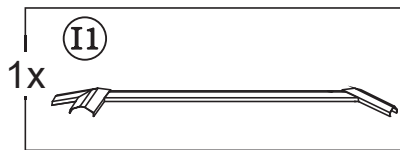
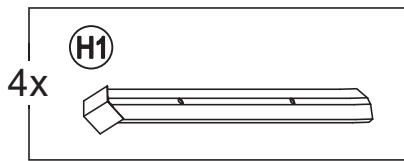
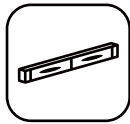
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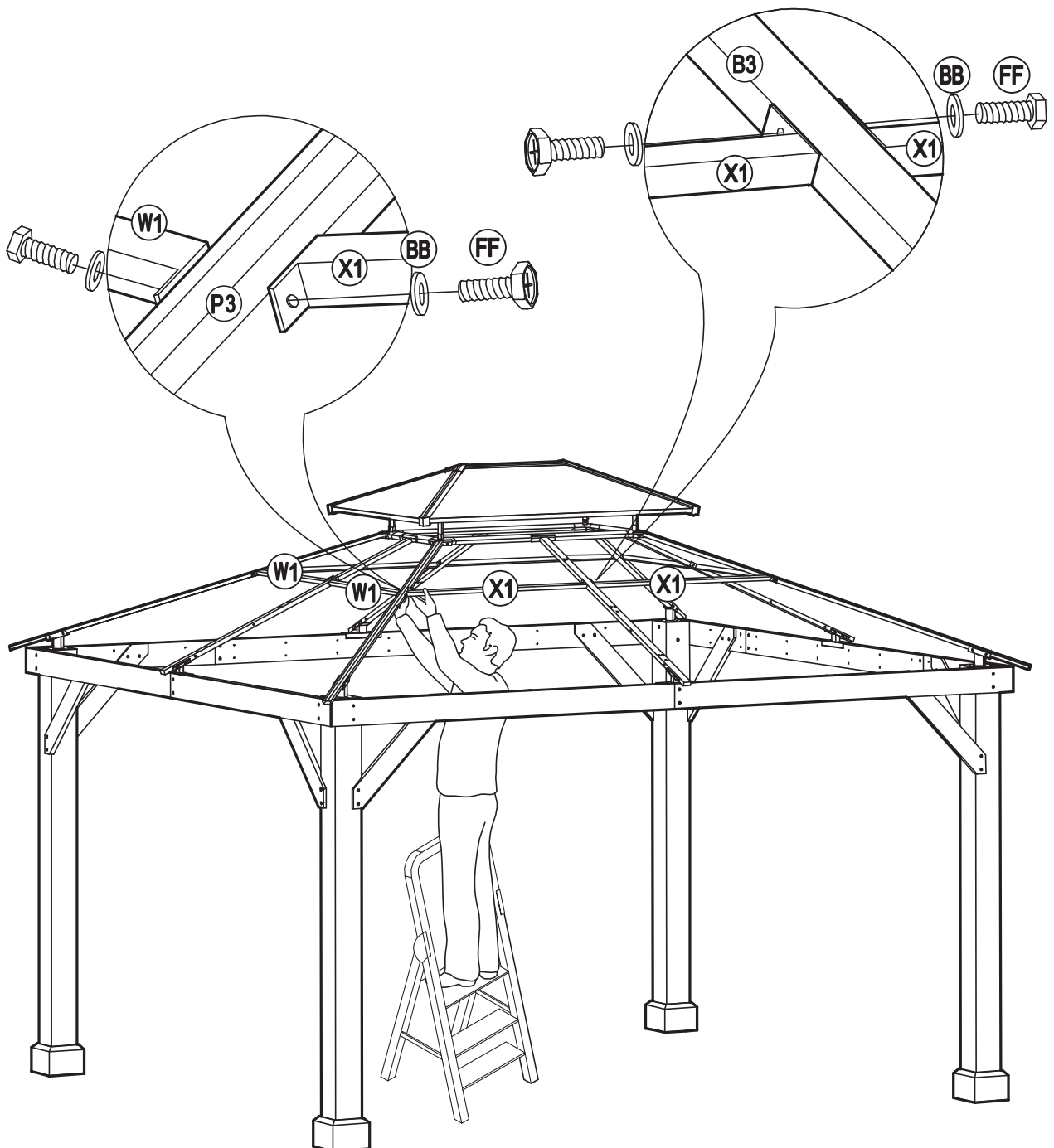
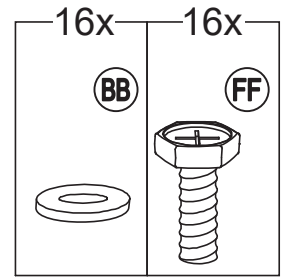
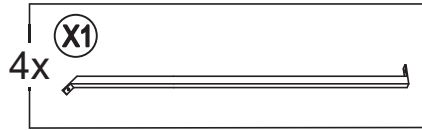
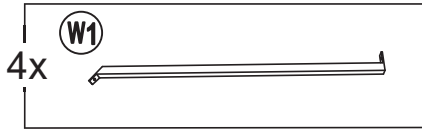
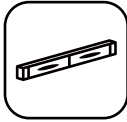
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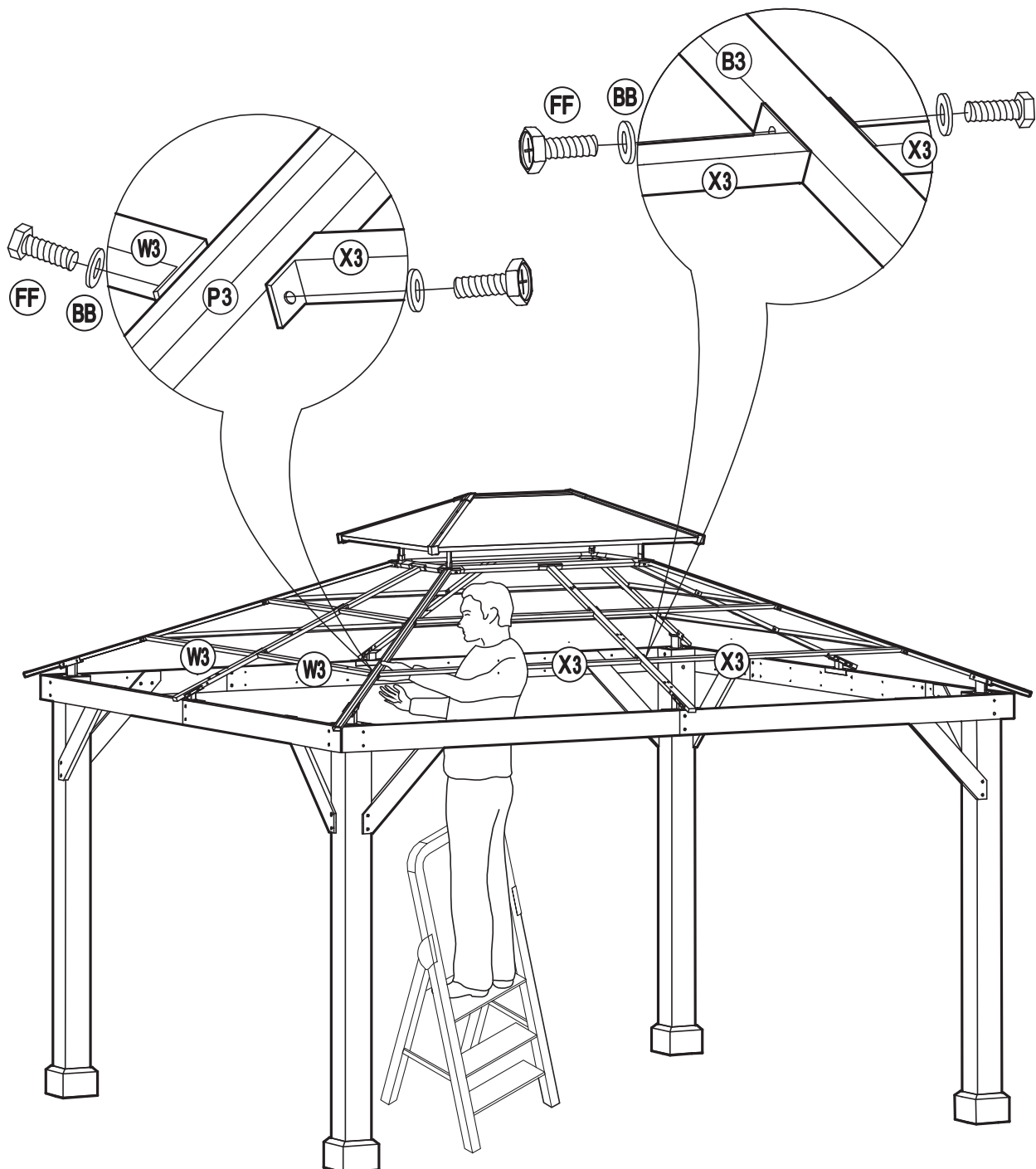
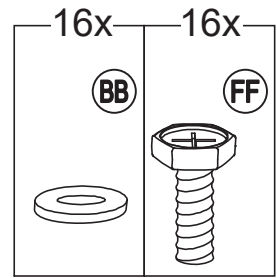
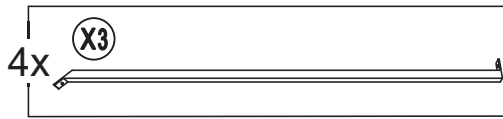
