



# TABLE TENNIS TABLE

3502-2

9 FT/108 INCH/274.3 CM



## ASSEMBLY INSTRUCTIONS

Model: TT-3502-2



### CONTACT INFO

Distributed by Airzone Ltd.

Questions or Comments? Call **1-800-775-6524** or Mail [CustomerService@airzone-na.com](mailto:CustomerService@airzone-na.com)

Made in China.

Two or more adults required for assembly

Including: Net post set, 2 bats and 3 balls

## IMPORTANT

After receiving the shipment, inspect the product thoroughly to ensure that it has been shipped with care.

Before assembly make sure that the packaging contains all parts.

For service or parts replacement under warranty, the official sales receipt is required. Please keep your official sales receipt for future reference

### OFFICIAL SALES RECEIPT CAN BE ATTACHED HERE

Service or parts under warranty  
only available with show of receipt

Please contact us for any questions at **1-800-775-6524** before returning this product.

Please inspect your play field before assembling this product. It is not possible to replace or repair the play field under warranty. Therefore, if the play field is damaged, the complete table needs to be returned to the place of purchase to be exchanged for a new table.

Use a soft, clean and level surface to begin the assembly of your game table. (Such as the inside of the cardboard box, carpet, etc.). This will prevent the table surface from getting damaged. Make sure to remove any staples from the cardboard box before using it as an underground.

This game table will be partially assembled upside down and then turned over onto its legs. This is a heavy game and turning it over will require at least two strong adults.

When installing parts that have more than one screw or bolt, hand tighten all screws or bolts in place before tightening with screwdriver or allen key.

Electric screwdrivers may be helpful during assembly. However, please set a low torque and use extreme caution because screws may be stripped or over tightened if the electric screwdriver's torque is set too high.

# Save these IMPORTANT Safety Instructions

## **Warning:**

This product is intended for indoor use in a climate controlled environment only. Excessive temperatures and humidity may have an influence on the play quality and durability of this table.

This table should only be used by adults or under the supervision of adults. This table is NOT a toy.

Do not sit, climb, or lean on the table. Do not place anything, including people, on the top of the play field.

Do not drag the table when moving it, as this could damage the legs or unit beyond repair.

Do not place any food or drinks on the table.

Only use the table for its intended purpose

Damaged or worn parts may be dangerous for users and the integrity of the table. Replace worn or damaged components immediately and do not use the table until any issues have been resolved.

