

Cellular PVC Trim / Fascia / Sheet

S4S / Sealed edge Veranda HPTM TRIM
is outstanding for exterior / interior use



Window Pilaster / Plinth



Decorative Scroll Panel



Column Wrap, Bracket & Soffit

Size Available: 8', 12', 16' long for 1" Trim / 8' long for 1/2"

Thickness	Width									
1"	2"	3"	4"	5"	6"	8"	10"	12"	24"	48"
1/2"										

Note: All sizes are nominal and availability varies by market location

- Lifetime limited warranty
- S4S/Sealed edge to prevent dirt
- Will not rot, crack, splinter, or split
- Resistant to mold and mildew.
- Impervious to moisture, insects and termites
- Does not require painting, but accepts paints very well.
- Rigid, but flexible enough to cold/heat bend
- Perfect replacement for wood
- Solid board. No finger joints.
- No special tools needed, install with standard woodworking tools



Mold resistant



Moisture resistant



Won't rot, crack, splinter, or split



Termite resistant



Flame retardant

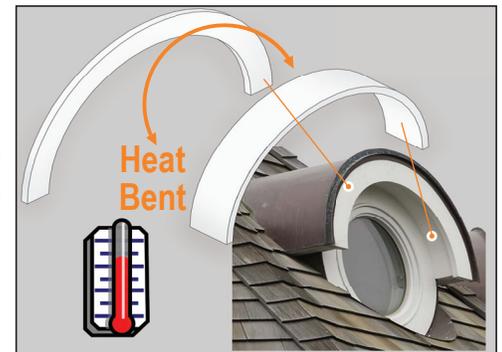


Ultra low maintenance

HEAT BENDING FEATURE

Unique Technology Applied

Veranda HPTM TRIM can easily be heated and bent into a variety of shapes. It is the only brand on the market that can hold its wood grain pattern under bending temperature.



Cellular PVC Trim Installation Guidelines

CUTTING

- Use standard wood working equipment for cutting.
- Carbide tipped blades are recommended.
- Avoid using fine tooth metal cutting blades.
- Rough edge from cutting may be caused by excessive friction, poor board support, or improper tooling.

FASTENING

- Use standard nail guns or wood working tools.
- Stainless steel or hot-dipped galvanized nails are recommended.
- Do not use brads, staples, wire nails, ring-shank nails or fine-threaded wood screws.
- Place nails and screws on center of board and keep approximately $\frac{3}{4}$ " from each edge.
- Fasteners should penetrate into flat, solid wood substrate or framing member a minimum of 1-1/4".
- Always use 2 fasteners per every framing member for trim board applications. If 12" or wider, Veranda HPTM TRIM will require additional fasteners.
- Veranda HP TRIM should be fastened into a flat, solid substrate. It can damage the board if fastened Veranda HP TRIM into hollow or uneven areas. Shutter application is not recommended.
- If nailing product at 32°F or below, pre-drilling is required.
- Pre-drilling and/or counter-sink are typically not required unless a larger fastener is used.

PAINTING

- Clean surface prior to painting. The surface must be clean, dry, and void of any foreign article and material such as dirt, oil, grease or other contaminates.
- Veranda HP TRIM does not require painting for protection like wood. Veranda HP TRIM accepts paints and stains well.
- Both oil base and latex paints are desirable. Follow paint manufacturer's recommendations.
- Avoid painting dark colors in area of direct sunlight.
- Acrylic or urethane based latex exterior or interior paints are recommended. General brands such as Sherwin Williams, Behr, Glide, etc. are all suitable.
- Always use paint with Light Reflective Value (LRV) of 55 or higher.
- If paint darker color (LRV of 54 or lower), Vinyl safe paint or paints specifically designed for such application must be used.

GLUING

- Standard PVC cements or cellular cements provide a strong Veranda HP TRIM to Veranda HP TRIM bond.
- For the best result, glue all joints between trim pieces such as long fascia runs, window surrounds, etc., to prevent joint separation.
- Various adhesives, such as epoxy or polyurethane adhesives may be used to bond Veranda HP TRIM to other substrates. Consult adhesive labeling to determine suitability.

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- Glue joints should be secured with fasteners on each side of the joint.
- For best results, surfaces to be glued should be smooth, clean and in complete contact with each other.

TOUCH UP

- Recommend non-solvent base fillers.
- Very good with All Purpose Painter's Putty and High Performance Wood Filler.
- Good with Fill-N-Finish Light Wood Filler and Shrink Free Spackling.
- Clean with a damp cloth with soap and water.

DRILLING AND ROUTING

- Use standard wood working drills and routers.
- Care should be taken to avoid frictional heat build-up. Periodic removal of shaving from the drill hole may be necessary.
- Carbide tipped router bits are recommended.

MOISTURE

- Veranda HP TRIM does not absorb moisture, it can be installed at or below grade.
- It is perfect for use in moisture prone applications such as ground contact, masonry contact, hot tub surrounds, freeze boards, rooflines and garage door jambs, etc.

EXPANSION & CONTRACTION

- Allow 1/8" space per 18 foot for expansion and contraction, Veranda HP TRIM expands and contracts with changes in temperature. Joints between pieces should be glued to eliminate joint separation — see "gluing" section.
- Properly fastening Veranda HP TRIM along its entire length will minimize expansion and contraction.
- When gaps are glued on a long run of the board, allow suitable expansion and contraction space at ends of the run.
- Scarf joints are recommended to minimize seams and allow expansion & contraction.

SPANNING

- Never span Veranda HP TRIM more than 24".
- Must not be used in load bearing applications, but maybe used in spanned applications such as soffits and ceilings, with suitable thickness.
- Proper fastening will help reduce the possibility of excessive movement from expansion and contraction.

STORAGE AND HANDLING

- Store on a flat and level surface.
- Should be handled in a fashion as pine, because it has a density comparable to pine with more flexibility.
- Keep product free of dirt and debris at job site. If product gets dirty, clean after installation.
- Always store Veranda HP TRIM with manufacturer cover.

