



ACID NEUTRALIZER OWNERS MANUAL

IMPORTANT NOTE:

If there are any missing parts or damage due to shipping or any other issues, do not bring the unit back to the store. Please call us at 1-800-811-3504.

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Congratulations on your purchase of a high quality water treatment system.

SYSTEM INFORMATION

POWER REQUIREMENTS

The computer board receives power from an external wall-mount transformer, supplied with each system.

Voltage: The voltage supplied to the computer board is 24V AC.

Frequency: The line frequency is 50 Hz or 60 Hz.

WATER PRESSURE

A minimum of 20 psi of water pressure is required for proper operation of the system. The stated operating pressure range is 20 psi - 120 psi (138 kPa - 828 kPa).

BYPASS VALVE

The bypass valve enables the customer to bypass the system in situations of: emergency leaks in the equipment, service calls and/or outdoor water use.

TEMPERATURE OPERATING RANGES

Operating Temperature Range: 40° F - 100° F (4.4° C - 38° C)

Storage Range: The computer board can be stored at temperatures from -20°C (-4°F) to 70°C (158°F).

Humidity: The computer board operates properly with relative humidity from 10% to 95%, non-condensing.

ENVIRONMENTAL REQUIREMENTS

Location: The water filter and control cannot be exposed to outdoor elements, such as direct sunlight or atmospheric precipitation. The system may be installed in a covered, open-air structure such as a carport, residential or commercial building.

APPLICATION LIMITATIONS

A neutralizer filter is designed to raise the pH of low pH (acidic) water to a neutral level.

The self-sacrificing mineral dissolves and must be replaced periodically. This NEUTRALIZER uses calcium carbonate mineral for waters of moderately low pH.

Application Limitations

- Incoming hardness should not exceed 5 grains per gallon. (At hardness levels above 5, the system will still function, but the media will become caked, reducing its life.)
- Incoming pH range: 6.0 - 7.0
- For optimum performance, service flow rate should not exceed the number shown in table 1.
- Proper backwash is required to maintain the life of the filter media. If installed on a well, check to make sure the well pump can provide a drain flow rate of 6 gallons per minute, as shown in table 1

The filter media will eventually become exhausted or consumed and will need to be replaced. Plumber's Direct Customer service can give you specific replacement schedules based on your water usage and incoming water quality.

Table 1 -- Filter Data Chart

PRODUCT NAME	PART NUMBER	MEDIA AMOUNT	TANK (DIAMETER X HEIGHT)	SERVICE FLOW RATE	DRAIN FLOW RATE
Acid Neutralizer 1.0	35596	1.0 cuft	10 X 44	6.0 gpm	6.0 gpm

Table 2 -- Order Number for the replacement media

Product Name	Replacement Media	Order Number
Acid Neutralizer	Calcium Carbonate (90lbs./cu.ft)	14829

THE ORDER NUMBER FOR THE REBED KIT INCLUDING GRAVEL IS 38923*

PRE-INSTALLATION INSTRUCTIONS

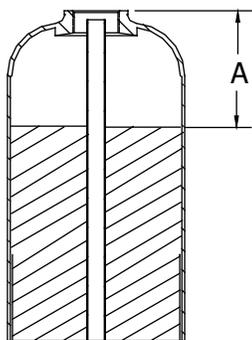
- Do not install this system where water is microbiologically unsafe or of unknown quality without adequate disinfection before or after the system.
- This system must be installed in an area that is not affected by extreme heat, cold or the elements. The selected installation area must be adequate for easy service of all parts.
- This system must be installed in accordance with all applicable state and local laws and regulations.
- This system is designed to treat cold water only and can be installed on any cold water supply.

ANNUAL MAINTENANCE REQUIREMENTS

- Clean the backwash flow control.
- Verify that the flow meter is functioning correctly. Clean the impeller, if necessary.
- Verify the programming of the control. Reprogram, if necessary.
- Verify the minimum and maximum water pressure. Install a pressure reducer, if necessary.

Additional Annual Maintenance Requirement For Acid Neutralizers:

- *Check the height of the filter bed by measuring the distance from the top of the tank to the top of the filter media. Add neutralizing media as needed to reach the desired height. It is normal for the media to be consumed as part of the neutralizing process. Depending on pH of incoming water and usage, you may need to add media more or less frequently.*



Neutralizer TANK SIZE	Dimension "A" when full (inch)
10 X 44	15 ~ 17

INSTALLATION INSTRUCTIONS

1. SAFETY PRECAUTIONS

- To prevent accident or injury, do not hoist the unit over your shoulder. Use a hand truck to transport the unit. **Note: Do not lay the unit on its side during transportation and/or installation.**
- Wear safety glasses and work gloves during installation and service.

2. TEST THE RAW WATER

- Confirm that the chosen system is appropriate for your water conditions.

3. CHECK WATER PRESSURE

- Use a pressure gauge to confirm that the water pressure does not exceed 120 psi. If the water pressure does exceed this limit, install a pressure regulator on the inlet pipe of the unit. The minimum pressure for a filter is 20 psi. 60 psi is the optimum operating pressure.

4. LOCATE A SITE FOR THE UNIT

- There are three primary requirements needed for a site: the main water source, a drain (the drain may be a floor drain, a sewer trap, utility sink, vent stack, dry well, etc., depending on local plumbing codes) and an electrical connection. Locate the system as close to these items as practical. Avoid drain lines over 25 feet long. In most applications, bypass any outside faucets.
- Place the unit in the desired location. The location must have a level, smooth surface.
- If the system is located outdoors, protect the unit from direct sunlight. (Direct sunlight can damage the fiberglass and other system components.) If necessary, build a box or shed. **Note: The system can only be installed outdoors in climates that do not reach freezing levels.**

5. TURN OFF THE WATER AND DRAIN THE PLUMBING

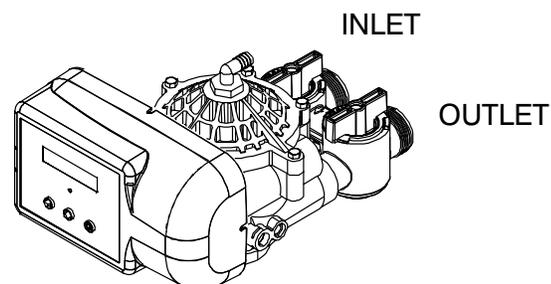
- Turn off the water at the meter or the pressure tank.
- Drain all the pipes. Do not sweat the pipes with water in them; steam will damage plastic parts in the valve.
- To drain the plumbing system, open all the faucets in the house and flush the toilets. This procedure will allow air to enter the plumbing system. The water will drain out of the lowest faucet or outlet.