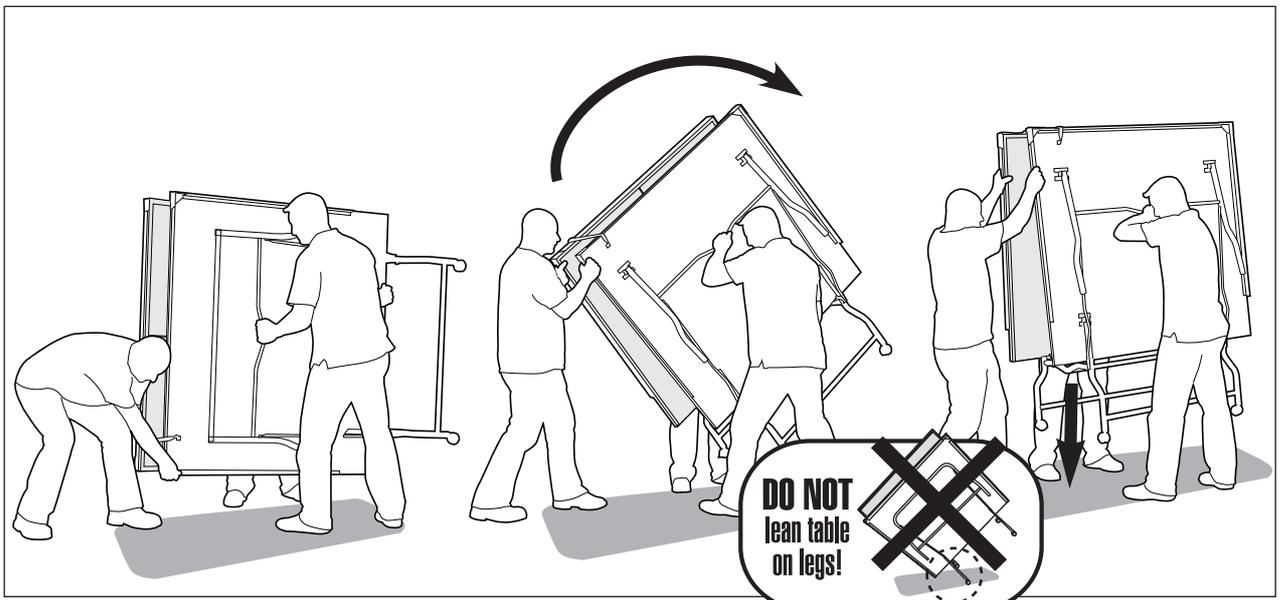
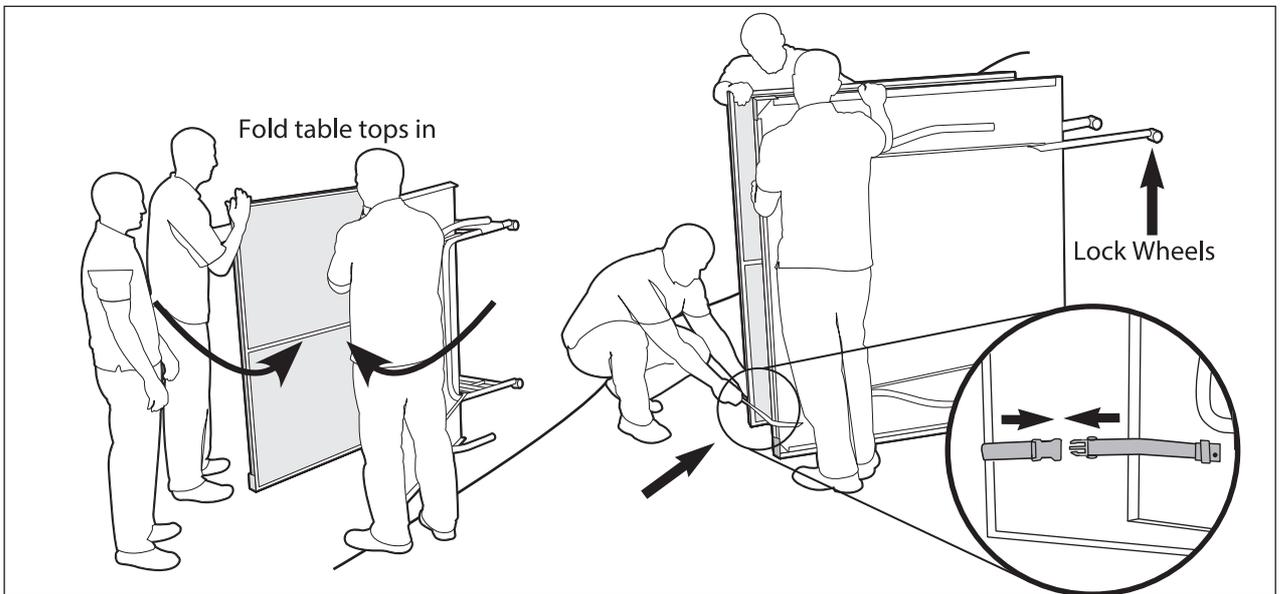
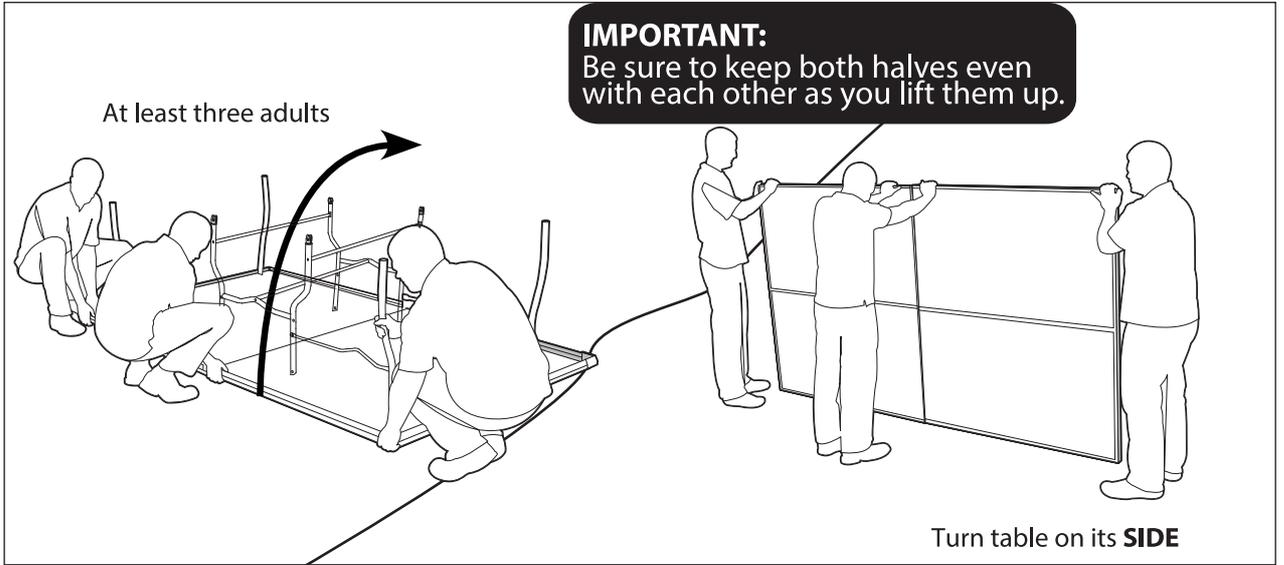
Unauthorized repairs or changing the table's design or functions may be dangerous and will void the warranty.

