

## INSTALLATION GUIDELINES ALUMINUM TRIM COIL

Aluminum trim coil is a versatile product that is used to weatherproof and beautify exterior trim. Custom flashing profiles can be formed on the job site to cover any substrate shape, using a portable brake.



## **Cutting Trim Coil**

Trim Coil can be cut with tin snips or aviation shears for short or curved cuts. For longer straight cuts, use a utility knife to score the coil, then bend the coil back and forth on the score line until it breaks.

## Installation Guidelines

- Applying trim coil is like hanging a cover over structural piece, not laminating a skin-tight surface. Allow for irregularities in the wood as your metal trim shapes will be straighter than the wooden pieces you are covering.
- Aluminum expands and contracts with the temperature drop. Custom flashings or trim, especially longer ones, must be able to move slightly. Failure to allow movement can result in bulging or buckling when the temperature changes.
- Allow approximately 1/16" space between the ends of shapes and structural objects, such as the walls and inside corners.
- Nail shapes into place using painted aluminum trim nails. Drill oversized nail holes and do not nail too tightly. Nails should penetrate the wood a minimum of 3/4"
- Never face nail fascia shapes.
- Bending a hem on the edges of flashings will increase their strength and help assure a straight edge.
- Be sure that any joints are overlapped to shed water.
- Aluminum trim coil should not be used locations subject to standing water.



**CAUTION!** Trim Coil has sharp edges. Handle with care, use work gloves and eye protection when handling.