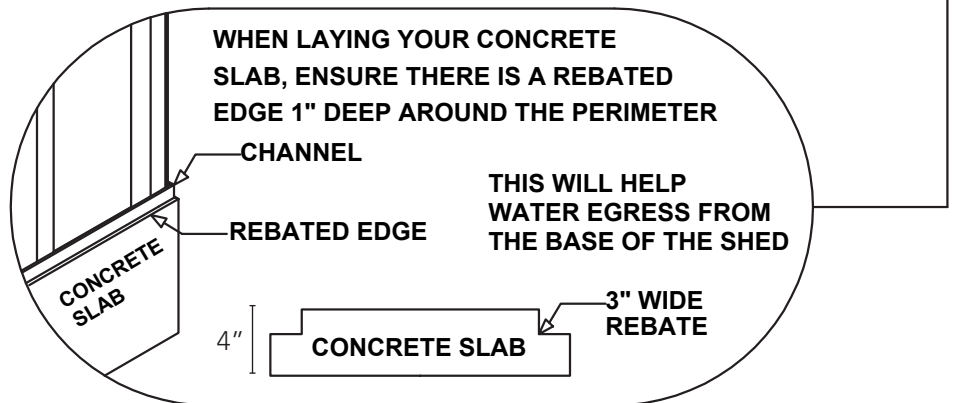
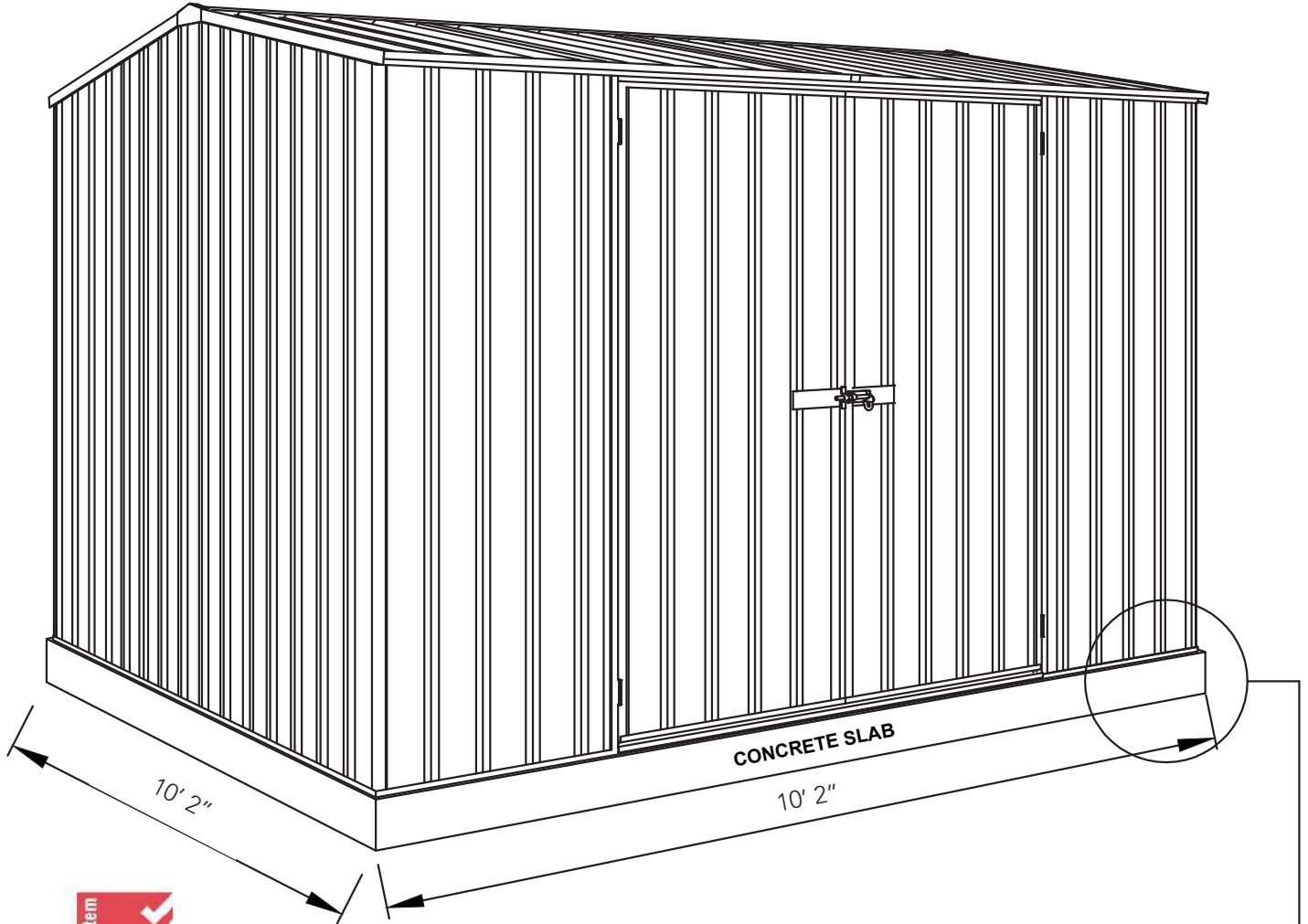


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www.absco.sheds.com.au



We thank you for choosing an Australian Made Shed. For further assistance please visit our detailed instructional video library at

www.absco.sheds.com.au/USA



At ABSCO Industries we are always looking to be number ONE, so please let us know what you think of our instructions. Feedback makes us better.
feedback@absco.com.au

GENERAL INSTRUCTIONS

Before commencing any assembly, read through these instructions in detail to gain a thorough understanding of assembly methods and associated details.

Unpack the carton and carefully identify and check off all the parts against the parts described and illustrated on pages three and four.

SITE PREPARATION

The site for the shed must be level.

It is recommended that the shed be set on a 4" concrete slab and anchored down appropriately (refer last page for details).

Anchor sets are not supplied as standard items with this product.

TOOLS REQUIRED



Standard 1/8"
and 11/69"



OPTIONAL



Standard 25/64"
Masonry 25/64"

A NOTE ON SAFETY


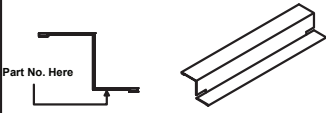

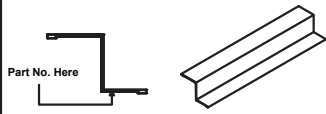

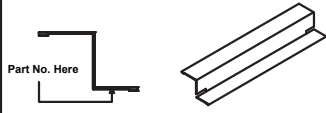

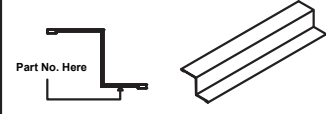

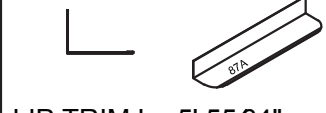

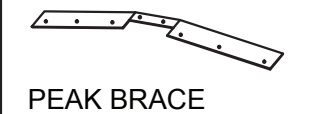







Some parts may have sharp edges. It is advisable to wear gloves when handling these items and safety glasses if drilling holes. Sensible shoes are highly recommended.

Do not erect your shed in windy conditions, ensure that the shed is securely anchored to a solid foundation immediately after construction is completed.





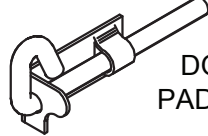

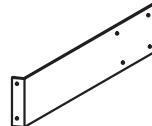
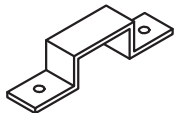






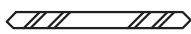
It is highly recommended to erect the shed with two or more people.














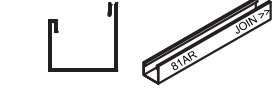


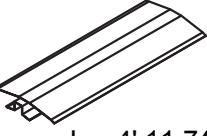
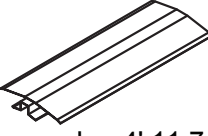
COMPONENTS PACKING LIST - CHECK OFF ALL COMPONENTS

QTY	COMPONENT DESCRIPTION	PART No.	CHECK	QTY	COMPONENT DESCRIPTION	PART No.	CHECK
2	 STEEL SHEET 5' 10 9/32" Long 2' 6 7/16" Wide	30A		1	 Part No. Here JAMB L= 5' 1 47/64"	90A	
2	 STEEL SHEET 5' 10 9/32" Long 2' 6 7/16" Wide	31A		2	 Part No. Here JAMB L= 5' 10 9/32"	89A	
2	 STEEL SHEET 5' 10 9/32" Long 2' 3 63/64" Wide	34A		1	 Part No. Here JAMB L= 5' 7 29/32"	89C	
2	 STEEL SHEET 6' 3 25/64" Long 2' 6 7/16" Wide	36L		4	 Part No. Here JAMB L= 3' 8 3/32"	91A	
2	 STEEL SHEET 6' 3 25/64" Long 2' 6 7/16" Wide	36R		4	 LIP TRIM L= 5' 55/64"	87A	
2	 STEEL SHEET 6' 8 33/64" Long 2' 6 7/16" Wide	38R		2	 PEAK BRACE	15A	
2	 STEEL SHEET 6' 8 33/64" Long 2' 6 7/16" Wide	38L		2	 CHANNEL WITH HINGES L = 5' 7 29/32"	58A	
8	 STEEL SHEET 5' 55/64" Long 2' 6 7/16" Wide	45A		1	 CHANNEL L = 5' 7 29/32"	58B	
1	 STEEL SHEET 5' 7 29/32" Long 2' 6 7/16" Wide	A		2	 CHANNEL L = 4' 11 49/64"	84L	
1	 STEEL SHEET A 5' 7 29/32" Long 2' 6 7/16" Wide	B					

COMPONENTS PACKING LIST - (CONT.) CHECK OFF ALL COMPONENTS

QTY	COMPONENT DESCRIPTION	PART No.	CHECK	QTY	COMPONENT DESCRIPTION	PART No.	CHECK
2	 CHANNEL L = 14' 11 49/64"	84R		4	 CHANNEL L = 2' 6 7/16"	58C	
				1	 CHANNEL L = 5' 1 47/64"	79A	
CONTENTS OF FITTINGS PACKET							
220	 SELF TAPPING SCREWS			3	 DOOR PADBOLT	22A	
8	 5/32" NUT & BOLT SET SECURE TWO PADBOLTS TO DOOR SHEET			2	 DOOR STRAP L: 6 1/2"	12A	
2	DOOR PADBOLT HASP 			2	 CAP GABLE L: 6 11/16"	14A	
12	 POP RIVETS SECURE HINGES TO DOOR			12	 11/64" CSK SCREW & NUT SECURE HINGES TO DOOR (ALTERNATE METHOD)		
1	 RIVET GUN			1	 HEX TEK SCREW DRIVER BIT		
8	 SELF DRILLING HEX HEAD TEK SCREWS (NO HOLE REQUIRED)			1	 1/8" DRILL BIT		