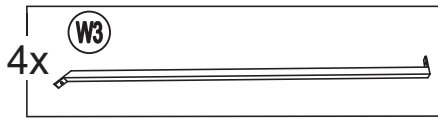
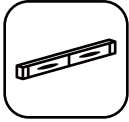
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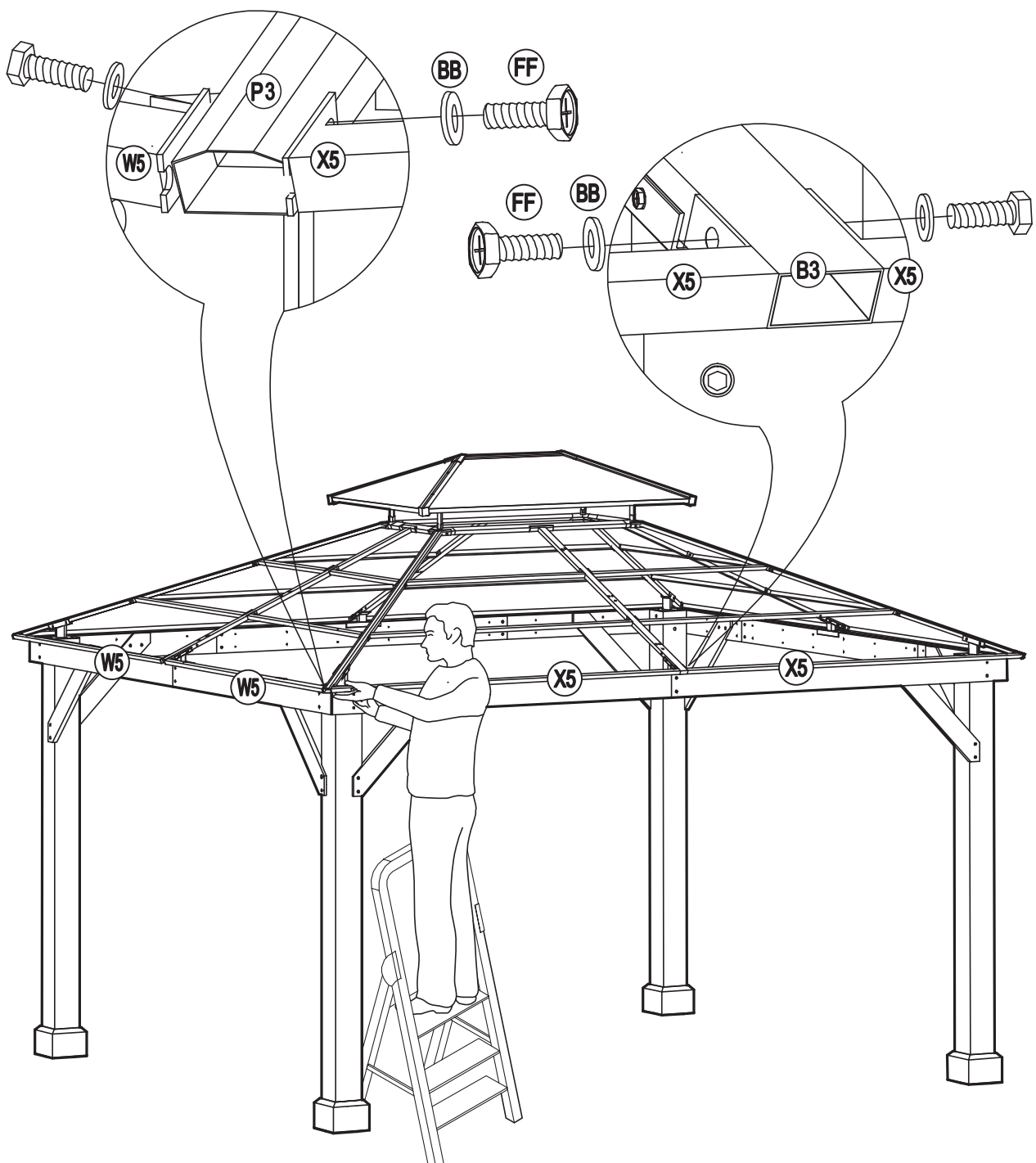
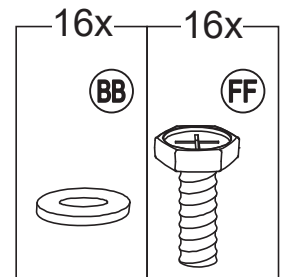
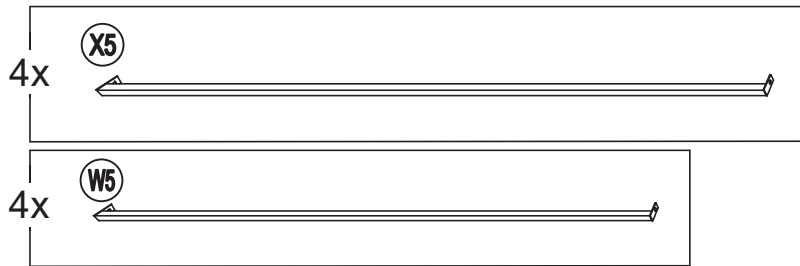
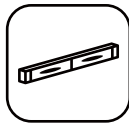
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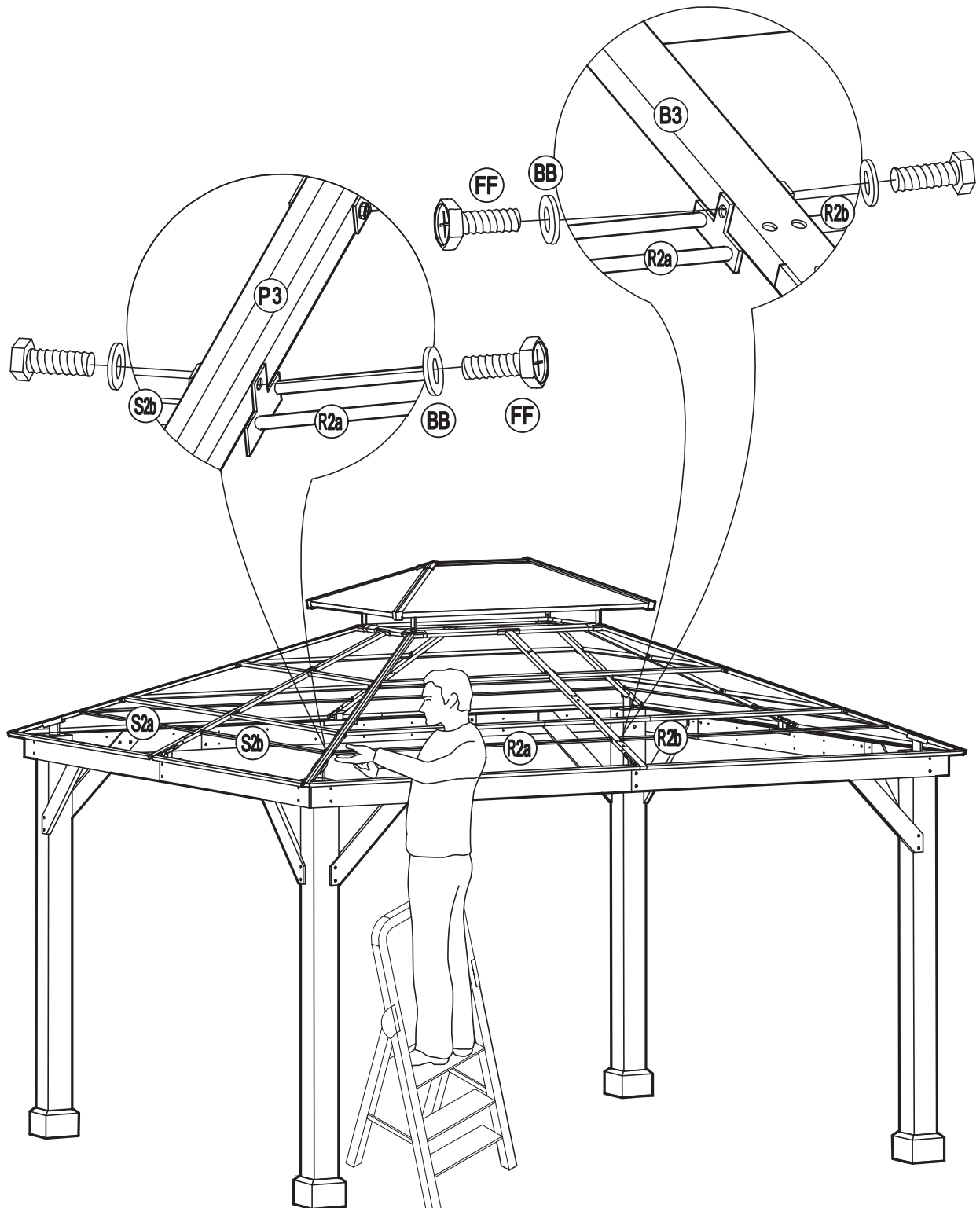
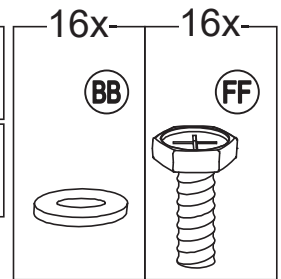
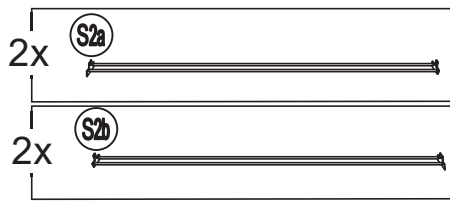
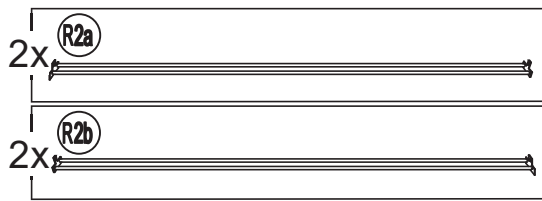
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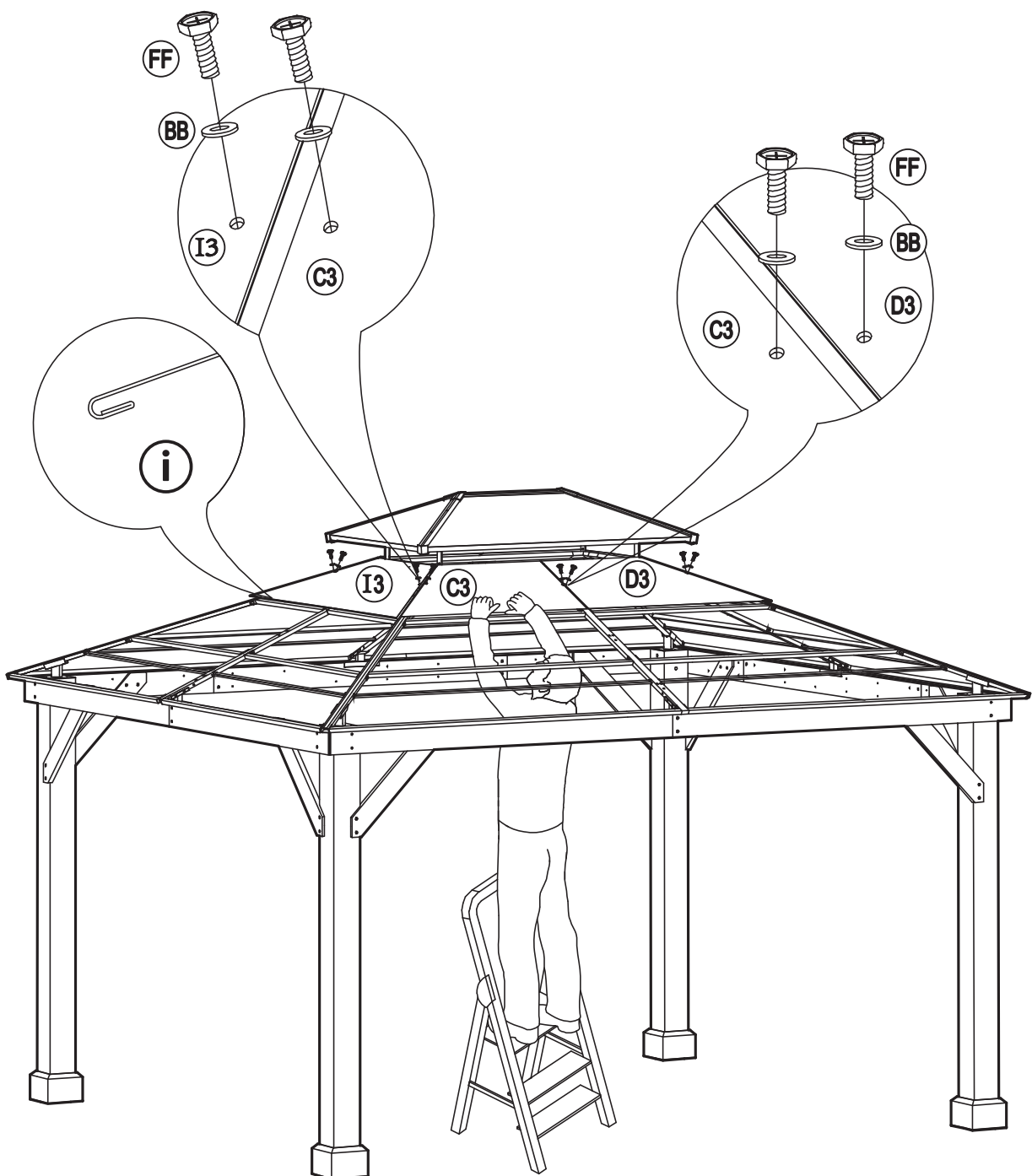