6. BYPASS THE OUTSIDE FAUCETS

- When possible it is best to bypass the outside faucets. However in some cases the outside faucets can not be accessed. In this situation the bypass valve should be used whenever watering outside for extended periods of time. If the installation is outside or in a garage a faucet can be installed on the inlet water side to provide an option for untreated water.

7. CONNECT THE PLUMBING TO THE BYPASS VALVE

- If you are using solder connections, do not point the soldering torch directly at the system. The thermoplastic material will last a lifetime, within normal operating temperatures, but will melt in a torch flame.
- To prevent hot water from backing up into the filter, avoid short connections of pipe between the filter and the hot water heater. If you can't avoid a short connection, move the equipment to another location. As a last resort, install a check valve. If the check valve causes "water hammer", install a water hammer suppressor.



- Connect the raw water pipe to the INLET pipe connection of the bypass valve. When looking at the front of the unit, the inlet is the pipe connection on the LEFT side of the valve.
- Connect the treated water pipe to the OUTLET pipe connection of the bypass valve. When looking at the front of the unit, the outlet is the pipe connection on the RIGHT side of the valve.

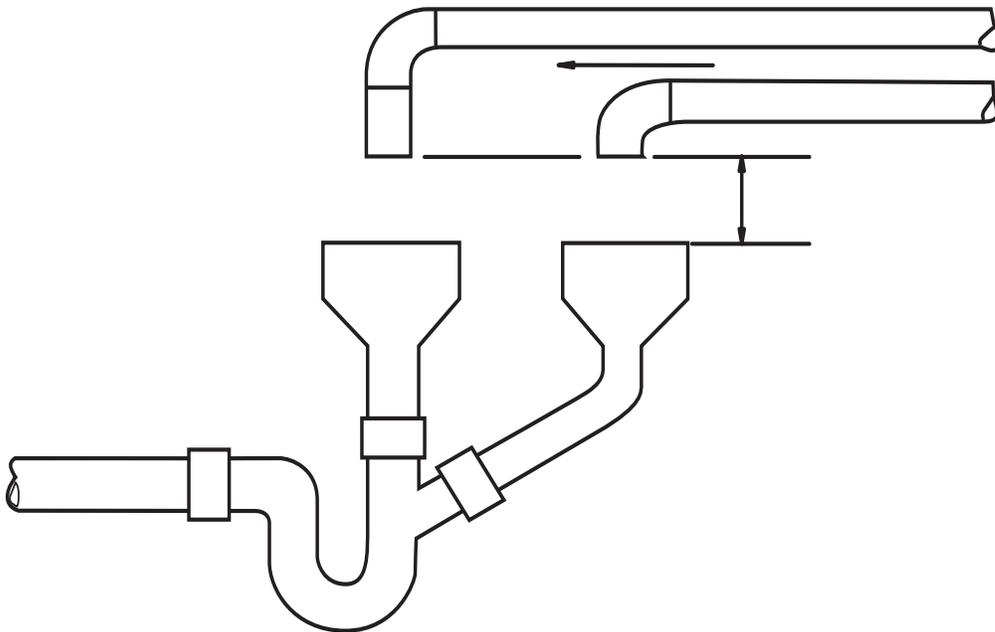
8. PLUMBING GROUND CONNECTION

- In some homes, metal piping may serve as a ground connection for the home electrical system. Installing a Plumber's Direct Filter with its nonmetallic valve body will interrupt the ground connection. Whenever a system is installed on metallic plumbing, we recommend you use grounding pipe clamps and a ground cable to maintain continuity of the ground connection from the inlet to the outlet pipe. 1/4" bare stranded wire is recommended for the ground cable. Check electrical continuity of the connection after installation.

9. INSTALL THE DRAIN LINE AND AIR GAP (AIR GAP NOT INCLUDED WITH THE UNIT)

- Using the supplied drain line fitting use Teflon tape on the threads and attach to the top of the valve. Run 1/2 inch ID flexible drain line tubing(included) to an appropriate drain. Most local codes require an air gap. See pictures below. .

Note: Drain line may be plumbed with rigid pipe or PEX, if required by local code. The drain connection on the valve will accommodate any standard 3/4 inch NPT fitting.

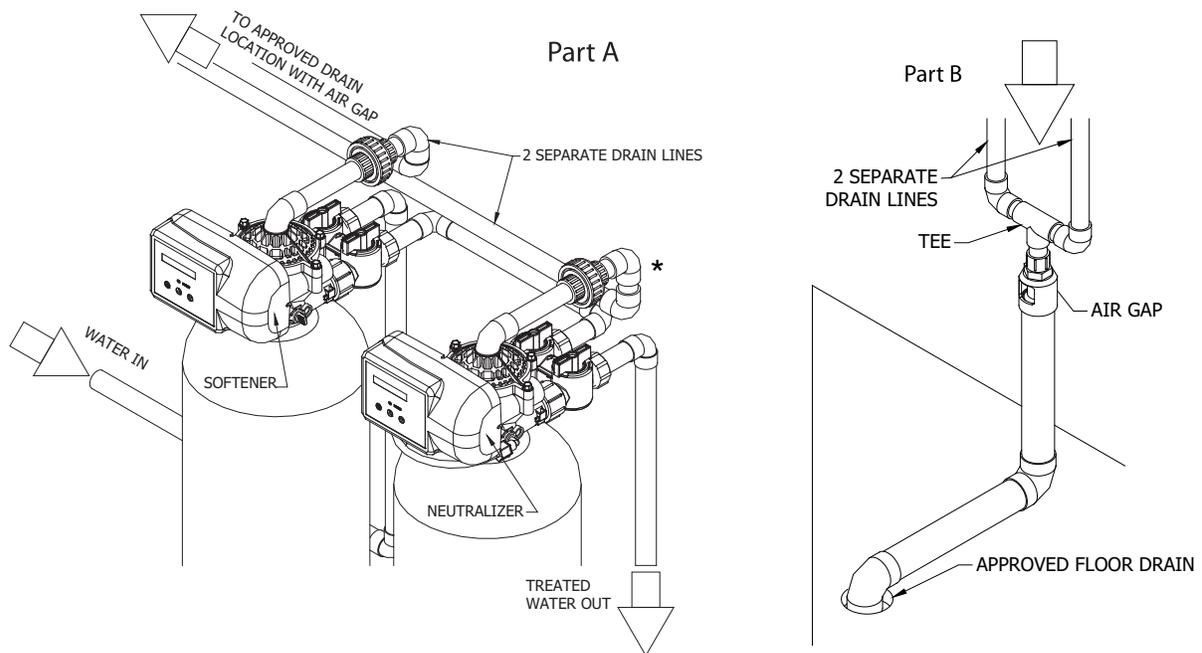


Special Attention for situations where a Filter and a Softener are installed together:

When a whole house filter and a softener are installed side by side, the only option is to run a separate drain line from each unit all the way to the point of termination. If this is not done, there is the potential for drain water from the filter to back feed through the softener and overflow the brine tank, especially when drain lines are run overhead. (Please note that back feed goes only into the brine tank, not the service line.)

If circumstances require you to tie the drain lines together, please use the following method to avoid back feed issues:

Run the drain lines from both systems to the point of termination, and tee them together before the air gap. (See figures below)



*Hard drain line piping shown on the drawing.

CONTROL INFORMATION

POWER ON LED

A green LED is ON when power is applied to the control and the microprocessor is operating properly.

SERVICE REQUIRED

If the message “For Service Call” or “Service Required” displays in the window of the control without showing the time of day, the control valve has encountered a problem, such as failure to reach the proper position during regeneration. The valve, the motor assembly, and board must be checked to diagnose and fix this problem.

Note: It is normal for the message ‘For Service Call’ followed by a phone number to scroll across the second line of the display. The time of day & capacity remaining will appear on line 1 during normal operation.

TIME CLOCK

The time clock maintains the time of day for an extended period of time in the event of power loss. A super capacitor provides this function and eliminates the need of a battery. In the event the power is off past the charge of the capacitor only the time of day is lost. The rest of the programming is stored in the memory and will not need to be reprogrammed. When the power is restored the clock will restart at 8 AM and will need to be reset.

REGENERATION

Once an immediate regeneration is requested, a complete regeneration must occur to clear the request. Once the regeneration starts, it must finish or the computer board will not clear. Manually walk (scroll) the control through regeneration to clear the computer board. If the regeneration is aborted and the request is not cleared, another immediate regeneration will occur.

HIGH-SPEED MOTOR OPERATION IN THE REGENERATION MODE

High-speed motor operation is achieved while stepping the control through the regeneration cycle. Pressing the scroll button a second time, while in regeneration, activates the higher speed.

PROGRAM LEVELS

To enter any of the program levels, the control must display the time of day and gallons of capacity remaining (Service Mode).

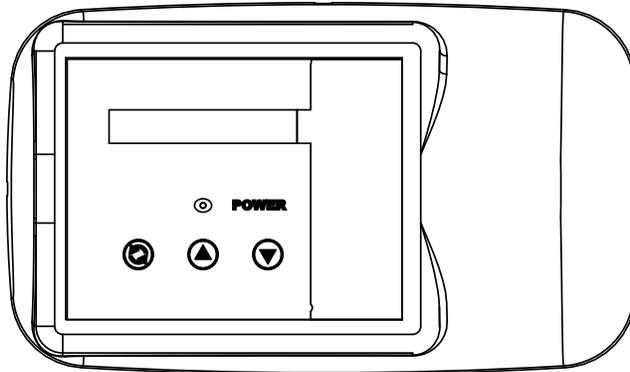
The system has three program levels available:

1. The Installer’s Level: To access the Installer’s Level, you must enter the five key sequence code located on page 10. Please refer to pages 10-13 for programming information.
2. The End User’s Level: The End User’s Level does not require a special code to access. Please refer to page 13 for programming information.
3. The Diagnostic Level: Please refer to page 14 for information.

HOW TO PROGRAM THE INSTALLER'S LEVEL

KEY BUTTONS:

- ⊞ SCROLL BUTTON
- ▲ UP ARROW
- ▼ DOWN ARROW



To begin, verify that the control is in the Service Mode.

Time of Day GL Remaining

- Press the DOWN ARROW and hold it for 5 seconds; the control will display:

System Check

- Within 10 seconds, enter the following key sequence:

- ▼ DOWN ARROW
- ▼ DOWN ARROW
- ⊞ SCROLL BUTTON
- ▼ DOWN ARROW

The control is now in the Installer's Level. Use the SCROLL BUTTON to advance through the different settings.

The following settings are available in the Installer's Level:

1. CAPACITY

The control will display:

Capacity: 1200 GL

- Press the UP or DOWN ARROW to change the volume of treated water between regenerations. The gallons are in increments of 100. The setting range is 100 to 999,999 gallons (maximum limit).

FOR ACID NEUTRALIZERS: A 600 gallon setting is a good starting point for acid neutralizers. Consistent backwash is very important to maintaining the life of a neutralizer bed.

Press the SCROLL BUTTON to advance to the next setting.

2. SERVICE PHONE NUMBER

The control will display:

Change Phone? No
000-000-0000

- If you do not want to change the phone number, leave this setting at **NO**. Press **SCROLL** to advance to the next setting.

- To change the number, select **YES**; Press the **UP** or **DOWN ARROW** and then enter the service phone number. You may want to enter the Plumber’s Direct number 800-811-3504 or the number of a local service provider who assisted you. Press **SCROLL** to advance through the digits. After setting the number, press **SCROLL** to advance to the next settings

3. TIME OF DAY

The control will display:

Set Time of Day

- Press the UP or DOWN ARROW to program the time of day.

Press the SCROLL BUTTON to advance to the next setting.

The control will display:

Go to ADVANCED menu ? No

If you want to go to advanced setting, press the **UP** or **DOWN ARROW**, change to **YES** and press the **SCROLL BUTTON**. (see **ADVANCED MENU** below)

If you do not want to access advance setting, leave this at **NO**. Press Scroll to advance to Exit screen.

To Exit Press Down Arrow

Press the DOWN ARROW to exit the Installer’s Level.

Note: If you need to recheck settings or make a change, pressing SCROLL when “EXIT” is displayed will take you back to the start of Installer Settings.