COMPONENTS PACKING LIST - (CONT.) CHECK OFF ALL COMPONENTS

QTY	COMPONENT DESCRIPTION	PART No.	CHECK	QTY	COMPONENT DESCRIPTION	PART No.	CHECK
10	 CHANNEL JOINER L = 7 7/8"	CSJ		1	 RIDGE BEAM JOINER L: 1' 5 23/32"	ZARSP	
↓ THESE COMPONENTS ↓ ARE TO BE JOINED ↓ TO THESE COMPONENTS ↓							
1	 CHANNEL L = 4' 10 59/64"	55AL		1	 CHANNEL L = 4' 10 59/64"	55AR	
1	 CHANNEL L = 4' 10 59/64"	55CL		1	 CHANNEL L = 4' 10 59/64"	55CR	
1	 CHANNEL L = 4' 10 59/64"	55BL		1	 CHANNEL L = 4' 10 59/64"	55BR	
1	 CHANNEL L = 4' 10 59/64"	81BL		1	 CHANNEL L = 4' 10 59/64"	81BR	
4	 CHANNEL L = 4' 10 59/64"	81AL		4	 CHANNEL L = 4' 10 59/64"	81AR	
2	 CHANNEL L = 4' 10 59/64"	60AL		2	 CHANNEL L = 4' 10 59/64"	60AR	
1	 RIDGE BEAM L = 4' 11 7/8"	97AL		1	 RIDGE BEAM L = 4' 11 7/8"	97AR	

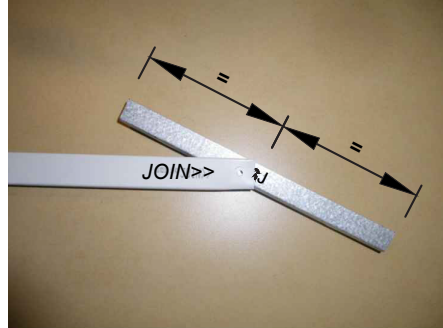
INSTRUCTIONS FOR JOINING SPLICED CHANNELS

NOTE: THE TEXT MARKED ON ALL PARTS MUST BE SHOWN ON THE SAME SIDE AS EACH OTHER.



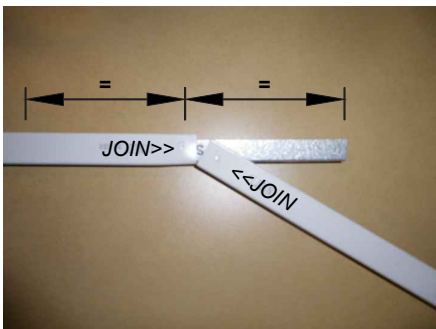
STEP 1.

Position the channels and the CSJ joiner channel so the center of the CSJ is in line with the end of each channel to be joined together.



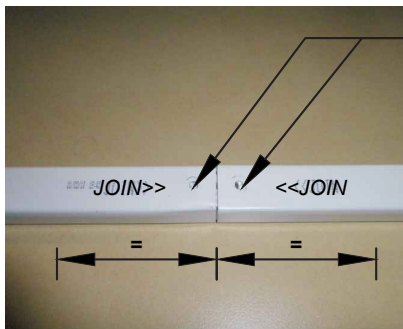
STEP 2.

Join the first channel to the CSJ by inserting the center of the CSJ (on an angle) to the end of the channel where the JOIN>> text is marked. Push down one side of the CSJ until you hear a 'click'.



STEP 3.

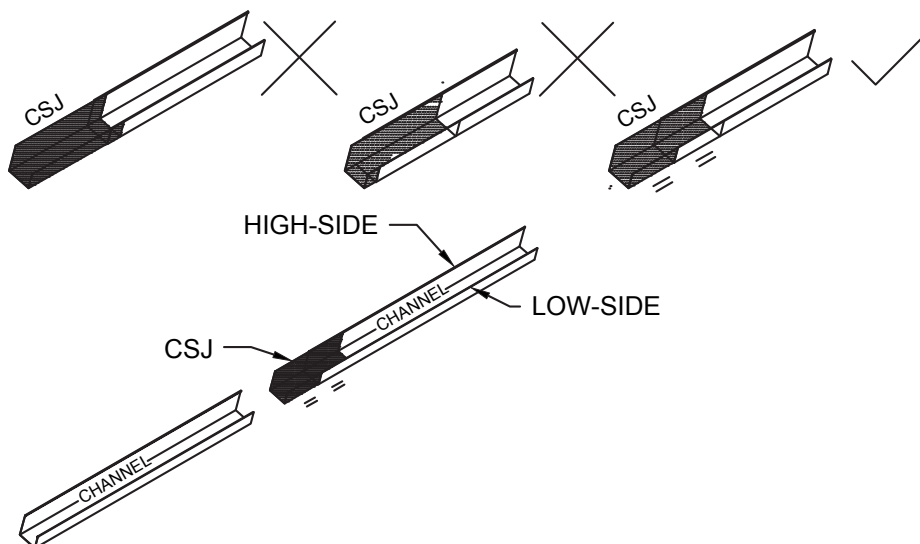
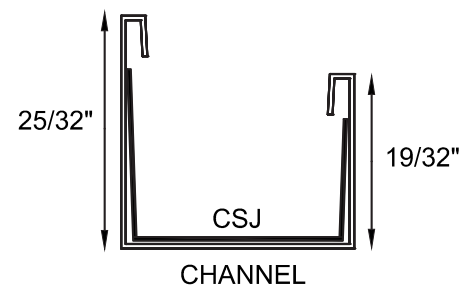
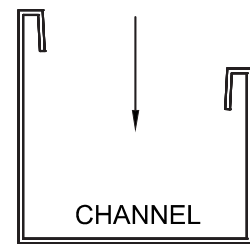
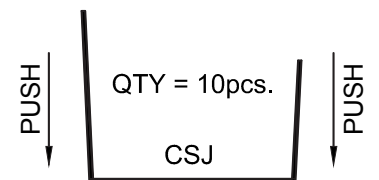
Join the second channel to the CSJ by positioning the <<JOIN end of the channel at the center of the CSJ (on an angle). Push the CSJ into the channel until you here a 'click'.



FINISHED CHANNEL

The joined channels should now look like the picture above with the CSJ positioned equally inside of the joined channels.

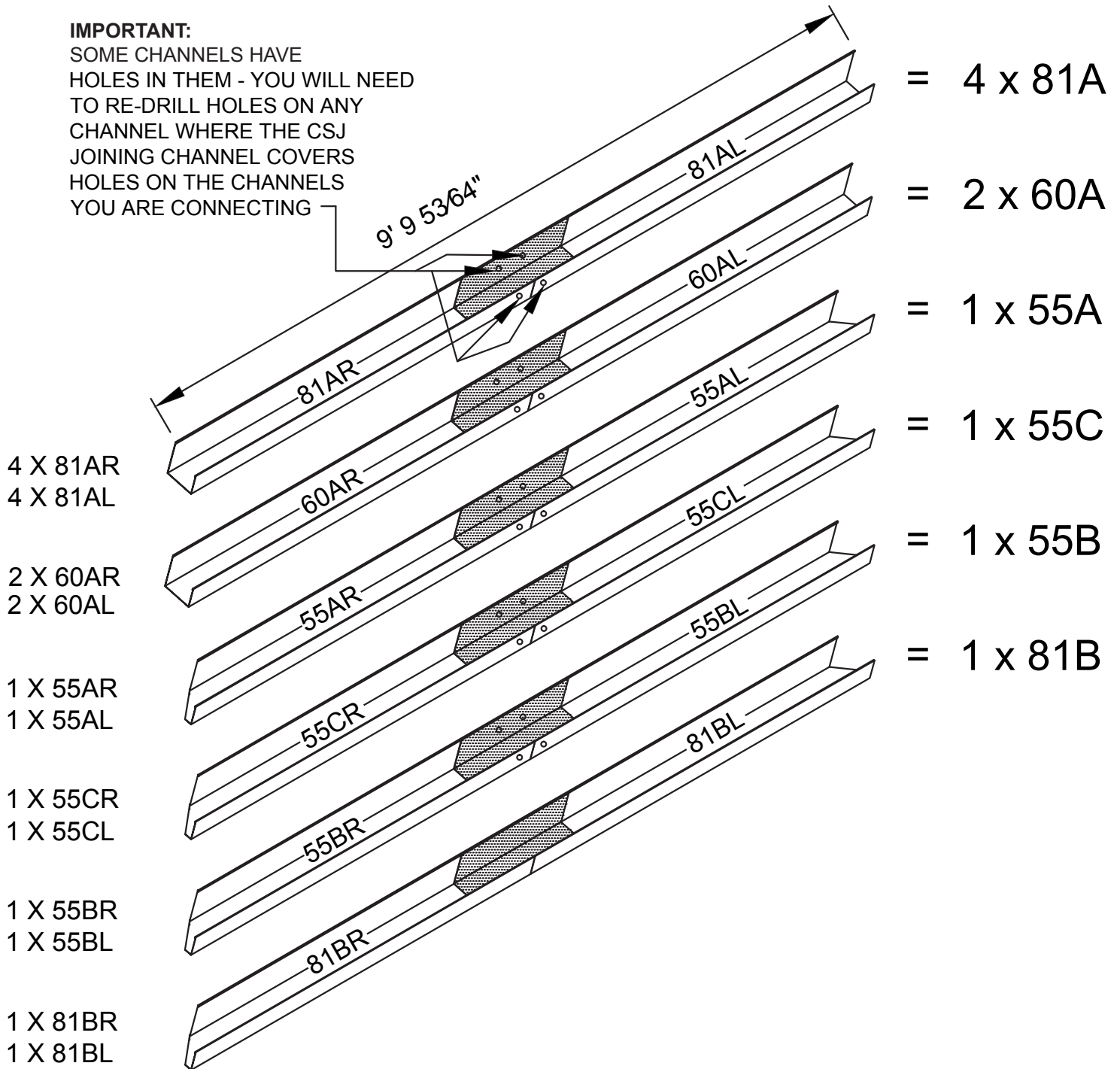
DRILL 4 x 1/8" (2 PER SIDE) HOLES TO SECURE SECTIONS TOGETHER. (THESE SCREWS MAY HAVE TO BE TEMPORARILY REMOVED AND REPLACED DURING LATER ASSEMBLY)



STEP 1. PRE-ASSEMBLY OF SPLICED CHANNELS


NOTE: JOIN TOGETHER 20 X CHANNEL SECTIONS USING 10 X CHANNEL JOINERS (PART CSJ)

