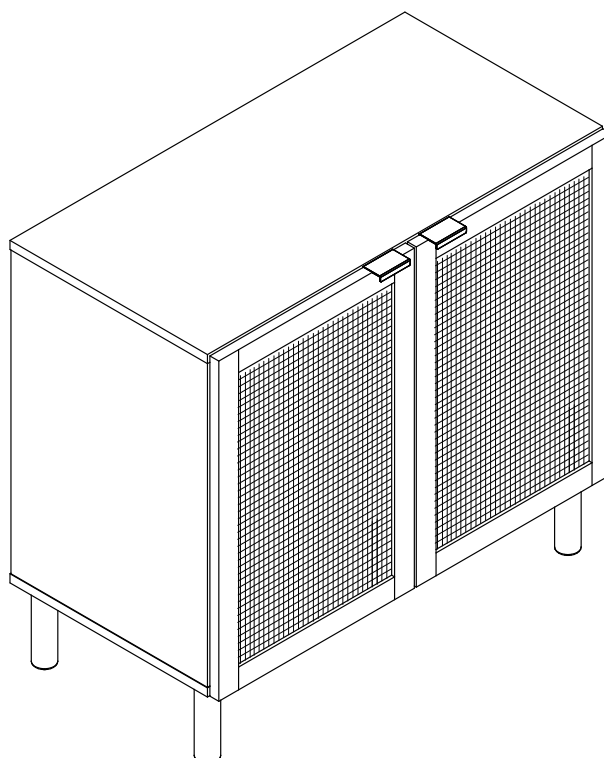


ASSEMBLY INSTRUCTIONS

Sango®

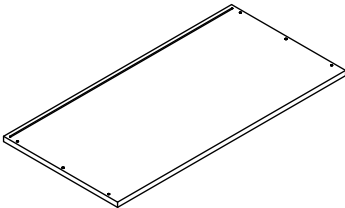
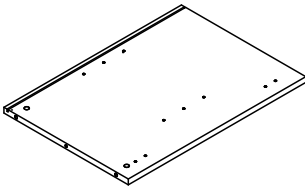
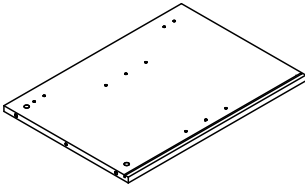
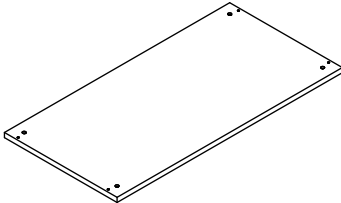
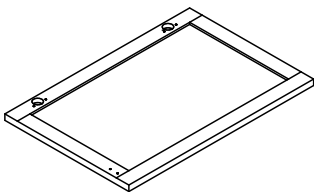
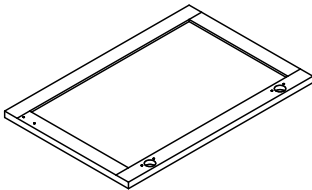
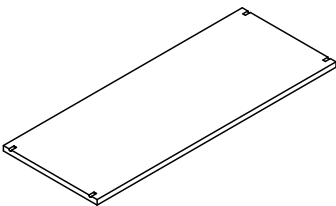
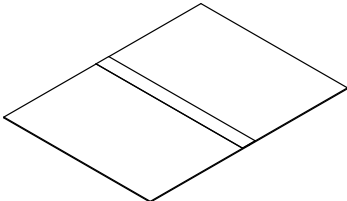
PRODUCT NAME : ORRE 2 DOOR CABINET - BLACK
DIMENSIONS : 31.5"W x 16.57"D x 29.29"H
ITEM NO. : 7238BB581ACU48

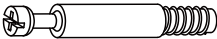
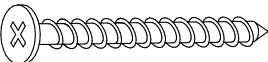
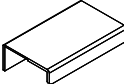
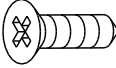
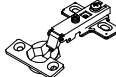
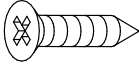
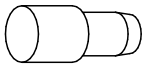
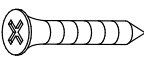
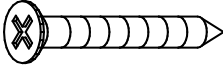
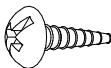
**Note:**

-Please make sure all parts and proper quantities are included.
-Do not use power tools. We recommend you hand-tighten screws.
Use care not to overtighten.



1. Check for damaged or missing parts . Call 1-800-696-8446 to order missing supplies.
2. Use a soft surface or the carton as a working surface to prevent damage during assembly.
3. It is recommended to have 2 adults on hand for assembly.
4. Gather all tools prior to assembly.
5. **WARNING!** When included, anti-tipping hardware **MUST** be installed for your safety.

