

TECHNICAL DATA DIGEST

FAST CHEM ENAMEL INTERIOR - EXTERIOR TT-E-001793

COMPOSITION AND PROPERTIES:

A drying-oil phthalic modified Alkyd Resin Semi-Gloss Enamel for metal and wood furniture. For either interior or exterior use. Fast Chem Enamel meets Federal Specification TT-E-001793.

BASIC USES:

An enamel formulated for use on tools, trim, cabinets, primed walls, machinery, equipment, piping, etc. Safe on toys and furniture.

SIZES:

GALLONS and QUARTS

FINISH:

GLOSS (90% @ 60°)

METHOD OF APPLICATION:

Stir thoroughly, apply paint evenly and uniformly by brush or roller.

THINNING:

Not required for brush or roller. For spray use HARRIS THINNER PURITENE up to ½ pint per Gallon.

TECHNICAL DATA

VISCOSITY:

70-75 KU's

FLASH POINT:

Over 80° F

GRIND:

7 NS

TOTAL SOLID:

54% (Weight)

TOTAL SOLID:

41% (Volume)

TECHNICAL DATA DIGEST
FAST CHEM ENAMEL (cont.)

DRYING TIME

A: SET-TO-TOUCH	15 MINUTES
B: DRY HARD	Within 4 HRS.
C: FULL HARDNESS	Within 48 HRS.

APPLICATION

SURFACE PREPARATION: All surfaces must be sound, clean, free of oil, grease, rust mill scale, mildew and foreign matter.

NEW SURFACES: Steel-prime with HARRIS PAINTS Rust Chem Undercoat Primer. Galvanized Steel and Aluminum - clean and prime with HARRIS Galvanized Metal Primer. Interior Woodwork - sand smooth. Prime with Rust Chem Undercoat Primer. Exterior Wood - Sand rough areas and wipe clean. Prime with Rust Chem Undercoat Primer. Concrete and Masonry - Prime with HARRIS PAINTS Ever Grip Acrylic Super Wall Primer.

PREVIOUSLY
PAINTED SURFACES: Remove all peeling, blistering, failed coatings, oil, dirt, rust, grease etc. by appropriate means.

CLEANUP: Clean up drips, spatters and equipment with clean rags and mineral spirits.

PRECAUTIONS: **CAUTION!** Combustible. Keep away from heat, sparks, and open flame. Avoid prolonged contact with skin and breathing of vapor or spray mist. Do Not take internally. Close container after each use. Use with adequate ventilation.
KEEP OUT OF THE REACH OF CHILDREN.