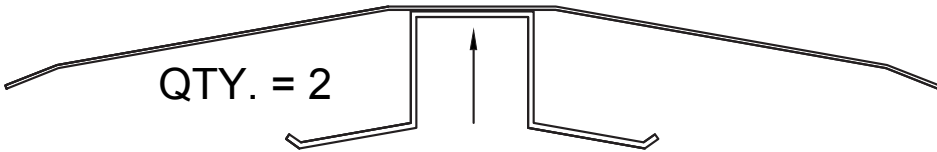
IMPORTANT:
SOME CHANNELS HAVE HOLES IN THEM - YOU WILL NEED TO RE-DRILL HOLES ON ANY CHANNEL WHERE THE CSJ JOINING CHANNEL COVERS HOLES ON THE CHANNELS YOU ARE CONNECTING

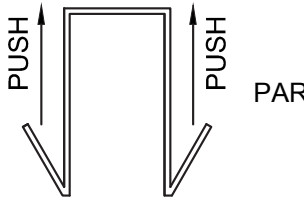


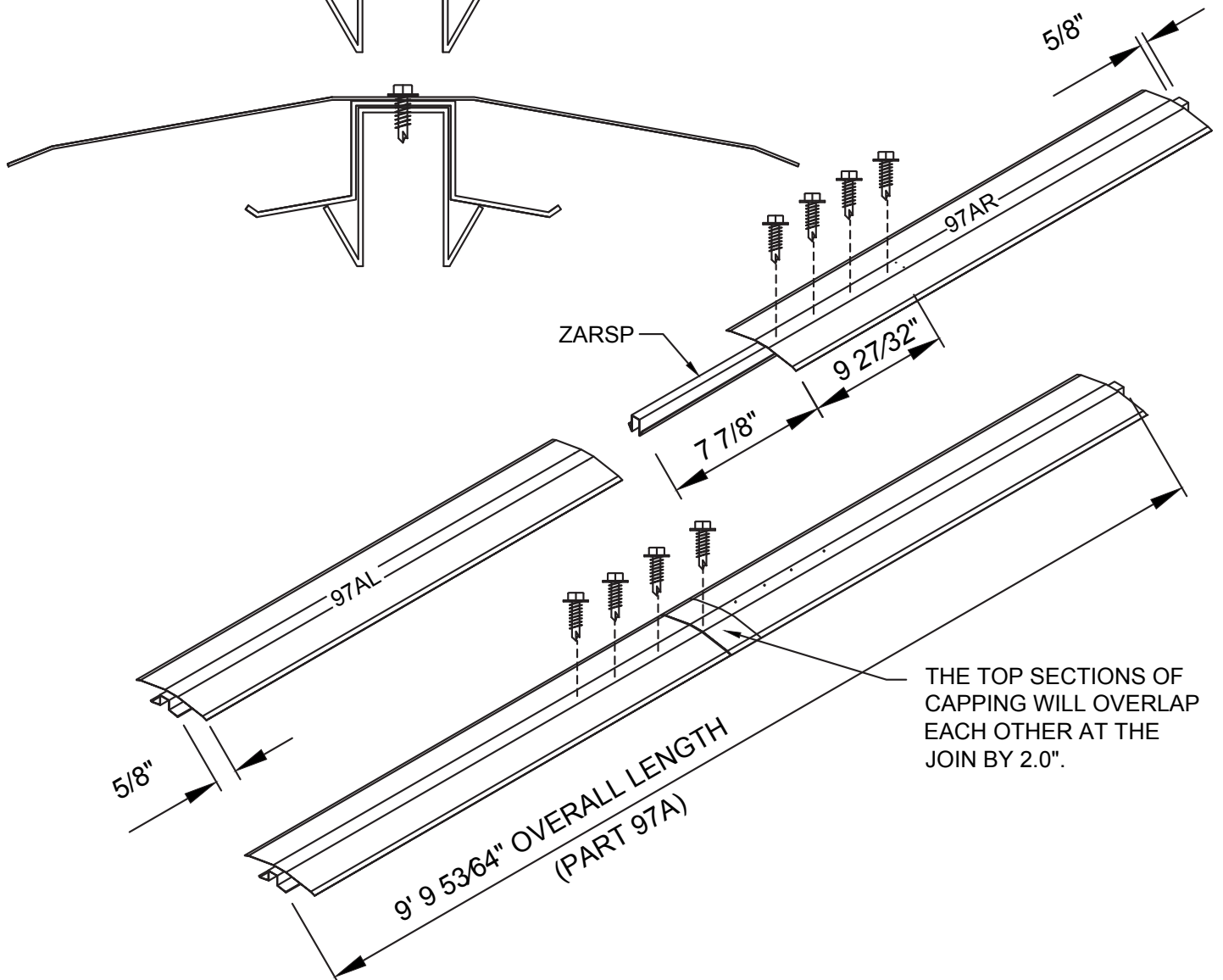
STEP 2. PRE-ASSEMBLY OF SPLICED RIDGE BEAM

QTY. = 1  TEK SCREW DRIVER BIT

QTY. = 8  SELF DRILLING TEK SCREW

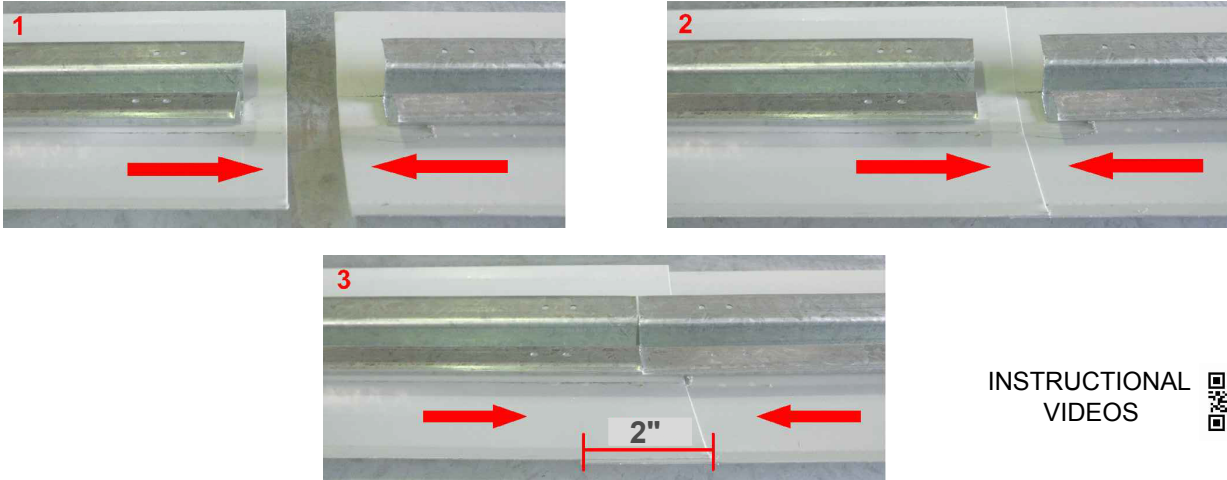
QTY. = 2  RIDGE BEAM 4' 11 7/8"
PARTS 97AL & 97AR


QTY. = 1  PART ZARSP - 1' 5 23/32"



INSTRUCTIONS FOR JOINING SPLICED RIDGE BEAM

STAGE 1: PUSH RIDGE BEAMS TOGETHER, MAKE SURE THERE IS A 2" OVERLAP OF THE RIDGE CAP



INSTRUCTIONAL VIDEOS 

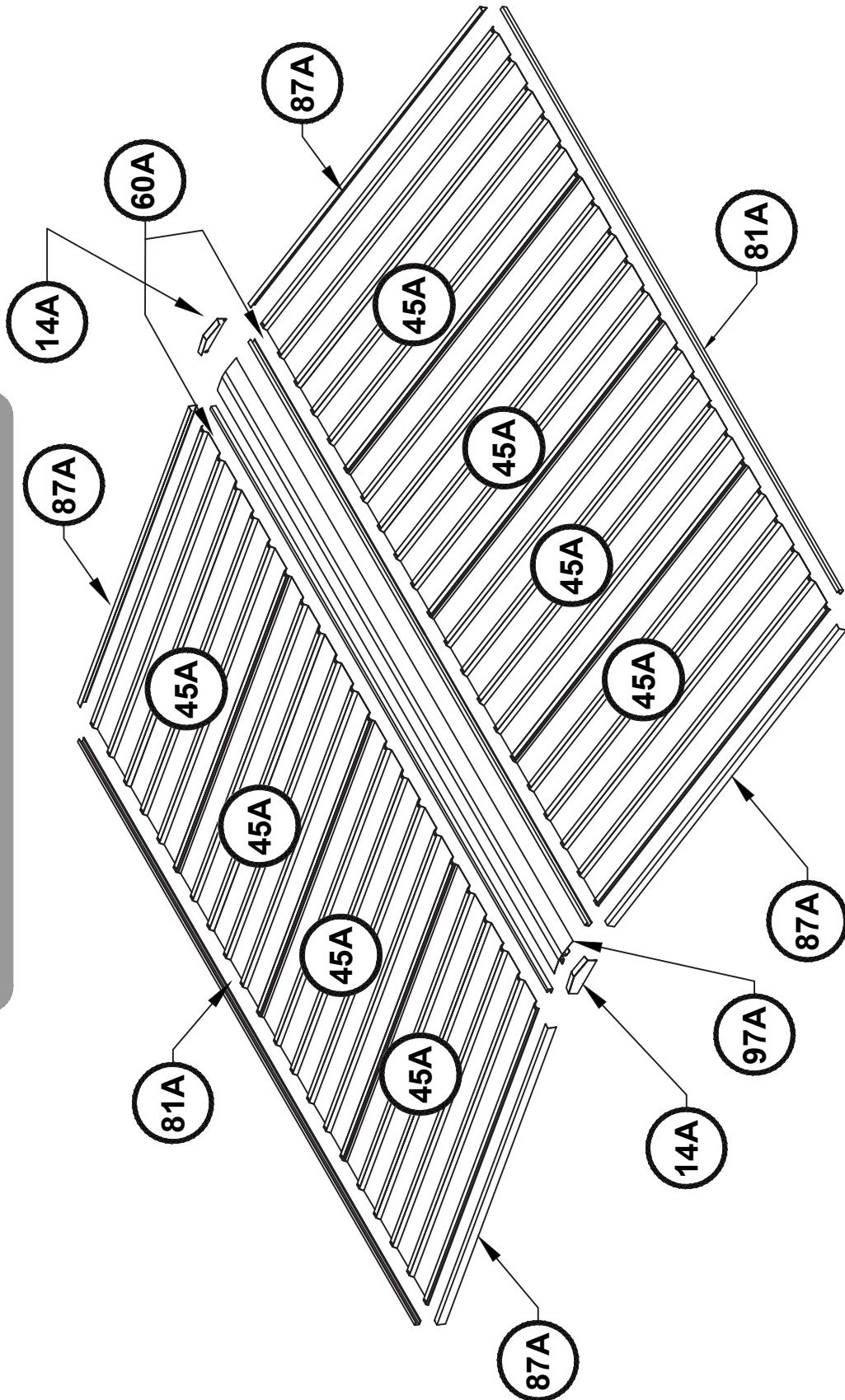
STAGE 2: INSERT RIDGE CAP JOINER INTO CONNECTED RIDGE CAPS. MAKE SURE JOINER HAS 8 55/64" IN EACH RIDGE CAP.