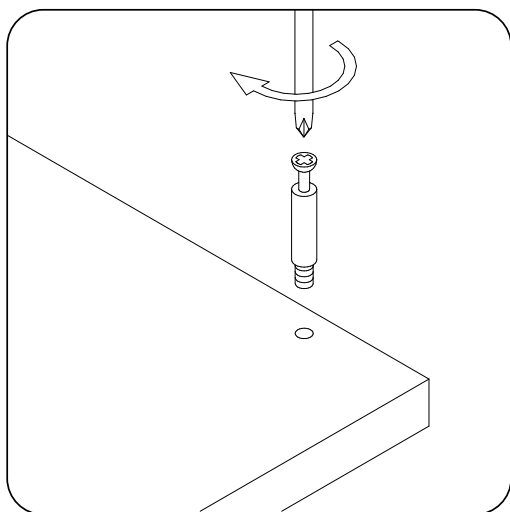
PARTS LIST :			QTY
A	Top panel		1pc
B	Left side panel		1pc
C	Right side panel		1pc
D	Bottom panel		1pc
E	Left door		1pc
F	Right door		1pc
G	Shelf		1pc
H	Back panel		1pc

HARDWARE :			QTY
1	Cam Bolt		4pcs
2	Cam Lock		4pcs
3	Wooden Dowel Ø8x25mm		6pcs
4	Leg Ø38x140mm		4pcs
5	Leveler		4pcs
6	Screw for Bottom		4pcs
7	Handle		2pcs
8	Screw for Handle		4pcs
9	Hinge		4pcs
10	Screw for Hinge		16pcs
11	Shelf Pin		4pcs
12	Plastic Wedge Bracket		4pcs
13	Screw for Plastic Wedge Fixture		4pcs
14	Glue		1pc
15	Anti-tip Bracket		2pcs
16	Plastic Anchor		1pc
17	Screw for Plastic Anchor		1pc
18	Screw for Anti-tip Bracket		1pc
19	Anti-tip Cable Tie		1pc
20	Cover Sticker		4pcs
21	Bumper Sticker		4pcs

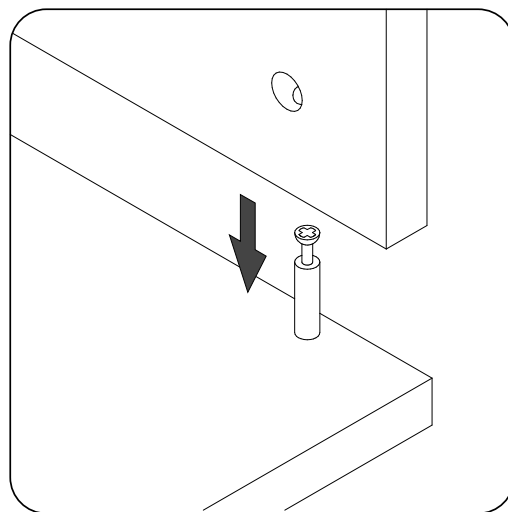
how to use cam lock system

.....

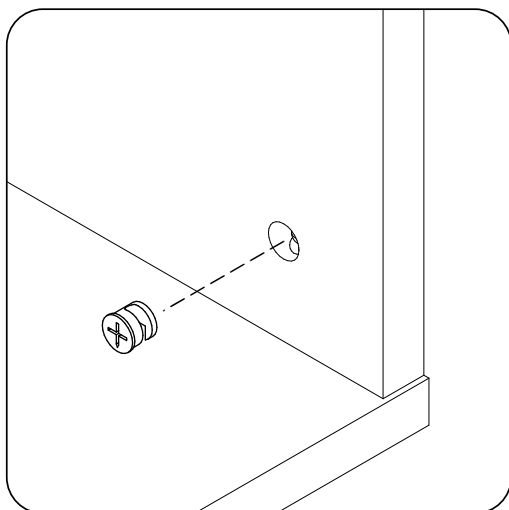
1.



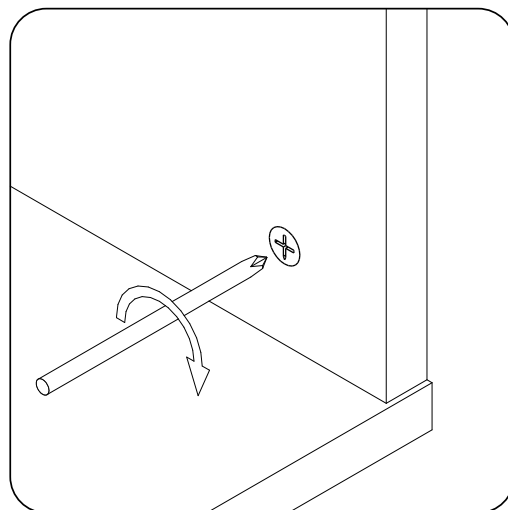
2.



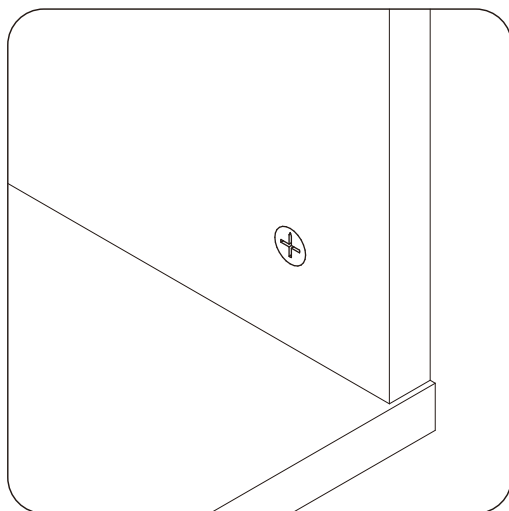
3.