IMPORTANT NOTE: TO ACTIVATE THE NEW SETTINGS, YOU MUST EXECUTE A COMPLETE REGENERATION. IF YOU DO NOT MANUALLY REGENERATE THE SYSTEM, THE SETTINGS WILL NOT BECOME ACTIVE UNTIL THE UNIT HAS COMPLETED THE NEXT SCHEDULED REGENERATION.

ADVANCED MENU

1. RESET AVERAGE

The control will display:

Reset Average No

- If you want to reset the average daily volume, press the UP or DOWN ARROW to select YES.
- If YES is selected, the control will reset the average volume per day to 25% of the capacity.

Press the SCROLL BUTTON to advance to the next setting.

2. RESERVE CAPACITY

The control will display:

Rsrv: Variable

- The reserve capacity will be calculated automatically, based on the daily water consumption. The initial setting is 25% of the capacity, which will adjust over time to accurately reflect daily water use. **Variable Reserve is the best for most installations.**
- If you prefer, you can select a Fixed Reserve. While at the Reserve screen when “Variable” is flashing, press the UP or DOWN ARROW. The control will display:

Rsrv: 200 GL Fxd

- To adjust the reserve, press the SCROLL BUTTON. Use the UP OR DOWN ARROW to set the reserve capacity in increments to 10 gallons, upto 70% capacity of the bed.
- To calculate the reserve capacity, take the number of people in the home and multiply it by 70 gallons per day. The reserve capacity will equal one day of water use.
Example: 3 people X 70 gallons per day = 210 gallons (suggested reserve capacity)

Press the SCROLL BUTTON to advance to the next setting.

3. TIME OF REGENERATION

The control will display:

Regen @ 1:00 am

- Press the UP or DOWN ARROW to adjust the time of regeneration.

Regeneration should be set for a time when water use is minimal. 1:00 AM is good for most households.

Note: The system diverts untreated water to the home during regeneration. If any water is drawn during regeneration, some untreated water will enter the plumbing system and possibly the hot water tank.

Press the SCROLL BUTTON to advance to the next setting.

4. DAYS OVERRIDE

The control will display:

Override: OFF

- Press the UP or DOWN ARROW to set the number of days between regenerations. The setting range is OFF to 30 days.

Note: This setting "overrides" the flow meter in the sense that it forces the system to regenerate after the selected number of days has passed, even if the gallon capacity setting has not been reached. This is beneficial for most water filters. We recommend 3 days as a good starting point, for Acid Neutralizer. Consistent backwash is very important to maintaining the life of a neutralizer bed.

Press the SCROLL BUTTON to advance to the next setting.

5. CYCLE 1 - BACKWASH

The control will display:

Backwash: 10 min

- Press the UP or DOWN ARROW to change the length of the backwash cycle. The setting range is 0 to 99 minutes.

Note: We do not recommend a backwash of less than 10 minutes for problem water filters.

Press the SCROLL BUTTON to advance to the next setting.

6. CYCLE 2 - SLOW RINSE

The control will display:

BRN/RNS: 0 min

- Press the UP or DOWN ARROW to change the length of the brine/slow rinse cycle. The setting range is 0 to 99 minutes (maximum limit). **Note: In most applications, this setting will not need adjusting.**

Press the SCROLL BUTTON to advance the next setting.

7. CYCLE 3 - FAST RINSE

The control will display:

FILL/RNS: 3 min

- Press the UP or DOWN ARROW to change the length of the fast rinse. The setting range is 0 to 99 minutes (maximum limit). **Note: In most applications, this setting will not need adjusting.**

Press the **SCROLL BUTTON** to advance to the next setting.

To Exit Press Down Arrow

Press the **DOWN ARROW** to exit the Installer's Level.

Note: If you need to recheck settings or make a change, pressing SCROLL when "EXIT" is displayed will take you back to the start of Installer Settings.

IMPORTANT NOTE: TO ACTIVATE THE NEW SETTINGS, YOU MUST EXECUTE A COMPLETE REGENERATION. IF YOU DO NOT MANUALLY REGENERATE THE SYSTEM, THE SETTINGS WILL NOT BECOME ACTIVE UNTIL THE UNIT HAS COMPLETED THE NEXT SCHEDULED REGENERATION.

HOW TO PROGRAM THE END USER'S LEVEL

To begin, verify that the control is in the Service Mode.

Time of Day GL Remaining

Press the **SCROLL BUTTON** to advance to the next setting.

The following settings are available in the End User's Level:

1. TIME OF DAY

The control will display:

Set Time of Day

- Press the UP or DOWN ARROW to program the time of day.

Press the **SCROLL BUTTON** to advance to the next setting.

2. IMMEDIATE REGENERATION MODE

The control will display:

Regen in 10 sec

- If the control is left in this position, the timer will countdown from 10 to 0, initiating a regeneration at 0.
- To avoid an immediate regeneration, press the SCROLL BUTTON before the timer reaches 0.

Press the **SCROLL BUTTON** to advance to the next setting.

3. DELAYED REGENERATION MODE

The control will display:

Regen @ (1 am)

- If the control is left in this position, the unit will regenerate at the programmed time. The display will remain in the Delayed Regeneration Mode until the regeneration has begun.
- To cancel the Delayed Regeneration Mode, press the SCROLL BUTTON.

Press the **SCROLL BUTTON** to return to the Service Mode.

UNDERSTANDING THE DIAGNOSTIC LEVEL

To begin, verify that the control is in the Service Mode.

Time of Day GL Remaining

- Press the UP ARROW and hold it for 5 seconds; the control will display:

Regen _ Days Ago

The control is now in the Diagnostic Level. Use the SCROLL BUTTON to advance to each diagnostic. If no button is pressed within 5 minutes, the display will return to the Service Mode.

