RUST-OLEUM®
TRUCK BED COATING

DESCRIPTION AND USES

Rust-Oleum® Truck Bed Coating is the ideal choice for recoating and restoring worn, unfinished, or previously finished metal truck beds. When used with the Rust-Oleum Truck Bed Applicator Kit, this easy to apply black polymer coating not only helps prevent truck bed damage caused by scratches, rust, and weather, but it also enhances your vehicle's appearance. Rust-Oleum Truck Bed Coating's fast drying, quick application formula creates a textured finish that forms to the contours of truck beds and other areas to cover evenly and protect the entire surface without the use of a primer. Able to be rolled, brushed, or sprayed on, Rust-Oleum Truck Bed Coating is also ideal for application on properly prepared surfaces to create a textured protective coating on running boards, bedrails and more.

PRODUCTS

SKU	DESCRIPTION (Black)
342668	1-Quart
342669	1-Gallon
382628	Roll-On Kit (1 Gallon)

PRODUCT APPLICATION

READ ALL DIRECTIONS BEFORE BEGNNING PROJECT

Use on metal truck beds and other metal automotive surfaces. Not for use on surfaces that will come in direct contact with heat or high temperatures such as mufflers, exhaust components and other hot surfaces.

SURFACE PREPARATION

Bare Metal or Rusted Surfaces: Clean the surface thoroughly by removing all dirt, rust, and grease. Rinse the area with a mild mix of soap and water and then allow to dry. For proper adhesion, sand the entire surface to be coated with the scuff pad included in the Rust-Oleum Truck Bed Coating Applicator Kit or with 60-120 grit sandpaper and then remove all sanding dust with a clean cloth. Protect and mask off all surrounding areas to prevent paint splatter. For best results, spot prime bare and rusted surfaces.

Previously Painted/Coated Surfaces: Use a wire brush to remove any loose or peeling paint or coatings. Sand the surface with 60-120 grit sandpaper. Thoroughly rinse the area with a mild mix of soap and water and then allow to dry before applying Rust-Oleum Truck Bed Coating.

PRODUCT APPLICATION (cont.)

SURFACE PREPARATION (cont.)

WARNING! If you scrape, sand, or remove old paint from any surface, you may release lead paint dust. LEAD IS TOXIC. EXPOSURE TO LEAD DUST CAN CAUSE SERIOUS ILLNESS, SUCH AS BRAIN DAMAGE, ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE. Wear a NIOSH approved respirator to control lead exposure. Clean up carefully with a HEPA vacuum and a wet mop. Before you start, find out how to protect yourself and your family by contacting the National Lead Information Hotline at 1-800-424-LEAD or log on to www.epa.gov/lead.

APPLICATION

Use outdoors or in a well-ventilated area such as an open garage when air (ambient) temperature is at a minimum of 55° F (13° C) and relative humidity is below 85%. Do not use on surfaces that will be exposed to rain or moisture within 24 hours after application.

Rust-Oleum Truck Bed Coating is ready to use. Do not thin or tint. Stir thoroughly before applying. For best results, apply Truck Bed Coating with Rust-Oleum Truck Bed Applicator Kit and follow all directions accordingly. For maximum durability, apply 2 coats at the recommended coverage rate (see below). The first coat will dry to touch in 2-4 hours. Apply the second coat once the first coat is dry to touch.

DRY & RECOAT

Because temperature and humidity fluctuate, allow a minimum of 24 hours before resuming light duty use of truck bed coated areas. For heavy duty use, allow 5 days for a full cure of the truck bed coating.

CLEAN-UP

Clean tools and equipment with soap and water immediately after use. Clean dried product with Acetone. Clean up over-spray, drips, or spatters with Acetone IMMEDIATELY, as dried product is very difficult to remove.

Properly dispose of all soiled rags and protect unused product from freezing.

Form: ARJ-1791
Rev.: 032024

	TECHNICAL DATA	ROC-149

RUST-OLEUM®
TRUCK BED COATING

PHYSICAL PROPERTIES

		TRUCK BED COATING
Resin Type		Styrenated Acrylic
Pigment Type		Carbon Black
Solvents		Water, Ethanol, Dipropylene Glycol Monobutyl Ether
Weight	**Per Gallon**	9.1 lbs.
	Per Liter	1.09 kg
Solids	**By Weight**	41.9%
	By Volume	32.9%
Volatile Organic Compounds		<200 g/l
Recommended Dry Film Thickness (DFT) per Coat		2.5-4 mils 62.5-100µ
Wet Film to Achieve DFT (Unthinned material)		7.5-12 mils (187.5-300µ)
Practical Coverage at Recommended DFT (assume 15% material loss)		140-160 sq.ft./gal.
Dry Times at 77°F (25ºC) and 50% Relative Humidity	**Touch**	2 hours
	Handle	24-48 hours
	Recoat	3 hours
	Full Cure	5 days
Shelf Life		2 years
Flash Point		>200°F (93°C)
Safety Information		For additional information, see SDS

Calculated values are shown and may vary from the actual manufactured material.

DRAFT

The technical data and suggestions for use contained herein are correct to the best of our knowledge, and offered in good faith. The statements of this literature do not constitute a warranty, express, or implied, as to the performance of these products. As conditions and use of our materials are beyond our control, we can guarantee these products only to conform to our standards of quality, and our liability, if any, will be limited to replacement of defective materials. All technical information is subject to change without notice.

RUST-OLEUM
Rust-Oleum Corporation
11 Hawthorn Parkway
Vernon Hills, Illinois 60061

Phone: 866·585·8430
www.rustoleum.com/automotive

Form: ARJ-1791
Rev.: 032024