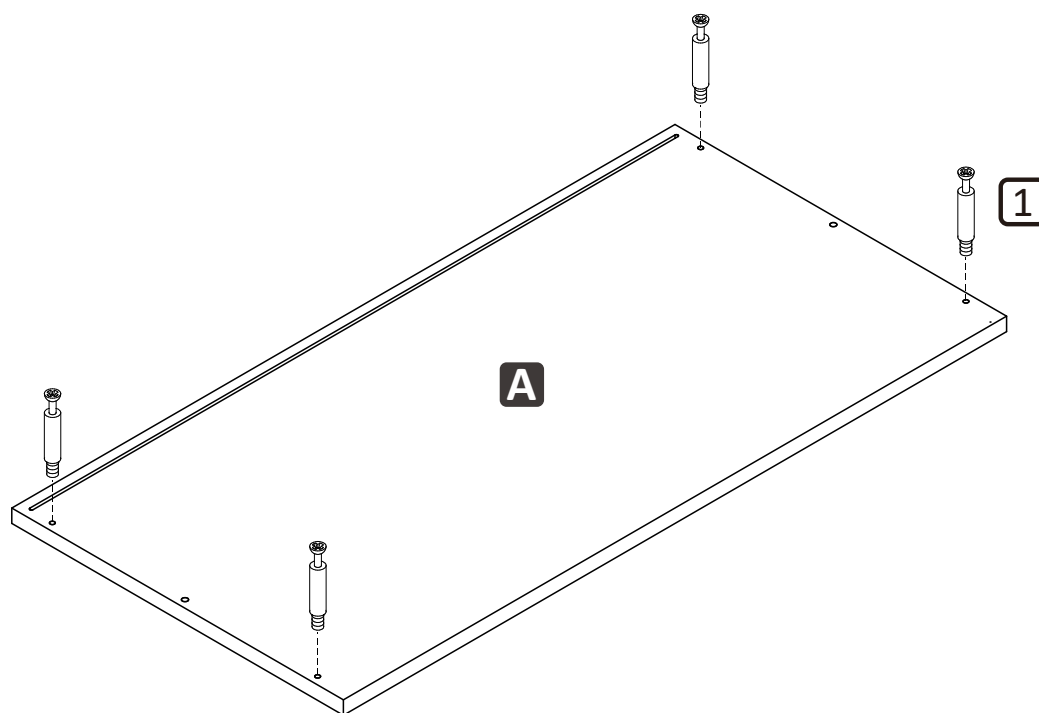
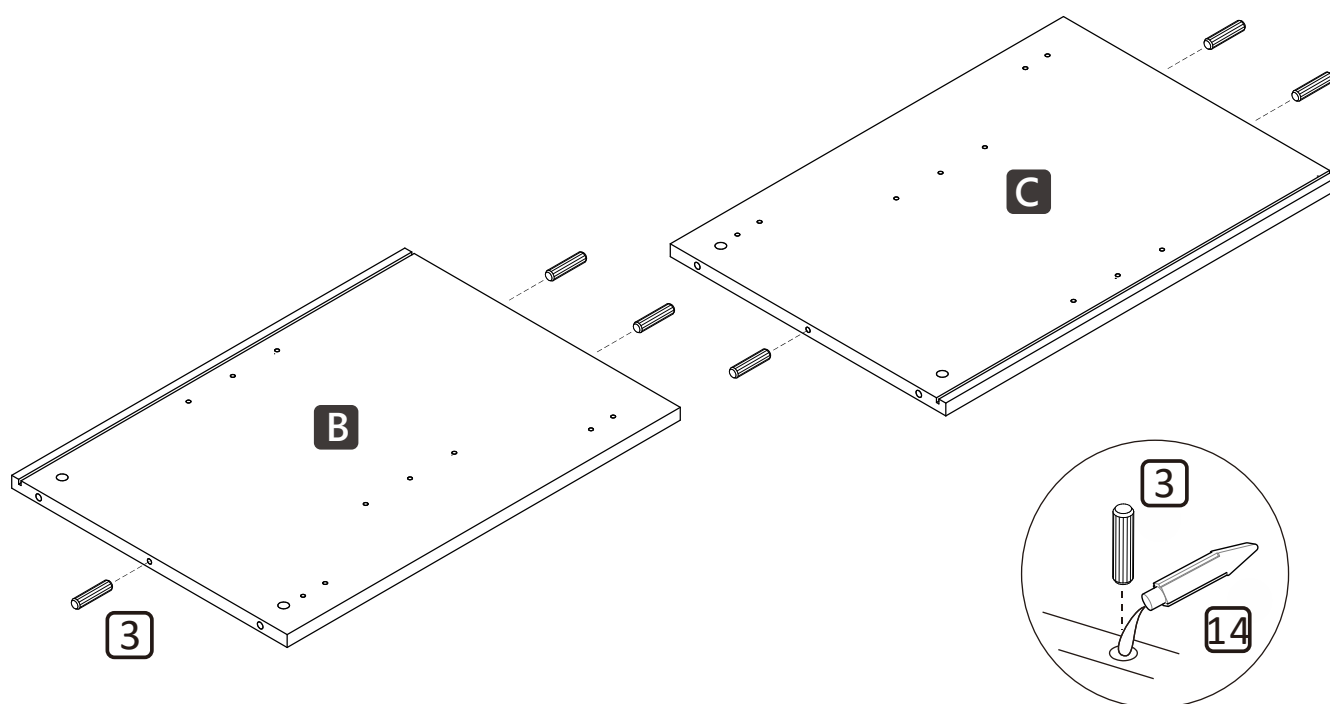


4.



5.