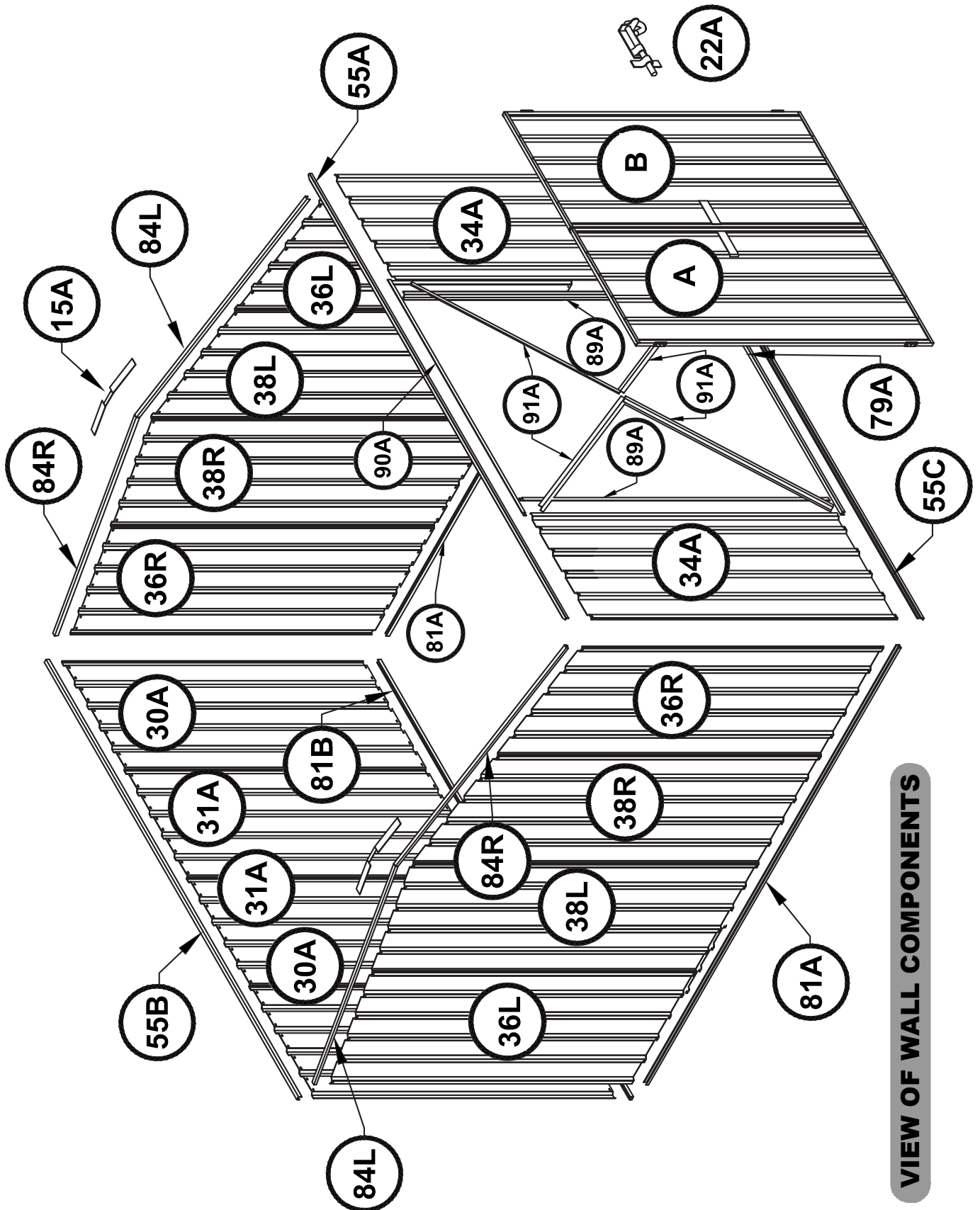


STAGE 3: TURN RIDGE CAP OVER AND MEASURE 9 27/32" FROM THE END OF EACH RIDGE CAP. PLACE TEK SCREWS IN 2" INCREMENTS FROM SAID END. REPEAT THIS PROCESS FOR THE OPPOSING HALF OF RIDGE BEAM



VIEW OF ROOF COMPONENTS

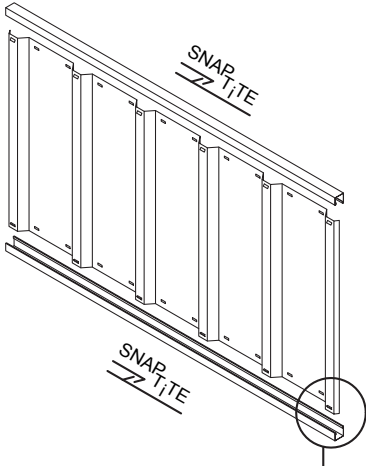




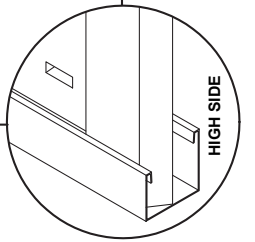
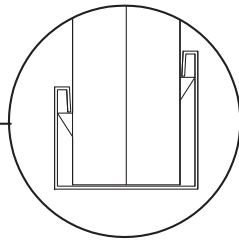
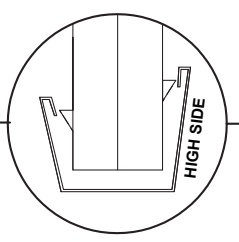
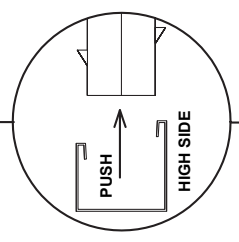
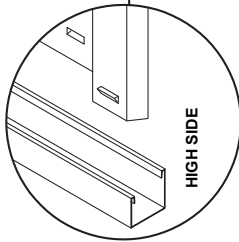
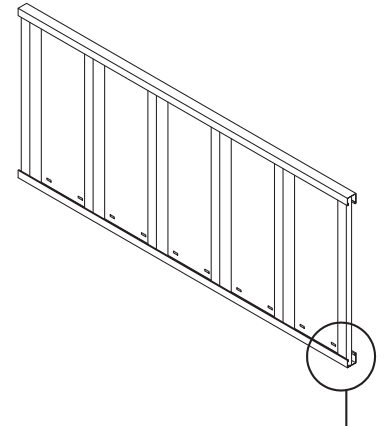
VIEW OF WALL COMPONENTS

ABSCO ASSEMBLY INTRODUCTION

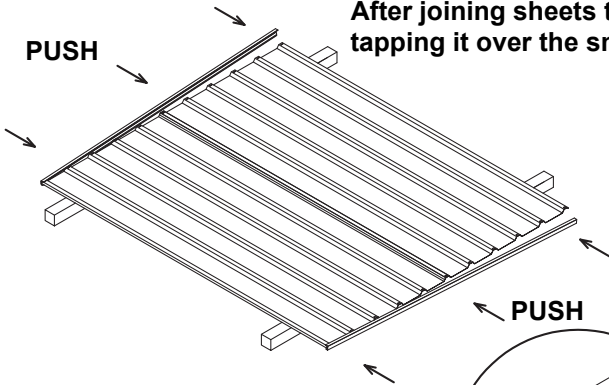
The snaptite assembly system locks most perimeter channels to all roof and wall sheets without the need for tools and fasteners.



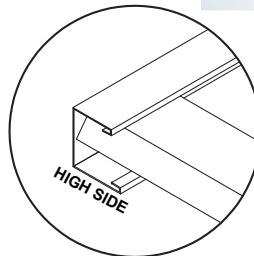
To pre-assemble the four wall panels and two roof panels, the perimeter channels are secured to the top and bottom of each panel using the snaptite system, as detailed on the following pages wherever you see the symbol.



After joining sheets together, position channel over one end of the sheets, gently tapping it over the snaptite lugs, working along the sheets to the other end.



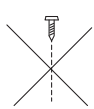



Position sheets on timbers, trestles or partly over edge of concrete slab.



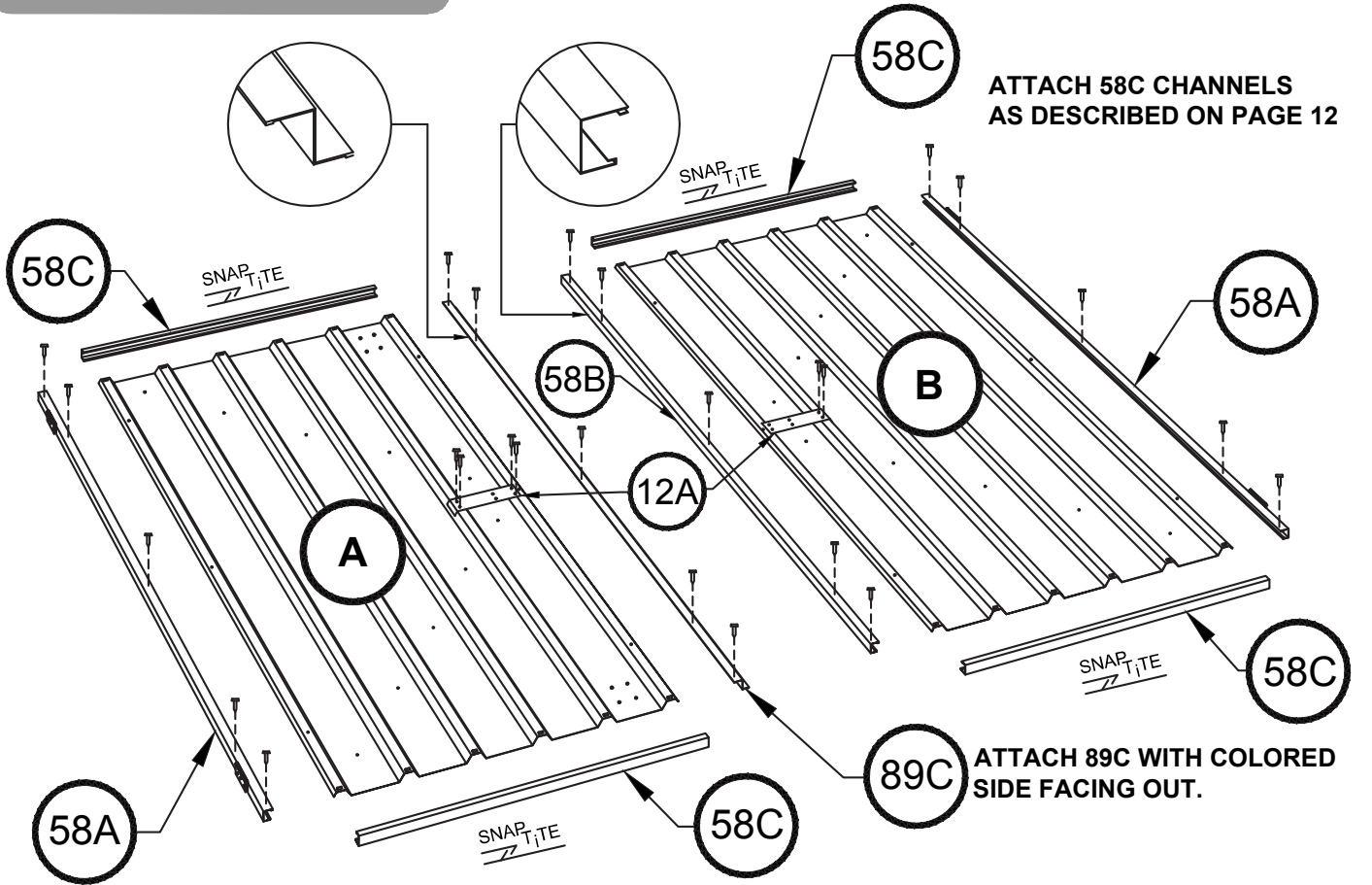
Each perimeter channel must finish flush with the edges of the sheets. The snaptite system allows adjustment for this process by simply tapping the channel along the sheets until each end is neatly flush. If you need to remove channels from the panels, pull the channel along the panel from opposing ends. You may need someone to help with this.