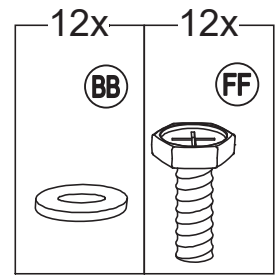
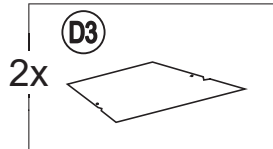
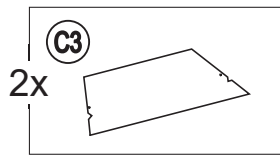
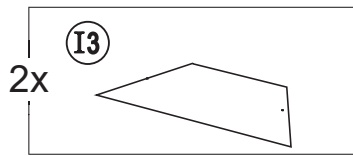
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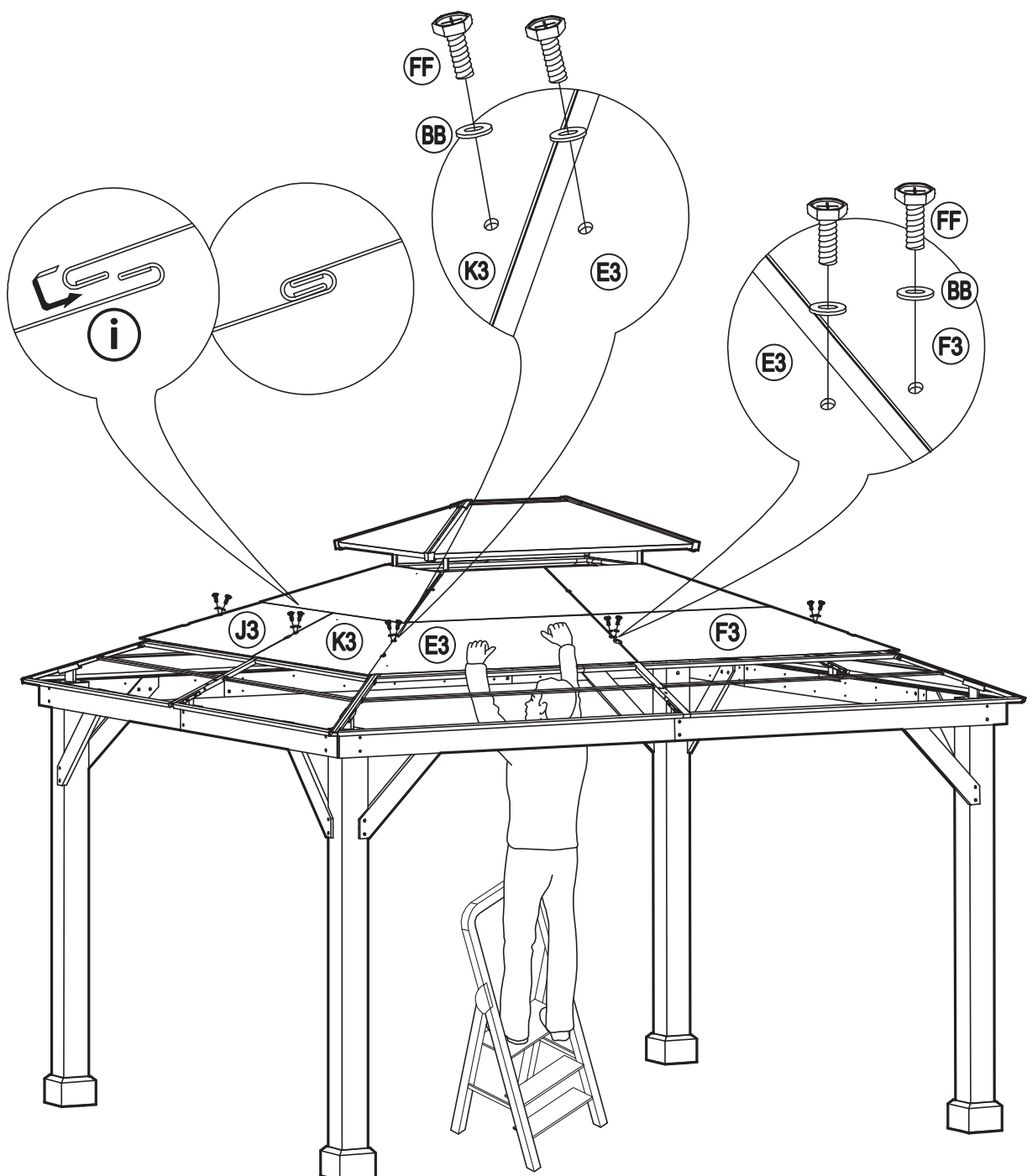
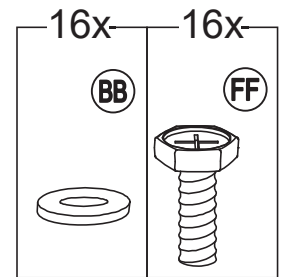
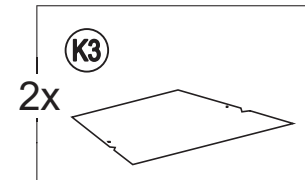
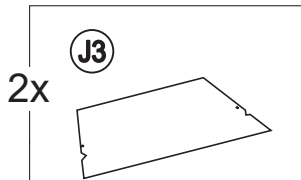
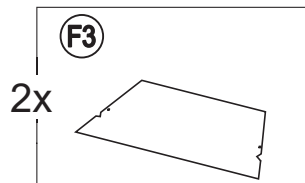
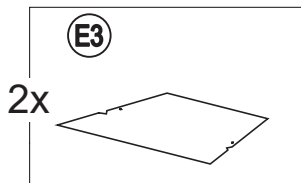
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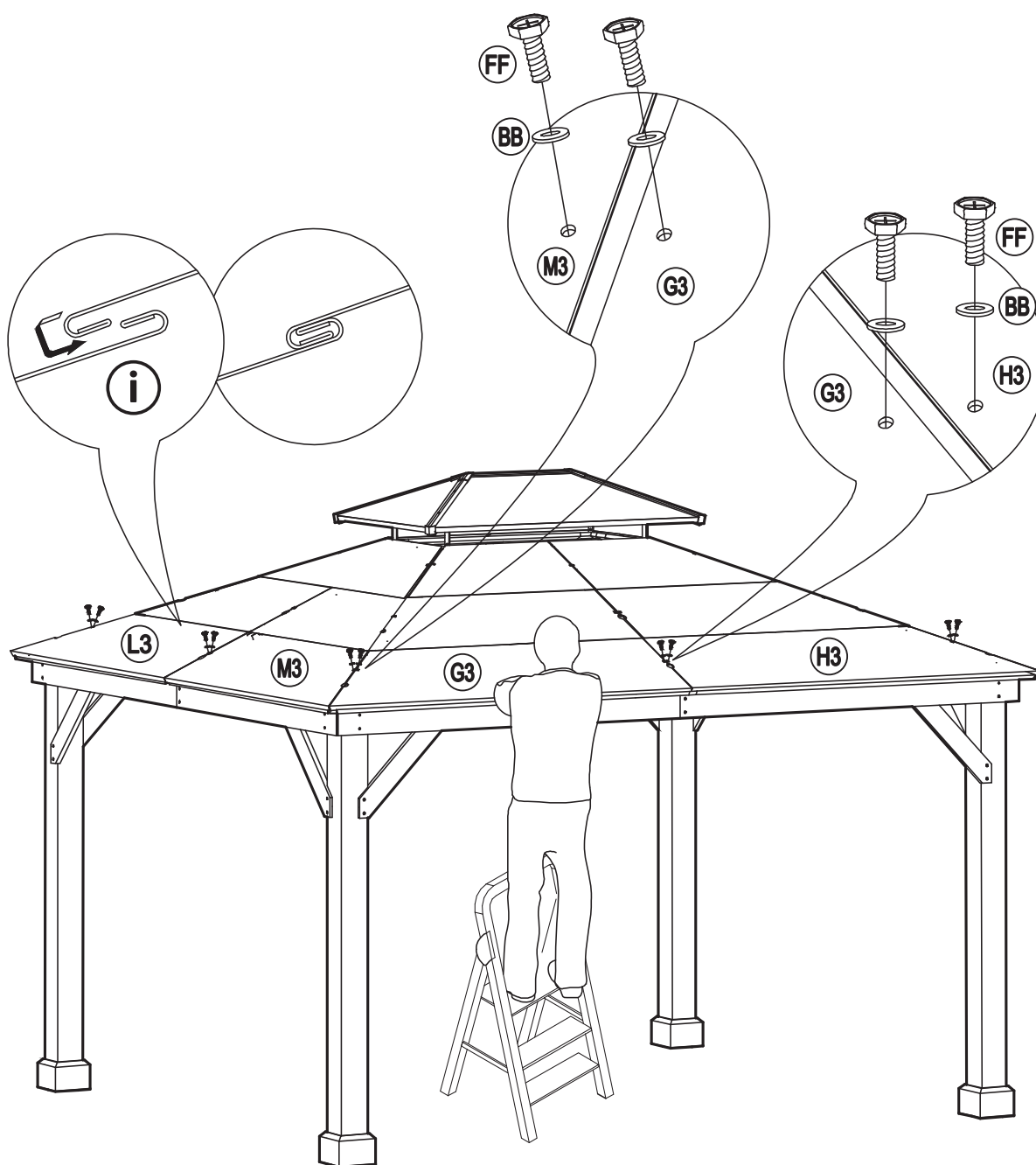