The following items are available in the Diagnostic Level (Read Only):

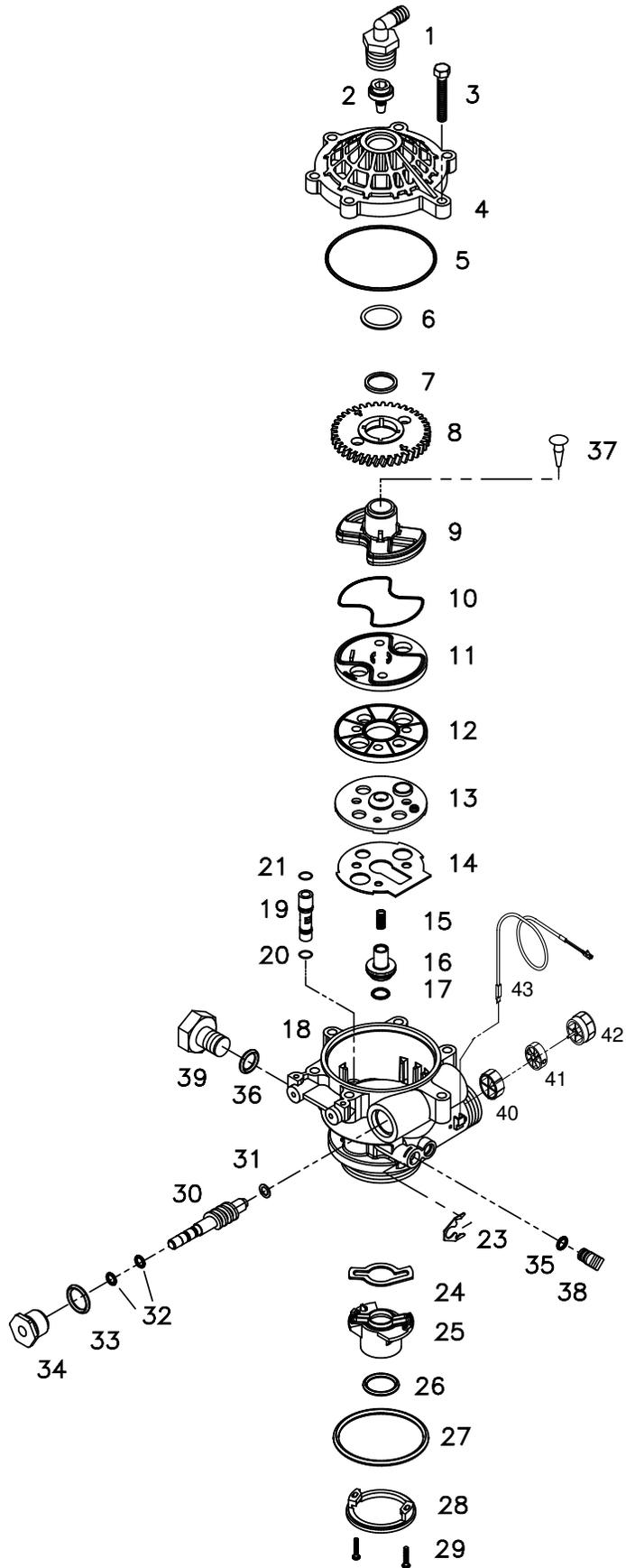
- Regen _ Days Ago: Displays how many days ago the unit last regenerated.
- In Srvc: Displays how many days the control has been in service.
- # of Regens: Displays the number of regenerations that have taken place since the control was first installed.
- Tot Vol: Displays the total volume of water used since installation.
- Last Rgn @: Displays the amount of water used before the last regeneration.
- Flow Rate: Displays the current flow rate.
- Avg Vol: Displays the average daily water consumption.
- Capacity: The control is programmed for a volume setting. The display will read capacity along with maximum water to be used before regeneration.
- Rsrv: Displays whether the control is programmed for a Fixed or Variable Reserve.
- Regen @: Displays the time of day the unit will regenerate.
- Override: Displays the override mode by reading "OFF" or the number of days programmed into the control.
- Backwash: Displays the minutes of backwash programmed into the control.
- BRN/RNS: Displays the minutes of brine and slow rinse programmed into the control.
- FILL/RNS: Displays the minutes of fast rinse and brine refill programmed into the control.
- Units: English - US
- M P Resets: Displays how many times the control has lost power.
- Memory Reset: Displays how many times the control lost power long enough to lose the time of day.
- SP1Fc PlumbR21: Displays the current program.

To exit the Diagnostic Level, press the UP or DOWN ARROW at the EXIT display.

SYSTEM START UP INSTRUCTIONS

1. Confirm the system is plumbed in correctly: inlet on left, outlet on right.
2. If you made any mistakes, make the necessary corrections before continuing with startup procedure.
3. When turning the water back on to the house, leave system in bypass mode. Then turn the water on to the house and check for leaks. Run the cold water in bathtub to flush debris and air from lines. (Bathtubs do not have aerators that may plug with debris.)
4. Press the SCROLL button 2 times. The display will start a 10 second count down. At zero the motor will start and advance valve to cycle 1 (backwash). SLOWLY open the INLET VALVE PARTIALLY to purge the air from the tank without stressing the fresh media.
5. Allow to run until there is a steady flow of water at the drain. Once this occurs you may advance valve to next cycle by pressing and holding briefly the SCROLL button.
6. Once the motor starts, release the SCROLL button. Valve will advance to cycle 3 (fast rinse). Open the inlet valve fully and allow to run the full 3 minutes of cycle. Once regeneration is complete, open the outlet valve.
7. Run a faucet on the hot water side until it runs cold to drain hot water tank. While the water is running, check the gallons remaining on the home screen and verify that the number is decreasing. This will confirm that the system is counting gallons. If you do not want to waste water and skip this step, it will take some time to exchange all the untreated water in the plumbing and hot water tank.
8. The installation is now complete.