STEP-1**1** x4**STEP-2****3** x6

STEP-3

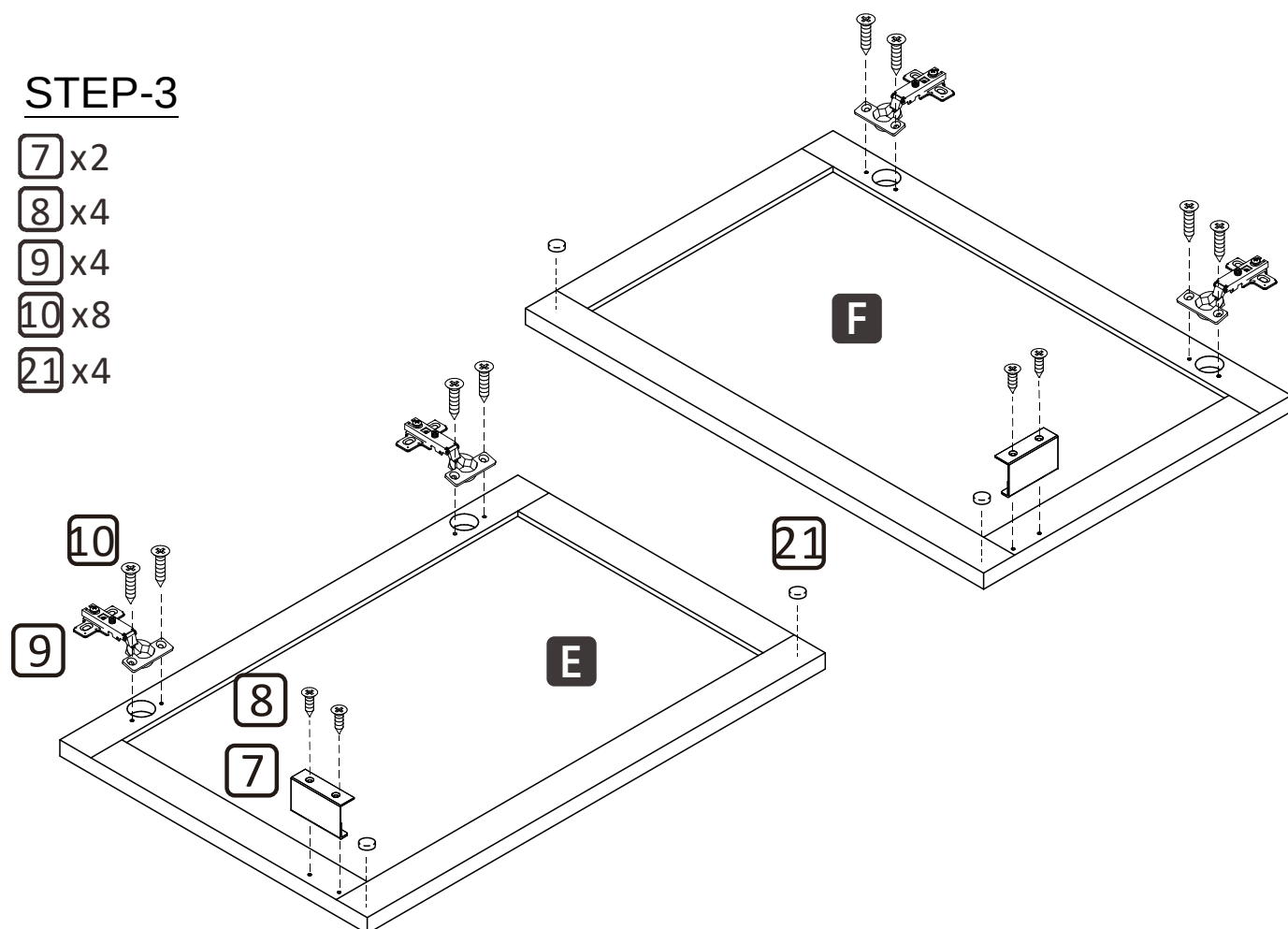
7 x2

8 x4

9 x4

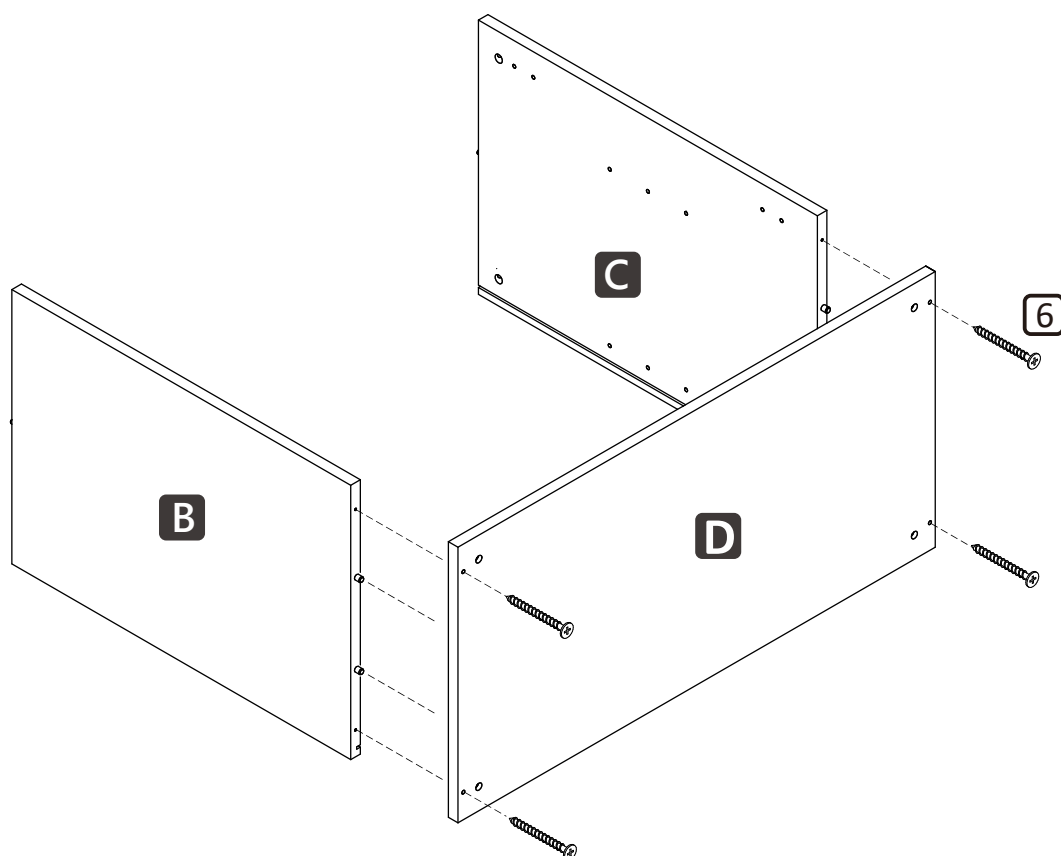
