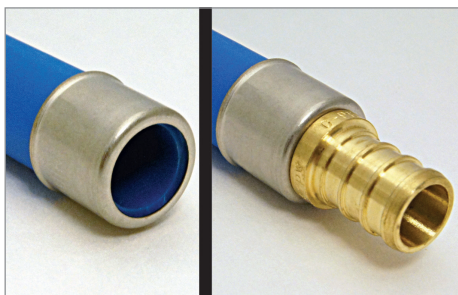


## PEX

# Stainless Steel Crimp Sleeve Combo Tool



1. Cut PEX tubing square, leaving a clean, even edge. Remove any burrs.



2. Slip sleeve on tube and position fitting into tube.



3. Set tool 1/8 in. to 1/4 in. from end of tube. Crimp sleeve with tool.



4. Use the Go/No-Go Gauge to ensure a leakproof joint.

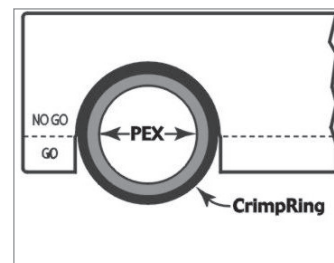
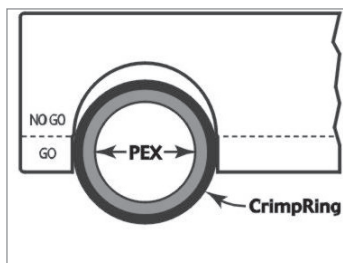
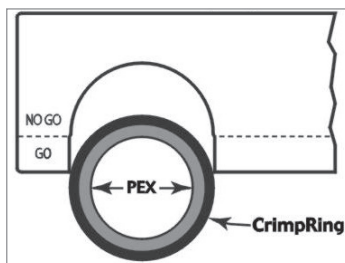


*Use with Stainless Steel Crimp Sleeves ONLY.  
Do not use with Zurn® Quickclamp™.*

| Apollo® PEX Stainless Steel Crimp Sleeves |      |         |
|---|------|---------|
| PXSS1210PK                                | 1/2" | 10 Pack |
| PXSS1225PK                                | 1/2" | 25 Pack |
| PXSS3410PK                                | 3/4" | 10 Pack |
| PXSS3425PK                                | 3/4" | 25 Pack |

# PEX Stainless Steel Crimp Sleeve Combo Tool

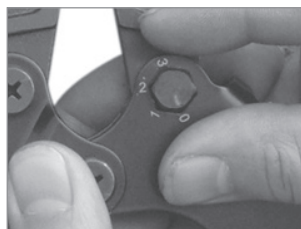
## Go/No-Go Gauge



1. Slide the correct slot on the gauge around the crimped ring.
2. If the ring does not fit into the slot at all, then the crimp is a "No-Go". Adjust the crimping force on the tool and re-crimp the ring.
3. If the ring slides into the slot and stops in the "Go" range at least at one point, then the crimp is good. The ring will not fit the go range all the way around it.
4. If the ring slides all the way into the slot, then the crimp ring is compressed too small and is a "No-Go". Remove the ring and adjust the crimping force on the tool.

### How to adjust the crimp force:

Tool adjustment is done at the factory and shouldn't be necessary again until after extended use (10,000 crimps).



1. Open the handle, then loosen the nut on the screw with the numbers surrounding it.
2. Push and rotate the screw. Increase the number for more crimp force. Decrease the number for less crimp force.
3. Push the screw back into place and tighten the nut.