Check all screws, bolts, etc. with regular intervals to ensure that they are in good working condition and have not loosened overtime.

## Care and Maintenance

Clean the table surface with a soft damp (not wet) micro fiber cloth. To prevent damage to the play surface DO NOT use any chemicals, abrasive, or cleaning products. IMPORTANT: Periodically, lubricate all moving parts, including pivot points, to assure smooth opening and closing. A light lubricant such as WD-40 is recommended.

# Turning the table



# TOOLS

## Required

Phillips head screwdriver  
(Not included)

Wrench  
(Included)

Allen key  
(Included)

## Recommended

Electric screwdriver

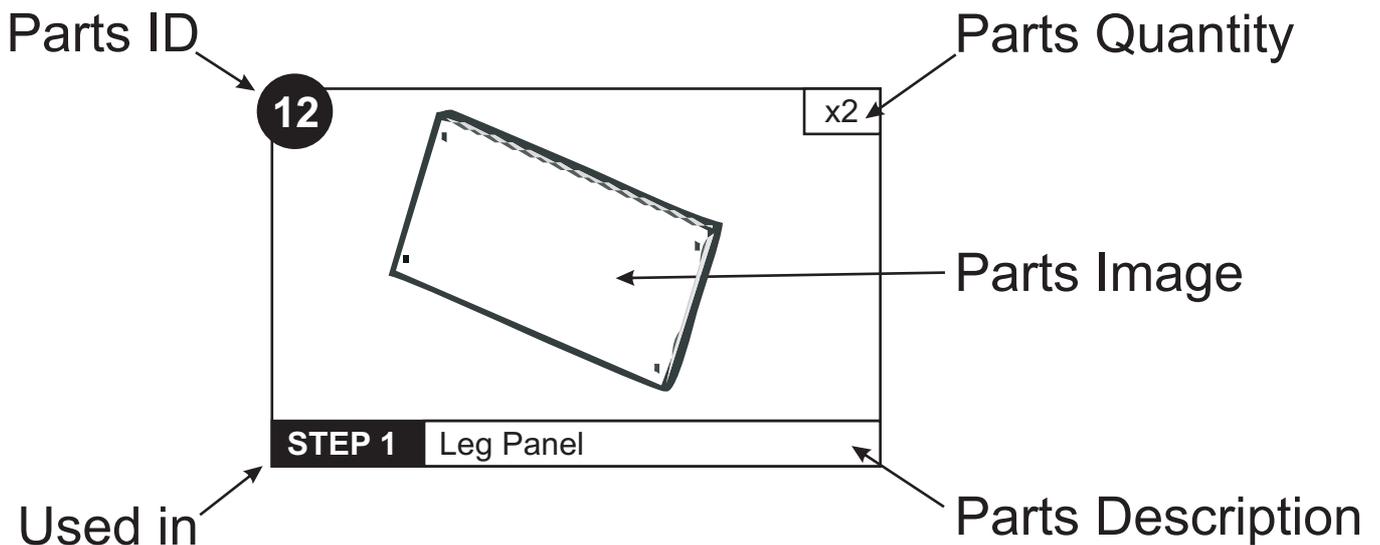
Socket wrench set

Level

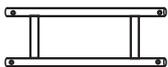
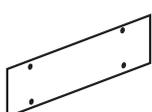
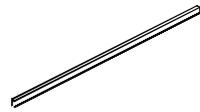
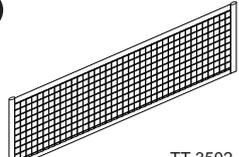
# PARTS IDENTIFIER

## How to use

To assure a smooth assembly we recommend to ensure yourself that you have received all parts listed and in the correct quantities.



# PARTS IDENTIFIER

<p><b>1</b> <span style="float: right;">x2</span></p>  <p style="text-align: right;">TT-3502-2-001</p> <p><b>STEP 1</b> Table Top A1A</p>	<p><b>2</b> <span style="float: right;">x2</span></p>  <p style="text-align: right;">TT-3502-2-002</p> <p><b>STEP 1</b> Table Top A1B</p>	<p><b>3</b> <span style="float: right;">x2</span></p>  <p style="text-align: right;">TT-3502-2-003</p> <p><b>STEP 6</b> Connection Tube</p>	<p><b>4</b> <span style="float: right;">x2</span></p>  <p style="text-align: right;">TT-3502-2-004</p> <p><b>STEP 6</b> Connection Tube A</p>
<p><b>5</b> <span style="float: right;">x2</span></p>  <p style="text-align: right;">TT-3502-2-005</p> <p><b>STEP 8, 9</b> H-leg</p>	<p><b>6</b> <span style="float: right;">x2</span></p>  <p style="text-align: right;">TT-3502-2-006</p> <p><b>STEP 10</b> Logo Panel</p>	<p><b>7</b> <span style="float: right;">x4</span></p>  <p style="text-align: right;">TT-3502-2-007</p> <p><b>STEP 7</b> Leg Wheel</p>	<p><b>8</b> <span style="float: right;">x2</span></p>  <p style="text-align: right;">TT-3502-2-008</p> <p><b>STEP 5</b> "U" Leg Tube (long)</p>
<p><b>9</b> <span style="float: right;">x2</span></p>  <p style="text-align: right;">TT-3502-2-009</p> <p><b>STEP 5</b> "U" Leg Tube (short)</p>	<p><b>10</b> <span style="float: right;">x2</span></p>  <p style="text-align: right;">TT-3502-2-010</p> <p><b>STEP 3</b> Support Long</p>	<p><b>11</b> <span style="float: right;">x4</span></p>  <p style="text-align: right;">TT-3502-2-011</p> <p><b>STEP 3</b> Support Short</p>	<p><b>12</b> <span style="float: right;">x12</span></p>  <p style="text-align: right;">TT-3502-2-012</p> <p><b>STEP 5</b> Bracket</p>
<p><b>13</b> <span style="float: right;">x2</span></p>  <p style="text-align: right;">TT-3502-2-013</p> <p><b>STEP 4</b> Tie Strap Short</p>	<p><b>14</b> <span style="float: right;">x2</span></p>  <p style="text-align: right;">TT-3502-2-014</p> <p><b>STEP 11</b> Gravity Lock</p>	<p><b>15</b> <span style="float: right;">x4</span></p>  <p style="text-align: right;">TT-3502-2-015</p> <p><b>STEP 2</b> Plastic Corner</p>	<p><b>16</b> <span style="float: right;">x6</span></p>  <p style="text-align: right;">TT-3502-2-016</p> <p><b>STEP 1</b> Bracket A</p>
<p><b>17</b> <span style="float: right;">x1</span></p>  <p style="text-align: right;">TT-3502-2-017</p> <p><b>STEP 13</b> TT Net</p>	<p><b>18</b> <span style="float: right;">x2</span></p>  <p style="text-align: right;">TT-3502-2-018</p> <p><b>STEP 12</b> Net Post</p>	<p><b>19</b> <span style="float: right;">x1</span></p>  <p style="text-align: right;">TT-3502-2-019</p> <p><b>STEP 4</b> Tie Strap Long</p>	

