Model	materials	action	thickne	power		Cycles
LONGER RAY5 5W	Basswood	Engraving	-	100%	2000 mm	1
LONGER RAY5 5W	Plywood	Engraving	-	100%	2000 mm	1
LONGER RAY5 5W	Pine Wood	Engraving	-	100%	2000 mm	1
LONGER RAY5 5W	Stainless Steel	Engraving	-	100%	200 mm/	1
LONGER RAY5 5W	Anodized Aluminum	Engraving	-	100%	3000 mm	1
LONGER RAY5 5W	Cotton Fabric	Engraving	-	100%	1000 mm	1
LONGER RAY5 5W	Leather	Engraving	-	100%	3000 mm	1
LONGER RAY5 5W	Powder Coated Meta	Engraving	-	100%	500 mm/	1
LONGER RAY5 5W	Solid Wood	Engraving	-	80%	3000 mm	1
LONGER RAY5 5W	Glass	Engraving	-	100%	700 mm/	1
LONGER RAY5 5W	Basswood	Cutting	2 mm	100%	300 mm/	1
LONGER RAY5 5W	Plywood	Cutting	4 mm	100%	100 mm/	1
LONGER RAY5 5W	Pine Wood	Cutting	6 mm	100%	120 mm/	2
LONGER RAY5 5W	Acrylic	Cutting	2 mm	100%	120 mm/	2
LONGER RAY5 5W	Cardboard	Cutting	2mm	100%	1000 mm	2
LONGER RAY5 5W	Kraft Paper	Cutting	0.15mm	80%	3000 mm	1
LONGER RAY5 5W	KT Board	Cutting	5mm	100%	300 mm/	2
LONGER RAY5 5W	Nonwoven Fabric	Cutting	0.5mm	100%	800 mm/	1
LONGER RAY5 5W	Cotton Fabric	Cutting	1mm	100%	400 mm/	1
LONGER RAY5 5W	Leather	Cutting	0.7mm	100%	500 mm/	1
Model	materials	action	thickne	power		Cycles
LONGER RAY5 10W	Basswood	Engraving	-	35%	3000 mm	1
LONGER RAY5 10W	Hardwood	Engraving	-	40%	2000 mm	1
LONGER RAY5 10W	Bamboo	Engraving	-	35%	3000 mm	1
LONGER RAY5 10W	Acrylic	Engraving	-	35%	3000 mm	1
LONGER RAY5 10W	Kraft Paper	Engraving	-	20%	3000 mm	1
LONGER RAY5 10W	Mirror	Engraving	-	35%	2500 mm	1
LONGER RAY5 10W	Leather	Engraving	-	20%	3000 mm	1
LONGER RAY5 10W	Denim	Engraving	-	25%	2000 mm	1
LONGER RAY5 10W	Powder Coated Meta	Engraving	-	100%	100mm/m	1
LONGER RAY5 10W	Anodized Aluminum	Engraving	-	100%	200 mm/	1
LONGER RAY5 10W	Ceramic	Engraving	-	70%	400 mm/	1
LONGER RAY5 10W	Glass	Engraving	-	70%	1000 mm	1
LONGER RAY5 10W	Stainless Steel	Engraving	-	100%	400 mm/	1
LONGER RAY5 10W	Basswood	Cutting	2 mm	100%	500 mm/	1
LONGER RAY5 10W	Basswood	Cutting	3 mm	100%	350 mm/	1
LONGER RAY5 10W	Basswood	Cutting	4 mm	100%	180 mm/	1
LONGER RAY5 10W	Basswood	Cutting	8 mm	100%	120 mm/	1
LONGER RAY5 10W	Basswood	Cutting	10 mm	100%	100 mm/	2
LONGER RAY5 10W	Pine Wood	Cutting	14 mm	100%	100 mm/	2
LONGER RAY5 10W	Pine Wood	Cutting	15mm	100%	100 mm/	3
LONGER RAY5 10W	Acrylic	Cutting	3 mm	100%	180 mm/	1
LONGER RAY5 10W	Kraft Paper	Cutting	0.1 mm	100%	5000 mm	1
