

1. Storage and Surface Preparation

Tape should be stored in a warm dry interior location. Ideal application temperature is approx. 75°F (24°C). Expansion will be faster at higher temperatures and slower at lower temperatures.

Tip: For faster expansion in cold conditions keep the material warm before use and, if desired, apply heat from a hair dryer to installed material to accelerate expansion. Joint faces should be dry and cleaned of dirt, oils, grease, etc. There should exist sufficient depth to receive full width of the sealant.

IMPORTANT: Reels must be stored FLAT and kept compact. Should material expand in package it can still be used. Unroll material, allow it to expand, then recompress it between surfaces to be sealed.

2. Opening Reels

Only open materials that will be immediately used. Remove shrink wrap.

Cut in front of colored marking tape and pull back release liner to expose mounting adhesive.

3. Square Off Ends

Start and finish ends must be cut square. For easier cutting spray knife or scissors with mist of water.

4. Peel Off Liner

Remove release liner to expose adhesive face of tape.

5. Adhere to Surfaces

Press adhesive face to one surface. Align other surface with tape. Secure surfaces together. Tip: If needed, cut and fit small filler pieces of tape to fill panel corrugation or voids.

6. Joining Lengths

Overlap one piece of tape with another. Cut through both pieces at a 45-degree angle with a long-bladed knife. Reposition mitered faces over each other and pinch them firmly together to make a join.