## Pre-installed Parts

<p><b>21</b> <span style="float: right;">x4</span></p>  <p style="text-align: right;">TT-3502-2-021</p> <p>End Cap</p>
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# Hardware

31 x127



TT-3502-2-031

STEP 1, 2, 3, 4, 5 Screw

32 x16



TT-3502-2-032

STEP 6, 8, 9 Bushing

33 x18



TT-3502-2-033

STEP 6, 8, 9, 11 Bolt

34 x10



TT-3502-2-034

STEP 6, 11 Locking Nut M6

35 x2



TT-3502-2-035

STEP 11 T Style Washer

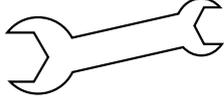
36 x8



TT-3502-2-036

STEP 10 Screw

37 x1



TT-3502-2-037

STEP Wrench

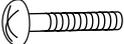
38 x1



TT-3502-2-038

STEP 4mm Allen Key

39 x8



TT-3502-2-039

STEP 5 Bolt

# ASSEMBLY INSTRUCTIONS

**Before assembly make sure that all parts are available and sorted**

All parts can be identified on the parts and accessories identifier

Please inspect your play field before assembling this product. It is not possible to replace or repair the play field under warranty. Therefore, if the play field is damaged, the complete table needs to be returned to the place of purchase to be exchanged for a new table

STEP 1		COMPONENTS	Q.TY	HARDWARE	Q.TY		
		1	Table Top A1A	x2	16	Bracket A	x6
		2	Table Top A1B	x2	31	Screw	x24
		<b>NOTE</b>					

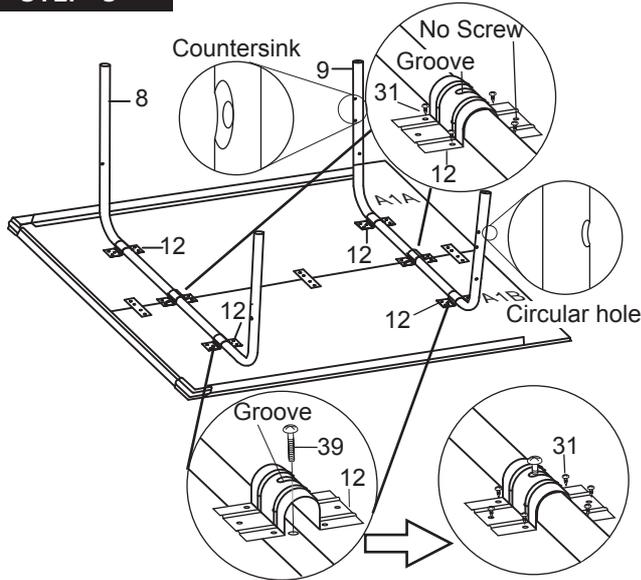
STEP 2		COMPONENTS	Q.TY	HARDWARE	Q.TY		
		15	Plastic Corner	x4	31	Screw	x12
		<b>NOTE</b>					

STEP 3		COMPONENTS	Q.TY	HARDWARE	Q.TY		
		10	Support Long	x2	31	Screw	x24
		11	Support Short	x4			
		<b>NOTE</b>					

STEP 4		COMPONENTS	Q.TY	HARDWARE	Q.TY		
		13	Tie Strap Short	x2	31	Screw	x3
		19	Tie Strap Long	x1			
		<b>NOTE</b>					