LONGER RAY5 10W	Leather	Cutting	0.5mm	70%	1500mm/	1
LONGER RAY5 10W	Denim	Cutting	0.5mm	100%	1000mm/	1
Model	materials	action	thickne	power		Cycles
LONGER RAY5 20W	Basswood	Engraving	-	20%	4000mm/	1
LONGER RAY5 20W	Cork	Engraving		15%	3500mm/	1
LONGER RAY5 20W	Hardwood	Engraving	-	20%	4000mm/	1
LONGER RAY5 20W	Bamboo	Engraving	-	20%	4000mm/	1

LONGER RAY5 20W	Translucent Acryli	Engraving		15%	3000mm/	1
LONGER RAY5 20W	Acrylic	Engraving	-	20%	4000mm/	1
LONGER RAY5 20W	Kraft Paper	Engraving	-	20%	4500mm/	1
LONGER RAY5 20W	Rubber	Engraving		50%	3000mm/	1
LONGER RAY5 20W	High-Density Foam	Engraving		15%	3000mm/	1
LONGER RAY5 20W	Mirror	Engraving	-	30%	4500mm/	1
LONGER RAY5 20W	Leather	Engraving	-	20%	4500mm/	1
LONGER RAY5 20W	Cardboard	Engraving		15%	3000mm/	1
LONGER RAY5 20W	Denim	Engraving	-	25%	4500mm/	1
LONGER RAY5 20W	Powder Coated Meta	Engraving	-	100%	400mm/m	1
LONGER RAY5 20W	PCB Copper Plate	Engraving	-	60%	1500mm/	1
LONGER RAY5 20W	Anodized Aluminum	Engraving	-	60%	500mm/m	1
LONGER RAY5 20W	Stone	Engraving		60%	3500mm/	1
LONGER RAY5 20W	Pebble	Engraving		60%	3500mm/	1
LONGER RAY5 20W	Ceramic	Engraving	-	70%	1000mm/	1
LONGER RAY5 20W	Glass	Engraving	-	75%	4000mm/	1
LONGER RAY5 20W	Stainless Steel	Engraving	-	75%	1500mm/	1
LONGER RAY5 20W	Basswood	Cutting	2 mm	100%	800mm/m	1
LONGER RAY5 20W	Basswood	Cutting	3 mm	100%	700mm/m	1
LONGER RAY5 20W	Basswood	Cutting	5 mm	100%	450mm/m	1
LONGER RAY5 20W	Basswood	Cutting	6 mm	100%	300mm/m	1
LONGER RAY5 20W	Basswood	Cutting	8 mm	100%	200mm/m	1
LONGER RAY5 20W	Basswood	Cutting	10 mm	100%	160mm/m	1
LONGER RAY5 20W	Pine Wood	Cutting	10mm	100%	120mm/m	1
LONGER RAY5 20W	Pine Wood	Cutting	15mm	100%	100mm/m	1
LONGER RAY5 20W	Acrylic	Cutting	3 mm	100%	300mm/m	1
LONGER RAY5 20W	Acrylic	Cutting	8 mm	100%	100mm/m	1
LONGER RAY5 20W	Kraft Paper	Cutting	0.1 mm	40%	5000mm/	1
LONGER RAY5 20W	Leather	Cutting	0.5mm	70%	2500mm/	1
LONGER RAY5 20W	Denim	Cutting	0.5mm	100%	2000mm/	1
LONGER RAY5 20W	Acrylic	Cutting	10mm	100%	120mm/m	2
LONGER RAY5 20W	Stainless Steel	Cutting	0.05mm	100%	120mm/m	1
LONGER RAY5 20W	Acryli	Cutting	15mm	70%	100mm/m	5
LONGER RAY5 20W	MDF	Cutting	5mm	100%	160mm/m	1
LONGER RAY5 20W	MDF	Cutting	10mm	100%	300mm/m	6
LONGER RAY5 20W	Paulownia Wood	Cutting	15mm	70%	300mm/m	3
LONGER RAY5 20W	Cork	Cutting	5mm	100	500mm/m	1