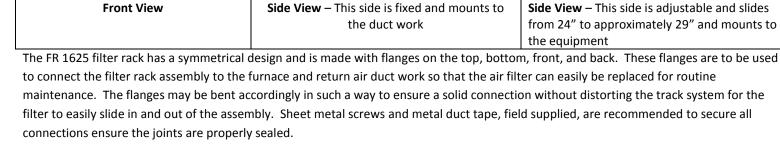
Installation Instructions for Model FR 1625

Most furnace manufacturers require an air filter that is exterior to the furnace. The FR 1625 exterior filter rack assembly is designed to be modified and adapted to multiple forced air applications to provide easy access for routine filter changes. The filter rack assembly accepts 16"H x 25"W x 1"D air filters (not included) with the filter designed to protrude about 1" for ease of removal. **PLEASE NOTE: When handling sheet metal, always use caution as the metal can be sharp and could cut you easily. Gloves and Eyewear are recommended as a precaution whenever working with sheet metal products.**

	Suggested Tools: Safety Gloves & Eyewear	Sheet Metal Snips	Black Permanent Marke	er
	Flat-Head Screwdriver	Rubber Mallet	Duct Folding Tool	
Field Supplied Items: ½" Sheet Metal Screws		vs Metal	Duct Tape	16" x 25" x 1" Air Filter



Common Installation Applications



Upflow with side return



Downflow with top return



Upflow with bottom return