FASTENING SYMBOLS

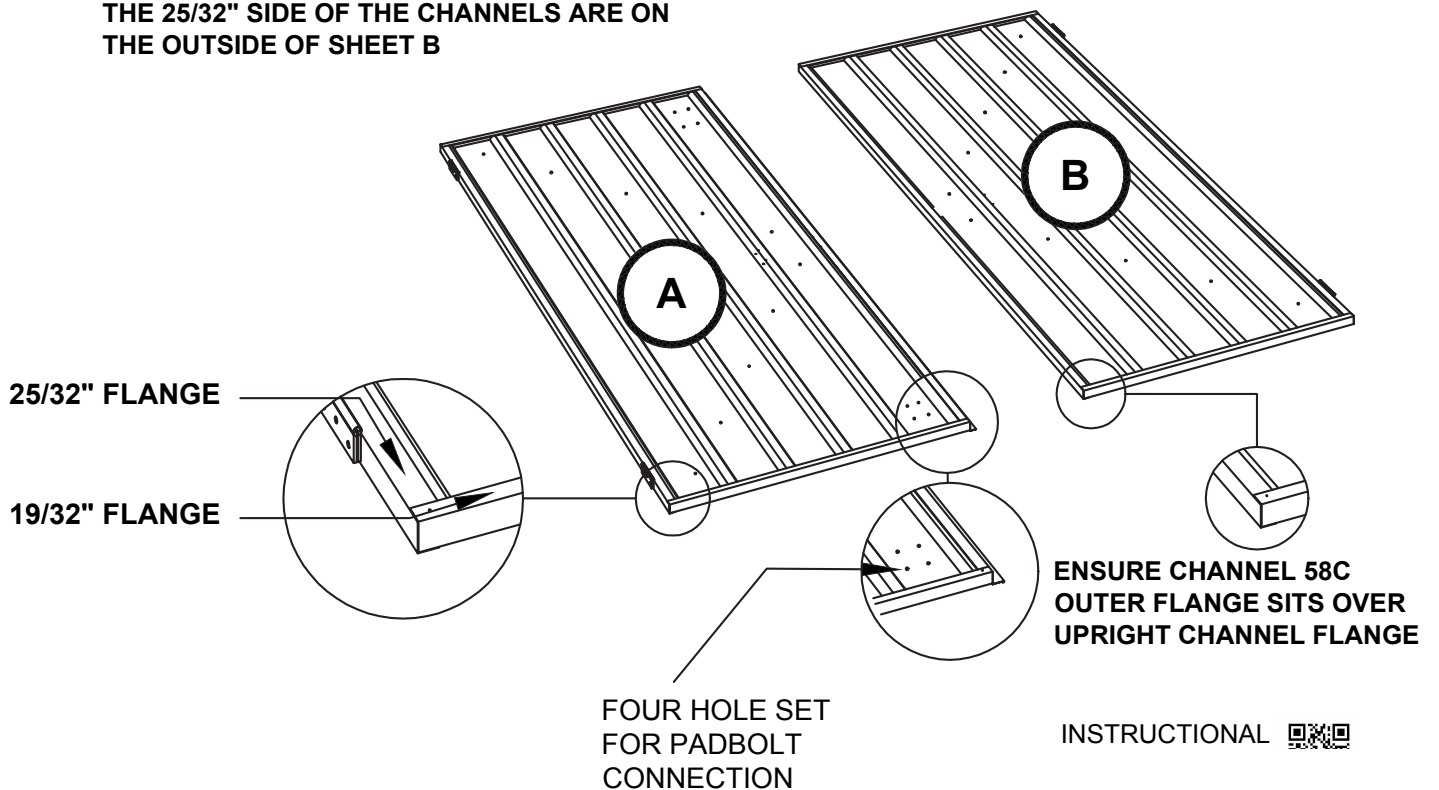
-  **D** Join components together by pre-drilling the holes first. Use one component as a template to mark where the holes are. Drill with 3mm drill bit.
-  Join components together with one screw at this location only, as some channel sections have extra holes that are not required for this model of garden shed
-  Do not join components together at this location yet, as the screw may obstruct further assembly of other components