10 x8

21 x4



STEP-4

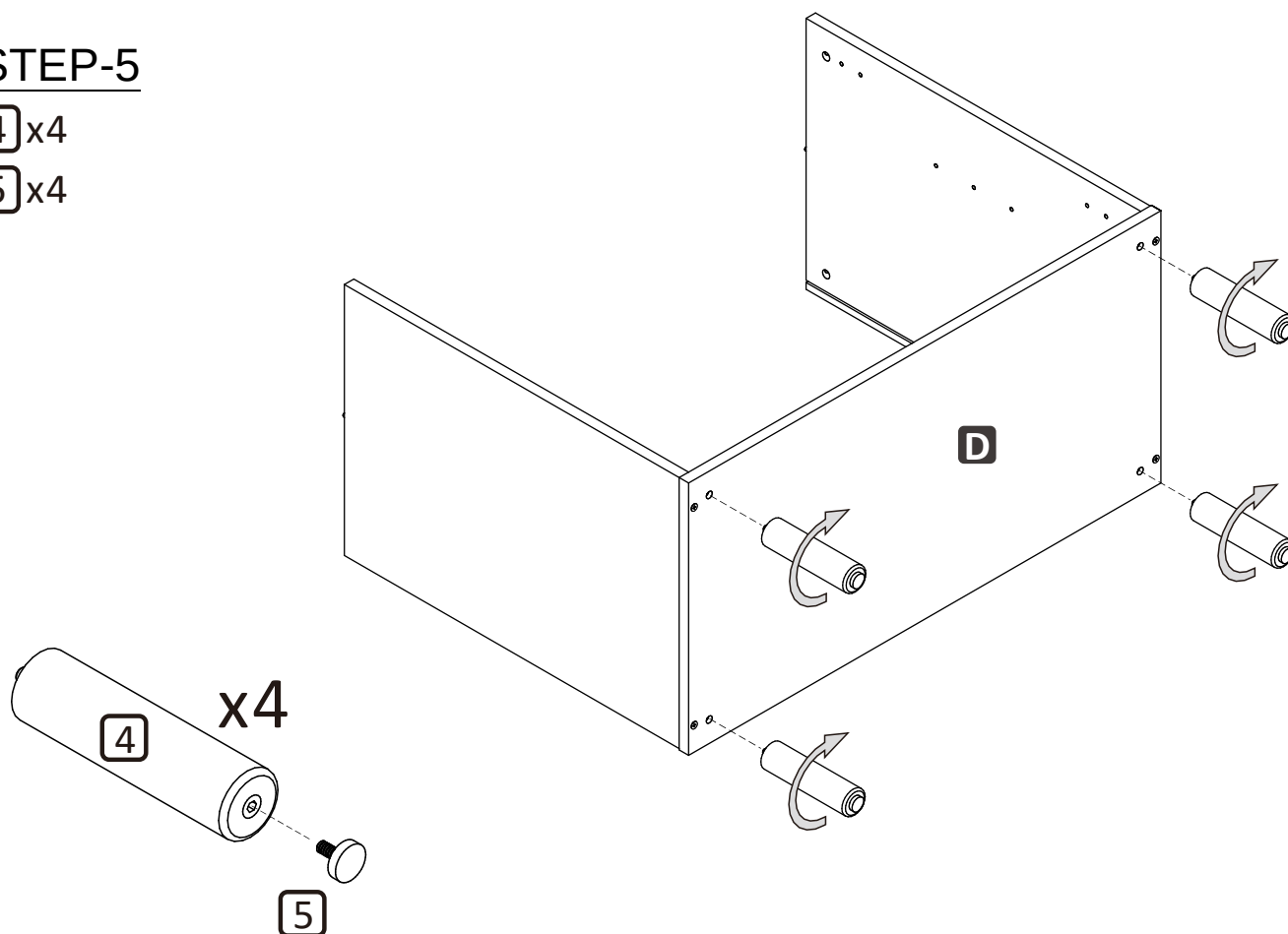
6 x4



STEP-5

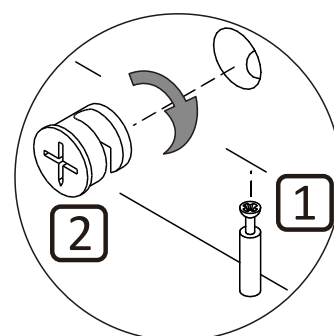
