

WARNING: Filler: **FLAMMABLE SOLID AND VAPORS, EYE AND SKIN IRRITANT, HARMFUL IF SWALLOWED OR INHALED, MAY CAUSE ALLERGIC REACTION, MAY CAUSE CANCER, SUSPECTED OF CAUSING HARM TO UNBORN CHILD.** Hardener: **EYE AND SKIN IRRITANT, HEATING MAY CAUSE FIRE, MAY CAUSE ALLERGIC SKIN REACTION.**

Contains: Filler: Styrene, Titanium Dioxide, DMA, Crystalline Silica. Hardener: Dibenzyl Peroxide. Both: Use only as directed. Keep away from heat, hot surfaces, sparks, open flame and any other ignition sources. No smoking. Use non-sparking tools. Keep container tightly closed when not in use. Do not breathe mist or vapors. Use in a well ventilated area. Wear protective gloves and eye protection. Do not get in eyes, skin, hair, or clothing. Do not ingest. See SDS for additional information.

FIRST AID: IF SWALLOWED rinse mouth, immediately call a poison center or doctor. **IF IN EYES** rinse with water for 15 minutes. **IF ON SKIN** rinse with water for 15 minutes. **IF INHALED** move person to fresh air. If symptoms or irritation persists get medical advice. Store in a well ventilated place. Keep cool. Keep container tightly closed. Dispose of uncured material as a household hazardous waste.

KEEP OUT OF THE REACH OF CHILDREN

 **WARNING:** Cancer
www.P65Warnings.ca.gov.

Limited Warranty: Product liability is extended by J-B Weld for replacement cost of product only.

Assembled in USA with domestic and globally sourced material.

Part No.
40265



J-B Weld Company | P.O. Box 483 | Sulphur Springs, TX
USA | 75483 or www.jbweld.com



**WORLD'S
STRONGEST
BOND™**

BODY FILLER

AUTOMOTIVE • HOME

Repairs cracks & rust-outs on:
Metal | Wood | Fiberglass | SMC

- Easy to Sand
- Paintable
- Waterproof

Stain-Free

 **Dries in 30 minutes**

NET WT. Filler 7 lb (3.2 kg) Hardener 2.75 oz (78 g)

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About J-B Weld® Body Filler:

Body Filler is a two-component filler system that provides waterproof, durable repairs to cracks and rust-outs on automotive bodies and home surfaces made from metal, wood, fiberglass, SMC and more.

Scan here for
how-to video &
more information



PLEASE READ ALL INSTRUCTIONS BEFORE PROCEEDING WITH PROJECT

Important tips:

- Use above 45°F. Best if used in ambient (64-75°F) temperatures. Curing takes longer in colder temperatures.
- Working time of mixed filler is 3-4 minutes at 75°F.
- Mix filler and hardener on a non-absorbent surface such as a plastic or metal tray.
- Keeping the mixture spread thinly will help prevent air bubbles and give you a longer working time.

Directions:

- 1 Clean:** Ensure surface is cleaned with soap and water, then wiped with appropriate solvent (such as Acetone or Xylene). Let dry completely.
- 2 Prep:** Use 80 grit sandpaper to sand up to 2 inches surrounding the damaged area down to the bare substrate. Remove all dust from sanding.
- 3 Measure:** Stir filler and knead hardener tube thoroughly before using. Measure only enough filler to use in the 3-4 minute working time. For an accurate ratio of filler to hardener, either follow a 50:1 filler-to-hardener ratio by weight (ex: 50g filler to 1g hardener) or follow the visual guide to the right.
- 4 Mix:** Using a paint spreader, mix the filler and hardener in a spreading, pressing motion (not in a stirring motion), for 1-2 minutes until the mix is a uniform color.
- 5 Apply:** Spread layer of mixed filler onto repair area using firm pressure for maximum adhesion.
- 6 Cure:** Cure time is 30 minutes.
- 7 Sand:** Once cured, sand with 80 grit sandpaper to desired shape. Finish with 180 grit sandpaper. Prime and paint the area per the manufacturer's recommendation.

Visual Measuring Guide

1. Create a circle of filler 1/2" high.
2. Add a bead of hardener across the diameter of the filler.