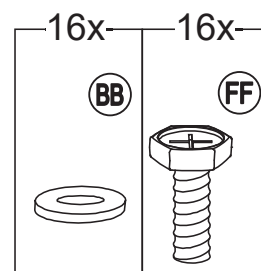
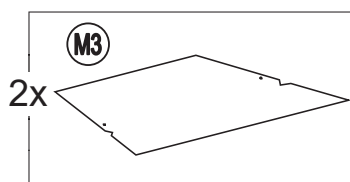
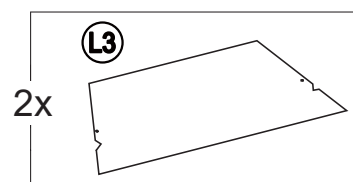
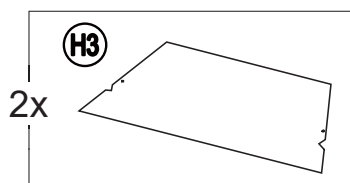
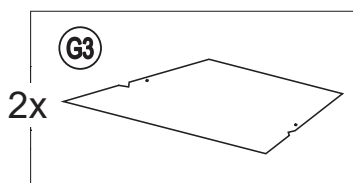
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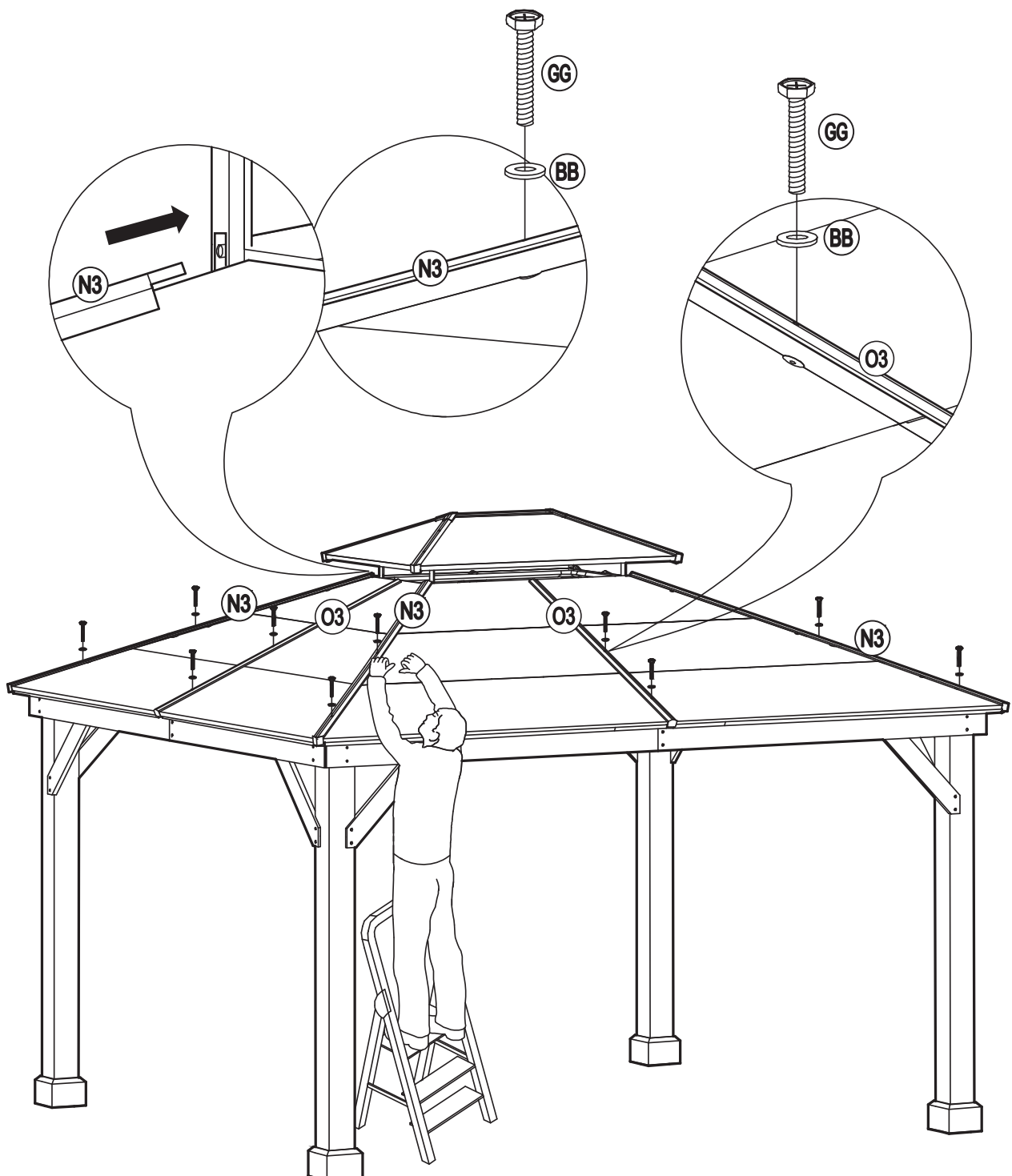
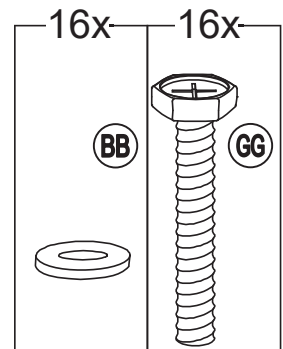
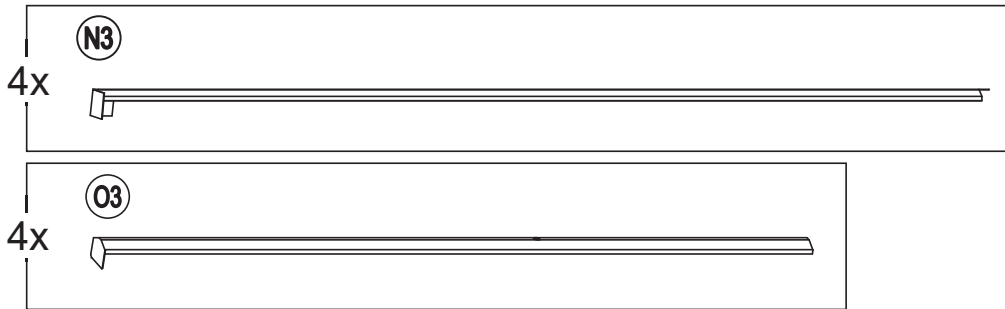
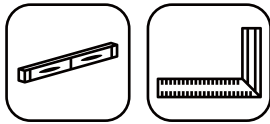
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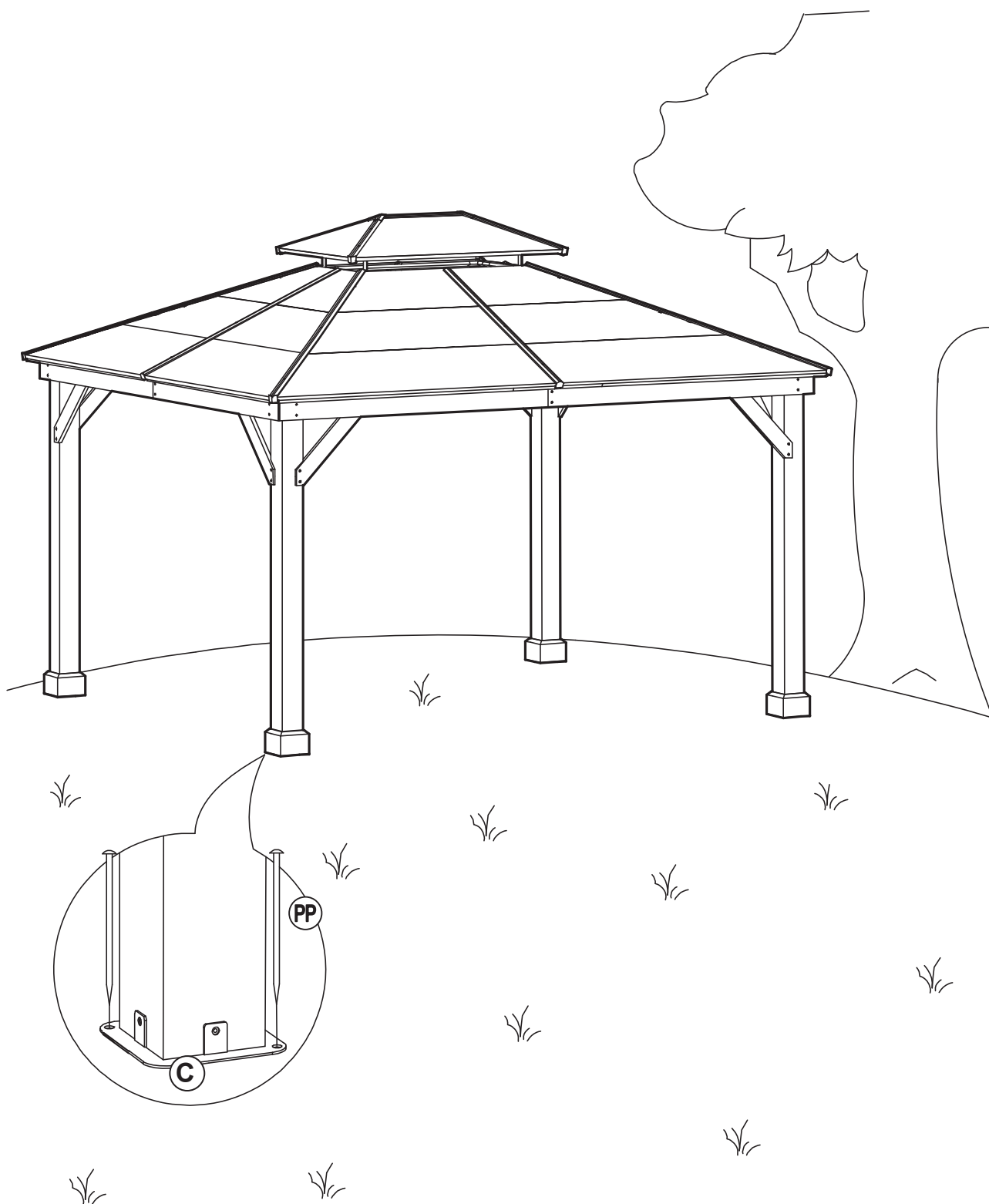
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CARE INSTRUCTION :