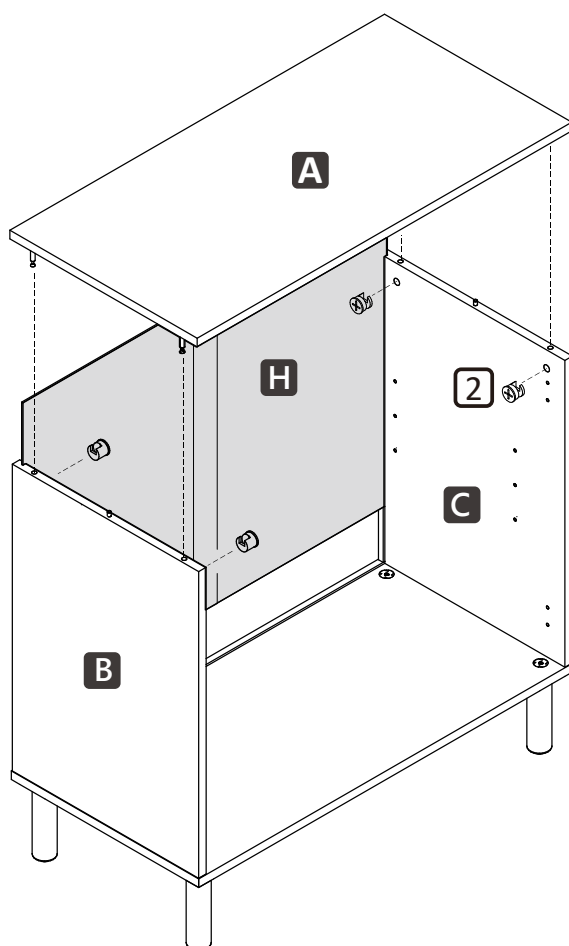
4 x4

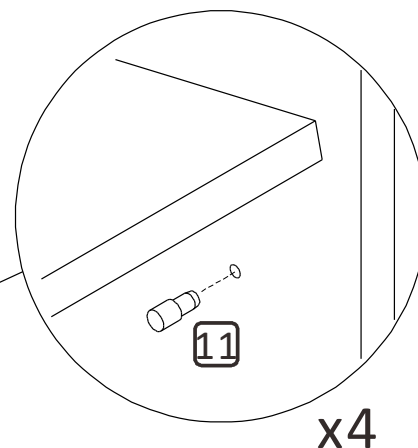
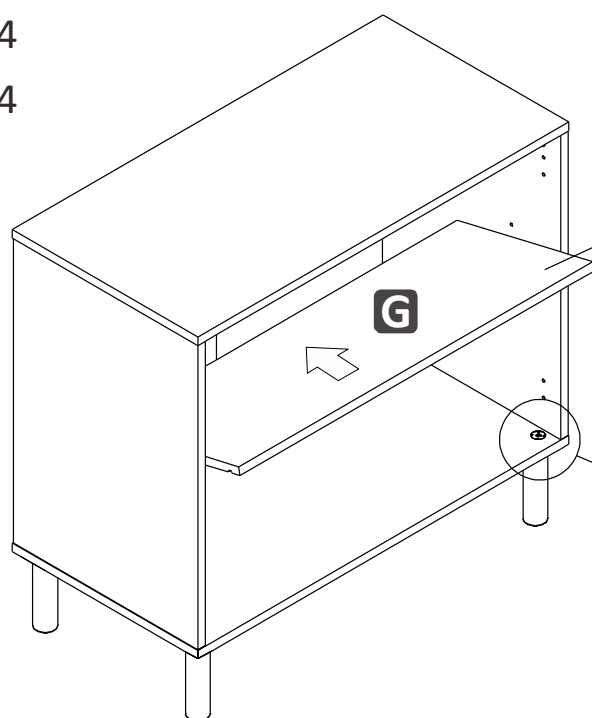
5 x4



