



STOPS RUST® CUSTOM SPRAY 5-IN-1 ENAMELS

DESCRIPTION AND USES

Rust-Oleum® Stops Rust® Custom Spray 5-in-1 allows you to choose between 5 different spray patterns for ultimate control and confidence over your next project. The advanced Stops Rust formula provides 30% greater corrosion resistance and color retention compared to original matching Stops Rust colors with standard tip. Ideal for ferrous, non-ferrous metal and wood surfaces. Not for use on galvanized metal.

PRODUCTS

SKU	DESCRIPTION (12 oz. Aerosol)
376855	Flat Black
376856	Flat White
376857	Flat Brown
376869	Satin Black
376870	Satin White
376871	Satin Classic Navy
376872	Satin Coastal Gray
376873	Satin Dark Brown
376874	Satin Hunter Green
376875	Satin Shell White
376876	Satin Driftwood
376877	Satin Chestnut Brown
376878	Satin Dark Taupe
376879	Satin French Beige
376880	Satin Heritage Red
376881	Satin Sapphire
376882	Satin Peaceful Blue
376884	Gloss Black
376886	Gloss White
376887	Gloss Antique White
376888	Gloss Charcoal Gray
376889	Gloss Cherry
376890	Gloss Dark Walnut
376891	Gloss Hunter Green
376892	Gloss Leather Brown
376893	Gloss Light Turquoise
376894	Gloss Orange
376895	Gloss Regal Red
376896	Gloss Sail Blue
376897	Gloss Smoke Gray
376898	Gloss Sunburst Yellow
376899	Gloss Sunrise Red
376900	Gloss Almond
376901	Gloss Burgundy
376902	Gloss Dark Hunter Green
376903	Gloss Kona Brown

PRODUCTS (cont.)

SKU	DESCRIPTION (12 oz. Aerosol)
376904	Gloss Navy Blue
376905	Gloss Sand
376906	Gloss Tuscan Sun
376907	Gloss Maui Blue
376909	Semi-Gloss Black
376910	Semi-Gloss White
376911	Semi-Gloss Anodized Bronze
380397	Gloss Ink Black
380418	Gloss Arctic White
380419	Gloss Harbor Blue
380420	Satin Canyon Green

PRODUCT APPLICATION

SURFACE PREPARATION

Remove all dirt, grease, oil, salt and chemical contaminants by washing the surface with a commercial detergent, or other suitable cleaning method. Rinse with fresh water and allow to thoroughly dry. Remove loose paint and rust with a wire brush or sandpaper. Previously coated surfaces must be sound and in good condition. Smooth, hard, or glossy finishes should be scarified by sanding to create a surface profile.

WARNING! If you scrape, sand or remove old paint from any surface, you may release lead paint dust. LEAD IS TOXIC. EXPOSURE TO LEAD DUST CAN CAUSE SERIOUS ILLNESS, SUCH AS BRAIN DAMAGE; ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE. Wear a NIOSH approved respirator to control lead exposure. Clean up carefully with a HEPA vacuum and a wet mop. Before you start, find out how to protect yourself and your family by contacting the National Lead Information Hotline at 1-800-424-LEAD or log on to www.epa.gov/lead.

PRIMING

Use of a Stops Rust Primer provides added corrosion protection, superior adhesion and hiding and is especially recommended for bare wood and metal.



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PRODUCT APPLICATION (cont.)

APPLICATION

Use outdoors or in a well-ventilated area such as an open garage. Use when temperature is between 50-90°F (10-32°C) and humidity is below 65% to ensure proper drying. Do not apply to surfaces that, when heated, exceed 200°F (93°C) or galvanized metal. Avoid spraying in very windy, dusty conditions. Cover surrounding area to protect from spray mist.

Before spraying, turn dial to the desired spray pattern and test on an inconspicuous area or on scrap material. Scan QR code to learn more. Shake can vigorously for one minute after mixing ball begins to rattle. If mixing ball fails to rattle, DO NOT STRIKE CAN. Contact Rust-Oleum. Shake often during use. Keep the can the same distance from the surface. Recommended distance from the surface will vary based on spray selection. Scan QR code on can for details. Keep the can in motion while spraying. Spray in a steady back-and-forth motion, slightly overlapping each stroke. Spray at any angle. Apply 2 or more light coats a few minutes apart. Turn dial to LOCK position when finished spraying.

Dial Position	Spray Description	Recommend Spray Distance
1	High Output	10-14"
2	Standard	8-12"
3	Low Output	3-6"
4	Vertical Fan	8-12"
5	Horizontal Fan	8-12"

PRODUCT APPLICATION (cont.)

DRY AND RECOAT TIMES

Based on 70°F (21°C)-50% relative humidity. Allow more time at cooler temperatures. Dries to touch in 2-4 hours, to handle in 5-9 hours, and is fully dry in 24 hours. Apply a second coat or Clear coat within 1 hour or after 48 hours. Apply Clear in 2-3 light coats a few minutes apart. Primers may be top coated immediately.

DIAL CARE AND CLOGGING

To prevent clogging, clean face of the dial with mineral spirits when finished spraying. DO NOT remove cap or dial.

CLEAN UP

To remove wet paint, clean with mineral spirits. Throw away empty can in trash pickup. Do not burn or place in home trash compactor.



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PHYSICAL PROPERTIES

		STOPS RUST CUSTOM 5-IN-1 SPRAYS
Resin Type		Oil modified Alkyd
Pigment Type		Varies depending on color
Solvents		Acetone, N-Butyl Acetate, Aromatic Hydrocarbons
MIR		Flat - 0.80 max Gloss, Satin and Semi-Gloss - 0.95 max
Fill Weight		12 oz.
Recommended Dry Film Thickness (DFT) per Coat		1.0-2.0 mils
Practical Coverage at Recommended DFT (assume 15% material loss)		6-10 sq. ft./ can
Dry Times at 70-80°F (21-27°C) and 50% Relative Humidity	Touch	2-4 hours
	Handle	5-9 hours
	Recoat	Before 1 hour and after 48 hours
Shelf Life		5 years
Flash Point		-141°F (-96°C)
Safety Information		For additional information, see SDS

Calculated values are shown and may vary from the actual manufactured material.

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