VALVE EXPLODED VIEW

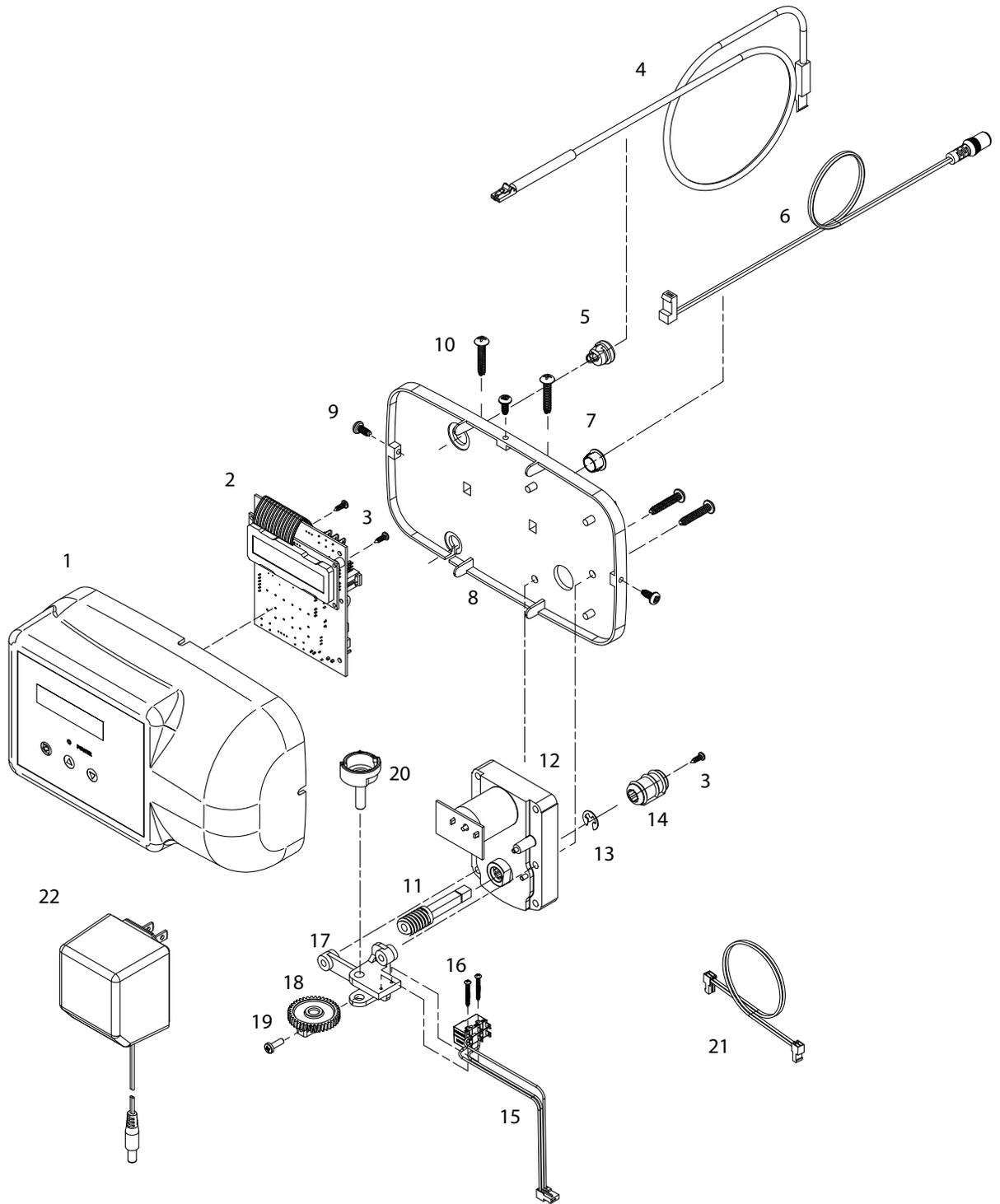


VALVE PARTS LIST

ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	70793	3/4 NPTF TO 1/2 ID HOSE MALE ELBOW (OPTIONAL)
2	1	75075	BACKWASH FLOW CONTROL 6.0 GPM (KDF 6" TANK AND NEUTRALIZERS)
3	6	72678	SCREW 1/4-20 X 1-1/4 LG HEX WASHER HD
4	1	71083	VALVE BODY COVER
5	1	70658	VALVE COVER O-RING
6	1	72327	TEFLON WASHER
7	1	70665	TEFLON O-RING
8	1	71089	GEAR
9	1	71087	CAM SHAFT
10	1	70656	ROTOR PLATE O-RING
11	1	71132	ROTOR PLATE, COATED
12	1	71084	SEAL DISC, COATED
13	1	71182	INSERT PLATE
14	1	71183	GASKET
15	1	71006	FLOAT VALVE SPRING
16	1	71127	FLOAT VALVE
17	1	70660	FLOAT VALVE O-RING
18	1	72770	VALVE BODY ROTARY GEN-3 W/INSERTS
19	1	71063	INJECTOR #1 RED
20	1	70655	INJECTOR O-RING, LOWER
21	1	70664	INJECTOR O-RING, UPPER

23	1	71947	SPRING CLIP
24	1	71344	RISER INSERT GASKET
25	1	71118	RISER INSERT
26	1	70662	RISER INSERT O-RING
27	1	70663	TANK O-RING
28	1	71010	UPPER BASKET ADAPTER RING
29	2	70630	SCREW #6-19 X 3/4 LG SS
30	1	71060	WORM DRIVE SHAFT
31	1	70616	WORM DRIVE SHAFT TEFLON WASHER
32	2	70666	WORM DRIVE SHAFT O-RING
33	1	70661	PACKING GLAND O-RING
34	1	72772	PLASTIC PACKING GLAND ROTARY
35	1	70667	O-RING
36	1	70659	O-RING
37	1	70932	UMBRELLA CHECK (OPTIONAL)
38	1	71958	BRINE LINE PLUG
39	1	70791	BRINE LINE PLUG THREADED
40	1	72458	FLOW METER DIFFUSER
41	1	72544	IMPELLER ASSY L W/BUSHING
42	1	72545	HUB FLOWMETER ASSY
43	1	72519	FLOW METER SENSOR CABLE