# ASSEMBLY INSTRUCTIONS

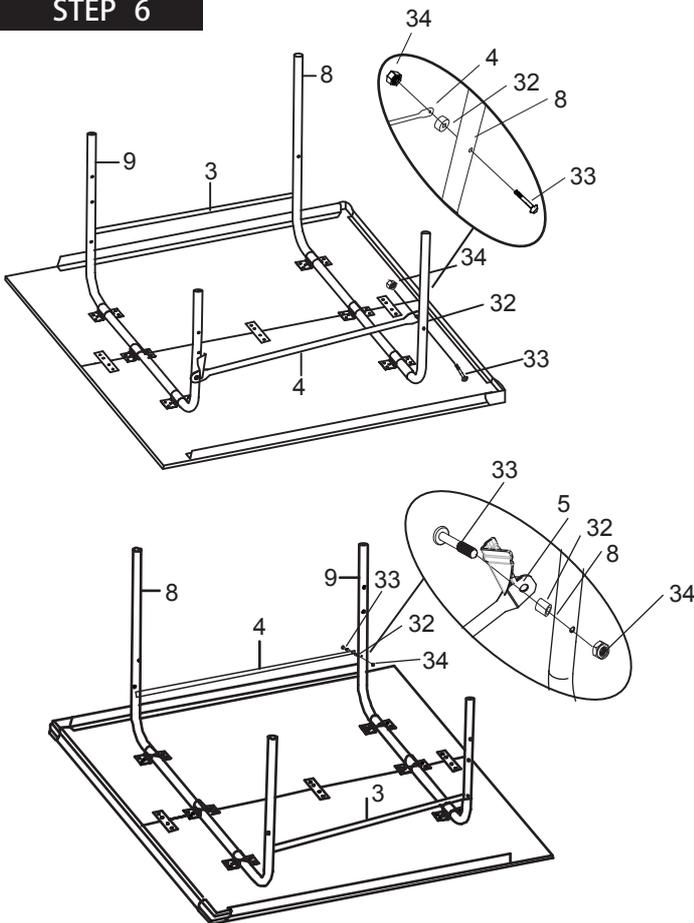
## STEP 5



COMPONENTS	Q.TY	HARDWARE	Q.TY
8 "U" Leg Tube Long	x2	31 Screw	x64
9 "U" Leg Tube Short	x2	39 Bolt	x8
12 Bracket	x12		

### NOTE

## STEP 6

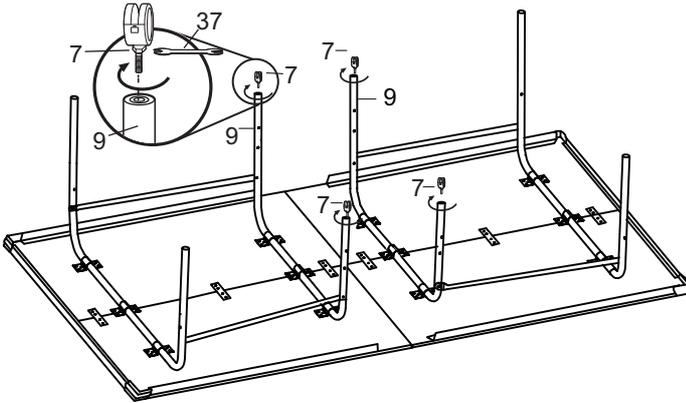


COMPONENTS	Q.TY	HARDWARE	Q.TY
3 Connection Tube	x2	32 Bushing	x8
4 Connection Tube A	x2	33 Bolt	x8
		34 M6 Locking Nut	x8
		37 Wrench	x1
		38 4mm Allen Key	x1