-  **POP RIVETS**
-  **NUT & BOLT SET**

DOOR PANEL ASSEMBLY

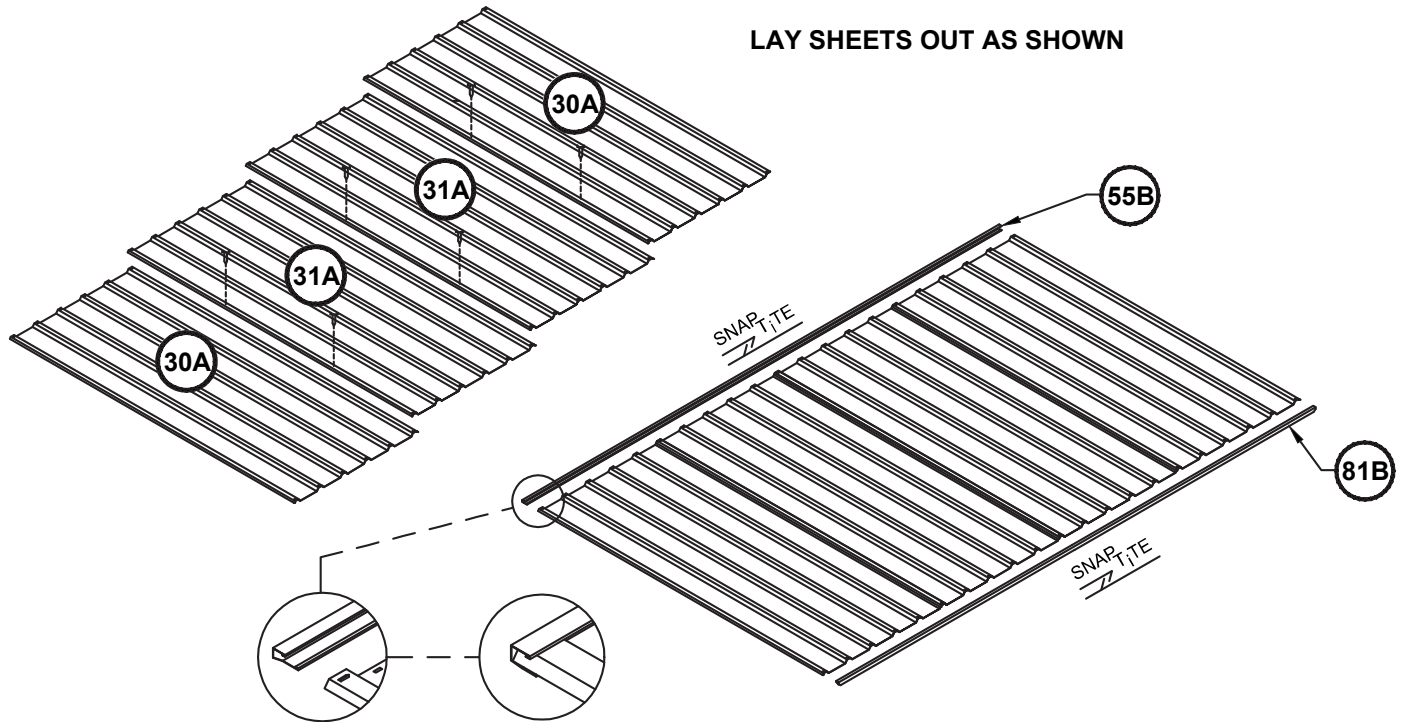


ATTACH 58A AND 58B TO SHEET B SO THAT THE 25/32" SIDE OF THE CHANNELS ARE ON THE OUTSIDE OF SHEET B



INSTRUCTIONAL 

REAR PANEL ASSEMBLY

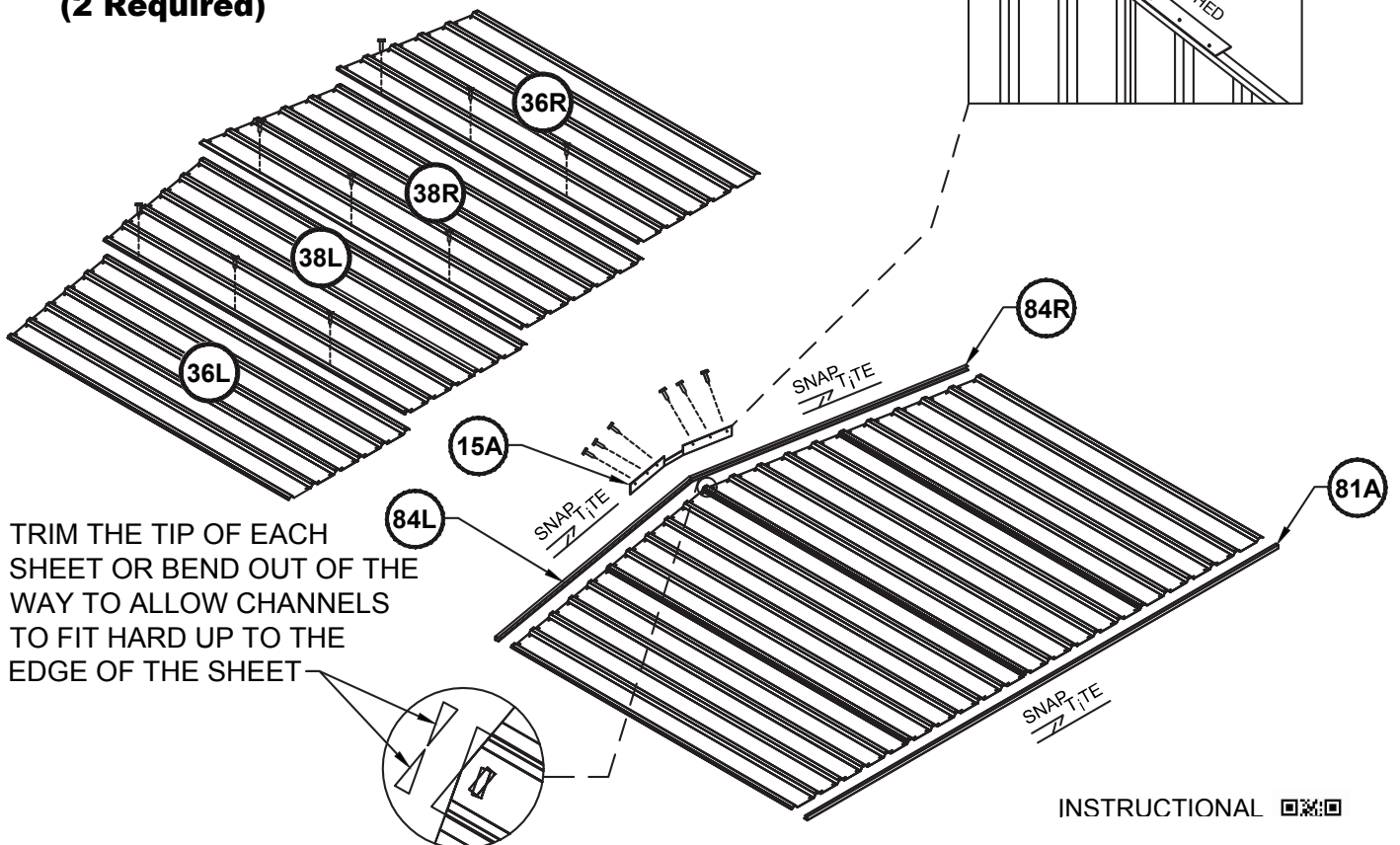


INSTALL PEAK BRACE WITH OVERHANG FITTING INSIDE SHED

SIDE PANEL ASSEMBLY

(2 Required)

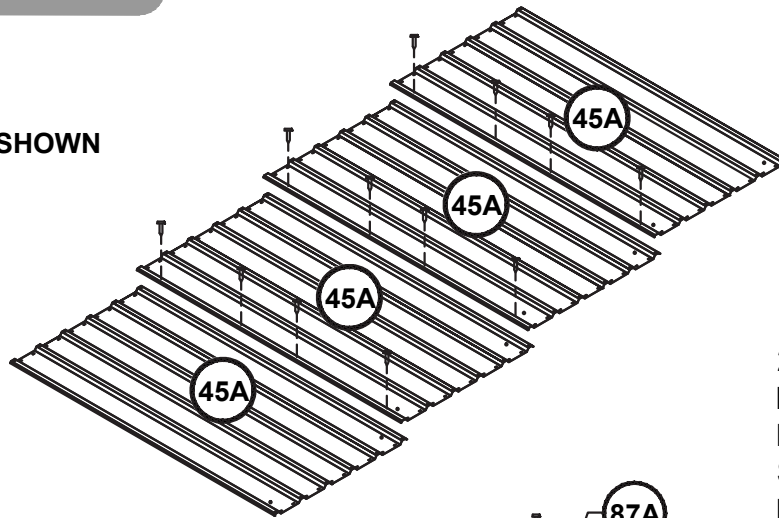
LAY SHEETS OUT AS SHOWN



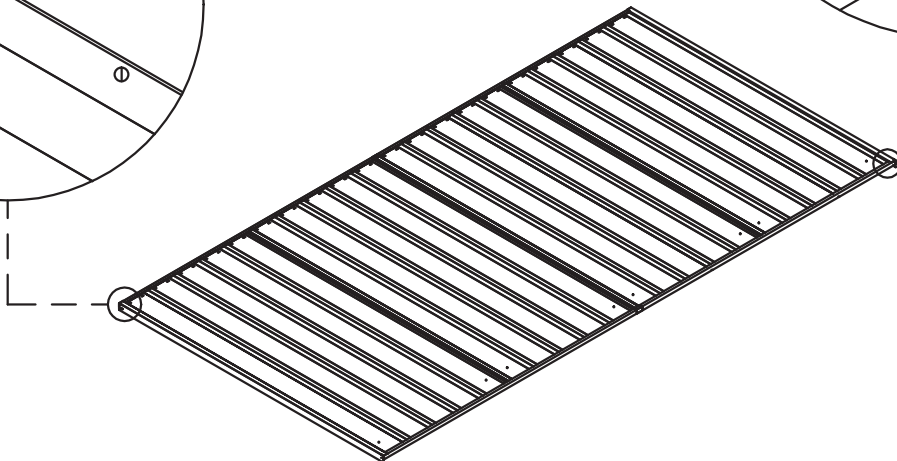
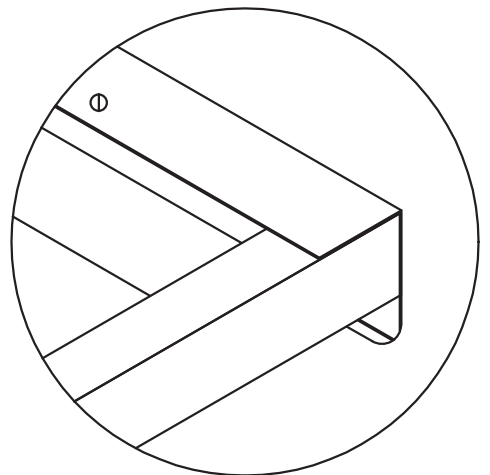
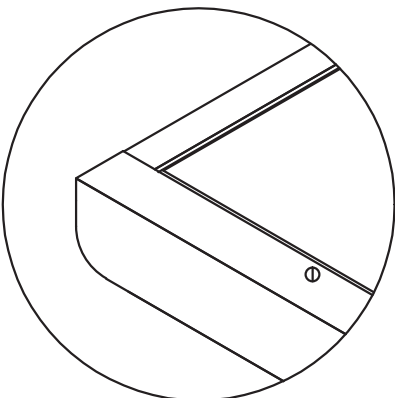
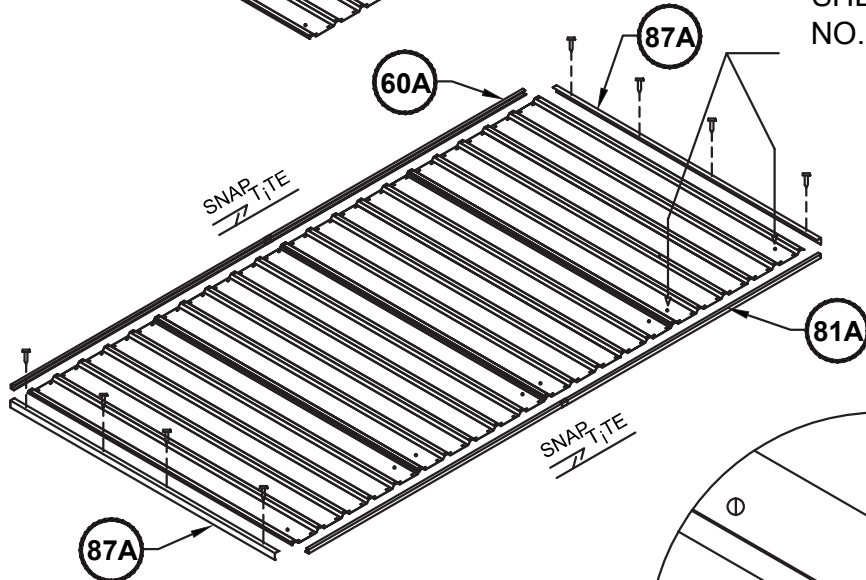
ROOF PANEL ASSEMBLY

(2 Required)