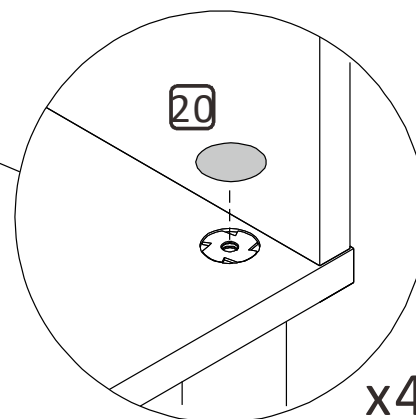
STEP-6

2 x4

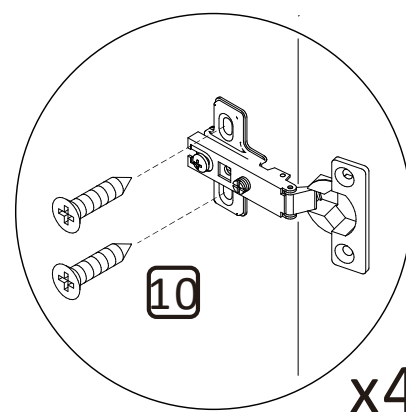
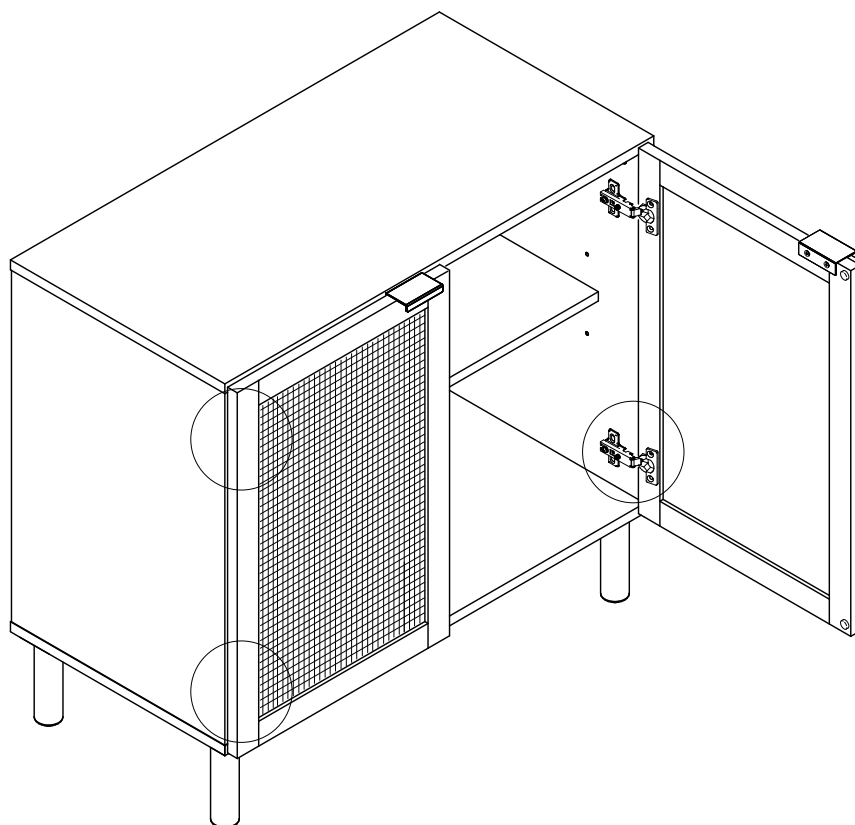


STEP-7**11** x4**20** x4

x4



x4

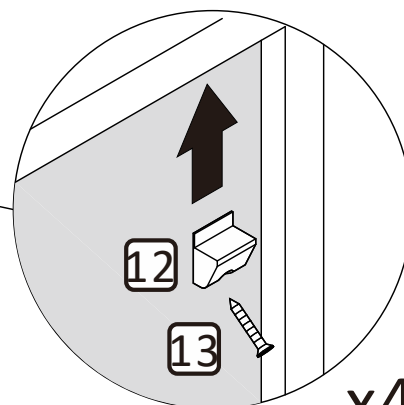
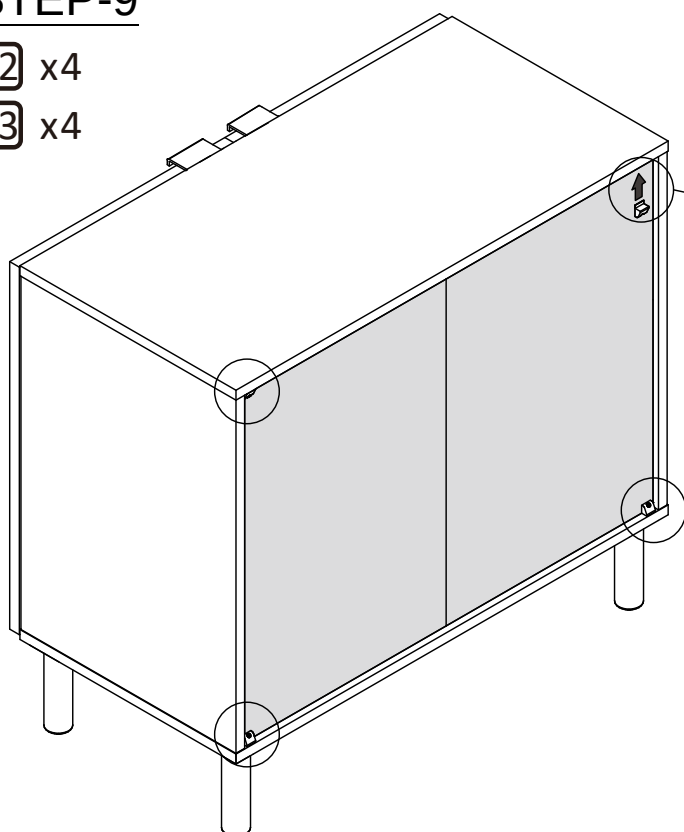
STEP-8**10** x8