### NOTE

# ASSEMBLY INSTRUCTIONS

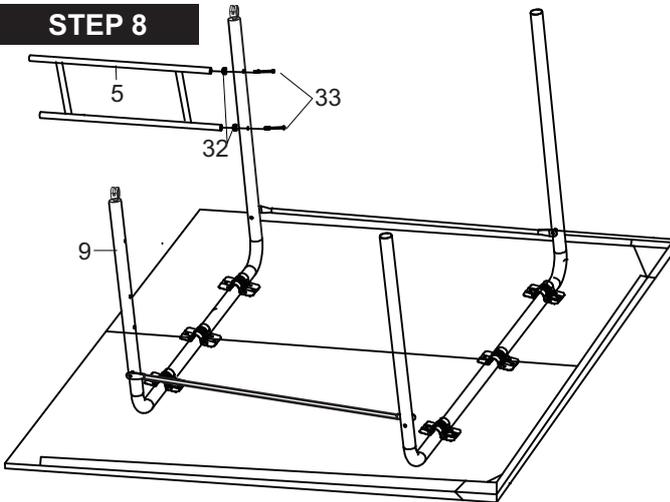
## STEP 7



COMPONENTS	Q.TY	HARDWARE	Q.TY
<b>7</b> Leg Wheel	x4	<b>37</b> Wrench	x1

### NOTE

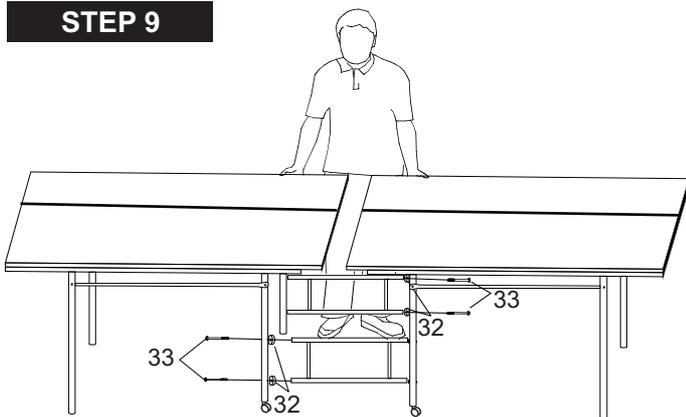
## STEP 8



COMPONENTS	Q.TY	HARDWARE	Q.TY
<b>5</b> H-leg	x2	<b>32</b> Bushing	x4
		<b>33</b> Bolt	x4

### NOTE

## STEP 9

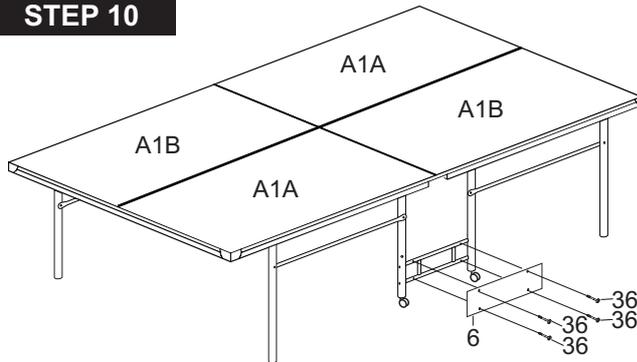


COMPONENTS	Q.TY	HARDWARE	Q.TY
		<b>32</b> Bushing	x4
		<b>33</b> Bolt	x4
		<b>38</b> 4mm Allen Key	x1

### NOTE

# ASSEMBLY INSTRUCTIONS

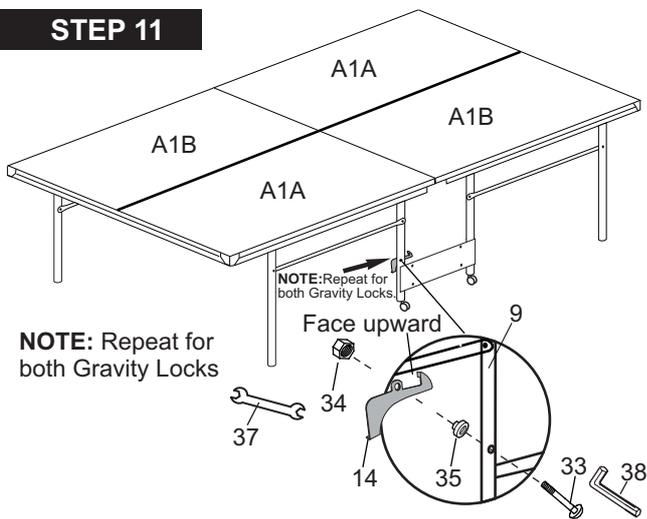
## STEP 10



COMPONENTS	Q.TY	HARDWARE	Q.TY
<b>6</b> Logo Panel	x2	<b>36</b> Screw	x8

### NOTE

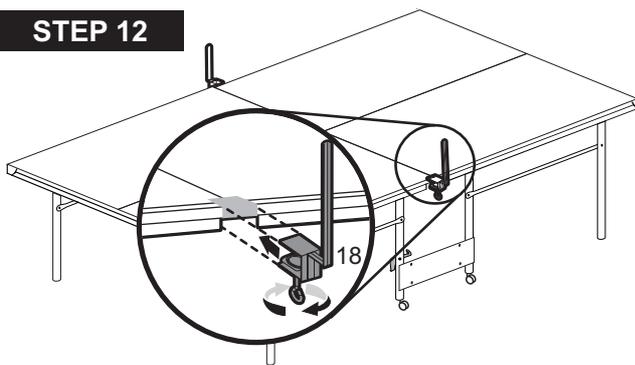
## STEP 11



COMPONENTS	Q.TY	HARDWARE	Q.TY
<b>14</b> Gravity Lock	x2	<b>33</b> Bolt	x2
		<b>35</b> T Style Washer	x2
		<b>34</b> M6 Locking Nut	x2
		<b>37</b> Wrench	x1
		<b>38</b> Allen Key	x1