LAY SHEETS OUT AS SHOWN

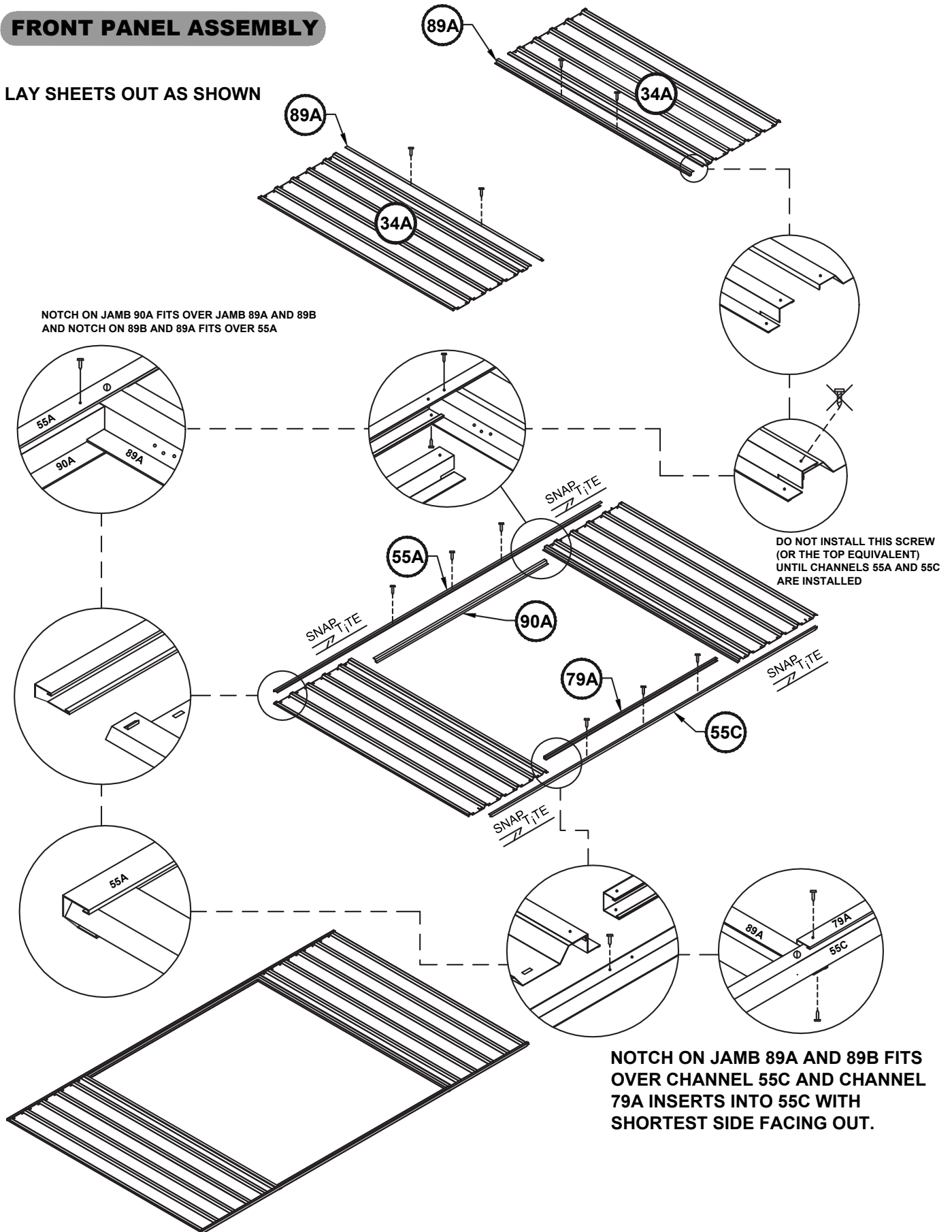


2 x PRE-PUNCHED HOLES TO THIS END OF EACH SHEET WITH PART NO. 81A FITTED

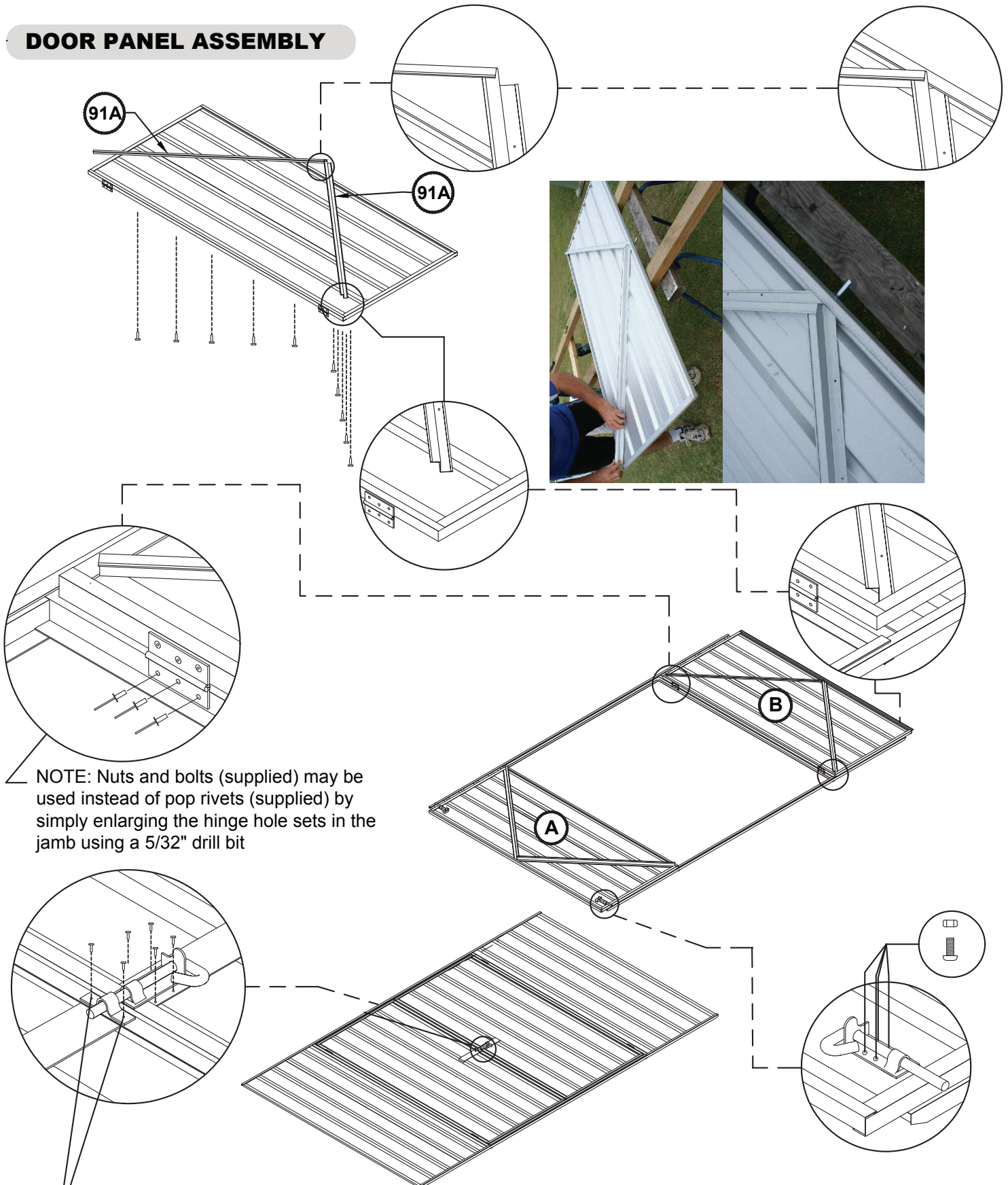


FRONT PANEL ASSEMBLY

LAY SHEETS OUT AS SHOWN



DOOR PANEL ASSEMBLY

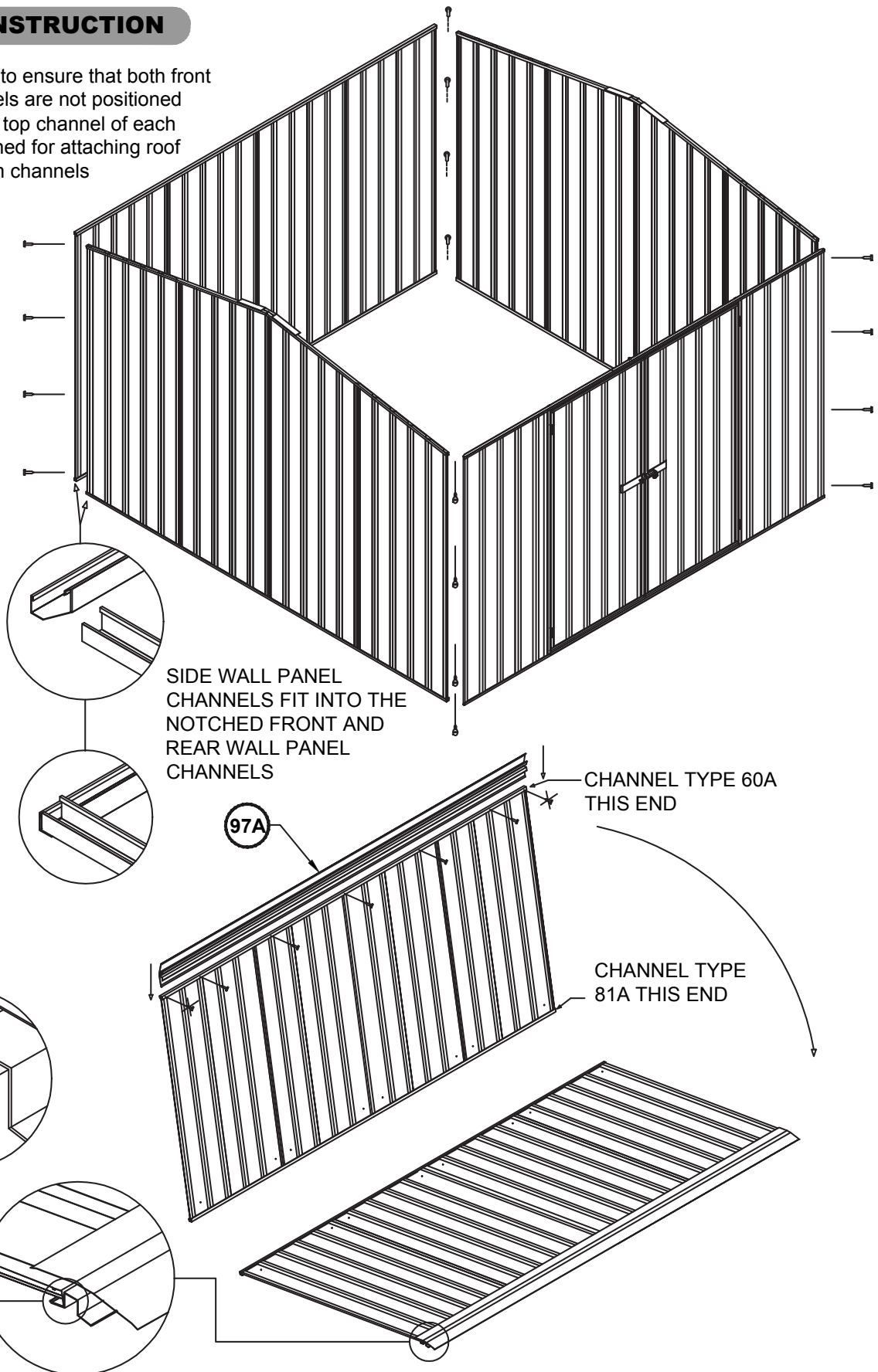


NOTE: Nuts and bolts (supplied) may be used instead of pop rivets (supplied) by simply enlarging the hinge hole sets in the jamb using a 5/32" drill bit