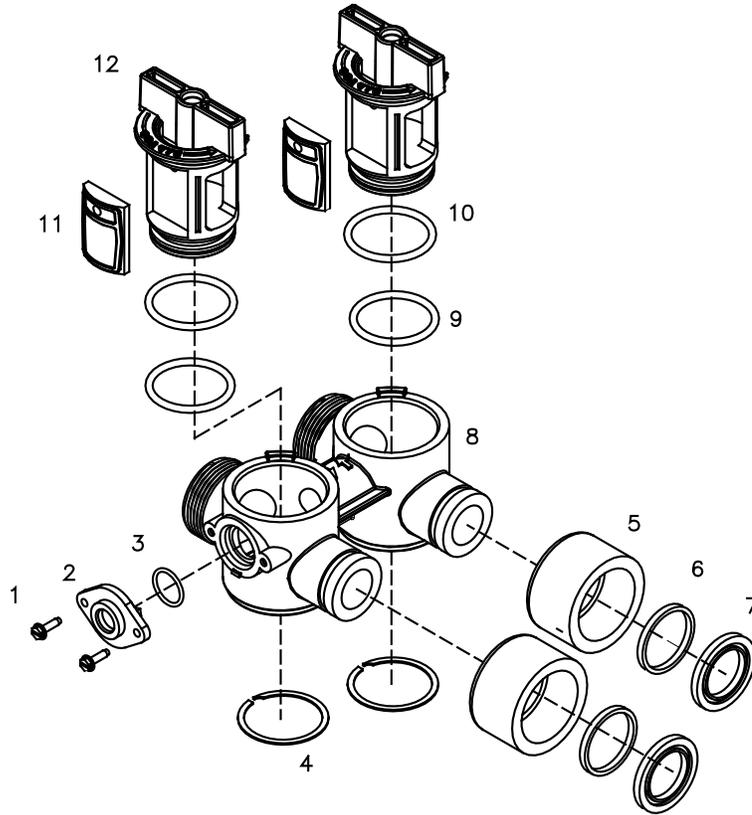
CONTROL EXPLODED VIEW



CONTROL PARTS LIST

ITEM	QUANTITY	PART NUMBER	DESCRIPTION
1	1	38323	FRONT COVER ASSY SILVER
2	1	38752	BOARD ASSY FILTER WITH 2 LINE DISPLAY
3	3	70618	SCREW #4-24 X 3/8 LG SELF-THREADING
4	1	72519	FLOW METER SENSOR CABLE NGC
5	1	72134	HEYCO BUSHING, SR 5P-4
6	1	70971	POWER LEAD
7	1	70312	HEYCO BUSHING, SR 2P-4
8	1	70962	ELECTRONIC CONTROL BACKPLATE
9	3	71502	SCREW #8-18 X 3/8 LG, SELF-THREADING
10	4	71497	SCREW #10-16 X 1 LG, TYPE BT SS, SELF-THREADING
11	1	75156	ROTARY WORM DRIVE GEAR
12	1	71656	MOTOR, 24VCD WITH INTERNAL CAPACITORS
13	1	75158	1/4IN E RETAINING RING STAINLESS STEEL
14	1	75157	ROTARY WORM COUPLING
15	1	72451	MICROSWITCHES SUBASSY 2401
16	2	70622	SCREW #2-28 X 3/4 LG, SELF-THREADING
17	1	71185	BRACKET
18	1	71106	HUB AND GEAR
19	1	70625	SCREW #6-32 X 7/16 LG
20	1	70965	CAM SHAFT
21	1	71679	MOTOR LEAD
22	1	72138	TRANSFORMER 120VAC .5 A

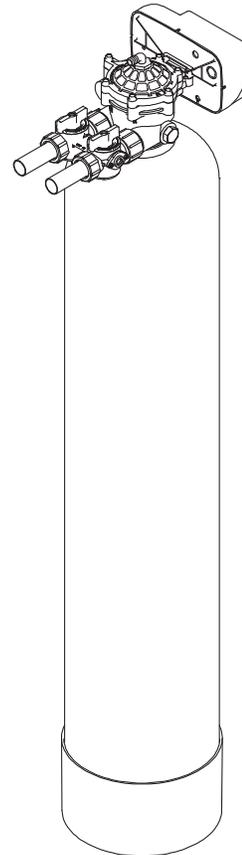
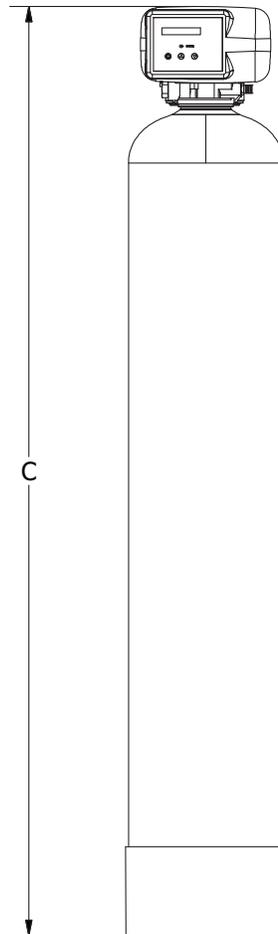
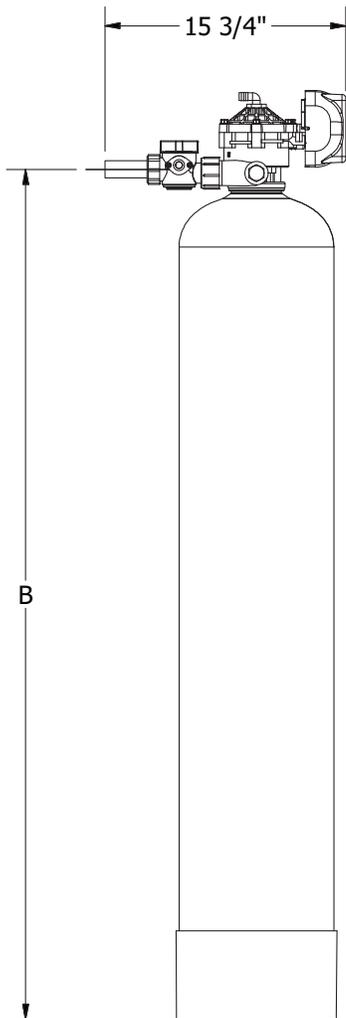
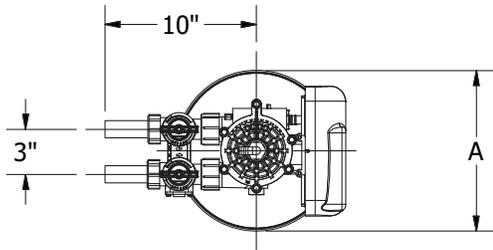
BYPASS VALVE EXPLODED VIEW AND PARTS LIST



BYPASS VALVE ASSEMBLY PART NUMBER 72668

ITEM	QUANTITY	PART NUMBER	DESCRIPTION
1	2	72599	SCREW 6X32X1/2 TYPE
2	1	72580	BYPASS END CAP 541
3	1	13328	017 O-RING 8730
4	2	72584	RETAINING RING VS-15
5	2	71161	568-363 NUT, BYPASS VALVE
6	2	71162	568-364 RING, NUT RETAINER
7	2	71110	568-320 GASKET
8	1	72669	BYPASS BODY ROTARY
9	2	72585	O-RING 220 DURO
10	2	72586	O-RING 222 DURO
11	2	72583	SEAL BYPASS VALVE
12	2	72670	BYPASS HANDLE ROTARY

Tank Size	DIMENSION A	DIMENSION B	DIMENSION C
10 X 44	10 1/2"	46"	51"