On hardware:

Clean gently with a sponge using environmentally - friendly soap solution and water. Do not use abrasive materials, wire brushes, chemicals, cleansers or bleach. Do not use a pressure washer. Rinse well. Allow to air dry. If there are nicks, chips or scratches, go to your local hardware store or home center and obtain a closest match touch - up paint suitable for outdoor metal use. Follow instructions that appear on the paint can.

Snow must be cleared off regularly during snowy days. Remove the snow at the top when it is thicker than 10.16cm / 4 inches. In order to avoid damages, use a plastic snow rake to remove excessive snow and ice buildup from roof and keep away from falling debris.

On wood parts:

An annual application of a water - based stain or sealant is recommended to reduce weathering and extend the life of your gazebo.

Inspect all wood parts regularly for damage or deterioration. Remove/sand splinters and replace any wood parts that are showing signs of structural damage. Note that knots, small cracks and weathering are natural in an outdoor wood product and do not negatively affect the structural integrity of the gazebo.

LIMITED WARRANTY:

This limited warranty is extended to the original purchaser and applies to defects in materials and workmanship of your item provided the item is maintained with care and used only for personal, residential purposes.

The item is warranted to be free from defects in material or workmanship for a period of one (1) year. If any defect is found, please call our customer service department at 1-866-578-6569 for help. The manufacturer will not cover transportation or delivery costs, or compensate the individual or any outside party for assembling or disassembling the product. This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

Carefully check all packaging materials before discarding. Do not assemble if there are missing pieces.

Please do not return this product to the store. For technical assistance on assembly or replacement parts call Sunjoy Group at 1(866) 578-6569 anytime 24 hour /7 days a week or Email customer.care@sunjoygroup.com or visit www.sunjoyonline.com to place your order or fax your parts replacement order form together with your purchase receipt to 1(866) 578-6569 for assistance.