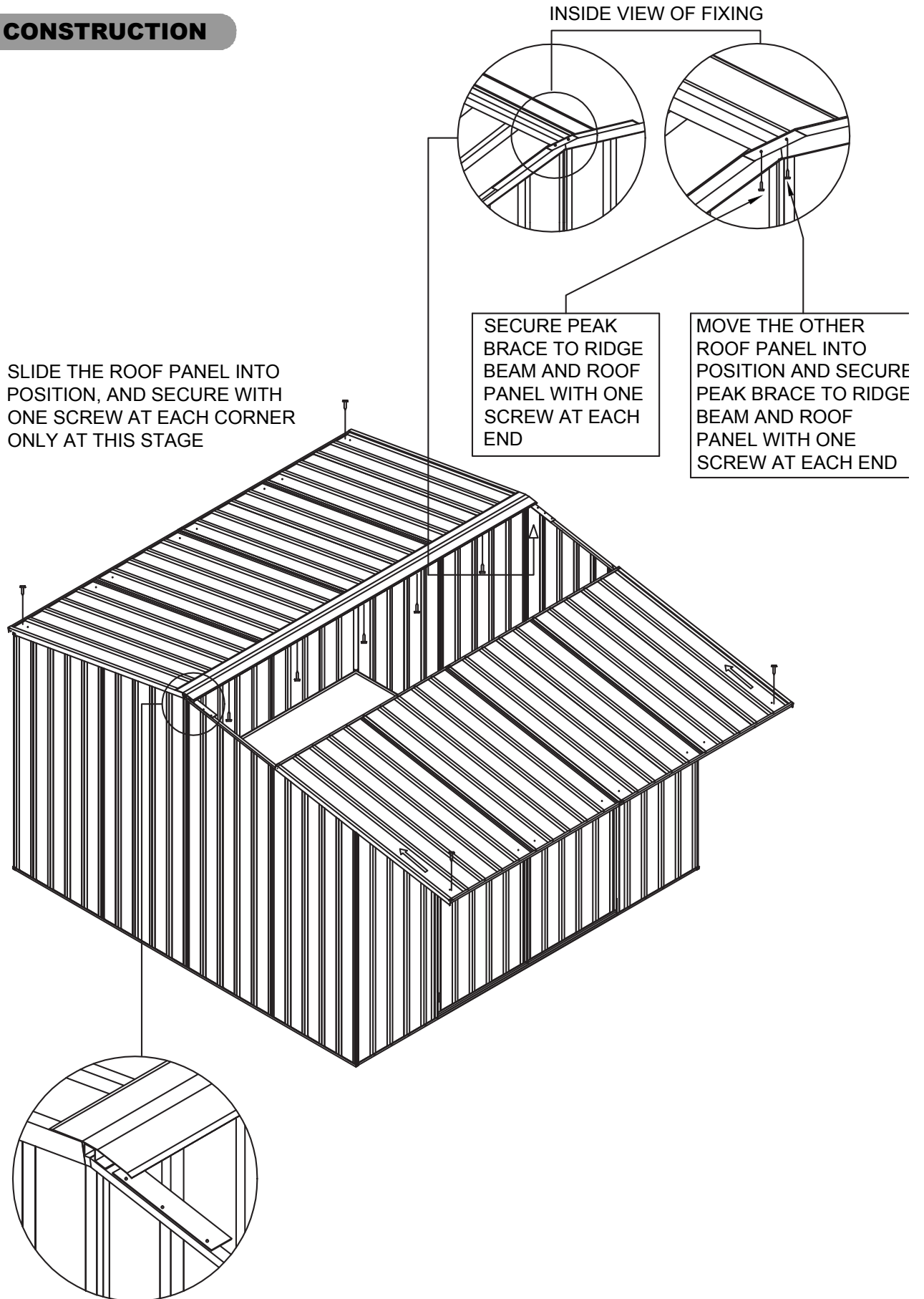
NOTE: The two holes required to connect the padbolt hasp for each door have not been pre-punched, to allow for proper alignment. position each hasp centrally over the padbolt shaft and drill 1/8" holes and secure with screws. screws supplied have the ability to self drill through the channel, use a continuous firm pressure and high drill speed and the screws will penetrate the sheet metal. If necessary a 3mm drill bit can be used.(1/8")

PANEL CONSTRUCTION

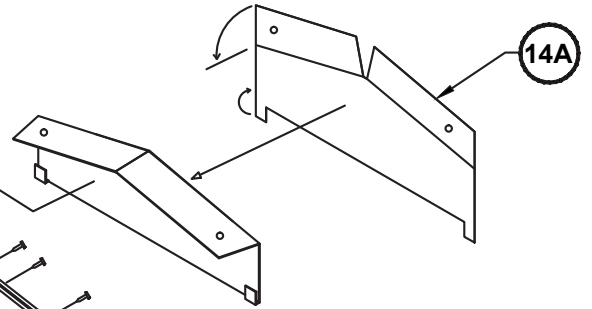
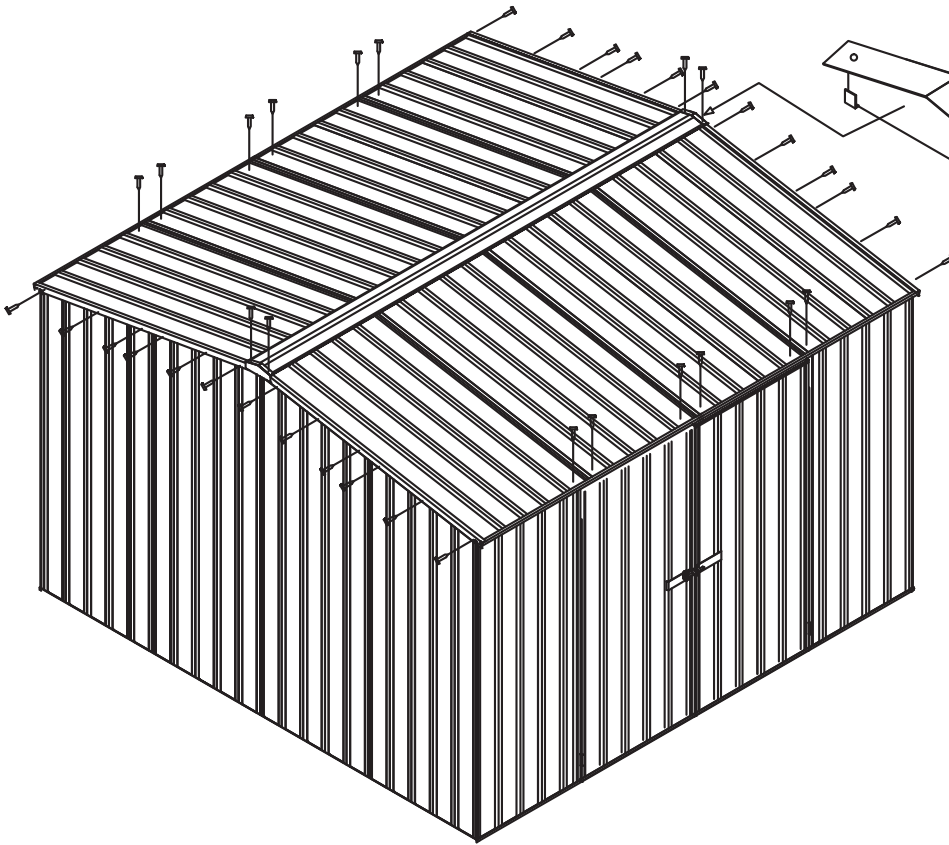
NOTE: Take care to ensure that both front and rear wall panels are not positioned upside down. The top channel of each panel is pre-punched for attaching roof sheets, the bottom channels are not.



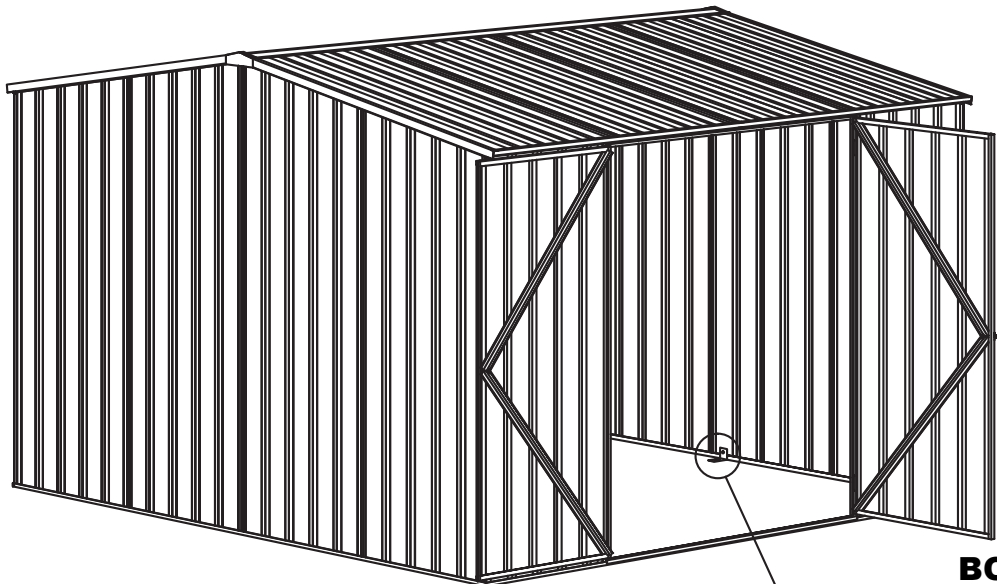
ROOF CONSTRUCTION



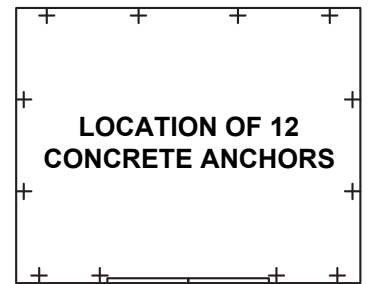
FINAL CONSTRUCTION



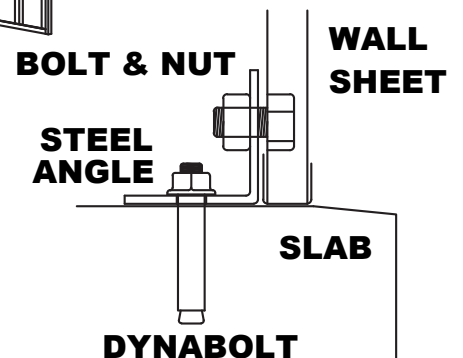
**BEND THE TOP AND
BOTTOM FLANGES AS
SHOWN, THEN HOOK THE
BOTTOM FLANGES UNDER
THE TOP CHANNEL AND
SCREW THE TOP FLANGES
FOR BOTH AS SHOWN
GABLE CAPS**



ANCHORING OF SHED



**LOCATION OF 12
CONCRETE ANCHORS**



- EACH ANCHOR CONSISTS OF ONE NUT, BOLT, DYNABOLT AND STEEL ANGLE
- DRILL A 25/64" HOLE INTO THE WALL SHEET
- DRILL A 25/64" HOLE INTO THE CONCRETE

EXPORT PRODUCT WARRANTY AGAINST DEFECTS

Congratulations on your purchase of an ABSCO SHED

ABSCO SHEDS, including garden sheds, garden beds, aviaries, storage units, garages, awnings and carports are made using high quality Australian made steel.

We are pleased to advise we warrant that the steel coating will not rust, crack, flake peel or blister for 12 years from date of purchase.

This warranty does not apply to surface deterioration of panels caused by 'Swarf' (Tiny particles of steel debris left from cutting, grinding or drilling operations) that has not been removed after building construction, or as a result of contact with damp soil, chemicals, fertilisers or other corrosive substances.

This warranty covers any Absco product used for normal domestic use and installed in accordance with the installation instructions.

This warranty does NOT cover Damage caused by storms, wind, rain, snow or poor foundations.

This warranty does NOT cover ABSCO products installed in severe coastal, industrial or other highly corrosive environments. The warranty does not cover fasteners (screws, nuts, bolts, rivets, hasps or sliding padbolts).

The warranty is limited to replacement and delivery of components and does not include any labour or installation costs. The benefits given by the warranty are in addition to your other rights and remedies under a law in relation to the goods or services to which the warranty relates.

In the unlikely event a warranty claim is made, it must be supported by photographic evidence and details of the defect, including component part numbers, together with proof of purchase documentation (or on-line registration of purchase) and forwarded to the address below. Upon receipt of the warranty claim, the Customer Service Manager will contact you within three business days to advise you of the assessment outcome of the claim, which may include your expenses incurred in making the claim.

THE CUSTOMER SERVICE MANAGER, ABSCO SHEDS, PO BOX 119 ACACIA RIDGE QLD AUSTRALIA 4110

PHONE: +1 (866) 788 3046

EMAIL: warranty@absco.com.au

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