x4

STEP-9

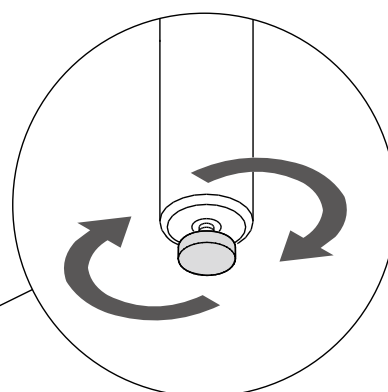
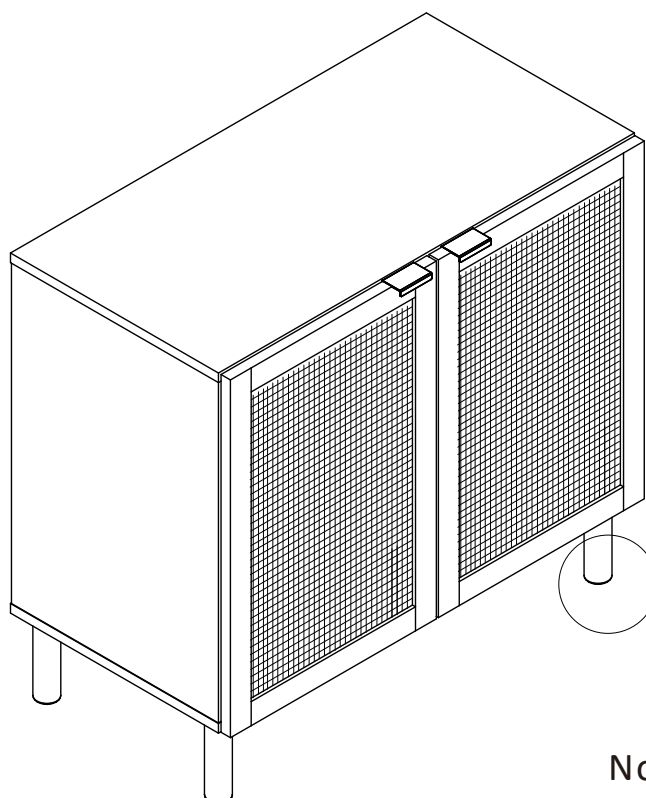
12 x4

13 x4



Lock plastic wedge bracket
on 4 corners of the back panel.

STEP-10



Note:
adjust levelers on an uneven floor.

STEP-11 INSTALL THE TIP-OVER CABLE

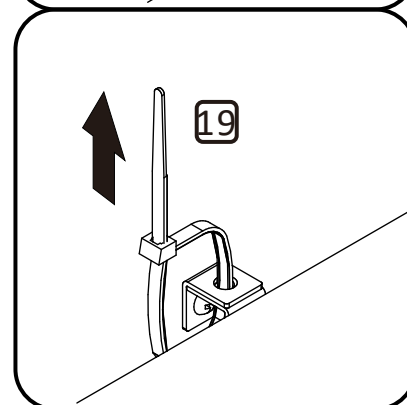
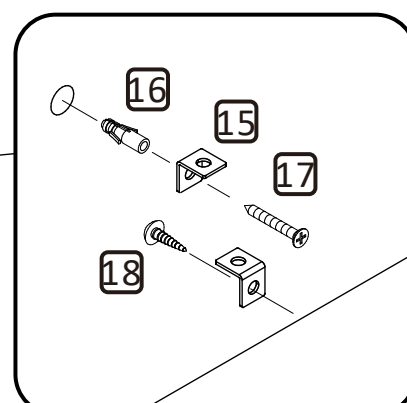
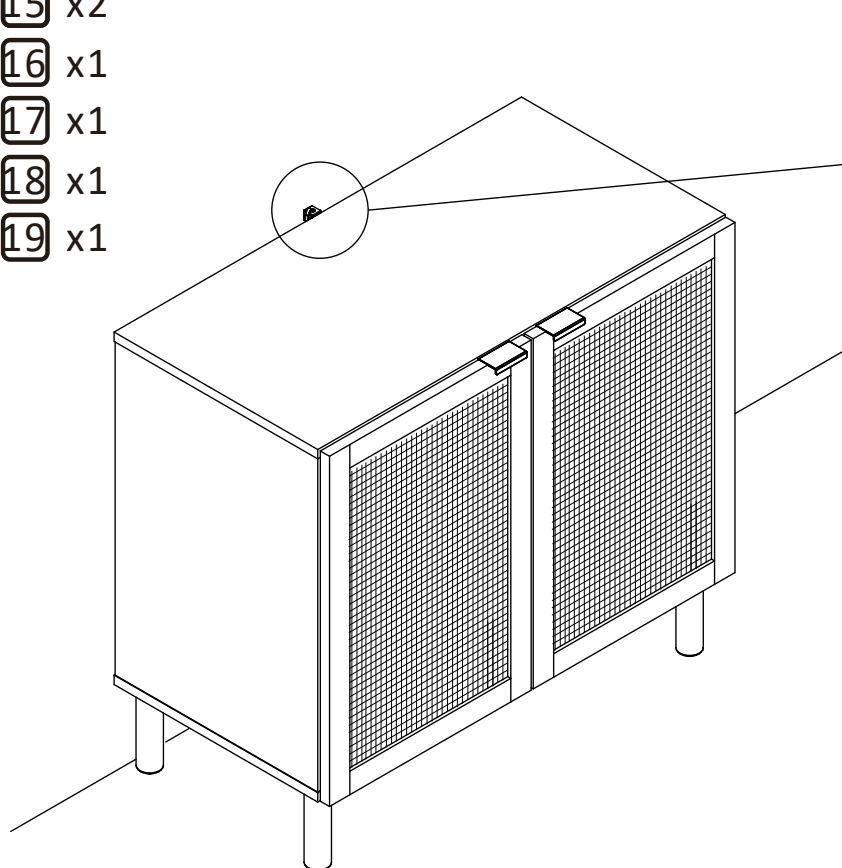
15 x2

16 x1

17 x1

18 x1

19 x1



The unit must be team lifted, not dragged or push is pre-cautionary step