TROUBLESHOOTING GUIDE

SYMPTOM	CAUSE	SOLUTION
1. Untreated water to service	<ol style="list-style-type: none"> 1. Open bypass valve. 2. Loss of filter media 3. The valve is in regeneration. 4. Excessive water use. 5. The unit fails to regenerate. 6. Capacity of filter media is exhausted. 7. Leak between rotor and seal disk. 8. Leak at the riser tube. 9. The valve body and timer are out of synchronization. 10. Media exhausted or consumed. 	<ol style="list-style-type: none"> 1. Close the bypass valve. 2. Refer to SYMPTOM #4 3. Wait for the regeneration to complete. 4. Check the frequency of regenerations. 5. Refer to SYMPTOM #2. 6. Replace the filter bed. 7. Check the rotor and seal disk; replace if necessary. 8. Verify that the riser tube is seated correctly and is not cracked. 9. Synchronize the valve body and timer. 10. Add or replace media
2. The unit fails to regenerate	<ol style="list-style-type: none"> 1. Faulty electrical supply. 2. The control is not set properly. 3. The drive motor is defective. 4. The flow meter is defective. 5. The computer board is defective. 6. The microswitches are defective. 	<ol style="list-style-type: none"> 1. Check the electrical items (fuse, transformer). 2. Verify the correct regeneration schedule and reset the control. 3. Replace the drive motor. 4. Replace the flow meter. 5. Replace the computer board. 6. Replace the microswitches.

If the troubleshooting guide did not resolve the unit's symptoms, please contact us at 1-800-811-3504.

TROUBLESHOOTING GUIDE

SYMPTOM	CAUSE	SOLUTION
3. The valve cycles continuously.	Defective or shorted micorswitches	Replace the microswitches.
4. Loss of filter media through the drain line	<ol style="list-style-type: none"> 1. Excessive backwash/fast rinse flow. 2. The lower and/or upper distributor is damaged. 3. A leak between the riser tube and upper distributor. 	<ol style="list-style-type: none"> 1. Verify that the backwash flow control is installed and sized correctly. 2. Replace the distributor(s). 3. Verify that the riser tube is seated correctly and is not cracked.
5. Loss of water pressure	<ol style="list-style-type: none"> 1. Mineral or iron build up in the filter tank. 2. Plugged lower and/or upper distributor. 3. Crushed lower and/or upper distributor. 4. Plugged riser pipe. 	<ol style="list-style-type: none"> 1. Clean the filter bed and control valve. Increase the regeneration frequency. 2. Remove the debris from the distributor(s). 3. Replace the distributor(s). 4. Remove and clean the riser pipe.
6. Constant water flow to the drain	<ol style="list-style-type: none"> 1. Drive motor failure. 2. Computer board failure. 3. Defective microswitch(es). 4. The valve body and timer are out of synchronization. 	<ol style="list-style-type: none"> 1. Replace the drive motor. 2. Replace the computer board. 3. Replace the microswitch(es). 4. Defective microswitch(es).

If the troubleshooting guide did not resolve the unit's symptoms, please contact us at 1-800-811-3504.

Water Treatment Systems Limited Product Warranty

STATEMENT OF LIMITED PRODUCT WARRANTY

Limited Warranty Coverage

For Plumber's Direct product(s) Softeners and Tank filters. The products are warranted to be free from defects in material and/or workmanship under normal use and service for the following:

The Resin/Media tank and Brine tank (if applicable), will carry a ten (10) year warranty from the date of shipment. The valve body will also carry a (10) year warranty. The filter media is not warranted. The filter media service life is dependent on the specific water conditions and usage. The electrical will carry a five (5) year warranty. Any replacement product(s) provided by Plumber's Direct pursuant to this Limited Warranty will be warranted only for the remainder of the original limited warranty period or thirty (30) days from the date of shipment, whichever is longer.

The following are specifically excluded from the Limited Warranty coverage provided herein:

- Defects or problems not reported to Plumber's Direct during the applicable warranty period.
- Any products manufactured by other companies that are used in connection with Plumber's Direct product.
- Problems resulting from the alteration, modification, misuse, abuse, neglect, improper care, maintenance or negligent use, including but not limited to unprotected outdoor installation of any Plumber's Direct product.

Procedure for Obtaining Limited Warranty Coverage

In order to obtain the benefits of this Limited Warranty, defective part(s) and/or product(s) must be returned to Plumber's Direct as soon as possible after discovery of the defect, but not later than the expiration date of the warranty period provided in this Limited Warranty. The Technical Service Department at Plumber's Direct will issue a Warranty Return Authorization (WRA) number for the defective part(s) or product(s) which must be clearly marked on the outside of the package being returned. Packages must be shipped freight prepaid, along with a letter stating the part number, serial number, if any, the date of purchase of the item which is claimed to be defective and a brief description of the problem detected. Plumber's Direct Systems is not responsible under this Limited Warranty for any cost incurred for shipping or transportation in connection with the return of the part(s) or product(s).

Repair or Replacement

Upon receipt of the product and warranty claim, Plumber's Direct Systems will verify the reported failure and determine if the part(s) or product(s) is/are covered by this Limited Warranty. If this Limited Warranty applies, Plumber's Direct Systems will, at its option, repair or replace the part(s) or product(s).

No Liability for Consequential Damages

Unless otherwise required by applicable law, Plumber's Direct Systems shall not be liable for any damages whatsoever (including without limitation, loss time, inconvenience, expenses such as telephone calls, labor or material charges incurred in connection with the removal or replacement of the part(s) or product(s), special, incidental, consequential, or indirect damages for personal injury, loss of business profits, business interruption, loss of business information, or any other pecuniary loss) arising out of the use of or inability to use the defective part(s) or product(s), even if Plumber's Direct Systems has been advised of the possibility of such damages. Plumber's Direct Systems entire liability under any provision of this Limited Warranty shall be limited to the amount actually paid for the part(s) or product(s).

NOTE: Because some states/jurisdictions do not allow the exclusion or limitation of incidental or consequential damages, the above limitation or exclusion may not apply.

No Other Warranties:

Plumber's Direct Systems specifically disclaims all other warranties, either express or implied, including, but not limited to implied warranties of merchantability and fitness for a particular purpose, with regard to the part(s), product(s) and/or any accompanying written materials. This limited warranty gives you specific legal rights. You may have other rights that vary from state/jurisdiction to state/jurisdiction.

**Toll-free Number:
800-811-3504**

NOTES



Plumber's Direct
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