### NOTE

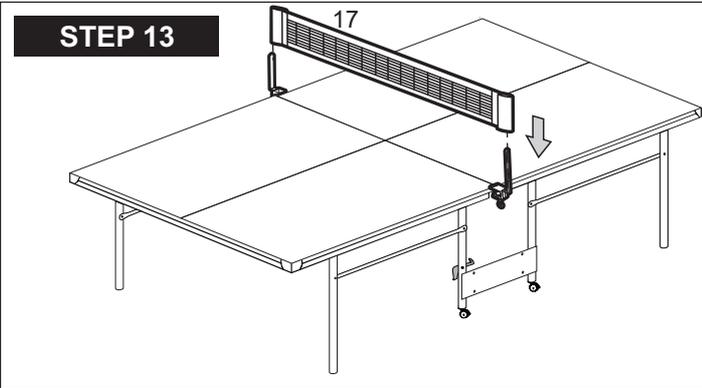
## STEP 12



COMPONENTS	Q.TY	HARDWARE	Q.TY
<b>18</b> Net Post	x2		

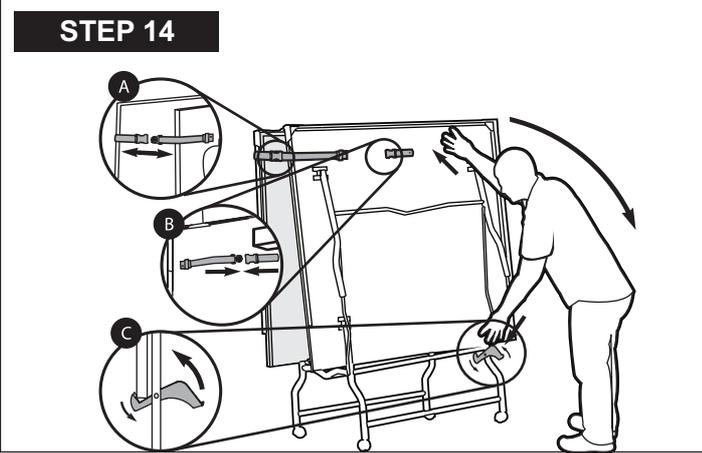
### NOTE

# ASSEMBLY INSTRUCTIONS



COMPONENTS	Q.TY	HARDWARE	Q.TY
17 TT Net	x1		

**NOTE**



COMPONENTS	Q.TY	HARDWARE	Q.TY

**NOTE**

## Limited Warranty

This product is warranted to the original owner to be free from defects in workmanship and materials when used for the intended purpose under normal use and conditions for a period of 90 days from the date of original retail purchase. Proof of purchase is required when requesting for parts or service.

**This Limited Warranty covers all defects in materials and workmanship but will be void if the product is:**

- Damaged due to transportation, improper usage, storage, negligence, misuse, abuse, acts of nature or accidents (including for not following the instructions supplied with this product).
- Used in a commercial environment such as schools, correctional facilities, recreational centers, camps, churches, day-cares or any other public facility and/or as rentals.
- Modified or repaired by unauthorized persons.

**This Limited Warranty does not cover:**

- Nonessential items such as accessories, cosmetic parts and any other items showing wear due to normal usage.
- Any transportation, delivery, installation costs incurred by the consumer from original place of purchase to home, or back to the original place of purchase.
- Items purchased from a third party or from an unauthorized retailer.

This warranty is nontransferable and is expressly limited to the repair or replacement of the defective product. During the warranty period, the manufacturer shall repair or replace defective parts at no cost to the purchaser. Shipping charges and insurance are not covered and are the responsibility of the purchaser. Labor charges and related expenses for removal, installation or replacement of the product or components are not covered under this warranty.

The manufacturer reserves the right to make substitutions to warranty claims if parts are unavailable or obsolete.

**Distributed by Airzone Ltd.**

Questions, Comments or Warranty Claims:  
**CALL 1-800-775-6524**

or

**MAIL CustomerService@airzone-na.com**